ARIENS

IKON

Parts Manual

Models:

918002 – IKON 42
(SN 035000 +)

918003 – IKON 48
(SN 030000 +)

918004 – IKON 52
(SN 030000 +)

918005 – IKON 52
(SN 030000 +)

918006 – IKON 60
(SN 030000 +)

918027 – IKON 42 SELECT
(SN 035000 +)

918028 – IKON 52 SELECT
(SN 030000 +)

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Printed in USA

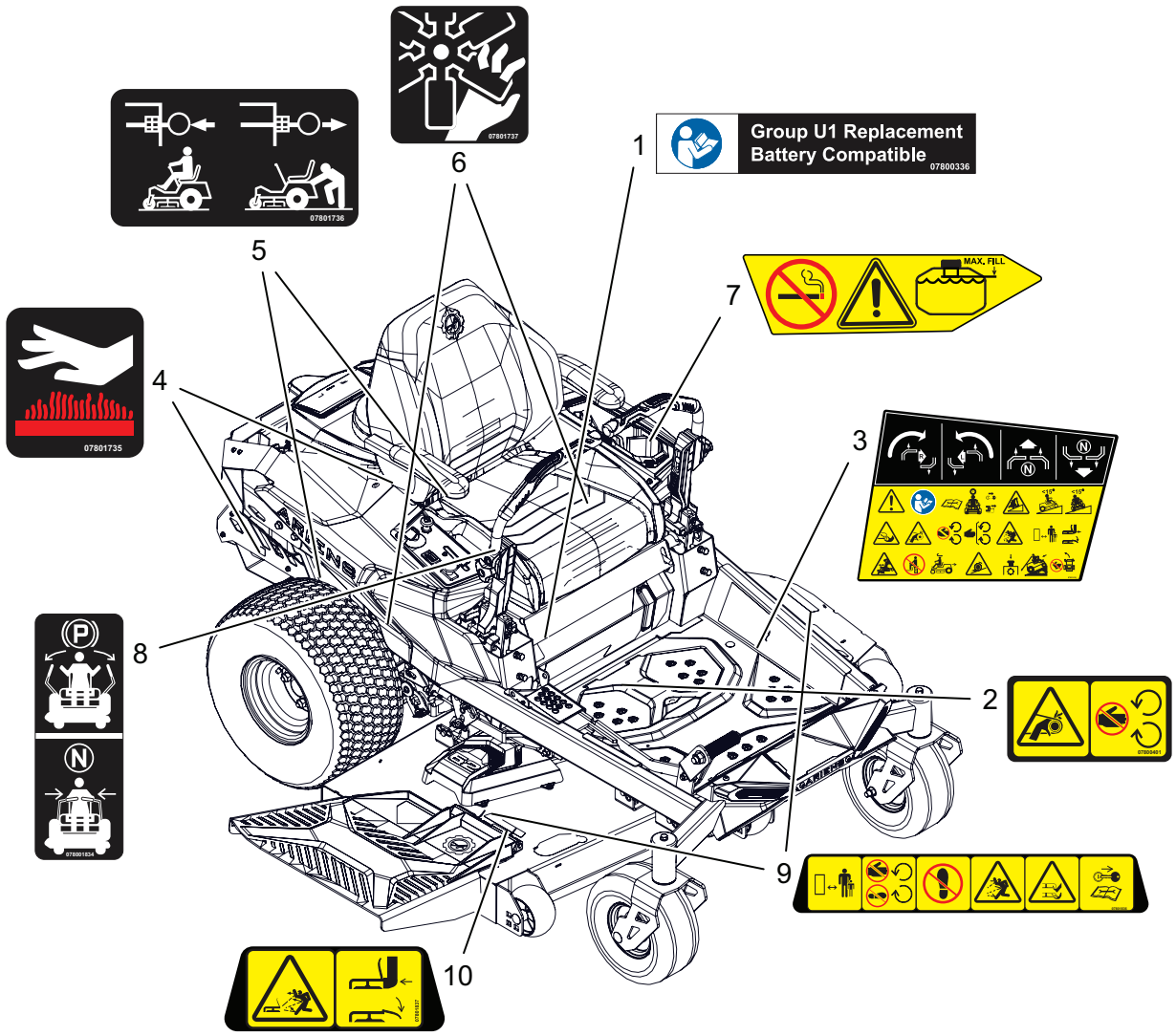
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DECALS – SAFETY

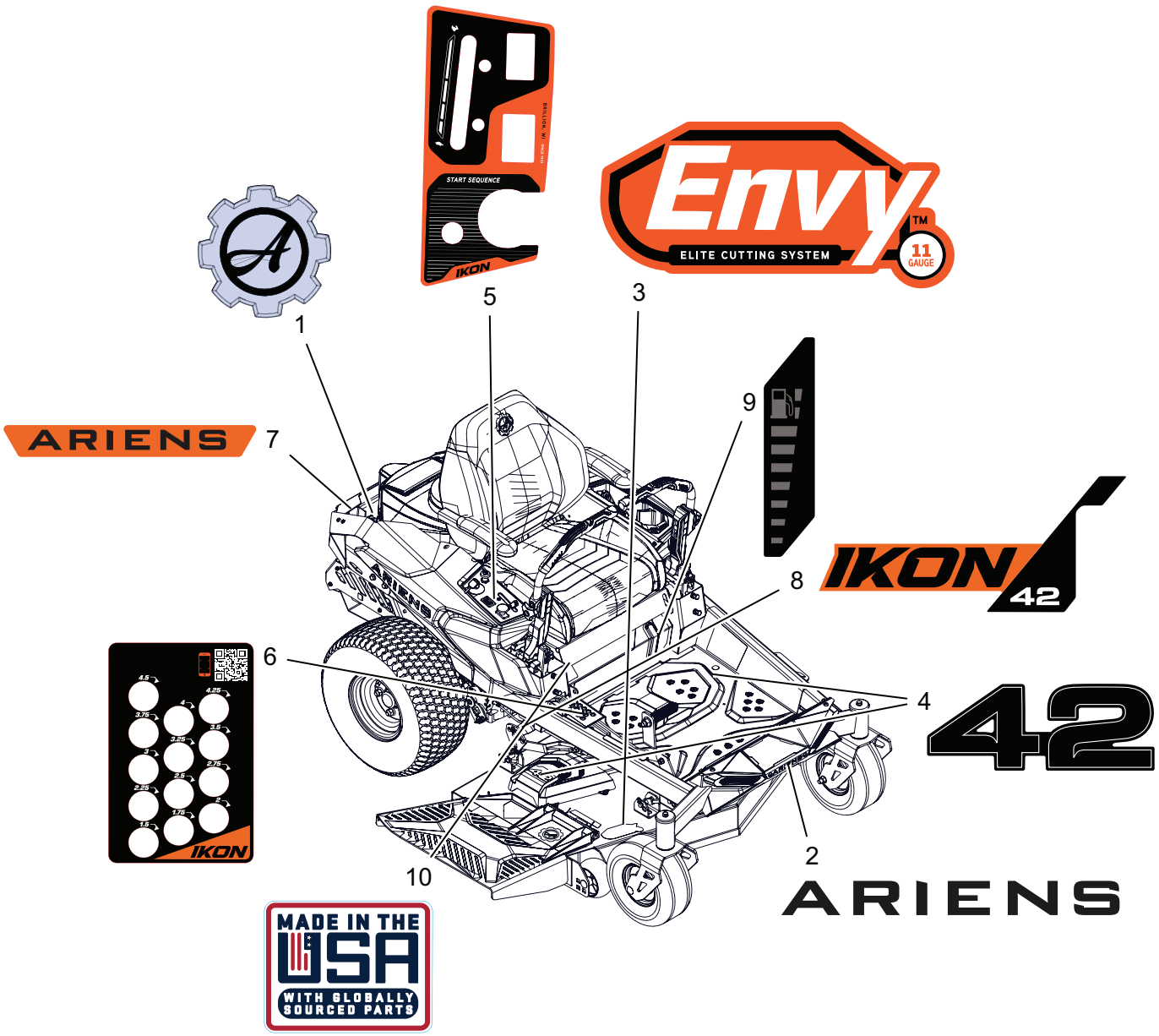
Model All



BOM ID	Number	Qty	Description
1	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
2	07800401	1	DECAL, SAFETY - GUARDING
3	07801638	1	DECAL, MAIN SAFETY-INSTRUCTION
4	07801735	2	DECAL, SAFETY HOT SURFACE
5	07801736	2	DECAL, TRANSAXLE DISCONNECT
6	07801737	2	DECAL, DANGER FAN
7	07801833	1	DECAL, FUEL WARNING
8	07801834	1	DECAL, STEERING BRAKE
9	07801836	2	DECAL, SAFETY -MOWER DECK
10	07801837	1	DECAL, SAFETY -DECK GUARDING

DECALS – STYLE – 42"

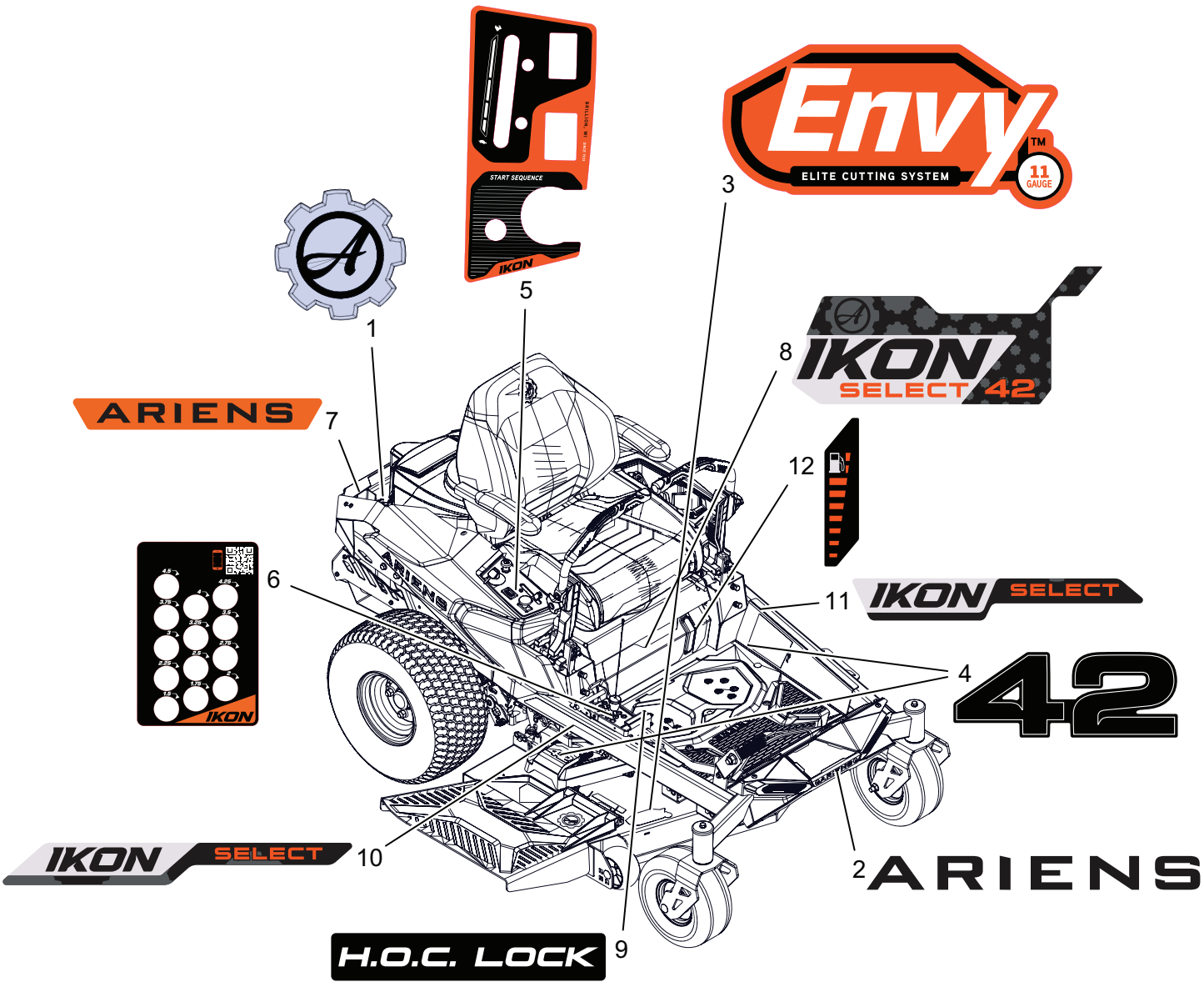
Model 918002



BOM ID	Number	Qty	Description
1	07801627	1	DECAL, ARIENS GEAR BADGE
2	07801629	1	DECAL, ARIENS -BADGE
3	07801630	1	DECAL, DECK
4	07801631	2	DECAL, 42
5	07801635	1	DECAL, CONTROL PANEL
6	07801637	1	DECAL, HEIGHT OF CUT
7	07801639	1	DECAL, ARIENS
8	07801636	1	DECAL, IKON 42 KICKPLATE
9	07802102	1	DECAL, FUEL LEVEL
10	07802510	1	DECAL, MADE IN USA

DECALS – STYLE – 42" SELECT

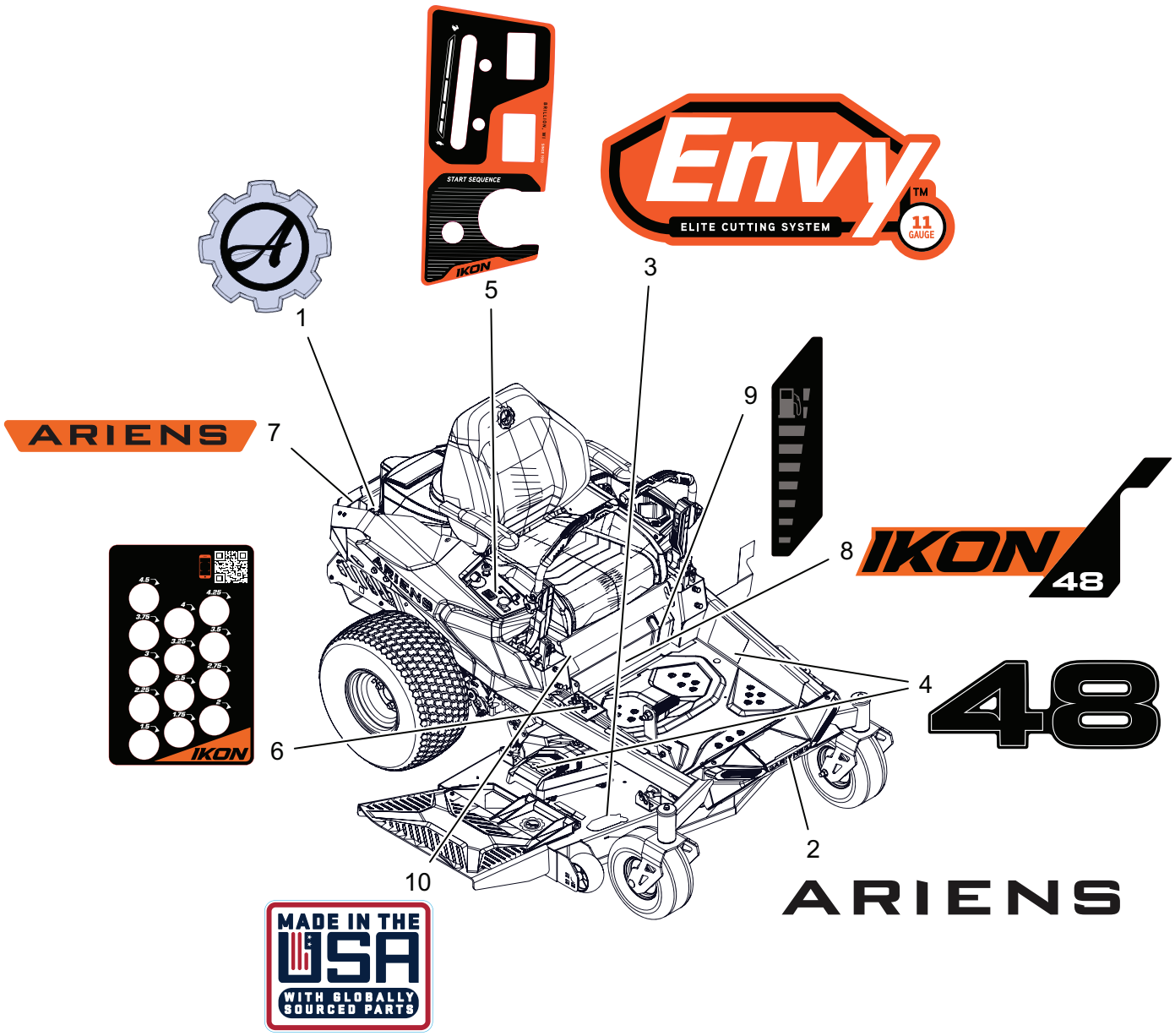
Model 918027



BOM ID	Number	Qty	Description
1	07801627	1	DECAL, ARIENS GEAR BADGE
2	07801629	1	DECAL, ARIENS -BADGE
3	07801630	1	DECAL, DECK
4	07801631	2	DECAL, 42
5	07801635	1	DECAL, CONTROL PANEL
6	07801637	1	DECAL, HEIGHT OF CUT
7	07801639	1	DECAL, ARIENS
8	07802202	1	DECAL, IKON SELECT KICK PLATE-42
9	07801835	1	DECAL, HOC LOCK
10	07802220	1	DECAL, IKON SELECT FRAME-RH
11	07802221	1	DECAL, IKON SELECT FRAME-LH
12	07802222	1	DECAL, FUEL LEVEL-IKON SELECT

DECALS – STYLE – 48"

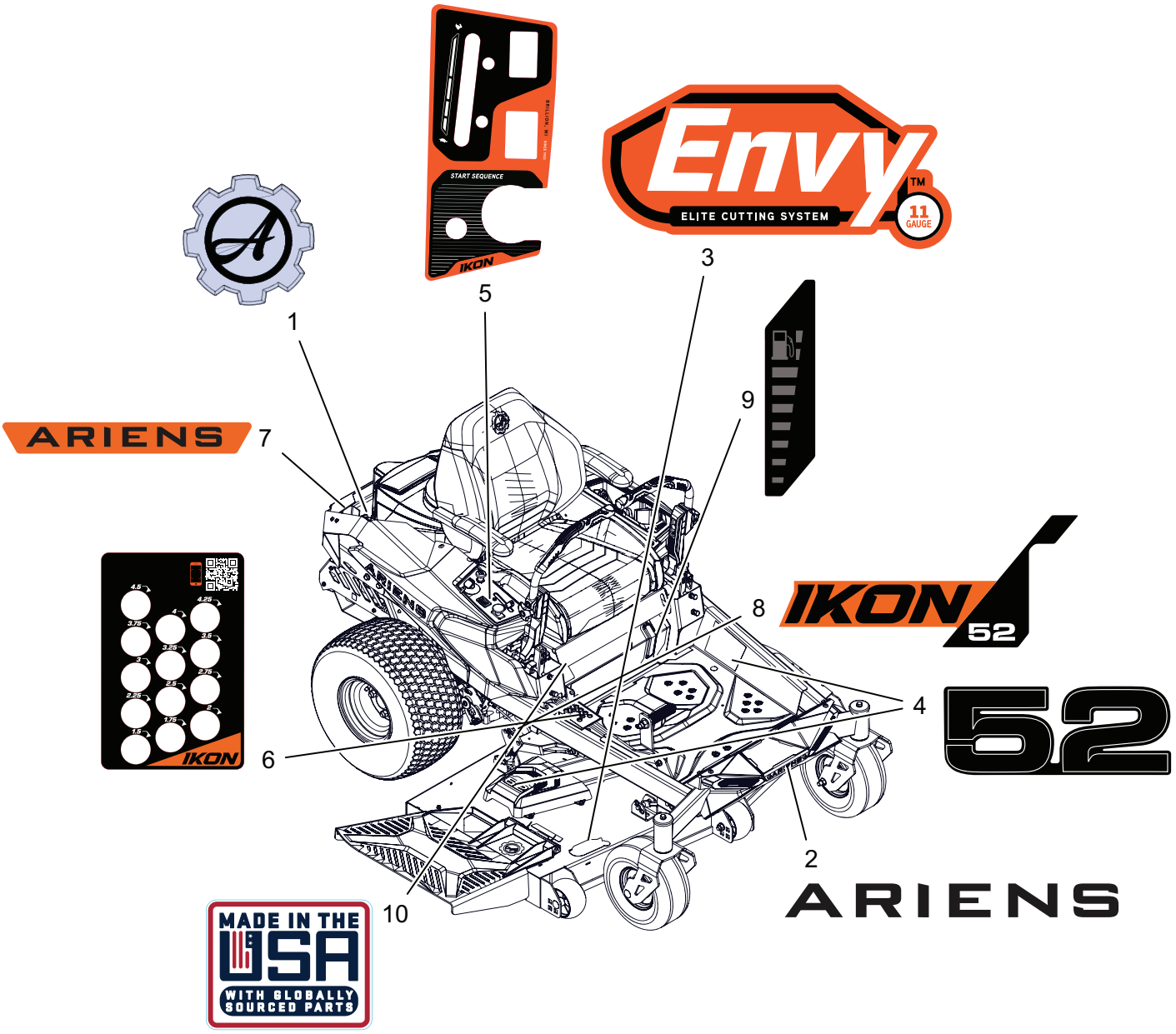
Model 918003



BOM ID	Number	Qty	Description
1	07801627	1	DECAL, ARIENS GEAR BADGE
2	07801629	1	DECAL, ARIENS -BADGE
3	07801630	1	DECAL, DECK
4	07801632	2	DECAL, 48
5	07801635	1	DECAL, CONTROL PANEL
6	07801637	1	DECAL, HEIGHT OF CUT
7	07801639	1	DECAL, ARIENS
8	07801714	1	DECAL, IKON 48 KICKPLATE
9	07802102	1	DECAL, FUEL LEVEL
10	07802510	1	DECAL, MADE IN USA

DECALS – STYLE – 52"

