



ZTX STEALTH™

Parts Manual

Model:

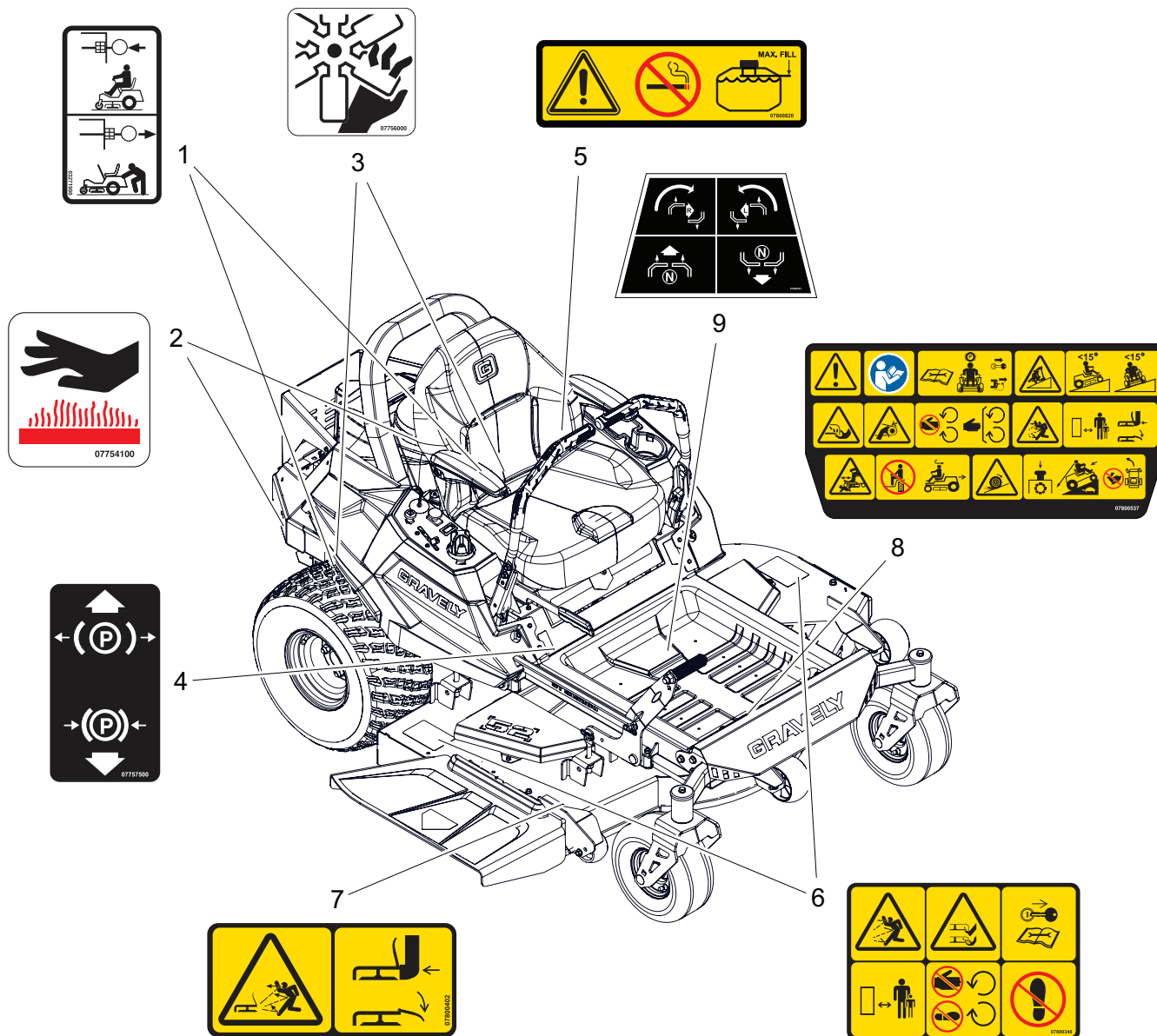
915280 – ZTX STEALTH™ 52
(SN 000101 +)

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DECALS – SAFETY

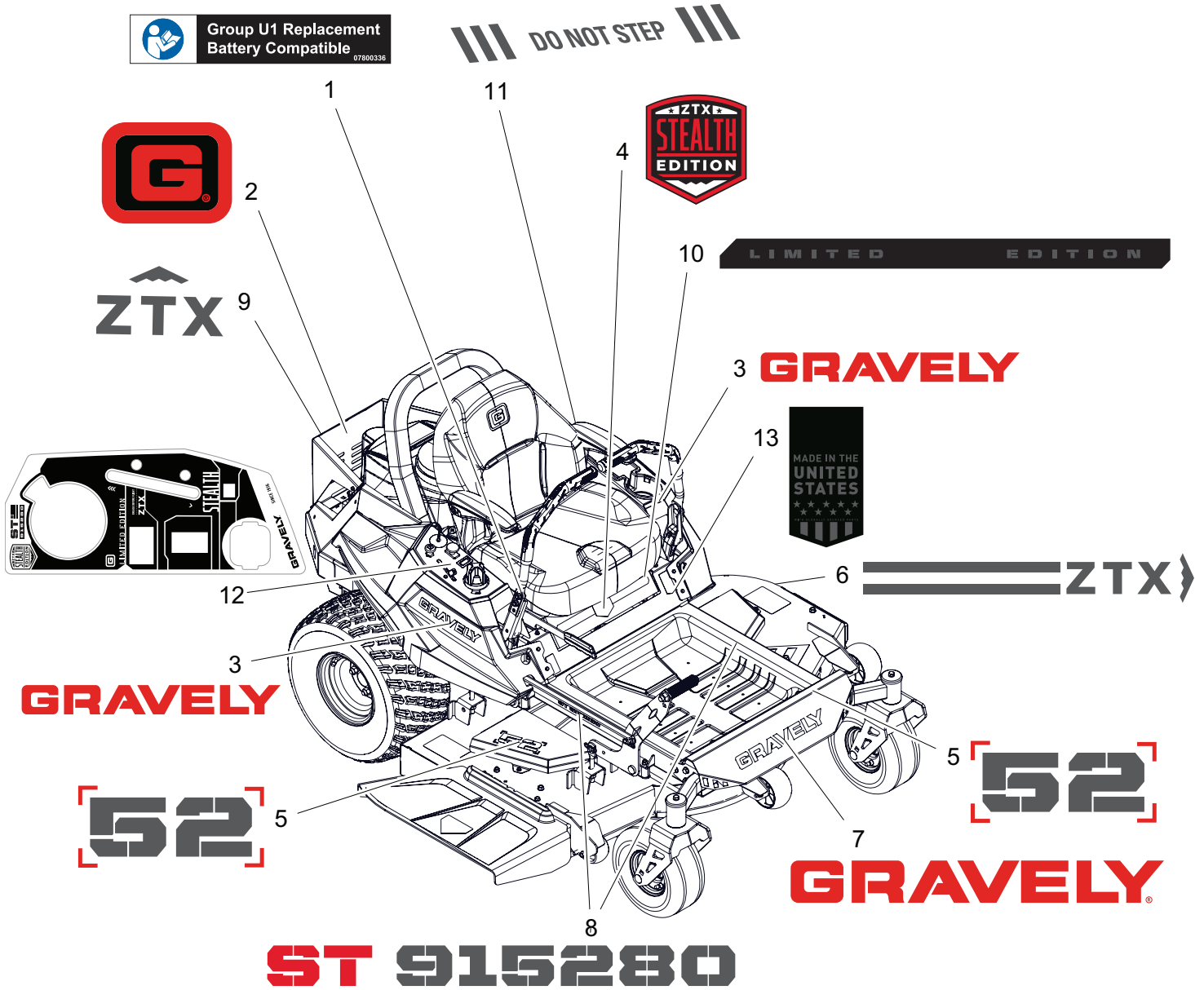
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BOM ID	Number	Qty	Description
1	03271900	2	DECAL, TRANSMISSION DISCONNECT
2	07754100	2	DECAL, HOT SURFACE
3	07756000	2	DECAL, DANGER - FAN
4	07757500	1	DECAL, PARKING BRAKE LEVER
5	07800820	1	DECAL, FUEL WARNING
6	07800340	2	DECAL, SAFETY - MOWER DECK
7	07800402	1	DECAL, SAFETY - DECK GUARDING
8	07800537	1	DECAL, MAIN SAFETY
9	07800541	1	DECAL, INSTRUCTION - STEERING

DECALS – STYLE

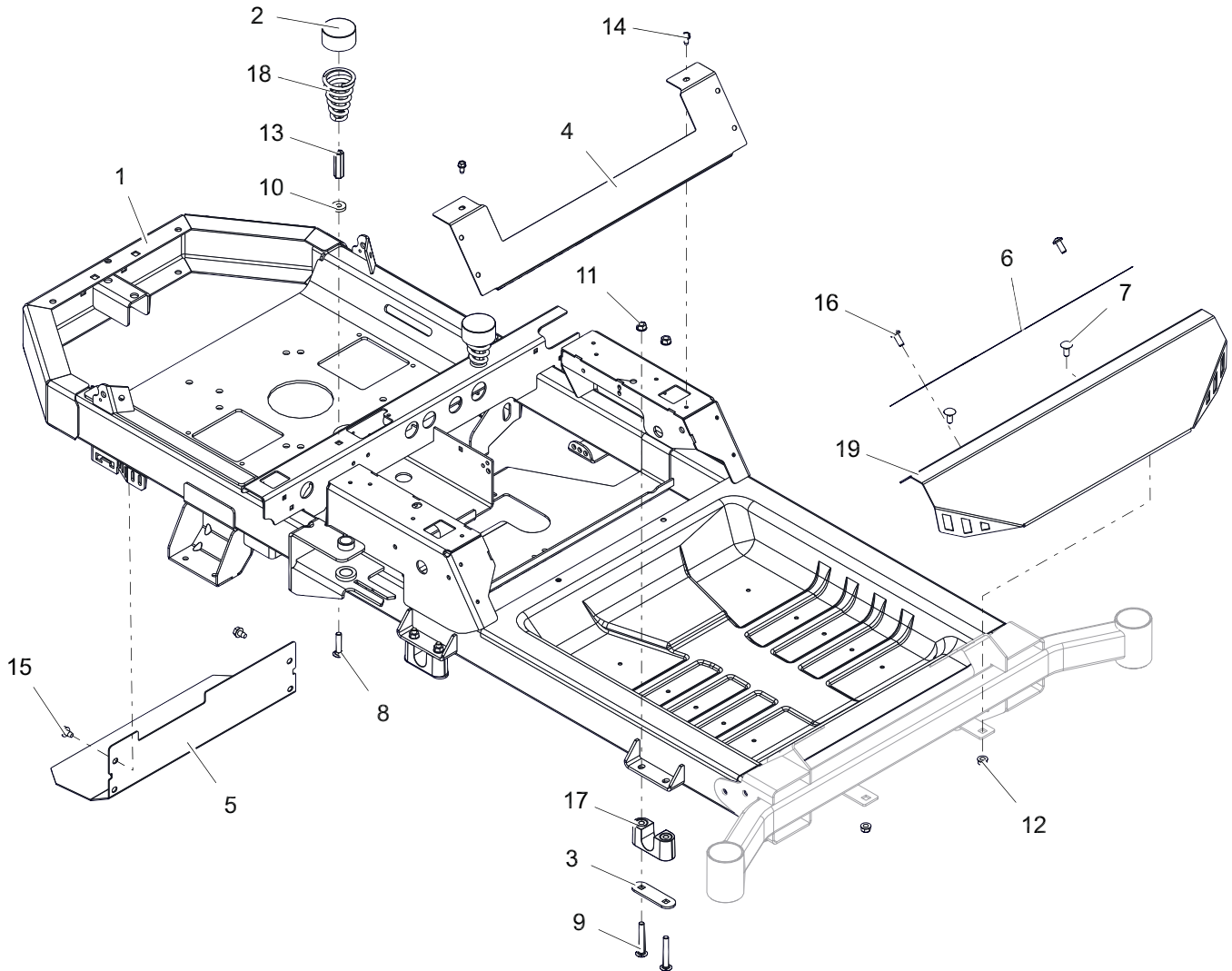
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BOM ID	Number	Qty	Description
1	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
2	07801428	1	DECAL, GRAVELLY BADGE - RED
3	07801429	2	DECAL, GRAVELLY
4	07801433	1	DECAL, GRAVELLY STEALTH BADGE
5	07801430	2	DECAL, 52
6	07801431	1	DECAL, ZTX
7	07801521	1	DECAL, LIMITED EDITION GRAVELLY
8	07801531	2	DECAL, ST 915280
9	07801540	1	DECAL, ZTX
10	07801427	1	DECAL, ZTX LIMITED
11	07801539	1	DECAL, DO NOT STEP
12	07801524	1	DECAL, LIMITED GRAVELLY CTRL PNL
13	07801538	1	DECAL, MADE IN USA

