ZT XL

Parts Manual

Models:

918012 – ZT XL 42
(SN 000101 +)

918013 – ZT XL 48
(SN 000101 +)

918014 – ZT XL 52
(SN 000101 +)

918015 – ZT XL 52
(SN 000101 +)

918016 – ZT XL 60
(SN 000101 +)

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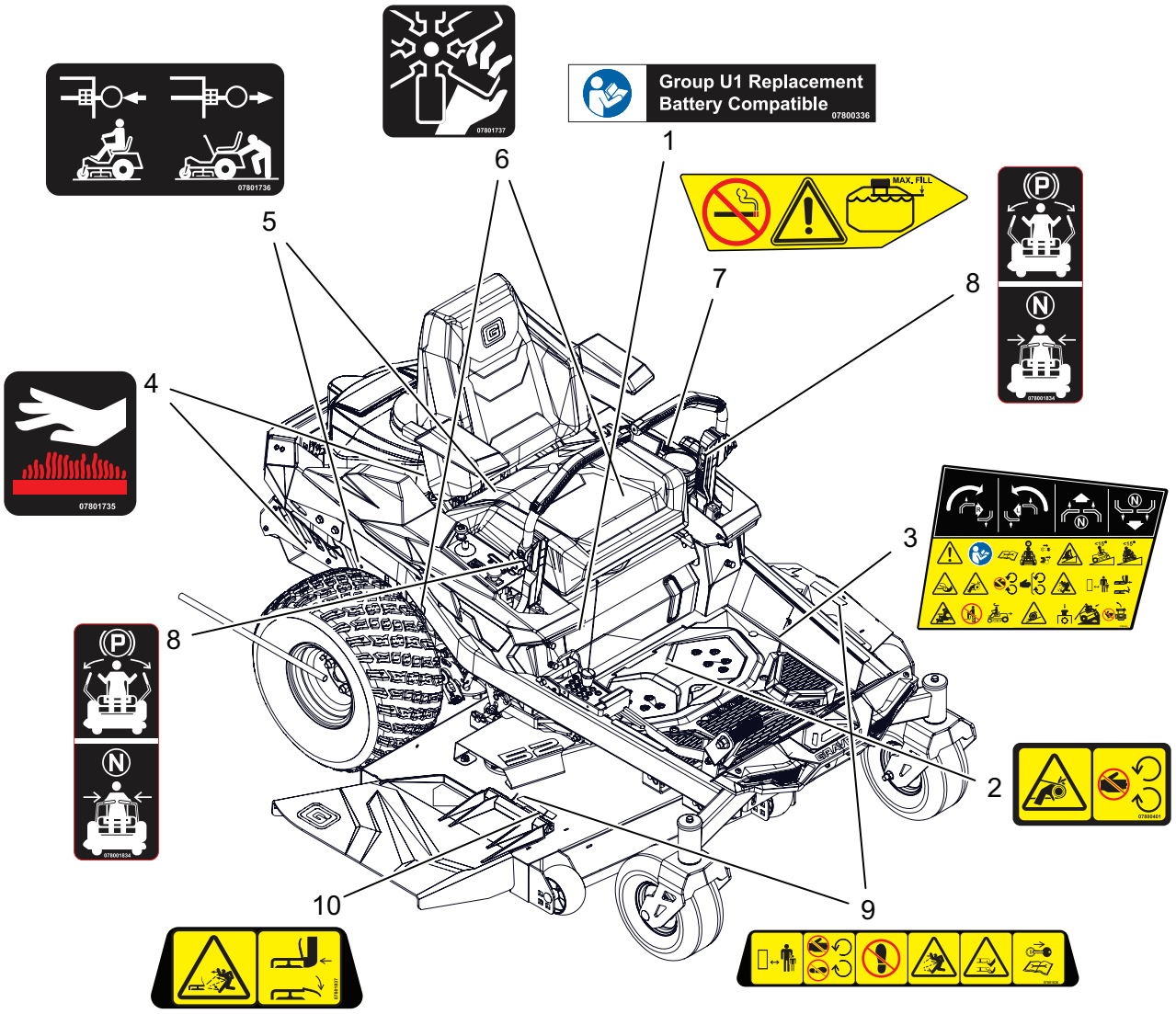
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DECALS – SAFETY

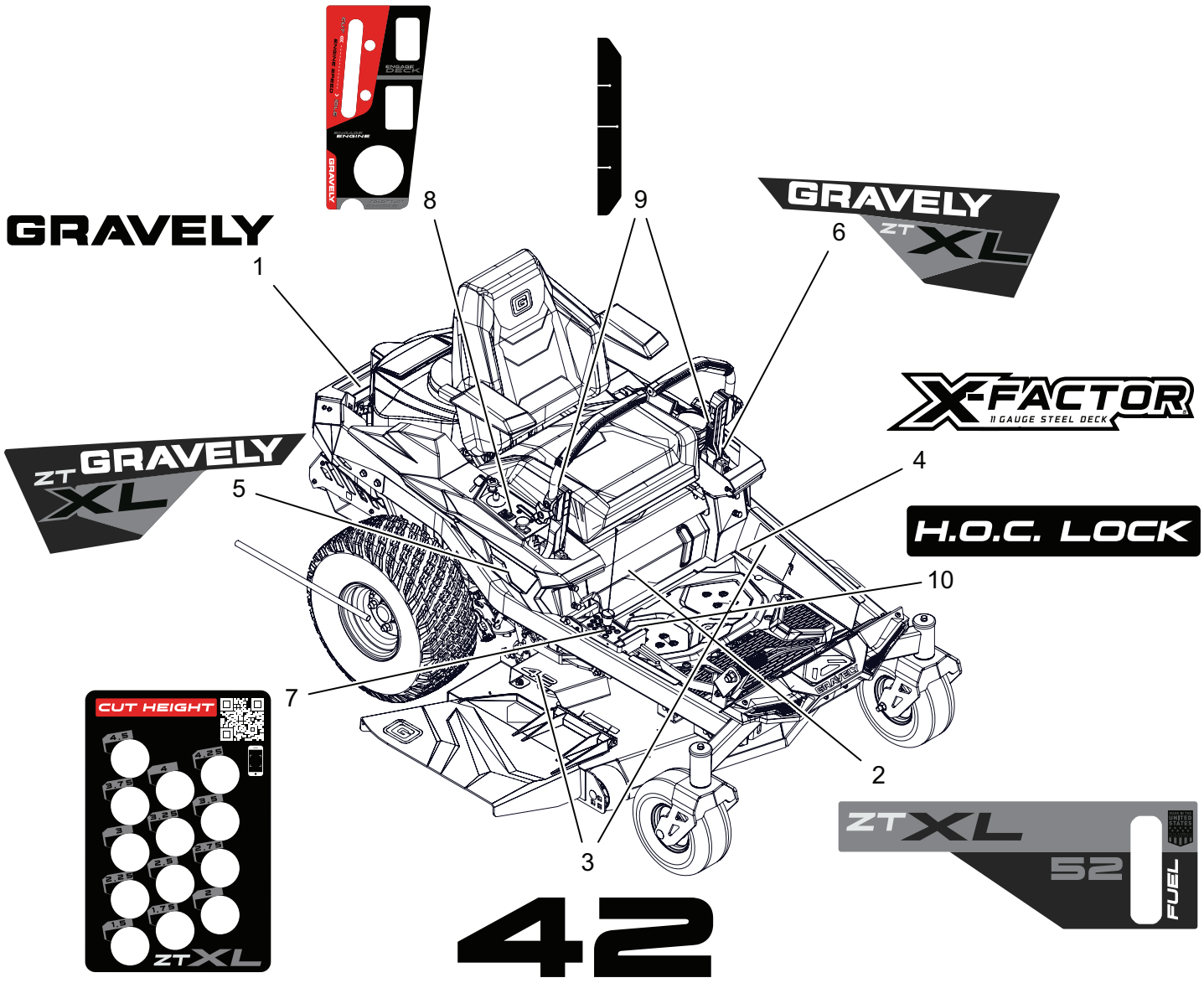
Model All



BOM ID	Number	Qty	Description
1	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
2	07800401	1	DECAL, SAFETY - GUARDING
3	07801638	1	DECAL, MAIN SAFETY-INSTRUCTION
4	07801735	2	DECAL, SAFETY HOT SURFACE
5	07801736	2	DECAL, TRANSAXLE DISCONNECT
6	07801737	2	DECAL, DANGER FAN
7	07801833	1	DECAL, FUEL WARNING
8	07801834	2	DECAL, STEERING BRAKE
9	07801836	2	DECAL, SAFETY -MOWER DECK
10	07801837	1	DECAL, SAFETY -DECK GUARDING

DECALS – STYLE – 42"

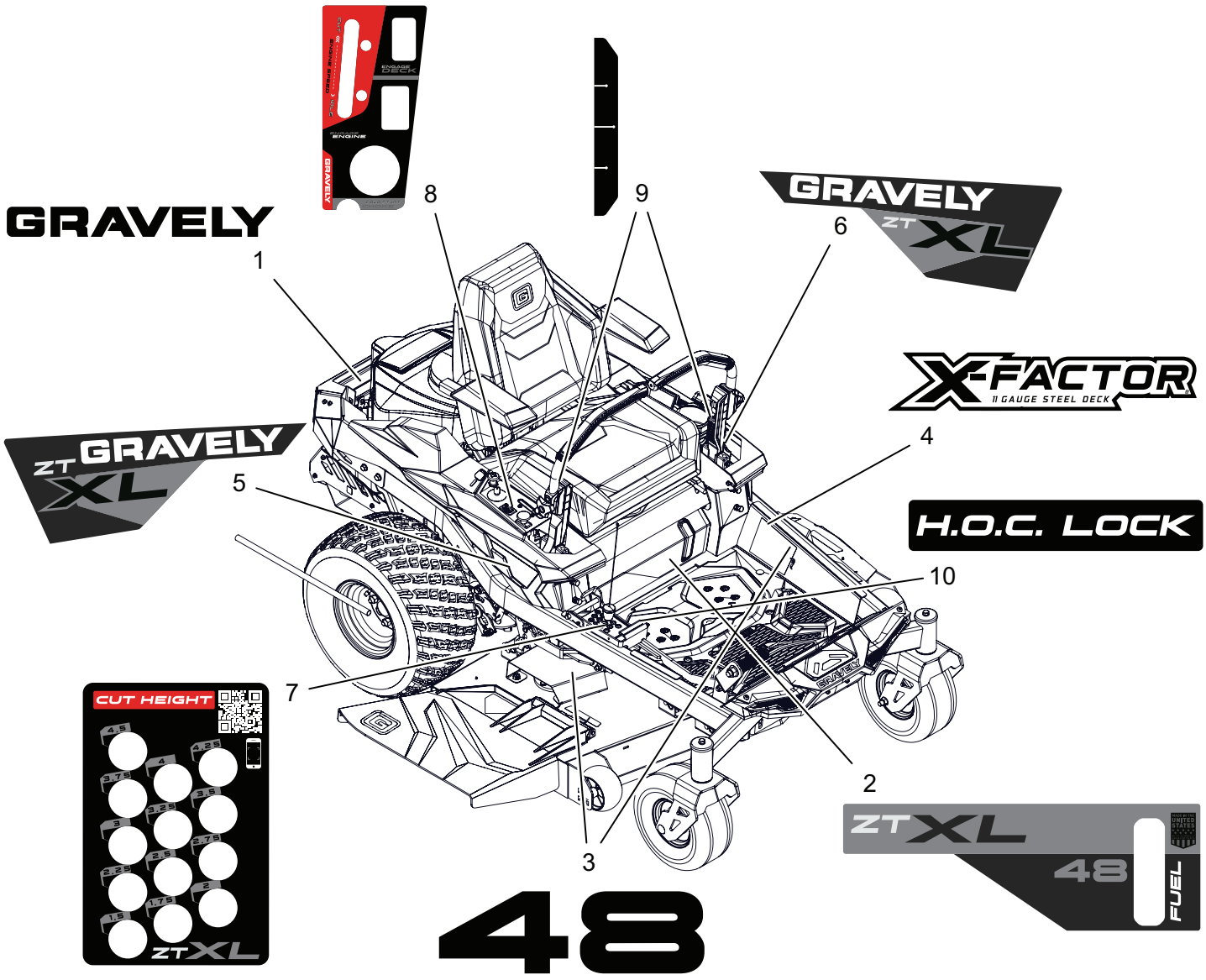
Model 918012



BOM ID	Number	Qty	Description
1	07801708	1	DECAL, GRAVELY
2	07801906	1	DECAL, ZTXL 42-KICKPLATE
3	07801703	2	DECAL, DECK 42"
4	07801707	1	DECAL, DECK X-FACTOR
5	07801709	1	DECAL, ZT XL FENDER RH
6	07801710	1	DECAL, ZT XL FENDER LH
7	07801923	1	DECAL, HEIGHT OF CUT-XL
8	07801713	1	DECAL, CONTROL PANEL
9	07802103	2	DECAL, HIRTH INDICATOR
10	07801835	1	DECAL, HOC LOCK

DECALS – STYLE – 48"

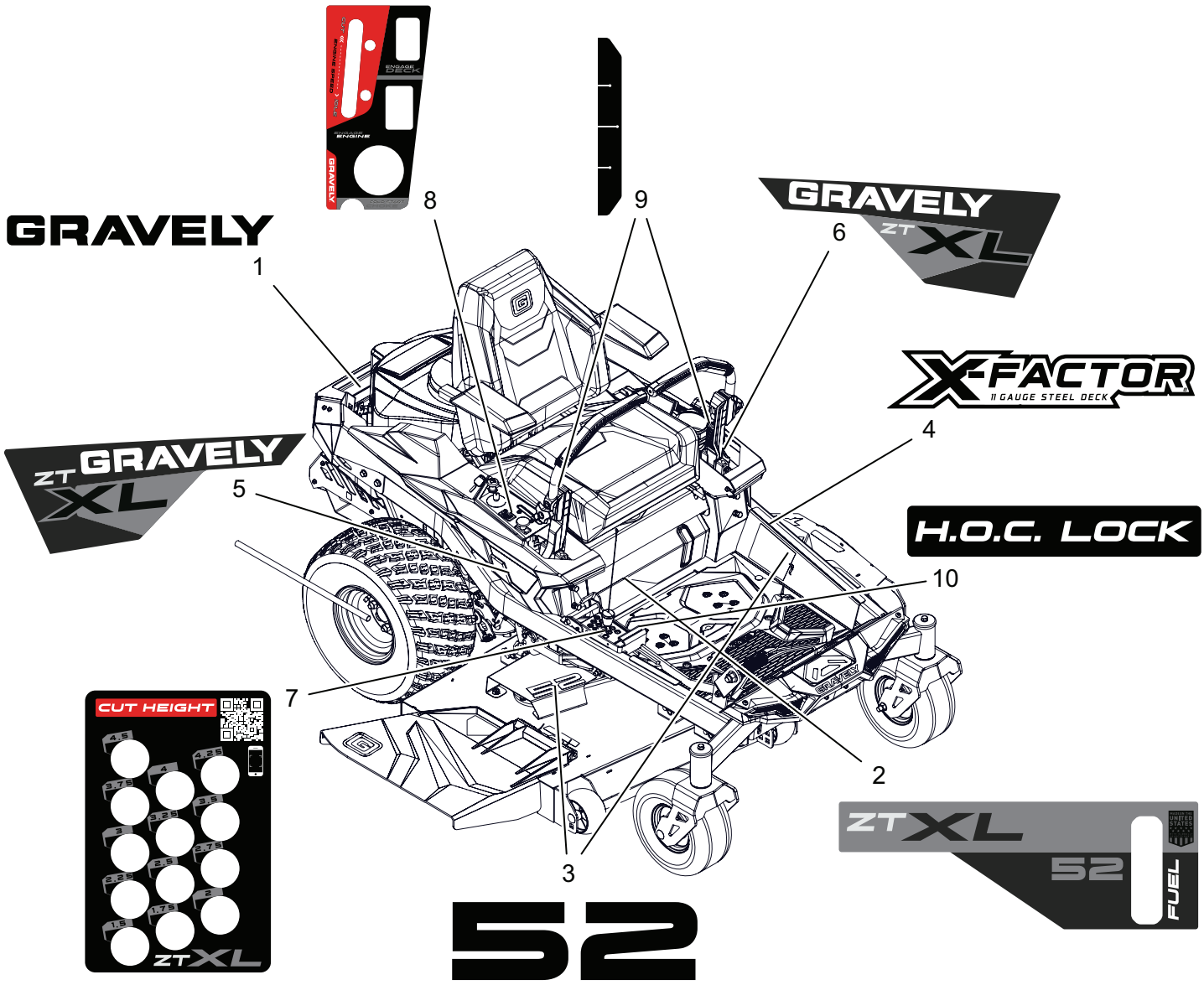
Model 918013



BOM ID	Number	Qty	Description
1	07801708	1	DECAL, GRAVELY
2	07801909	1	DECAL, ZTXL 48-KICK PLATE
3	07801704	2	DECAL, DECK 48"
4	07801707	1	DECAL, DECK X-FACTOR
5	07801709	1	DECAL, ZT XL FENDER RH
6	07801710	1	DECAL, ZT XL FENDER LH
7	07801923	1	DECAL, HEIGHT OF CUT-XL
8	07801713	1	DECAL, CONTROL PANEL
9	07802103	2	DECAL, HIRTH INDICATOR
10	07801835	1	DECAL, HOC LOCK

DECALS – STYLE – 52"