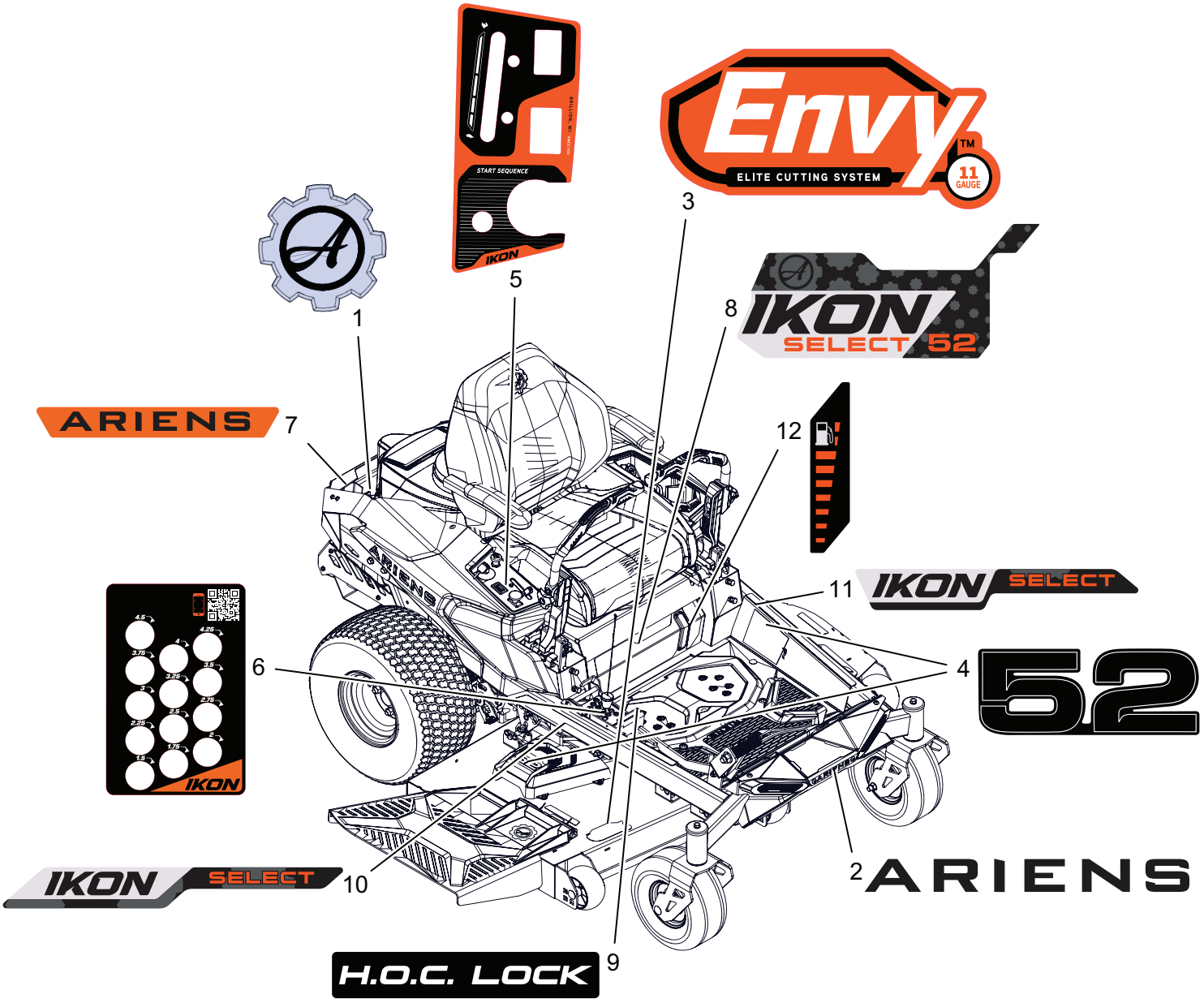
Model 918004, 005



BOM ID	Number	Qty	Description
1	07801627	1	DECAL, ARIENS GEAR BADGE
2	07801629	1	DECAL, ARIENS -BADGE
3	07801630	1	DECAL, DECK
4	07801633	2	DECAL, 52
5	07801635	1	DECAL, CONTROL PANEL
6	07801637	1	DECAL, HEIGHT OF CUT
7	07801639	1	DECAL, ARIENS
8	07801715	1	DECAL, IKON 52 KICKPLATE
9	07802102	1	DECAL, FUEL LEVEL
10	07802510	1	DECAL, MADE IN USA

DECALS – STYLE – 52" SELECT

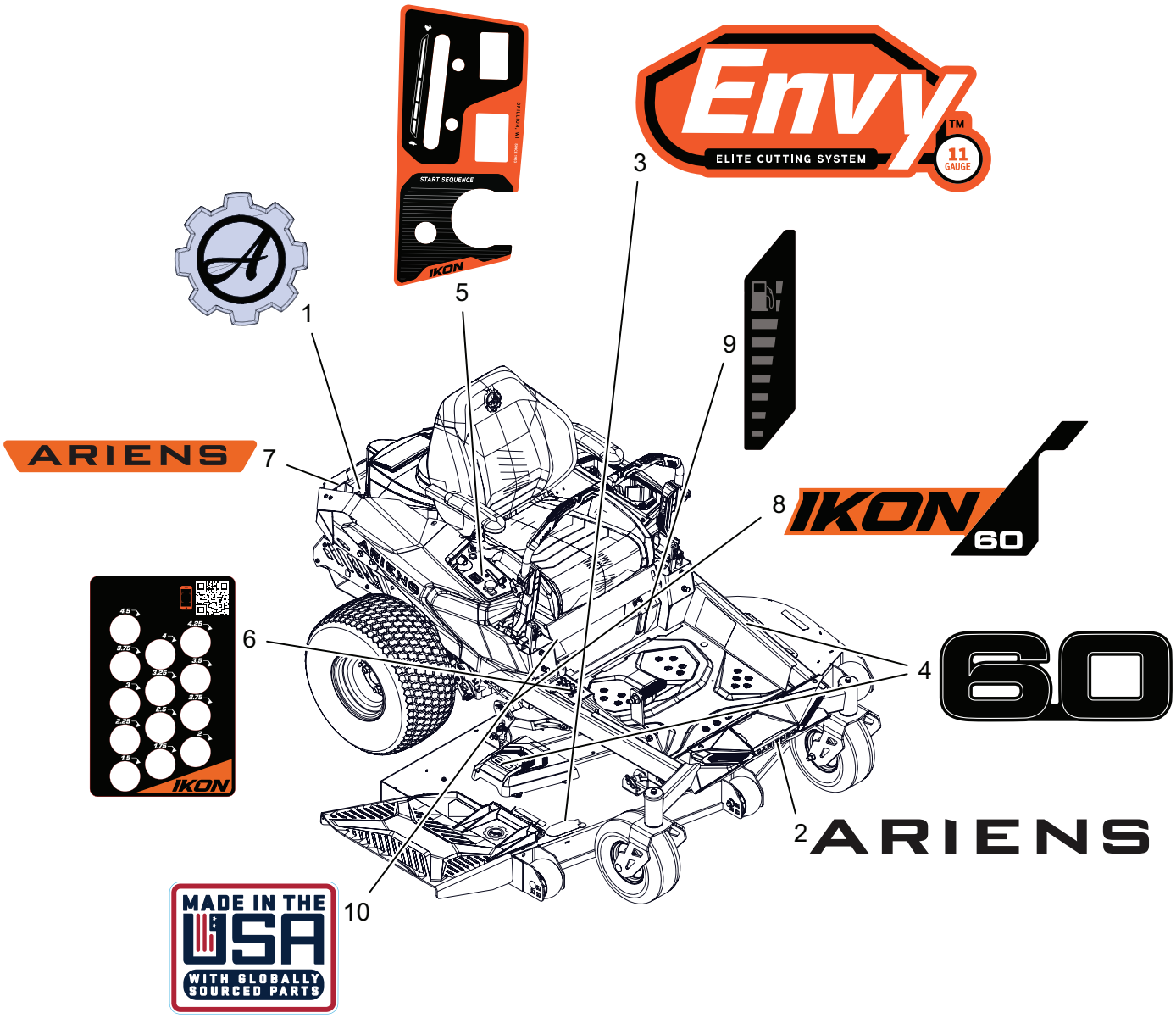
Model 918028



BOM ID	Number	Qty	Description
1	07801627	1	DECAL, ARIENS GEAR BADGE
2	07801629	1	DECAL, ARIENS -BADGE
3	07801630	1	DECAL, DECK
4	07801633	2	DECAL, 52
5	07801635	1	DECAL, CONTROL PANEL
6	07801637	1	DECAL, HEIGHT OF CUT
7	07801639	1	DECAL, ARIENS
8	07802203	1	DECAL, IKON SELECT KICK PLATE-52
9	07801835	1	DECAL, HOC LOCK
10	07802220	1	DECAL, IKON SELECT FRAME-RH
11	07802221	1	DECAL, IKON SELECT FRAME-LH
12	07802222	1	DECAL, FUEL LEVEL-IKON SELECT

DECALS – STYLE – 60"

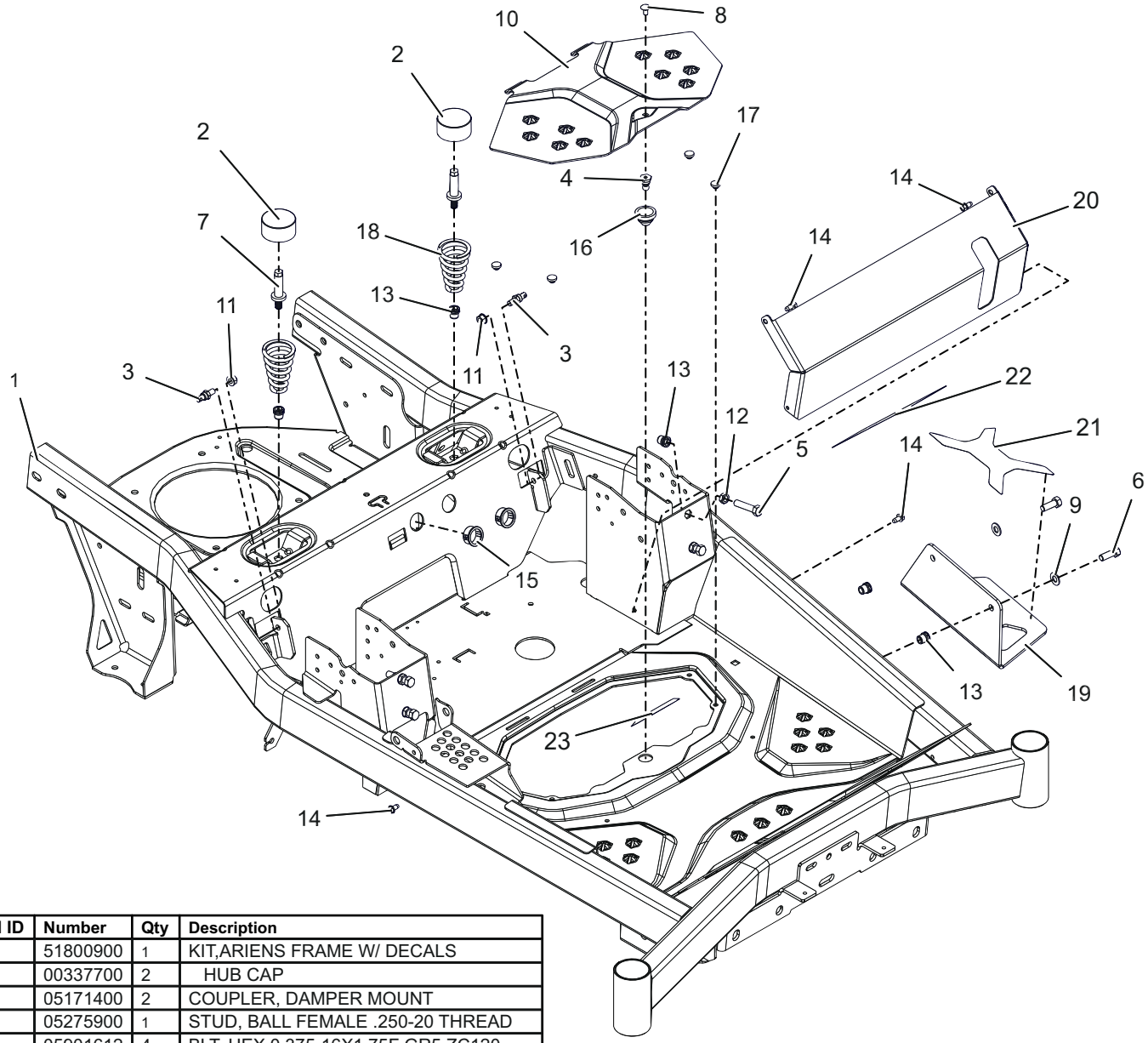
Model 918006



BOM ID	Number	Qty	Description
1	07801627	1	DECAL, ARIENS GEAR BADGE
2	07801629	1	DECAL, ARIENS -BADGE
3	07801630	1	DECAL, DECK
4	07801634	2	DECAL, 60
5	07801635	1	DECAL, CONTROL PANEL
6	07801637	1	DECAL, HEIGHT OF CUT
7	07801639	1	DECAL, ARIENS
8	07801716	1	DECAL, IKON 60 KICKPLATE
9	07802102	1	DECAL, FUEL LEVEL
10	07802510	1	DECAL, MADE IN USA

FRAME

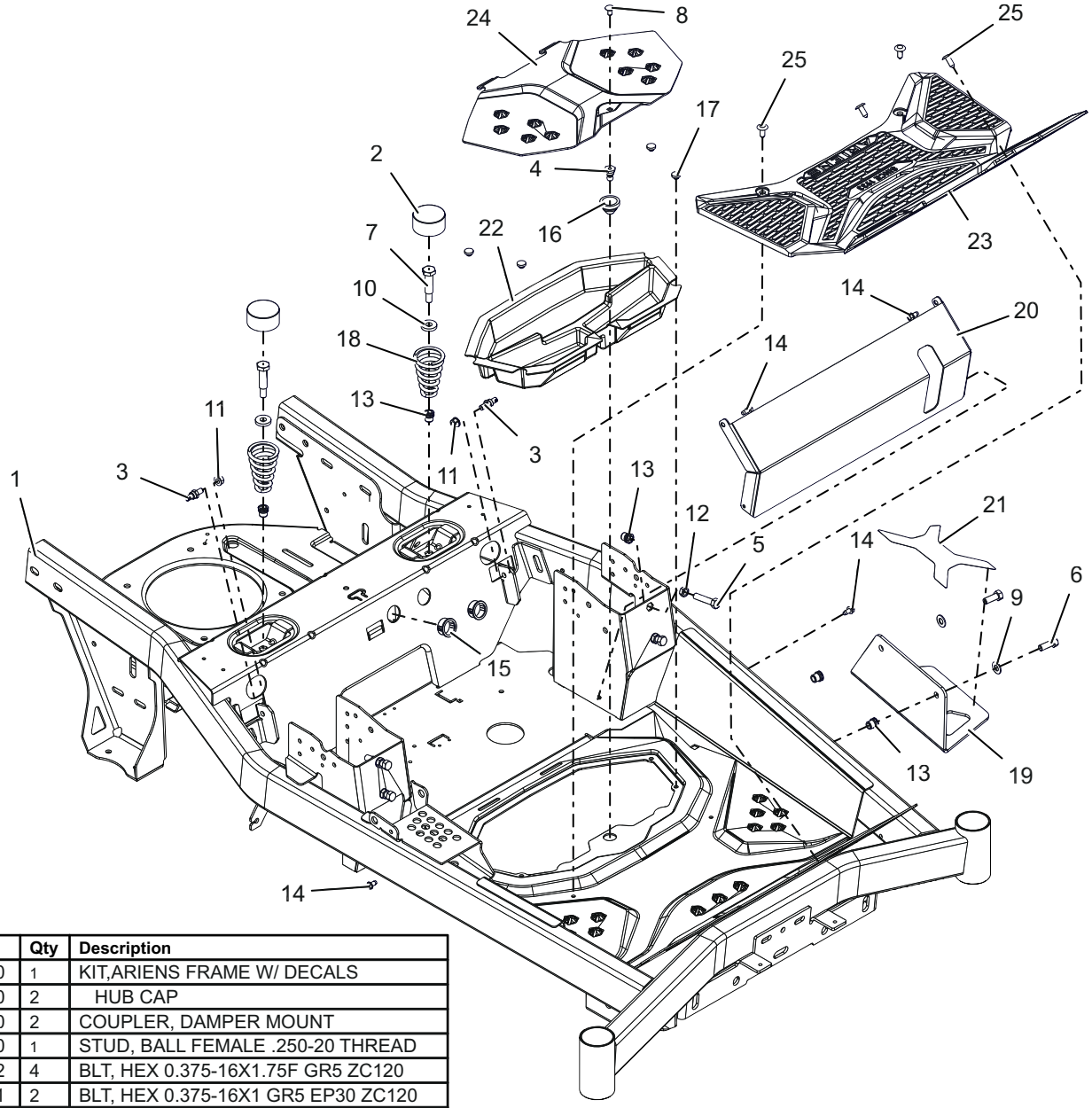
Model 918002, 003, 004, 005, 006



BOM ID	Number	Qty	Description
1	51800900	1	KIT,ARIENS FRAME W/ DECALS
2	00337700	2	HUB CAP
3	05171400	2	COUPLER, DAMPER MOUNT
4	05275900	1	STUD, BALL FEMALE .250-20 THREAD
5	05901612	4	BLT, HEX 0.375-16X1.75F GR5 ZC120
6	05901721	2	BLT, HEX 0.375-16X1 GR5 EP30 ZC120
7	07002336	2	BOLT, SEAT SPRING
8	06200305	1	BLT,RHSN .250-20 X 0.5 G5 ZCC
9	06401013	2	WSHR-FL-STL 0.406X0.812X0.065 ZC120
10	51801600	1	KIT, ARIENS ACCESS PLT W/DECAL
11	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
12	06500910	4	NUT-JAM .375-16 GR2 ZCC
13	07001805	8	NUT, THREADED INSERT .38-16 ZC120
14	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
15	07500308	4	BSHG, PANEL SNAP .937X1.109X.56
16	07500429	1	COUPLING, RUBBER PUSH-IN
17	07503100	4	BUMPER, GROMMET
18	08300021	2	SPRG, COMPRESSION
19	09655951	1	STEP, (BLACK)
20	09666859	1	PLATE, FRONT KICK (ORANGE)
21	09693900	1	TAPE, GRIP - STEP-ARIENS
22	09694200	1	TAPE, GRIP - FOOTPLATE L
23	09694300	1	TAPE, GRIP - FOOTPLATE R

FRAME

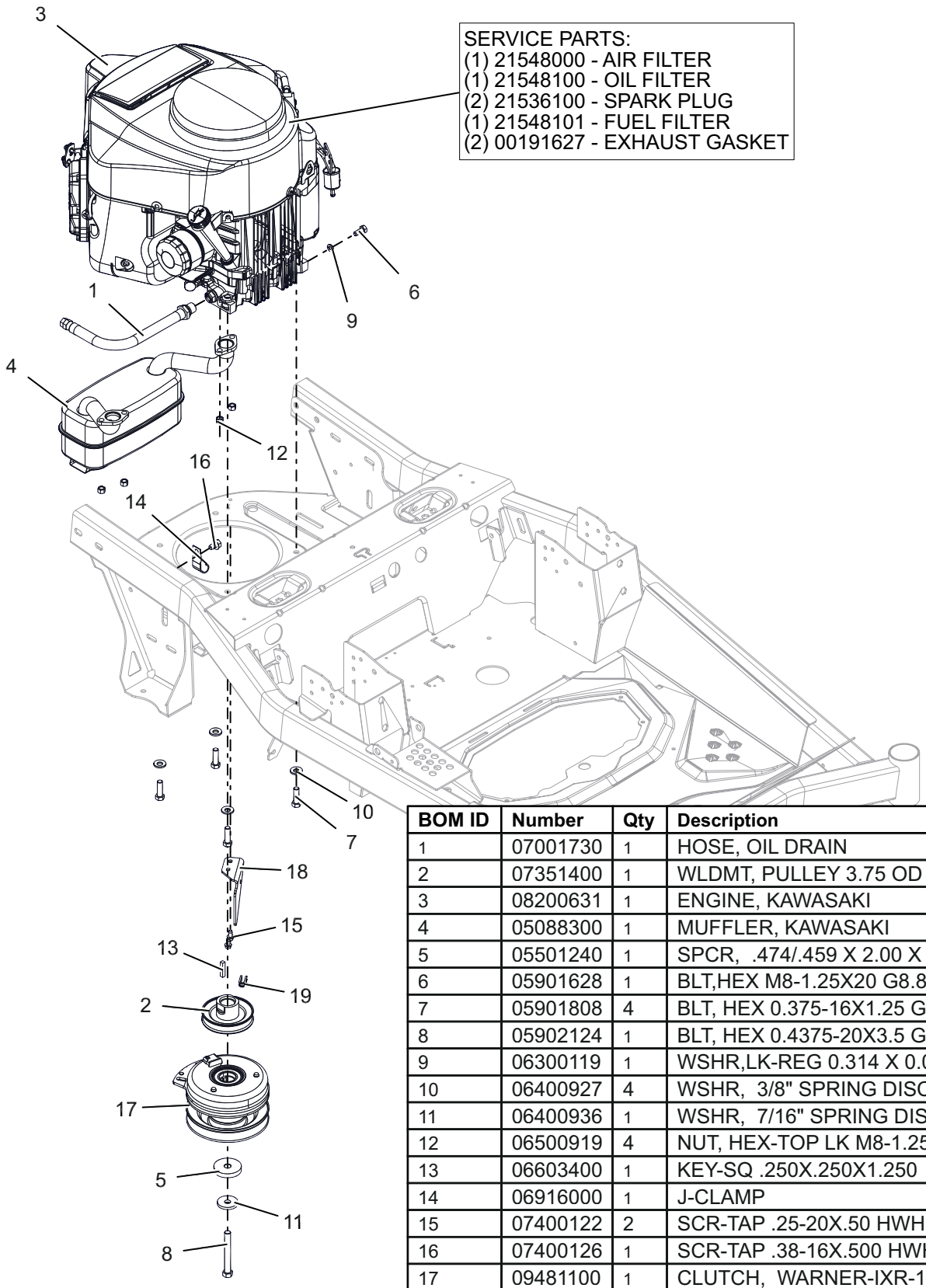
Model 918027, 028



BOM ID	Number	Qty	Description
1	51800900	1	KIT,ARIENS FRAME W/ DECALS
2	00337700	2	HUB CAP
3	05171400	2	COUPLER, DAMPER MOUNT
4	05275900	1	STUD, BALL FEMALE .250-20 THREAD
5	05901612	4	BLT, HEX 0.375-16X1.75F GR5 ZC120
6	05901721	2	BLT, HEX 0.375-16X1 GR5 EP30 ZC120
7	05902130	2	BLT, SHLDR .50x1.50 .375-16 LP ZCC
8	06200305	1	BLT,RHSSN .250-20 X 0.5 G5 ZCC
9	06401013	2	WSHR-FL-STL 0.406X0.812X0.065 ZC120
10	06401108	2	WSHR-FL-STL 0.406X1X0.188 ZCC
11	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
12	06500910	4	NUT-JAM .375-16 GR2 ZCC
13	07001805	8	NUT, THREADED INSERT .38-16 ZC120
14	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
15	07500308	4	BSHG, PANEL SNAP .937X1.109X.56
16	07500429	1	COUPLING, RUBBER PUSH-IN
17	07503100	4	BUMPER, GROMMET
18	08300021	2	SPRG, COMPRESSION
19	09655951	1	STEP, (BLACK)
20	09666859	1	PLATE, FRONT KICK (ORANGE)
21	09693900	1	TAPE, GRIP - STEP-ARIENS
22	09696600	1	INSERT, GRAVELY STORAGE
23	30151700	1	FLOOR, MAT, ARIENS
24	51801600	1	KIT, ARIENS ACCESS PLT W/DECAL
25	P80-332-A	4	XMAS TREE FASTNER-BLACK