FRAME

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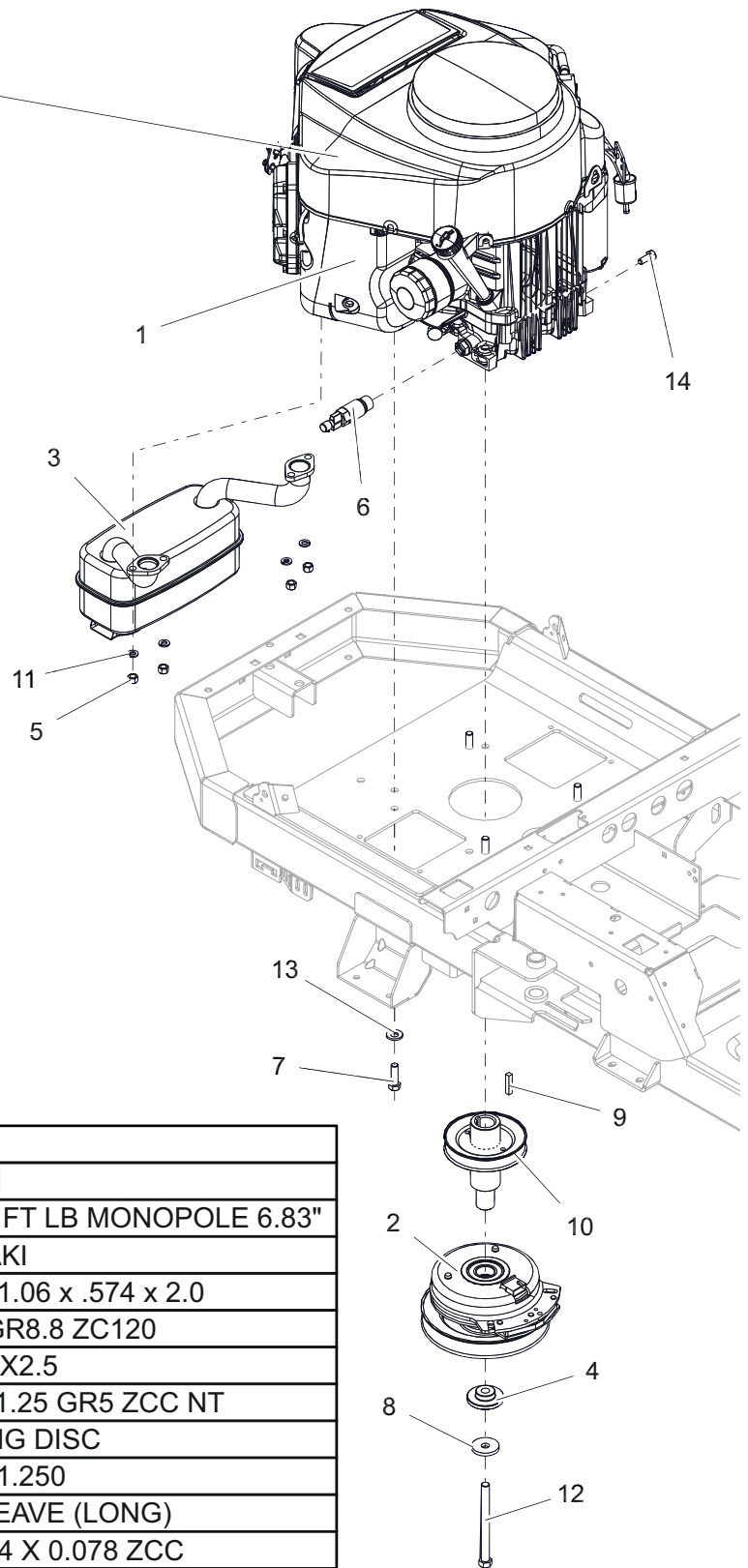


BOM ID	Number	Qty	Description
1	51537600	1	WLDMT, FRAME ZTX (BLACK)
2	00337700	2	HUB CAP
3	04766551	4	PLATE, BEARING SUPPORT
4	04772342	1	PLATE, SEAT KICK (MATTE BLACK)
5	04807951	1	HEAT, SHIELD
6	05112300	1	GRIP, FOOT PLATE
7	06200232	2	BTL,RHSN .313-18 X 0.75 G5 ZCC
8	06200233	2	BTL,RHSN .313-18 X 1.5 G5 ZCC
9	06200311	8	BTL,RHSSN .313-18 X 2.25 G5 ZCC
10	06401103	2	WSHR-FL-STL 0.328X0.87X0.179 ZCC
11	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
12	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
13	06500927	2	NUT, COUPLER 5/16-18 x 1.75
14	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
15	07400124	2	SCR-TAP .312-18X.50 HWH ZCC
16	07400134	2	SCR-RDHDSKTAP .31-18X.75
17	07500327	4	BSHG, DECK
18	08300021	2	SPRG, COMPRESSION
19	51537700	1	KIT, STEALTH FOOTPLATE

ENGINE – KAWASAKI FR691

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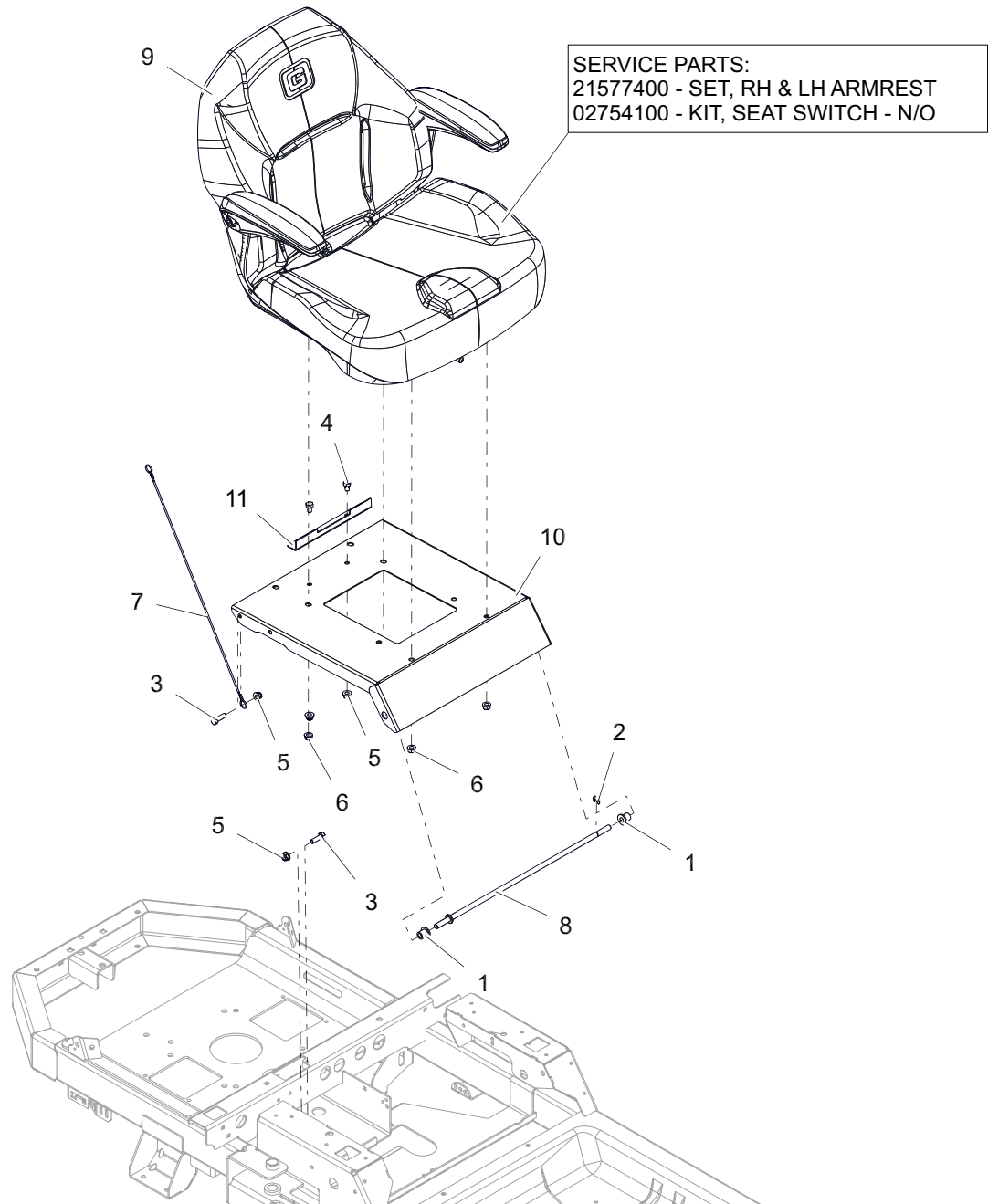
SERVICE PARTS:
21548000 - AIR FILTER
21548100 - OIL FILTER
21536100 - SPARK PLUG
21548101 - FUEL FILTER
EXHAUST GASKET - M136651



BOM ID	Number	Qty	Description
1	08201128	1	ENGINE, KAWASAKI
2	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
3	05088300	1	MUFFLER, KAWASAKI
4	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
5	06500724	4	NUT, HEX M8-1.25 GR8.8 ZC120
6	04977100	1	VALVE, DRAIN -M20X2.5
7	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
8	06400936	1	WSHR, 7/16" SPRING DISC
9	06603400	1	KEY-SQ .250X.250X1.250
10	07350400	1	WLDMT, DRIVE SHEAVE (LONG)
11	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
12	05901823	1	BLT, HEX 0.4375-20X5 G8 ZCC NT
13	06400927	4	WSHR, 3/8" SPRING DISC
14	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120

SEAT

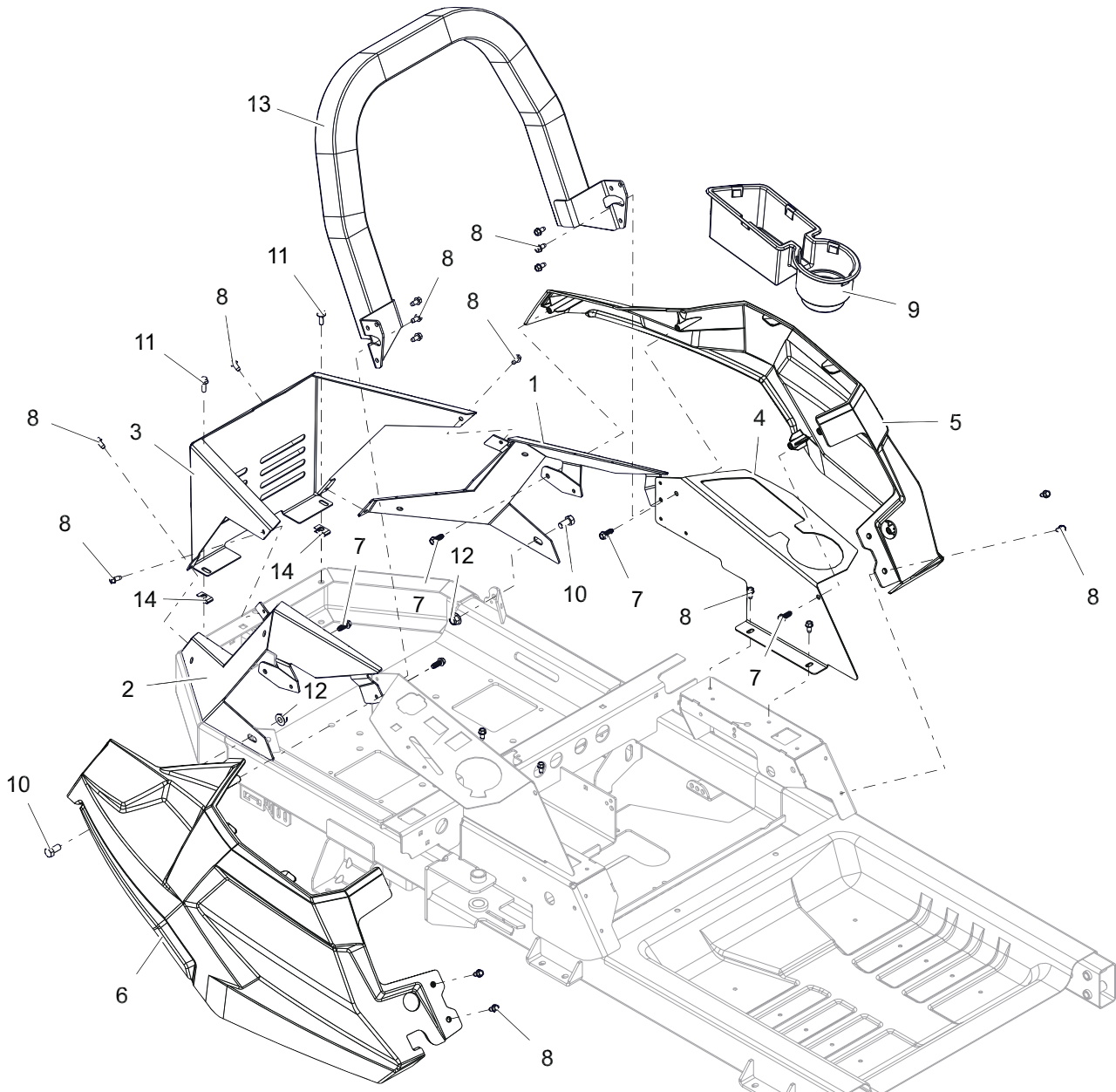
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BOM ID	Number	Qty	Description
1	05501231	2	BUSHING FLANGED .380 X .580 X .667 X .875
2	05710600	1	RING, RETAINING-E .375X.035
3	05901701	2	BLT, HEX 0.3125-18X1 GR5 ZC120
4	05901904	2	BLT, HEX 0.3125-18X0.5 GR5 ZCC
5	06500809	4	NUT, LK-NYL-FLG .31-18 GR5 ZC120
6	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
7	06900623	1	CABLE, WIRE (LANYARD)-.093X19.5
8	09448000	1	ROD, SEAT PIVOT
9	09476200	1	SEAT, GRAVELY STEALTH
10	09654742	1	PLATE, SEAT - STEALTH (MATTE BLACK)
11	09676042	1	PLATE, SEAT - STOP (MATTE BLACK)