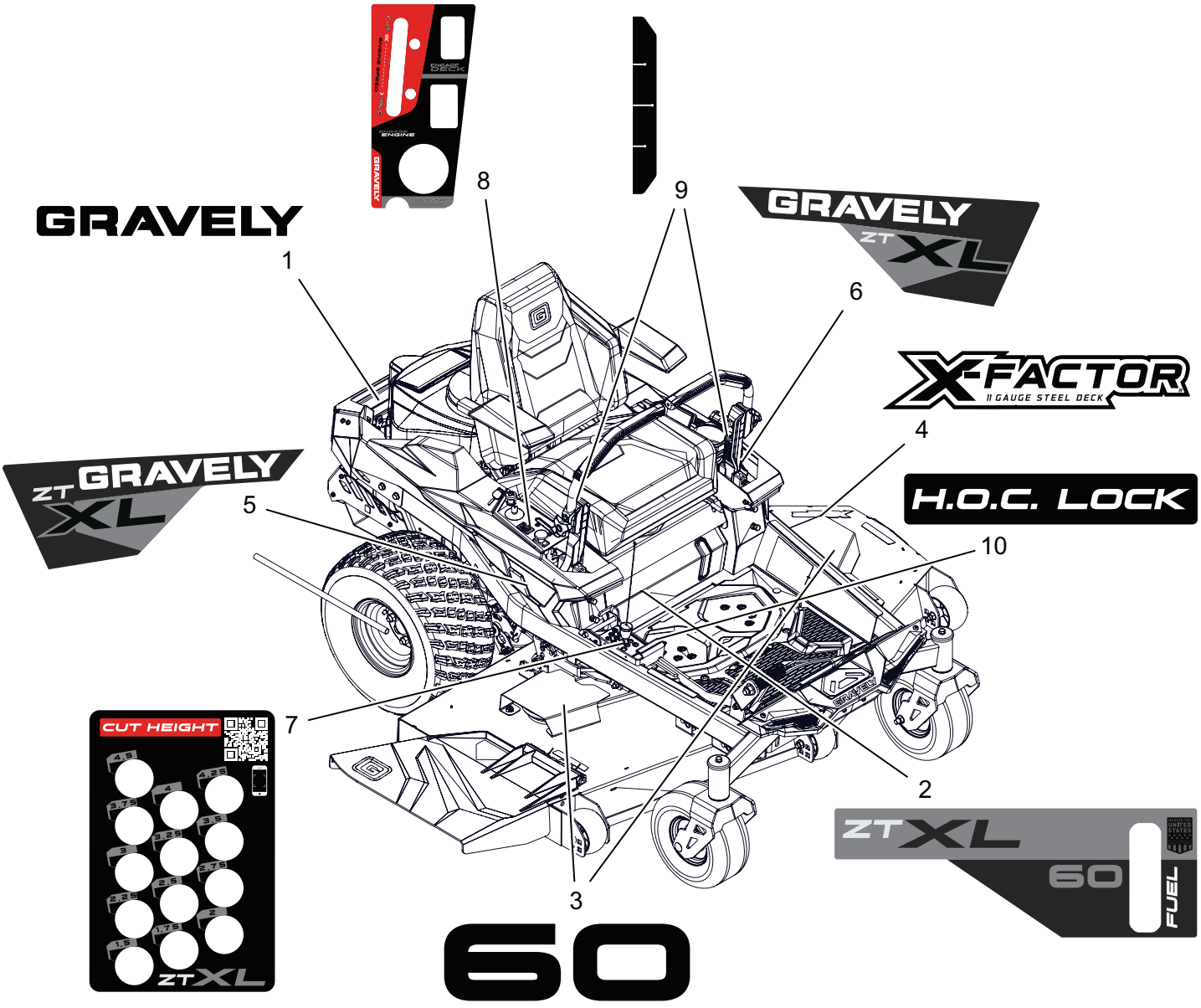
Model 918014, 015



BOM ID	Number	Qty	Description
1	07801708	1	DECAL, GRAVELY
2	07801640	1	DECAL, ZTXL 52-KICK PLATE
3	07801705	2	DECAL, DECK 52"
4	07801707	1	DECAL, DECK X-FACTOR
5	07801709	1	DECAL, ZT XL FENDER RH
6	07801710	1	DECAL, ZT XL FENDER LH
7	07801923	1	DECAL, HEIGHT OF CUT-XL
8	07801713	1	DECAL, CONTROL PANEL
9	07802103	2	DECAL, HIRTH INDICATOR
10	07801835	1	DECAL, HOC LOCK

DECALS – STYLE – 60"

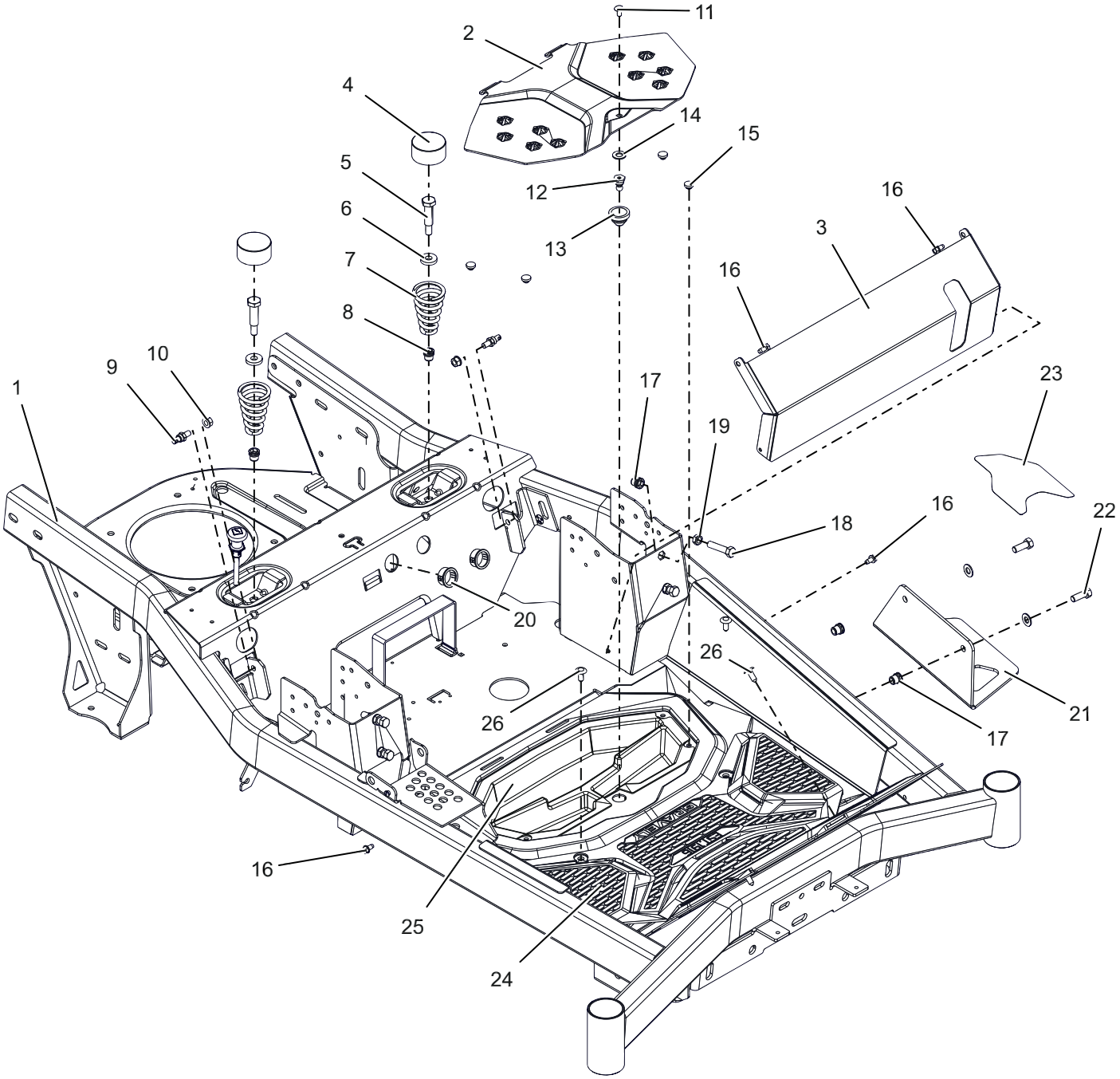
Model 918016



BOM ID	Number	Qty	Description
1	07801708	1	DECAL, GRAVELY
2	07801911	1	DECAL, ZTXL 60-KICK PLATE
3	07801706	2	DECAL, DECK 60"
4	07801707	1	DECAL, DECK X-FACTOR
5	07801709	1	DECAL, ZT XL FENDER RH
6	07801710	1	DECAL, ZT XL FENDER LH
7	07801923	1	DECAL, HEIGHT OF CUT-XL
8	07801713	1	DECAL, CONTROL PANEL
9	07802103	2	DECAL, HIRTH INDICATOR
10	07801835	1	DECAL, HOC LOCK

FRAME

Model All

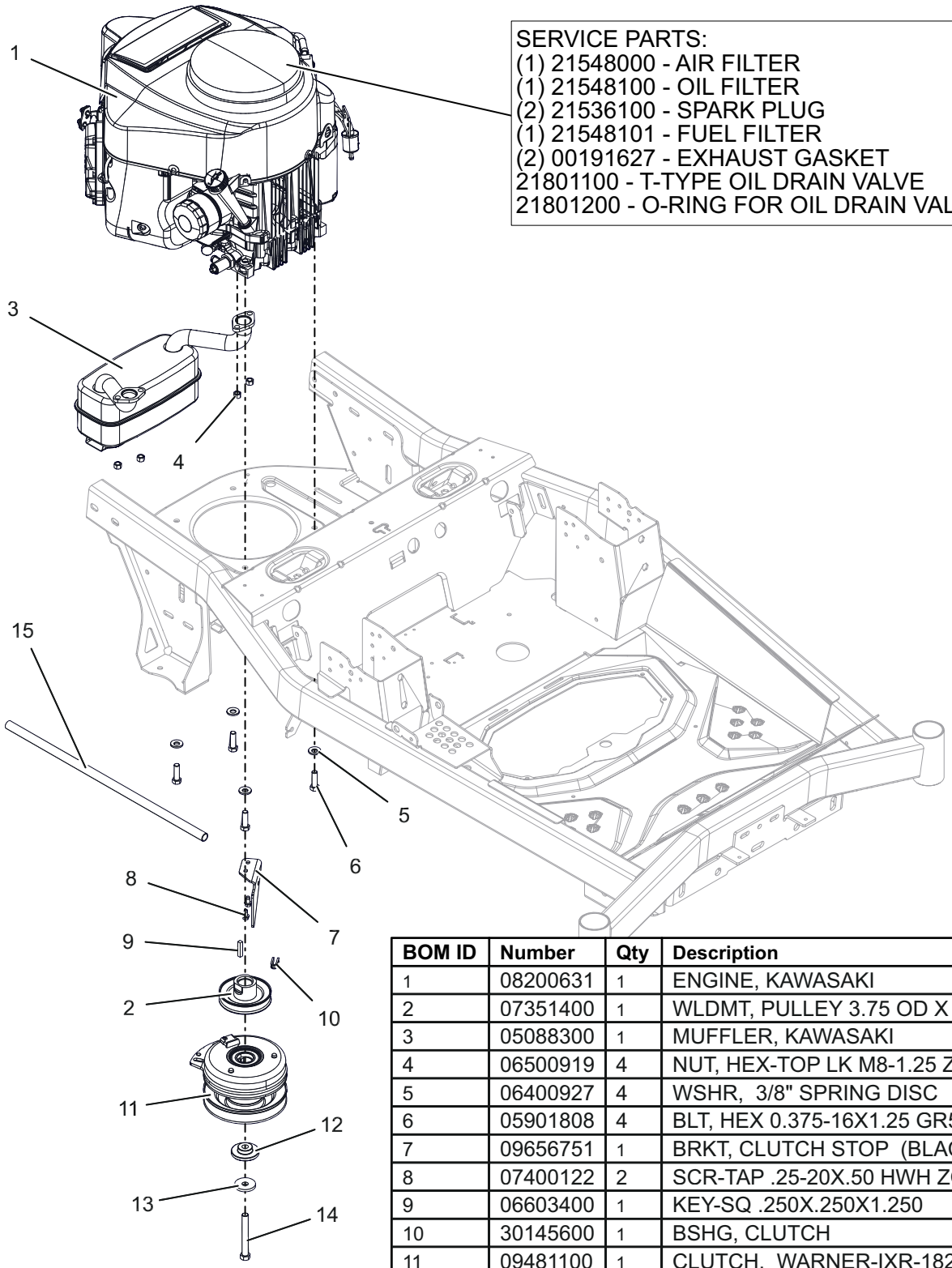


BOM ID	Number	Qty	Description
1	51801000	1	KIT,GRAVELY FRAME W/ DECALS
2	51801700	1	KIT, GRAVELY ACCESS PLT W/DECAL
3	09666853	1	PLATE, FRONT KICK (RED)
4	00337700	2	HUB CAP
5	05902130	2	BLT, SHLDR .50x1.50 .375-16 LP ZCC
6	06401108	2	WSHR-FL-STL 0.406X1X0.188 ZCC
7	08300021	2	SPRG, COMPRESSION
8	07001805	2	NUT, THREADED INSERT .38-16 ZC120
9	05171400	2	COUPLER, DAMPER MOUNT
10	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
11	06200305	1	BTL,RHSSN .250-20 X 0.5 G5 ZCC
12	05275900	1	STUD, BALL FEMALE .250-20 THREAD
13	07500429	1	COUPLING, RUBBER PUSH-IN
14	06401013	3	WSHR-FL-STL 0.406X0.812X0.065 ZC120

BOM ID	Number	Qty	Description
15	07503100	4	BUMPER, GROMMET
16	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
17	07001805	6	NUT, THREADED INSERT .38-16 ZC120
18	05901612	4	BLT, HEX 0.375-16X1.75F GR5 ZC120
19	06500910	4	NUT-JAM .375-16 GR2 ZCC
20	07500308	4	BSHG, PANEL SNAP .937X1.109X.56
21	09655951	1	STEP, (BLACK)
22	05901721	2	BLT, HEX 0.375-16X1 GR5 EP30 ZC120
23	09693800	1	TAPE, GRIP - STEP-GRAVELY
24	09497200	1	FLOOR, MAT, GRAVELY
25	09696600	1	INSERT, GRAVELY STORAGE
26	P80-332-A	4	XMAS TREE FASTNER-BLACK

ENGINE – KAWASAKI FR651

Model 918012

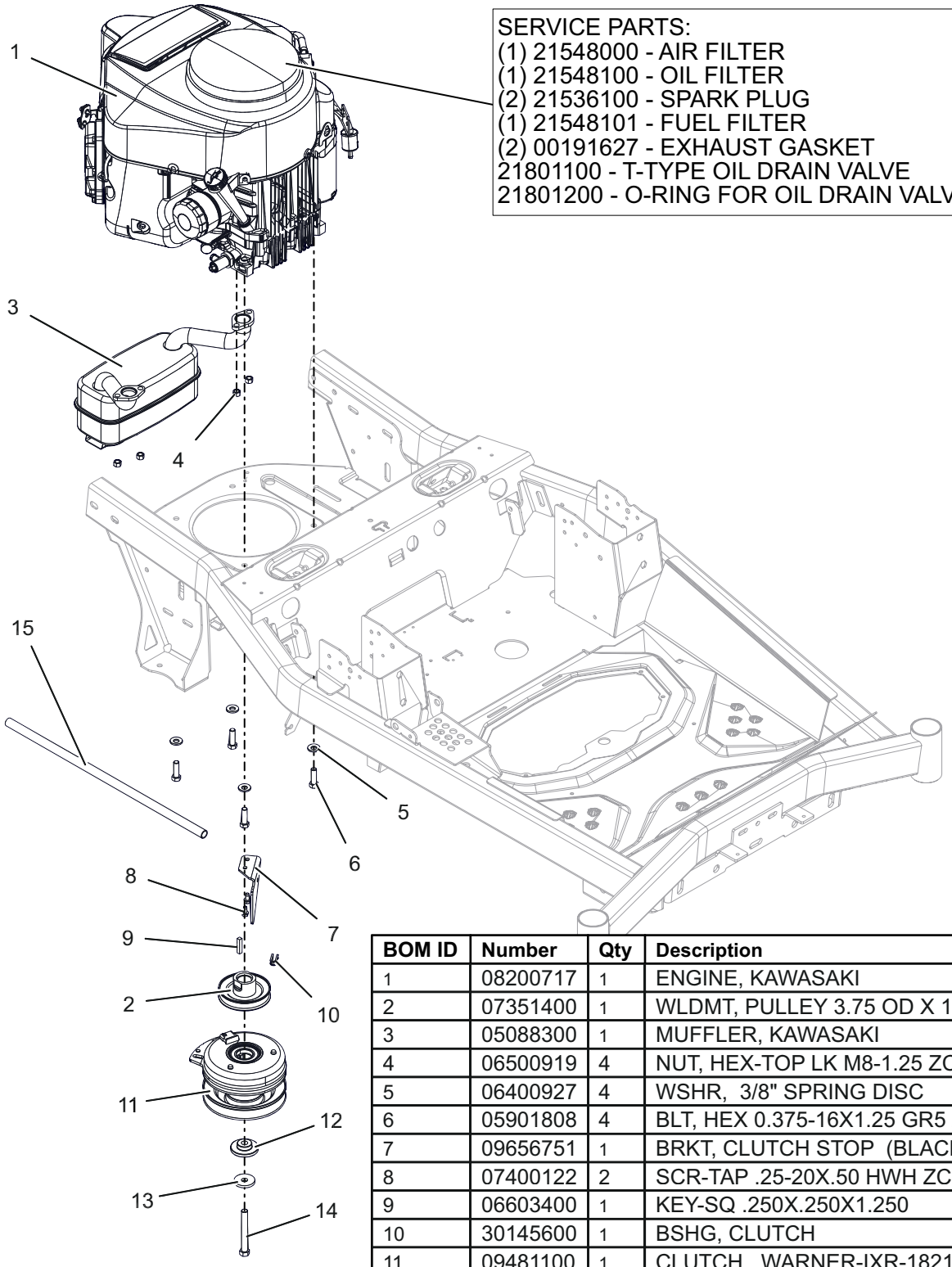


SERVICE PARTS:
(1) 21548000 - AIR FILTER
(1) 21548100 - OIL FILTER
(2) 21536100 - SPARK PLUG
(1) 21548101 - FUEL FILTER
(2) 00191627 - EXHAUST GASKET
21801100 - T-TYPE OIL DRAIN VALVE
21801200 - O-RING FOR OIL DRAIN VALVE

BOM ID	Number	Qty	Description
1	08200631	1	ENGINE, KAWASAKI
2	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
3	05088300	1	MUFFLER, KAWASAKI
4	06500919	4	NUT, HEX-TOP LK M8-1.25 ZCC
5	06400927	4	WSHR, 3/8" SPRING DISC
6	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
7	09656751	1	BRKT, CLUTCH STOP (BLACK)
8	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
9	06603400	1	KEY-SQ .250X.250X1.250
10	30145600	1	BSHG, CLUTCH
11	09481100	1	CLUTCH, WARNER-IXR-18211
12	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
13	06400936	1	WSHR, 7/16" SPRING DISC
14	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
15	30143000	1	HOSE, OIL DRAIN