ENGINE – KAWASAKI FR651V

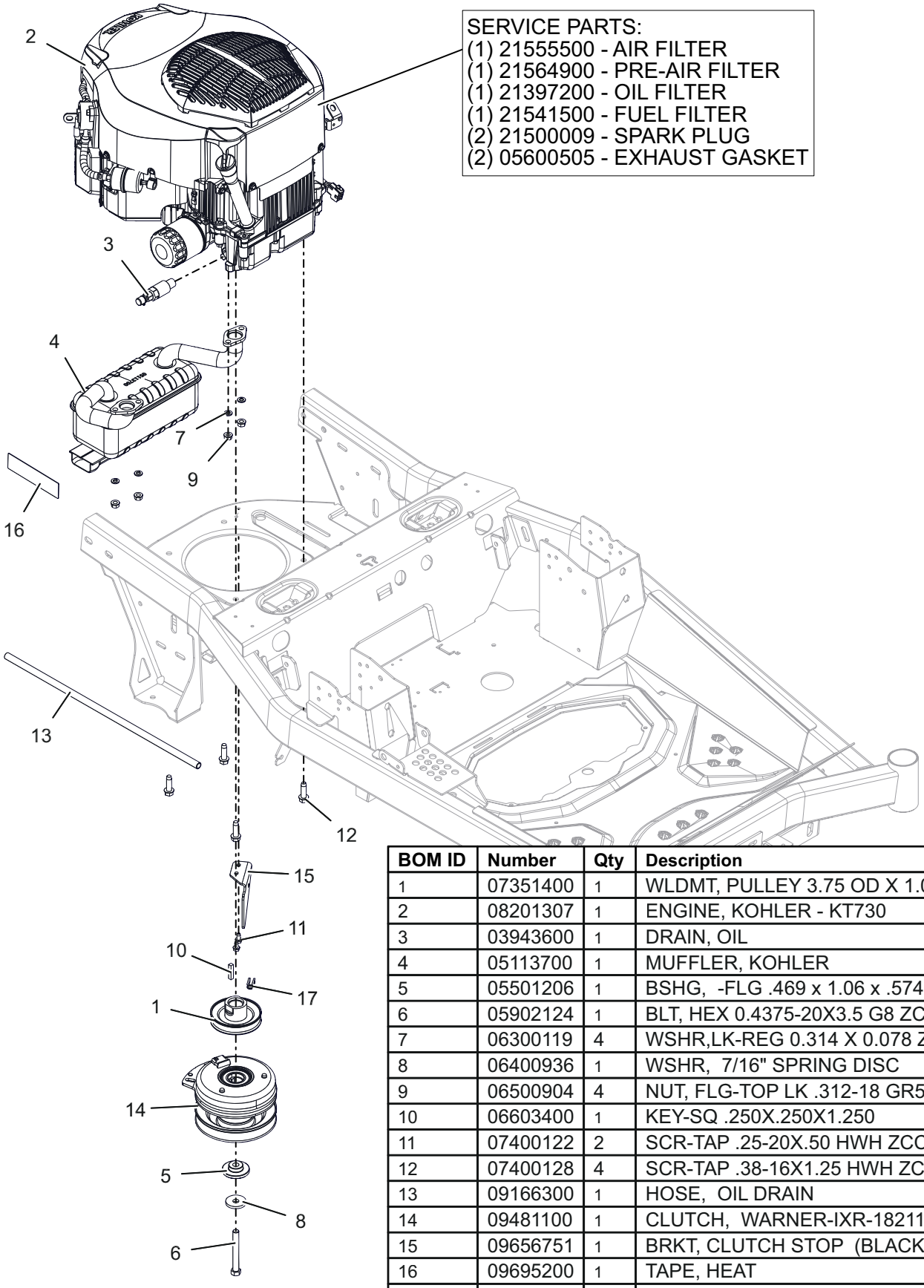
Model 918002, 003, 027



BOM ID	Number	Qty	Description
1	07001730	1	HOSE, OIL DRAIN
2	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
3	08200631	1	ENGINE, KAWASAKI
4	05088300	1	MUFFLER, KAWASAKI
5	05501240	1	SPCR, .474/.459 X 2.00 X .350
6	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
7	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
8	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
9	06300119	1	WSHR,LK-REG 0.314 X 0.078 ZCC
10	06400927	4	WSHR, 3/8" SPRING DISC
11	06400936	1	WSHR, 7/16" SPRING DISC
12	06500919	4	NUT, HEX-TOP LK M8-1.25 ZCC
13	06603400	1	KEY-SQ .250X.250X1.250
14	06916000	1	J-CLAMP
15	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
16	07400126	1	SCR-TAP .38-16X.500 HWH ZCC
17	09481100	1	CLUTCH, WARNER-IXR-18211
18	09656751	1	BRKT, CLUTCH STOP (BLACK)
19	30145600	1	BSHG, CLUTCH

ENGINE – KOHLER KT730

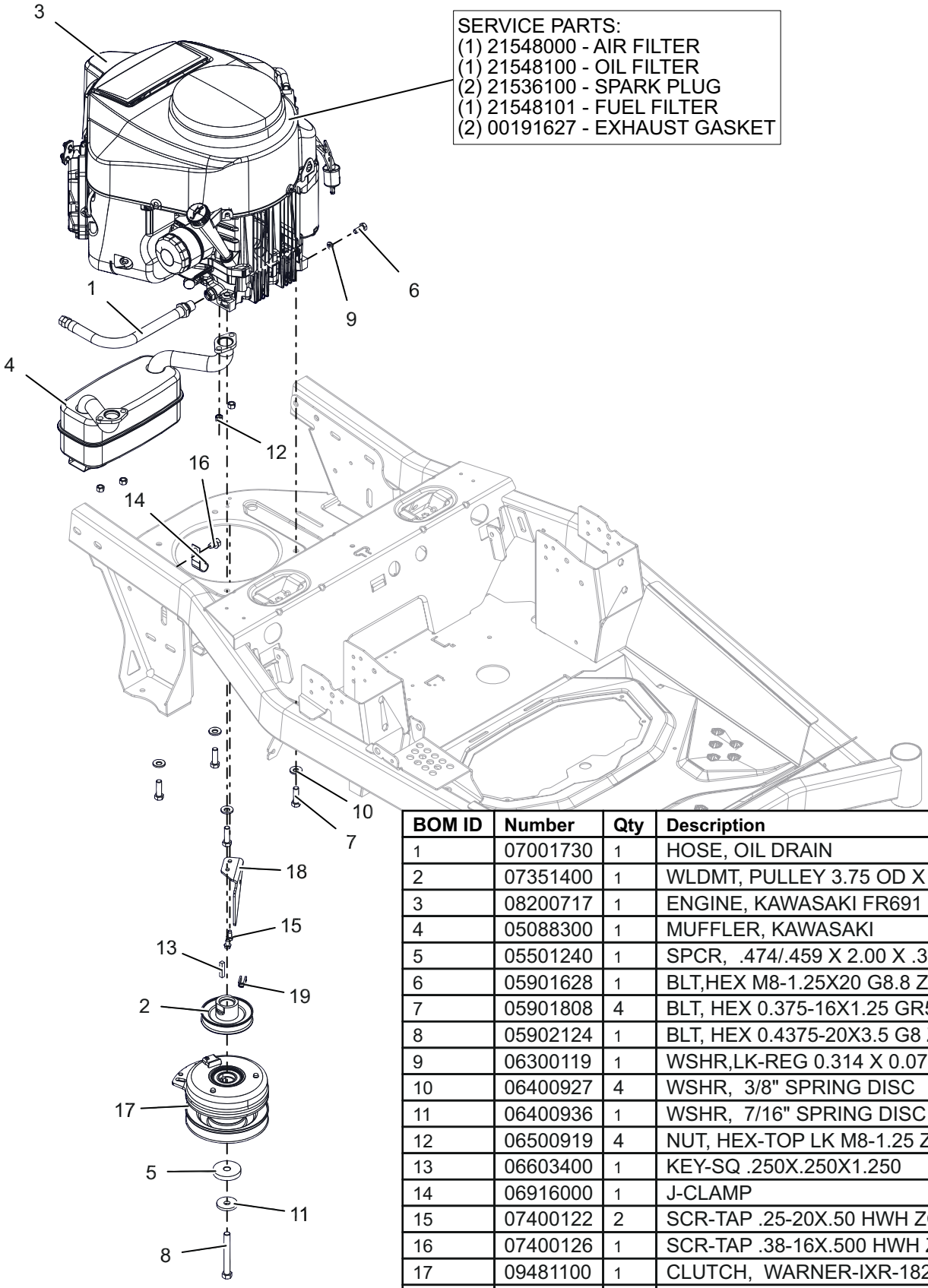
Model 918004



BOM ID	Number	Qty	Description
1	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
2	08201307	1	ENGINE, KOHLER - KT730
3	03943600	1	DRAIN, OIL
4	05113700	1	MUFFLER, KOHLER
5	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
6	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
7	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
8	06400936	1	WSHR, 7/16" SPRING DISC
9	06500904	4	NUT, FLG-TOP LK .312-18 GR5 ZCC
10	06603400	1	KEY-SQ .250X.250X1.250
11	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
12	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC
13	09166300	1	HOSE, OIL DRAIN
14	09481100	1	CLUTCH, WARNER-IXR-18211
15	09656751	1	BRKT, CLUTCH STOP (BLACK)
16	09695200	1	TAPE, HEAT
17	30145600	1	BSHG, CLUTCH

ENGINE – KAWASAKI FR691

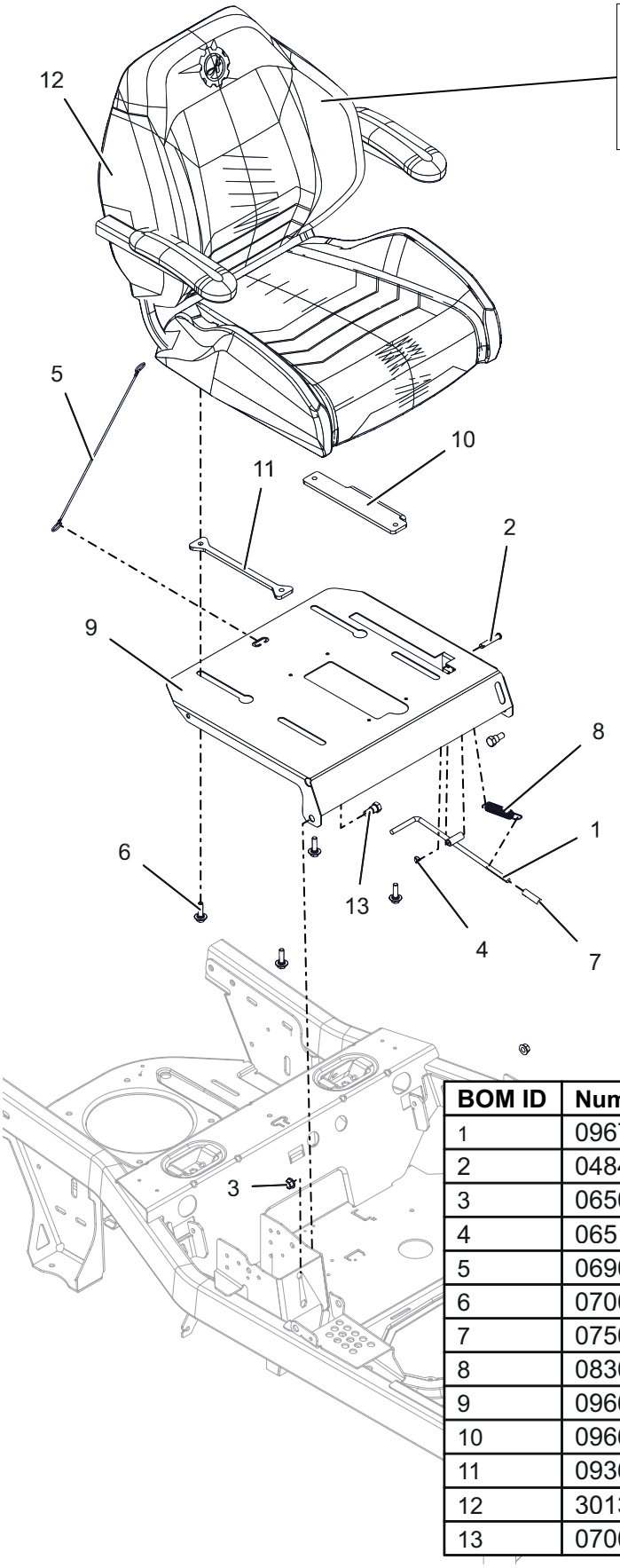
Model 918005, 006, 028



BOM ID	Number	Qty	Description
1	07001730	1	HOSE, OIL DRAIN
2	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
3	08200717	1	ENGINE, KAWASAKI FR691 23HP
4	05088300	1	MUFFLER, KAWASAKI
5	05501240	1	SPCR, .474/.459 X 2.00 X .350
6	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
7	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
8	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
9	06300119	1	WSHR,LK-REG 0.314 X 0.078 ZCC
10	06400927	4	WSHR, 3/8" SPRING DISC
11	06400936	1	WSHR, 7/16" SPRING DISC
12	06500919	4	NUT, HEX-TOP LK M8-1.25 ZCC
13	06603400	1	KEY-SQ .250X.250X1.250
14	06916000	1	J-CLAMP
15	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
16	07400126	1	SCR-TAP .38-16X.500 HWH ZCC
17	09481100	1	CLUTCH, WARNER-IXR-18211
18	09656751	1	BRKT, CLUTCH STOP (BLACK)
19	30145600	1	BSHG, CLUTCH

SEAT

Model 918002, 003, 004, 005, 006

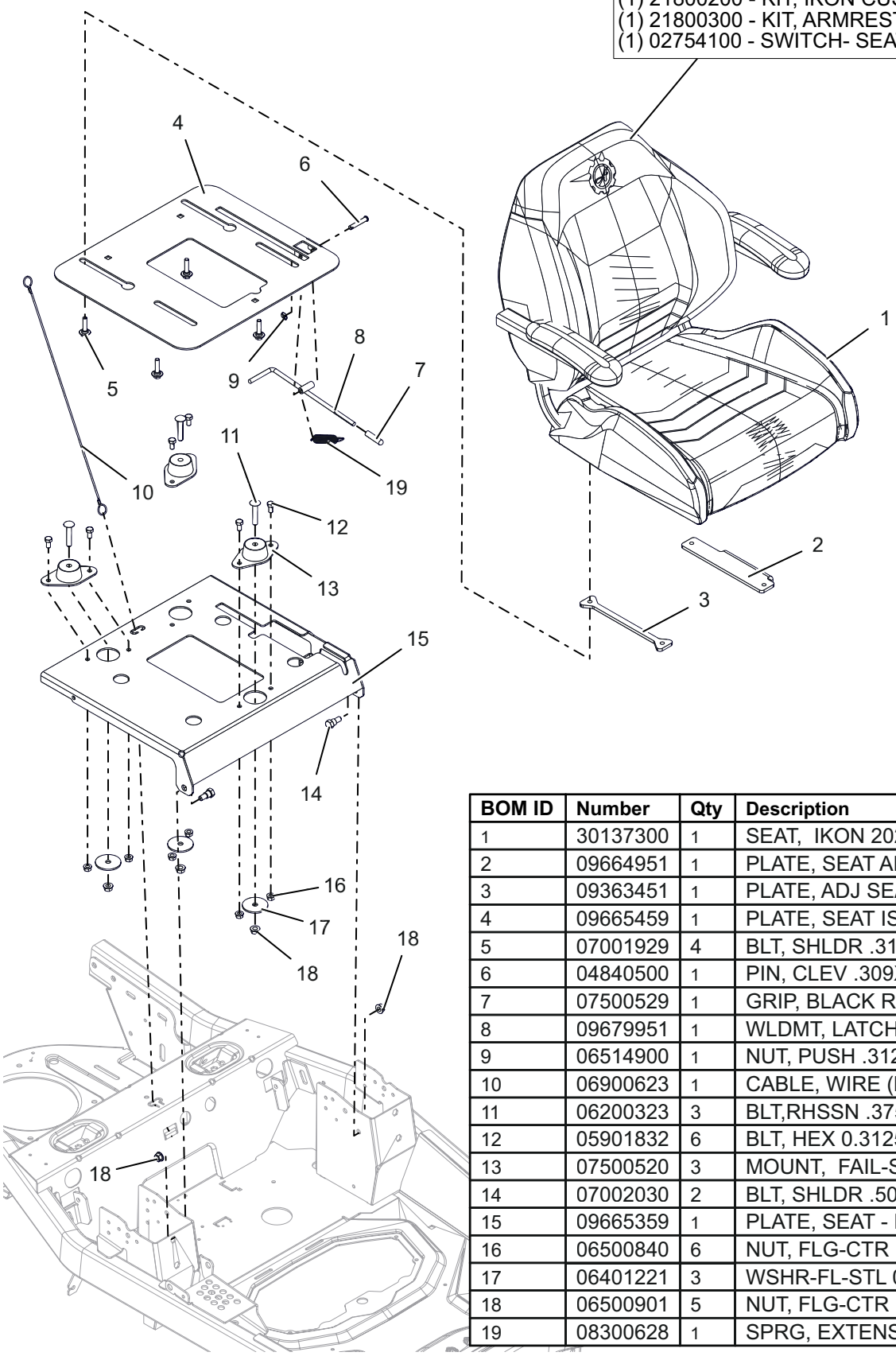


BOM ID	Number	Qty	Description
1	09679951	1	WLDMT, LATCH SEAT (BLACK)
2	04840500	1	PIN, CLEV .309X1.75 ZCC
3	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
4	06514900	1	NUT, PUSH .312
5	06900623	1	CABLE, WIRE (LANYARD)-.093X19.5
6	07001930	4	BLT, SHLDR .31-18 X .100
7	07500529	1	GRIP, BLACK RD-.312X1.50
8	08300628	1	SPRG, EXTENSION .063 X .653 X 2.755
9	09664859	1	PLATE, SEAT (ORANGE)
10	09664951	1	PLATE, SEAT ADJUSTER (BLACK)
11	09363451	1	PLATE, ADJ SEAT SLIDE (BLACK)
12	30137300	1	SEAT, IKON 2023 (WOOD)
13	07002030	2	BLT, SHLDR .50X.38 ZCC

SEAT

Model 918027, 028

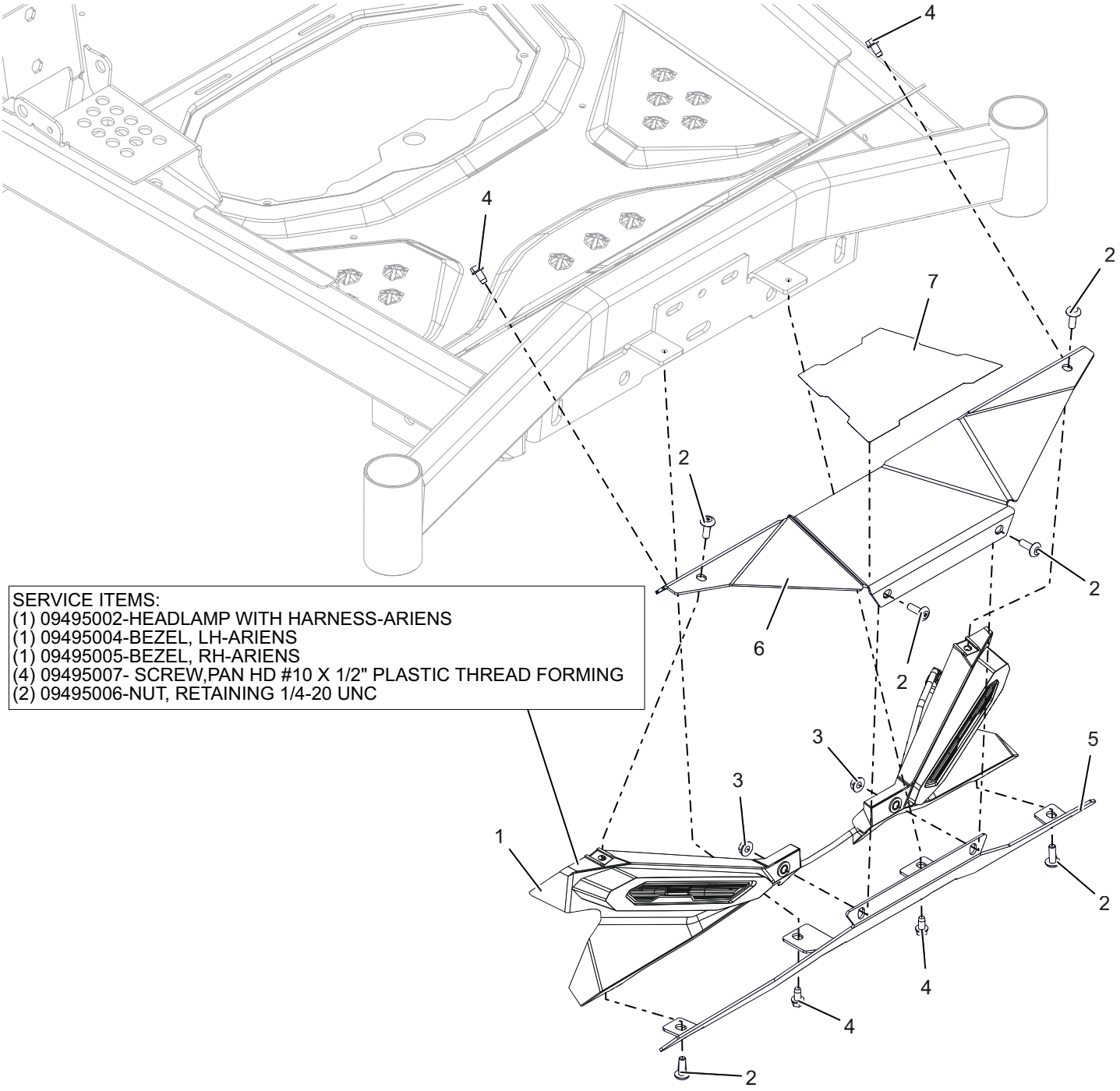
SERVICE PARTS:
(1) 21800100 - KIT, IKON CUSTOM BACK COVER
(1) 21800200 - KIT, IKON CUSTOM SEAT COVER
(1) 21800300 - KIT, ARMRESTS (POLY PAD)
(1) 02754100 - SWITCH- SEAT



