



GRAVELLY.

Pro-Turn 600 Dump From Seat Bagger

Parts Manual

Model:

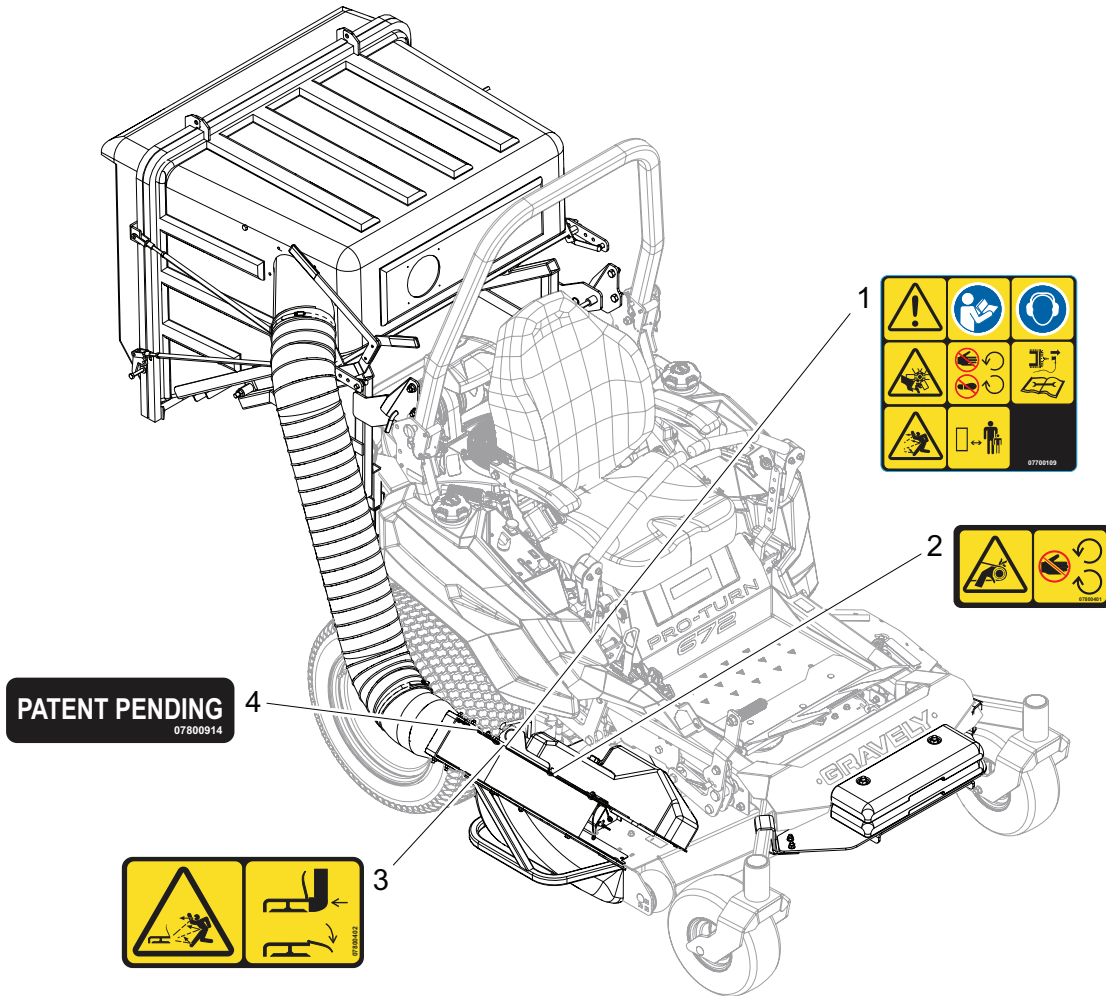
892054 – Dump From Seat Bagger
(SN 000101 +)