ENGINE – KAWASAKI FR691

Model 918013, 015

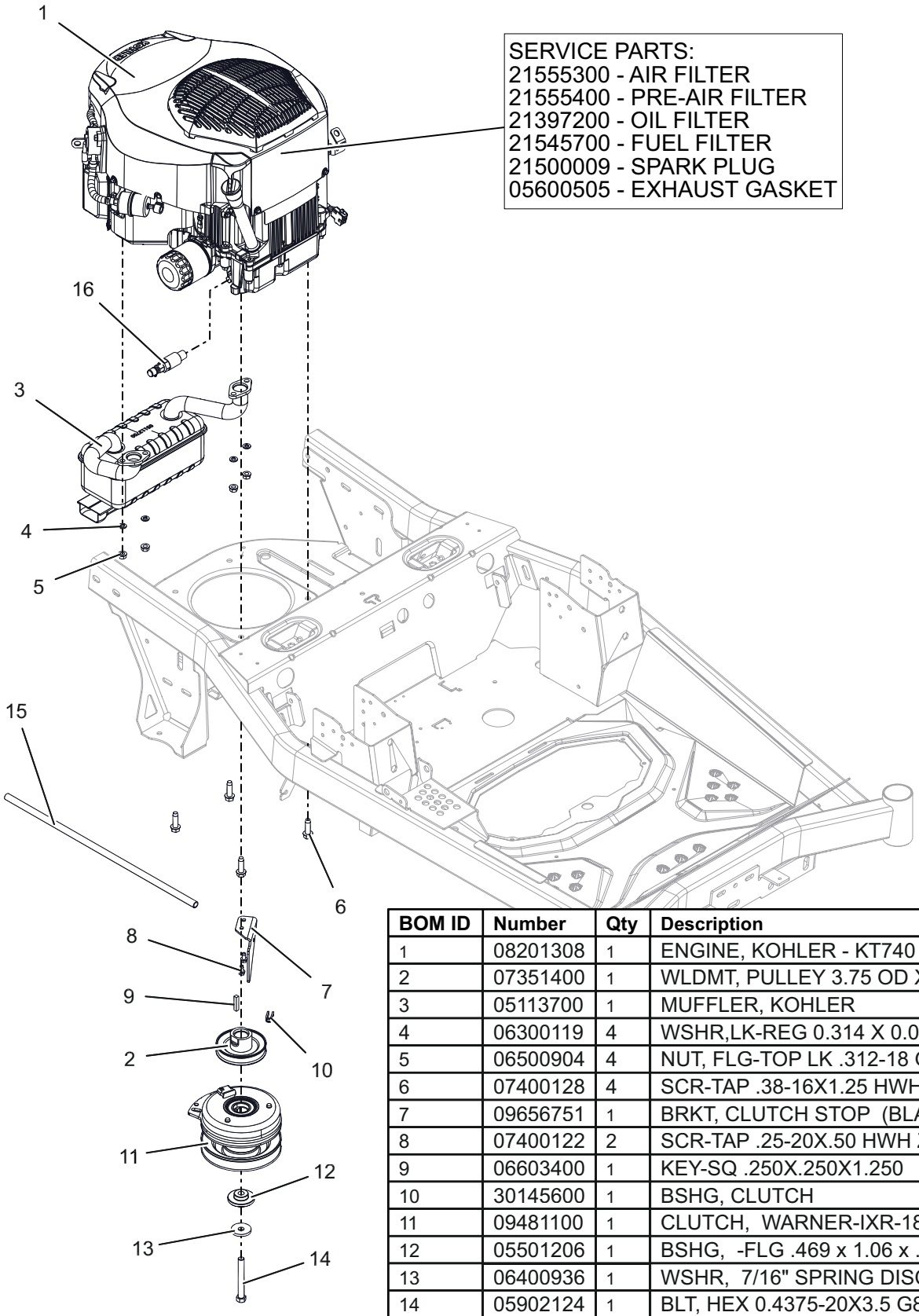


SERVICE PARTS:
(1) 21548000 - AIR FILTER
(1) 21548100 - OIL FILTER
(2) 21536100 - SPARK PLUG
(1) 21548101 - FUEL FILTER
(2) 00191627 - EXHAUST GASKET
21801100 - T-TYPE OIL DRAIN VALVE
21801200 - O-RING FOR OIL DRAIN VALV

BOM ID	Number	Qty	Description
1	08200717	1	ENGINE, KAWASAKI
2	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
3	05088300	1	MUFFLER, KAWASAKI
4	06500919	4	NUT, HEX-TOP LK M8-1.25 ZCC
5	06400927	4	WSHR, 3/8" SPRING DISC
6	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
7	09656751	1	BRKT, CLUTCH STOP (BLACK)
8	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
9	06603400	1	KEY-SQ .250X.250X1.250
10	30145600	1	BSHG, CLUTCH
11	09481100	1	CLUTCH, WARNER-IXR-18211
12	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
13	06400936	1	WSHR, 7/16" SPRING DISC
14	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
15	30143000	1	HOSE, OIL DRAIN

ENGINE – KOHLER KT740

Model 918014

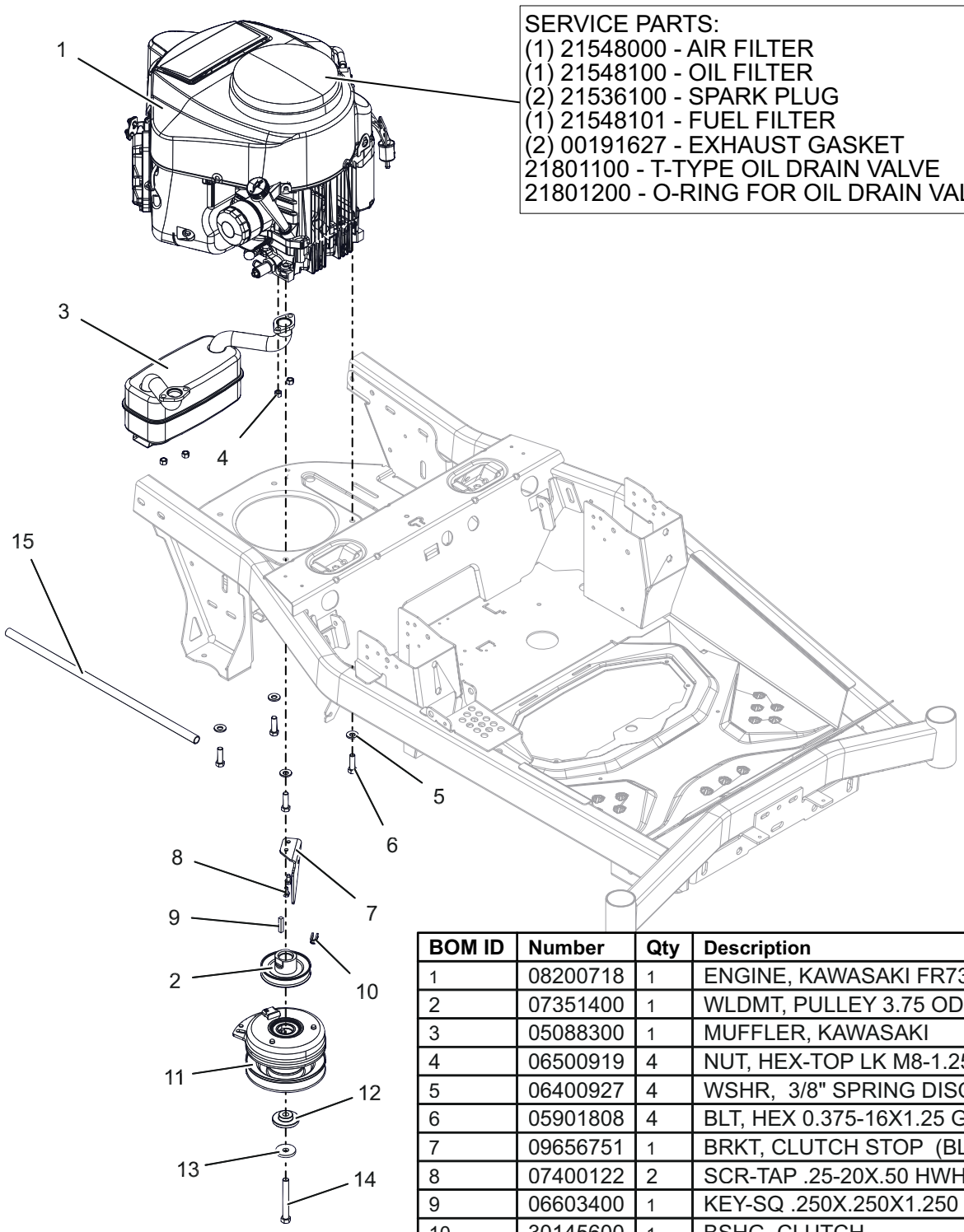


SERVICE PARTS:
21555300 - AIR FILTER
21555400 - PRE-AIR FILTER
21397200 - OIL FILTER
21545700 - FUEL FILTER
21500009 - SPARK PLUG
05600505 - EXHAUST GASKET

BOM ID	Number	Qty	Description
1	08201308	1	ENGINE, KOHLER - KT740
2	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
3	05113700	1	MUFFLER, KOHLER
4	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
5	06500904	4	NUT, FLG-TOP LK .312-18 GR5 ZCC
6	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC
7	09656751	1	BRKT, CLUTCH STOP (BLACK)
8	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
9	06603400	1	KEY-SQ .250X.250X1.250
10	30145600	1	BSHG, CLUTCH
11	09481100	1	CLUTCH, WARNER-IXR-18211
12	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
13	06400936	1	WSHR, 7/16" SPRING DISC
14	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
15	09166300	1	HOSE, OIL DRAIN
16	03943600	1	DRAIN, OIL

ENGINE – KAWASAKI FR730

Model 918016

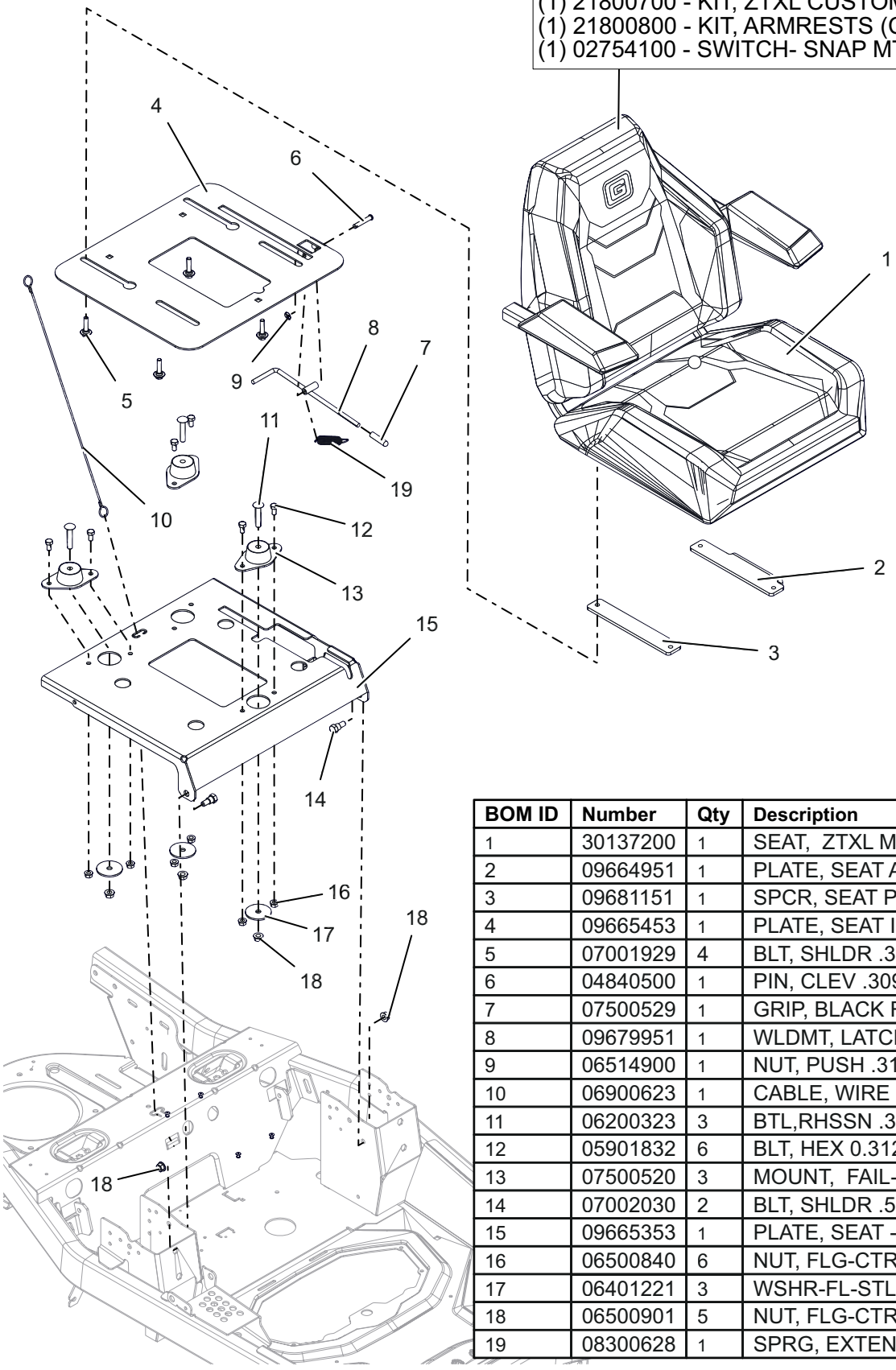


BOM ID	Number	Qty	Description
1	08200718	1	ENGINE, KAWASAKI FR730 24HP
2	07351400	1	WLDMT, PULLEY 3.75 OD X 1.003 ENGINE
3	05088300	1	MUFFLER, KAWASAKI
4	06500919	4	NUT, HEX-TOP LK M8-1.25 ZCC
5	06400927	4	WSHR, 3/8" SPRING DISC
6	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
7	09656751	1	BRKT, CLUTCH STOP (BLACK)
8	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
9	06603400	1	KEY-SQ .250X.250X1.250
10	30145600	1	BSHG, CLUTCH
11	09481100	1	CLUTCH, WARNER-IXR-18211
12	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
13	06400936	1	WSHR, 7/16" SPRING DISC
14	05902124	1	BLT, HEX 0.4375-20X3.5 G8 ZCC NT
15	30143000	1	HOSE, OIL DRAIN

SEAT

Model All

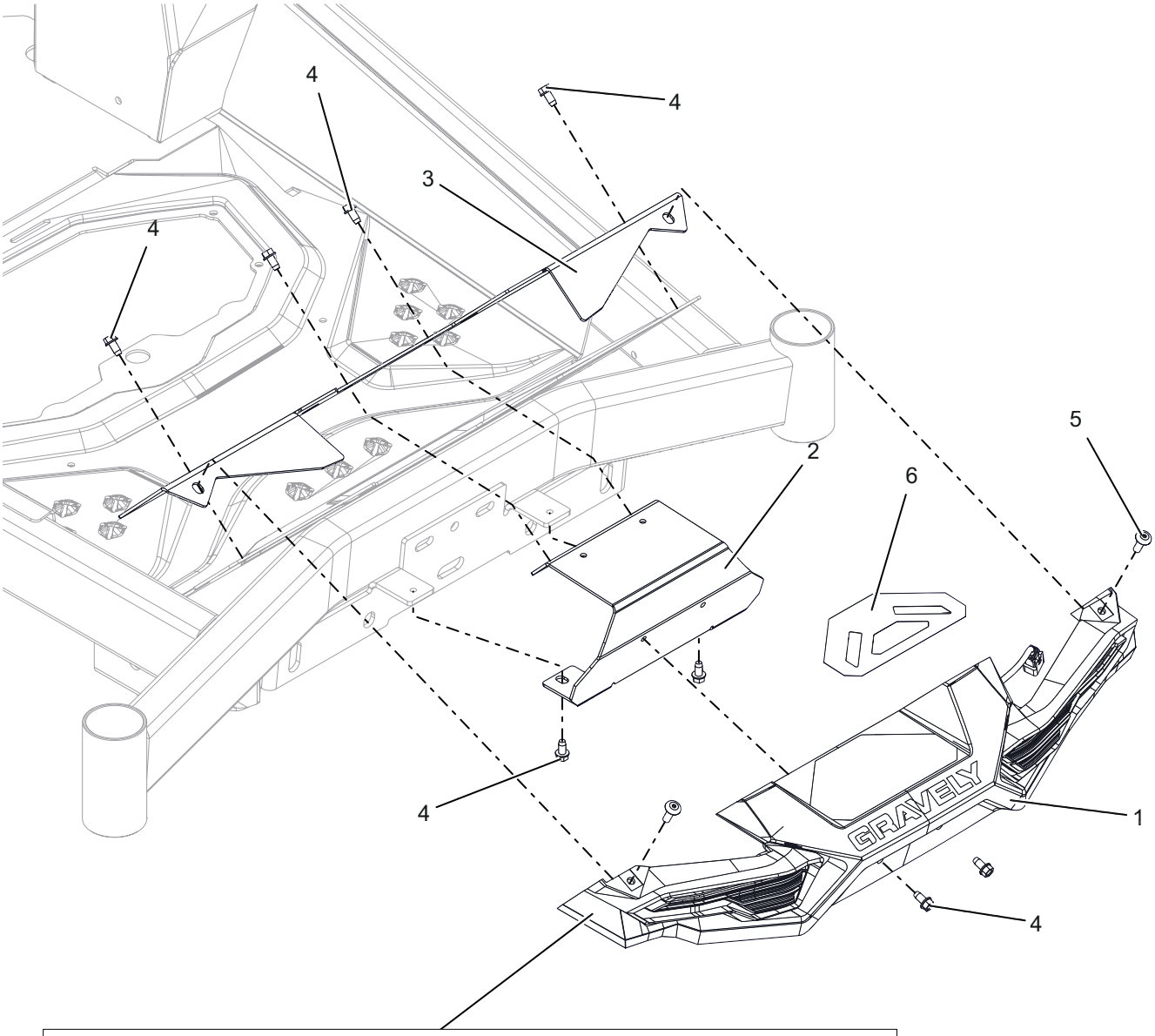
SERVICE PARTS:
(1) 21800600 - KIT, ZTXL CUSTOM BACK COVER
(1) 21800700 - KIT, ZTXL CUSTOM SEAT COVER
(1) 21800800 - KIT, ARMRESTS (CUSTOM PAD)
(1) 02754100 - SWITCH- SNAP MTG N.O.