FENDERS

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BOM ID	Number	Qty	Description
1	05299142	1	WRAP, REAR - LH (MATTE BLACK)
2	05299542	1	WRAP, REAR - RH (MATTE BLACK)
3	05299251	1	WRAP, REAR (BLACK)
4	05299351	1	PANEL, CUP HOLDER (BLACK)
5	05292400	1	FENDER, LH
6	05292500	1	FENDER, RH
7	07400119	5	SCR-HEX .312-14X.75 H/L
8	07400122	18	SCR-TAP .25-20X.50 HWH ZCC
9	05091800	1	INSERT, CUP/STORAGE HOLDER
10	05901702	2	BLT, HEX 0.375-16X0.75 GR5 ZC120
11	05901731	2	BLT, HEX-FLG 0.25-20X0.75 GR5 ZB500
12	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
13	09476851	1	WLDMT, ZTX HOOP (BLACK)
14	07009000	2	NUT, RTNR .25-20 X .56

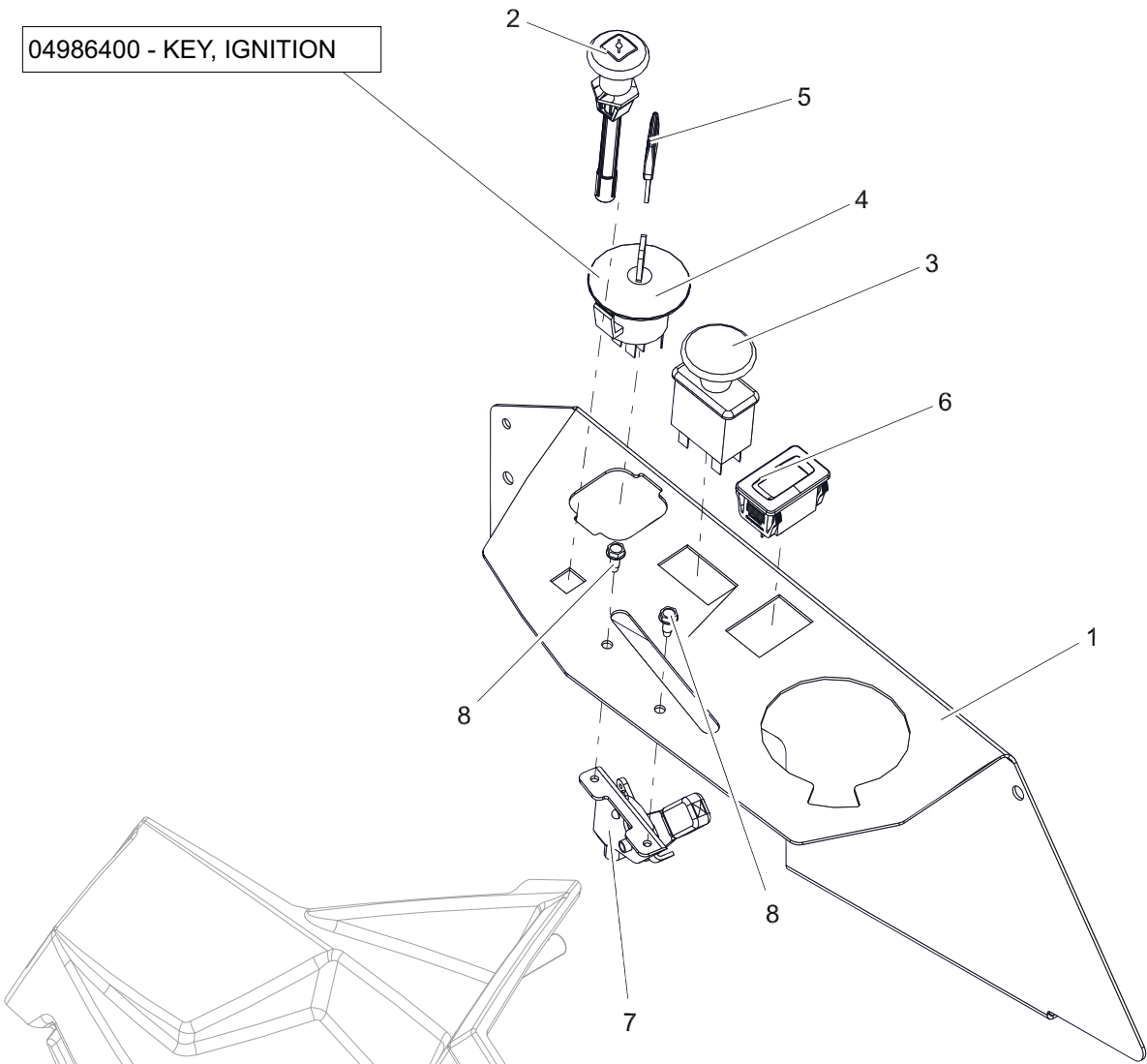
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SERVICE PARTS:
05106200 - ASM, FUEL PICK-UP
04815500 - GROMMET, 2-WAY
04815400 - VALVE, 2-WAY

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CONTROL PANEL

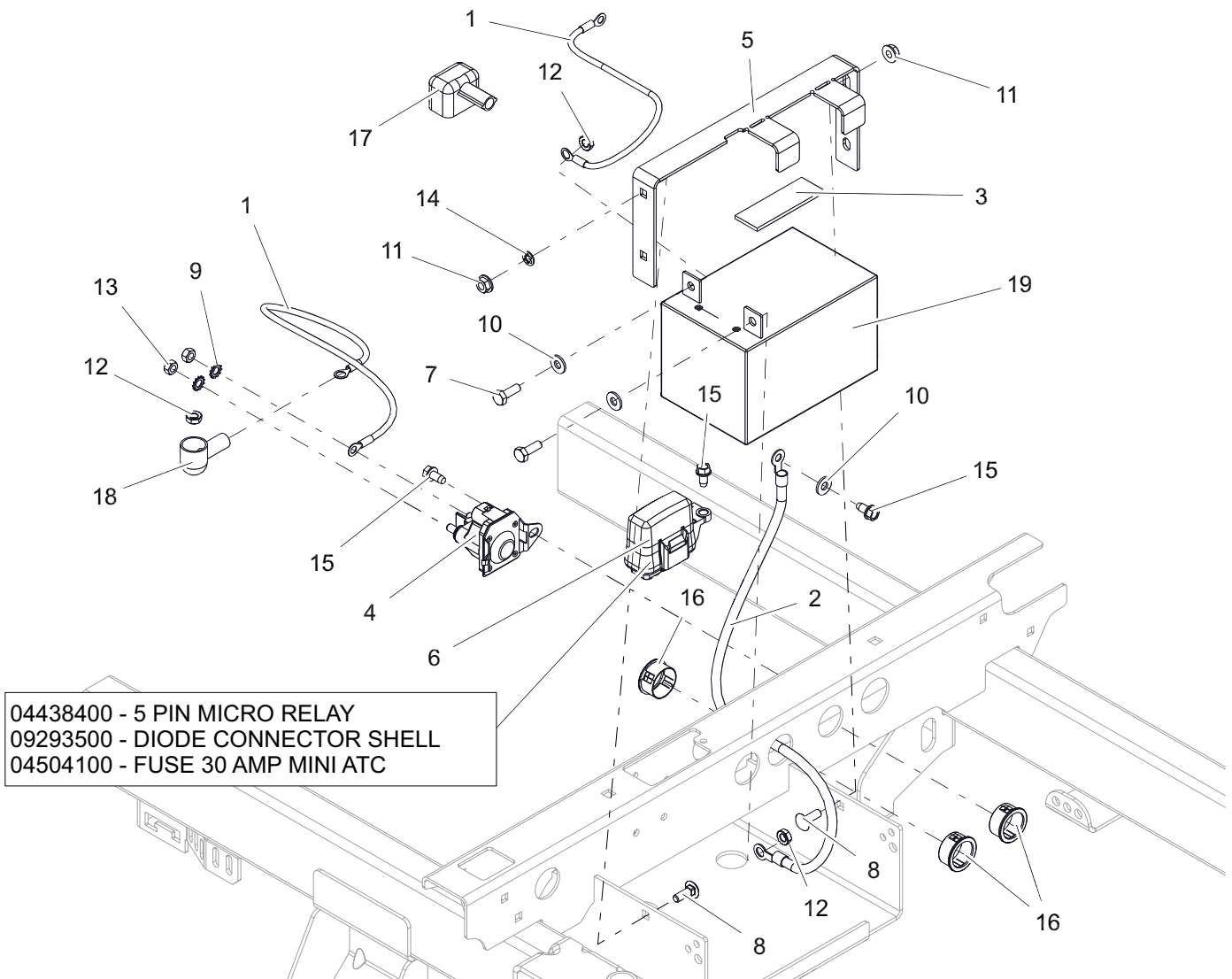
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BOM ID	Number	Qty	Description
1	05299451	1	PANEL, CONTROL (BLACK)
2	06900621	1	CABLE, CHOKE
3	01545600	1	SWITCH, CLUTCH
4	04974300	1	SWITCH, IGNITION
5	04986400	1	KEY, IGNITION
6	05254800	1	HOUR METER
7	06900620	1	CABLE, THROTTLE 90DEG 33"
8	07400130	2	SCR-TAP #10-24X.50 HWH ZCC

ELECTRICAL

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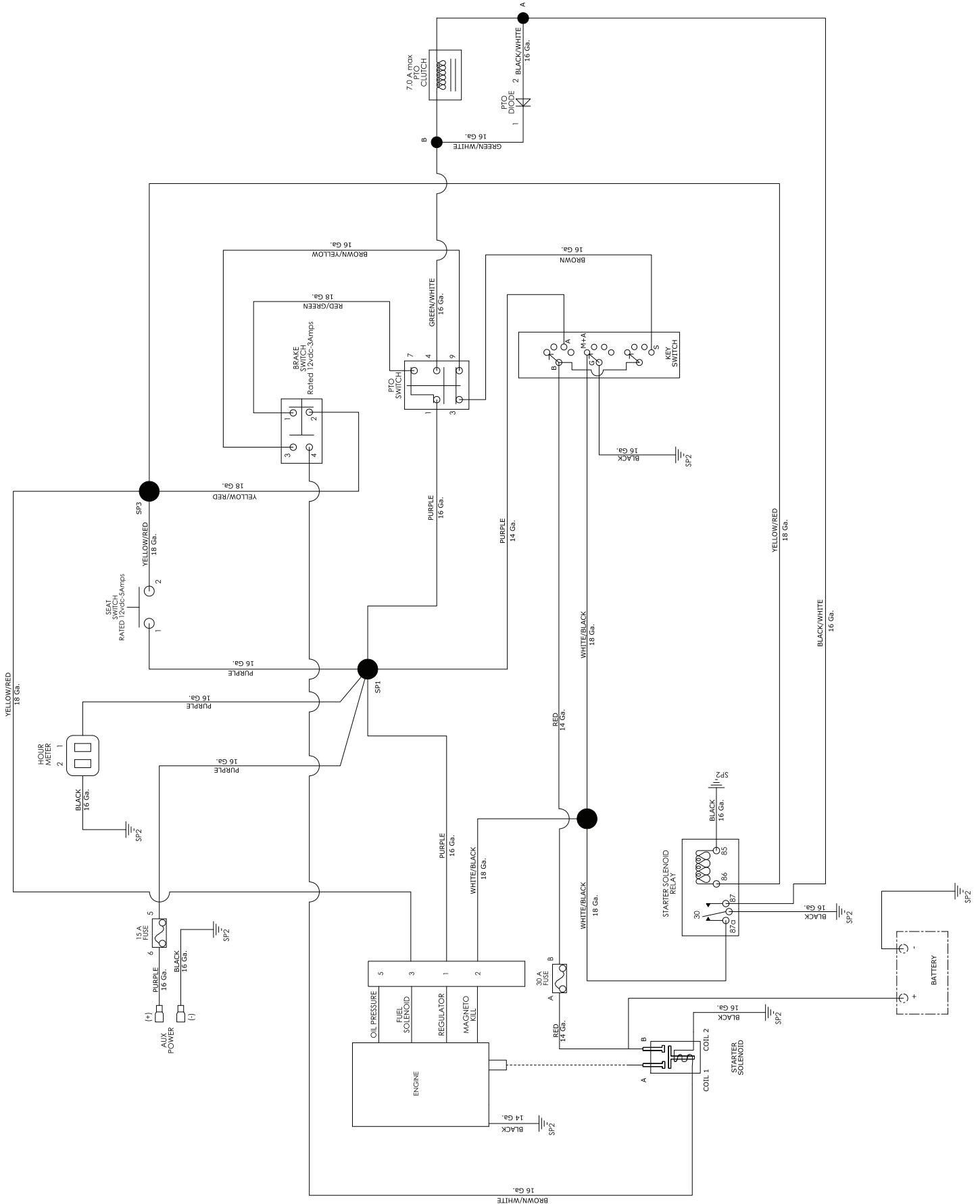