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DECALS

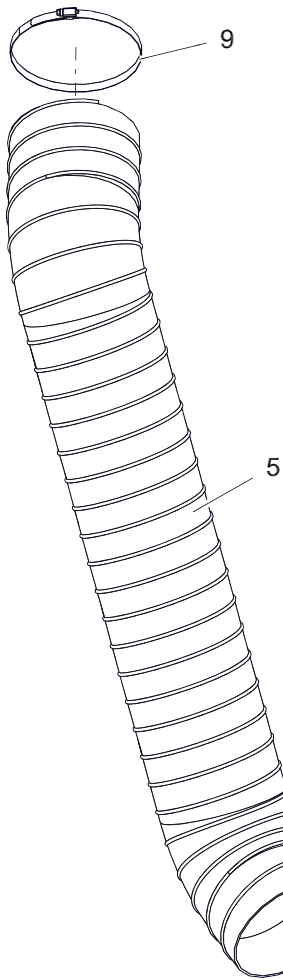
Model 892054



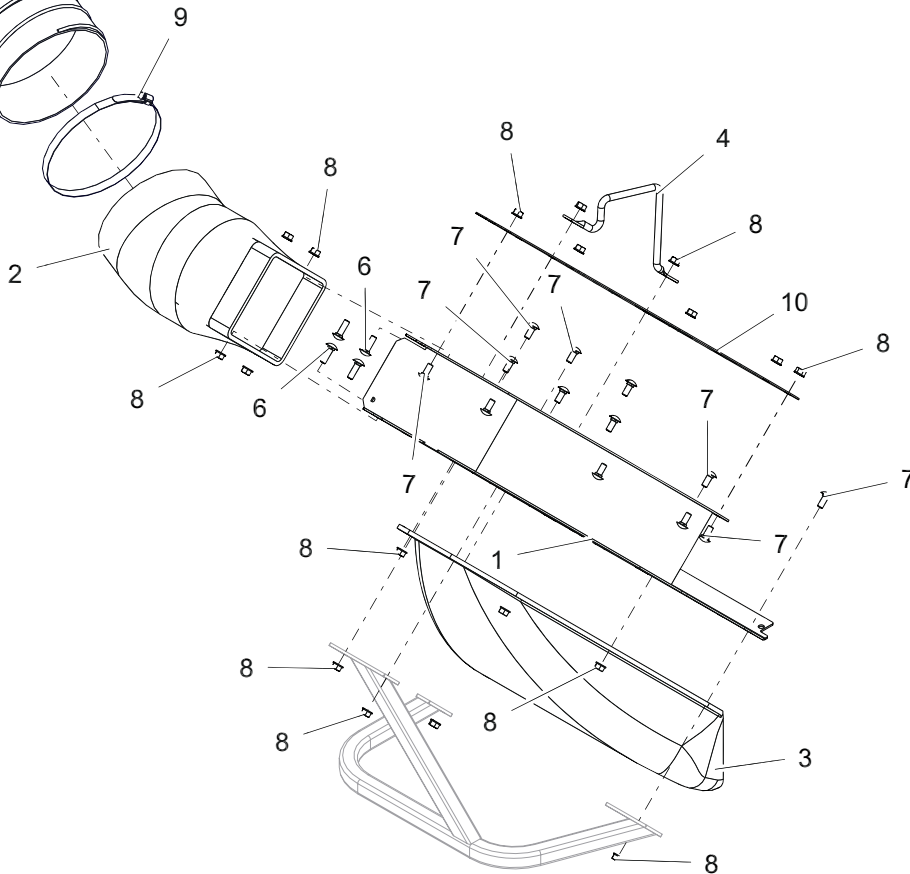
BOM ID	Number	Qty	Description
1	07700109	1	DECAL, WARNING -VAC ISO CE
2	07800401	1	DECAL, SAFETY - GUARDING
3	07800402	1	DECAL, SAFETY - DECK GUARDING
4	07800914	1	DECAL, PATENT PENDING

BLOWER HOUSING ASSEMBLY AND HOSE

Model 892054

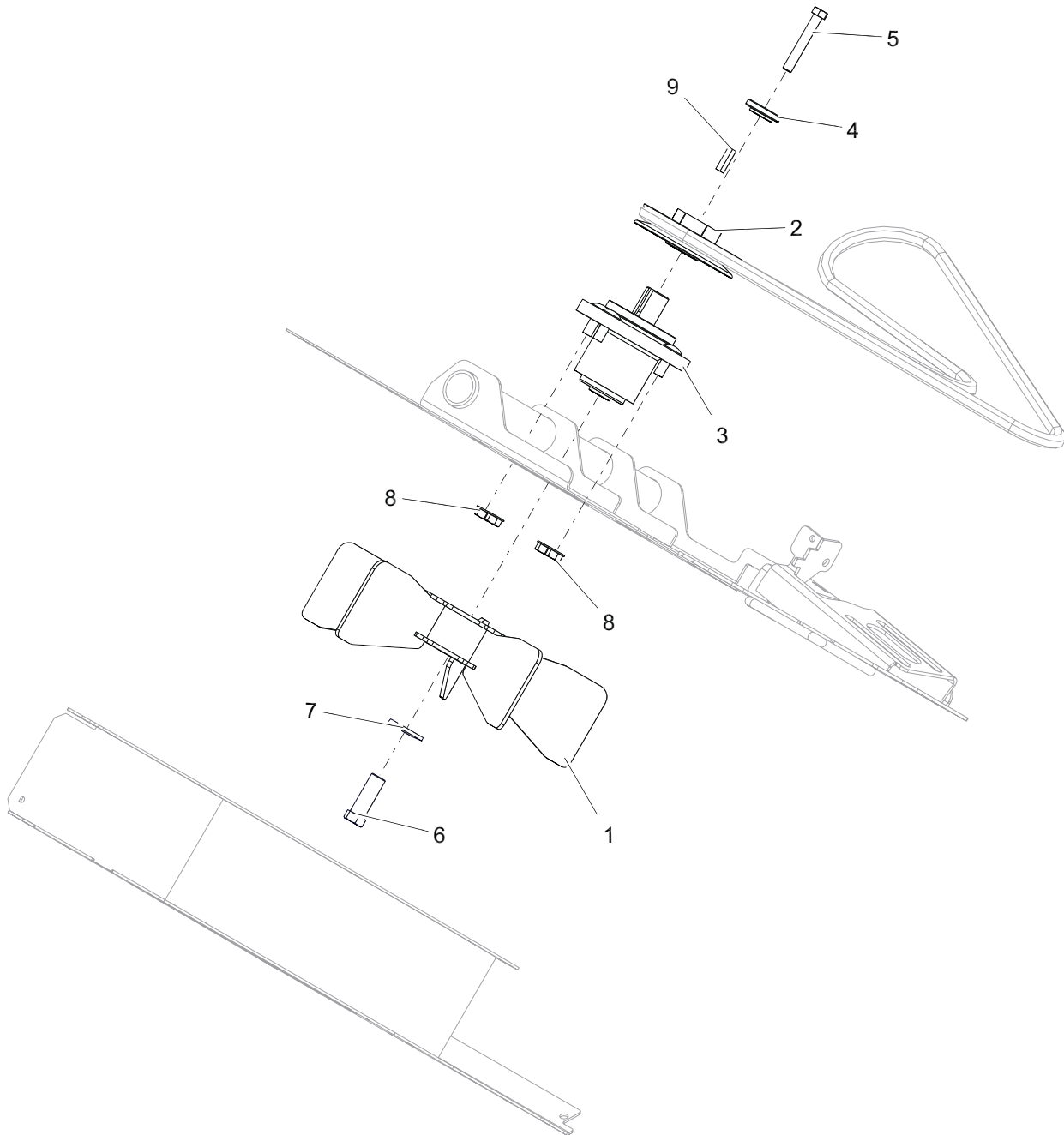


BOM ID	Number	Qty	Description
1	05143651	1	WLDMT, HOUSING SCROLL (BLACK)
2	00452200	1	ADAPTOR, HOSE
3	05144600	1	PLENUM ,GRASS BLOWER
4	05147051	1	HANDLE, BOLT -ON (BLACK)
5	05284100	1	HOSE, 7" - FLEXIBLE
6	06200237	4	BTL,RHSSN .313-18 X 1 G5 ZCC
7	06200309	15	BTL,RHSSN .313-18 X 0.75 G5 ZCC
8	06500904	19	NUT, FLG-TOP LK .312-18 GR5 ZCC
9	21576400	2	CLAMP, 7" BAGGER HOSE
10	59112900	1	PLATE, BLOWER COVER (BLACK)