BOM ID	Number	Qty	Description
1	30137200	1	SEAT, ZTXL MY23 (WOOD)
2	09664951	1	PLATE, SEAT ADJUSTER (BLACK)
3	09681151	1	SPCR, SEAT PLATE (BLACK)
4	09665453	1	PLATE, SEAT ISOLATOR (RED)
5	07001929	4	BLT, SHLDR .31-18 X .175 LP ZCC
6	04840500	1	PIN, CLEV .309X1.75 ZCC
7	07500529	1	GRIP, BLACK RD-.312X1.50
8	09679951	1	WLDMT, LATCH SEAT (BLACK)
9	06514900	1	NUT, PUSH .312
10	06900623	1	CABLE, WIRE (LANYARD)-.093X19.5
11	06200323	3	BTL,RHSSN .375-16 X 2 G5 ZCC
12	05901832	6	BLT, HEX 0.3125-18X0.625 GR5 ZCC
13	07500520	3	MOUNT, FAIL-SAFE COMPRESSION
14	07002030	2	BLT, SHLDR .50X.38 ZCC
15	09665353	1	PLATE, SEAT - ISO MTG (RED)
16	06500840	6	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06401221	3	WSHR-FL-STL 0.406X2X0.125 ZCC
18	06500901	5	NUT, FLG-CTR LK .375-16 GR5 ZC120
19	08300628	1	SPRG, EXTENSION .063 X .653 X 2.755

FRONT FOOTREST

Model All

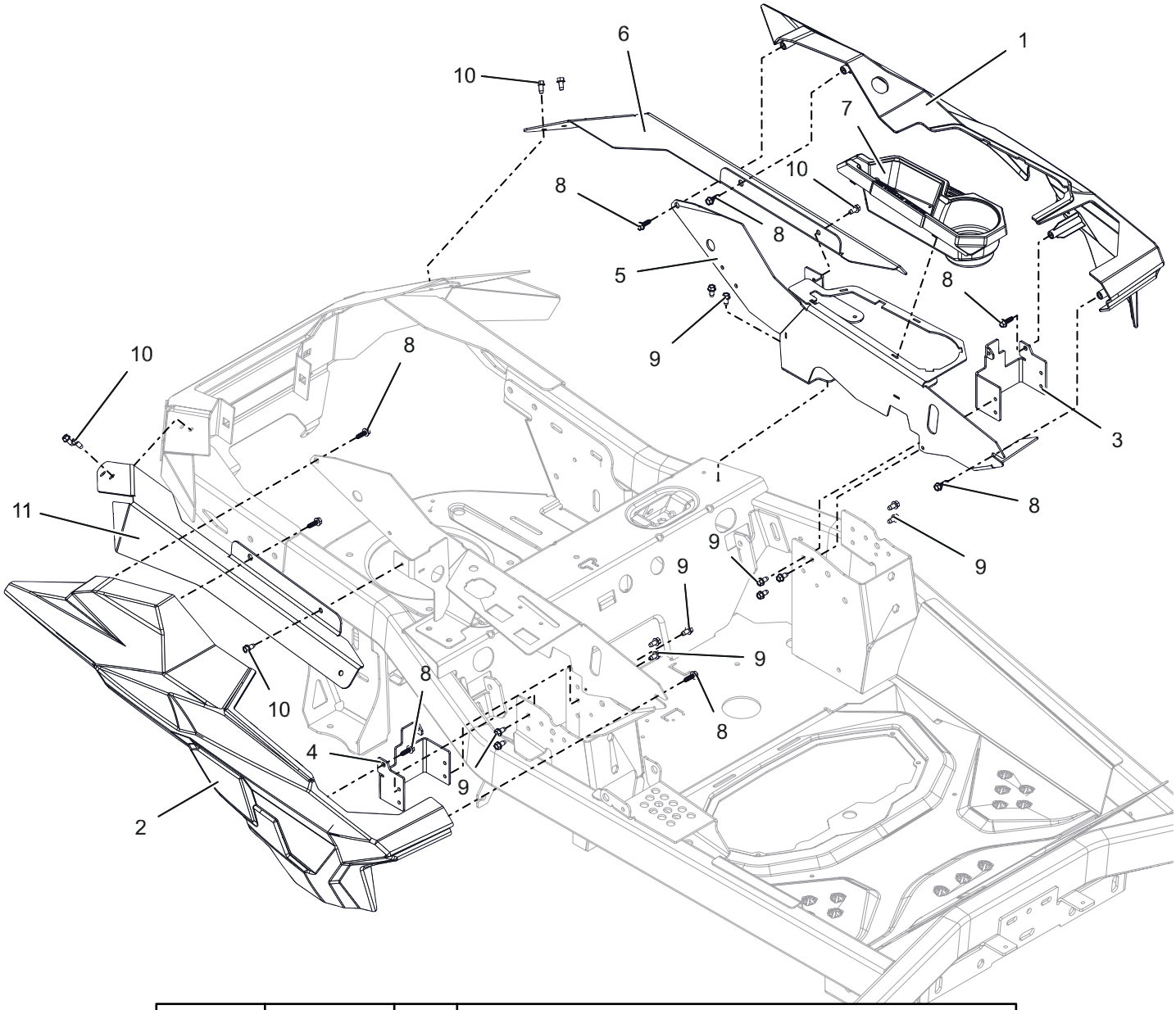


SERVICE PARTS:
(1) 09652301 - BEZEL, LIGHT -GRAVELY
(1) 09652302 - HEADLAMP, WITH HARNESS-GRAVELY
(2) 09495006 - NUT, RETAINER .250-20 UNC
(2) 09495007 - SCREW, PAN HD #10 X 1/2 PLASTIC THREAD FORMING

BOM ID	Number	Qty	Description
1	09652300	1	ASM, HEADLIGHT/BEZEL-GRAVELY
2	09672153	1	BRKT, FRONT FACIA- LOWER-GRAVELY (RED)
3	09672253	1	BRKT, FRONT FACIA UPPER-GRAVELY (RED)
4	07400210	8	SCR-TAP .25-20X.50 HWH ZB500
5	06100313	2	SCR, MCH .25-20 X .750 TXTR ZB500
6	09694000	1	TAPE, GRIP -FRONT STEP-GRAVELY

FENDERS

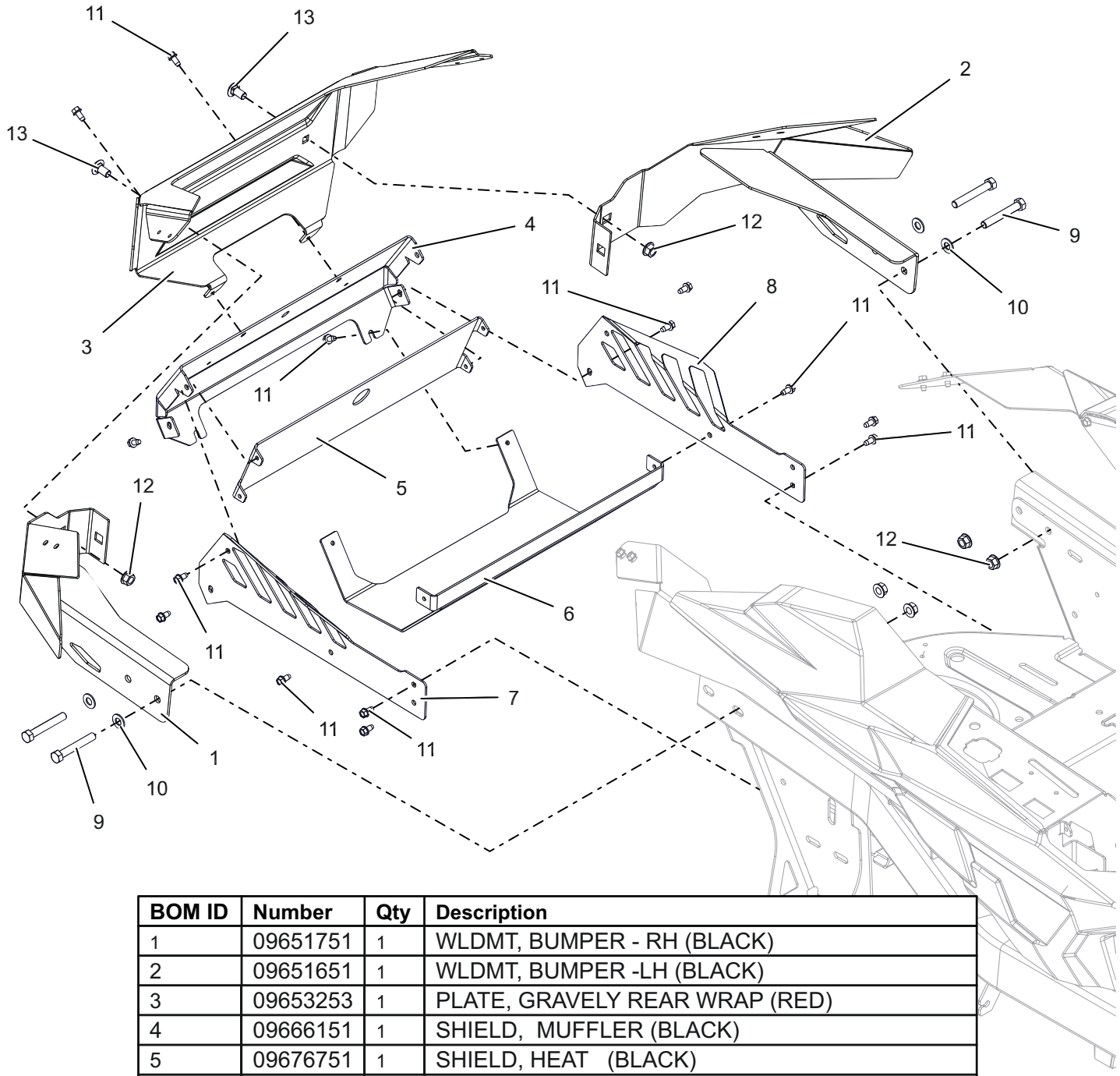
Model All



BOM ID	Number	Qty	Description
1	51801300	1	KIT,LH GRAVELY FENDER W/ DECAL
2	09662200	1	FENDER, GRAVELY - RH
3	09667551	1	BRKT, FRONT FENDER MOUNT(LH) (BLACK)
4	09667651	1	BRKT, FRONT FENDER MOUNT(RH) (BLACK)
5	09666753	1	WLDMT, CONTROL PANEL-LH-GRAVELY (RED)
6	09670251	1	BRKT, FENDER MOUNT-LH (BLACK)
7	09676300	1	HOLDER, CUP - GRAVELY
8	06100231	8	SCR, PLASTITE-HWH 0.25 X 0.75 ZC120
9	07400122	12	SCR-TAP .25-20X.50 HWH ZCC
10	07400210	6	SCR-TAP .25-20X.50 HWH ZB500
11	09670351	1	BRKT, FENDER MOUNT-RH (BLACK)

Bumpers, Shields and Back Wrap

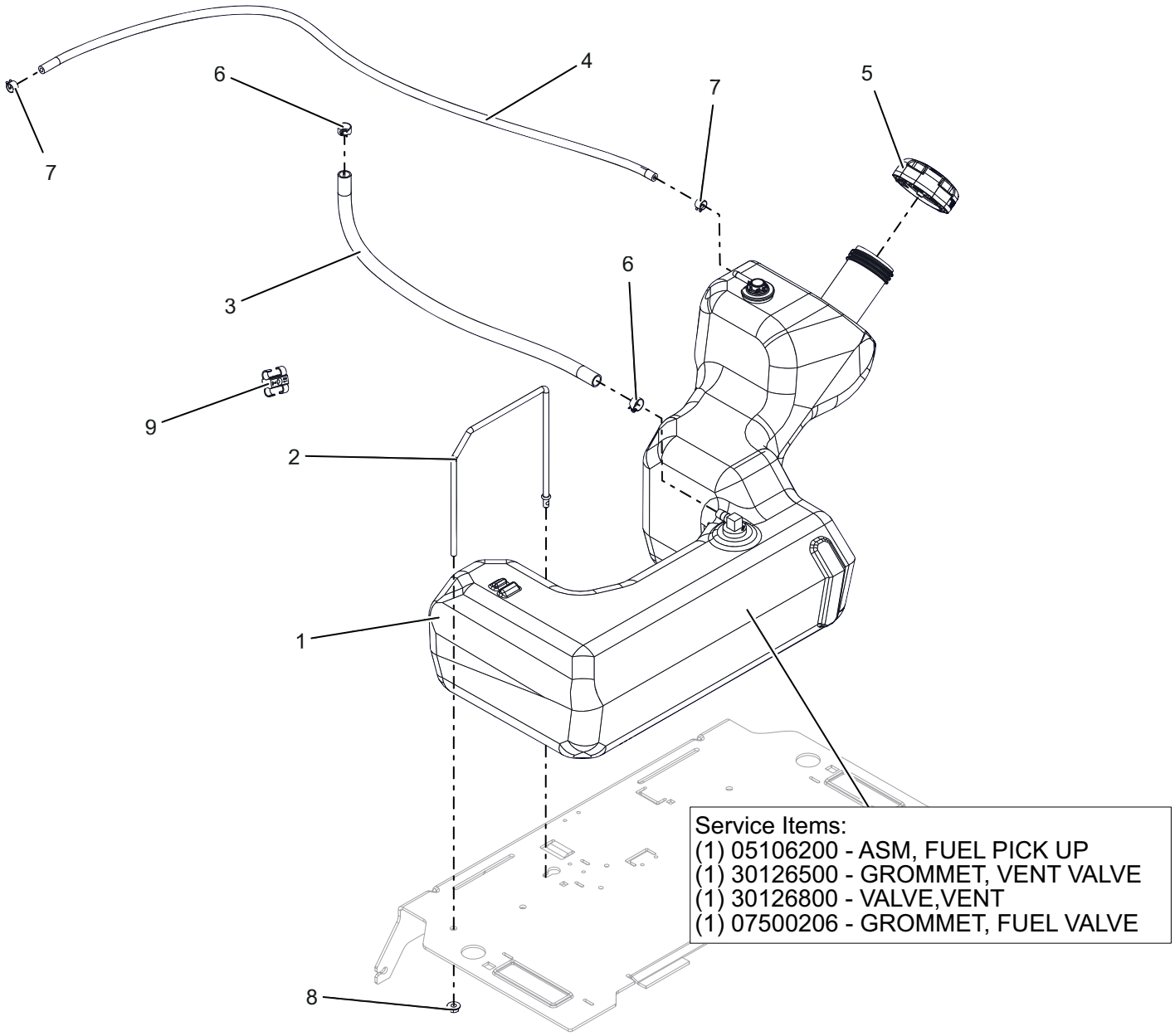
Model All



BOM ID	Number	Qty	Description
1	09651751	1	WLDMT, BUMPER - RH (BLACK)
2	09651651	1	WLDMT, BUMPER -LH (BLACK)
3	09653253	1	PLATE, GRAVELY REAR WRAP (RED)
4	09666151	1	SHIELD, MUFFLER (BLACK)
5	09676751	1	SHIELD, HEAT (BLACK)
6	09666051	1	SHIELD, MUFFLER, GRASS BROWNING (BLACK)
7	51801500	1	KIT, RH MUFFLER GUARD W/ DECALS
8	51801400	1	KIT, LH MUFFLER GUARD W/ DECALS
9	05901812	4	BLT, HEX 0.375-16X2.5 GR5 ZCC
10	06401013	4	WSHR-FL-STL 0.406X0.812X0.065 ZC120
11	07400210	14	SCR-TAP .25-20X.50 HWH ZB500
12	06500901	6	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	06200432	2	BTL,RHSSN .375-16 X 0.75 G5 FPB

FUEL SYSTEM – KAWASAKI

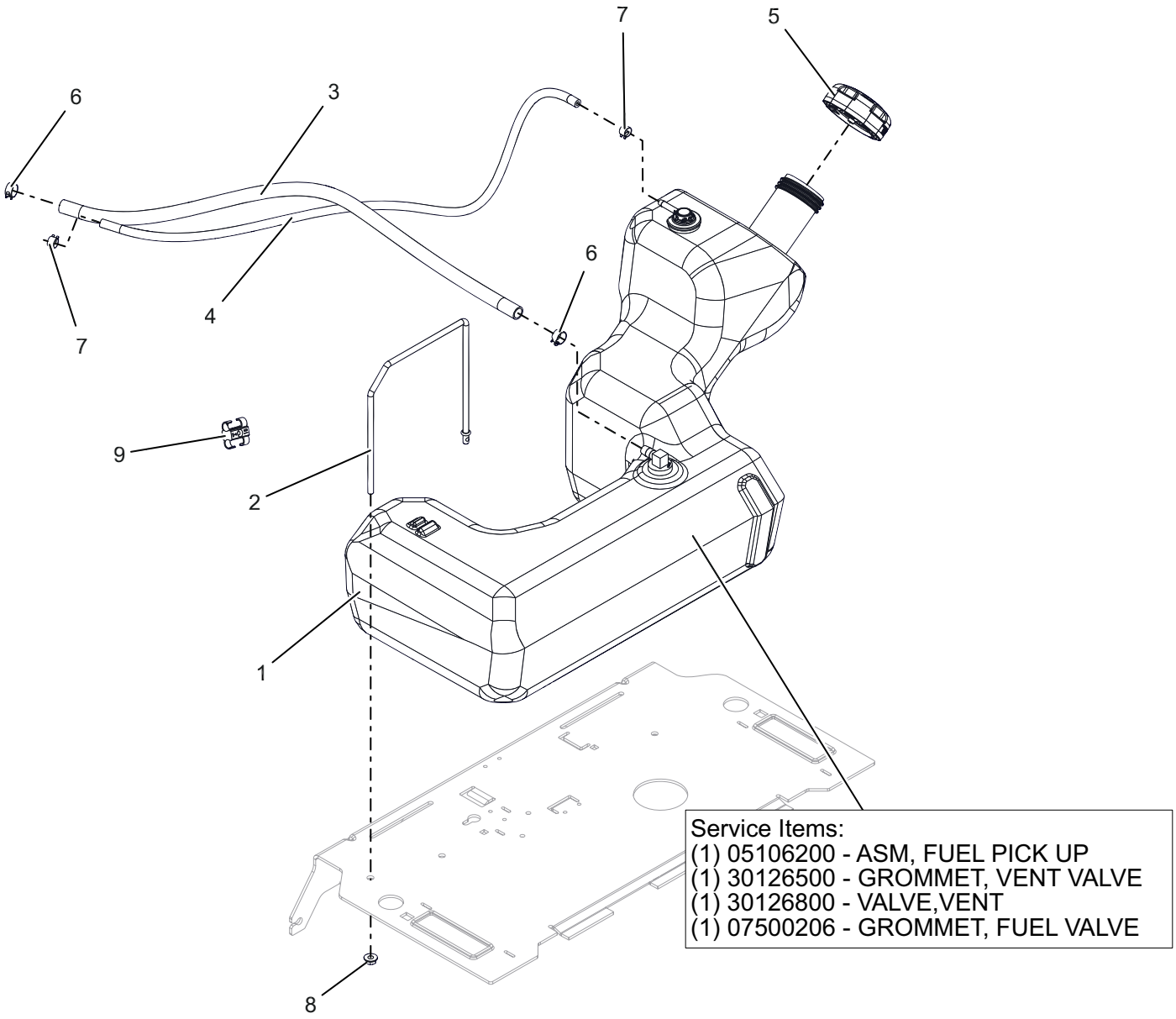
Model 918012, 013, 015, 016



BOM ID	Number	Qty	Description
1	09670900	1	ASM, FUEL TANK - IKON 23
2	09671200	1	STRAP, TANK HOLD DOWN
3	03278100	1	HOSE, .25 LOW-PERM FUEL PICKUP-16."LG
4	04745900	1	HOSE, .188 LOW-PERM FUEL EVAP-35."LG
5	09190200	1	CAP, FUEL - 2.25 RATCHET INLET VENT
6	03278800	2	CLAMP, FUEL LINE
7	04097700	2	CLAMP, HOSE SPRING .188
8	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120
9	07001712	1	CLIP, T, .38-.50