BOM ID	Number	Qty	Description
1	30137300	1	SEAT, IKON 2023 (WOOD)
2	09664951	1	PLATE, SEAT ADJUSTER (BLACK)
3	09363451	1	PLATE, ADJ SEAT SLIDE (BLACK)
4	09665459	1	PLATE, SEAT ISOLATOR (ORANGE)
5	07001929	4	BLT, SHLDR .31-18 X .175 LP ZCC
6	04840500	1	PIN, CLEV .309X1.75 ZCC
7	07500529	1	GRIP, BLACK RD-.312X1.50
8	09679951	1	WLDMT, LATCH SEAT (BLACK)
9	06514900	1	NUT, PUSH .312
10	06900623	1	CABLE, WIRE (LANYARD)-.093X19.5
11	06200323	3	BLT,RHSSN .375-16 X 2 G5 ZCC
12	05901832	6	BLT, HEX 0.3125-18X0.625 GR5 ZCC
13	07500520	3	MOUNT, FAIL-SAFE COMPRESSION
14	07002030	2	BLT, SHLDR .50X.38 ZCC
15	09665359	1	PLATE, SEAT - ISO MTG (ORANGE)
16	06500840	6	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06401221	3	WSHR-FL-STL 0.406X2X0.125 ZCC
18	06500901	5	NUT, FLG-CTR LK .375-16 GR5 ZC120
19	08300628	1	SPRG, EXTENSION .063 X .653 X 2.755

FRONT FOOTREST

Model All

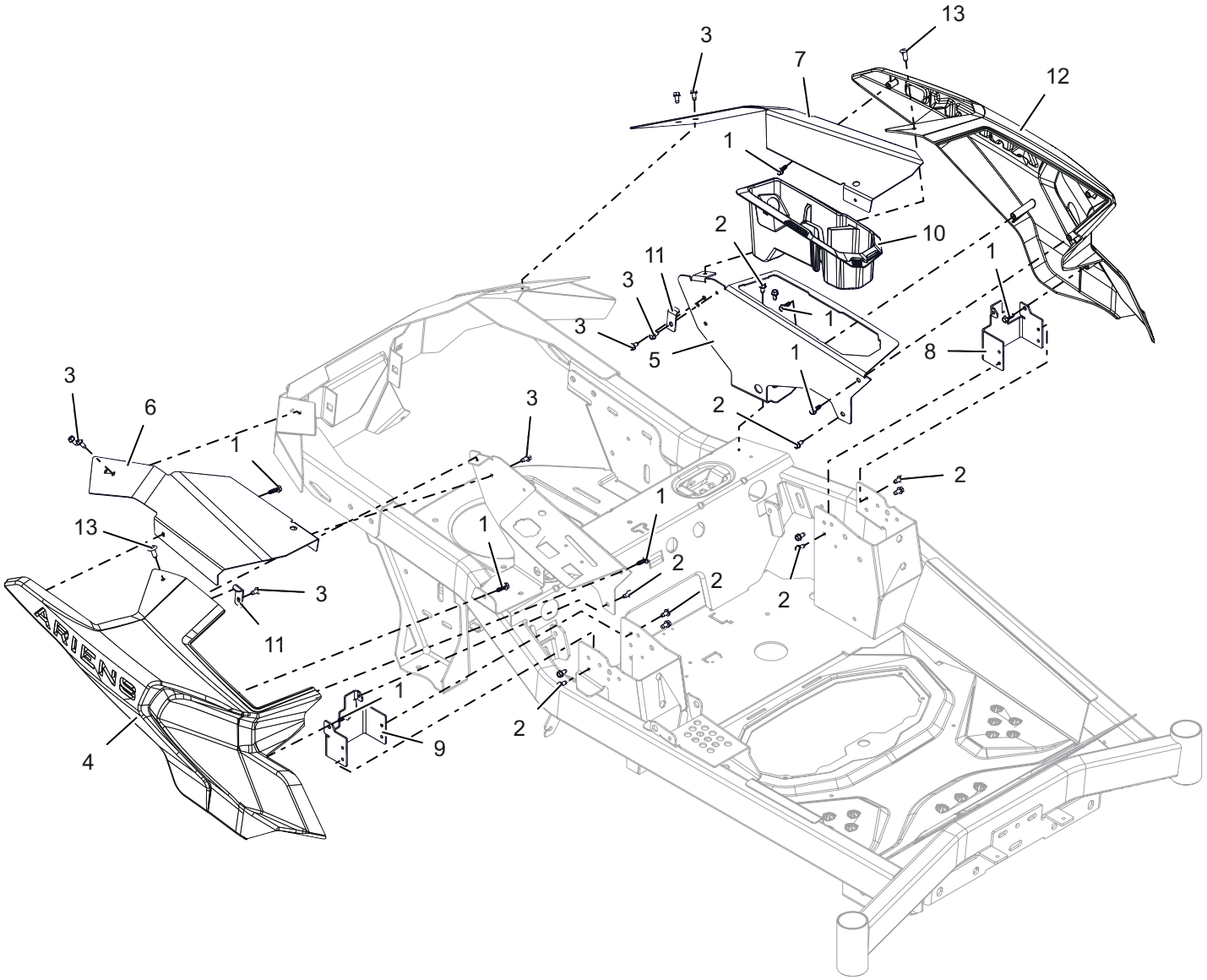


SERVICE ITEMS:
(1) 09495002-HEADLAMP WITH HARNESS-ARIENS
(1) 09495004-BEZEL, LH-ARIENS
(1) 09495005-BEZEL, RH-ARIENS
(4) 09495007- SCREW,PAN HD #10 X 1/2" PLASTIC THREAD FORMING
(2) 09495006-NUT, RETAINING 1/4-20 UNC

BOM ID	Number	Qty	Description
1	09495000	1	ASM, HEADLIGHT/BEZEL-ARIENS
2	06100313	6	SCR, MCH .25-20 X .750 TXTR ZB500
3	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
4	07400210	4	SCR-TAP .25-20X.50 HWH ZB500
5	09669159	1	PLATE, LOWER BEZEL MTG-ARIENS (ORANGE)
6	09669259	1	FOOTREST, FRONT - ARIENS (ORANGE)
7	09694100	1	TAPE, GRIP - FRONT STEP-ARIENS

FENDERS

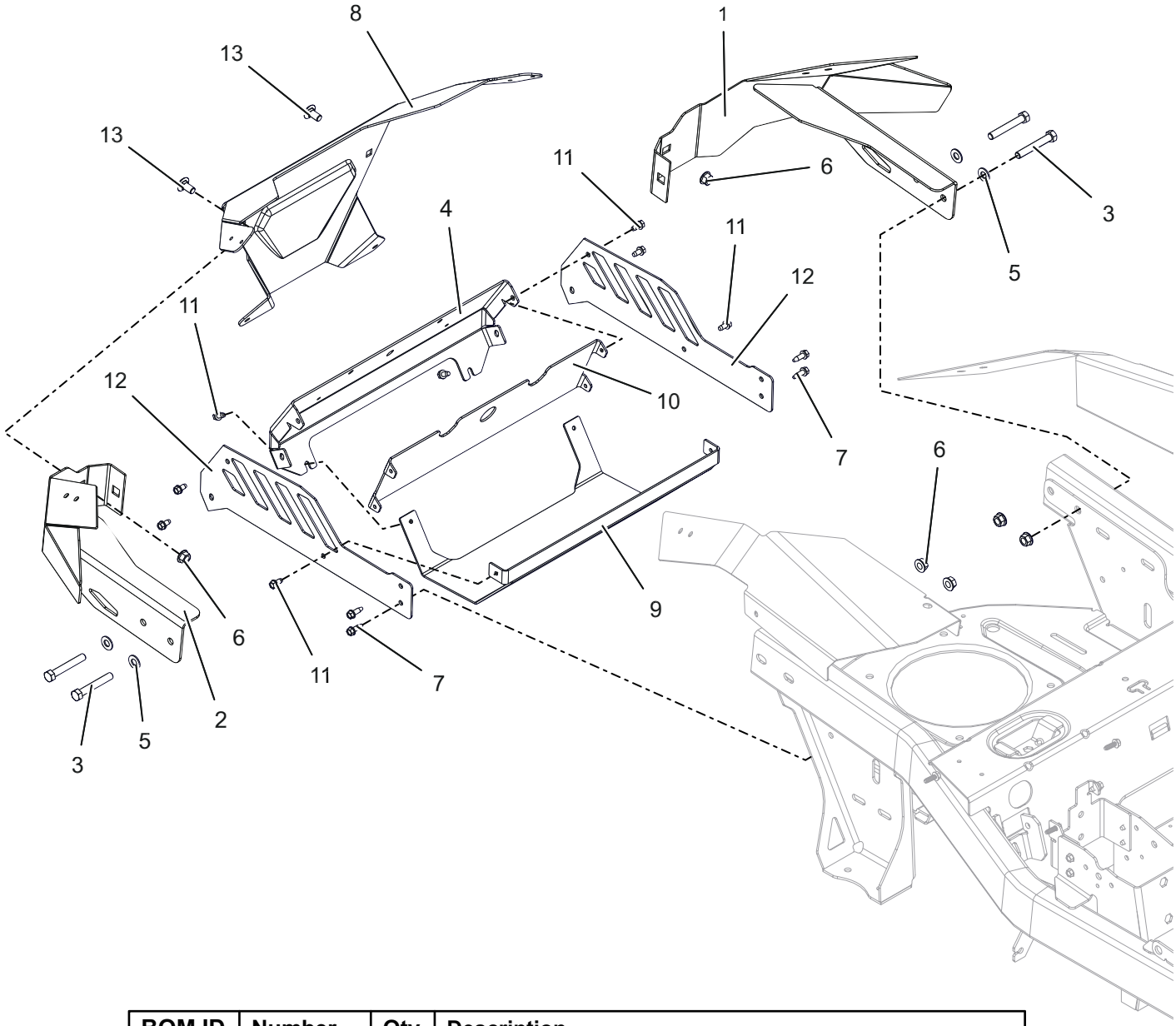
Model All



BOM ID	Number	Qty	Description
1	06100231	8	SCR, PLASTITE-HWH 0.25 X 0.75 ZC120
2	07400122	12	SCR-TAP .25-20X.50 HWH ZCC
3	07400210	8	SCR-TAP .25-20X.50 HWH ZB500
4	09662400	1	FENDER, ARIENS - RH
5	09666559	1	PANEL, CONTROL -LH-ARIENS (ORANGE)
6	09667359	1	BRKT, REAR FENDER MOUNT-A-RH (ORANGE)
7	09667459	1	BRKT, REAR FENDER MOUNT-A-LH (ORANGE)
8	09667551	1	BRKT, FRONT FENDER MOUNT(LH) (BLACK)
9	09667651	1	BRKT, FRONT FENDER MOUNT(RH) (BLACK)
10	09676400	1	INSERT, CUP -STORAGE - ARIENS
11	30148059	2	PLATE, FENDER HOLDDOWN (ORANGE)
12	51801200	1	KIT,LH ARIENS FENDER W/ DECAL
13	P80-332-A	2	XMAS TREE FASTNER-BLACK

BUMPERS, SHIELDS AND BACK WRAP

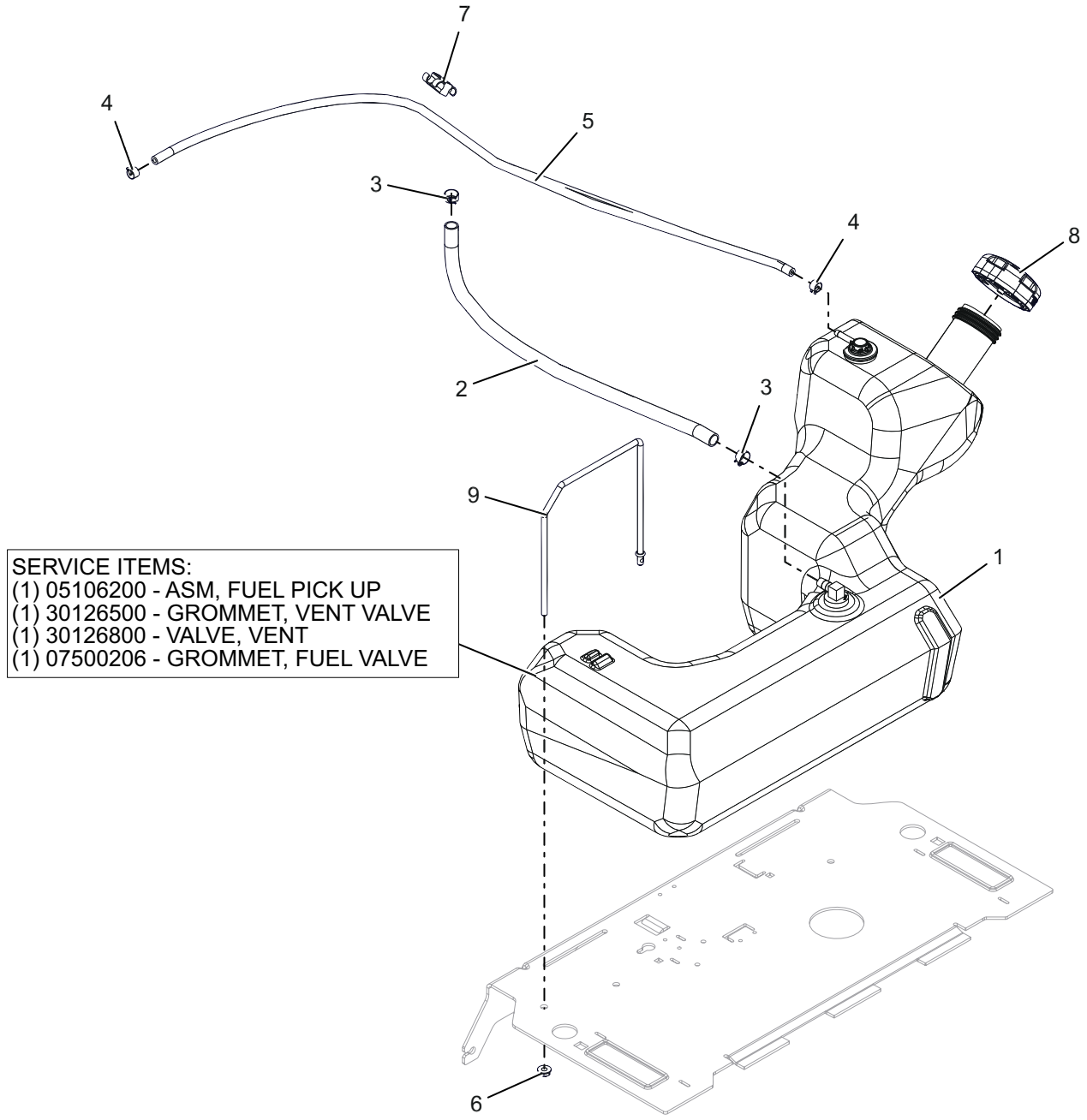
Model All



BOM ID	Number	Qty	Description
1	09651651	1	WLDMT, BUMPER -LH (BLACK)
2	09651751	1	WLDMT, BUMPER - RH (BLACK)
3	05901812	4	BLT, HEX 0.375-16X2.5 GR5 ZCC
4	09666151	1	SHIELD, MUFFLER (BLACK)
5	06401013	4	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500901	6	NUT, FLG-CTR LK .375-16 GR5 ZC120
7	07400218	4	SCR, TAP .25-20.X.75 TT2000 ZB500
8	09652251	1	PLATE, BACK WRAP-ARIENS (BLACK)
9	09666051	1	SHIELD, MUFFLER, GRASS BROWNING (BLACK)
10	09676751	1	SHIELD, HEAT (BLACK)
11	07400210	8	SCR-TAP .25-20X.50 HWH ZB500
12	51802900	2	KIT, MUFFLER SHIELD W/DECALS
13	06200432	2	BLT,RHSSN .375-16 X 0.75 G5 FPB

FUEL SYSTEM – KAWASAKI

Model 918002, 003, 005, 006, 027, 028

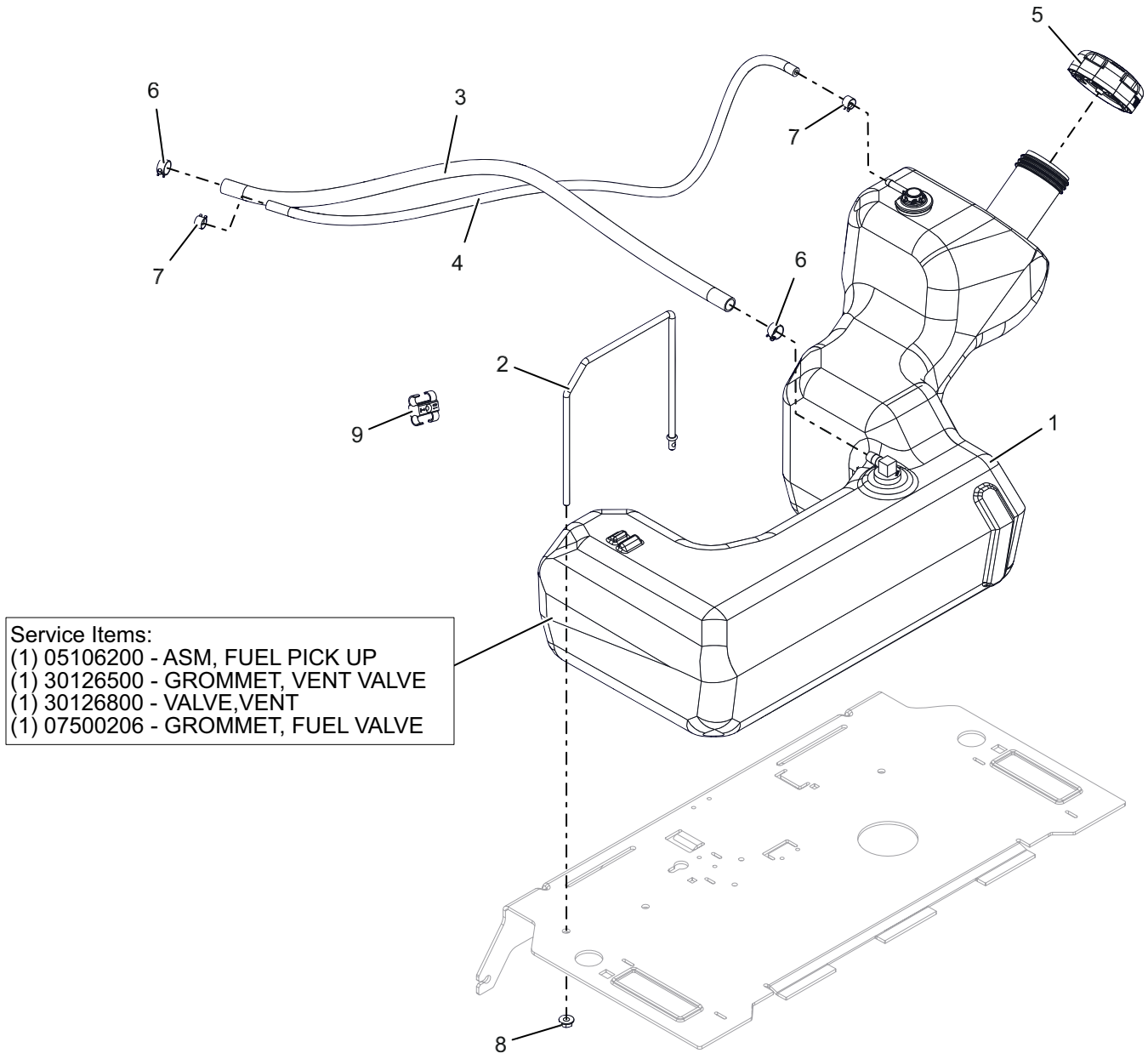


SERVICE ITEMS:
(1) 05106200 - ASM, FUEL PICK UP
(1) 30126500 - GROMMET, VENT VALVE
(1) 30126800 - VALVE, VENT
(1) 07500206 - GROMMET, FUEL VALVE

BOM ID	Number	Qty	Description
1	09670900	1	ASM, FUEL TANK - IKON 23
2	03278100	1	HOSE, .25 LOW-PERM FUEL PICKUP-16."LG
3	03278800	2	CLAMP, FUEL LINE
4	04097700	2	CLAMP, HOSE SPRING .188
5	04745900	1	HOSE, .188 LOW-PERM FUEL EVAP-35."LG
6	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120
7	07001712	1	CLIP, T, .38-.50
8	09190200	1	CAP, FUEL - 2.25 RATCHET INLET VENT
9	09671200	1	STRAP, TANK HOLD DOWN