04438400 - 5 PIN MICRO RELAY
09293500 - DIODE CONNECTOR SHELL
04504100 - FUSE 30 AMP MINI ATC

BOM ID	Number	Qty	Description
1	04787400	2	CABLE, POS BAT 15.00"
2	03288100	1	CABLE, NEGATIVE BATTERY 24"
3	04850000	1	PAD, RBR 1.0"X3.0" W/ADHESIVE
4	05167200	1	SOLENOID, STARTER (SEALED)
5	05266251	1	BRKT, BATTERY HOLD-DOWN (BLACK)
6	05295600	1	HARNESS, WIRE
7	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
8	06200307	2	BTL,RHSN .250-20 X 0.75 G5 ZCC
9	06300118	2	WSHR-LK-EXT 0.262X0.502X0.026 ZC120
10	06401001	3	WSHR-FL-STL 0.281X0.625X0.065 ZC120
11	06500903	2	NUT, FLG-TOP LK .250-20 GR5 ZC120
12	06500921	3	NUT-KEPS .250-20
13	06500925	2	NUT, HEX M6-1.0 GR8.8 ZC120
14	07027600	1	NUT, PUSH .25X.50 O.D.
15	07400122	3	SCR-TAP .25-20X.50 HWH ZCC
16	07500308	3	BSHG, PANEL SNAP .937X1.109X.56
17	07505700	1	INSULATOR
18	07533200	1	BOOT, EYELET TERMINAL
19	09425500	1	BATTERY, 12V 12A -190CCA

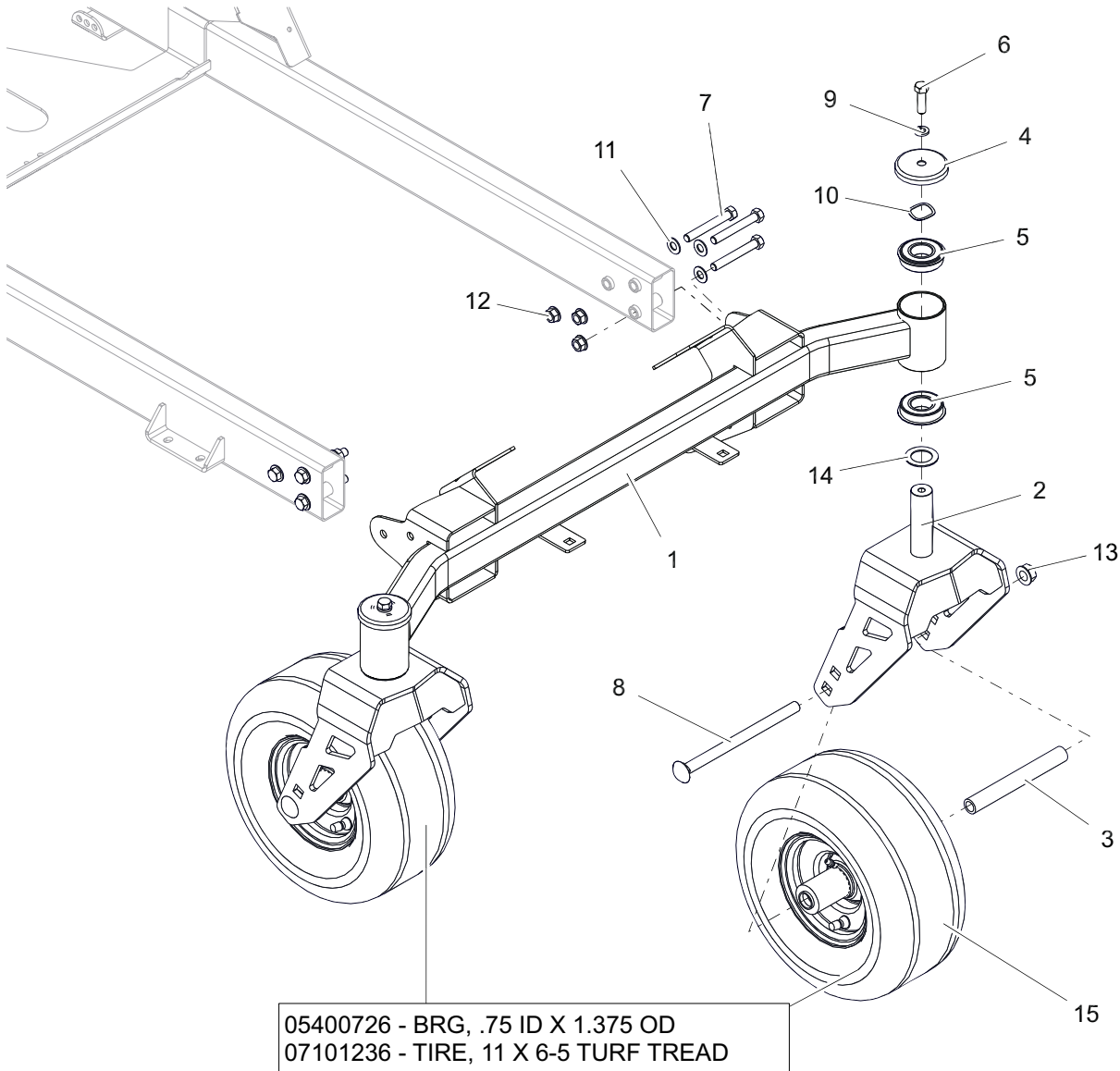
WIRING DIAGRAM

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FRONT CASTER WHEELS

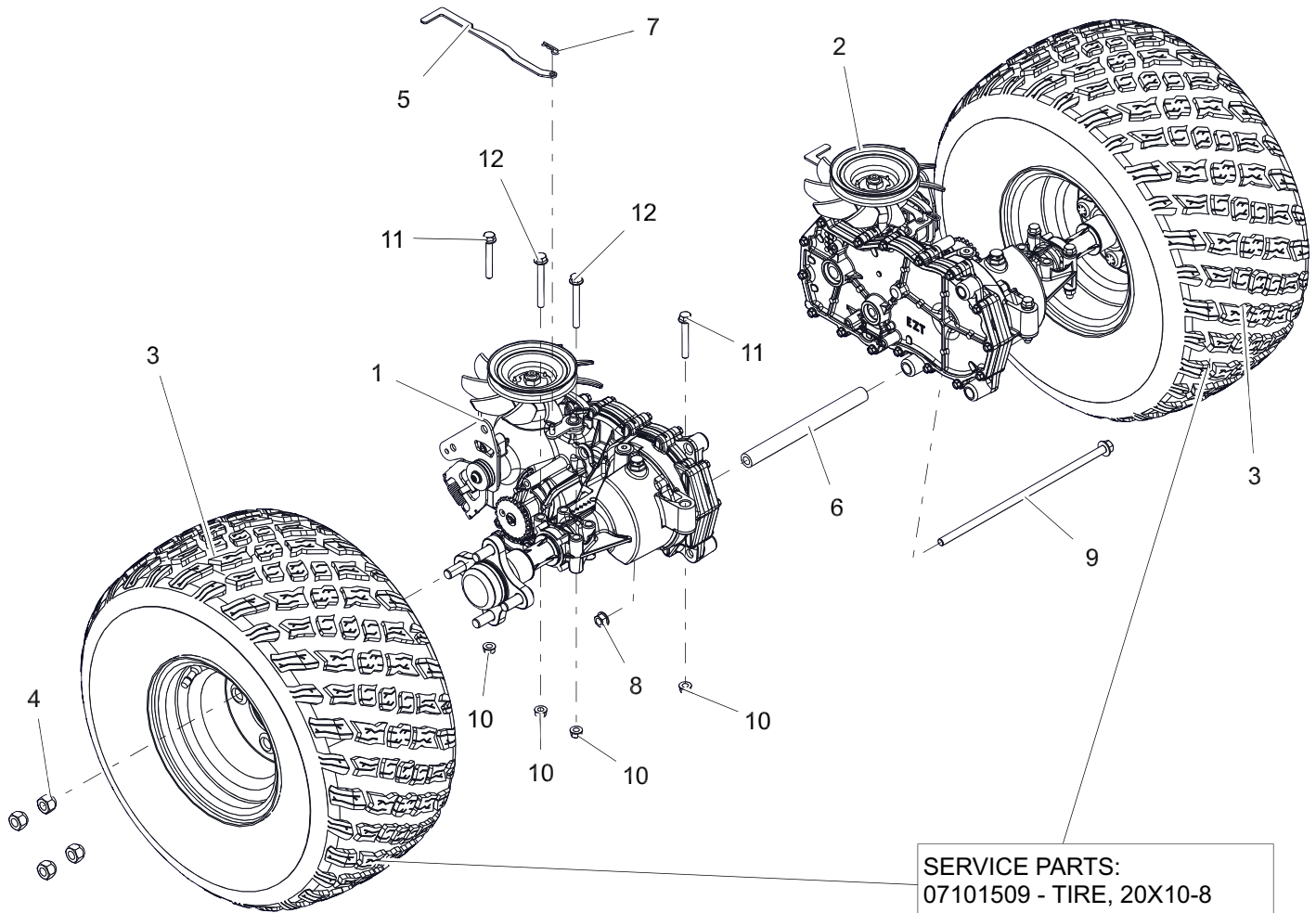
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BOM ID	Number	Qty	Description
1	05198151	1	WLDMT, FRONT AXLE-X/XL (BLACK)
2	05186542	2	WLDMT, CASTER FORK-XL (MATTE BLACK)
3	00853400	2	SPCR, FRONT WHEEL (WIDE)
4	05198400	2	SHIELD, AXLE BEARING
5	05400728	4	BEARING, BALL -2.000 OD X 1.000 ID X .5625 W/RING
6	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
7	05901813	6	BLT, HEX 0.375-16X2.75 GR8 ZCC
8	06200320	2	BTL,RHSN .500-13 X 7.5 G5 ZCC
9	06300116	2	WSHR,LK-REG 0.377 X 0.094 ZCC
10	06401030	2	WASHER, WAVE
11	06401129	6	WSHR-FL-STL 0.406X0.812X0.055 HRD
12	06500905	6	NUT, FLG-TOP LK .375-16 GRG ZC120
13	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC
14	06416600	2	WSHR, HRD THRS 1.007X1.542X.062
15	07101423	2	TIRE/WHEEL, 11 X 6-5