IMPELLER ASSEMBLY

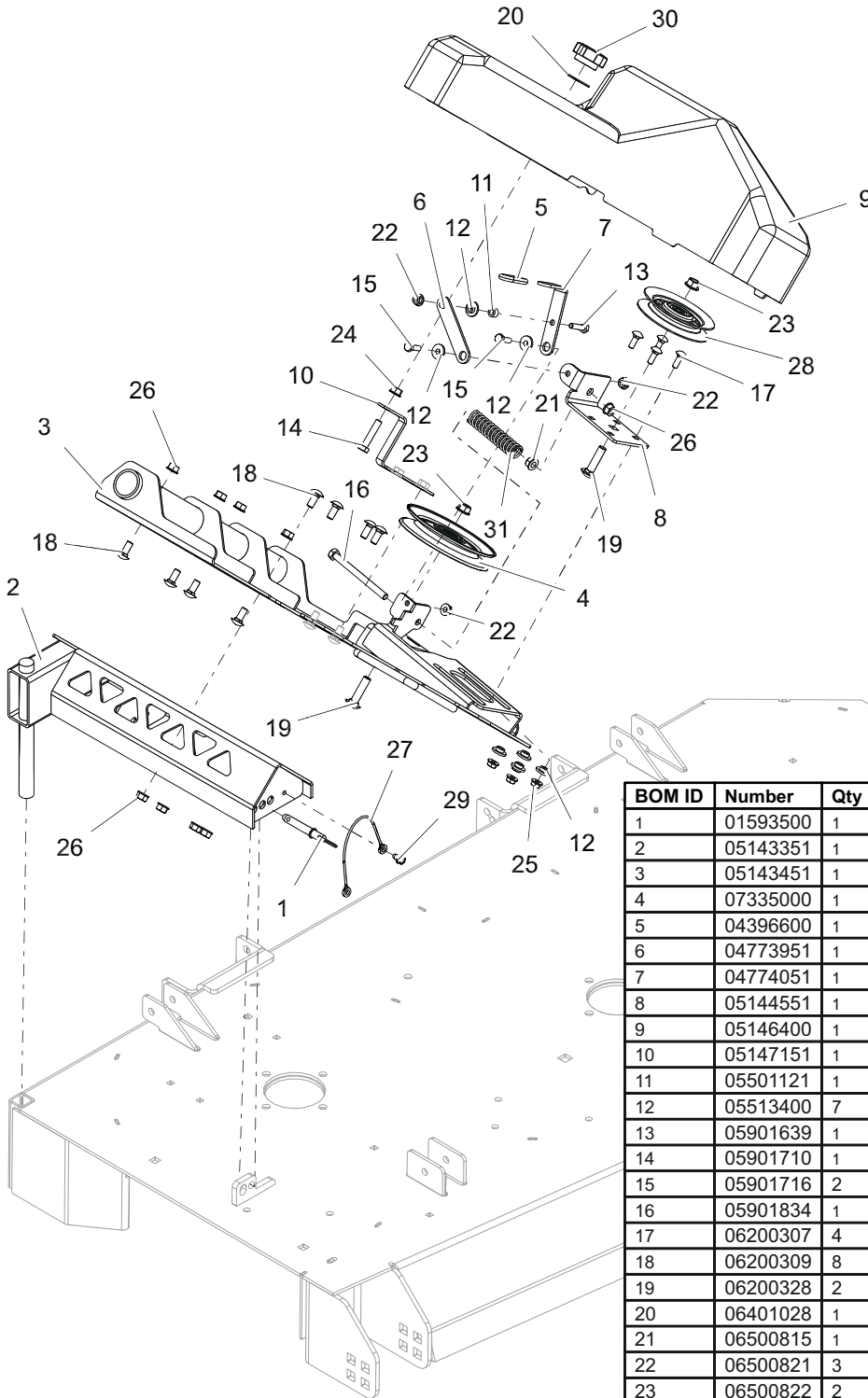
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BOM ID	Number	Qty	Description
1	05137500	1	IMPELLER, HD BLOWER
2	07347967	1	PULLEY, V-1" ID X 5.75" OD (BLACK)
3	59112600	1	SPINDLE ASSY, SERVICE (BLOWER)
4	04530500	1	RETAINER, SHEAVE SPINDLE
5	05901811	1	BLT, HEX 0.375-16X2.5 GR8 ZCC
6	05901822	1	BLT, HEX 0.625-18X1.75 GR8 ZCC
7	06445700	1	WSHR, BLVL-.63X1.625X.14
8	06500822	4	NUT, FLG-TOP LK .375-16 GRF ZC120
9	06611200	1	KEY-SQ .250X.250X1.00 RC 40-50