FUEL SYSTEM – KOHLER

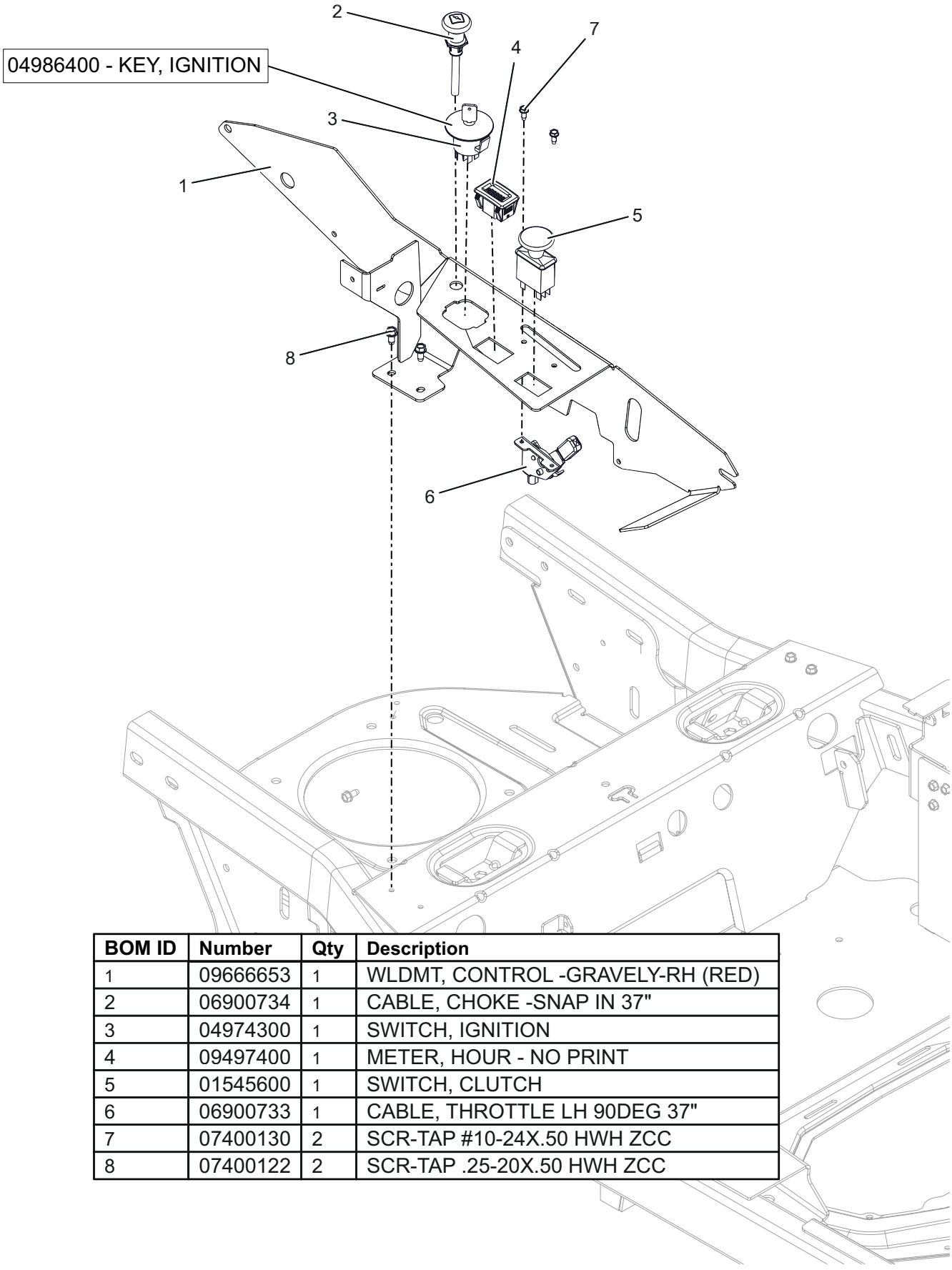
Model 918014



BOM ID	Number	Qty	Description
1	09670900	1	ASM, FUEL TANK - IKON 23
2	09671200	1	STRAP, TANK HOLD DOWN
3	03278100	1	HOSE, .25 LOW-PERM FUEL PICKUP-32."LG
4	04745900	1	HOSE, .188 LOW-PERM FUEL EVAP-28."LG
5	09190200	1	CAP, FUEL - 2.25 RATCHET INLET VENT
6	03278800	2	CLAMP, FUEL LINE
7	04097700	2	CLAMP, HOSE SPRING .188
8	06500821	1	NUT, FLG-CTR LK .250-20 GR5 ZC120
9	07001712	1	CLIP, T, .38-.50

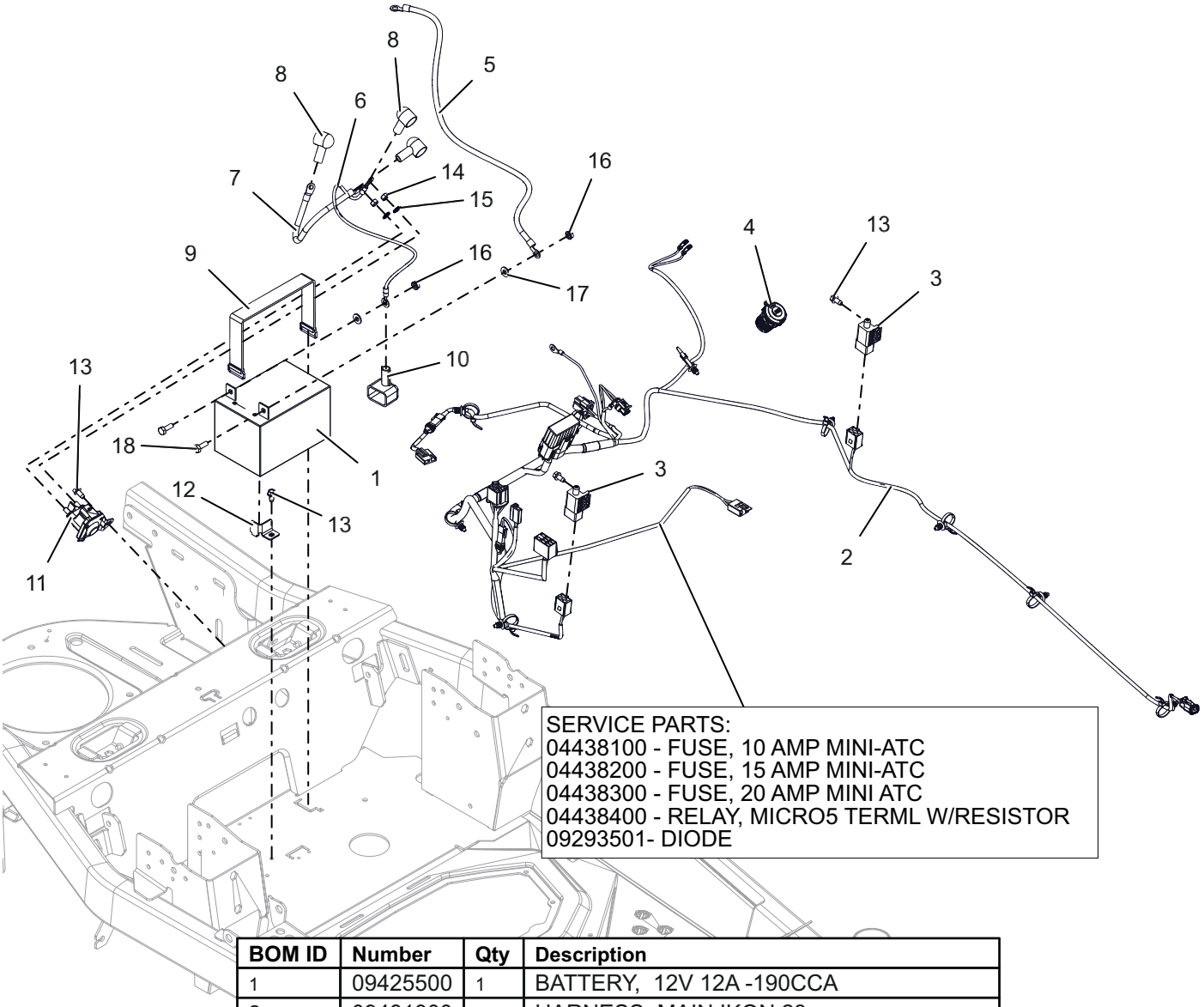
CONTROL PANEL

Model All



BOM ID	Number	Qty	Description
1	09666653	1	WLDMT, CONTROL -GRAVELY-RH (RED)
2	06900734	1	CABLE, CHOKE -SNAP IN 37"
3	04974300	1	SWITCH, IGNITION
4	09497400	1	METER, HOUR - NO PRINT
5	01545600	1	SWITCH, CLUTCH
6	06900733	1	CABLE, THROTTLE LH 90DEG 37"
7	07400130	2	SCR-TAP #10-24X.50 HWH ZCC
8	07400122	2	SCR-TAP .25-20X.50 HWH ZCC

Model All

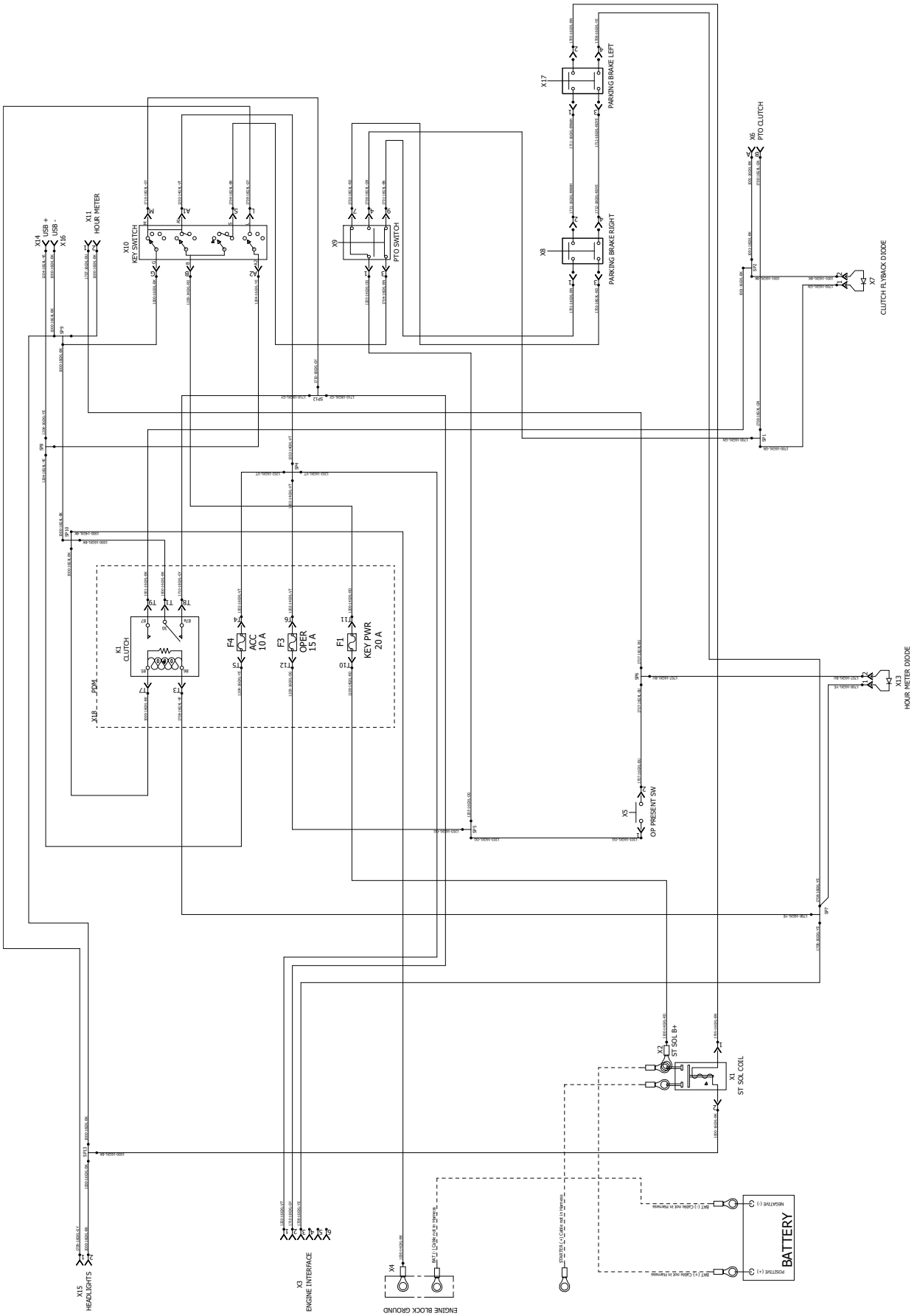


SERVICE PARTS:
04438100 - FUSE, 10 AMP MINI-ATC
04438200 - FUSE, 15 AMP MINI-ATC
04438300 - FUSE, 20 AMP MINI ATC
04438400 - RELAY, MICRO5 TERML W/RESISTOR
09293501- DIODE

BOM ID	Number	Qty	Description
1	09425500	1	BATTERY, 12V 12A -190CCA
2	09481300	1	HARNESS, MAIN IKON 23
3	09675800	2	SWITCH, BRAKE NO-NO-POST AND HOLE
4	30145700	1	USB, DUAL PORT USB-C, 12V BLK
5	03288100	1	CABLE, NEGATIVE BATTERY 24"
6	04787500	1	CABLE, BATTERY POSITIVE - 18.50"
7	04783300	1	CABLE, POS W/(2) 1/4 RING 9.0 LG
8	07533200	3	BOOT, EYELET TERMINAL
9	07500521	1	STRAP, RUBBER ,BATTERY
10	07505700	1	INSULATOR
11	05167200	1	SOLENOID, STARTER (SEALED)
12	30133051	1	RETAINER, BATTERY CORNER (BLACK)
13	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
14	06500925	2	NUT, HEX M6-1.0 GR8.8 ZC120
15	06300118	2	WSHR-LK-EXT 0.262X0.502X0.026 ZC120
16	06500921	2	NUT-KEPS .250-20
17	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120
18	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120

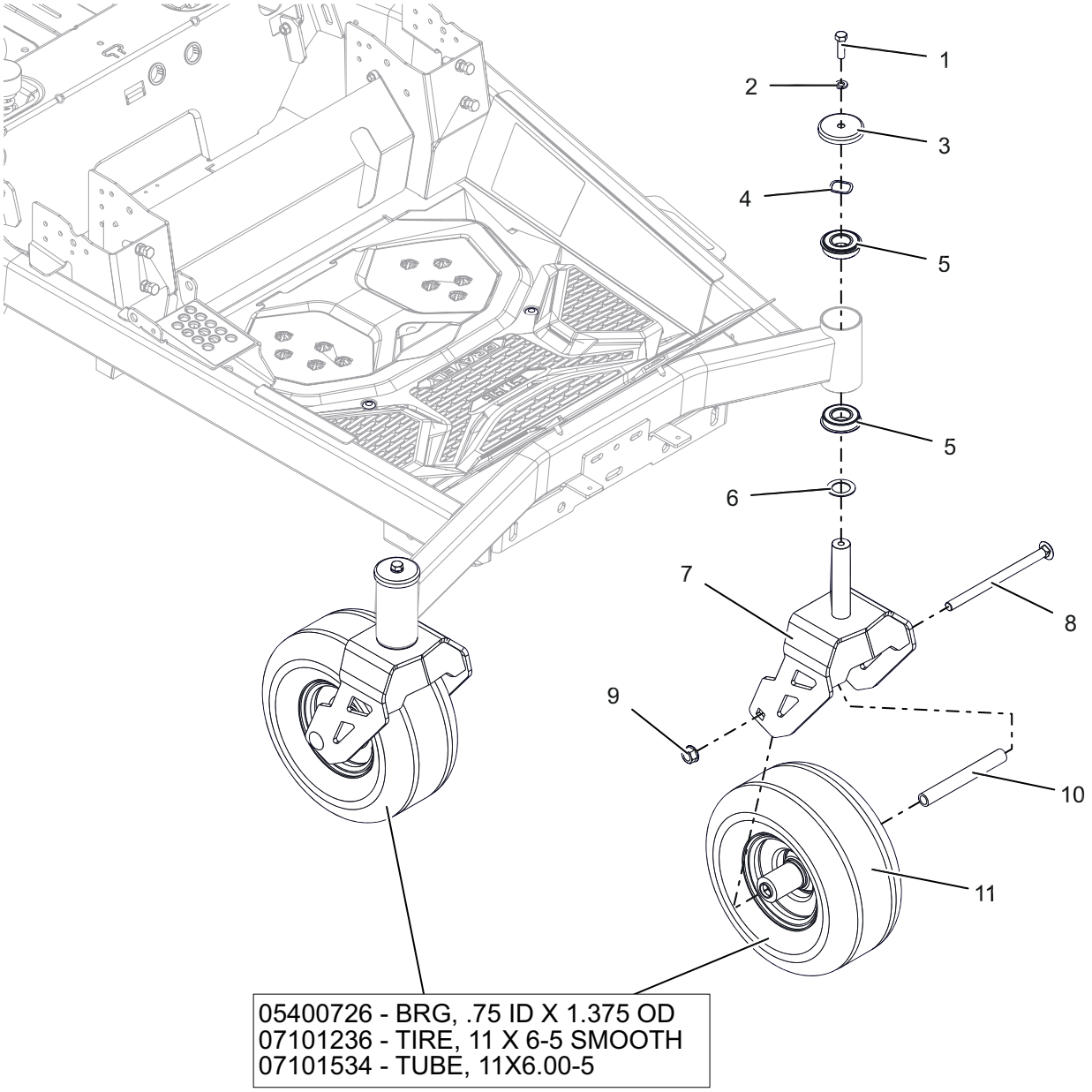
WIRING DIAGRAM

Model All



Front Wheels and Caster Forks

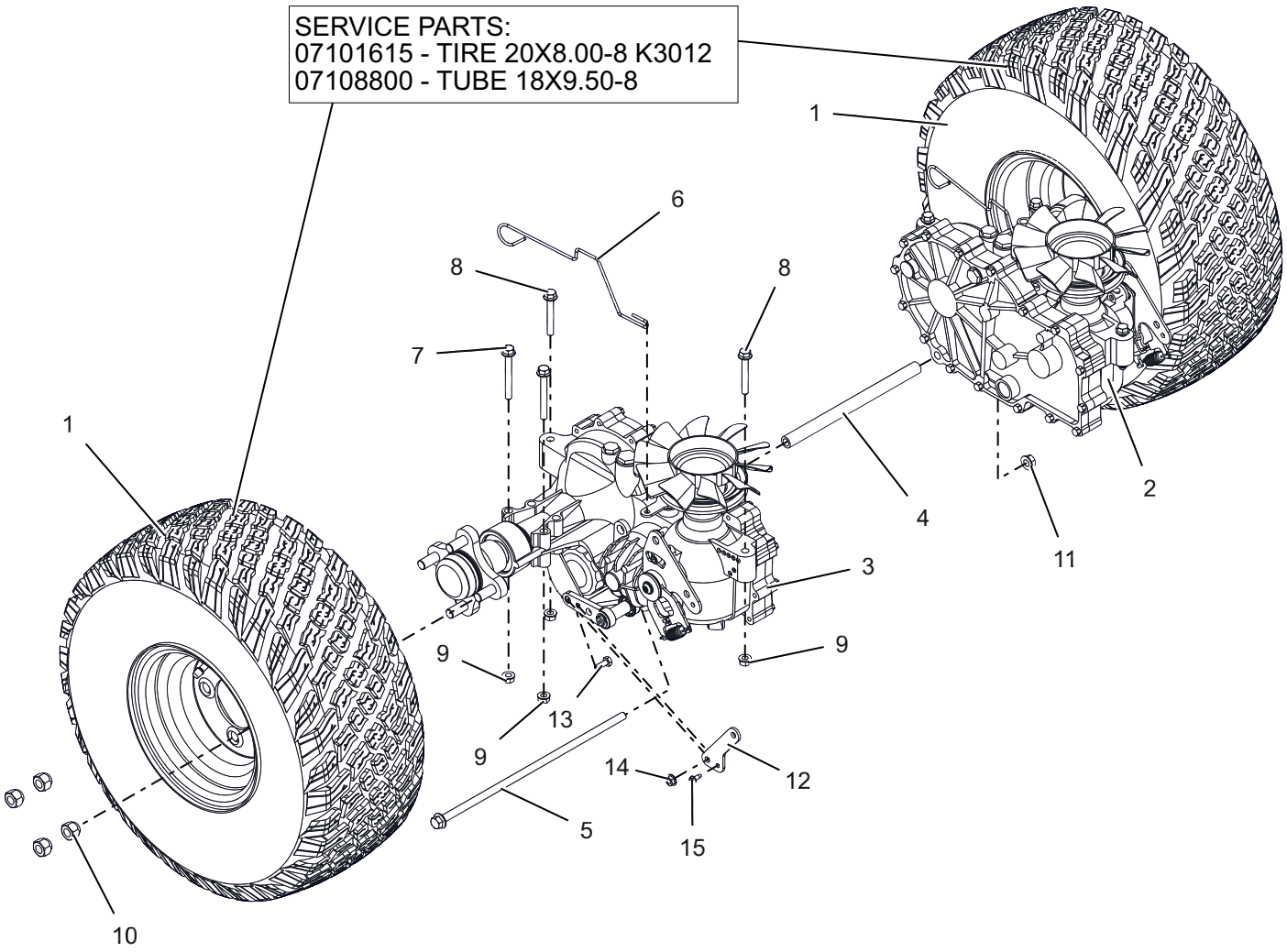
Model All



BOM ID	Number	Qty	Description
1	05902203	2	BLT, HEX 0.375-16X1.25 GR5 ZB500
2	06300130	2	WSHR,LK-REG 0.377 X 0.094 ZB500
3	09692800	2	SHIELD, AXLE BEARING
4	06401030	2	WASHER, WAVE
5	05400728	4	BEARING, BALL -2.000 OD X 1.000 ID X .5625 W/RING
6	06416600	2	WSHR, HRD THRS 1.007X1.542X.062
7	09657853	2	WLDMT, CASTER FORK XL (RED)
8	06200509	2	BOLT, RHNS .50-13X7.50 G5 ZCC NS
9	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC
10	00853400	2	SPCR, FRONT WHEEL (WIDE)
11	07101423	2	TIRE/WHEEL, 11 X 6-5

