



Pro-Turn 300/ 500/600 Rear 3-Bag Bagger

Parts Manual

Model:

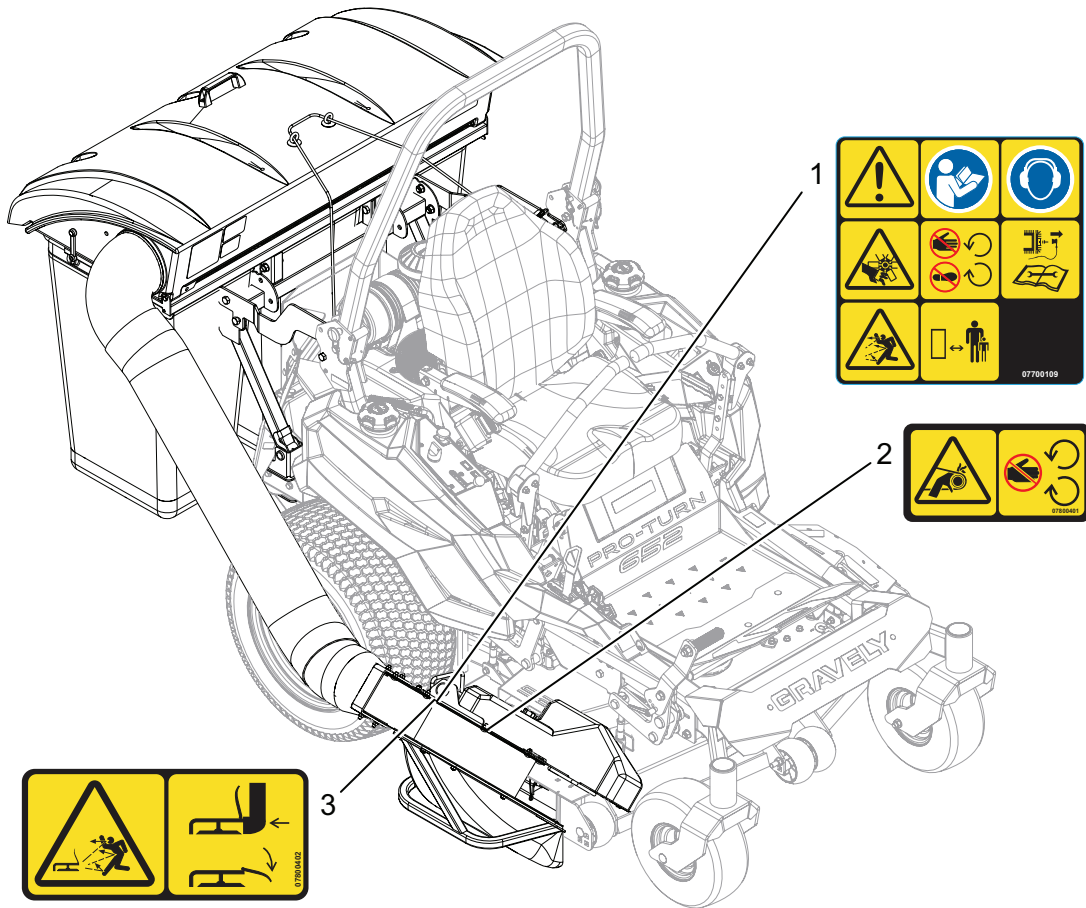
**892055 – Bagger Attachment Kit
(SN 000101 +)**

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DECALS

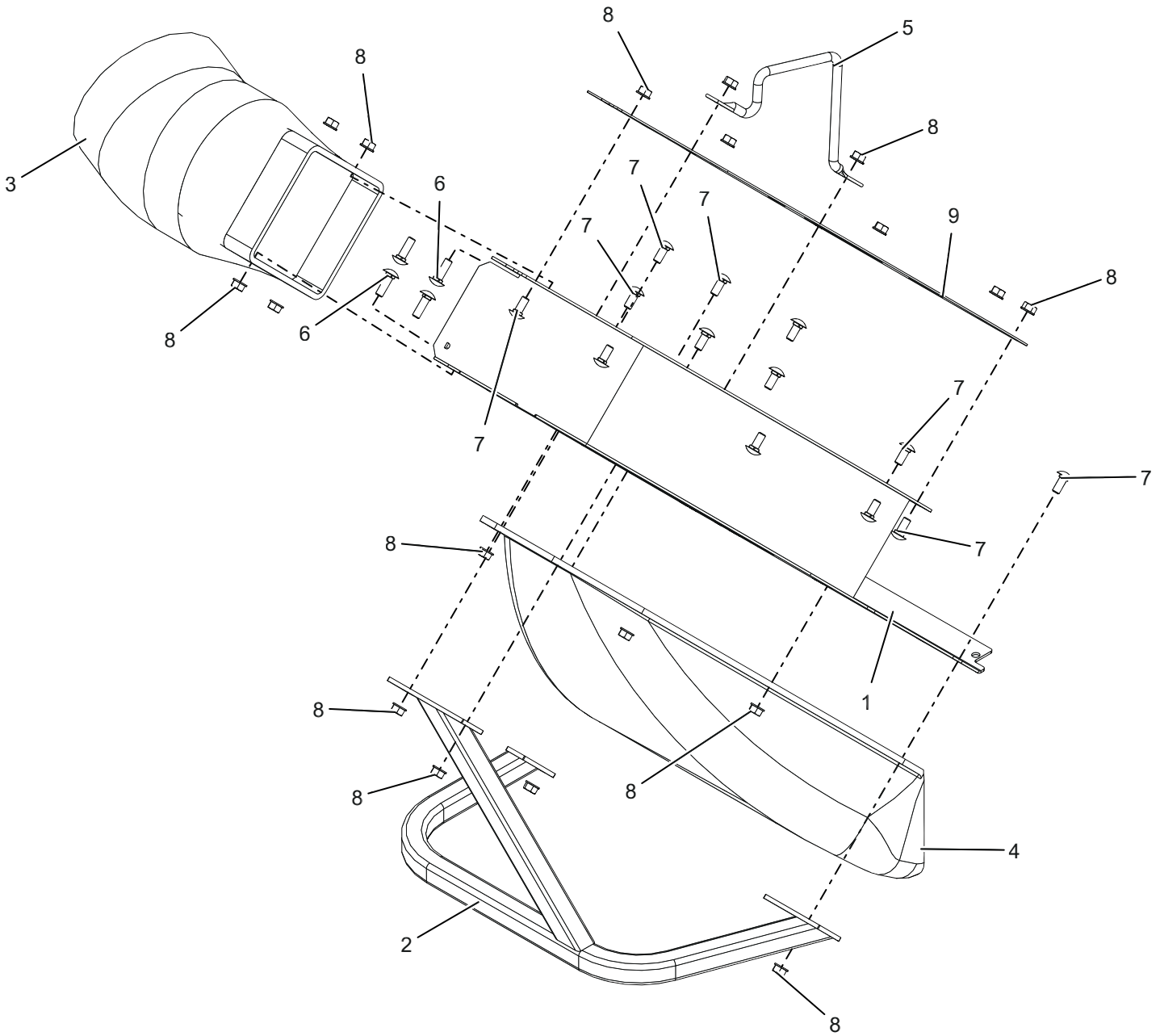
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BOM ID	Number	Qty	Description
1	07700109	1	DECAL, WARNING -VAC ISO CE
2	07800401	1	DECAL, SAFETY - GUARDING
3	07800402	1	DECAL, SAFETY - DECK GUARDING