BELT DRIVE ASSEMBLY

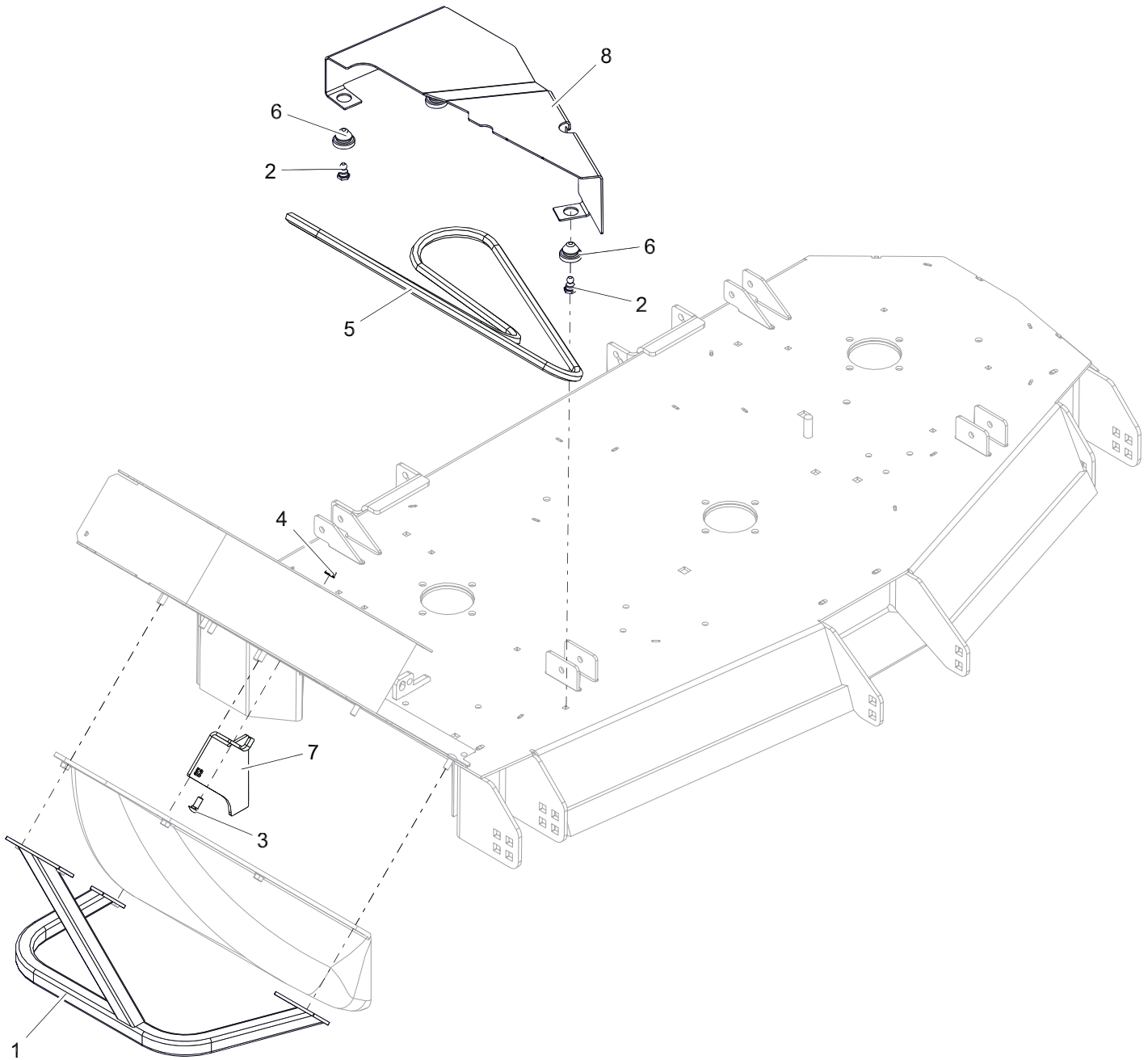
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BOM ID	Number	Qty	Description
1	01593500	1	PIN, SPRING BALL .375 OD X 1.50
2	05143351	1	WLDMT, BLOWER MNT (BLACK)
3	05143451	1	WLDMT, BLOWER SPINDLE MNT
4	07335000	1	IDLER, V-5.00" W/.59 STANDOFF
5	04396600	1	GRIP, SEAT LEVER
6	04773951	1	LINK, TENSIONER
7	04774051	1	HANDLE, TENSIONER
8	05144551	1	PLATE, TENSION PULLEY MOUNTING (BLACK)
9	05146400	1	COVER, BELT HD BLOWER
10	05147151	1	PLATE, COVER MNT (BLACK)
11	05501121	1	BSHG-SLV .261X.44X.25
12	05513400	7	BUSHING FLANGED .265X.437X.250X.750
13	05901639	1	BLT, HEX 0.25-20X1 GR5 ZC120
14	05901710	1	BLT, HEX 0.3125-18X1.5 GR5 ZC120
15	05901716	2	BLT, HEX 0.25-20X0.75 GR5 ZC120
16	05901834	1	BLT, HEX 0.3125-18X4 GR5 ZCC
17	06200307	4	BTL,RHSSN .250-20 X 0.75 G5 ZCC
18	06200309	8	BTL,RHSSN .313-18 X 0.75 G5 ZCC
19	06200328	2	BTL,RHSSN .375-16 X 1.5 G5 ZCC
20	06401028	1	WSHR-FL-STL 0.375X1.5X0.062 ZCC
21	06500815	1	NUT, FLG-SPNLK .312-18 GR5 ZC120
22	06500821	3	NUT, FLG-CTR LK .250-20 GR5 ZC120
23	06500822	2	NUT, FLG-TOP LK .375-16 GR5 ZC120
24	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
25	06500903	4	NUT, FLG-TOP LK .250-20 GR5 ZC120
26	06500904	9	NUT, FLG-TOP LK .312-18 GR5 ZCC
27	06900317	1	LANYARD, 12"
28	07327600	1	IDLER, V, 4.00X.38
29	07400125	1	SCR-TAP .25-20X.38 HWH ZCC
30	07534800	1	KNOB, CLAMPING
31	08300709	1	SPRG, COMPRESSION

Kit Components – 52" (79221200)