REAR TIRES AND TRANSAXLES

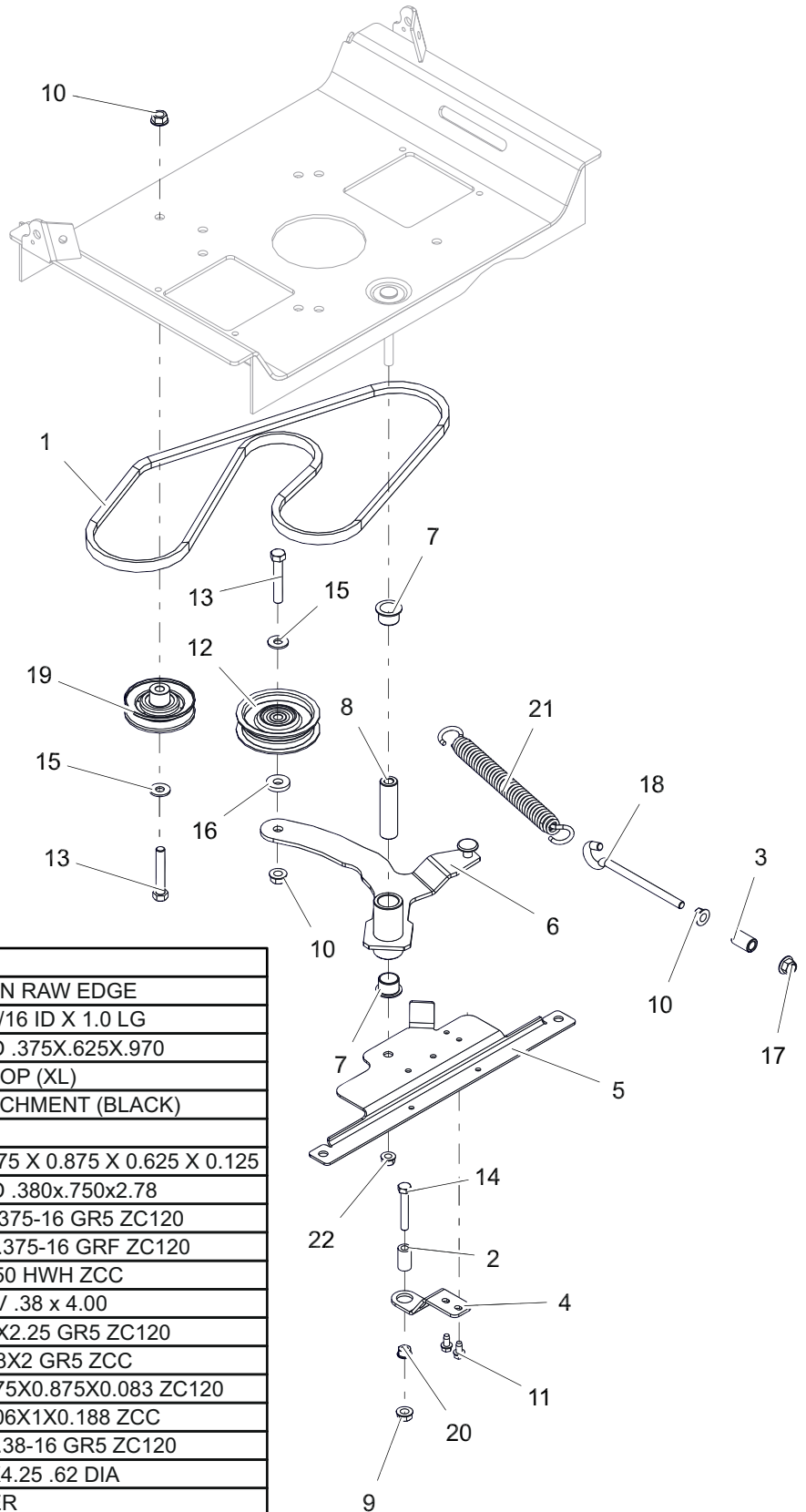
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BOM ID	Number	Qty	Description
1	05291900	1	TRANSAXLE, RH
2	05291800	1	TRANSAXLE, LH
3	07101426	2	ASSM TIRE\WHEEL, 20 X 10 -8
4	06500926	8	NUT, WHEEL .500-20 ZCC
5	04884151	2	BRKT, VALVE DUMP
6	05162451	1	SPCR, TRANSAXLE .438 ID X .750 OD X 8.18 (BLACK)
7	06700222	2	PIN, HAIR #213 .08X1.19 ZCC
8	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
9	05901902	1	BLT, HEX-FLG 0.375-16X11.5 GR5 ZC120
10	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
11	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
12	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC

TRANSAXLE DRIVE

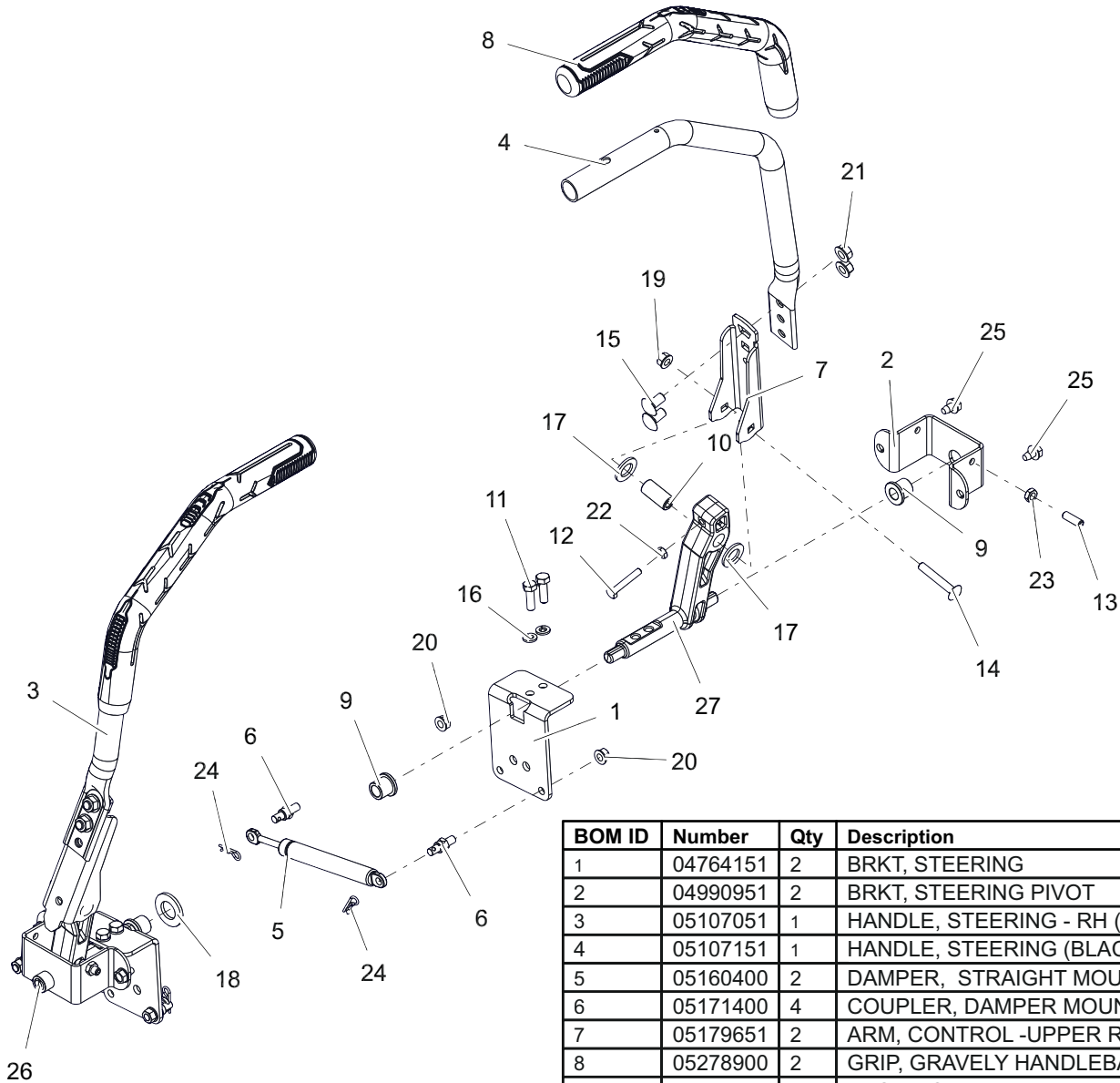
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BOM ID	Number	Qty	Description
1	07200718	1	V-BELT, A SECTION RAW EDGE
2	03980200	1	SPCR, RUBBER 5/16 ID X 1.0 LG
3	04193500	1	SPACER SLEEVED .375X.625X.970
4	04879351	1	BRKT, CLUTCH STOP (XL)
5	05240851	1	BRKT, IDLER ATTACHMENT (BLACK)
6	04890451	1	WLDMT, IDLER
7	05500039	2	BSHG, FLANGE 0.75 X 0.875 X 0.625 X 0.125
8	05501237	1	SPACER SLEEVED .380x.750x2.78
9	06500735	1	NUT, FLG-SPNLK .375-16 GR5 ZC120
10	06500822	3	NUT, FLG-TOP LK .375-16 GRF ZC120
11	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
12	07349900	1	SHEAVE, IDLER -V .38 x 4.00
13	05901640	2	BLT, HEX 0.375-16X2.25 GR5 ZC120
14	05901805	1	BLT, HEX 0.3125-18X2 GR5 ZCC
15	06401023	2	WSHR-FL-STL 0.375X0.875X0.083 ZC120
16	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
17	06500726	1	NUT, LK-NYL-FLG .38-16 GR5 ZC120
18	07001640	1	BOLT, EYE .38-16X4.25 .62 DIA
19	07347200	1	ASM, 3.00" V IDLER
20	06500815	1	NUT, FLG-SPNLK .312-18 GR5 ZC120
21	08300507	1	SPRG, EXTENSION - SWIVEL
22	06500904	1	NUT, FLG-TOP LK .312-18 GR5 ZCC

CONTROLS

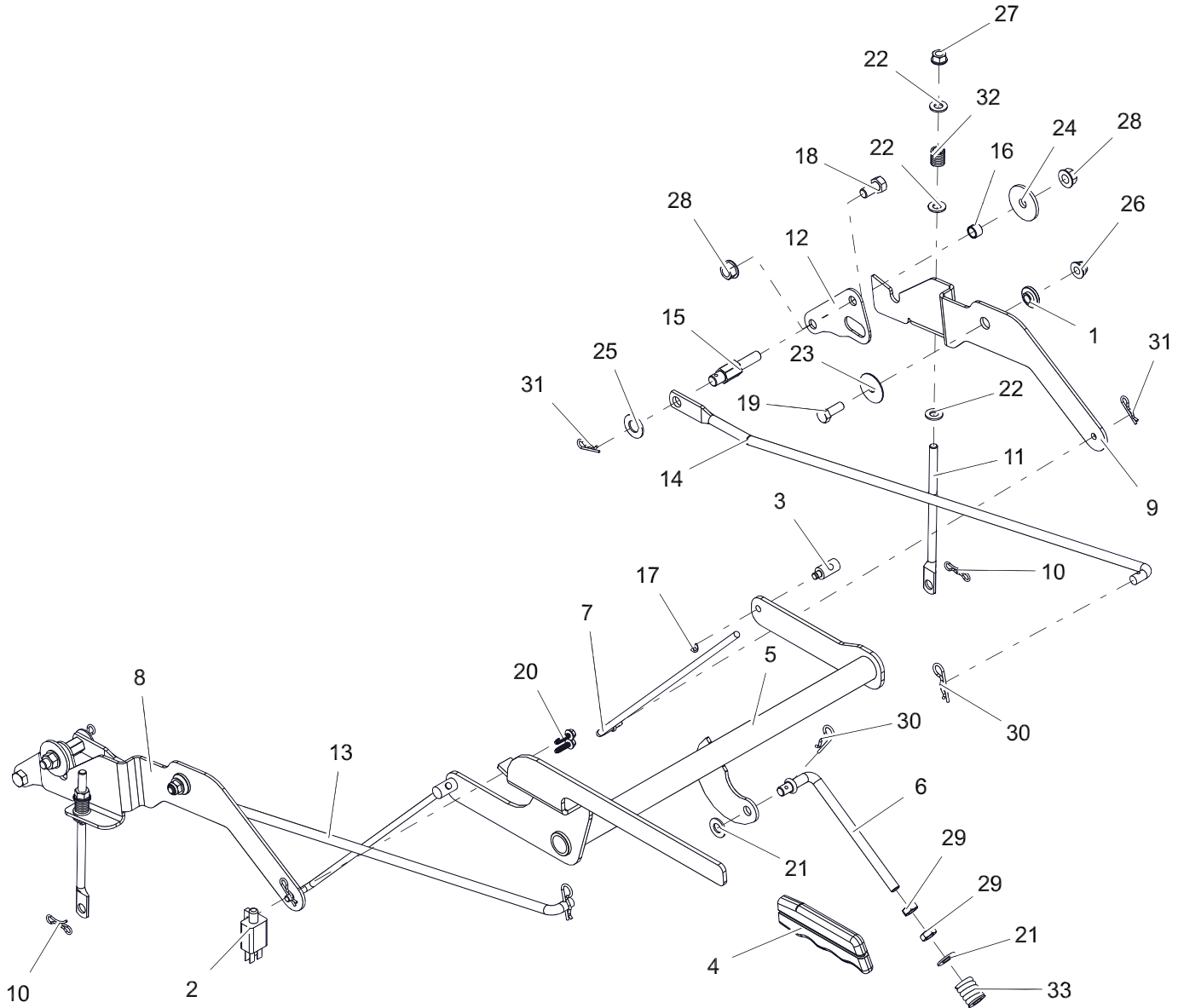
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BOM ID	Number	Qty	Description
1	04764151	2	BRKT, STEERING
2	04990951	2	BRKT, STEERING PIVOT
3	05107051	1	HANDLE, STEERING - RH (BLACK)
4	05107151	1	HANDLE, STEERING (BLACK)
5	05160400	2	DAMPER, STRAIGHT MOUNT
6	05171400	4	COUPLER, DAMPER MOUNT
7	05179651	2	ARM, CONTROL -UPPER RH (BLACK)
8	05278900	2	GRIP, GRAVELY HANDLEBAR
9	05501001	4	BUSHING FLANGE
10	05501334	2	BSHG-SLV .342 X .627 X 1.331
11	05901802	4	BLT, HEX 0.3125-18X1 GR8 ZCC
12	05902030	2	BLT, HEX 0.25-20X1.5F GR5 ZCC
13	06100240	2	SCR-SET, .312-18X1.000
14	06200431	2	BTL,RHSSN .313-18 X 2 G5 ZCC
15	06200432	4	BTL,RHSSN .375-16 X 0.75 G5 FPB
16	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
17	06401130	4	WSHR, FRICTION
18	06401140	1	WSHR-FL-STL 0.812X1.469X0.134 ZCC
19	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
20	06500904	4	NUT, FLG-TOP LK .312-18 GR5 ZCC
21	06500905	4	NUT, FLG-TOP LK .375-16 GRG ZC120
22	06500908	2	NUT, JAM .250-20 G2 ZCC
23	06500909	2	NUT, JAM .312-18 GR5 ZCC
24	06700222	4	PIN, HAIR #213 .08X1.19 ZCC
25	07400124	4	SCR-TAP .312-18X.50 HWH ZCC
26	09155400	1	ARM, STEERING - RH LOWER (MACHINED)
27	09155500	1	ARM, STEERING - LH LOWER (MACHINED)

