SAFETY MESSAGE

The product for which you have requested information or replacement parts is not a current product. The replacement models incorporate product designs, safety features, safety instructions or warnings which represent the latest "State Of The Art" developments. For your safety and those around you please contact your nearest Ariens/Gravely Dealer for a demonstration of the current product safety provisions and features.

WARRANTY

Ariens Company hereby warrants to the original retail purchaser all new products of its own manufacture to be free from defects in material and workmanship, for a period of one year except when used commercially or for rental purposes in which case the warranty period shall be for 45 days from date of original purchase, subject to the following exceptions:

1. Engine parts and service must be handled by the respective engine manufacturer.
2. A 90 day warranty will be extended on belts, tires, throttle controls, or any other items subject to normal wear.
3. No warranty is extended to any equipment which has been misused, neglected or damaged by accident. Ariens Company shall not be responsible for damage in transit or handling by any common carrier, and under no circumstances, within or without the warranty period, will the Company be liable for damages for loss of use, or damages resulting from delay, or any consequential damages.

It is the consumer's responsibility for: (1) Normal maintenance as greasing, gear case lubrication, minor adjustments, etc. (2) Transportation of any Ariens product to and from the place the warranty work is performed.

Ariens warranty WILL NOT APPLY to any products repaired or altered by anyone other than an Authorized Service Distributor or Authorized Service Dealer.

Any transportation charges incurred on any equipment claimed defective, which shall include time and expense of the distributor or dealer for pickup, and/or return of the equipment, shall be borne by the purchaser.

Ariens Company reserves the right to incorporate any changes in design into its products without obligation to make such changes on units previously manufactured.

DISCLAIMER OF FURTHER WARRANTY

There are no warranties, expressed or implied, oral or written, in fact or by operation of law, nor shall there be a warranty or merchantability, on any of the company's products except as otherwise expressly stated above. In no event shall the company be liable for any indirect, special or consequential damages such as loss of anticipated profits or other economic loss in connection with or arising out of the existence, furnishing, functioning, or the ultimate consumer's use of any products supplied by the company.
1. TRACTOR

Remove the tractor wheels and insert two of the 10450 Spacers between each wheel and tractor axle flange. Secure with the 70032 Wheel Bolts supplied with rotary mower.

2. ROTARY MOWER

The rotary mower is assembled except for the 10452 Shield which must be positioned on the 10453 Mounting Bracket. Secure it in place with two 23310 Clevis Pins and 67001 Cotter Pins. This shield is designed to drag between the tractor wheels and protect the operator from any object that might be thrown out the rear of the mower. In order to be sure the shield is effective, loosen the carriage bolts and nuts securing the 10451 Extension Strips to the shield. Adjust the strips to just clear the tires on each side. Retighten the carriage bolts.

3. JAW CLUTCH

Grease the jaw clutch each time the unit is attached to the tractor or every 25 hours of operation. Use Ariens Moly Lithium grease.

4. DECAL

Safety regulations require that the "CAUTION" decal enclosed must be installed on the tractor at the location indicated. See illustration below. BE SURE TO INSTRUCT THE CUSTOMER ON THE SAFETY INSTRUCTIONS IN THIS MANUAL. Impress on the customer the importance of reading these operating instructions thoroughly.
1. ATTACHING

**CAUTION**

Remove the carburetor heater box and install the air cleaner. Refer to detailed instructions packed with the attachment.

a. Hook the notches in the lower portion of the rotary mower frame over the rod passing through the forward section of the tractor frame.

b. Tip the two sections together, being sure the jaw clutch on the mower and tractor are lined up.

c. Insert and tighten the two 3/8-inch flange whizlock screws through the top of the tractor frame and into the mower frame.

2. OPERATION

a. Tractor. For operation, see section on OPERATION in the instruction book packed with the tractor.

b. Mower.

(1) To start mower, engage mower clutch as indicated on the belt guard above the lever. Move tractor clutch lever to the IN position gently. See Figure 1.

(2) To stop mower, move clutch lever to the OUT position. To disengage tractor unit, move tractor clutch lever to OUT position.

3. CUTTING HEIGHT ADJUSTMENT

Cutting height is adjusted by depressing the button in the cutting height adjustment lever and moving the lever to the desired cutting height position.

