OPERATING INSTRUCTIONS AND PARTS LIST

SAFETY MESSAGE

The product for which you have requested information or replacement parts is not a current product. The replacement models incorporate product designs, safety features, safety instructions or warnings which represent the latest "State Of The Art" developments. For your safety and those around you please contact your nearest Ariens/Gravely Dealer for a demonstration of the current product safety provisions and features.



26" ROTARY MOWER ATTACHMENT



Ariens

PRICE \$.25

WARRANTY

Ariens Company hereby warrants to the original retail purchaser all new products of its own manufacture to be free from defects in material and workmanship.

Engine, parts or accessories not manufactured by Ariens Company, even though incorporated into its products, are not covered by this warranty.

The warranty period shall be one year from date of original purchase, except when the product is used for rental purposes, in which case the warranty period shall be for 45 days from date of original purchase.

Any transportation charges incurred on any product claimed defective, which shall include the time and expense of the distributor or dealer for pickup and/or return of the unit, shall be borne by the purchaser.

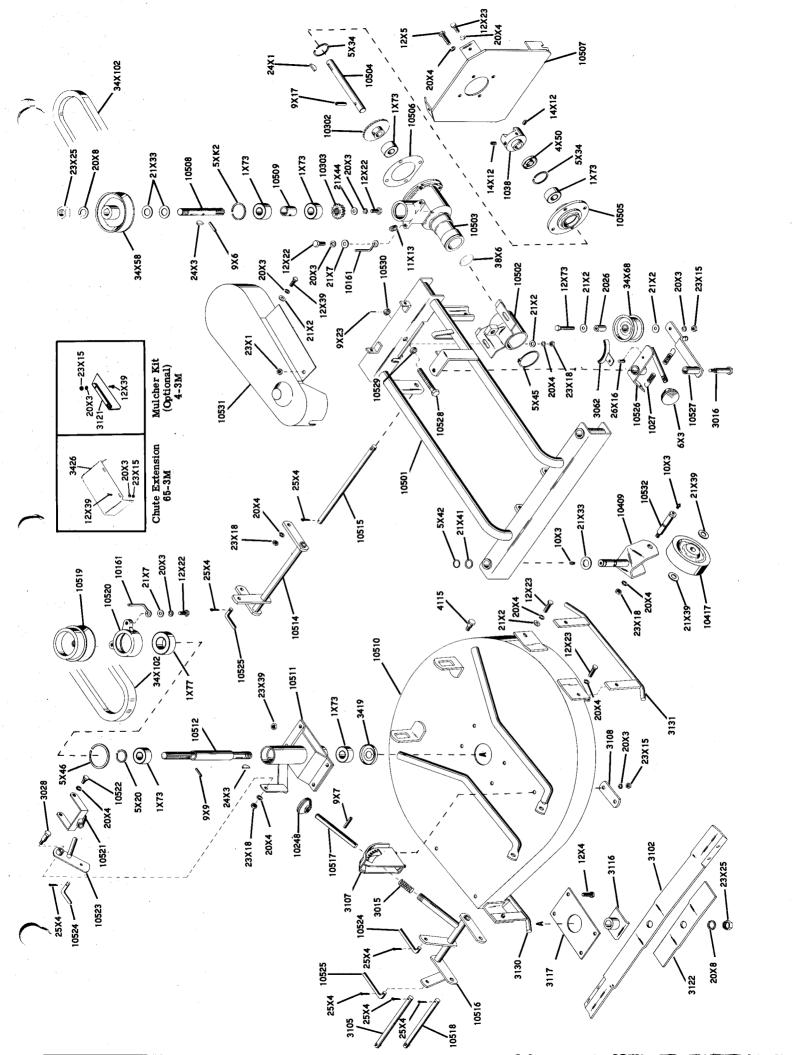
This warranty shall not apply to any failure resulting from misuse, neglect or accident. Ariens Company shall not be responsible for damage in transit or handling by any common or contract carrier. Under no circumstances, within or without the warranty period, will the company be liable for damages for loss of use, or damages resulting from delay, or any consequential damages.

The company reserves the right to incorporate any changes in design into its products without obligation to make

such changes on units previously manufactured.