Rear Tires and Transaxles – 42"

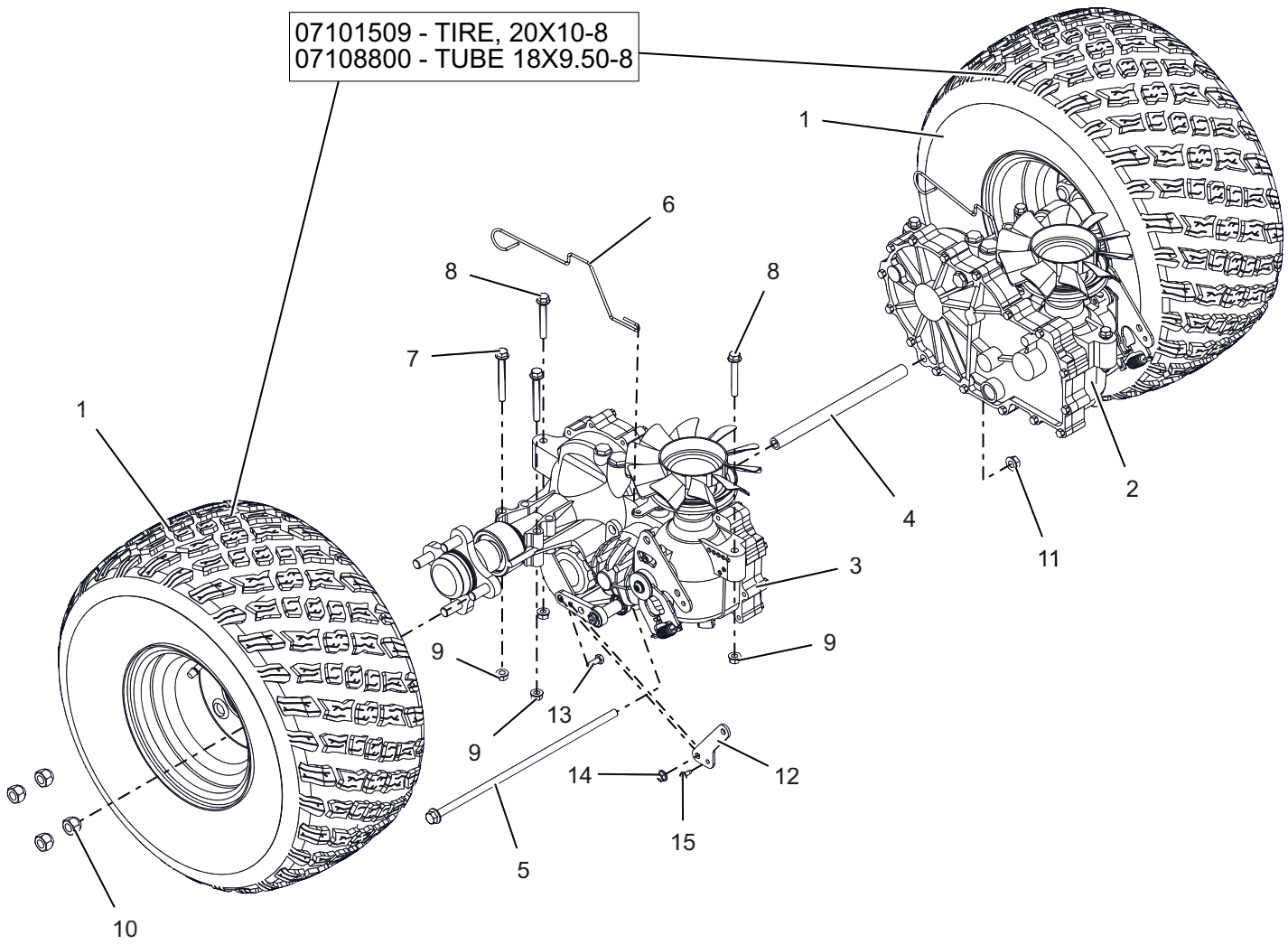
Model 918012



BOM ID	Number	Qty	Description
1	07101502	2	ASSM TIRE\WHEEL, 20 X 8.00 - 8
2	09483100	1	TRANSAXLE, 2800 - LH
3	09483000	1	TRANSAXLE, 2800 - RH
4	05162551	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.27 (BLACK)
5	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
6	09661600	2	WIREFORM, DUMP VALVE
7	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
8	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
9	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
10	06500926	8	NUT, WHEEL .500-20 ZCC
11	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
12	09677851	2	PLATE, ADAPTOR PARKING BRAKE (BLACK)
13	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
14	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
15	07400130	1	SCR-TAP #10-24X.50 HWH ZCC

Rear Tires and Transaxles – 48", 52" and 60"

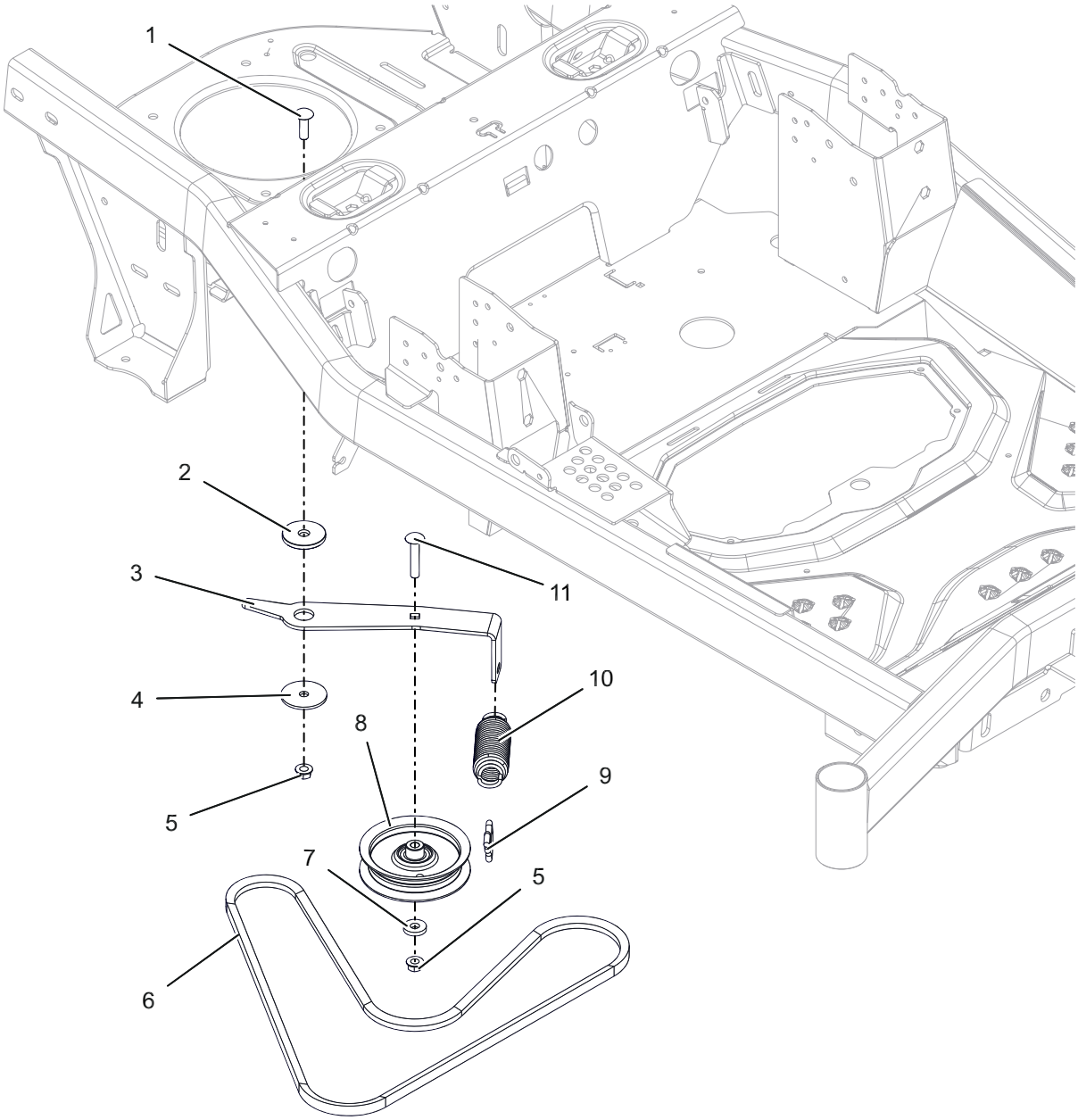
Model 918013, 014, 015, 016



BOM ID	Number	Qty	Description
1	07101426	2	ASSM TIRE\WHEEL, 20 X 10 -8
2	09483100	1	TRANSAXLE, 2800 - LH
3	09483000	1	TRANSAXLE, 2800 - RH
4	05162551	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.27 (BLACK)
5	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
6	09661600	2	WIREFORM, DUMP VALVE
7	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
8	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
9	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
10	06500926	8	NUT, WHEEL .500-20 ZCC
11	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
12	09677851	2	PLATE, ADAPTOR PARKING BRAKE (BLACK)
13	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
14	06500821	2	NUT, FLG-CTR LK .250-20 GR5 ZC120
15	07400130	1	SCR-TAP #10-24X.50 HWH ZCC

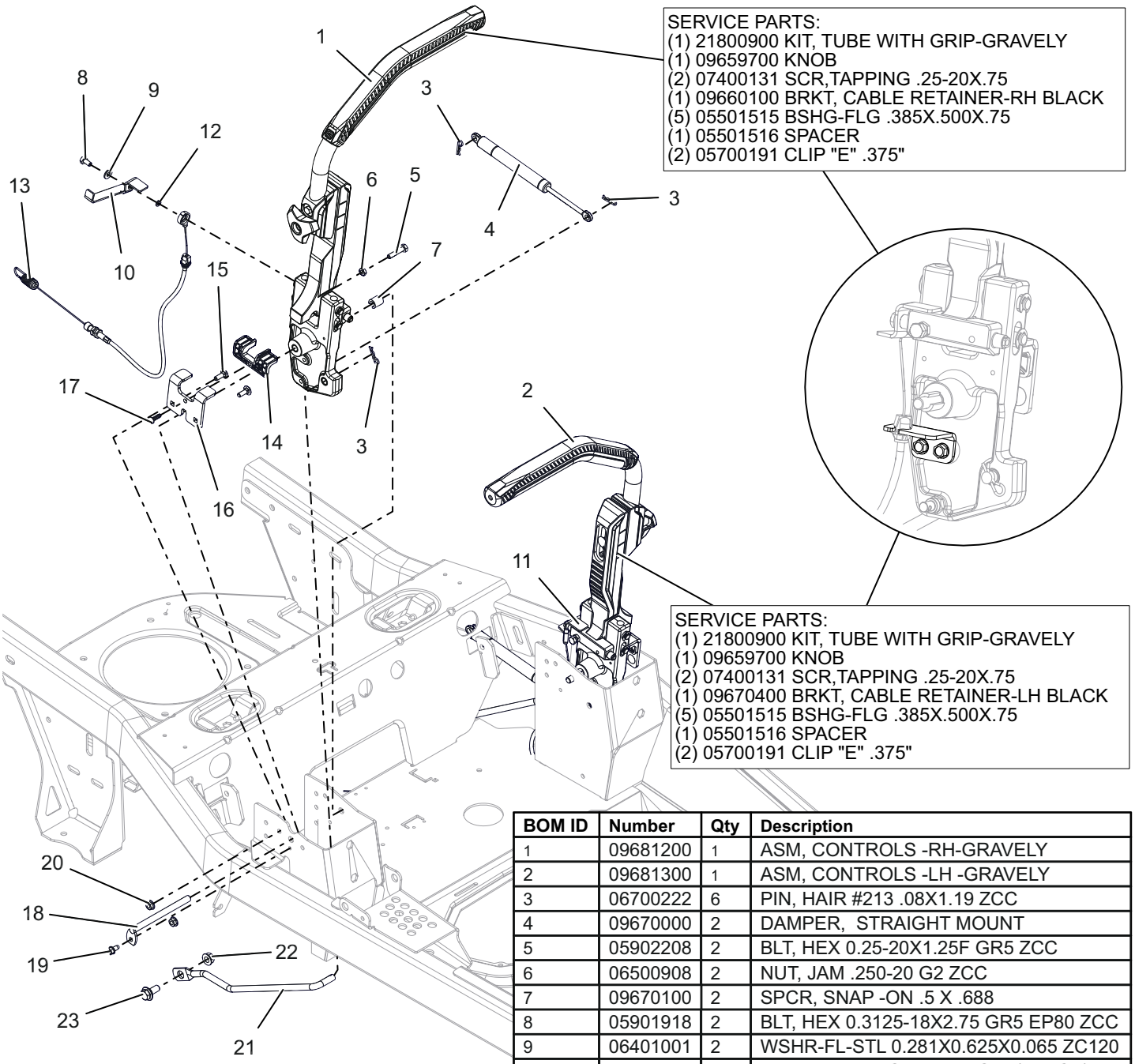
TRANSAXLE DRIVE

Model All



BOM ID	Number	Qty	Description
1	06200236	1	BTL,RHSSN .375-16 X 1.25 G5 ZCC
2	05501509	1	BUSHING FLANGED
3	09653351	1	ARM, GROUND DRIVE IDLER (BLACK)
4	06401221	1	WSHR-FL-STL 0.406X2X0.125 ZCC
5	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
6	07200726	1	V-BELT, HA -RAW EDGED COGGED
7	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
8	07350100	1	IDLER, FLAT - 4.06" X .75"
9	09663200	1	ROD, SPRG BELT TENSIONER
10	08300729	1	SPRG, EXTENSION
11	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC

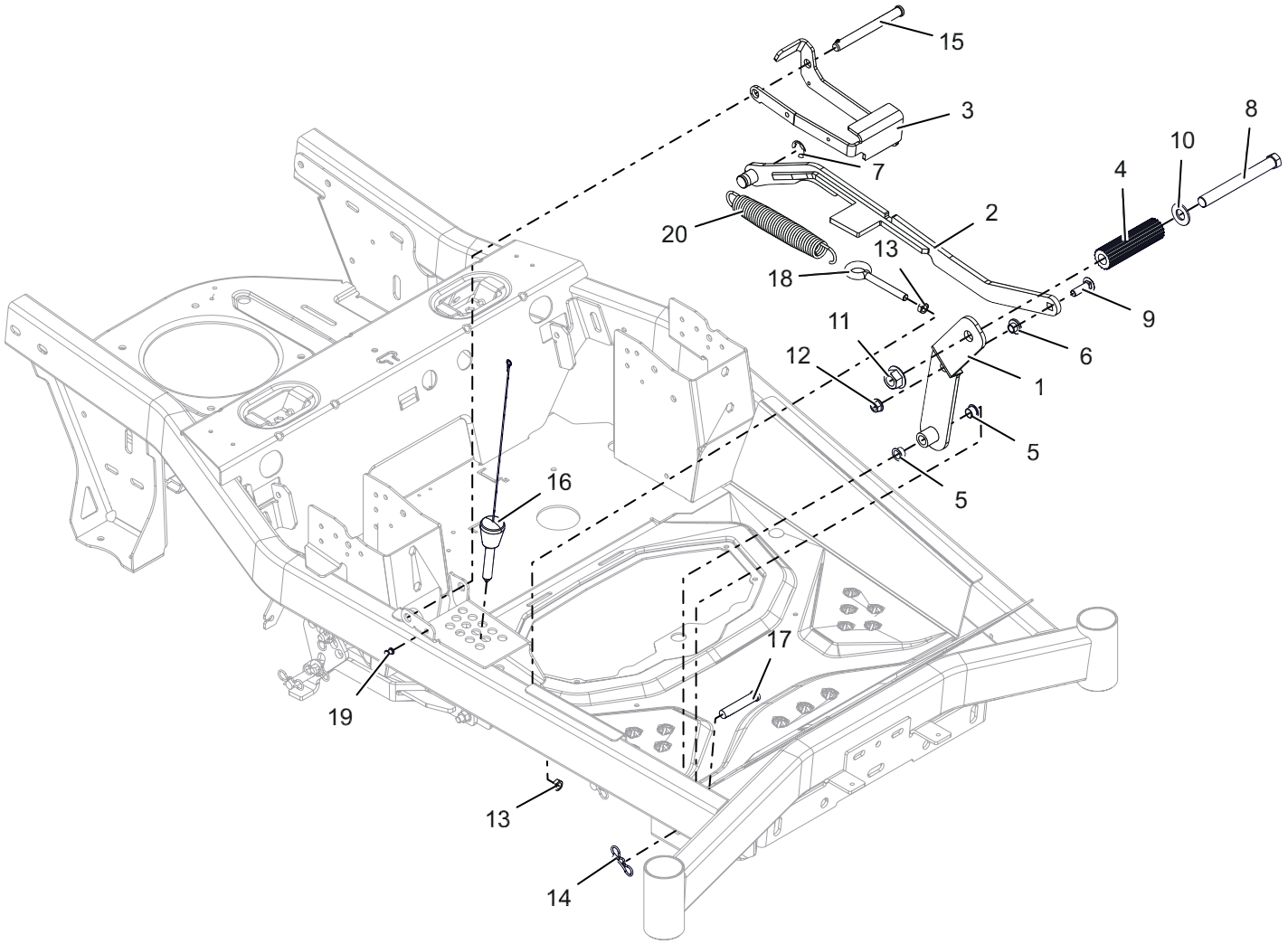
Model All



BOM ID	Number	Qty	Description
1	09681200	1	ASM, CONTROLS -RH-GRAVELY
2	09681300	1	ASM, CONTROLS -LH -GRAVELY
3	06700222	6	PIN, HAIR #213 .08X1.19 ZCC
4	09670000	2	DAMPER, STRAIGHT MOUNT
5	05902208	2	BLT, HEX 0.25-20X1.25F GR5 ZCC
6	06500908	2	NUT, JAM .250-20 G2 ZCC
7	09670100	2	SPCR, SNAP -ON .5 X .688
8	05901918	2	BLT, HEX 0.3125-18X2.75 GR5 EP80 ZCC
9	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120
10	09676951	1	BRKT, PARKING BRK ENG R (BLACK)
11	09677051	1	BRKT, PARKING BRK ENG L (BLACK)
12	06401236	2	WSHR-FL-STL 0.25X0.406X0.05 ZCC
13	09669900	2	CABLE, PARK BRAKE
14	07500530	2	STEERING, PLASTIC LINER
15	06200307	4	BTL,RHSN .250-20 X 0.75 G5 ZCC
16	09669351	2	PLATE, BRAKE STOP (BLACK)
17	07400101	2	SCR-TAP #12-14X.75 PLASTITE BLZC
18	30135500	2	PIN, FIXED STEERING PIVOT
19	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
20	06500821	4	NUT, FLG-CTR LK .250-20 GR5 ZC120
21	09659900	2	WIREFORM, STEERING LINKAGE
22	06500901	2	NUT, FLG-CTR LK .375-16 GR5 ZC120
23	07002029	2	BLT, SHLDR .375-16 X.100X.72