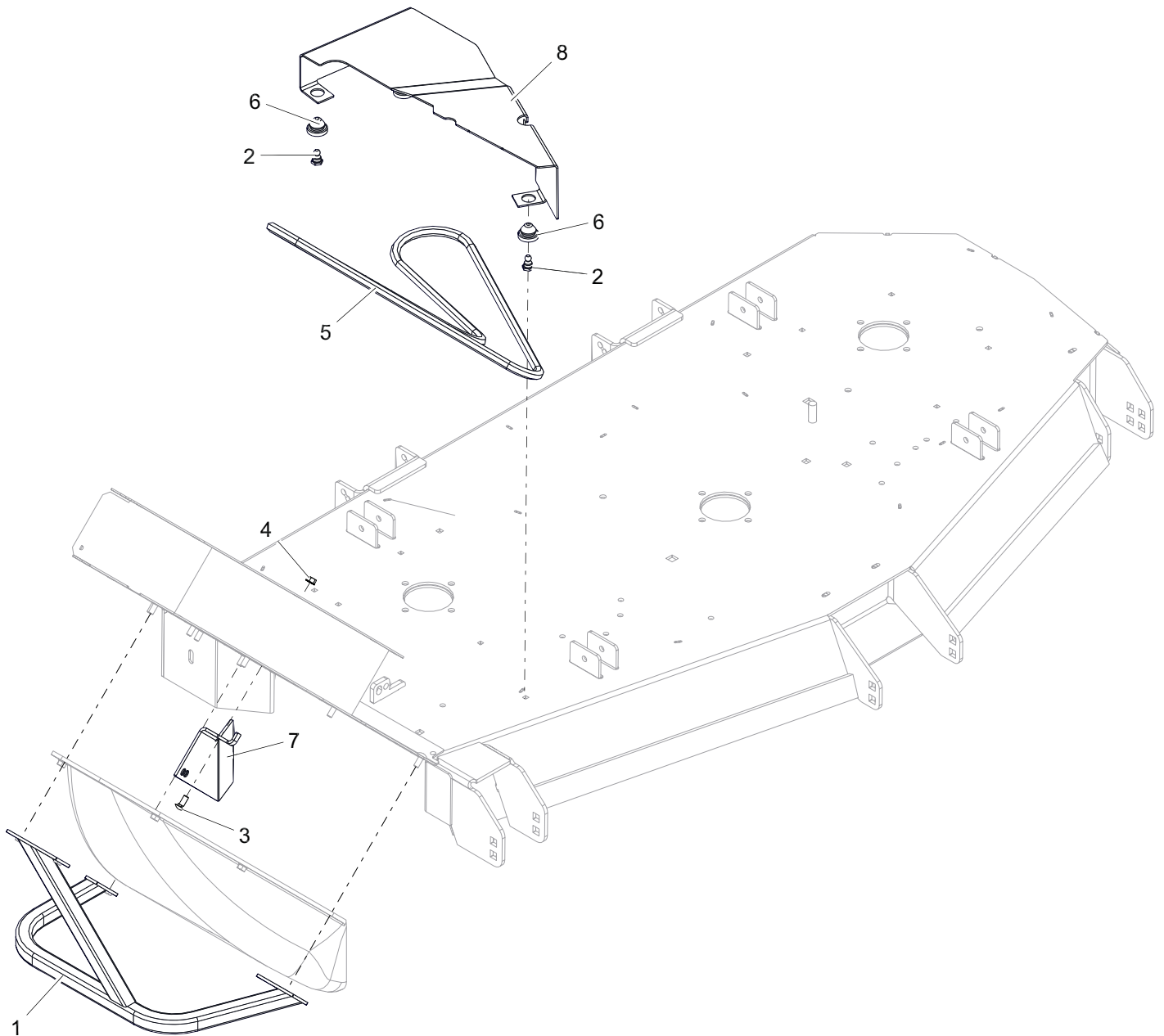
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BOM ID	Number	Qty	Description
1	09394851	1	WLDMT, BLOWER GUARD (BLACK)
2	05275900	2	STUD, BALL FEMALE .250-20 THREAD
3	06200309	1	BTL,RHSSN .313-18 X 0.75 G5 ZCC
4	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
5	07200909	1	HEX BELT, HAA SECTION
6	07500429	3	COUPLING, RUBBER PUSH-IN
7	09388951	1	BRKT, PT600 52" BAGGER DISCH (BLACK)
8	09393851	1	GUARD, RH BLOWER DECK BELT (BLACK)

Kit Components – 60" (79221300)

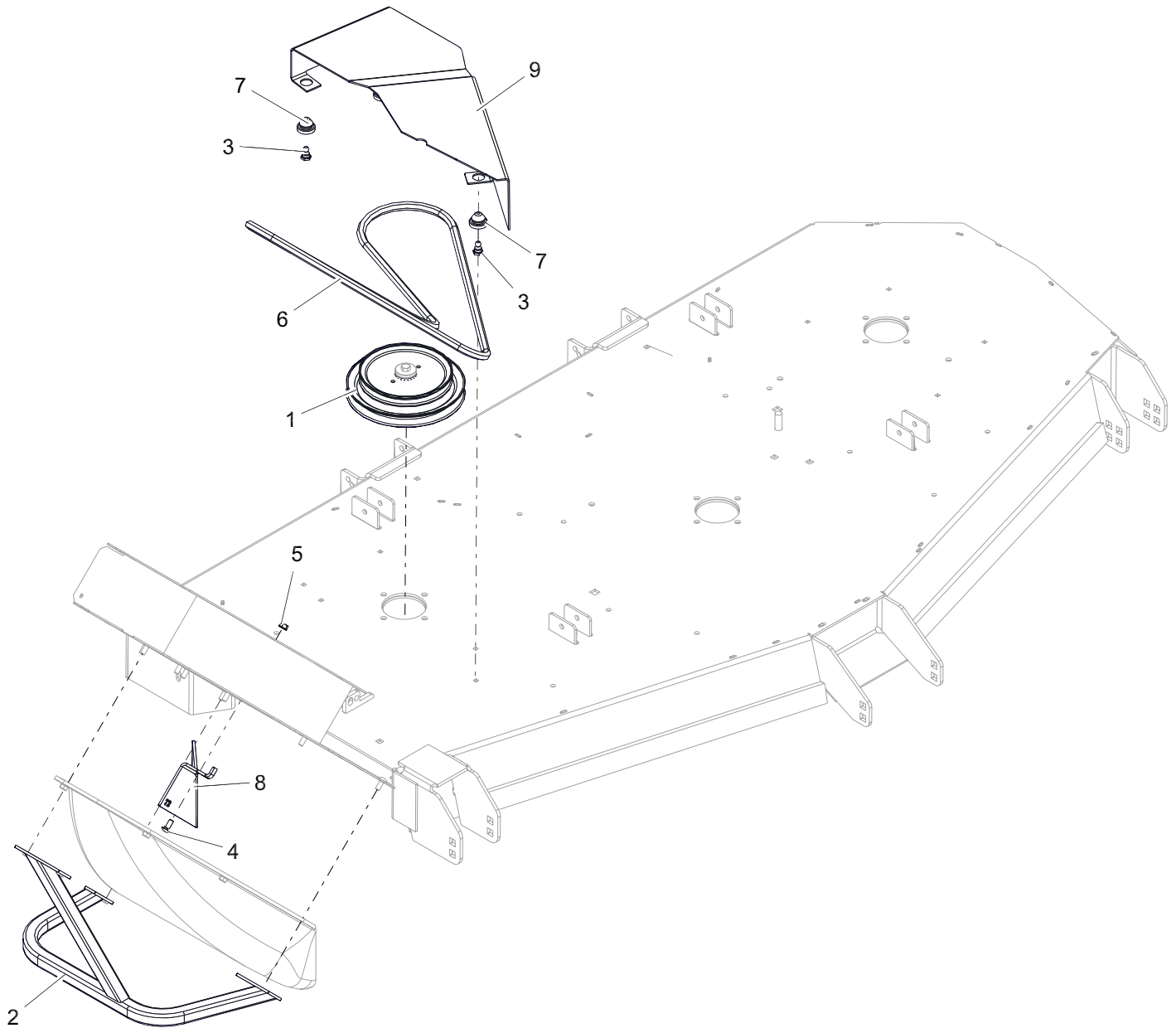
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BOM ID	Number	Qty	Description
1	09394851	1	WLDMT, BLOWER GUARD (BLACK)
2	05275900	2	STUD, BALL FEMALE .250-20 THREAD
3	06200309	1	BTL,RHSSN .313-18 X 0.75 G5 ZCC
4	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
5	07200910	1	HEX BELT, HAA SECTION
6	07500429	3	COUPLING, RUBBER PUSH-IN
7	09389051	1	BRKT, PT600 60" BAGGER DISCH (BLACK)
8	09393851	1	GUARD, RH BLOWER DECK BELT (BLACK)