PARTS LIST

1027 Spring 1028 Screw Pin 10620 Screw Pin 10621 Screw Pin 10622 Screw Pin 10622 Screw Pin 10623 Screw Pin 10623 Screw Pin 10624 Screw Pin 10624 Spring 10624 Spring 10625 Spring 10627 Spring Spring 10627 Spring Spring 10627 Spring Spring 10627 Spring Spr	Part No.	Description	No. Req'd.	Part No.	Description	No. Req'd.	Part No.	Description No. F	Req'd.
10521 Yoke	1027	Spring	1	10520	Bearing Housing	1	21X39		4
Spacer 1 10523 Strew Phn Spunder Bolt 1 10524 Link Rod Shoulder Bolt 1 10525 Link Rod PTO Brake Since 1 10526 Erake Lever Adapter Pin 1 10526 Brake Lever Adapter Pin 1 10529 Brake Lever Reinforcing Strip 1 10529 Spacer Blade Retainer 1 10530 Spacer Blade Retainer 1 10530 Spacer Blade Retainer 1 10530 Axie Bolt Right Runner 1 10530 Axie Bolt Right Ramer 1 10030 Barring Buring Chat Retainer 1 10000 Axie Bolt	1038	Tiller Driving Jaw	-	10521	Yoke	-	21X41		7
Spering Spering Shoulder Boit 1 10525 Link Rod PYO Brake Shoe 1 10526 Link Rod PYO Brake Shoe 1 10526 Brake Lever Mower Blade 1 10526 Brake Lever Reinforcing Strip 1 10529 Acjustment Screw Reinforcing Strip 1 10529 Acjustment Screw Blade Retainer 1 10530 Ball Bearing Blade Stiffener 1 10531 Ball Bearing Reinf Runner 1 10732 Saal Blasting Left Runner 1 10733 Saal Bearing Left Runner 1 10733 Saap Ring Chute Extension 2 200 Saap Ring Shoulder Bolt 2 200 Saap Ring Shult Ball 2 200 Saap Ring Bevel Phinon 2 200 Saap Ring <td< td=""><td>2026</td><td>Spacer</td><td>⊶ ·</td><td>10522</td><td>Screw Pin</td><td>87</td><td>21X44</td><td></td><td>⊶ ,</td></td<>	2026	Spacer	⊶ ·	10522	Screw Pin	87	21X44		⊶ ,
Shoulder Boit 1 10524 Link Rod Shoulder Boit 1 10526 Brake Lever Mower Bate 1 10526 Brake Lever Mower Bate 1 10529 Brake Lever Mower Bate 1 10529 Adjustment Screw Remiorcing Strip 1 10530 Collar Blade Retainer 1 10530 Axle Boit Blade Stiffener 1 10532 Axle Boit Blade Stiffener 1 10532 Axle Boit Blade Stiffener 1 1777 Ball Bearing Right Rumer 1 10532 Axle Boit Blade Stiffener 1 1777 Ball Bearing Chute Extension 1 1777 Ball Bearing Chute Extension 1 1777 Ball Bearing Chute Extension 1 1777 Ball Bearing Chute 1 1777 Ball Bearing Chat Shing 1 1777 Ball Bearing Chat Shing 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	3015	Spring	. → ·	10523	Yoke Lift Lever	· ·	23X1		t
10525 Brake Shoe 10526 Brake Lever 10527 Idler Arm Adapter Pin 10527 Idler Arm 10528 Adjustment Screw 10529 Spacer 10529 Spacer 10529 Spacer 10520 Spacer	3016	Shoulder Bolt	~	10524	Link Rod	- 1	23X15		ဂ ၊
10526 Brake Iever 10527 10528 Brake Iever 10529 Adjustment Screw 10529 Adjustment Screw 10529 Adjustment Screw 10530 Adjustment Screw 10530 Adjustment Screw 10530 Bale Retainer 10531 Belt Guard 10532 Ash Bolt Bearing 10532 Belt Bearing 10532 Ash Bolt Bearing 10532 Ash Bearing 10533 Ash Bearing 105333 Ash Bearing 1053	3028	Shoulder Bolt	-1	10525	Link Rod		23X18		<u>.</u> - 0
10527 Adjustment Screw 10528 Adjustment Screw	3062	PTO Brake Shoe	 1 ·	10526	Brake Lever		23X25	Nut 3/4-10 Hex Jam Plated	.7 -
10528 Adjustment Screw 10528 Adjustment Screw Height Adjustment Quadrant 10530 Spacer 10531 Balte Retainer 10531 Balte Retainer 10531 Balte Retainer 10531 Balte Retainer 10532 Axle Bolt 10531 Balte Retainer 10532 Axle Bolt 10531 Balte Bearing Sluger 10532 Saal Shulf Ball 10532 Saal Saal Shulf Ball 10532 Saal Saal Shulf Ball 10532 Saal Shulf Ball 10532 Saal Saal Shulf Ball 10532 Saal Shulf Ball 10532 Saal Saal Shulf Ball 10533 Saal Shulf Ball 10533 Saal Shulf Ball 10533 Saal Shulf Ball 10533 Saal Shulf 10533 Saal	3102	Mower Blade	1	10527	Idler Arm		23X39	Nut 3/18-16 Locknut Plated	4, .