4. BELT ADJUSTMENT (See figure 1)

The mower drive belt has been adjusted at the factory to perform satisfactorily in the five intermediate cutting positions. When operating in the extreme high and extreme low cutting positions, it is advisable to loosen the belt to insure declutching of the blade. Belt adjustment is made as follows:

a. Loosen the two 3/8-inch hex nuts (A, figure 2) located on the underside of the rear frame channel, approximately one full turn.

b. Turn the 3/4-inch hex (B, figure 2) on the front (center) of the rear frame channel to obtain the tension desired. Turn clockwise to loosen belt and counterclockwise to tighten.

c. Tighten the 3/8-inch nuts loosened in step a.

5. LUBRICATION

a. Apply grease to jaw coupling each time unit is attached or every 25 hours of use.

b. Lubricate spline shaft on which mower driven sheave is located. This sheave is to be free to move up and down when the height of the mower is moved up and down.

c. Gear Case. Check gear case oil level approximately every 8 hours of operation. Oil level should be within 1/4-inch of filler hole. Drain and refill gear case every 100 hours of operation or once each season. Use Ariens special gear lubricant L-2 (approximately 8 ounces).
6. BELT REPLACEMENT
a. Remove belt guard.
b. Move mower to middle height position.
c. Loosen belt fingers and swing clear.
d. Remove belt.
e. Replace belt and reposition belt fingers so that in the engaged position of the clutch, the fingers on the "tight" side of the belt just clear the belt and the fingers on the idler side are 3/16-inch from the belt.

---

SAFETY PRECAUTIONS

Improper use of riding lawn mowers, garden tractors and attachments on the part of the operator can result in injury. To reduce this possibility, give complete and undivided attention to the job at hand.

This mower conforms to the requirements of USA Standard B71.1-1968.

1. Know the controls and how to stop quickly - READ THE OPERATOR'S MANUAL.
2. Do not allow children to operate vehicle. Do not allow adults to operate it without proper instruction.
3. Do not carry passengers. Keep children and pets a safe distance away.
4. Clear work area of objects which might be picked up and thrown.
5. Disengage all attachment clutches and shift into neutral before attempting to start engine.
6. Disengage power to attachments and stop engine before leaving operator position.
7. Disengage power to attachment and stop engine before making any repairs or adjustments.
8. Disengage power to attachments when transporting or not in use.
9. Take all possible precautions when leaving vehicle unattended; such as disengaging power-take-off, lowering attachments, shifting into neutral, setting parking brake, stopping engine and removing key.
10. Do not stop or start suddenly when going up-hill or down-hill. Mow up or down the face of steep slopes; never across the face.
11. Reduce speed on slopes and in sharp turns to prevent tipping or loss of control. Exercise extreme caution when changing direction on slopes.
12. Stay alert for holes in terrain and other hidden hazards.
13. Use care when pulling loads or using heavy equipment.
   A. Use only approved drawbar hitch points.
   B. Limit loads to those you can safely control.
   C. Do not turn sharply. Use care when backing.
   D. Use wheel weights when suggested in owner's manual.
14. Watch out for traffic when crossing or near roadways.
15. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near vehicle while in operation.
16. Handle gasoline with care -- it is highly flammable.
   A. Use approved gasoline container.
   B. Never remove cap or add gasoline to a running or hot engine or fill fuel tank indoors. Wipe up spilled gasoline.
   C. Open doors if engine is run in garage -- exhaust fumes are dangerous. Do not run engine indoors.
17. Keep vehicle and attachments in good operating condition and keep safety devices in place.
18. Keep all nuts, bolts, and screws tight to be sure equipment is in safe working condition.
19. Never store equipment with gasoline in the tank inside a building where fumes may reach an open flame or spark.
20. Allow engine to cool before storing in any enclosure.
21. To reduce fire hazard, keep engine free of grass, leaves or excessive grease.
22. Vehicle and attachments should be stopped and inspected for damage after striking a foreign object and the damage should be repaired before restarting and operating the equipment.
23. Do not change engine governor settings or overspeed engine.
24. When using vehicle with mower:
   A. Mow only in daylight or in good artificial light.
   B. Never make a cutting height adjustment while engine is running if operator must dismount to do so.
   C. Shut engine off when removing grass catcher and/or unclogging chute.
   D. Check blade mounting bolts for proper tightness at frequent intervals.
25. Check grass catcher bags frequently for wear or deterioration. Replace with new bags for safety protection.
MODEL 710003 GRASS CATCHER
FOR TRAC-TEAM 26" ROTARY MOWER ATTACHMENT
(Model 910011 Serial Number 000001 and up)