PARKING BRAKE

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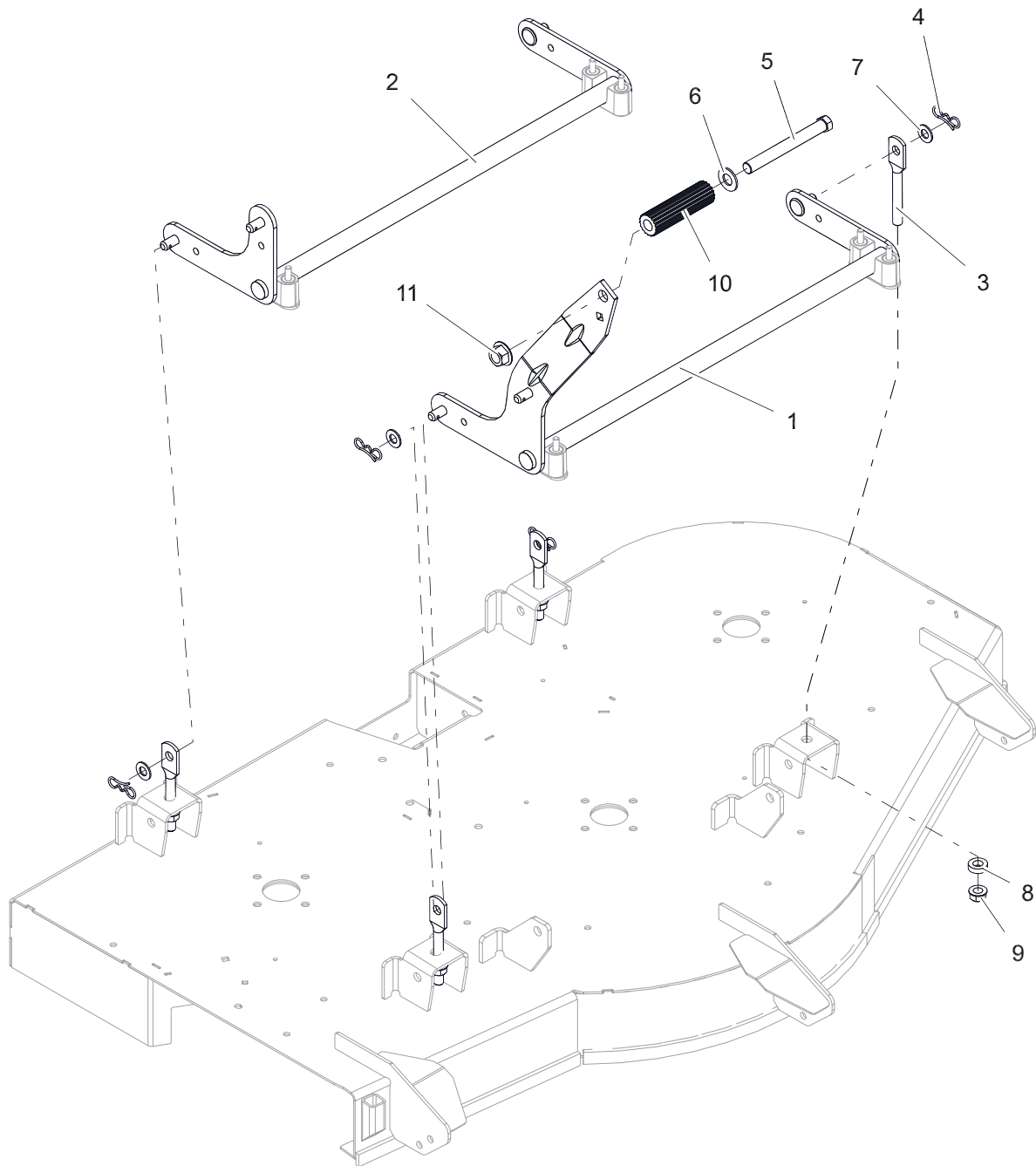


BOM ID	Number	Qty	Description
1	01305900	2	SPACER FLANGED
2	03606600	1	SWITCH- DOUBLE POLE N.O./N.O.
3	03764800	2	TRUNNION, 1/4-20
4	05097200	1	GRIP, PARKING BRAKE, GREY
5	04787851	1	WLDMT, BRAKE LEVER (BLACK)
6	04787900	1	LINK, OVER CENTER BRAKE
7	04788000	2	LINK, BRAKE ARM
8	04788100	1	INTERLOCK, RH BRAKE LINK
9	04790400	1	INTERLOCK, LH BRAKE LINK
10	06700229	2	PIN, BOWTIE #72 ZCC
11	04790600	2	LINK, BRAKE COG
12	04799351	2	PLATE, TRANSAXLE
13	05245600	1	LINKAGE, STEERING - RH
14	05245700	1	LINKAGE, STEERING - LH
15	05245800	2	STUD, STEERING LINK MOUNTING
16	05501235	2	SPCR, .385X.500X.350
17	05700125	2	RING, RETAINING-E .25X.025

BOM ID	Number	Qty	Description
18	05901702	2	BLT, HEX 0.375-16X0.75 GR5 ZC120
19	05901801	2	BLT, HEX 0.3125-18X0.875 GR5 ZCC
20	06100232	2	SCR, PLASTITE-HWH 0.2 X 0.75 ZC120
21	06401013	2	WSHR-FL-STL 0.406X0.812X0.065 ZC120
22	06401017	6	WSHR-FL-STL 0.344X0.688X0.065 ZC120
23	06401105	2	WSHR-FL-STL 0.347X1.254X0.048 ZCC
24	06401106	2	WSHR-FL-STL 0.38X1.5X0.125 ZCC
25	06401112	2	WSHR-FL-STL 0.505X1X0.062 ZCC
26	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
27	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
28	06500901	4	NUT, FLG-CTR LK .375-16 GR5 ZC120
29	06500910	2	NUT-JAM .375-16 GR2 ZCC
30	06700219	3	PIN, HAIR .09 X 1.50 ZCC
31	06700222	4	PIN, HAIR #213 .08X1.19 ZCC
32	08300028	2	SPRG, COMPRESSION
33	08320900	1	SPRG, COMPRESSION

DECK LIFT

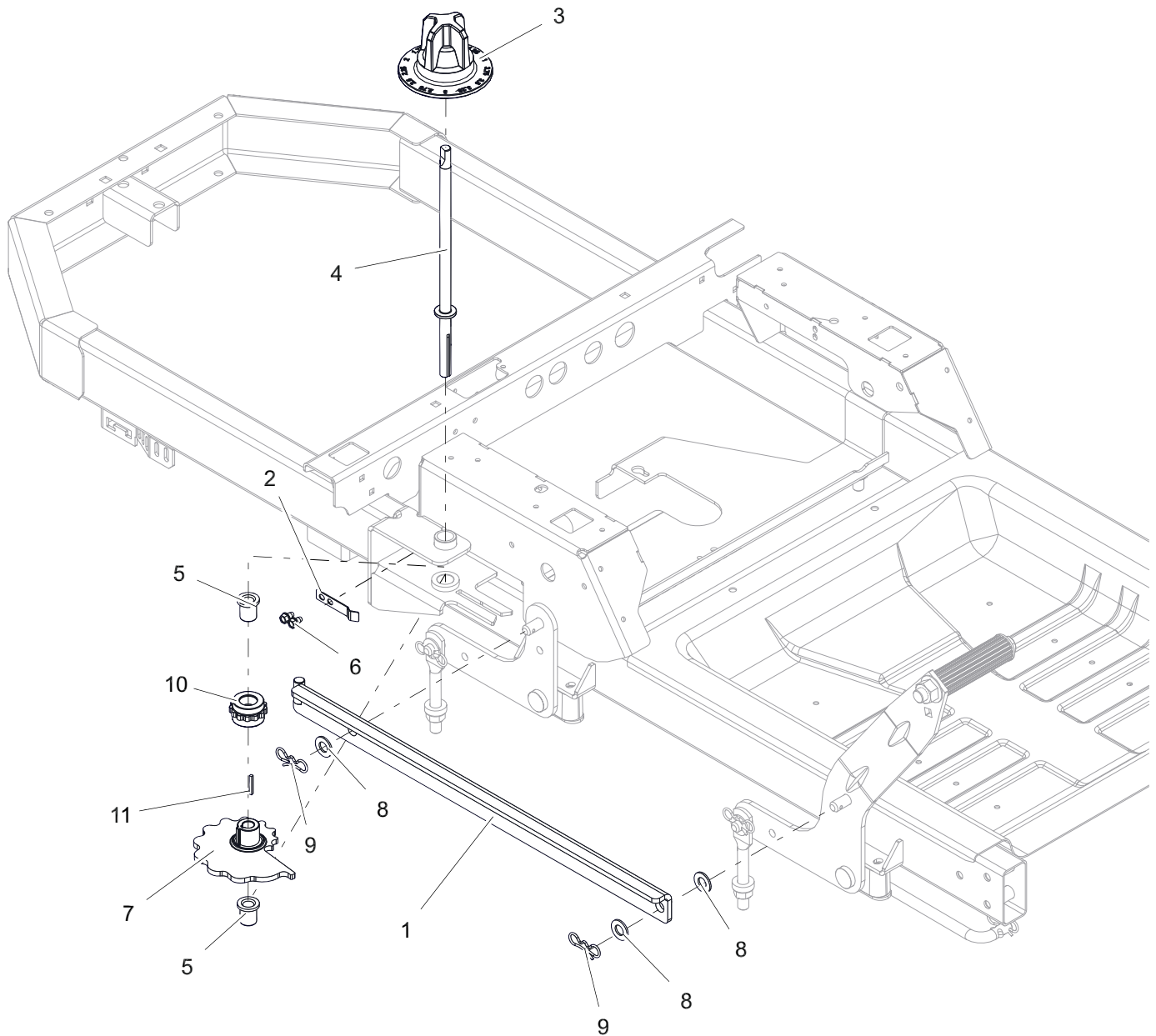
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BOM ID	Number	Qty	Description
1	09476451	1	WLDMT, FRONT DECK LIFT PIVOT (BLACK)
2	05246151	1	WLDMT, REAR DECK LIFT PIVOT (BLACK)
3	05113900	4	LINK, DECK (HOLE-LONG)
4	06700220	4	PIN, BOWTIE LOCKING .091X1.875 ZCC
5	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
6	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
7	06443300	4	WSHR-FL-NYL .518X1.00X.08
8	07500417	4	WSHR, RUBBER
9	06500902	4	NUT, FLG-CTR LK .500-13 GF ZCC
10	05120951	1	ROD, FOOT PEDAL (BLACK)
11	06500835	1	NUT,FLG-TOP LK .625-11 FBP