Height Adjustment Quadrant 10529 Spacer	3105	Adapter Pin	, ,	10528	Adjustment Screw	-	24X1	Woodruff Key #11	⊣ c
10530 Collar	3107	Height Adjustment Quadrant	.	10529	Spacer	⊶ ·	24 X3	Woodruff Key #9	N 1
10532 Belt Guard 10532 Belt Guard 10532 Belt Guard 10532 Belt Bearing 11777 Bell Bearing 11777 11777 11777 11777 11777 11777 11777 11777 11777	3108	Reinforcing Strip	,	10530	Collar	ᠳ ᠂	25X4	Cotter Pin $1/8 \times 1$	<u>.</u> ,
10532 Axle Bolt	3116	Blade Retainer	, m	10531	Belt Guard	.	26X16	Kivet 1/4 x 1/2 Kound Head	٦.
1 1 1 1 1 1 1 1 1 1	3117	Plate	, i	10532	Axle Bolt	27	34X58	Fulley	٦.
Right Runner 1 X777 Ball Bearing Left Runner 1 5220 Sanp Ring Bearing Slinger 1 5220 Sanp Ring Shoulder Bolt 2 5234 Snap Ring L. H. Belt Finger 4 552 Snap Ring Shoulder Bolt 1 5245 Snap Ring Shift Ball 1 5246 Snap Ring Bevel Gear 1 633 Shift Ball Bevel Gear 1 601 Pin 1/4 x 1 Swivel Bracket 2 9x7 Roll Pin 1/4 x 1 Swivel Bracket 1 9x7 Roll Pin 1/4 x 1 Bearing Flange 1 9x3 Roll Pin 1/4 x 1 Gear Case 1 10x3 2 cark Fitting 1/4 x 1.1/4 Gear Shat 1 10x3 2 cark Fitting 1/4 x 1.1/4 Bearing Flange 1 12x3 Cap Screw 3/8-16 x 1.1/4 H.	3122	Blade Stiffener	Η,	1X73	Ball Bearing	9	34X68	Pulley	٦.
Left Runner 1 5720 Saal Bearing Slinger 1 5720 Saap Ring Chute Extension 2 5734 Shap Ring Shoulder Bolt 2 5734 Shap Ring Shoulder Bolt 2 5734 Shap Ring Bevel Gear 1 5745 Shap Ring Bevel Pinion 1 5745 Shap Ring Bevel Pinion 1 5745 Shap Ring Bevel Pinion 1 1 1 1 1 Caster Fork 2 977 Roll Pin 1/4 x 1 Frame 2 977 Roll Pin 1/4 x 1 Frame 2 977 Roll Pin 1/4 x 1 Frame 1 973 Roll Pin 1/4 x 1 Frame 2 977 Roll Pin 1/4 x 1 Gear Case 1 972 Roll Pin 1/4 x 1 Gear Case 1 972 Roll Pin 1/4 x 1 Gear Shaft 1 11 11 11 11 11 Mounting Bracket 1 11 11 11 11 11 Mower Shindle Housing 1 1225 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 1223 Cap Screw 5/16-18 x 3/8 e. 145 x 1.15 Rear Lift Adapter 1 1223 Cap Screw 5/16-18 x 3/8 e. 145 x 1.15 Rear Lift Adapter 1 1223 Cap Screw 5/16-18 x 3/8 e. 145 x 1.18 Front Lift Adapter 1 2028 Lockwasher 3/4234 x 1.18 Height Control Rod 1 2133 Washer 1/4 Wrought Plated Spindle Sheave 1 2133 Washer 1/3 Wrought Plated Spindle Sheave 1 2133 Washer 1/3 Wrought Plated Spindle Sheave 1 2133 Washer 1/3 Wrought Plated Spindle Sheave 1 2133 2133 Washer 1/3 Wrought Plated Spindle Sheave 1 2133 Washer 1/3 Wrought Plated Spindle Sheave 1 2133 2055 x 1.255 x 1	3130	Right Runner	,	1X77		- 4 ·	34X10Z	Belt	٦,
Saring Slinger 1 55X20	3131	Left Runner	-	4X20	Seal		38X6		-
Chute Extension 1 5XK2 Snap Ring Shoulder Boilt 2 5X34 Snap Ring Shuft Ball 1 5X46 Snap Ring Bevel Gear 1 5X46 Snap Ring Bevel Gear 1 5X46 Snap Ring Bevel Gear 1 5X46 Snap Ring Bevel Dinion 2 9X6 Roll Pin 1/4 x 1-1/4 Caster Fork 2 9X6 Roll Pin 1/4 x 1-1/4 Frame 3 Roll Pin 1/4 x 1-1/4 Frame 9X9 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X9 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X9 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X23 Roll Pin 1/8 x 1 Gear Case 1 10X3 2crew 3/8-16 x 1.1/4 Gear Case 1 10X3 2crew 3/8-16 x 1.1/4 Gear Case 1 10X3 2crew 3/8-16 x 1.1/4 Mounting Bracket 1 12X2 Cap Screw 3/8-16 x 3/4 H. H. <tr< td=""><td>3419</td><td>Bearing Slinger</td><td>1</td><td>5X20</td><td>Snap Ring</td><td>-</td><td></td><td>Labels and Decal (Not illustrated)</td><td>,</td></tr<>	3419	Bearing Slinger	1	5X20	Snap Ring	-		Labels and Decal (Not illustrated)	,