BLOWER HOUSING ASSEMBLY

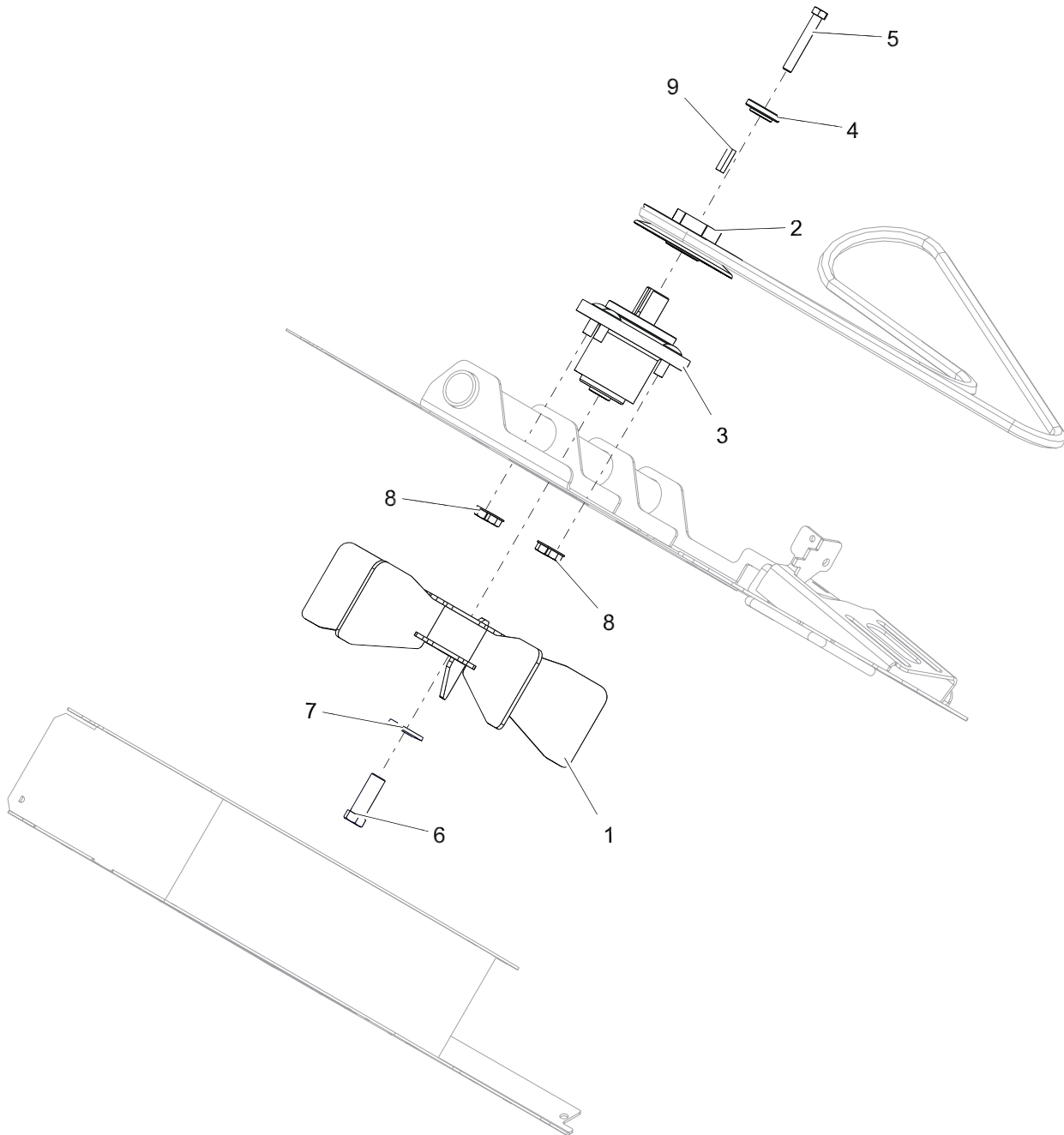
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BOM ID	Number	Qty	Description
1	05143651	1	WLDMT, HOUSING SCROLL (BLACK)
2	09394851	1	WLDMT, BLOWER GUARD (BLACK)
3	00452200	1	ADAPTOR, HOSE
4	05144600	1	PLENUM ,GRASS BLOWER
5	05147051	1	HANDLE, BOLT -ON (BLACK)
6	06200237	4	BTL,RHSSN .313-18 X 1 G5 ZCC
7	06200309	15	BTL,RHSSN .313-18 X 0.75 G5 ZCC
8	06500904	19	NUT, FLG-TOP LK .312-18 GR5 ZCC
9	59112900	1	PLATE, BLOWER COVER (BLACK)