HEIGHT OF CUT

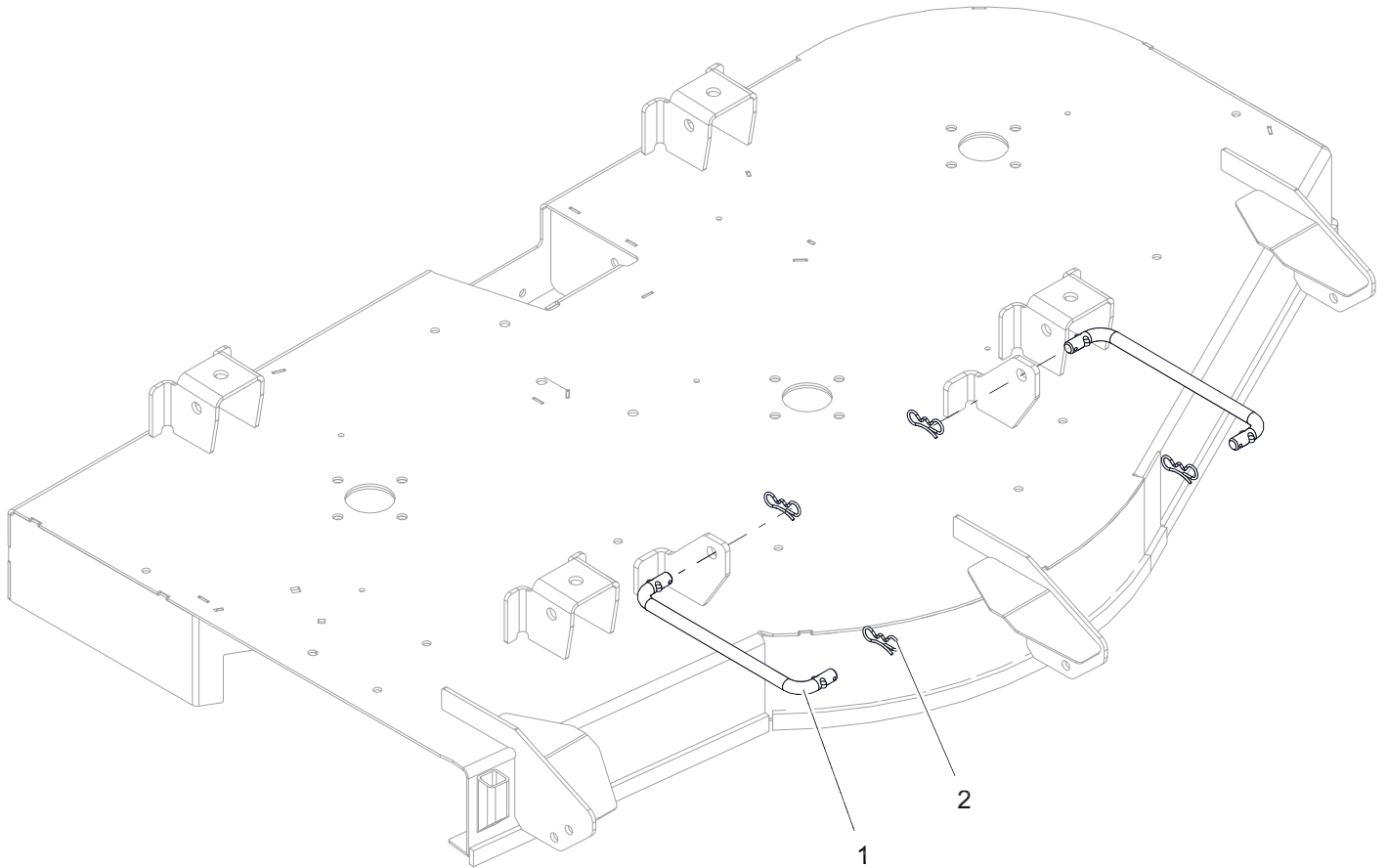
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BOM ID	Number	Qty	Description
1	04741751	1	WLDMT, HOC LINK
2	04742100	1	ARM, HOC DETENT
3	05091700	1	KNOB, HOC DIAL
4	09361500	1	SHAFT, CAM
5	05501218	2	BUSHING, FLANGE .503X.75X.875X1.0
6	07400125	2	SCR-TAP .25-20X.38 HWH ZCC
7	05165900	1	CAM, HOC (PM)
8	06443300	3	WSHR-FL-NYL .518X1.00X.08
9	06700220	2	PIN, BOWTIE LOCKING .091X1.875 ZCC
10	07500422	1	GEAR, HOC INDEX
11	06600211	1	KEY, 1/8 X 1/8 X 1.0 REV

DECK MOUNT

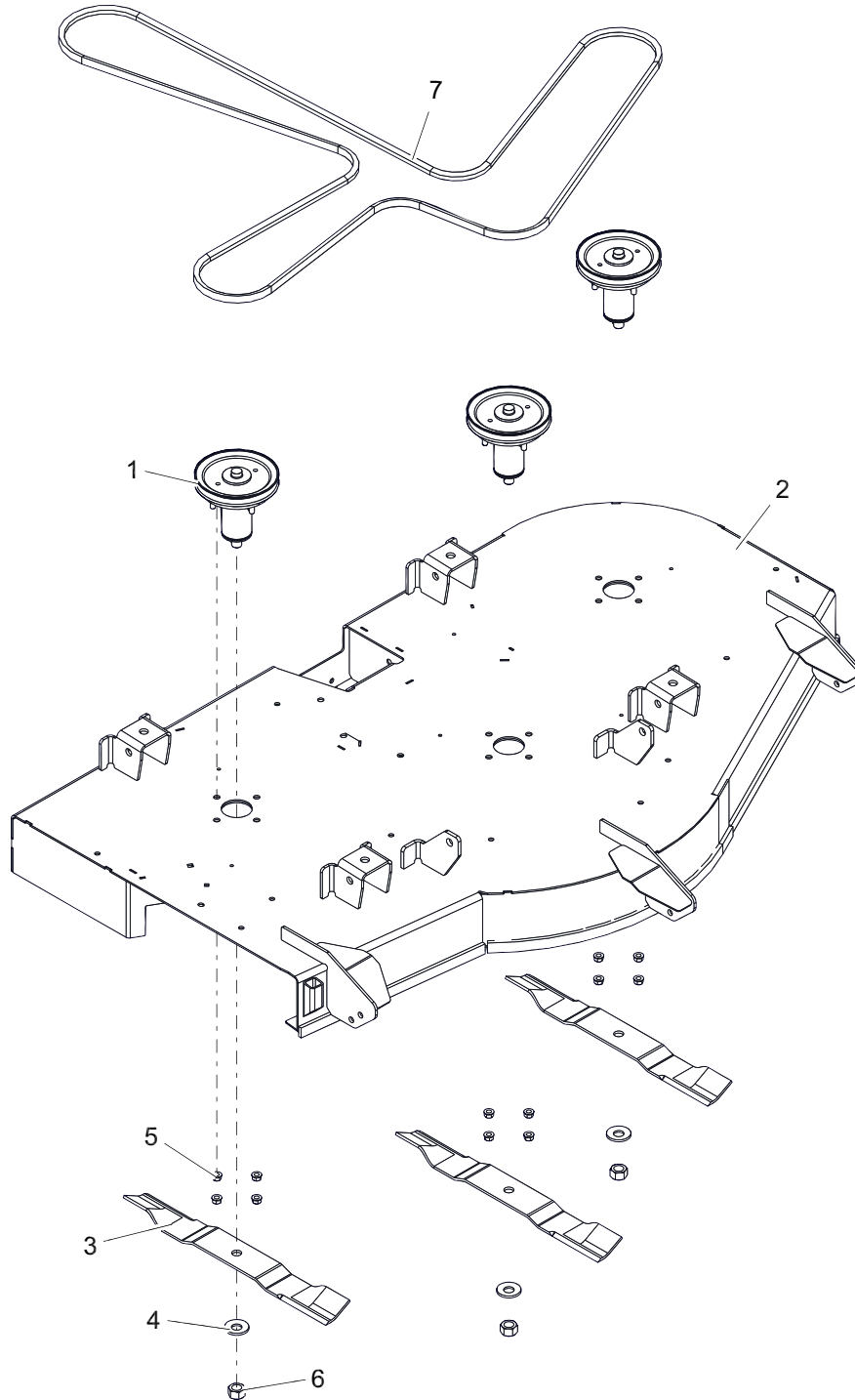
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BOM ID	Number	Qty	Description
1	02004500	2	LINK, DRAG
2	06700220	4	PIN, BOWTIE LOCKING .091X1.875 ZCC

DECK, BELT, BLADES AND SPINDLES

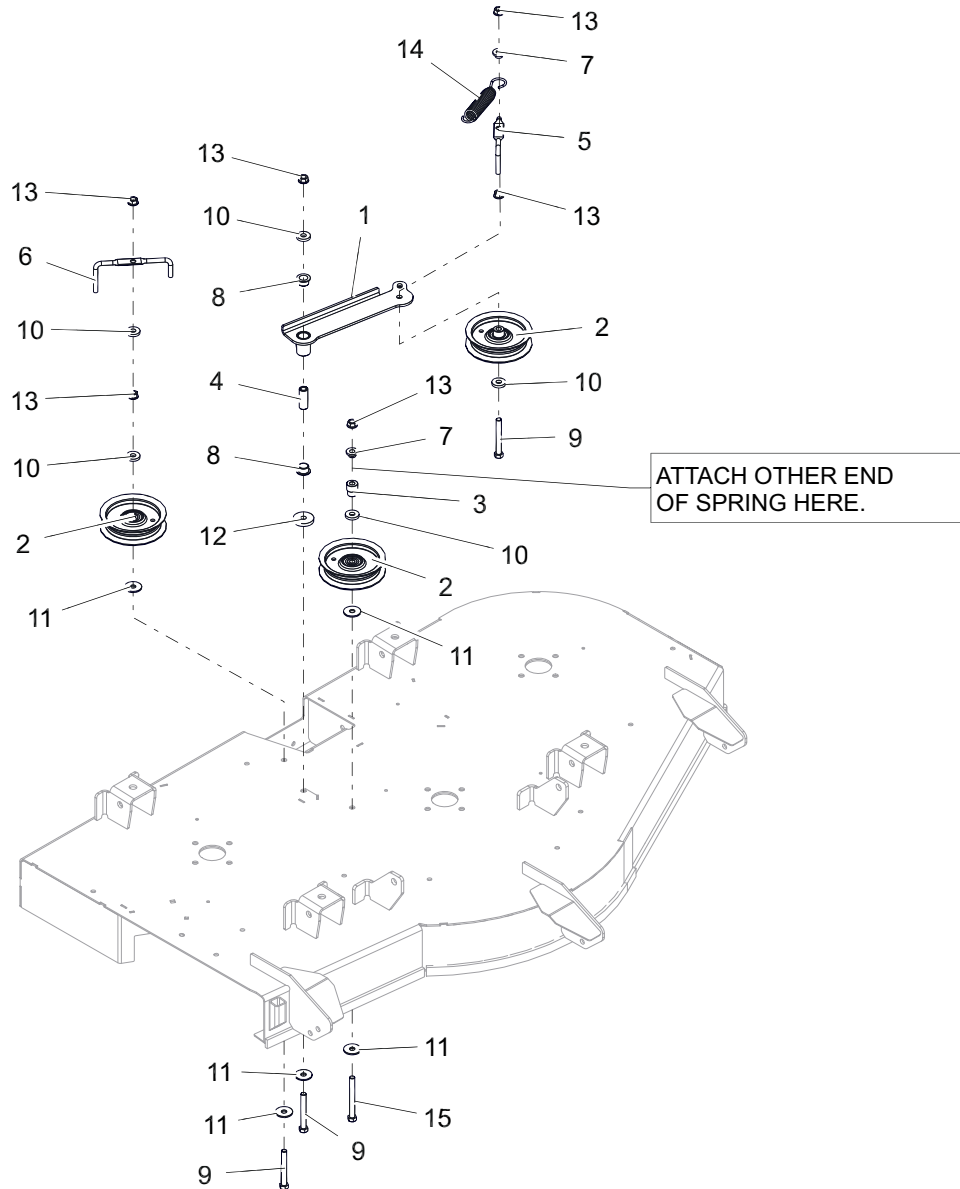
Models 915280



BOM ID	Number	Qty	Description
1	51537200	3	ASM, ALUM SPINDLE 4.75" DIA.
2	51537400	1	WLDMT, DECK 52" (MATTE BLACK)
3	04771200	3	BLADE, 18" - 20 DEG .5 OFFSET
4	06445700	3	WSHR, BLVL-.63X1.625X.14
5	06500840	12	NUT, FLG-CTR LK .312-18 GR5 ZCC
6	06500920	3	NUT, HEX .625-18 ZCC
7	07200023	1	V-BELT, HA-WRAPPED