Shoulder Bolt 2 5X34 Snap Ring 1. H. Belt Finger 4 5X45 Snap Ring 2 Shift Ball 1 5X46 Snap Ring 3 Shift Ball 1 5X46 Snap Ring 4 Gear Gear Bevel Gear 1 1 4 x 1-1/4 5 Swivel Bracket 2 9X6 Roll Pin 1/4 x 1-1/4 6 France 2 9X7 Roll Pin 1/4 x 1-1/4 1 Frame 9X9 Roll Pin 1/4 x 1-1/4 2 Swivel Bracket 1 9X17 Roll Pin 1/4 x 1-1/4 3 Gear Case 1 9X17 Roll Pin 1/4 x 1-1/4 4 Gear Case 1 9X17 Roll Pin 1/4 x 1-1/4 5 Gear Case 1 10X3 2 crk Fitting 1/4-28 6 Gasket 1 10X3 2 crk Fitting 1/4-28 6 Gasket 1 11X13 Pipe Plug 3/8 Square Head 6 Gasket 1 12X2 Cap Screw 3/8-16 x 1.4 H. H. 8 Pinion Shaft 1 12X2 Cap Screw 3/8-16 x 1.1 H. H. 9 Bearing Spac	3426	Chute Extension	1	5XK2	Snap Ring		40X1	Discharge Caution Label	_
L. H. Belt Finger 4 5X45 Snap Ring Shuft Ball 5X46 Snap Ring Bevel Gear 1 5X46 Snap Ring Bevel Gear Bevel Gear Bevel Pinion 2 Caster Wheel 2 9X7 Roll Pin 1/4 x 1-1/4 Frame 3 Roll Pin 1/4 x 1-1/4 1 Frame 5 9X7 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X2 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X2 Roll Pin 1/4 x 1-1/4 Gear Case 1 10X3 Zerk Fitting 1/4-28 Gear Shat 1 12X4 Cap Screw 3/8-16 x 1-1/4 H. H. Mower Spindle Housing 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing	4115	Shoulder Bolt	2	5X34	Snap Ring	7	40X2	Height Quadrant Label	₩.
Shift Ball 1 5X45 Snap Ring Bevel Gear 1 5X46 Snap Ring Bevel Gear 1 5X46 Snap Ring Bevel Pinion 2 9X6 Roll Pin 1/4 x 1 Caster Fork 2 9X7 Roll Pin 1/4 x 1 Frame 3 8 8 Swivel Bracket 1 9X17 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X23 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X17 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X17 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X23 Roll Pin 1/4 x 1-1/4 Gear Case 1 9X23 Roll Pin 1/4 x 1-1/4 Gasket 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Mounting Bracket 1 12X4 Cap Screw 3/8-16 x 1-1/4 H. H. Mounting Spacer 1 12X2 Cap Screw 3/8-16 x 1-1/4 H. H. Mower Pan 1	10161	L. H. Belt Finger	4	5X42	Snap Ring	7	40X3	Mower (In-Out) Label	_
Bevel Gear 1 5X46 Snap Ring Bevel Pinion Caster Fork 2 9X6 Roll Pin 1/4 x 1-1/4 Caster Fork 2 9X7 Roll Pin 1/4 x 1-1/4 Frame 5 Roll Pin 1/4 x 1-1/4 Swivel Bracket 1 9X7 Roll Pin 1/8 x 1-1/4 Gear Case 1 9X17 Roll Pin 1/8 x 1-1/4 Gear Case 1 9X23 Roll Pin 5/16 x 1-1/4 Gear Case 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Gasket 1 12X2 Cap Screw 3/8-16 x 1.H. H. Mounting Bracket 1 12X2 Cap Screw 3/8-16 x 1/4 H. H. Bearing Spacer 1 12X2 Cap Screw 3/8-16 x 1/4 H. H. Mower Spindle Housing 1 12X23 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X23	10248	Shift Ball	-	5X45	Snap Ring	-1	40X4	Logo - Decal	