FUEL SYSTEM – KOHLER

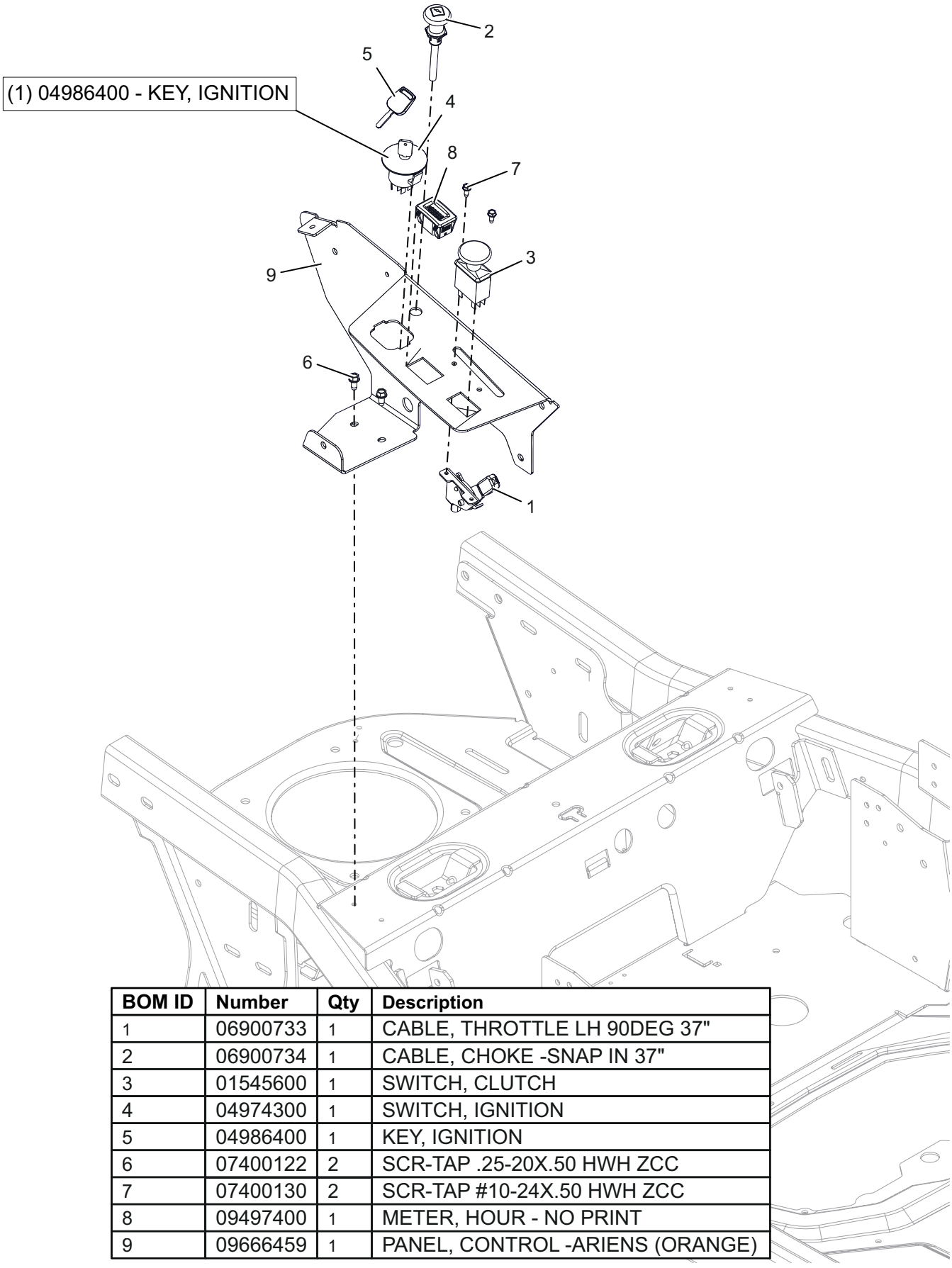
Model 918004



BOM ID	Number	Qty	Description
1	09670900	1	ASM, FUEL TANK - IKON 23
2	09671200	1	STRAP, TANK HOLD DOWN
3	03278100	1	HOSE, .25 LOW-PERM FUEL PICKUP-32."LG
4	04745900	1	HOSE, .188 LOW-PERM FUEL EVAP-28."LG
5	09190200	1	CAP, FUEL - 2.25 RATCHET INLET VENT
6	03278800	2	CLAMP, FUEL LINE
7	04097700	2	CLAMP, HOSE SPRING .188
8	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120
9	07001712	1	CLIP, T, .38-.50

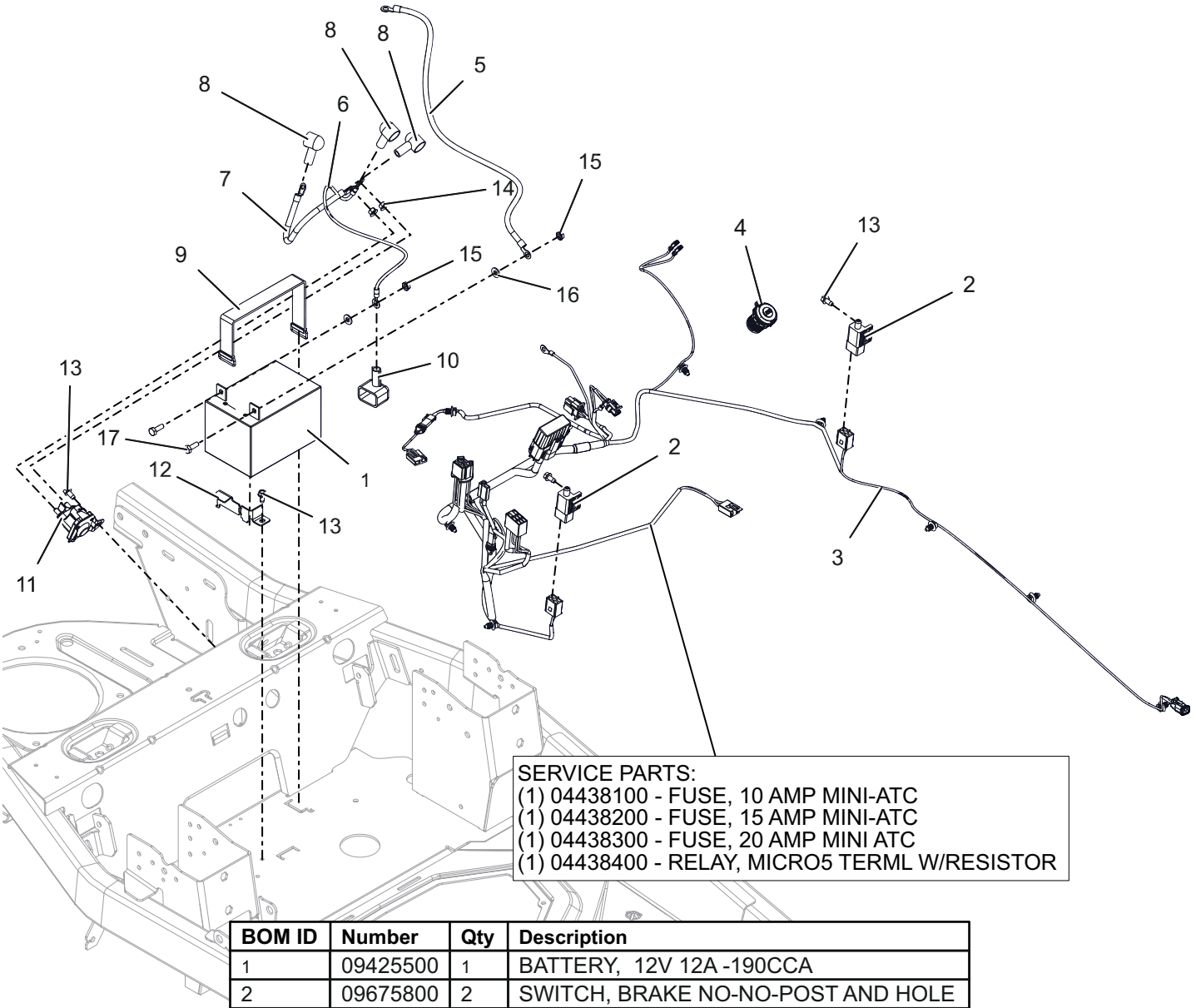
CONTROL PANEL

Model All



BOM ID	Number	Qty	Description
1	06900733	1	CABLE, THROTTLE LH 90DEG 37"
2	06900734	1	CABLE, CHOKE -SNAP IN 37"
3	01545600	1	SWITCH, CLUTCH
4	04974300	1	SWITCH, IGNITION
5	04986400	1	KEY, IGNITION
6	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
7	07400130	2	SCR-TAP #10-24X.50 HWH ZCC
8	09497400	1	METER, HOUR - NO PRINT
9	09666459	1	PANEL, CONTROL -ARIENS (ORANGE)

Model All

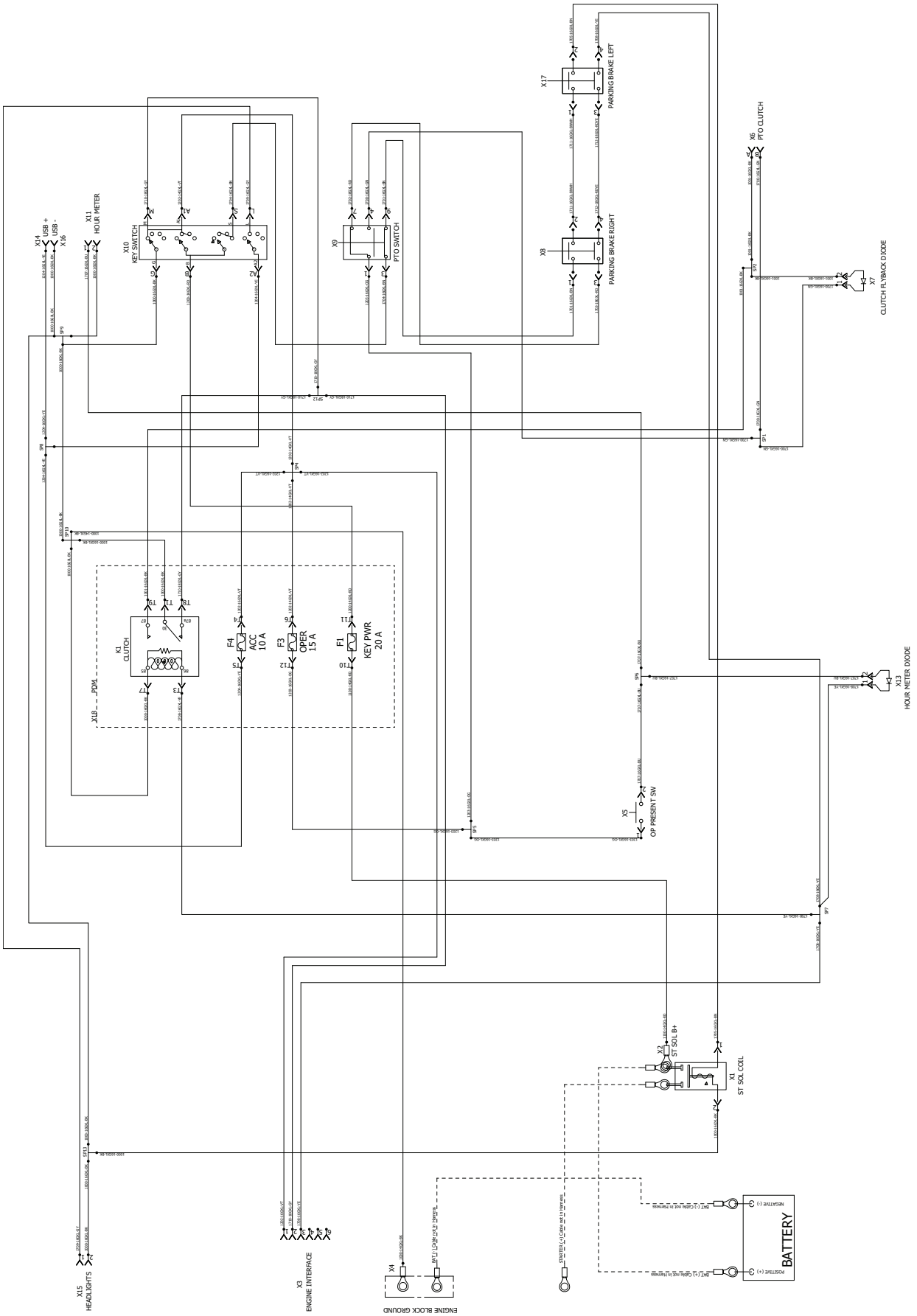


SERVICE PARTS:
(1) 04438100 - FUSE, 10 AMP MINI-ATC
(1) 04438200 - FUSE, 15 AMP MINI-ATC
(1) 04438300 - FUSE, 20 AMP MINI ATC
(1) 04438400 - RELAY, MICRO5 TERML W/RESISTOR

BOM ID	Number	Qty	Description
1	09425500	1	BATTERY, 12V 12A -190CCA
2	09675800	2	SWITCH, BRAKE NO-NO-POST AND HOLE
3	09481300	1	HARNESS, MAIN IKON 23
4	30145700	1	USB, DUAL PORT USB A&C, 12V
5	03288100	1	CABLE, NEGATIVE BATTERY 24"
6	04787500	1	CABLE, BATTERY POSITIVE - 18.50"
7	04783300	1	CABLE, POS W/(2) 1/4 RING 9.0 LG
8	07533200	3	BOOT, EYELET TERMINAL
9	07500521	1	STRAP, RUBBER ,BATTERY
10	07505700	1	INSULATOR
11	05167200	1	SOLENOID, STARTER (SEALED)
12	30209951	1	RETAINER, BATTERY CORNER (BLACK)
13	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
14	06501018	2	NUT, W/CONICAL WASHER-M6
15	06500921	2	NUT-KEPS .250-20
16	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120
17	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120

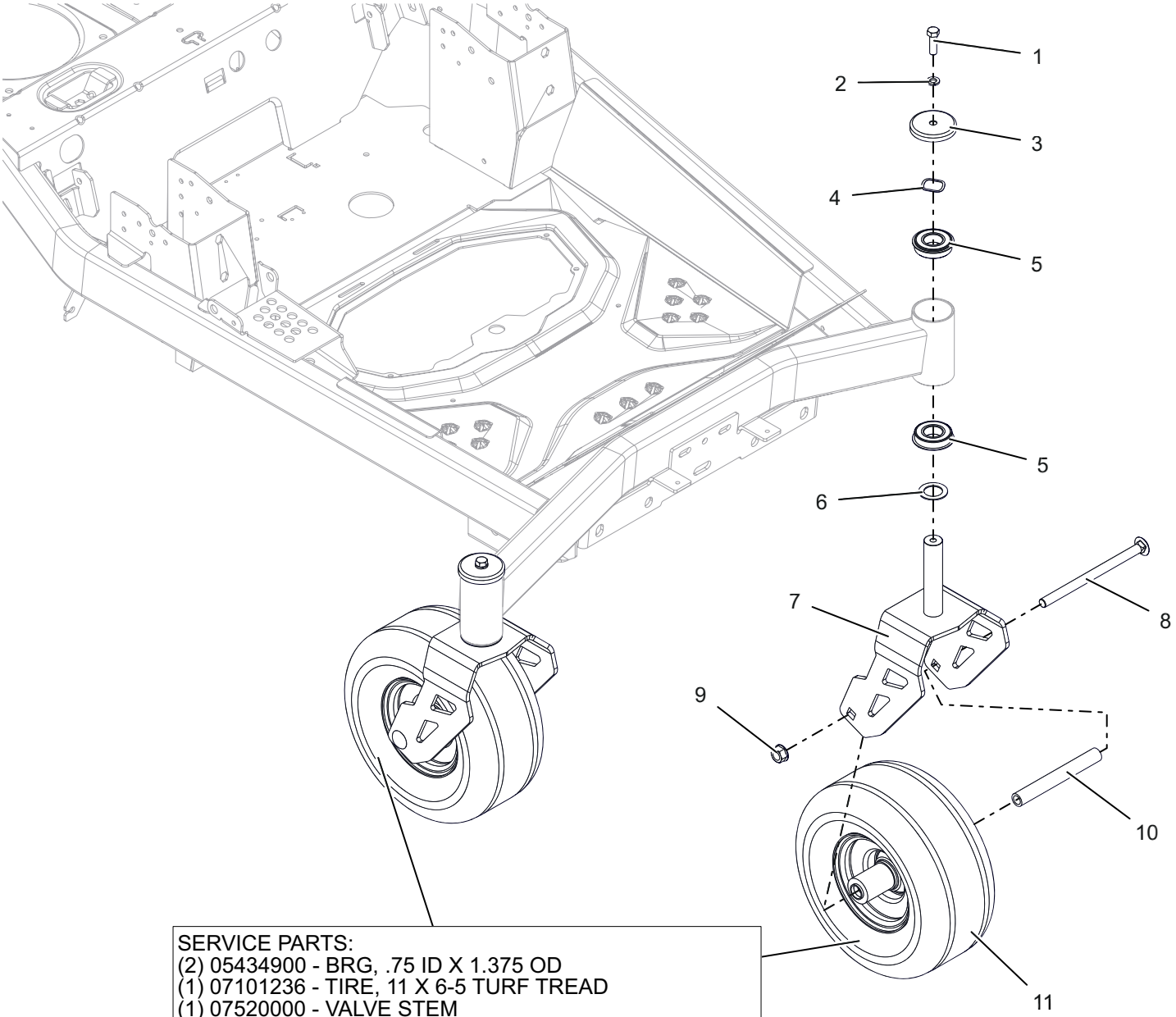
WIRING DIAGRAM

Model All



Front Wheels and Caster Forks

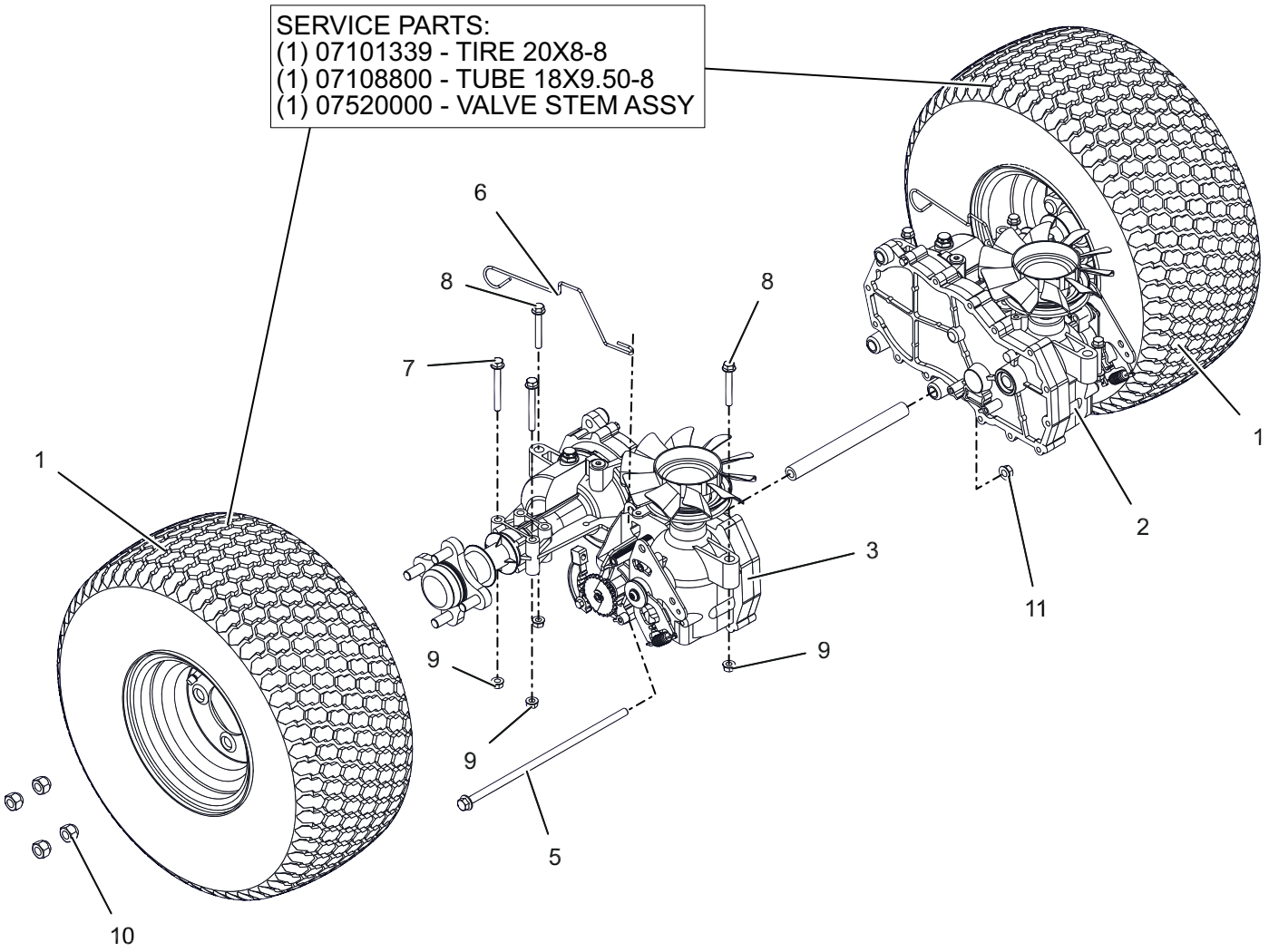
Model All



BOM ID	Number	Qty	Description
1	05902203	2	BLT, HEX 0.375-16X1.25 GR5 ZB500
2	06300130	2	WSHR,LK-REG 0.377 X 0.094 ZB500
3	09692800	2	SHIELD, AXLE BEARING
4	06401030	2	WASHER, WAVE
5	05400728	4	BEARING, BALL -2.000 OD X 1.000 ID X .5625 W/RING
6	06416600	2	WSHR, HRD THRS 1.007X1.542X.062
7	09657959	2	WLDMT, CASTER FORK (ORANGE)
8	06200509	2	BOLT, RHNS .50-13X7.50 G5 ZCC NS
9	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
10	00853400	2	SPCR, FRONT WHEEL (WIDE)
11	07101505	2	ASSM TIRE\WHEEL, 11 X 6.00-5

Rear Tires and Transaxles – 42"