IDLERS AND SHEAVES

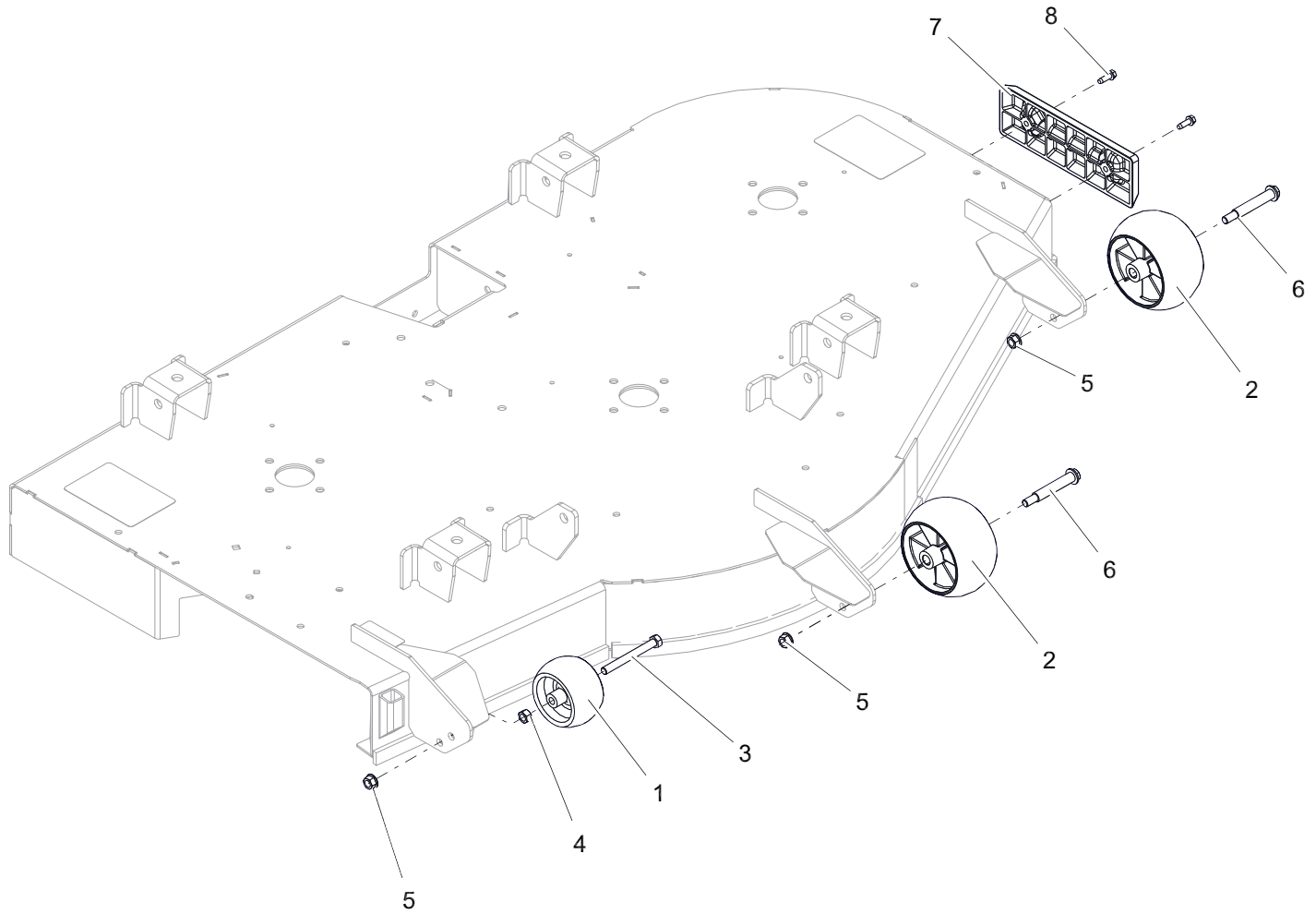
Models 915280



BOM ID	Number	Qty	Description
1	04795642	1	WLDMT, IDLER - 52" IDLER ARM (MATTE BLACK)
2	07350100	3	IDLER, FLAT - 4.06" X .75"
3	00679300	1	BUSHING IDLER (P/M)
4	03763400	1	SPACER SLEEVED .375IDX.625ODX1.66 PM
5	03856800	1	WIREFORM, BELT
6	03974100	1	FINGER, BELT
7	05500435	2	BUSHING FLANGED FLG .385 X .500 X .875 X .406
8	05500907	2	BSHG, FLANGE
9	05901815	3	BLT, HEX 0.375-16X3F GR5 ZCC
10	06401108	5	WSHR-FL-STL 0.406X1X0.188 ZCC
11	06401021	5	WSHR-FL-STL 0.406X1.25X0.1 ZCC
12	06401110	1	WSHR-FL-STL 0.406X1.5X0.245 ZCC
13	06500901	6	NUT, FLG-CTR LK .375-16 GR5 ZC120
14	08320300	1	SPRG, EXTENSION
15	05901818	1	BLT, HEX 0.375-16X3.5 GR5 ZCC

ANTI-SCALP ROLLERS

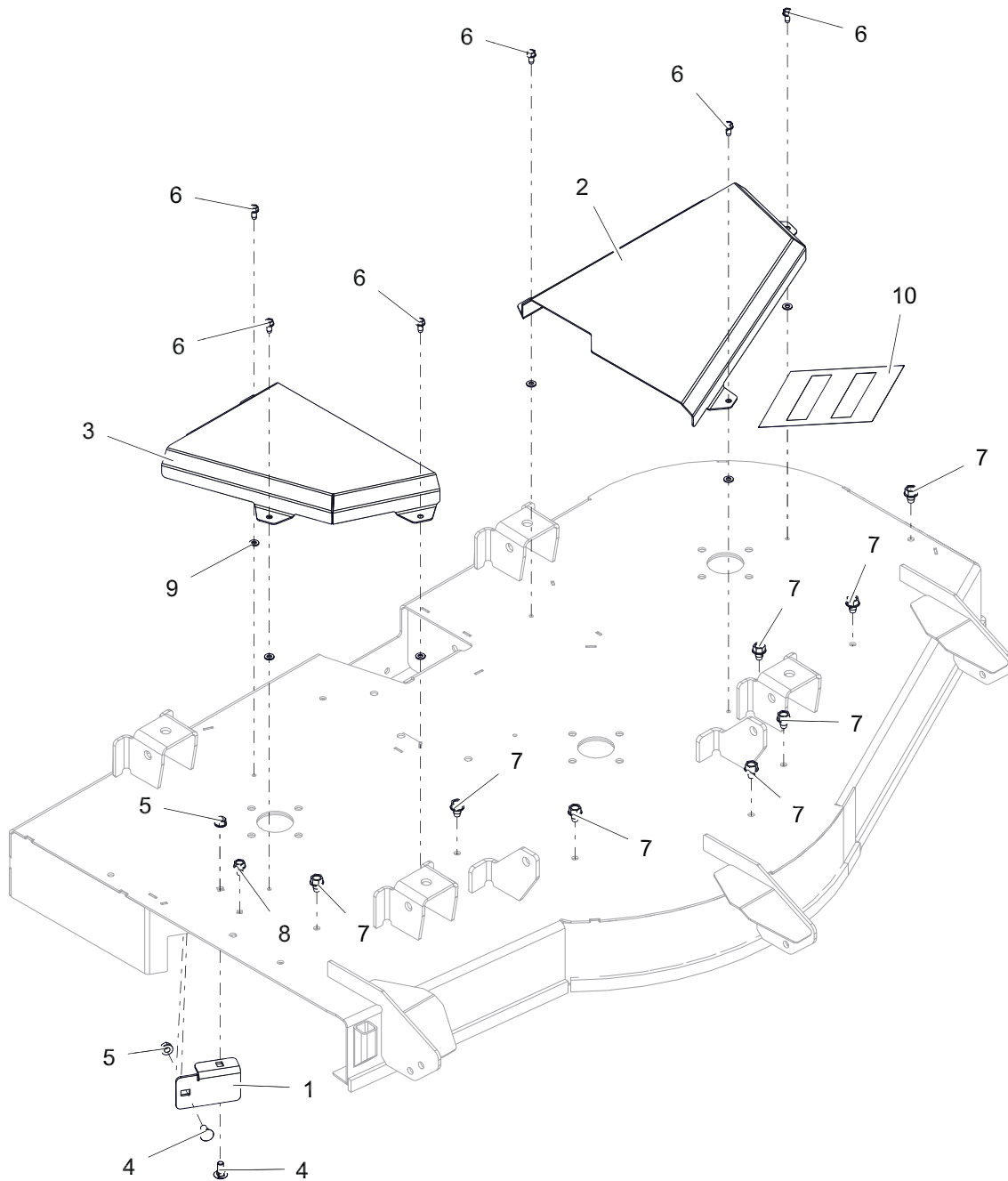
Models 915280



BOM ID	Number	Qty	Description
1	02745400	1	ROLLER
2	03905600	2	WHEEL, ANTI SCALP - 5XOS
3	05901818	1	BLT, HEX 0.375-16X3.5 GR5 ZCC
4	06500917	1	NUT, STD .375-16 GR2 ZCC
5	06500901	3	NUT, FLG-CTR LK .375-16 GR5 ZC120
6	07056800	2	BLT-SHLDR .38-16X2.50 HWH G5 ZCC
7	09651500	1	BUMPER, DECK
8	07400131	2	SCR-TAP .25-20X.750 HWH ZCC

BELT COVERS

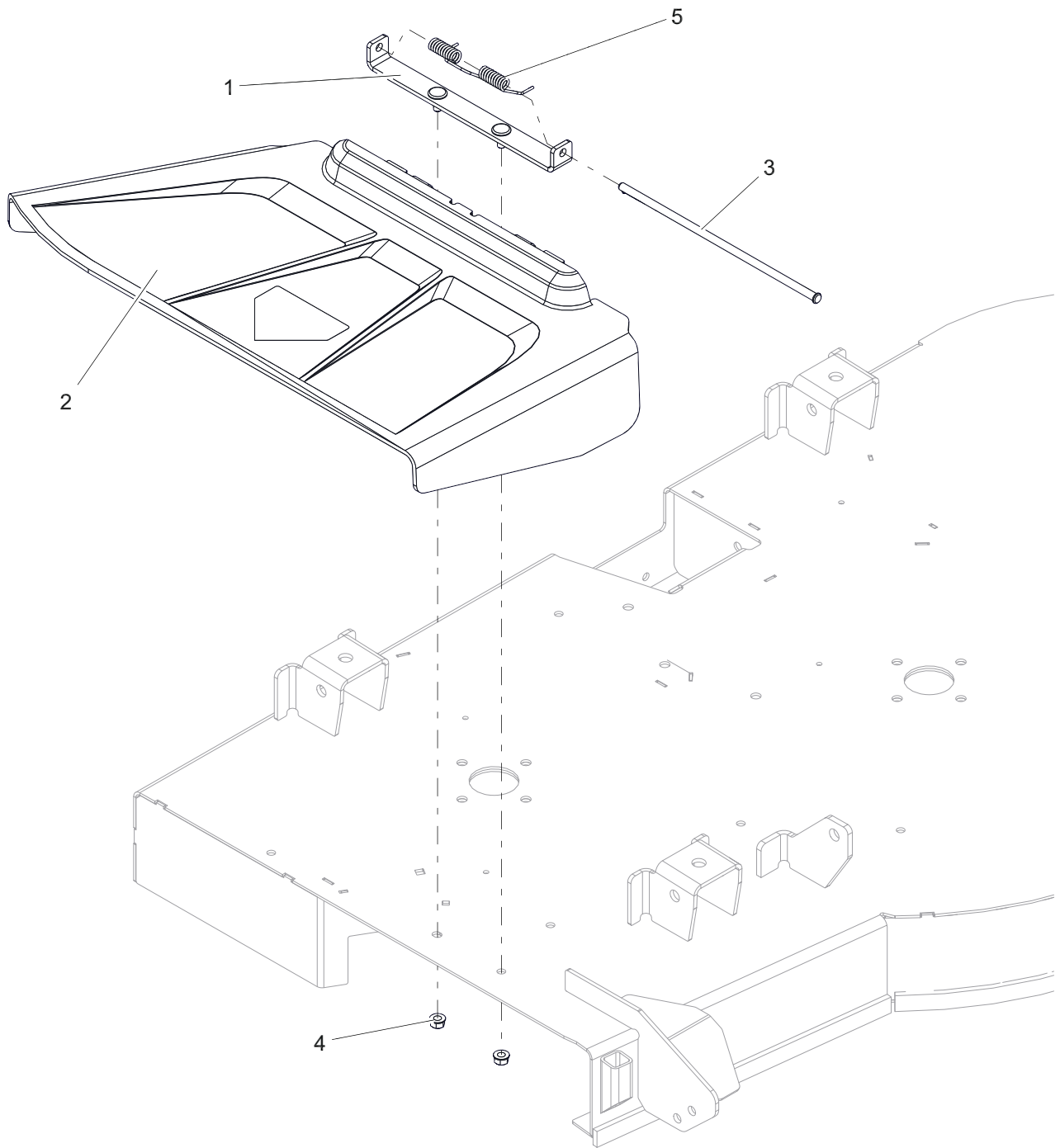
Models 915280



BOM ID	Number	Qty	Description
1	04771642	1	STRIP, DEFLECTOR 52" (MATTE BLACK)
2	05294051	1	COVER, LH BELT - 52" (BLACK)
3	05294151	1	COVER, RH BELT - 52" (BLACK)
4	06200232	2	BTL,RHSN .313-18 X 0.75 G5 ZCC
5	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
6	07400122	6	SCR-TAP .25-20X.50 HWH ZCC
7	07400126	8	SCR-TAP .38-16X.500 HWH ZCC
8	07400124	1	SCR-TAP .312-18X.50 HWH ZCC
9	00967441	6	WSHR, .257X.500 X .062 NYLON
10	09657700	1	TAPE, GRIP - STEALTH

CHUTE

Model 915280



BOM ID	Number	Qty	Description
1	04799800	1	WLDMT, CHUTE MOUNTING BRACKET
2	04795000	1	CHUTE, SIDE DISCHARGE
3	06800205	1	PIN, SLIC-.312X10.45
4	06500904	2	NUT, FLG-TOP LK .312-18 GR5 ZCC
5	08300621	1	SPRG, TORSION .35 ID (CHUTE)



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