Bevel Pinlon 6X3 Shift Ball Caster Fork 2 9X6 Roll Pin 1/4 x 1-1/4 Caster Wheel 2 9X7 Roll Pin 1/4 x 1-1/4 Frame 1 9X9 Roll Pin 1/8 x 1 Gear Case 1 9X17 Roll Pin 5/16 x 1-1/4 Gear Case 1 9X23 Roll Pin 5/16 x 1-1/4 Gear Case 1 9X27 Roll Pin 5/16 x 1-1/4 Gear Case 1 10X3 Zerk Fitting 1/4-28 Gear Shaft 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 12X4 Cap Screw 3/8-16 x 1H. H. Mounting Bracket 1 12X4 Cap Screw 3/8-16 x 1H. H. Phion Shaft 1 12X4 Cap Screw 3/8-16 x 1H. H. Mower Pan 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X23 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X33 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X33 Cap Screw 5/16-1	10302	Bevel Gear	-	5X46	Snap Ring				
Caster Fork 2 9X6 Roll Pin 1/4 x 1 Caster Wheel 2 9X7 Roll Pin 1/4 x 1-1/4 Frame 1 9X9 Roll Pin 1/8 x 1 Swivel Bracket 1 9X17 Roll Pin 5/16 x 1-1/4 Gear Case 1 9X23 Roll Pin 5/16 x 1-1/4 Gear Snaft 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Gasket 1 12X4 Cap Screw 3/8-16 x 1/4 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1/4 H. H. Philon Shaft 1 12X5 Cap Screw 3/8-16 x 1/4 H. H. Mower Pan 1 12X25 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X23 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X39 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X39 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X39 Cockwasher 5/16-18 x 3/4 H. H. Rear Liff Adapter 1	10303	Bevel Pinion		6X3	Shift Ball	-			
Caster Wheel 2 9X7 Roll Pin 1/4 x 1-1/4 Frame Swivel Bracket 1 9X9 Roll Pin 1/8 x 1 Swivel Bracket 1 9X17 Roll Pin 5/16 x 1-1/4 Gear Case Gear Case 1 10X3 Zerk Fitting 1/4-28 Gear Shaft 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 12X4 Cap Screw 3/8-16 x 1-1/4 H. H. Mounting Bracket 1 12X2 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X2 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X2 Cap Screw 3/8-16 x 1/4 H. H. Bearing Spacer 1 12X2 Cap Screw 5/16-18 x 1/2 H. H. Mower Pan 1 12X2 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X3 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X3 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle 1 12X3 Cap Screw 5/16-18 x 3/4 H. H. Rear Liff Adapter 1 12X3 Cap Screw 5/16-18 x 3/	10409	Caster Fork	7	9X6	Pin 1/	1			
Frame 1 9X9 Roll Pin 1/8 x 1 Swivel Bracket 1 9X17 Roll Pin 5/16 x 1-1/4 Gear Case 1 9X23 Roll Pin 5/16 x 1-1/4 Gear Shaft 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Gasket 1 12X4 Cap Screw 3/8-16 x 1 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1 H. H. Pinion Shaft 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Bearing Spacer 1 12X2 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle 1 12X2 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 14X12 Set Screw 5/16-18 x 1/2 H. H. Rear Lift Adapter Pin 1 20X3 Lockwasher 3/8135 x155 x125 Front Adapter Pin 1 21X3 Washer 1/4 Wrought Plated <td>10417</td> <td>Caster Wheel</td> <td>2</td> <td>9X7</td> <td>Pin 1/</td> <td>-1</td> <td></td> <td></td> <td></td>	10417	Caster Wheel	2	9X7	Pin 1/	-1			
Swivel Bracket 1 9X17 Roll Pin 5/16 x 1-1/4 Gear Case 1 9X23 Roll Pin 3/32 x 3/4 Gear Shaft 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Gasket 1 12X4 Cap Screw 3/8-16 x 1 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X2 Cap Screw 3/8-16 x 1-1/4 H. H. Bearing Spacer 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Pan 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 3/4 H. H. Rear Lift Adapter 1 12X3 Cap Screw 5/16-18 x 3/8 Soc. Hd. Rear Adapter Pin 1 20X3 Lockwasher 3/4234 x .188 Height Control Rod 1 20X4 Lockwasher 1/4 Wrought Pla	10501	Frame		6X6	Pin	-			