KIT COMPONENTS – 72" (79221400)

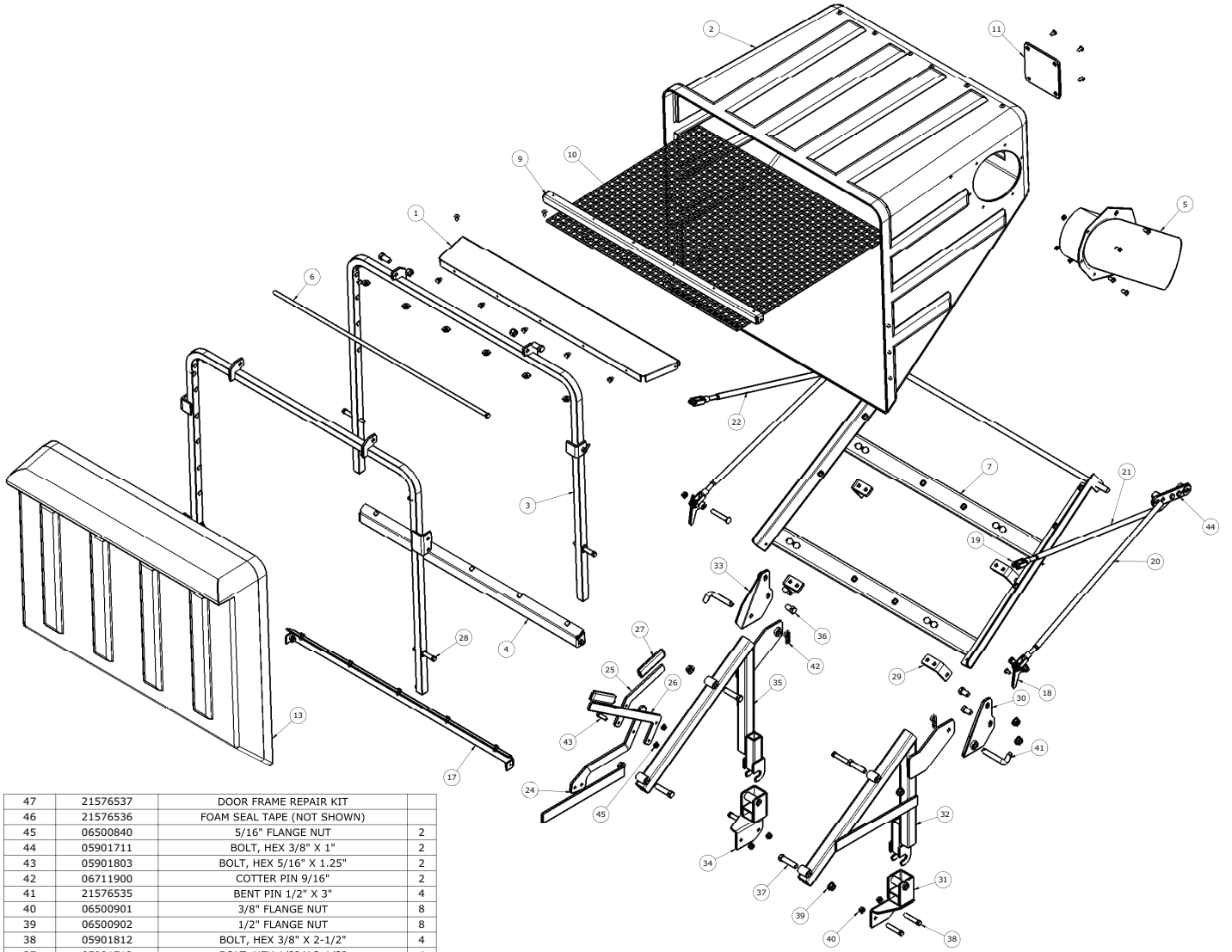
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BOM ID	Number	Qty	Description
1	07341600	1	SHEAVE, DOUBLE 1.000" ID X 8.250" & 6.500" OD
2	09394851	1	WLDMT, BLOWER GUARD (BLACK)
3	05275900	2	STUD, BALL FEMALE .250-20 THREAD
4	06200309	1	BTL,RHSSN .313-18 X 0.75 G5 ZCC
5	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
6	07200911	1	HEX BELT, HAA SECTION
7	07500429	3	COUPLING, RUBBER PUSH-IN
8	09389151	1	BRKT, PT600 72" BAGGER DISCH (BLACK)
9	09394251	1	GUARD, RH 72" BLOWER DECK BELT (BLACK)