FOOT PEDAL

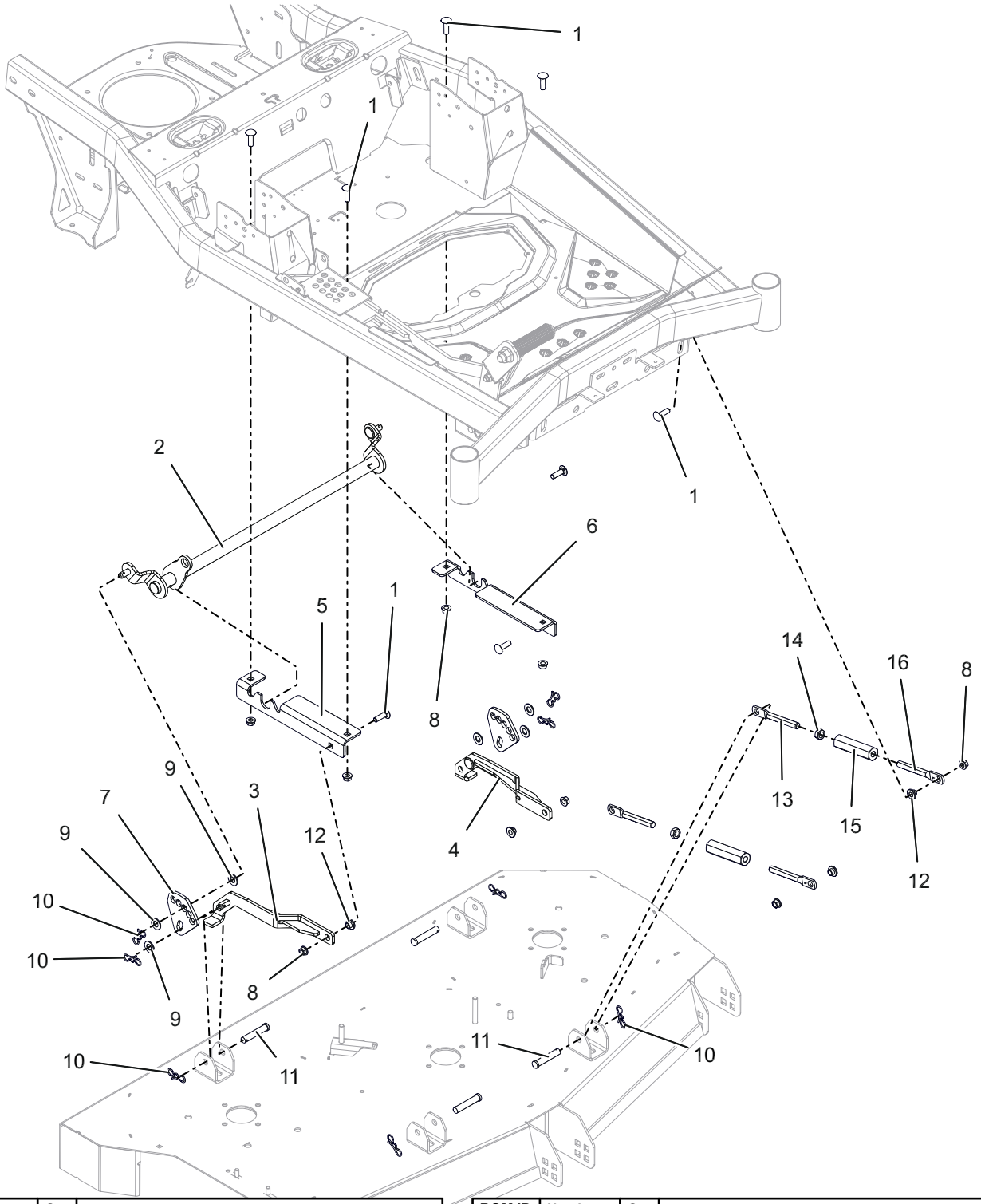
Model All



BOM ID	Number	Qty	Description
1	09658651	1	WLDMT, FOOT PEDAL (BLACK)
2	09660451	1	WLDMT, DECK LIFT LINK(BLACK)
3	09663651	1	WLDMT, TRANSPORT LOCK (BLACK)
4	05120951	1	ROD, FOOT PEDAL (BLACK)
5	05500026	2	BUSHING, POLYLINER - .50 SPLIT
6	05500435	1	BUSHING FLANGED FLG .385 X .500 X .875 X .406
7	05700218	1	RING, RETAINING-E .750X.050
8	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
9	06200236	1	BTL,RHSSN .375-16 X 1.25 G5 ZCC
10	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
11	06500835	1	NUT,FLG-TOP LK .625-11 FBP
12	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
13	06500910	2	NUT-JAM .375-16 GR2 ZCC
14	06700220	1	PIN, BOWTIE LOCKING .091X1.875 ZCC
15	06800201	1	PIN, SLIC-.500X4.97X4.55 -ZC
16	06800218	1	PIN, MAGNETIC .50X2.70
17	06810700	1	PIN, CLEVIS .49 X 2.50 BRIGHT ZINC
18	07001701	1	BOLT, EYE .38-16X4.50 .75 DIA
19	07001918	1	POST, & SCREW, PUSH LOCK .25 X .25
20	08300802	1	SPRG, EXTENSION

DECK LIFT

Model All

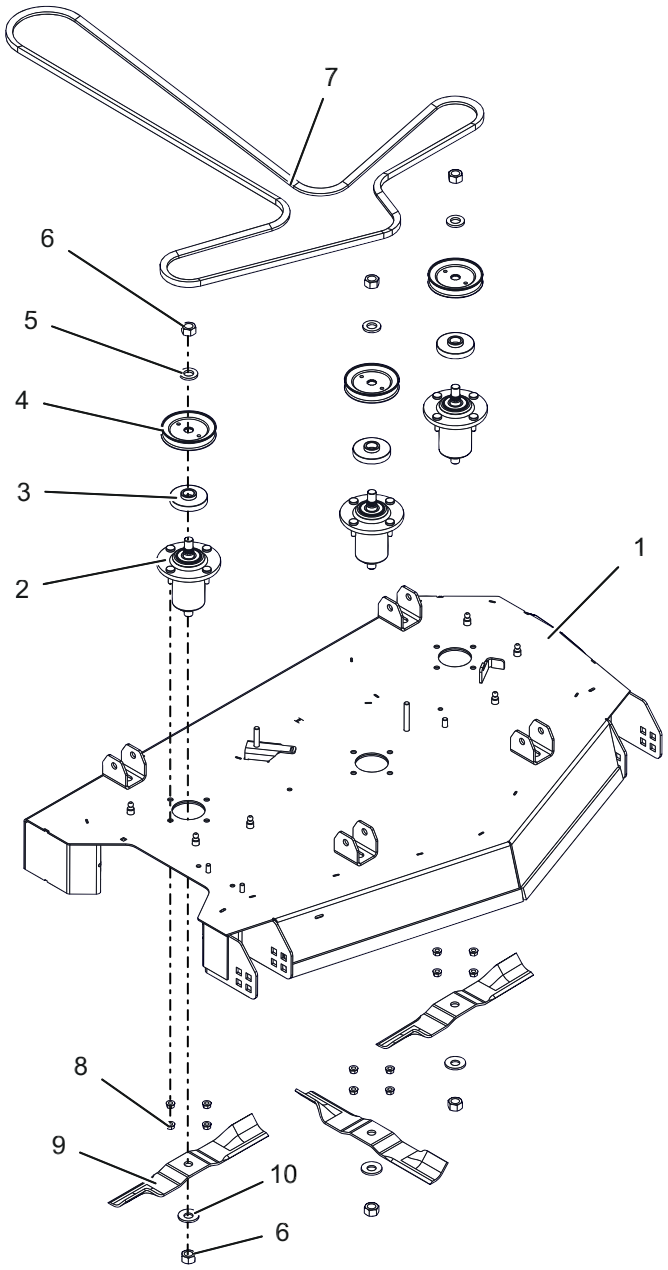


BOM ID	Number	Qty	Description
1	06200236	8	BTL,RHSSN .375-16 X 1.25 G5 ZCC
2	09656851	1	WLDMT, DECK LIFT PIVOT (BLACK)
3	09658351	1	WLDMT, REAR DECKLIFT BRKT-RH (BLACK)
4	09658451	1	WLDMT, REAR DECKLIFT BRKT-LH (BLACK)
5	09660951	1	BRKT, LIFT MOUNTING (BLACK)
6	09660851	1	PLATE, DECK LIFT MTG-LH (BLACK)
7	09658551	2	LINK, DECK HEIGHT ADJUSTER (BLACK)
8	06500901	8	NUT, FLG-CTR LK .375-16 GR5 ZC120
9	06443300	6	WSHR-FL-NYL .518X1.00X.08

BOM ID	Number	Qty	Description
10	06700220	8	PIN, BOWTIE LOCKING .091X1.875 ZCC
11	06810700	4	PIN, CLEVIS .49 X 2.50 BRIGHT ZINC
12	05500435	4	BUSHING FLANGED FLG .385 X .500 X .875 X .406
13	09692700	2	LINK, DECK -RH
14	06500911	2	NUT, JAM .50-13 GR5 ZC120
15	06501017	2	NUT, COUPLER .500 LH/RH
16	09661500	2	ROD, FRONT LIFT - LH THREAD

Deck, Belt, Blades and Spindles – 42"

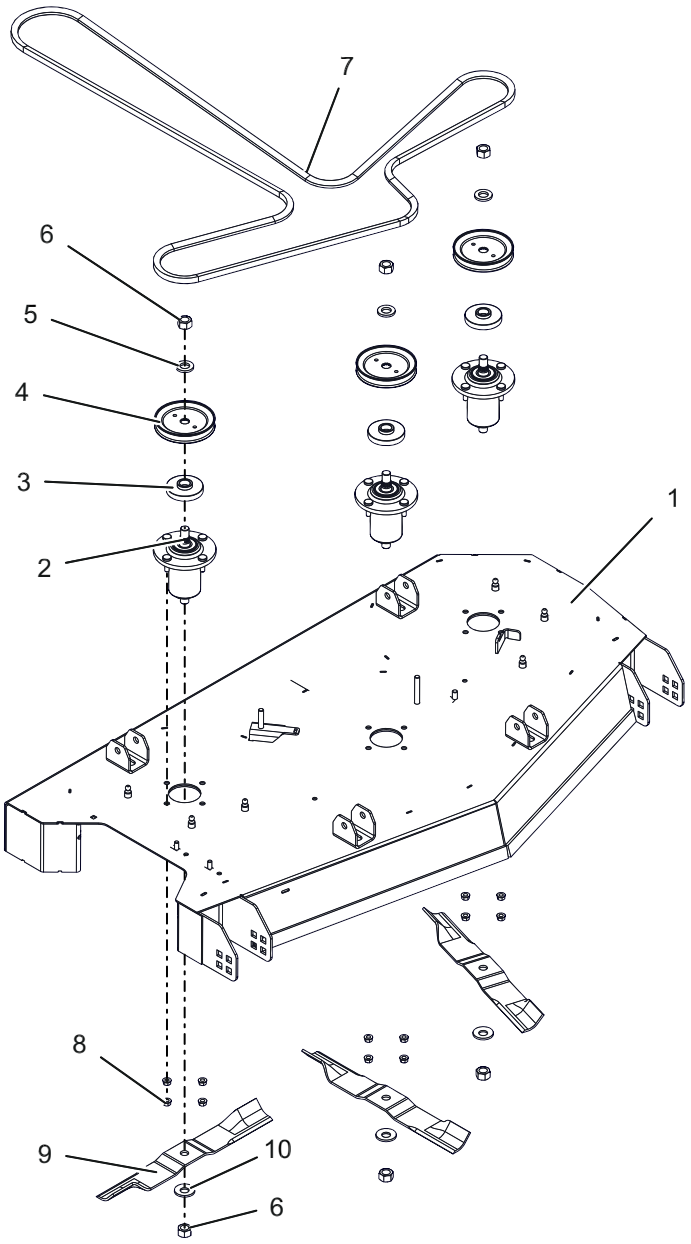
Models 918012



BOM ID	Number	Qty	Description
1	51800500	1	KIT,GRAVELY DECK 42" W/ DECALS
2	30138800	3	ASM, ALUMINUM SPINDLE SUB
3	09482000	3	SHIELD, DUST
4	07351600	3	PULLEY, V-4.00 ODX.625 SPLINE ID
5	05501510	3	SPACER
6	06500920	6	NUT, HEX .625-18 ZCC
7	07200436	1	V-BELT, HA SECTION
8	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
9	09658900	3	BLADE, MOWER 14.5"
10	06445700	3	WSHR, BLVL-.63X1.625X.14

DECK, BELT, BLADES AND SPINDLES – 48"

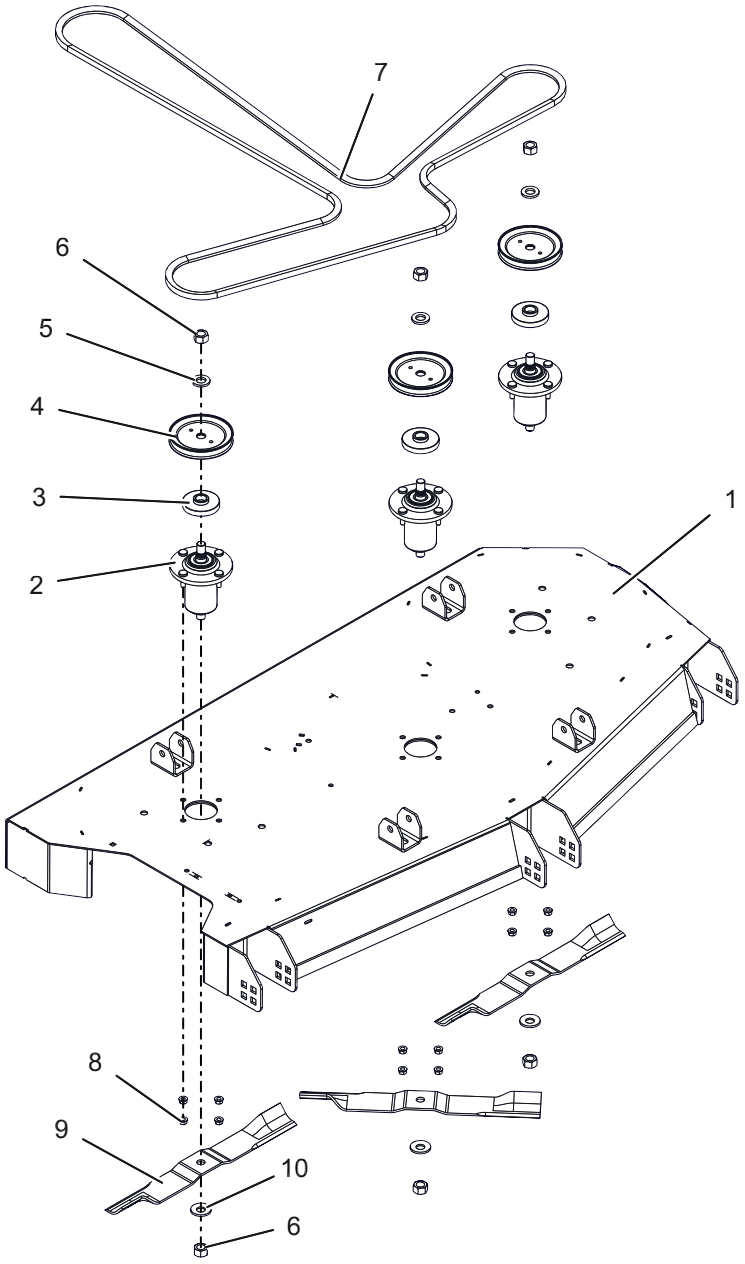
Models 918013



BOM ID	Number	Qty	Description
1	51800600	1	KIT,GRAVELY DECK 48" W/ DECALS
2	30138800	3	ASM, ALUMINUM SPINDLE SUB
3	09482000	3	SHIELD, DUST
4	07351601	3	PULLEY, V-4.50 ODX.625 SPLINE ID
5	05501510	3	SPACER
6	06500920	6	NUT, HEX .625-18 ZCC
7	07200920	1	V-BELT, HA SECTION
8	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
9	09659000	3	BLADE, MOWER 16.50"
10	06445700	3	WSHR, BLVL-.63X1.625X.14

DECK, BELT, BLADES AND SPINDLES – 52"

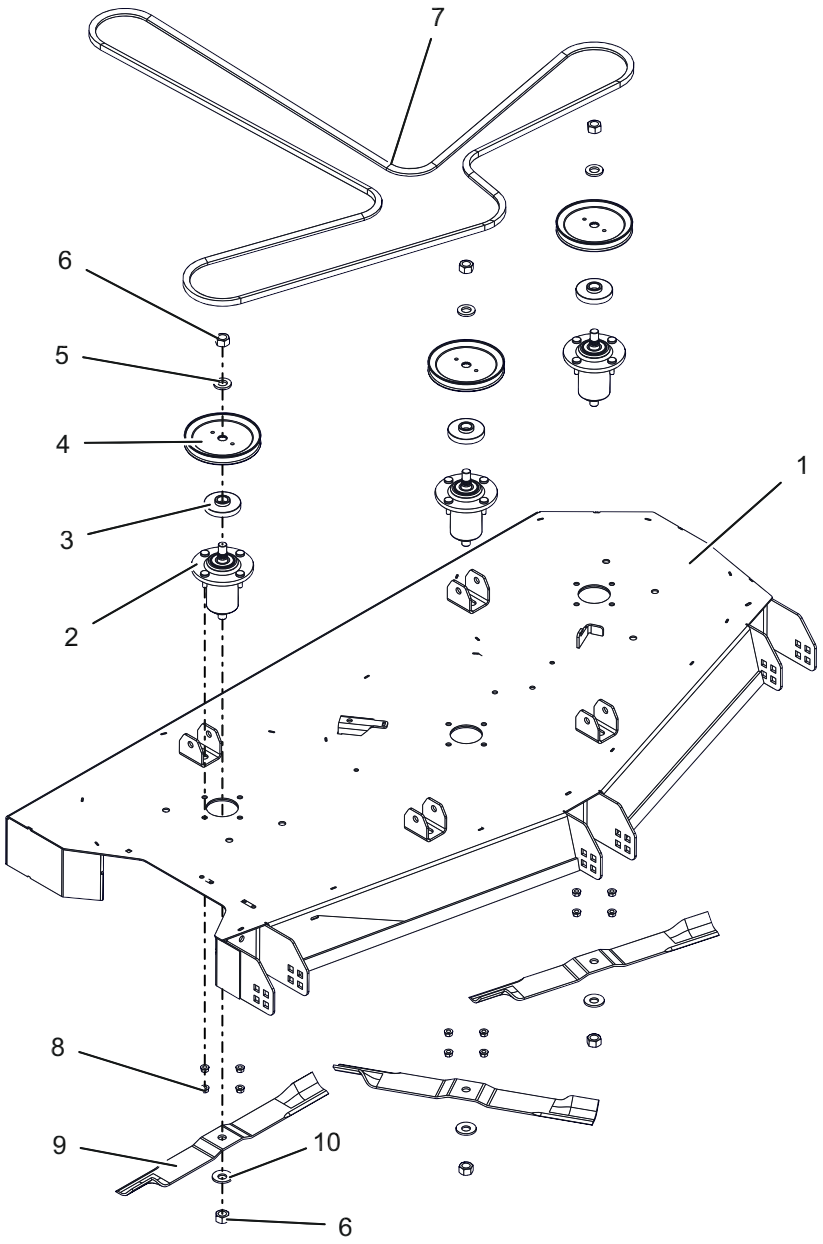
Model 9180014, 015



BOM ID	Number	Qty	Description
1	51800700	1	KIT,GRAVELY DECK 52" W/ DECALS
2	30138800	3	ASM, ALUMINUM SPINDLE SUB
3	09482000	3	SHIELD, DUST
4	07351602	3	PULLEY, V-4.75 ODX.625 SPLINE ID
5	05501510	3	SPACER
6	06500920	6	NUT, HEX .625-18 ZCC
7	07200921	1	V-BELT, HA SECTION
8	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
9	09659100	3	BLADE, MOWER 18.0"
10	06445700	3	WSHR, BLVL-.63X1.625X.14