Gear Case 1 9x23 Roll Pin 3/32 x 3/4 Gear Shaft 1 10x3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Gasket 1 12X4 Cap Screw 3/8-16 x 1 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X2 Cap Screw 3/8-16 x 1-1/4 H. H. Mower Pan 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 3/4 H. H. Mower Spindle Housing 1 12X3 Cap Screw 5/16-18 x 3/8 Soc. Hd. Rear Lift Adapter 1 14X12 Set Screw 5/16-18 x 3/8 Soc. Hd. Rear Adapter Pin 1 20X3 Lockwasher 3/4234 x .188 Height Control Rod 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X7 Wash	10502	Swivel Bracket	-	9X17	Pin	П			
Gear Shaft 1 10X3 Zerk Fitting 1/4-28 Bearing Flange 1 11X13 Phpe Plug 3/8 Square Head Gasket 1 12X4 Cap Screw 3/8-16 x 1-1/4 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Bearing Spacer 1 12X2 Cap Screw 5/16-18 x 3/4 H. H. Mower Pan 1 12X2 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1/2 H. H. Rear Lift Adapter 1 12X73 Cap Screw 5/16-18 x 3/8 Soc. Hd. Rear Laft Adapter 1 20X3 Lockwasher 5/16 - 130 x .097 Rear Adapter Pin 1 20X4 Lockwasher 3/4234 x .188 Height Control Rod 1 20X8 Lockwasher 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 3/8125 x .125 Moster 1/74 Wrought Plated 21X3 Was	10503	Gear Case	1	9X23	Roll Pin $3/32 \times 3/4$	1			
Bearing Flange 1 11X13 Pipe Plug 3/8 Square Head Gasket 1 12X4 Cap Screw 3/8-16 x 1 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X22 Cap Screw 5/16-18 x 3/4 H. H. Bearing Spacer 1 12X23 Cap Screw 5/16-18 x 3/4 H. H. Mower Pan 1 12X23 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 3/4 H. H. Rear Lift Adapter 1 12X73 Cap Screw 5/16-18 x 3/8 Soc. Hd. Rear Adapter Pin 1 20X3 Lockwasher 5/16-18 x 3/8 soc. Hd. Front Lift Adapter 1 20X4 Lockwasher 3/8145 x .115 Height Control Rod 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 1/4 Wrought Plated Spindle Sheave 1 3/8125 X .125	10504	Gear Shaft	-	10X3	Zerk Fitting 1/4-28	4			
Gasket 1 12X4 Cap Screw 3/8-16 x 1 H. H. Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X22 Cap Screw 5/16-18 x 3/4 H. H. Bearing Spacer 1 12X23 Cap Screw 5/16-18 x 3/4 H. H. Mower Pan 1 12X23 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1/2 H. H. Rear Lift Adapter 1 12X73 Cap Screw 5/16-18 x 3/8 Soc. Hd. Rear Lift Adapter 1 20X3 Lockwasher 5/16-18 x 3/8 Soc. Hd. Front Lift Adapter 1 20X3 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 3/8125 1255 x .125	10505	Bearing Flange		11X13					
Mounting Bracket 1 12X5 Cap Screw 3/8-16 x 1-1/4 H. H. Pinion Shaft 1 12X22 Cap Screw 5/16-18 x 3/4 H. H. Bearing Spacer 1 12X23 Cap Screw 5/16-18 x 3/4 H. H. Mower Pan 1 12X3 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1/3 H. H. Rear Lift Adapter 1 14X12 Set Screw 5/16-18 x 3/8 Soc. Hd. Rear Adapter Pin 1 20X3 Lockwasher 5/16-18 x 3/8 Soc. Hd. Front Lift Adapter 1 20X8 Lockwasher 3/8145 x .115 Height Control Rod 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 20X8 Lockwasher 3/4234 x .188 Front Adapter Pin 1 21X2 Washer 1/4 Wrought Plated Spindle Sheave 1 21X3 Washer 1.375 x .755 x .125	10506	Gasket		12X4	3/8-16 x 1 H.	4			