BAGGER AND BAGGER MOUNT

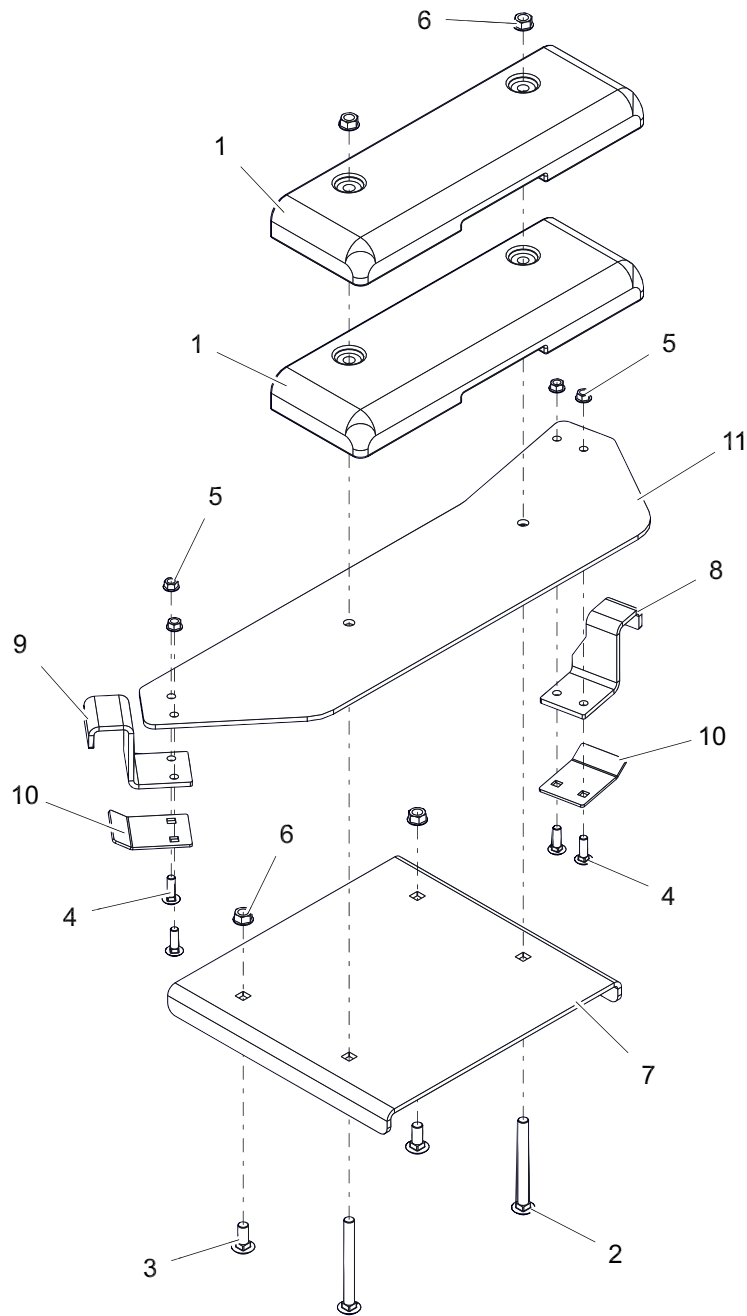
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47	21576537	DOOR FRAME REPAIR KIT	
46	21576536	FOAM SEAL TAPE (NOT SHOWN)	
45	06500840	5/16" FLANGE NUT	2
44	05901711	BOLT, HEX 3/8" X 1"	2
43	05901803	BOLT, HEX 5/16" X 1.25"	2
42	06711900	COTTER PIN 9/16"	2
41	21576535	BENT PIN 1/2" X 3"	4
40	06500901	3/8" FLANGE NUT	8
39	06500902	1/2" FLANGE NUT	8
38	05901812	BOLT, HEX 3/8" X 2-1/2"	4
37	05901712	BOLT, HEX 1/2" X 2-1/2"	4
36	05901715	BOLT, HEX 1/2" X 1"	4
35	21576534	WLDMT, LEFT FRAME BRACKET	1
34	21576533	WLDMT, LEFT FRAME MOUNT BRKT	1
33	21576532	PLATE, LEFT ROPS	1
32	21576531	WLDMT, RIGHT FRAME BRACKET	1
31	21576530	WLDMT, RIGHT FRAME MOUNT BRKT	1
30	21576529	PLATE, RIGHT ROPS	1
29	21576528	BRKT, BASE FRAME	4
28	21576527	BOLT, SPACED LATCH	2
27	21576526	GRIP, HANDLE	2
26	21576525	HANDLE, DUMP REAR	1
25	21576524	HANDLE, DUMP FRONT	1
24	21576523	HANDLE, DUMP BASE	1
23	21576522	ASM, CATCHER HANDLE	1
22	21576521	ROD, HINGE LEFT	1
21	21576520	ROD, HINGE RIGHT	1
20	21576519	LATCH, ROD	2
19	21576518	END, 3/8 YOKE	4
18	21576517	LATCH, HOUSING	2
17	21576516	FRAME, CATCHER BOTTOM	1
16	21576515	VENT, DOOR SPACER	1
14	21576513	ASM, CATCHER DOOR	1
13	21576512	CATCHER DOOR, PLASTIC	1
12	21576511	DOOR, CATCHER	1
11	21576510	WINDOW, VIEWING	1
10	21576509	SCREEN	1
9	21576508	SUPPORT, SCREEN	1
8	21576507	ASSY, SCREEN	1
7	21576506	ASM, DUMP CATCHER BASE PIVOT	1
6	21576505	ROD, SUPPORT SCREEN	1
5	21576504	TUBE, CATCHER INTAKE	1
4	21576503	FRAME, DFS CATCHER HOUSING BTM	1
3	21576502	FRAME, DFS CATCHER HOUSING	1
2	21576501	HOUSING, PV18 DFS COMPOSITE	1
1	21576500	ASM, PV18 DFS HOUSING	1
ITEM NO.	ARIENS PART NUMBER	DESCRIPTION	QTY.