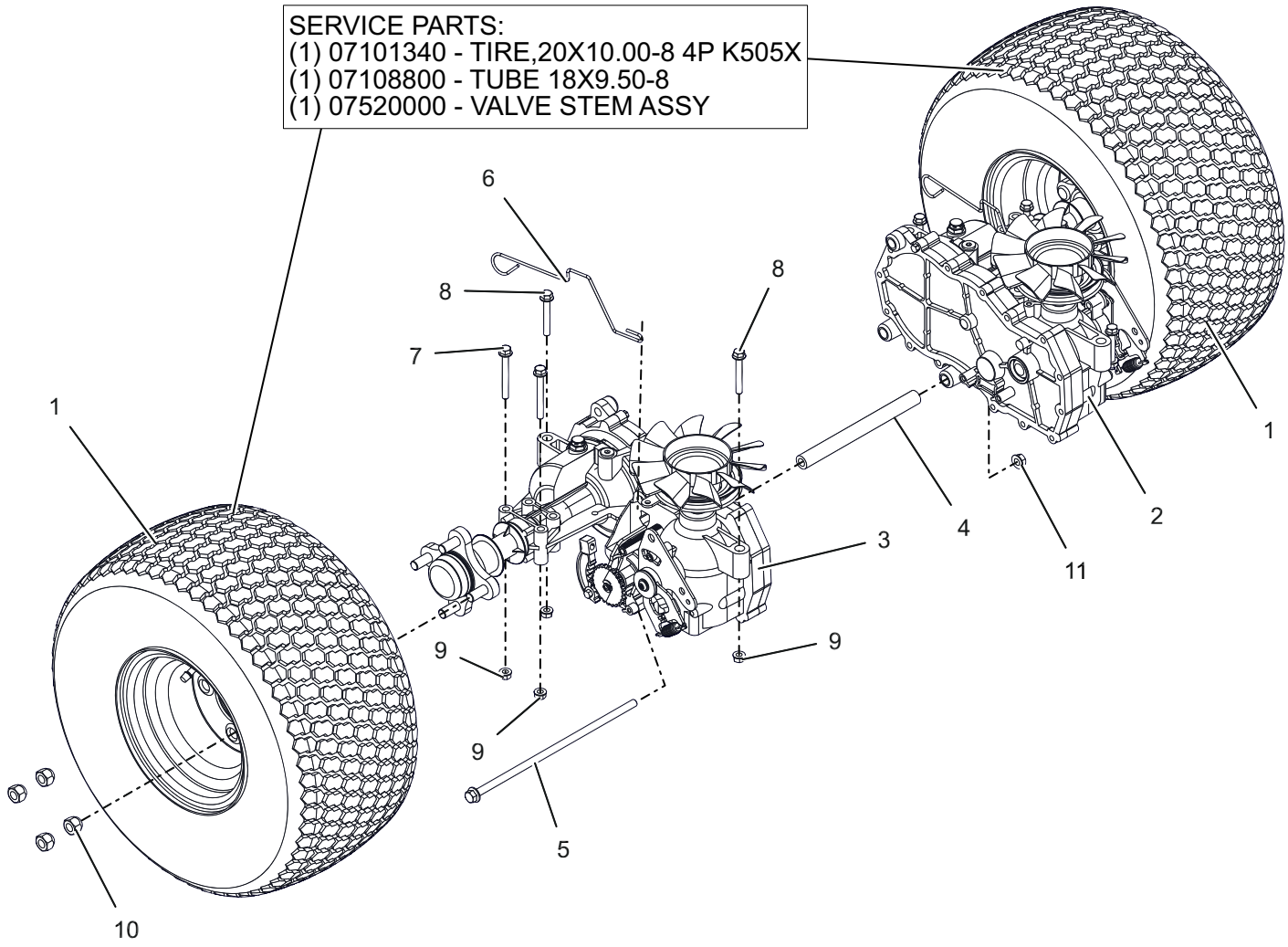
Model 918002, 027



BOM ID	Number	Qty	Description
1	07101418	2	ASSM TIRE\WHEEL, 20 X 8 -8
2	09499900	1	TRANSAXLE, EZT-LH
3	09499800	1	TRANSAXLE, EZT-RH
4	05162451	1	SPCR, TRANSAXLE .438 ID X .750 OD X 8.18 (BLACK)
5	05901902	1	BLT, HEX-FLG 0.375-16X11.5 GR5 ZC120
6	09661600	2	WIREFORM, DUMP VALVE
7	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
8	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
9	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
10	06500926	8	NUT, WHEEL .500-20 ZCC
11	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120

Rear Tires and Transaxles – 48", 52" and 60"

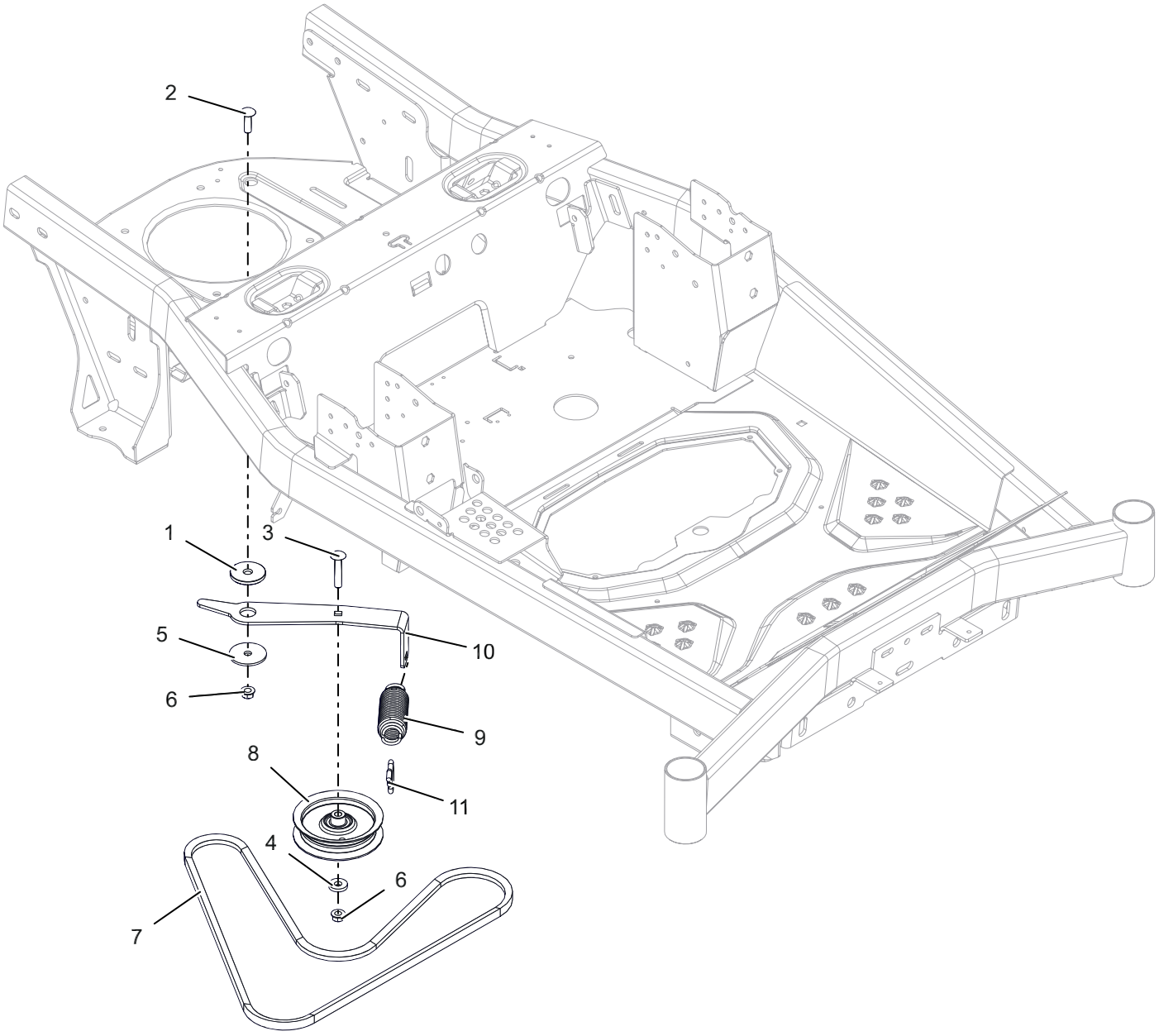
Model 918003, 004, 005, 006, 028



BOM ID	Number	Qty	Description
1	07101419	2	ASSM TIRE\WHEEL, 20 X 10 -8
2	09499900	1	TRANSAXLE, EZT-LH
3	09499800	1	TRANSAXLE, EZT-RH
4	05162451	1	SPCR, TRANSAXLE .438 ID X .750 OD X 8.18 (BLACK)
5	05901902	1	BLT, HEX-FLG 0.375-16X11.5 GR5 ZC120
6	09661600	2	WIREFORM, DUMP VALVE
7	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
8	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
9	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
10	06500926	8	NUT, WHEEL .500-20 ZCC
11	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120

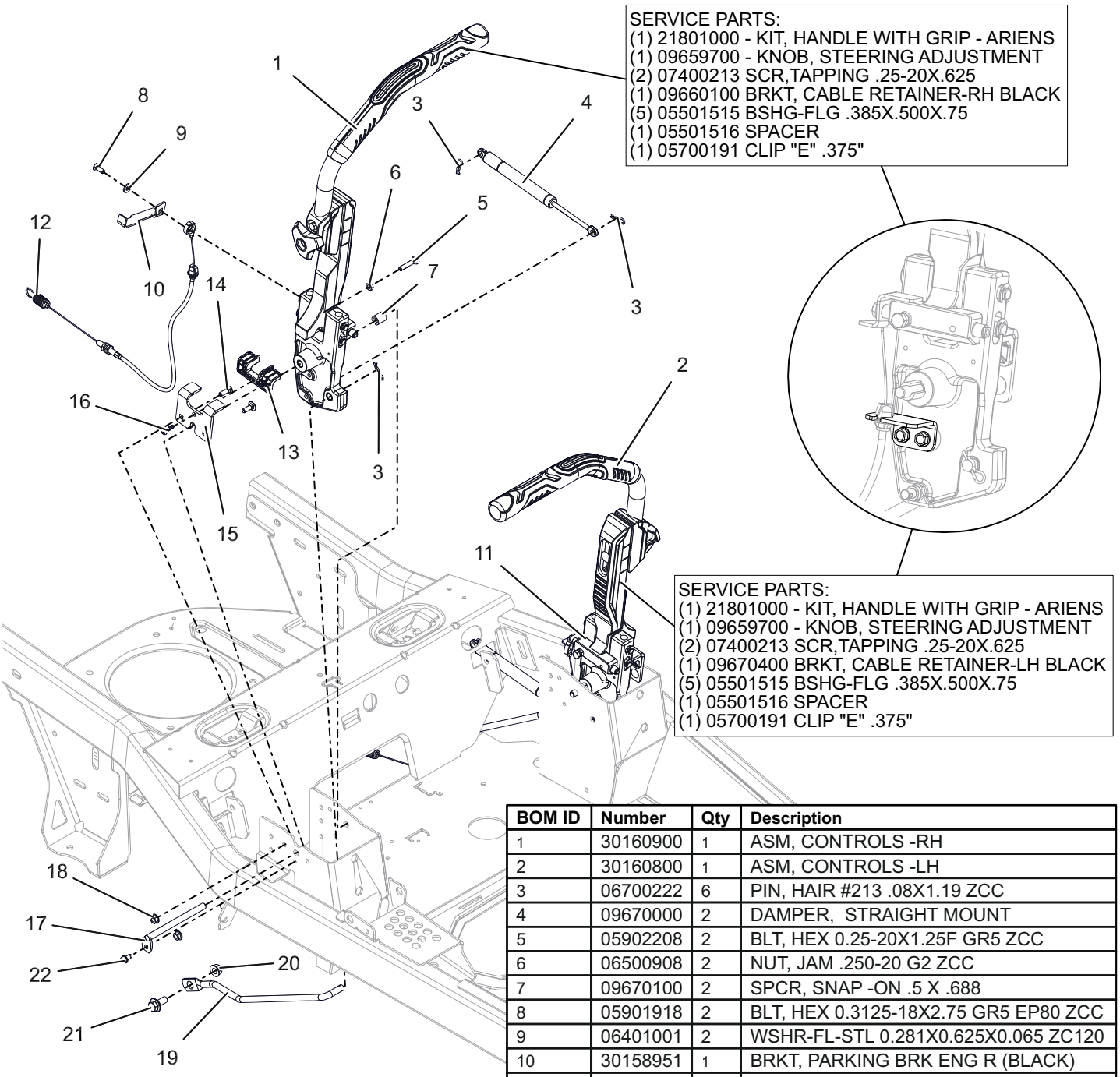
TRANSAXLE DRIVE

Model All



BOM ID	Number	Qty	Description
1	05501509	1	BUSHING FLANGED
2	06200236	1	BTL,RHSSN .375-16 X 1.25 G5 ZCC
3	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
4	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
5	06401221	1	WSHR-FL-STL 0.406X2X0.125 ZCC
6	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
7	07200726	1	V-BELT, HA -RAW EDGED COGGED
8	07350100	1	IDLER, FLAT - 4.06" X .75"
9	08300729	1	SPRG, EXTENSION
10	09653351	1	ARM, GROUND DRIVE IDLER (BLACK)
11	09663200	1	ROD, SPRG BELT TENSIONER

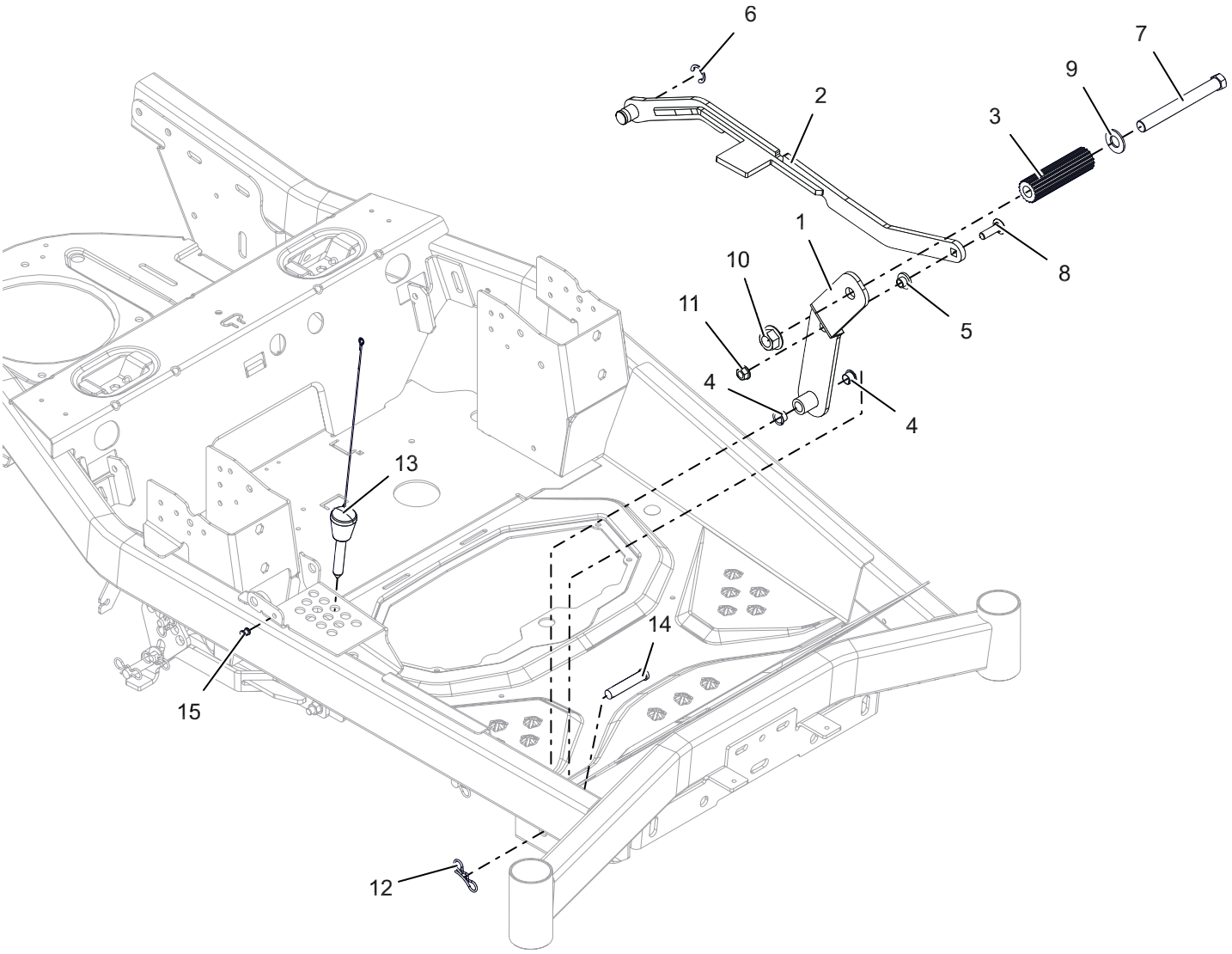
Model All



BOM ID	Number	Qty	Description
1	30160900	1	ASM, CONTROLS -RH
2	30160800	1	ASM, CONTROLS -LH
3	06700222	6	PIN, HAIR #213 .08X1.19 ZCC
4	09670000	2	DAMPER, STRAIGHT MOUNT
5	05902208	2	BLT, HEX 0.25-20X1.25F GR5 ZCC
6	06500908	2	NUT, JAM .250-20 G2 ZCC
7	09670100	2	SPCR, SNAP -ON .5 X .688
8	05901918	2	BLT, HEX 0.3125-18X2.75 GR5 EP80 ZCC
9	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120
10	30158951	1	BRKT, PARKING BRK ENG R (BLACK)
11	30159051	1	BRKT, PARKING BRK ENG L (BLACK)
12	09669900	2	CABLE, PARK BRAKE
13	07500530	2	STEERING, PLASTIC LINER
14	06200307	4	BTL,RHSN .250-20 X 0.75 G5 ZCC
15	09669351	2	PLATE, BRAKE STOP (BLACK)
16	07400101	2	SCR-TAP #12-14X.75 PLASTITE BLZC
17	30135500	2	PIN, FIXED STEERING PIVOT
18	06500821	4	NUT, FLG-CTR LK .250-20 GR5 ZC120
19	09659900	2	WIREFORM, STEERING LINKAGE
20	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
21	07002029	2	BLT, SHLDR .375-16 X.100X.72
22	07400122	2	SCR-TAP .25-20X.50 HWH ZCC

FOOT PEDAL – 42", 48" AND 52"

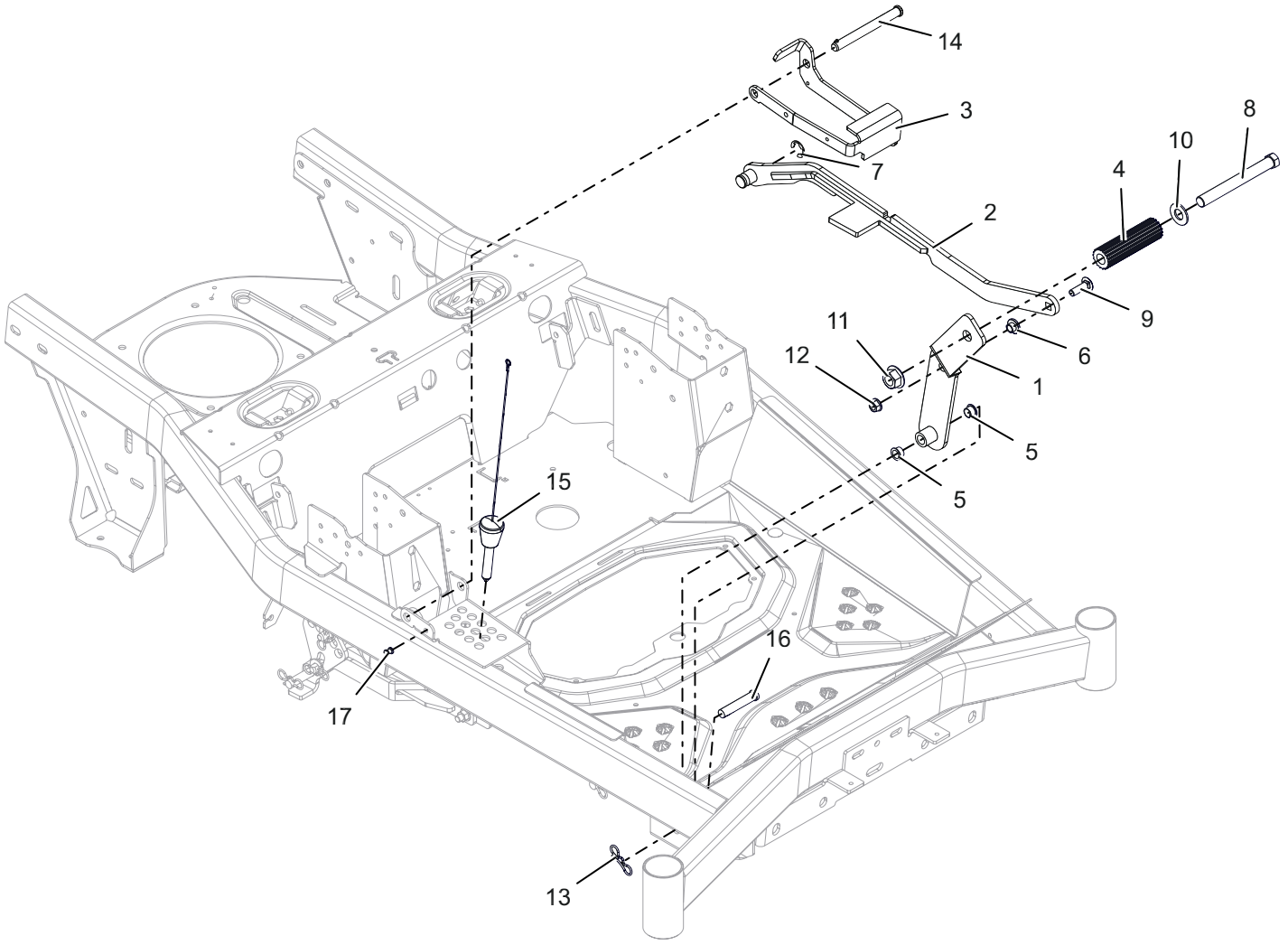
Model 918002, 003, 004, 005



BOM ID	Number	Qty	Description
1	09658659	1	WLDMT, FOOT PEDAL (ORANGE)
2	09660459	1	WLDMT, DECK LIFT LINK (ORANGE)
3	05120951	1	ROD, FOOT PEDAL (BLACK)
4	05500026	2	BUSHING, POLYLINER - .50 SPLIT
5	05500435	1	BUSHING FLANGED FLG .385 X .500 X .875 X .406
6	05700218	1	RING, RETAINING-E .750X.050
7	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
8	06200236	1	BTL,RHSSN .375-16 X 1.25 G5 ZCC
9	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
10	06500835	1	NUT,FLG-TOP LK .625-11 FBP
11	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
12	06700220	1	PIN, BOWTIE LOCKING .091X1.875 ZCC
13	06800218	1	PIN, MAGNETIC .50X2.70
14	06810700	1	PIN, CLEVIS .49 X 2.50 BRIGHT ZINC
15	07001918	1	POST, & SCREW, PUSH LOCK .25 X .25