12X22 Cap Screw 5/16-18 x 3/4 H, H. Bearing Spacer 1 12X23 Cap Screw 3/8-16 x 3/4 H, H. Mower Pan 1 12X39 Cap Screw 5/16-18 x 1/2 H, H. Mower Spindle 1 12X73 Cap Screw 5/16-18 x 1-3/4 H, H. Mower Spindle 1 12X73 Cap Screw 5/16-18 x 3/8 Soc. Hd, Rear Lift Adapter 1 14X12 Set Screw 5/16-18 x 3/8 Soc. Hd, 14X12 Soc. Hd, 14X13 Soc. Hd, 15X33 Cap Screw 5/16-18 x 1/2 H, H, 15X33 Washer 1/4 Wrought Plated 15X23 Cap Screw 5/16-18 x 1/2 H, H, 15X23 Cap Screw 5/16-18 x 1/2 H, H, 15X33 Washer 1/4 Wrought Plated 15X23 Washer 1/375 x 1/25 x 1/25 15X24 Cap Screw 5/16-18 x 1/2 H, H, 15X25 Cap Screw 5/16-18 x 1/2 H, H, 15X273 Cap Screw 5/16-18 x 1/2 H, H, 15X23 Cap Screw 5/16-18 x 1/2 H, H, 15X24 x 1/88 15X25 x 1/85 x 1	10507	Mounting Bracket	1	12X5	$3/8-16 \times 1-1/$	4			
12X23 Cap Screw 3/8-16 x 3/4 H. H. Mower Pan 12X39 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 12X73 Cap Screw 5/16-18 x 1-3/4 H. H. Mower Spindle 14X12 Set Screw 5/16-18 x 3/8 Soc. Hd. Rear Lift Adapter 1 20X3 Lockwasher 5/16-18 x 3/8 Soc. Hd. Rear Adapter Pin 1 20X4 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 1/4 Wrought Plated Spindle Sheave 1.375 x .755 x .125 Lockwasher 1/4 Wrought Plated Lift Adapter Pin 1 21X3 Washer 1.375 x .125 Lockwasher 1.375 x .125 Lockwasher 3/8125 Lockwasher 3/8125 Lockwasher 3/8125 Lockwasher 3/8125 Lockwasher 3/8125 Lockwasher 1/4 Wrought Plated Lockwasher 1.375 x .125 Lockwasher 1.375 x .125 Lockwasher 1.375 x .125 Lockwasher 3/8125 Lockwasher 3/8135	10508	Pinion Shaft		12X22		വ			
Mower Pan 1 12X39 Cap Screw 5/16-18 x 1/2 H. H. Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1-3/4 H. H. Mower Spindle 1 12X73 Cap Screw 5/16-18 x 1-3/4 H. H. Rear Lift Adapter 1 20X3 Lockwasher 5/16130 x .097 Rear Adapter Pin 1 20X4 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 21X3 Washer 1/55 x .125	10509	Bearing Spacer	.	12X23	$3/8-16 \times 3/4$	စ			
Mower Spindle Housing 1 12X73 Cap Screw 5/16-18 x 1-3/4 H. H. Mower Spindle 1 14X12 Set Screw 5/16-18 x 3/8 Soc. Hd. Rear Lift Adapter 1 20X3 Lockwasher 5/16130 x .097 Rear Adapter Pin 1 20X4 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 21X33 Washer 1.375 x .755 x .125	10510	Mower Pan	·	12X39		4			
Mower Spindle 1 14X12 Set Screw 5/16-18 x 3/8 Soc. Hd. Rear Lift Adapter 1 20X3 Lockwasher 5/16130 x .097 Rear Adapter Pin 1 20X4 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 21X33 Washer 1.375 x .755 x .125	10511	Mower Spindle Housing		12X73	_	H. 1			
Rear Lift Adapter 1 20X3 Lockwasher 5/16130 x .097 Rear Adapter Pin 1 20X4 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 21X33 Washer 1.375 x .755 x .125	10512	Mower Spindle	-	14X12		Id. 2			
20X4 Lockwasher 3/8145 x .115 Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 21X3 Washer 1.375 x .125 Spindle Sheave 1 21X3 Washer 1.375 x .125 Cockwasher 3/8145 x .115 Cockwasher 3/8145 x .115 Cockwasher 3/8145 x .115 Cockwasher 3/4234 x .188	10514	Rear Lift Adapter	 1 ·	20X3		12			
Front Lift Adapter 1 20X8 Lockwasher 3/4234 x .188 Height Control Rod 1 21X2 Washer 5/16 Wrought Plated Front Adapter Pin 1 21X7 Washer 1/4 Wrought Plated Spindle Sheave 1 21X33 Washer 1.375 x .125	10515	Rear Adapter Pin	_	20X4	က	19			
Height Control Rod 1 21X2 Washer Front Adapter Pin 1 21X7 Washer Spindle Sheave 1 21X33 Washer	10516	Front Lift Adapter	-	20X8	sher 3/	7			
Front Adapter Pin 1 21X7 Washer Spindle Sheave 1 21X33 Washer	10517	Height Control Rod	-	21X2	5/16 V	80			
Spindle Sheave 1 21X33 Washer	10518	Front Adapter Pin	⊣ •	21X7		4			
	10519	Spindle Sheave		21X33		4			