BAGGER WEIGHT – 52" AND 60"

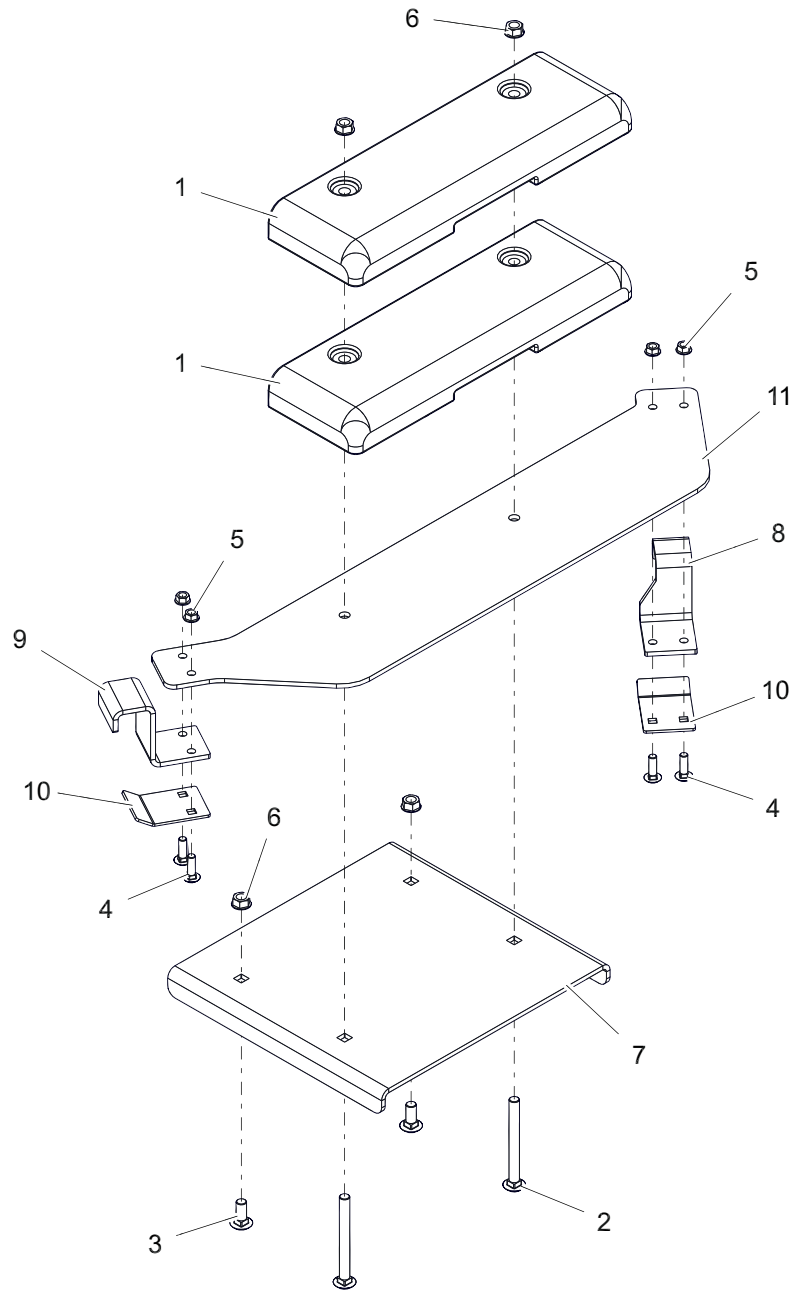
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BOM ID	Number	Qty	Description
1	00172000	2	WEIGHT, CAST IRON
2	06200318	2	BTL,RHSN .500-13 X 5 G5 ZCC
3	06200325	2	BTL,RHSN .500-13 X 1.25 G5 ZCC
4	06200415	4	BTL,RHSN .375-16 X 1.25 G5 ZCC
5	06500822	4	NUT, FLG-TOP LK .375-16 GRF ZC120
6	06500907	4	NUT, FLG-TOP LK .500-13 GF ZCC
7	09480451	1	BRKT, WEIGHT SUPPORT (BLACK)
8	09480851	1	BRKT, HANGER WEIGHT PLATES (BLACK)
9	09480551	1	BRKT, HANGER WEIGHT PLATES (BLACK)
10	09480751	2	BRKT, HANGER LOWER (BLACK)
11	09480651	1	PLATE, MOUNT WEIGHT (BLACK)

BAGGER WEIGHT – 72"

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BOM ID	Number	Qty	Description
1	00172000	2	WEIGHT, CAST IRON
2	06200318	2	BTL,RHSN .500-13 X 5 G5 ZCC
3	06200325	2	BTL,RHSN .500-13 X 1.25 G5 ZCC
4	06200415	4	BTL,RHSN .375-16 X 1.25 G5 ZCC
5	06500822	4	NUT, FLG-TOP LK .375-16 GRF ZC120
6	06500907	4	NUT, FLG-TOP LK .500-13 GF ZCC
7	09480451	1	BRKT, WEIGHT SUPPORT (BLACK)
8	09480851	1	BRKT, HANGER WEIGHT PLATES (BLACK)
9	09480551	1	BRKT, HANGER WEIGHT PLATES (BLACK)
10	09480751	2	BRKT, HANGER LOWER (BLACK)
11	09487151	1	PLATE, MOUNT WEIGHT (BLACK)

NOTES



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