IMPELLER ASSEMBLY

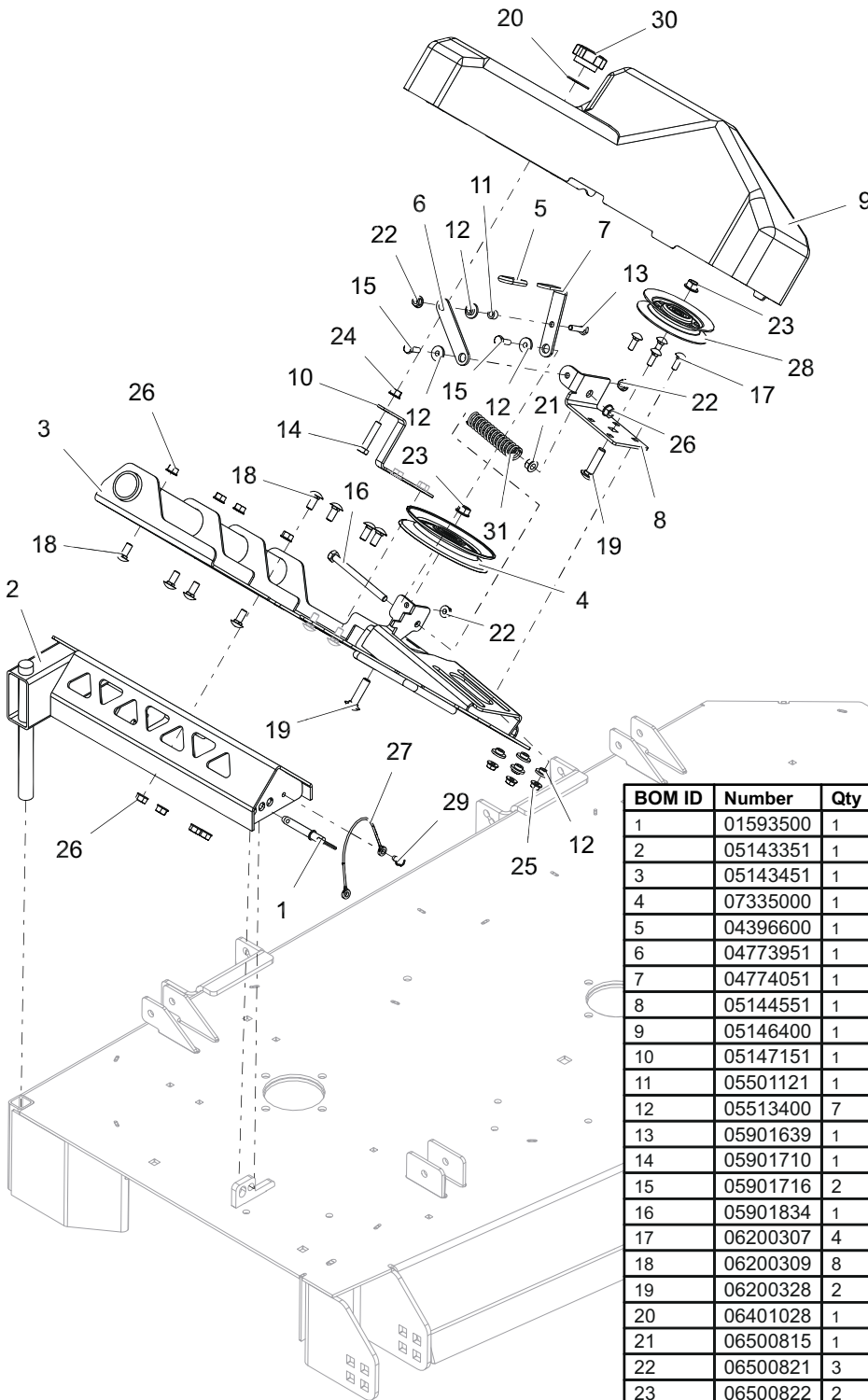
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BOM ID	Number	Qty	Description
1	05137500	1	IMPELLER, HD BLOWER
2	07347967	1	PULLEY, V-1" ID X 5.75" OD (BLACK)
3	59112600	1	SPINDLE ASSY, SERVICE (BLOWER)
4	04530500	1	RETAINER, SHEAVE SPINDLE
5	05901811	1	BLT, HEX 0.375-16X2.5 GR8 ZCC
6	05901822	1	BLT, HEX 0.625-18X1.75 GR8 ZCC
7	06445700	1	WSHR, BLVL-.63X1.625X.14
8	06500822	4	NUT, FLG-TOP LK .375-16 GRF ZC120
9	06611200	1	KEY-SQ .250X.250X1.00 RC 40-50