FOOT PEDAL – 42" AND 52" SELECT

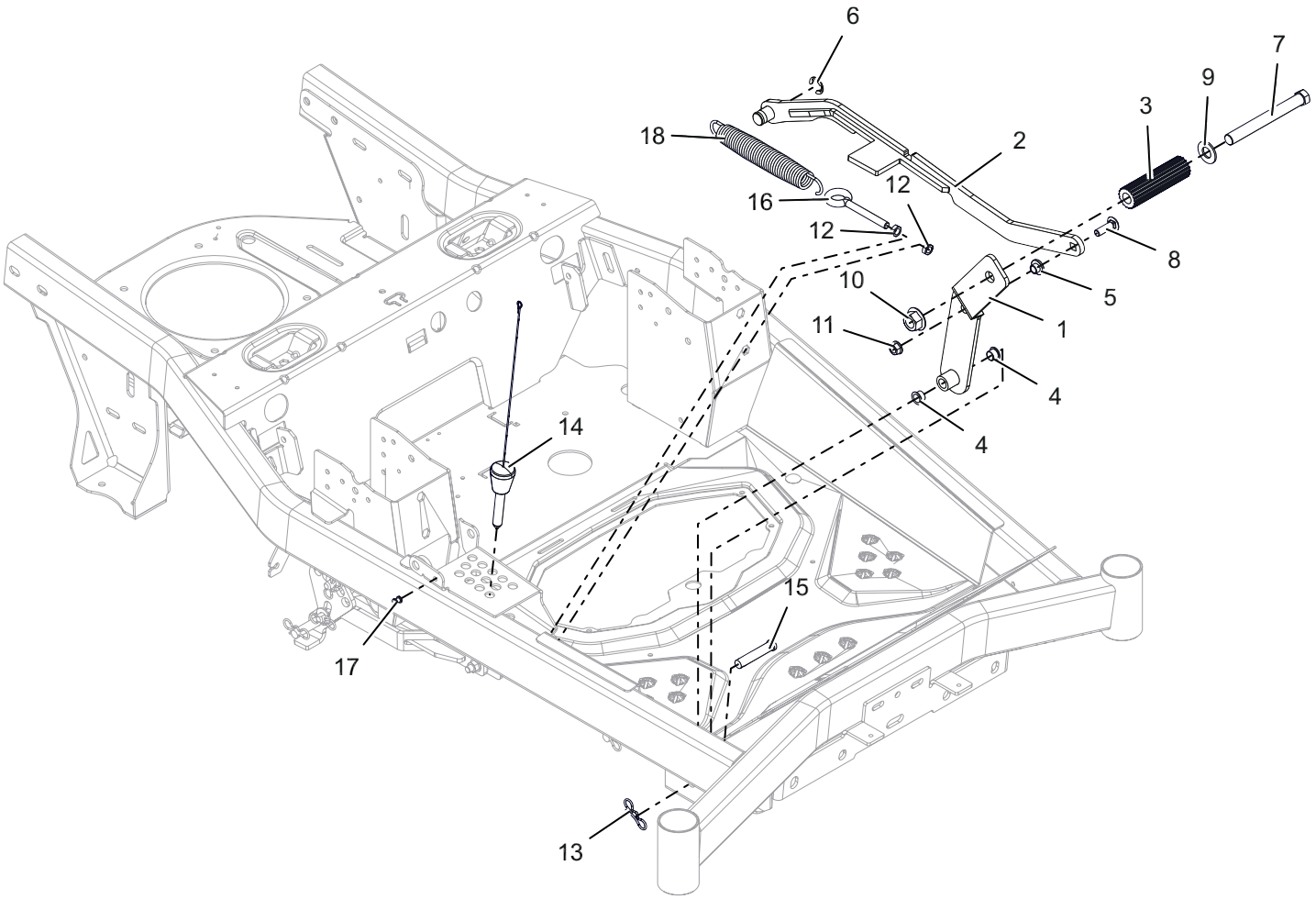
Model 918027, 028



BOM ID	Number	Qty	Description
1	09658659	1	WLDMT, FOOT PEDAL (ORANGE)
2	09660459	1	WLDMT, DECK LIFT LINK (ORANGE)
3	09663659	1	WLDMT, TRANSPORT LOCK (ORANGE)
4	05120951	1	ROD, FOOT PEDAL (BLACK)
5	05500026	2	BUSHING, POLYLINER - .50 SPLIT
6	05500435	1	BUSHING FLANGED FLG .385 X .500 X .875 X .406
7	05700218	1	RING, RETAINING-E .750X.050
8	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
9	06200236	1	BLT,RHSSN .375-16 X 1.25 G5 ZCC
10	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
11	06500835	1	NUT,FLG-TOP LK .625-11 FBP
12	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	06700220	1	PIN, BOWTIE LOCKING .091X1.875 ZCC
14	06800201	1	PIN, SLIC-.500X4.97X4.55 -ZC
15	06800218	1	PIN, MAGNETIC .50X2.70
16	06810700	1	PIN, CLEVIS .49 X 2.50 BRIGHT ZINC
17	07001918	1	POST, & SCREW, PUSH LOCK .25 X .25

FOOT PEDAL – 60"

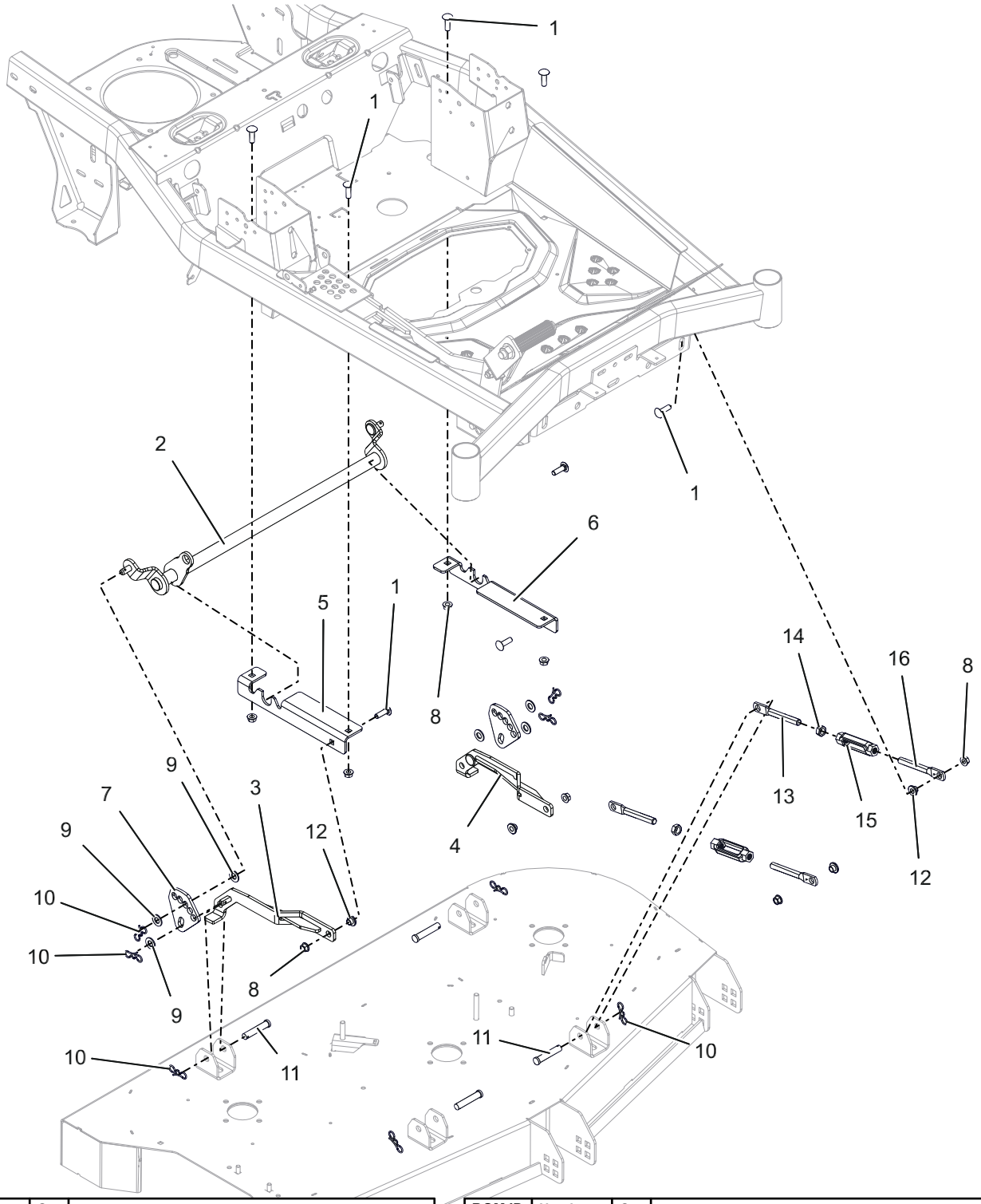
Model 918006



BOM ID	Number	Qty	Description
1	09658659	1	WLDMT, FOOT PEDAL (ORANGE)
2	09660459	1	WLDMT, DECK LIFT LINK (ORANGE)
3	05120951	1	ROD, FOOT PEDAL (BLACK)
4	05500026	2	BUSHING, POLYLINER - .50 SPLIT
5	05500435	1	BUSHING FLANGED FLG .385 X .500 X .875 X .406
6	05700218	1	RING, RETAINING-E .750X.050
7	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
8	06200236	1	BLT,RHSSN .375-16 X 1.25 G5 ZCC
9	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
10	06500835	1	NUT,FLG-TOP LK .625-11 FBP
11	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
12	06500910	2	NUT-JAM .375-16 GR2 ZCC
13	06700220	1	PIN, BOWTIE LOCKING .091X1.875 ZCC
14	06800218	1	PIN, MAGNETIC .50X2.70
15	06810700	1	PIN, CLEVIS .49 X 2.50 BRIGHT ZINC
16	07001701	1	BOLT, EYE .38-16X4.50 .75 DIA
17	07001918	1	POST, & SCREW, PUSH LOCK .25 X .25
18	08300802	1	SPRG, EXTENSION

DECK LIFT

Model All

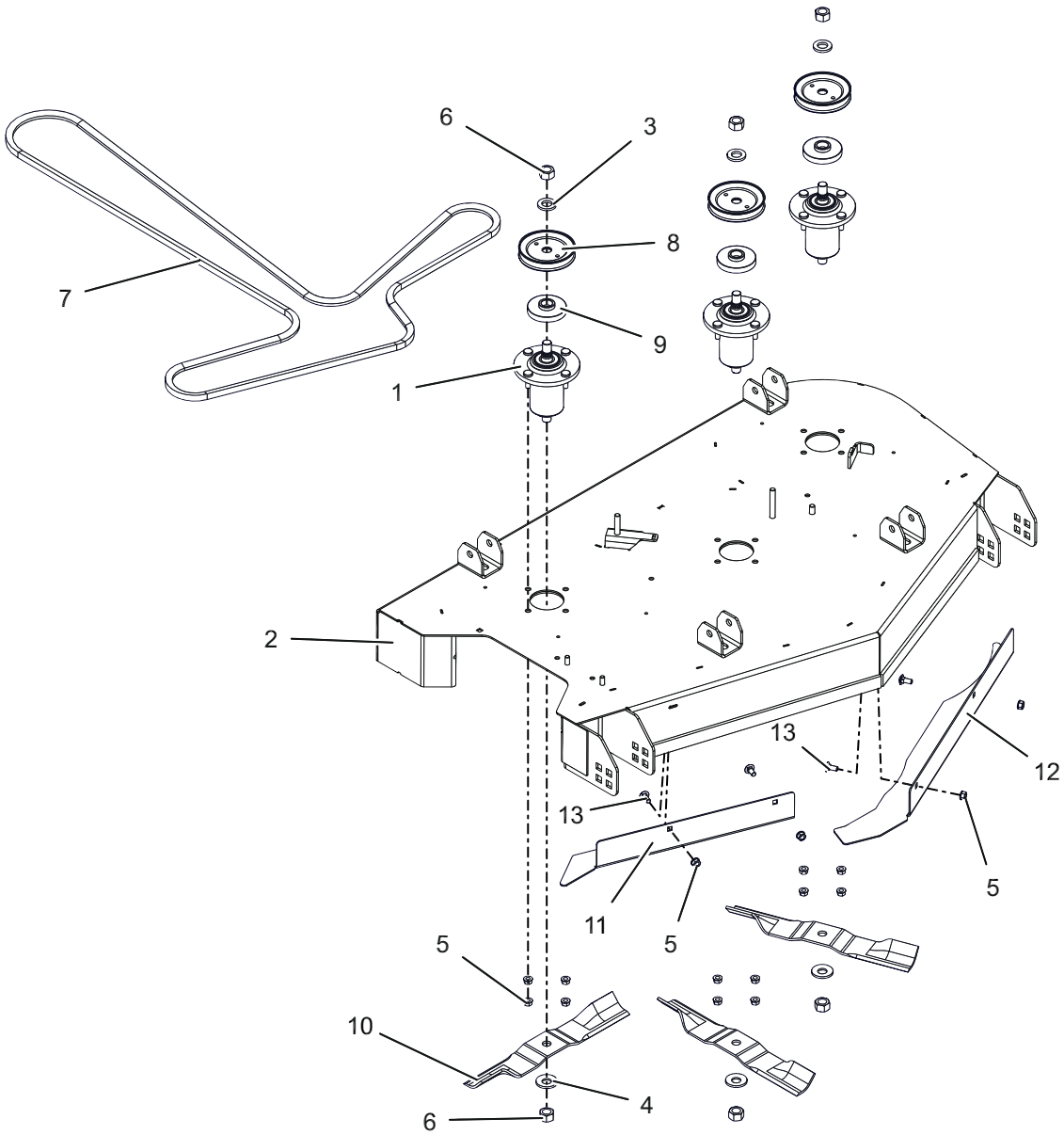


BOM ID	Number	Qty	Description
1	06200236	8	BLT,RHSSN .375-16 X 1.25 G5 ZCC
2	09656859	1	WLDMT, DECK LIFT PIVOT (ORANGE)
3	09658359	1	WLDMT, REAR DECKLIFT BRKT-RH (ORANGE)
4	09658459	1	WLDMT, REAR DECKLIFT BRKT-LH (ORANGE)
5	09660959	1	BRKT, LIFT MOUNTING (ORANGE)
6	09660859	1	PLATE, DECK LIFT MTG-LH (ORANGE)
7	09658559	2	LINK, DECK HEIGHT ADJUSTER (ORANGE)
8	06500901	8	NUT, FLG-CTR LK .375-16 GR5 ZC120
9	06443300	6	WSHR-FL-NYL .518X1.00X.08

BOM ID	Number	Qty	Description
10	06700220	8	PIN, BOWTIE LOCKING .091X1.875 ZCC
11	06810700	4	PIN, CLEVIS .49 X 2.50 BRIGHT ZINC
12	05500435	4	BUSHING FLANGED FLG .385 X .500 X .875 X .406
13	09692700	2	LINK, DECK -RH
14	06500911	2	NUT, JAM .50-13 GR5 ZC120
15	06501020	2	TURNBUCKLE, STEEL 1/2-13
16	09661500	2	ROD, FRONT LIFT - LH THREAD

Deck, Belt, Baffles, Blades and Spindles – 42"

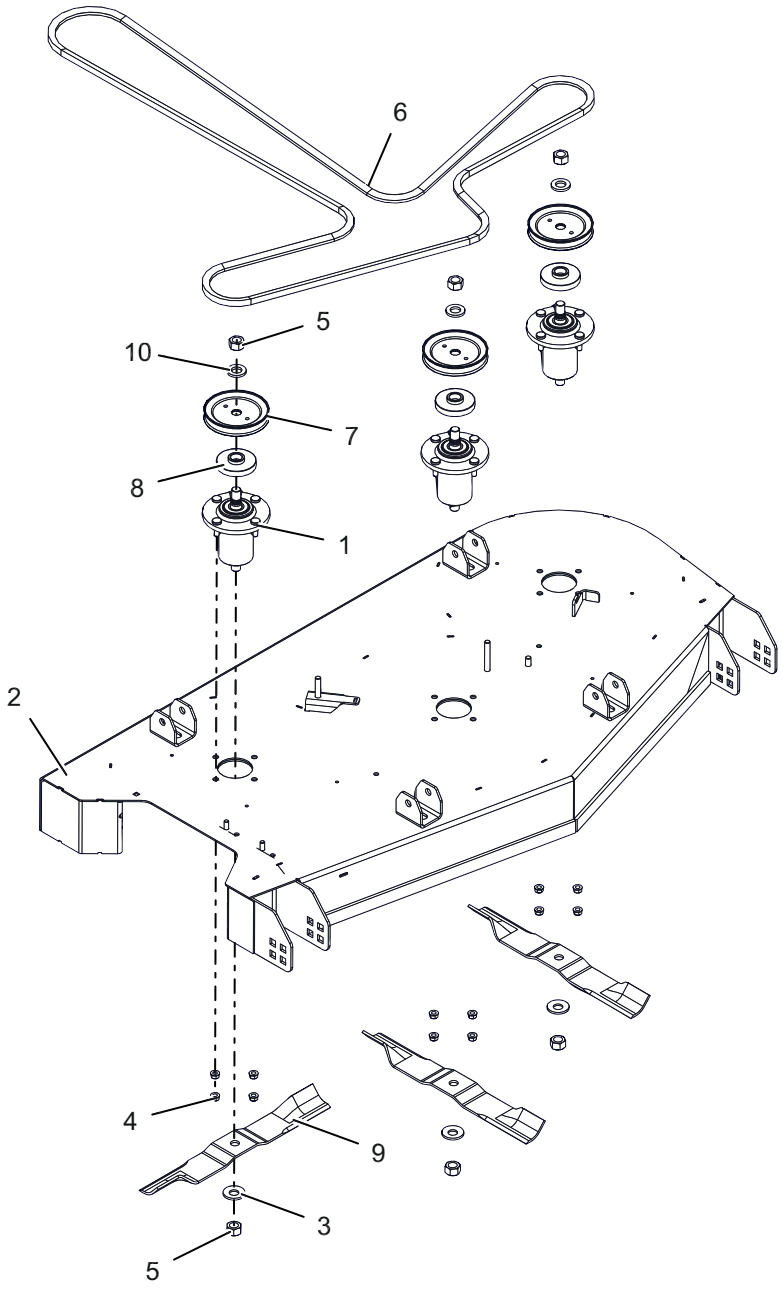
Models 918002, 027



BOM ID	Number	Qty	Description
1	30138800	3	ASM, ALUMINUM SPINDLE SUB
2	51800100	1	KIT,ARIENS DECK 42" WITH DECALS
3	05501510	3	SPACER
4	06445700	3	WSHR, BLVL-.63X1.625X.14
5	06500840	16	NUT, FLG-CTR LK .312-18 GR5 ZCC
6	06500920	6	NUT, HEX .625-18 ZCC
7	07200436	1	V-BELT, HA SECTION
8	07351600	3	PULLEY, V-4.00 ODX.625 SPLINE ID
9	09482000	3	SHIELD, DUST
10	09658900	3	BLADE, MOWER 14.5"
11	30203559	1	BAFFLE, 42" RH VACUUM (ORANGE)
12	30203659	1	BAFFLE, 42" LH VACUUM (ORANGE)
13	06200232	4	BLT,RHSN .313-18 X 0.75 G5 ZCC

Deck, Belt, Blades and Spindles – 48"

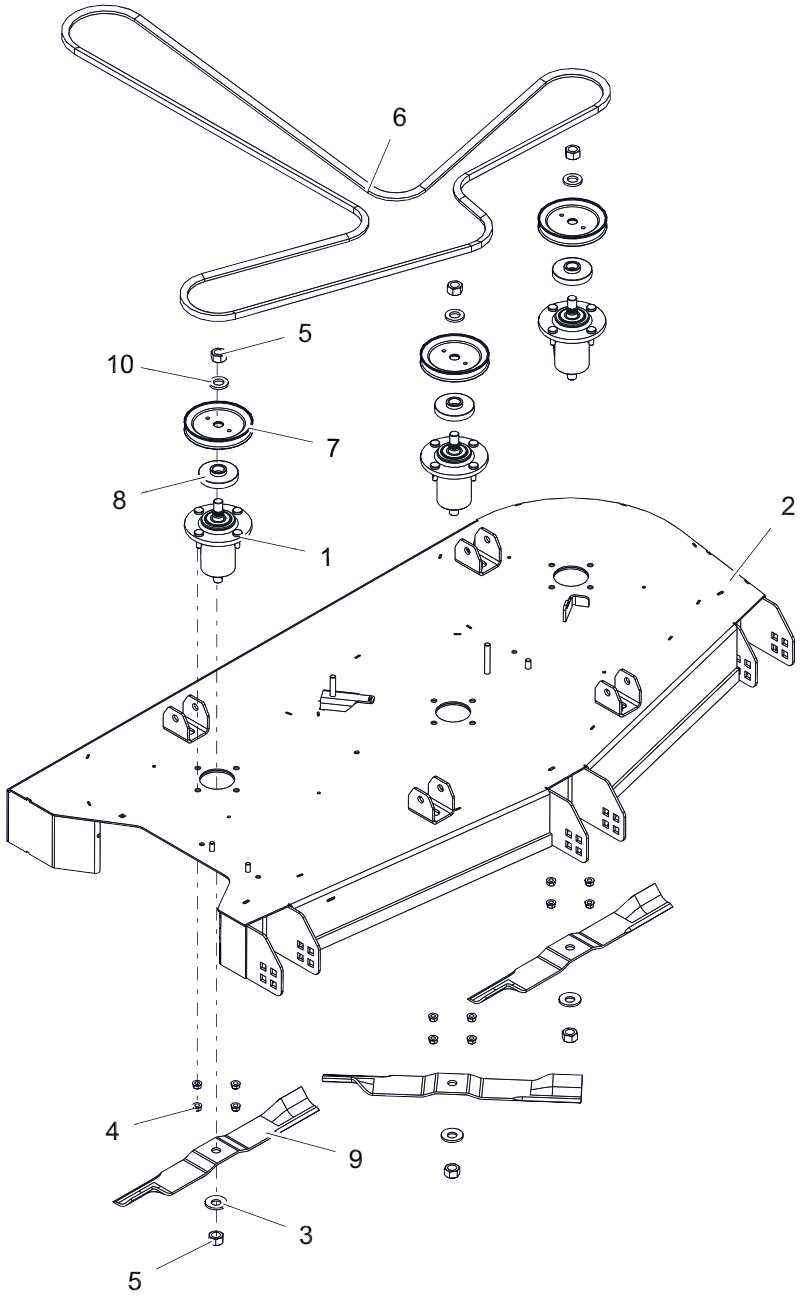
Models 918003



BOM ID	Number	Qty	Description
1	30138800	3	ASM, ALUMINUM SPINDLE SUB
2	51800200	1	KIT,ARIENS DECK 48" WITH DECALS
3	06445700	3	WSHR, BLVL-.63X1.625X.14
4	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
5	06500920	6	NUT, HEX .625-18 ZCC
6	07200920	1	V-BELT, HA SECTION
7	07351601	3	PULLEY, V-4.50 ODX.625 SPLINE ID
8	09482000	3	SHIELD, DUST
9	09659000	3	BLADE, MOWER 16.50"
10	05501510	3	SPACER