![Diagram of Model 710003 Grass Catcher](image)

**Figure 5**

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## PARTS LIST
### ROTARY MOWER

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### PARTS LIST
### ROTARY MOWER

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</tbody>
</table>

For Tractor
ARIZONA 85019 - Phoenix
California 94402 - San Mateo
Colorado 80232 - Denver
Florida 32203 - Jacksonville
Florida 33146 - Coral Gables
Florida 33902 - Fort Myers
Georgia 30301 - Atlanta
Georgia 31501 - Waycross
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Idaho 83706 - Boise
Illinois 61832 - Danville
Illinois 60622 - Chicago
Illinois 62295 - Marion
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Indiana 46268 - Indianapolis
Iowa 50701 - Waterloo
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Kentucky 42240 - Hopkinsville
Kentucky 41095 - Burlington
Louisiana 71201 - Monroe
Maryland 21211 - Baltimore
Massachusetts 01745 - Fawley
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Michigan 48087 - Utica
Minnesota 55802 - Duluth
Minnesota 56085 - Sleepy Eye
Mississippi 39204 - Jackson
Missouri 65065 - Osage Beach
Montana 59401 - Great Falls
Nebraska 68467 - York
New Mexico 87107 - Albuquerque
New York 13201 - Syracuse
New York 14609 - Rochester
New York 12205 - Albany
New York 10538 - Larchmont
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Ohio 43612 - Toledo
Ohio 44143 - Cleveland
Oklahoma 74354 - Miami
Oregon 97914 - Ontario
Pennsylvania 15066 - New Brighton
Pennsylvania 19103 - Philadelphia
South Carolina 29401 - Charleston
South Dakota 57102 - Sioux Falls
Tennessee 37202 - Nashville
Tennessee 37601 - Johnson City
Tennessee 37902 - Knoxville
Texas 77055 - Houston
Texas 75501 - Texarkana
Texas 75203 - Dallas
Texas 75701 - Tyler
Utah 84116 - Salt Lake City
Utah 84111 - Salt Lake City
Virginia 23230 - Richmond
Virginia 22150 - Springfield
Washington 98134 - Seattle
Washington 99220 - Spokane
Wisconsin 53178 - Sullivan
Wisconsin 54303 - Green Bay

Dealer's Wholesale Supply
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Mitchell Equipment Company
Florida Tractor Corporation
Moz-All of Florida
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Hammond's Repair Center
House of Wheels
Conron, Inc.
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Harnack Motor & Equipment
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Boyd Martin Company
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P. O. Box 1169
217 Luckie Street - P. O. Box 984
333 State Street
699 North Washington
1026 La Pointe Street
309 East Van Buren Street
2538 W. Chicago Avenue
704 West Main Street
5424 Industrial Road
8141 Zionville Road
728 Commercial
1317 West 4th Street
505 East 1st Street
1275 Petersburg Road
P. O. Box 136
3500 Sweet Air Street
Route 9
1264 East Caro Road
5260 Auburn Road
325 Lake Avenue South
Box 411
115 Wilmington
Box 2306
Box 248
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P. O. Box 1245
410 North Goodman Street
72 Everett Road
615 Fifth Avenue
Box 2097
4409 Bennett Road
25850 Chardonnay Road
502 East Central - P. O. Box 390
560 South Oregon Street
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1917 Market Street
196 Meeting Street
321 West 12th
105-107 Broadway
Buffalo & Ashe Streets
200 East Jackson Street
6908 Long Point Road
P. O. Box 702
423 East Jefferson Street
P. O. Box 4130
1260 W. N. Temple
1040 South Main
1904 North Hamilton Street
P. O. Box 746
2450 Sixth Avenue South
Box 2906 - Terminal Annex
2640 South Ashland Avenue

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Westminster
Manitoba - Winnipeg
Nova Scotia - Halifax
Ontario - Burlington
Ontario - North Bay
Quebec - Ste. Foy

Rondel Distributors, Ltd.
Interproxional Turf, Ltd.
Rotary Equipment Sales
Consolidated Turf Equipment
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Duke Lawn Equipment
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