BELT DRIVE ASSEMBLY

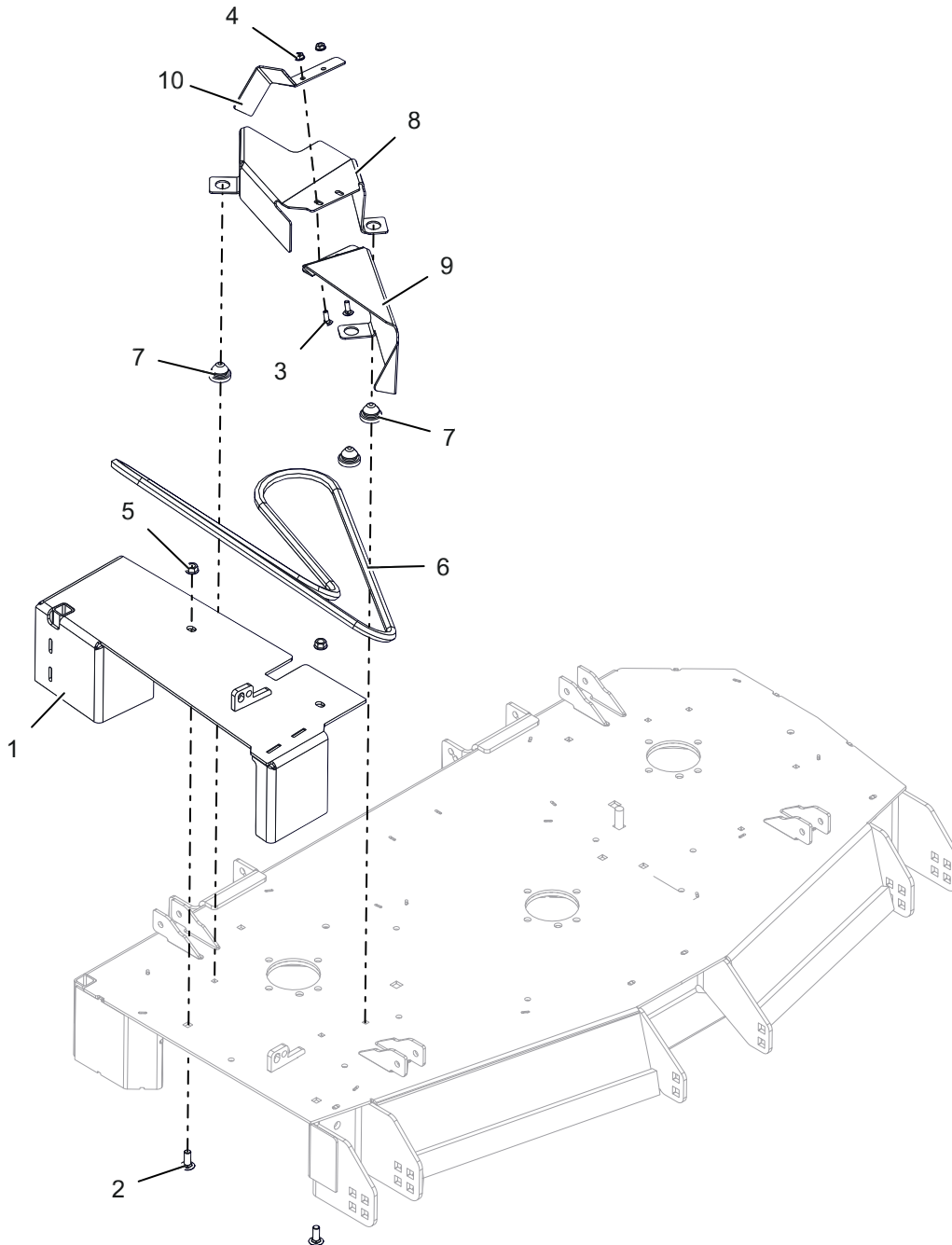
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BOM ID	Number	Qty	Description
1	01593500	1	PIN, SPRING BALL .375 OD X 1.50
2	05143351	1	WLDMT, BLOWER MNT (BLACK)
3	05143451	1	WLDMT, BLOWER SPINDLE MNT
4	07335000	1	IDLER, V-5.00" W/.59 STANDOFF
5	04396600	1	GRIP, SEAT LEVER
6	04773951	1	LINK, TENSIONER
7	04774051	1	HANDLE, TENSIONER
8	05144551	1	PLATE, TENSION PULLEY MOUNTING (BLACK)
9	05146400	1	COVER, BELT HD BLOWER
10	05147151	1	PLATE, COVER MNT (BLACK)
11	05501121	1	BSHG-SLV .261X.44X.25
12	05513400	7	BUSHING FLANGED .265X.437X.250X.750
13	05901639	1	BLT, HEX 0.25-20X1 GR5 ZC120
14	05901710	1	BLT, HEX 0.3125-18X1.5 GR5 ZC120
15	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
16	05901834	1	BLT, HEX 0.3125-18X4 GR5 ZCC
17	06200307	4	BTL,RHSSN .250-20 X 0.75 G5 ZCC
18	06200309	8	BTL,RHSSN .313-18 X 0.75 G5 ZCC
19	06200328	2	BTL,RHSSN .375-16 X 1.5 G5 ZCC
20	06401028	1	WSHR-FL-STL 0.375X1.5X0.062 ZCC
21	06500815	1	NUT, FLG-SPNLK .312-18 GR5 ZC120
22	06500821	3	NUT, FLG-CTR LK .250-20 GR5 ZC120
23	06500822	2	NUT, FLG-TOP LK .375-16 GR5 ZC120
24	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
25	06500903	4	NUT, FLG-TOP LK .250-20 GR5 ZC120
26	06500904	9	NUT, FLG-TOP LK .312-18 GR5 ZCC
27	06900317	1	LANYARD, 12"
28	07327600	1	IDLER, V, 4.00X.38
29	07400125	1	SCR-TAP .25-20X.38 HWH ZCC
30	07534800	1	KNOB, CLAMPING
31	08300709	1	SPRG, COMPRESSION

Kit Components – 48" (79222600)

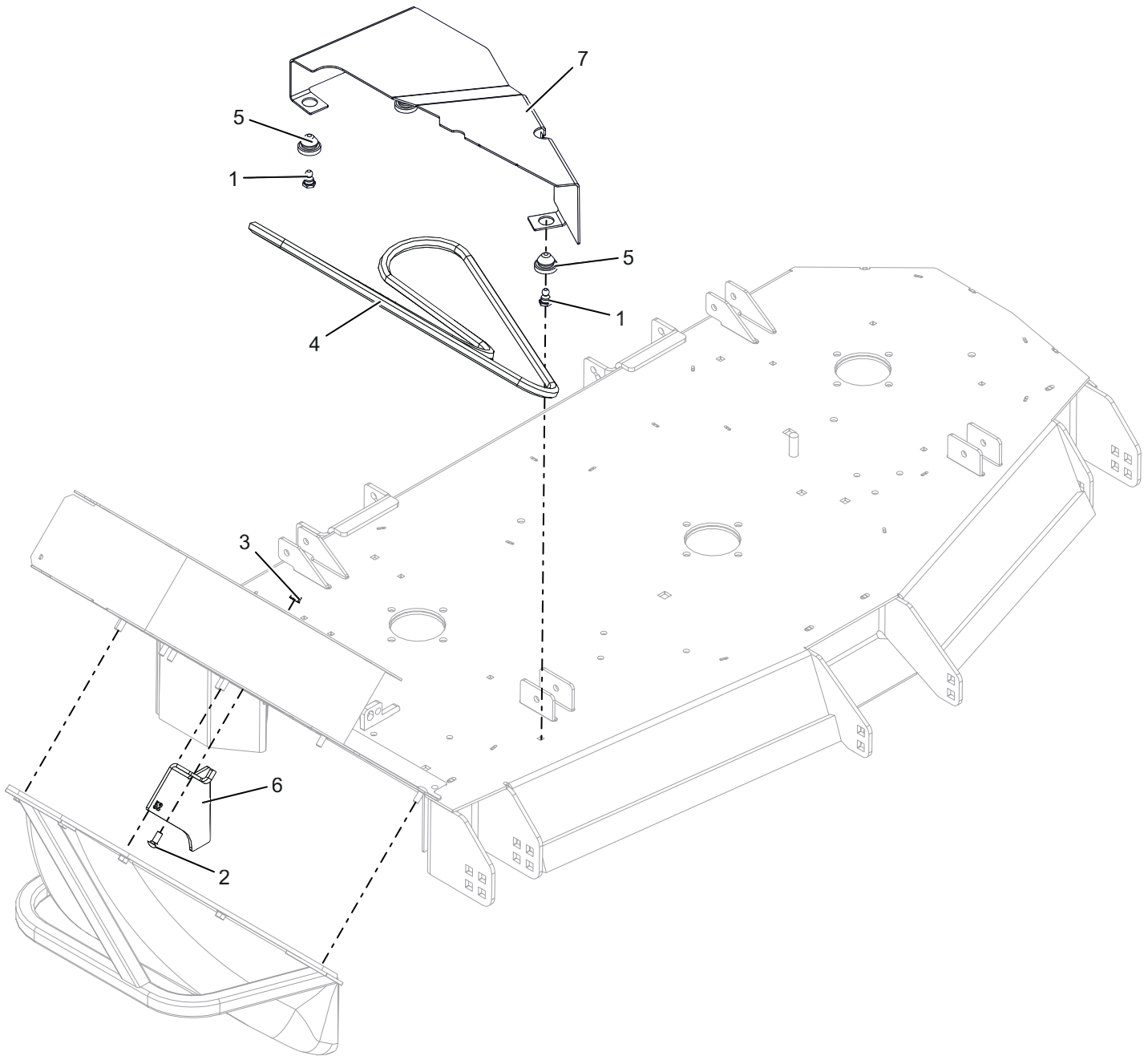
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BOM ID	Number	Qty	Description
1	30136451	1	WLDMT, BLOWER MOUNT - 48"
2	06200235	2	BTL,RHSSN .375-16 X 1 G5 ZCC
3	06200307	2	BTL,RHSN .250-20 X 0.75 G5 ZCC
4	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
5	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
6	07200915	1	HEX BELT, HAA-WRAPPED
7	07500429	3	COUPLING, RUBBER PUSH-IN
8	30142951	1	COVER, RIGHT BAGGER BELT (BLACK)
9	30146051	1	COVER, UPPER, BAGGER BELT
10	30146251	1	COVER, UPPER BAGGER BELT