Deck, Belt, Blades and Spindles – 52"

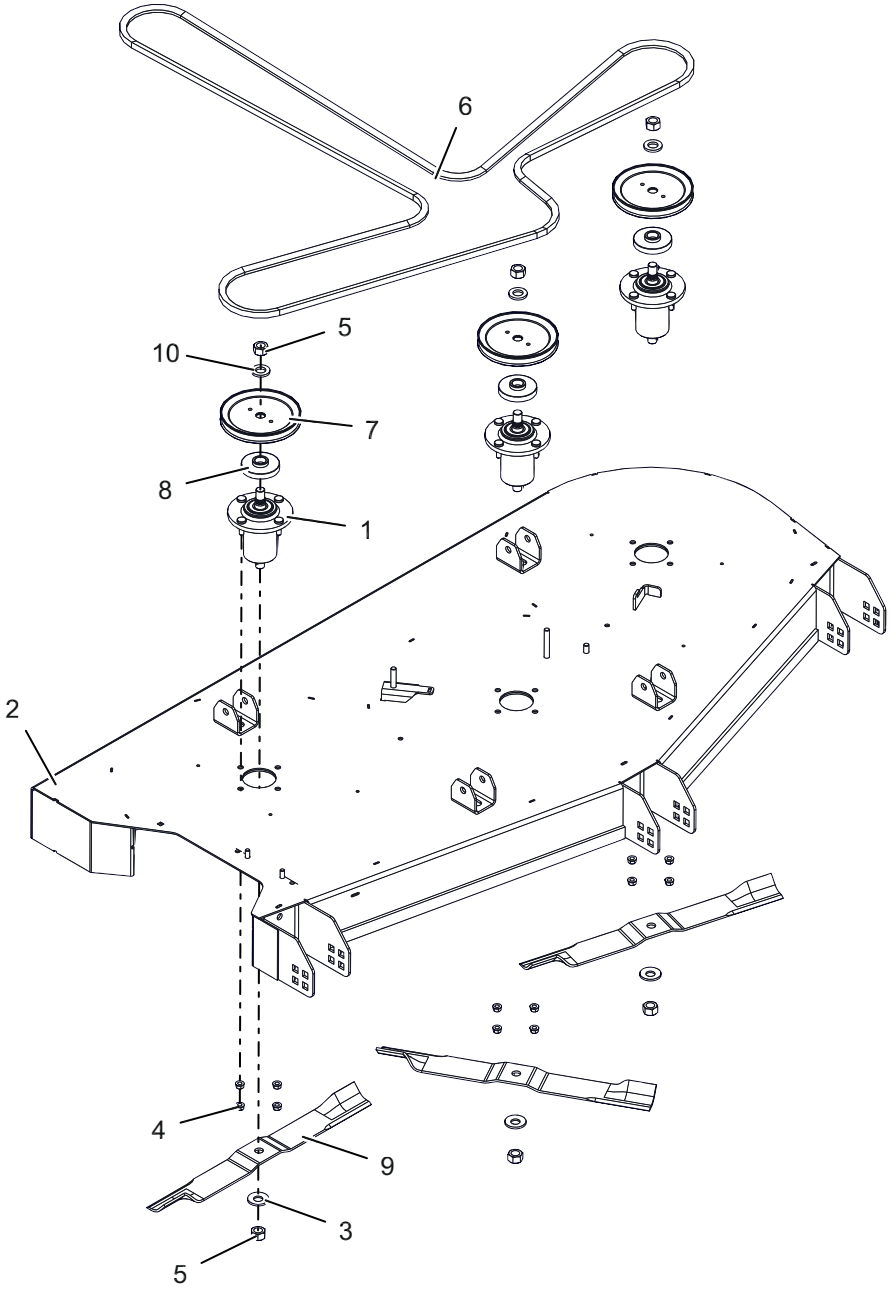
Model 918004, 005, 028



BOM ID	Number	Qty	Description
1	30138800	3	ASM, ALUMINUM SPINDLE SUB
2	51800300	1	KIT,ARIENS DECK 52" WITH DECALS
3	06445700	3	WSHR, BLVL-.63X1.625X.14
4	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
5	06500920	6	NUT, HEX .625-18 ZCC
6	07200921	1	V-BELT, HA SECTION
7	07351602	3	PULLEY, V-4.75 ODX.625 SPLINE ID
8	09482000	3	SHIELD, DUST
9	09659100	3	BLADE, MOWER 18.0"
10	05501510	3	SPACER

Deck, Belt, Blades and Spindles – 60"

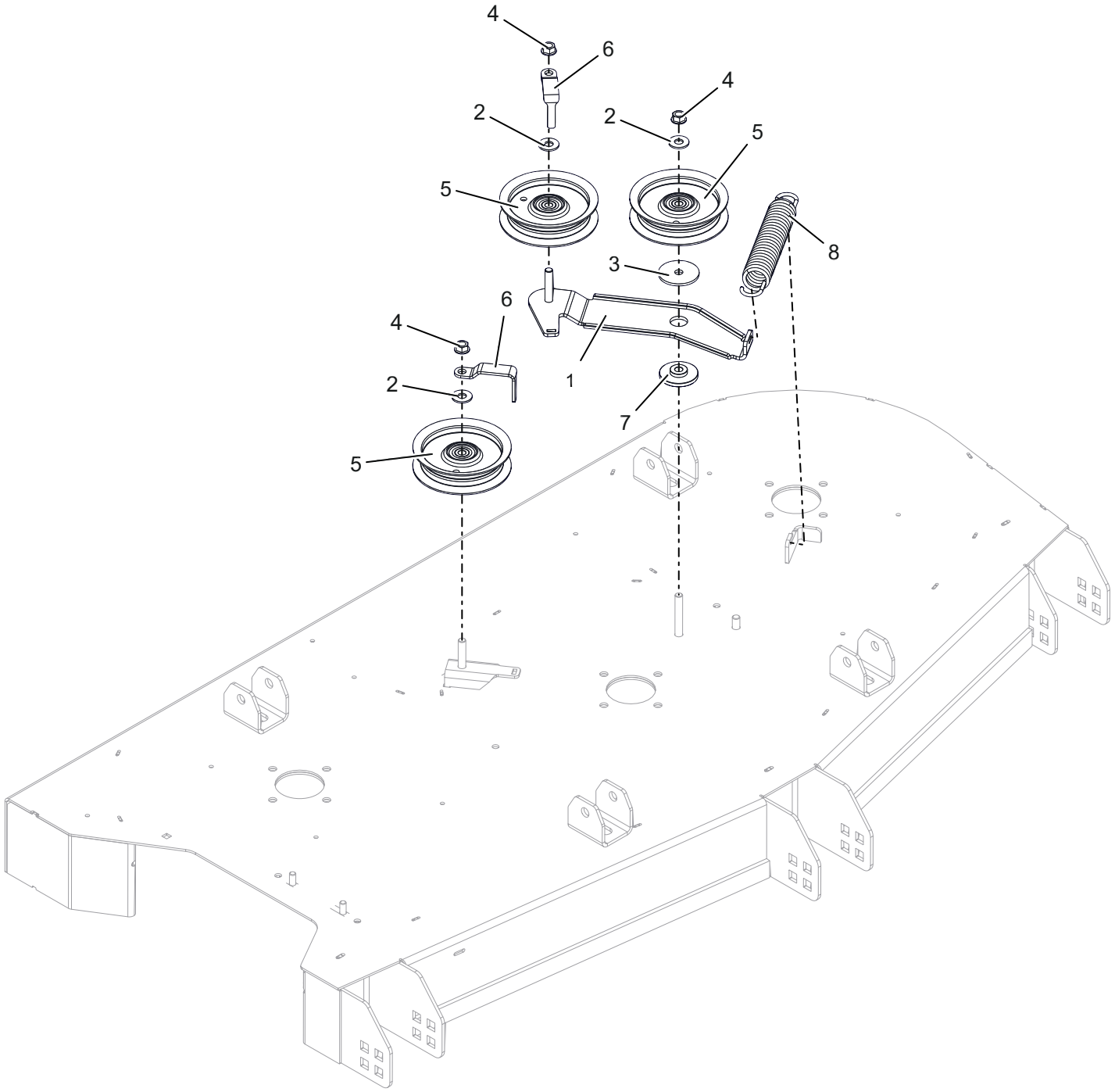
Model 918006



BOM ID	Number	Qty	Description
1	30138800	3	ASM, ALUMINUM SPINDLE SUB
2	51800400	1	KIT,ARIENS DECK 60" WITH DECALS
3	06445700	3	WSHR, BLVL-.63X1.625X.14
4	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
5	06500920	6	NUT, HEX .625-18 ZCC
6	07200922	1	V-BELT, HA SECTION
7	07351603	3	PULLEY, V-5.75 ODX.625 SPLINE ID
8	09482000	3	SHIELD, DUST
9	09659200	3	BLADE, MOWER 20.5"
10	05501510	3	SPACER

Deck Idlers

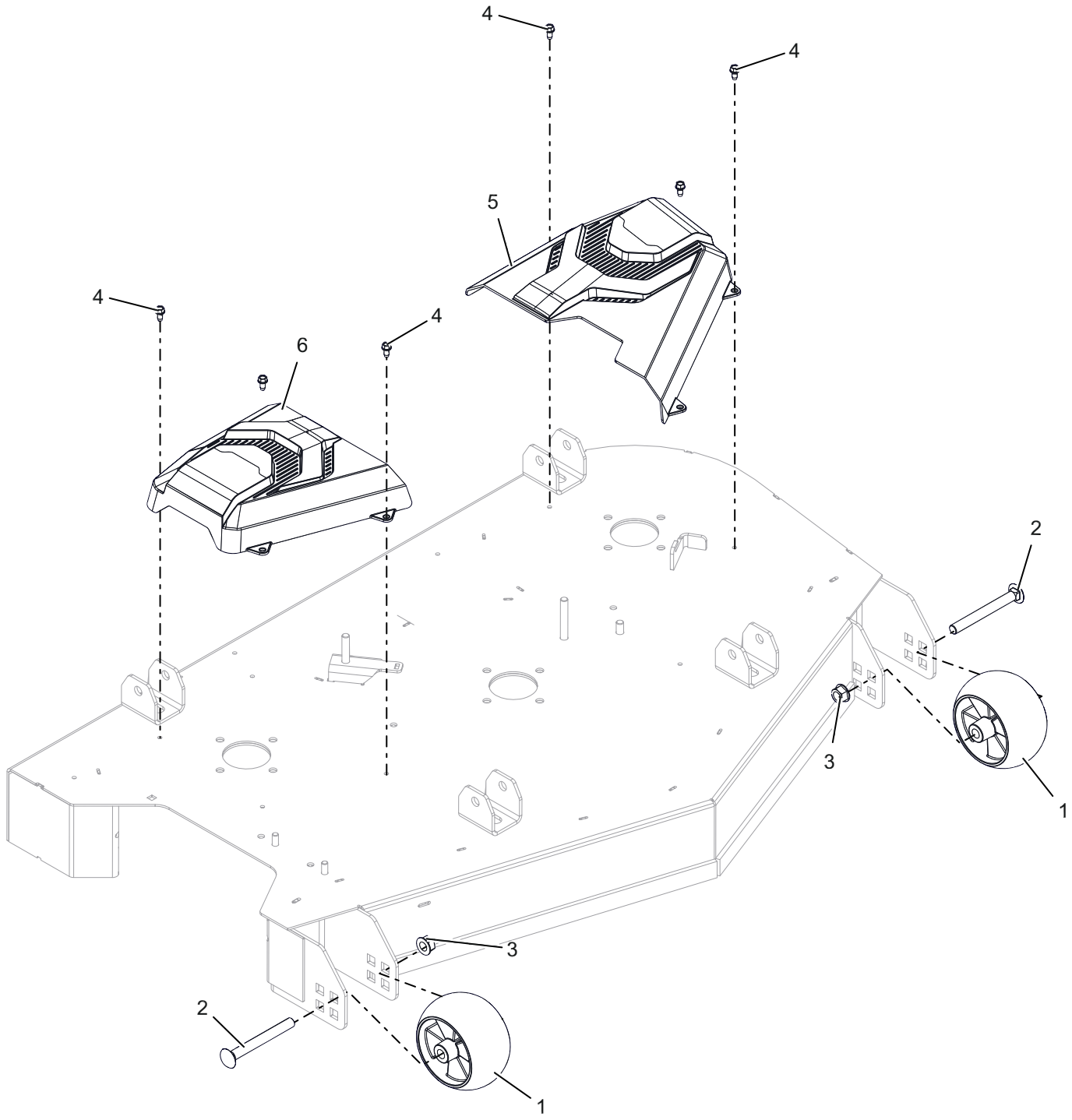
Model All



BOM ID	Number	Qty	Description
1	09661400	1	WLDMT, TENSIONER ARM
2	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
3	06401221	1	WSHR-FL-STL 0.406X2X0.125 ZCC
4	06500901	3	NUT, FLG-CTR LK .375-16 GR5 ZC120
5	07350100	3	IDLER, FLAT - 4.06" X .75"
6	09665251	2	FINGER, BELT (BLACK)
7	05501509	1	BUSHING FLANGED
8	08300627	1	SPRG, EXTENSION

ANTI-SCALP WHEELS AND BELT COVERS – 42" AND 48"

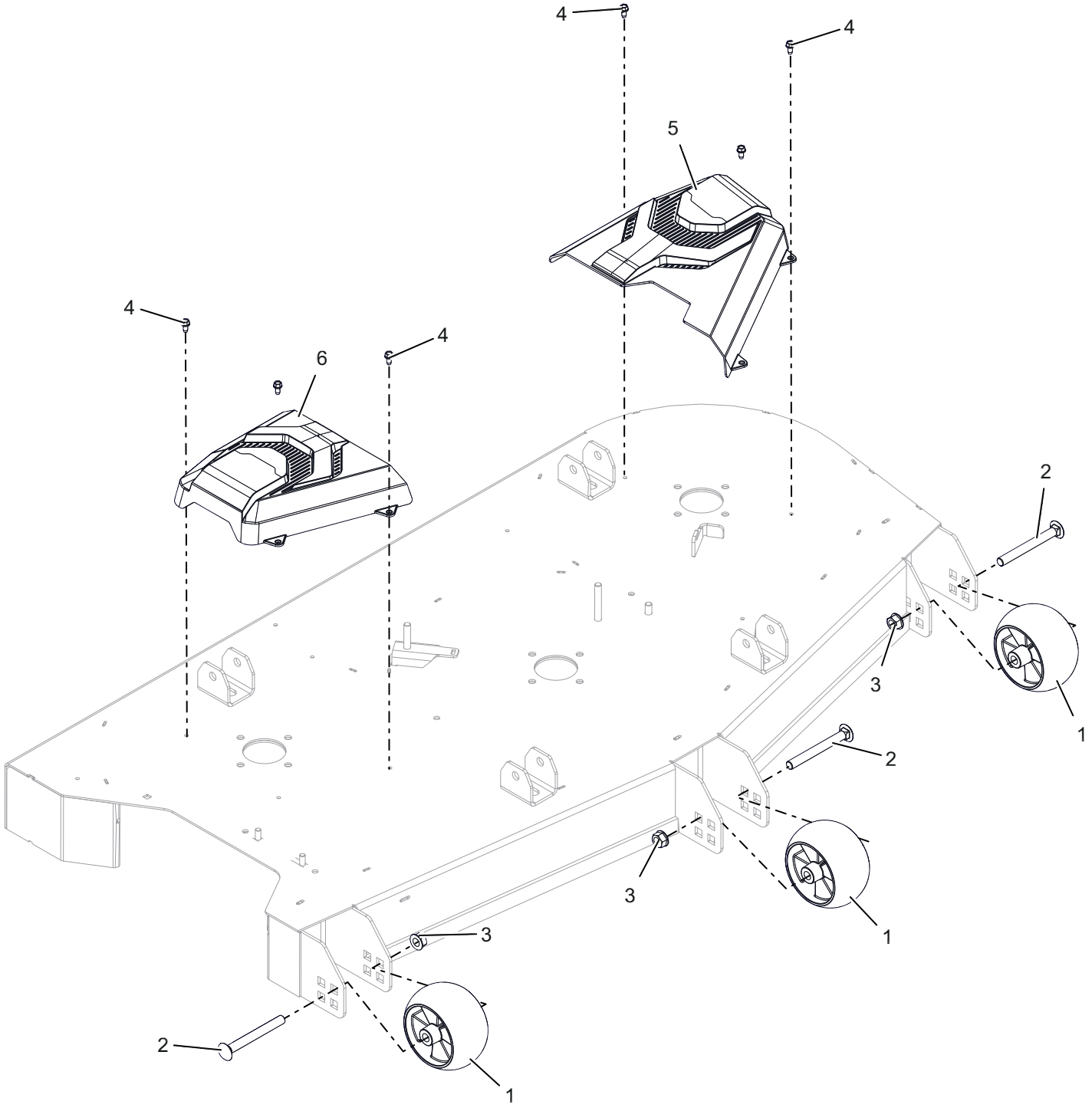
Model 918002, 003, 027



BOM ID	Number	Qty	Description
1	05268800	2	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
2	06200511	2	BOLT, RHNS .50-13X4.50 G5 ZCC NS
3	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
4	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
5	09666900	1	COVER, BELT LH
6	09667000	1	COVER, BELT RH

ANTI-SCALP WHEELS AND BELT COVERS – 52" AND 60"

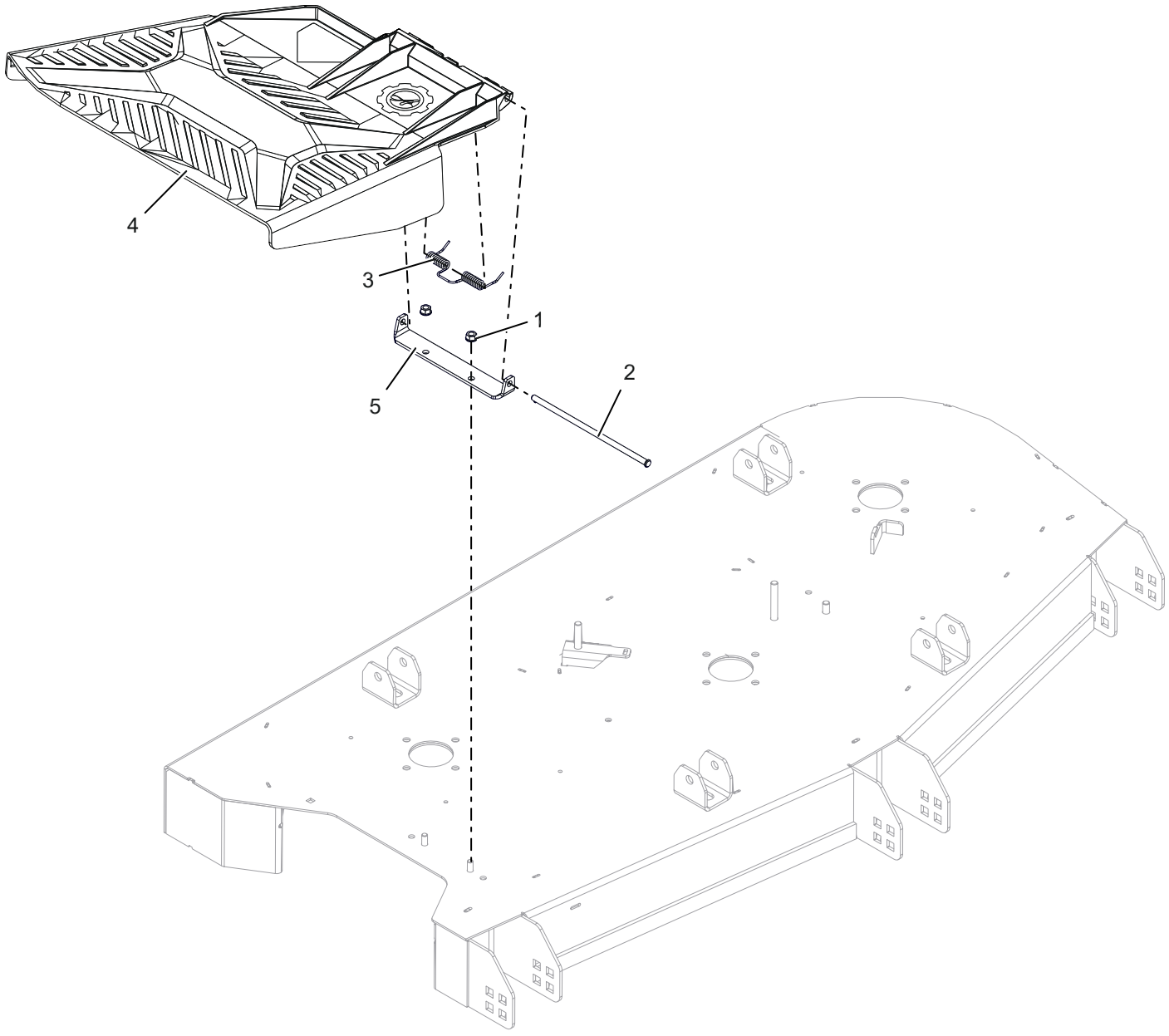
Model 918004, 005, 006, 028



BOM ID	Number	Qty	Description
1	05268800	3	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
2	06200511	3	BOLT, RHNS .50-13X4.50 G5 ZCC NS
3	06500902	3	NUT, FLG-CTR LK .500-13 GF ZCC
4	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
5	09666900	1	COVER, BELT LH
6	09667000	1	COVER, BELT RH

DISCHARGE CHUTE

Model All



BOM ID	Number	Qty	Description
1	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
2	06800219	1	PIN, SLIC-.312X10.45
3	08300621	1	SPRG, TORSION .35 ID (CHUTE)
4	09669400	1	CHUTE, ARIENS SIDE DISCHARGE
5	09669559	1	BRKT, DISCHARGE CHUTE (ORANGE)

ARIENS

655 West Ryan Street
Brillion, WI 54110

ariensco.com



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