ROTARY MOWER INSTRUCTIONS

1. ATTACHING

- a. Remove the carburetor heater box and install the air cleaner. Refer to detailed instructions packed with the attachment.
- b. Hook the notches in the lower portion of the rotary mower frame over the rod passing through the forward section of the tractor frame.
- c. Tip the two sections together, being sure the jaw clutch on the mower and tractor are lined up.
- d. Insert and tighten the two 3/8-inch capscrews through the top of the tractor frame and into the mower frame. Use lockwashers under capscrews.

2. CHUTE EXTENSION

The capscrews, washers, and hex nuts for mounting the chute extension are installed in the mower pan. Remove this hardware, slide chute extension over the top of the mower pan and replace the capscrews, washers, and hex nuts.

3. OPERATION

- a. Tractor. For operation see section on OP-ERATION in the instruction book packed with the tractor.
 - b. Mower.
- (1) To start mower, move clutch lever to the IN position indicated on the belt guard above the lever.
- (2) To stop mower, move clutch lever to the OUT position.

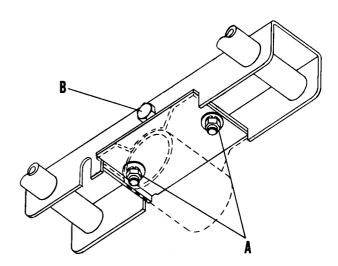
4. CUTTING HEIGHT ADJUSTMENT

Cutting height is adjusted by depressing the button in the cutting height adjustment lever and moving the lever to the desired cutting height position. See paragraph 5 for adjustment to extreme high and low positions.

5. BELT ADJUSTMENT (See figure 1)

The mower drive belt has been adjusted at the factory to perform satisfactorily in the five intermediate cutting positions. When operating in the extreme high and extreme low cutting positions, it is advisable to loosen the belt to insure declutching of the blade. Belt adjustment is made as follows:

- a. Loosen the two 3/8-inch hex nuts (A, figure 1) located on the underside of the rear frame channel, approximately one full turn.
- b. Turn the 3/4-inch hex (B, figure 1) on the front (center) of the rear frame channel to obtain



the tension desired. Turn clockwise to loosen belt and counterclockwise to tighten.

c. Tighten the 3/8-inch nuts loosened in step a.

6. MOWER RUNNERS

Mower runners are provided to prevent "scalping" of lawns. When mowing new or succulent grasses, it may be advisable to remove these runners to prevent streaking of the lawn.

7. LUBRICATION

- a. Caster Wheel Assembly. Grease fittings are provided on the top of the caster wheel swivel shaft and on the axle bolt. Grease these four fittings approximately every 8 hours of operation.
- b. Gear Case. Check gear case oil level approximately every 8 hours of operation. Oil level should be within 1/4-inch of filler hole. Drain and refill gear case every 100 hours of operation or once each season. Use Ariens gear oil MP-90.

8. BELT REPLACEMENT

- a. Remove belt guard.
- b. Move mower to middle height position.
- c. Loosen belt fingers and swing clear.
- d. Remove belt.
- e. Replace belt and reposition belt fingers so that in the engaged position of the clutch the fingers on the "tight" side of the belt just clear the belt and the fingers on the idler side are 3/16-inch from the belt.