Kit Components – 52" (79223100)

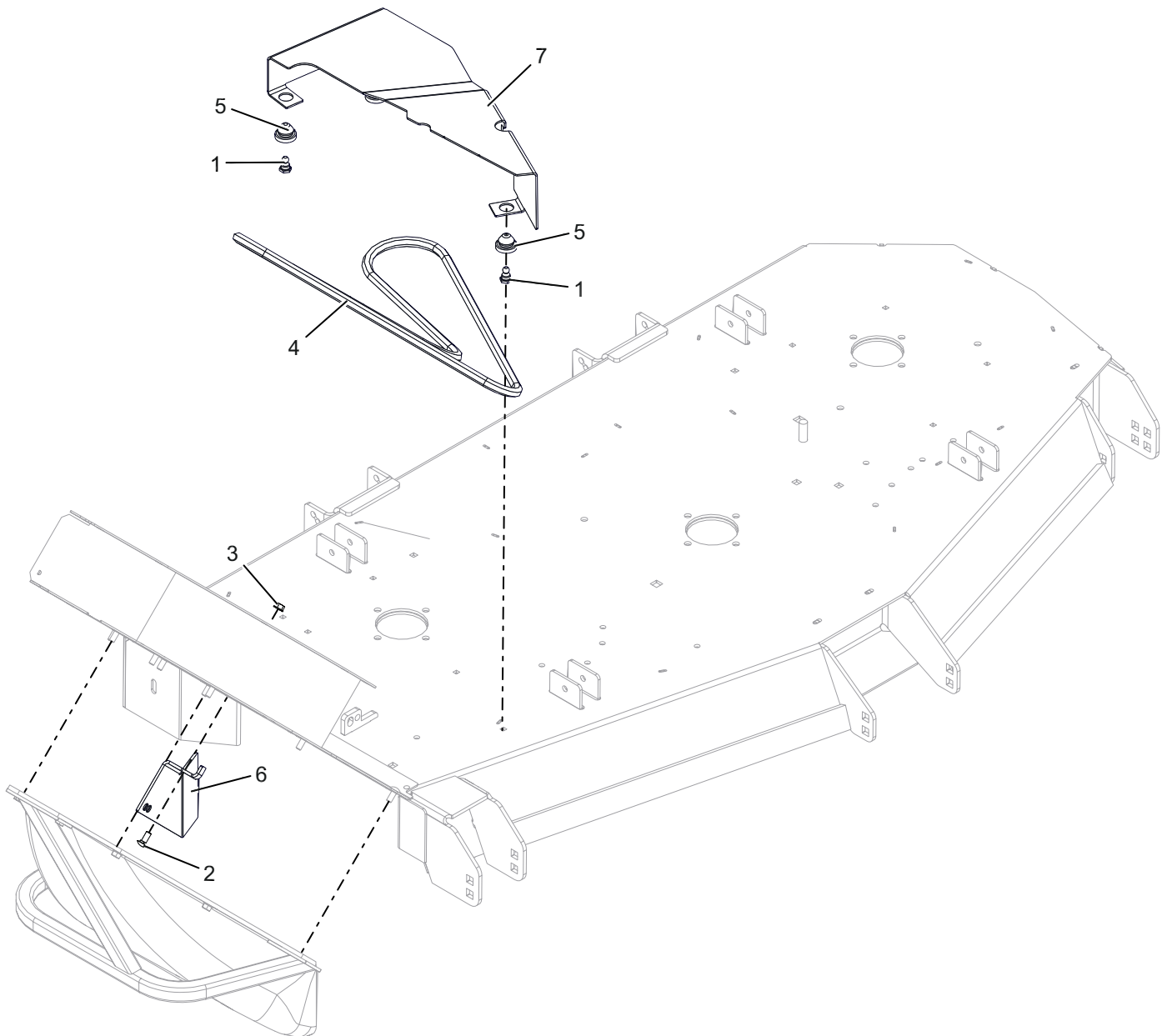
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BOM ID	Number	Qty	Description
1	05275900	2	STUD, BALL FEMALE .250-20 THREAD
2	06200309	1	BTL,RHSSN .313-18 X 0.75 G5 ZCC
3	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
4	07200909	1	HEX BELT, HAA SECTION
5	07500429	3	COUPLING, RUBBER PUSH-IN
6	09388951	1	BRKT, PT600 52" BAGGER DISCH (BLACK)
7	09393851	1	GUARD, RH BLOWER DECK BELT (BLACK)