Deck, Belt, Blades and Spindles – 60"

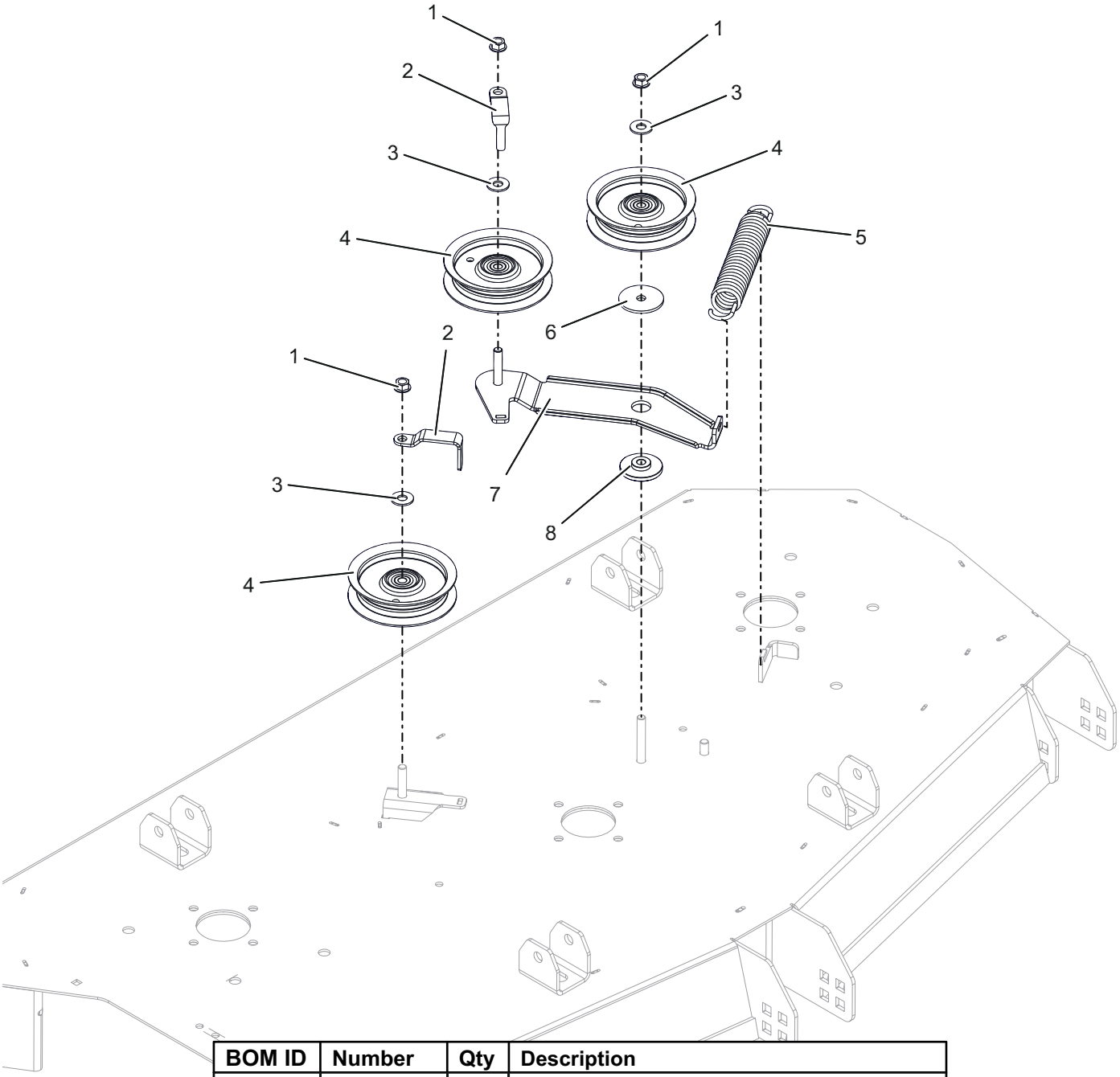
Model 9180016



BOM ID	Number	Qty	Description
1	51800800	1	KIT,GRAVELY DECK 60" W/ DECALS
2	30138800	3	ASM, ALUMINUM SPINDLE SUB
3	09482000	3	SHIELD, DUST
4	07351603	3	PULLEY, V-5.75 ODX.625 SPLINE ID
5	05501510	3	SPACER
6	06500920	6	NUT, HEX .625-18 ZCC
7	07200922	1	V-BELT, HA SECTION
8	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
9	09659200	3	BLADE, MOWER 20.5"
10	06445700	3	WSHR, BLVL-.63X1.625X.14

DECK IDLERS

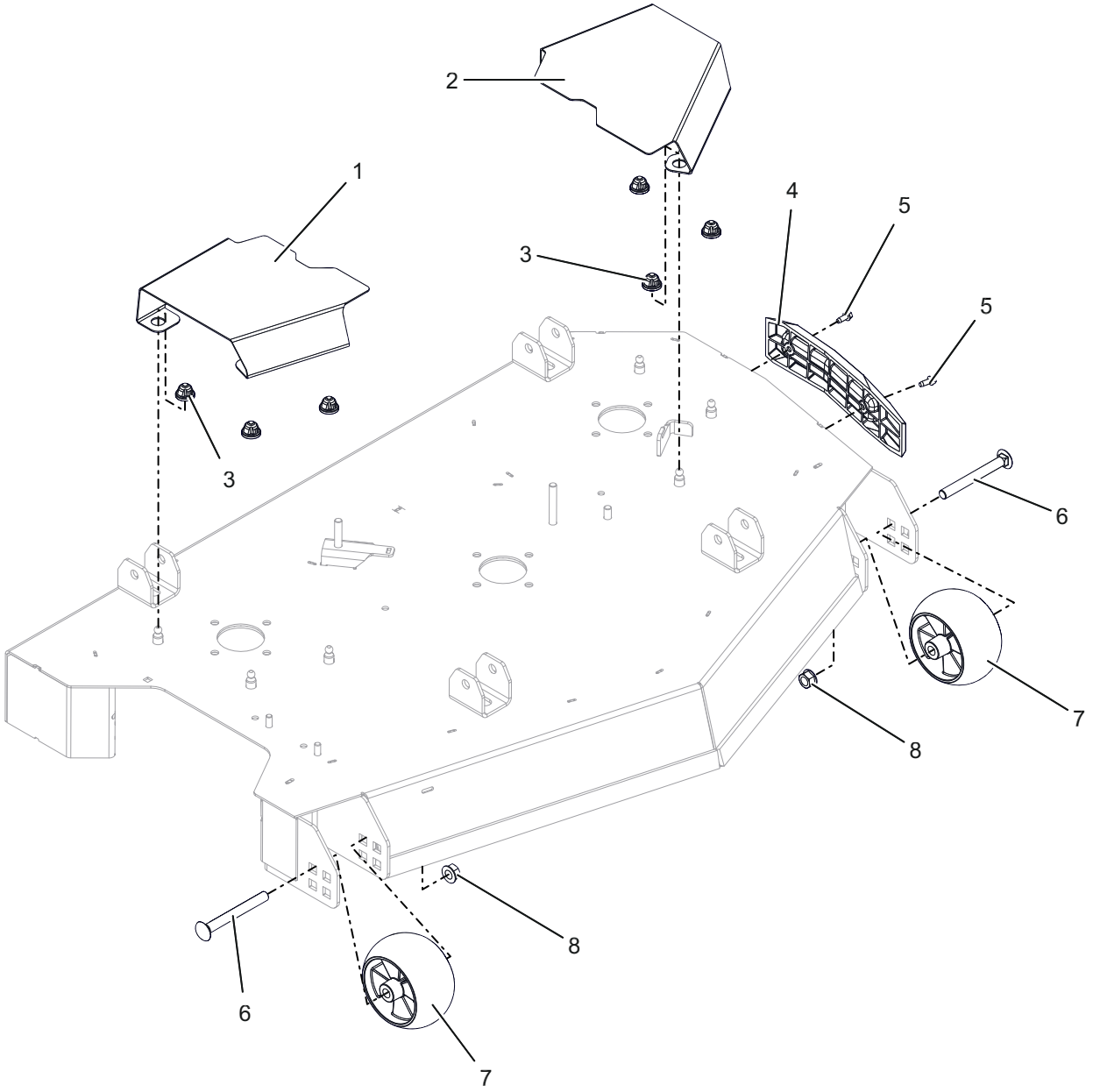
Model All



BOM ID	Number	Qty	Description
1	06500901	3	NUT, FLG-CTR LK .375-16 GR5 ZC120
2	09665251	2	FINGER, BELT (BLACK)
3	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
4	07350100	3	IDLER, FLAT - 4.06" X .75"
5	08300627	1	SPRG, EXTENSION
6	06401221	1	WSHR-FL-STL 0.406X2X0.125 ZCC
7	09661451	1	WLDMT, TENSIONER ARM (BLACK)
8	05501509	1	BUSHING FLANGED

Anti-Scalp Wheels and Belt Covers – 42" and 48"

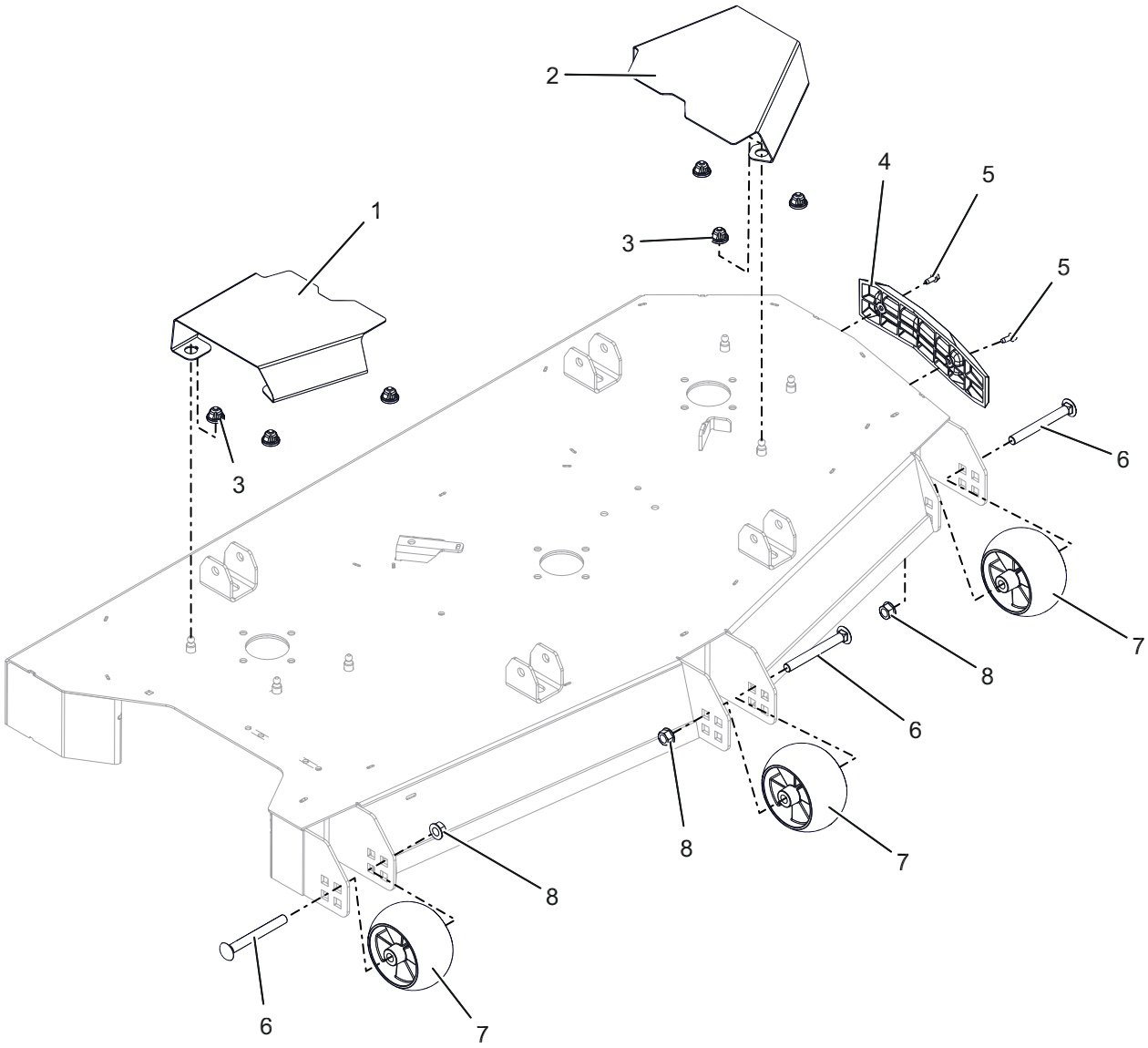
Model 918012, 013



BOM ID	Number	Qty	Description
1	30162153	1	COVER, RIGHT BELT (RED)
2	30162253	1	COVER, LEFT BELT (RED)
3	07500407	6	GROMMET, 10mm BOLLHOFF
4	09667100	1	BUMPER, DECK
5	07400135	2	SCR-TAP .25-20X.625 HWH ZCC
6	06200505	2	BOLT, BOLT, RHNS .50-13X4.50 G5 ZCC NS
7	05268800	2	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
8	06500902	2	NUT, FLG-CTR LK .500-13 GF ZCC

ANTI-SCALP WHEELS AND BELT COVERS – 52" AND 60"

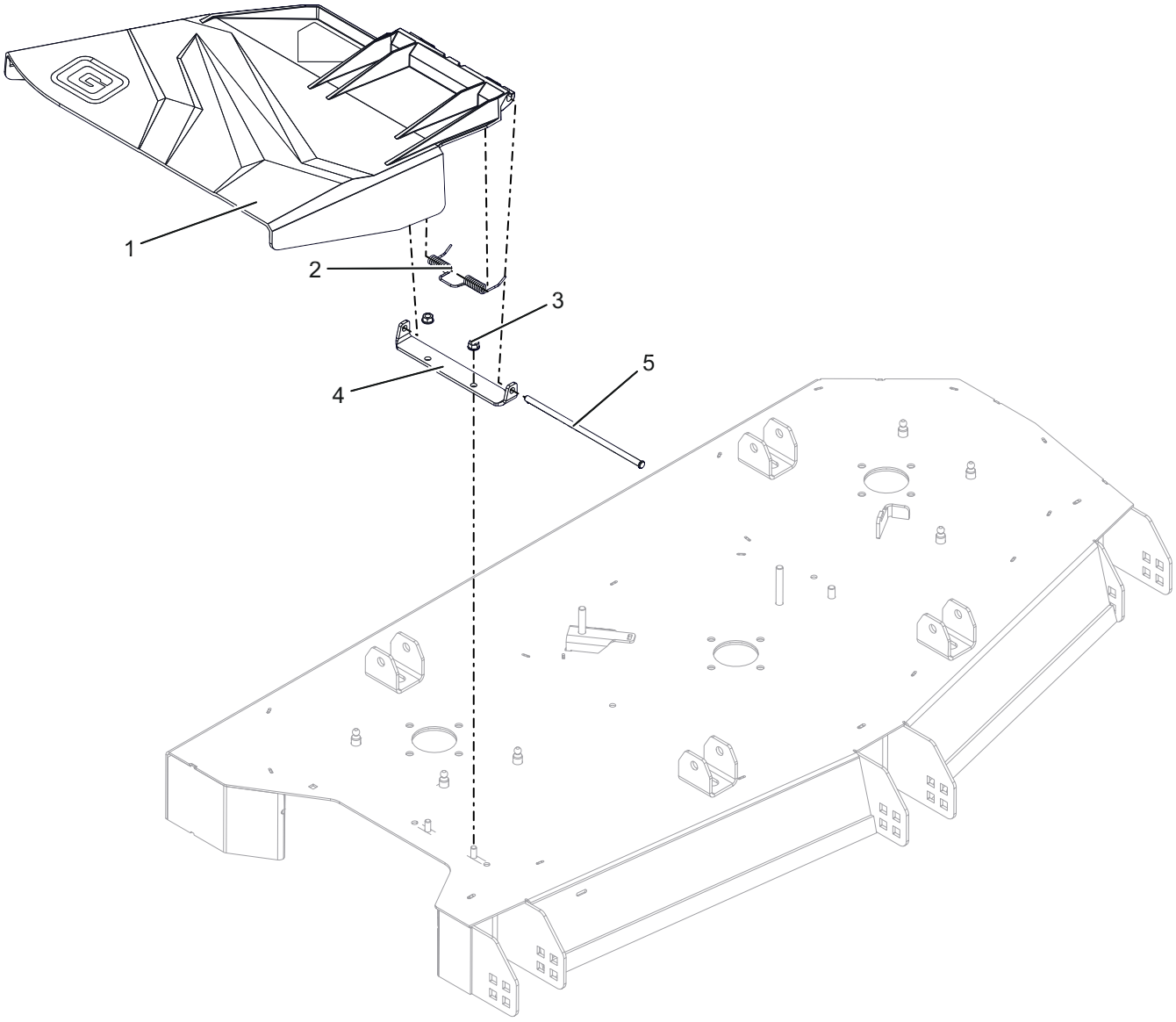
Model 9180014, 015, 016



BOM ID	Number	Qty	Description
1	30162153	1	COVER, RIGHT BELT (RED)
2	30162253	1	COVER, LEFT BELT (RED)
3	07500407	6	GROMMET, 10mm BOLLHOFF
4	09667100	1	BUMPER, DECK
5	07400135	2	SCR-TAP .25-20X.625 HWH ZCC
6	06200505	3	BOLT, BOLT, RHNS .50-13X4.50 G5 ZCC NS
7	05268800	3	WHEEL, ANTI SCALP - 5X3 CTR W/RIBS
8	06500902	3	NUT, FLG-CTR LK .500-13 GF ZCC

DISCHARGE CHUTE

Model All



BOM ID	Number	Qty	Description
1	09678000	1	CHUTE, GRAVELY SIDE DISCHARGE
2	08300621	1	SPRG, TORSION .35 ID (CHUTE)
3	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
4	09669553	1	BRKT, DISCHARGE CHUTE (RED)
5	06800219	1	PIN, SLIC-.312X10.45

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Brillion, WI 54110

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