Kit Components – 60" (79223200)

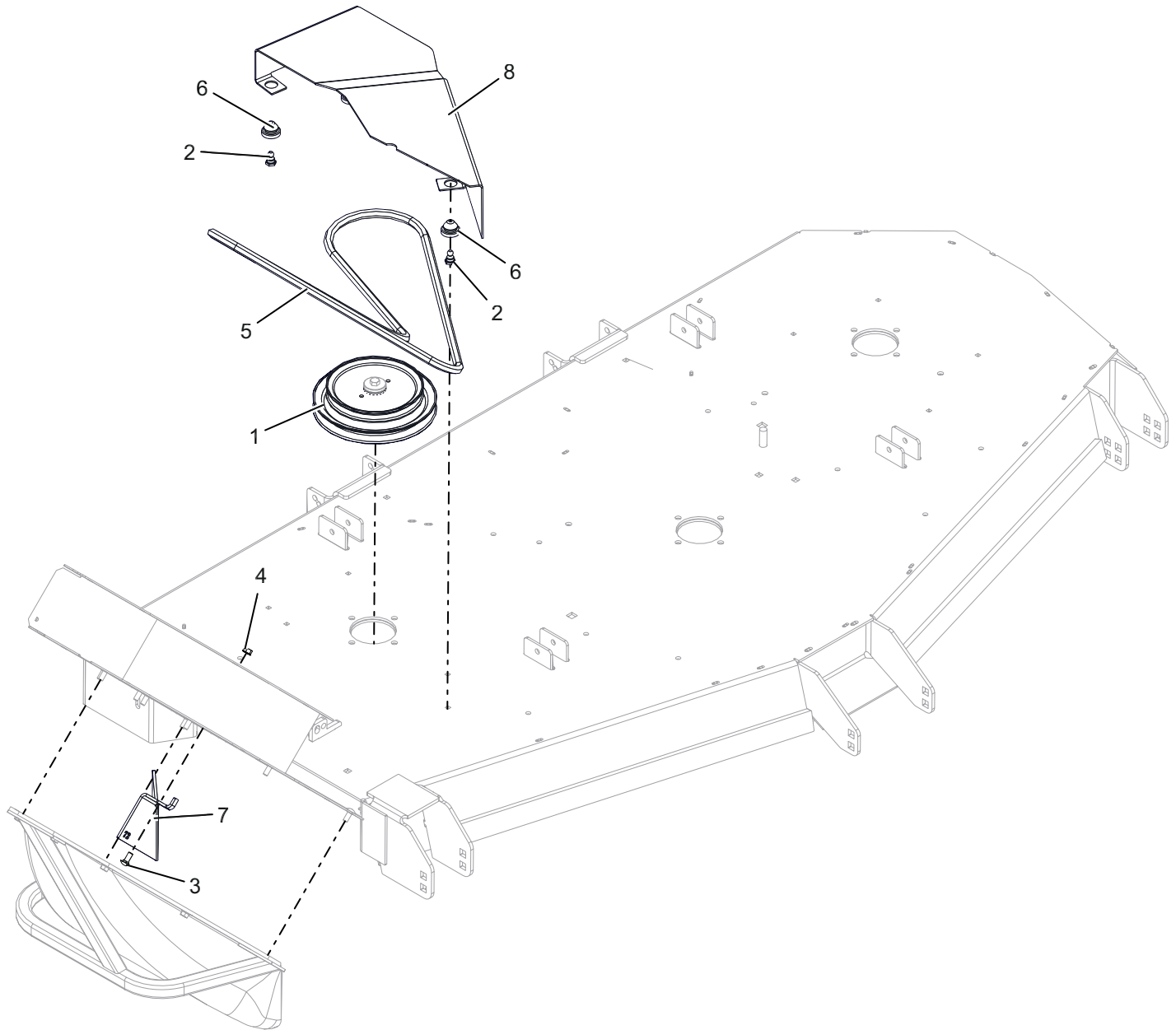
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BOM ID	Number	Qty	Description
1	05275900	2	STUD, BALL FEMALE .250-20 THREAD
2	06200309	1	BTL,RHSSN .313-18 X 0.75 G5 ZCC
3	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
4	07200910	1	HEX BELT, HAA SECTION
5	07500429	3	COUPLING, RUBBER PUSH-IN
6	09389051	1	BRKT, PT600 60" BAGGER DISCH (BLACK)
7	09393851	1	GUARD, RH BLOWER DECK BELT (BLACK)

Kit Components – 72" (79223300)

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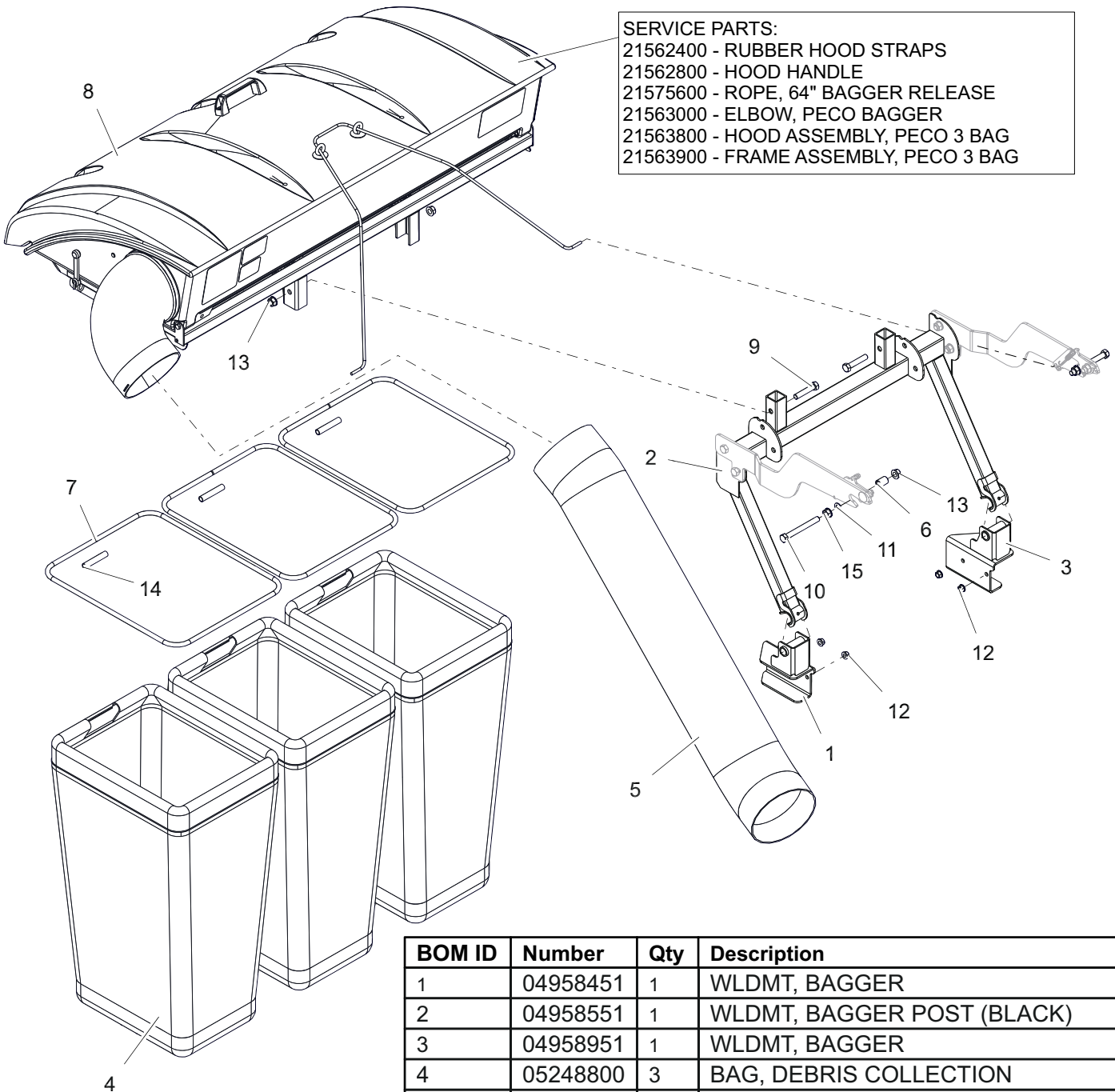


BOM ID	Number	Qty	Description
1	07341600	1	SHEAVE, DOUBLE 1.000" ID X 8.250" & 6.500" OD
2	05275900	2	STUD, BALL FEMALE .250-20 THREAD
3	06200309	1	BTL,RHSSN .313-18 X 0.75 G5 ZCC
4	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
5	07200911	1	HEX BELT, HAA SECTION
6	07500429	3	COUPLING, RUBBER PUSH-IN
7	09389151	1	BRKT, PT600 72" BAGGER DISCH (BLACK)
8	09394251	1	GUARD, RH 72" BLOWER DECK BELT (BLACK)

BAGGER, HOSE, AND BAGGER MOUNT

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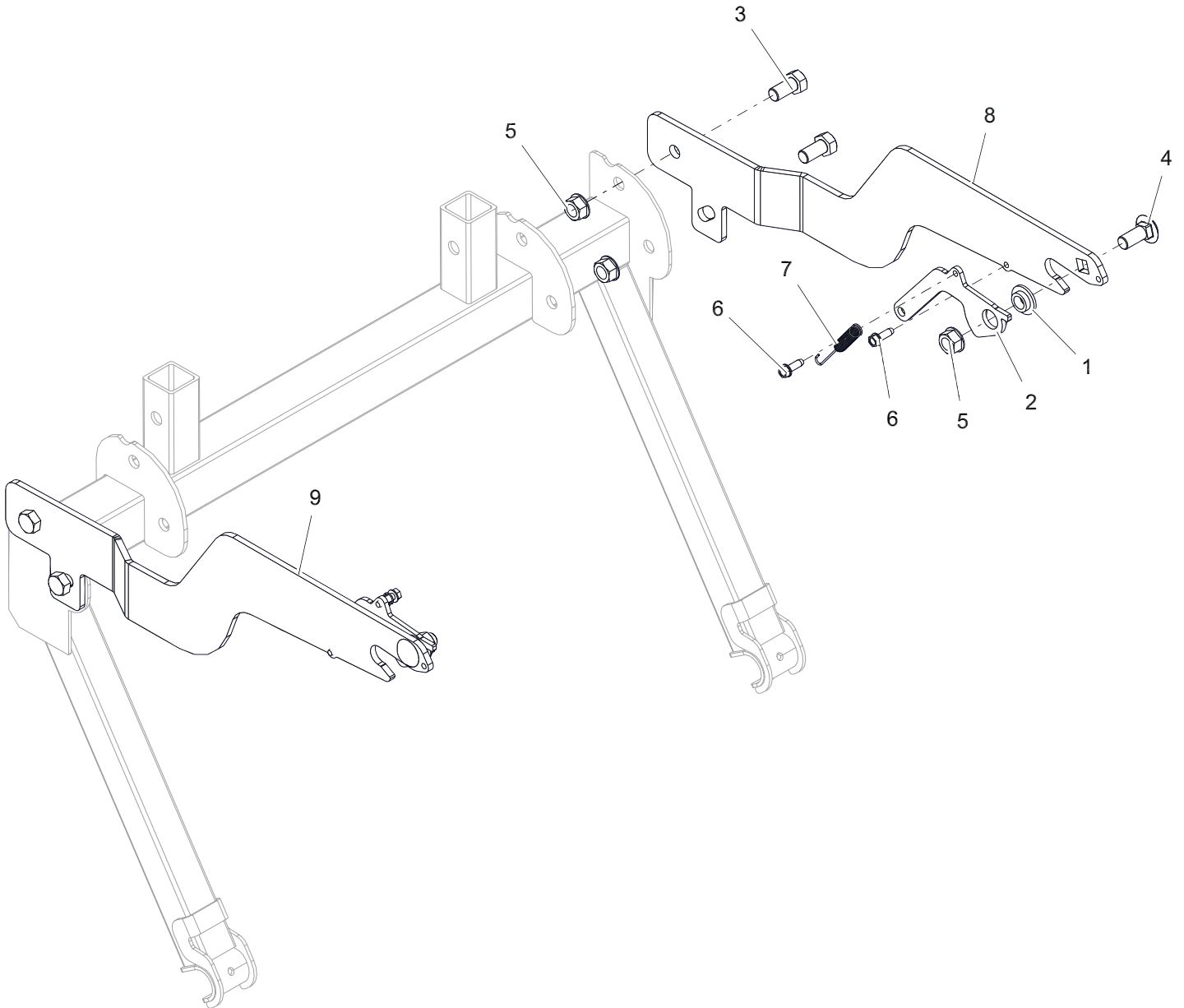
SERVICE PARTS:
 21562400 - RUBBER HOOD STRAPS
 21562800 - HOOD HANDLE
 21575600 - ROPE, 64" BAGGER RELEASE
 21563000 - ELBOW, PECO BAGGER
 21563800 - HOOD ASSEMBLY, PECO 3 BAG
 21563900 - FRAME ASSEMBLY, PECO 3 BAG



BOM ID	Number	Qty	Description
1	04958451	1	WLDMT, BAGGER
2	04958551	1	WLDMT, BAGGER POST (BLACK)
3	04958951	1	WLDMT, BAGGER
4	05248800	3	BAG, DEBRIS COLLECTION
5	04588400	1	HOSE, BAGGER 7 X 49
6	04676200	2	BSHG, .515ID X .750OD X 1.040
7	05194800	3	FRAME, BAG
8	05259300	1	BAGGER, PECO 3 BAG RECEPTACLE
9	05901712	2	BLT, HEX 0.5-13X2.5 GR5 ZC120
10	05901736	2	BLT, HEX 0.5-13X4.5F GR8 ZCC
11	06401126	2	WSHR-FL-STL 0.505X0.88X0.072 ZCC
12	06500901	4	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	06500902	4	NUT, FLG-CTR LK .500-13 GF ZCC
14	07500425	3	HOSE, VINYL
15	06500928	2	NUT, FLG-SPNLK .500-13 G5 ZCC

BAGGER MOUNTING ARMS

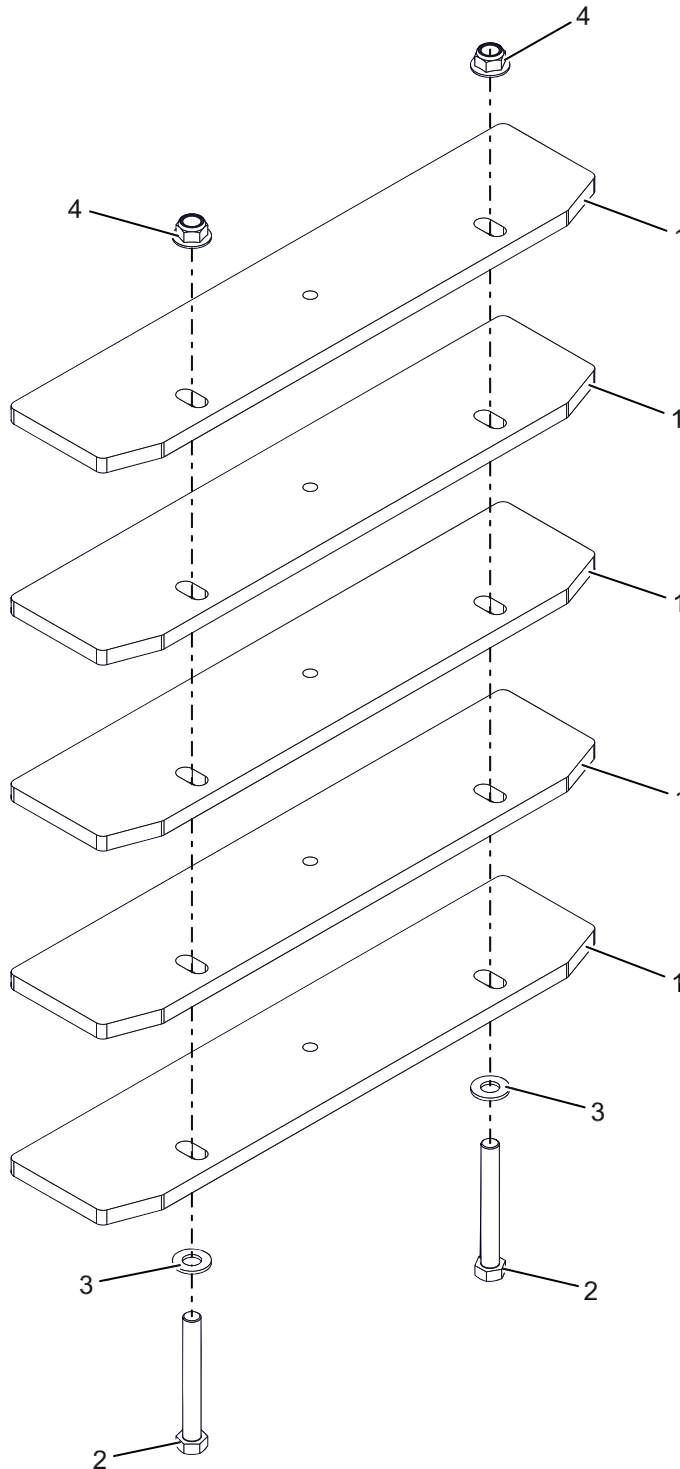
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BOM ID	Number	Qty	Description
1	03989100	2	BUSHING FLANGED .515X.750X.31X1.12
2	04991051	2	BAGGER, LATCH (BLACK)
3	05901715	4	BLT, HEX 0.5-13X1 GR5 ZC120
4	06200325	2	BTL,RHSN .500-13 X 1.25 G5 ZCC
5	06500902	6	NUT, FLG-CTR LK .500-13 GF ZCC
6	07400131	4	SCR-TAP .25-20X.750 HWH ZCC
7	08321100	2	SPRG, EXTENSION - .043 X .440 X 3.310
8	09386451	1	BRKT, LH PT600 BAGGER MTG (BLACK)
9	09386551	1	BRKT, RH PT600 BAGGER MTG (BLACK)

COUNTER WEIGHTS

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BOM ID	Number	Qty	Description
1	04422451	5	WEIGHT, COUNTER
2	05901734	2	BLT, HEX 0.5-13X4 GR5 ZC120
3	06401015	2	WSHR-FL-STL 0.531X1.062X0.095 ZC120
4	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120



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