



ARIENS®

Apex

Parts Manual

Models:

991151 – Apex 60
(SN 035000 +)

991153 – Apex 48
(SN 035000 +)

991155 – Apex 52
(SN 035000 +)

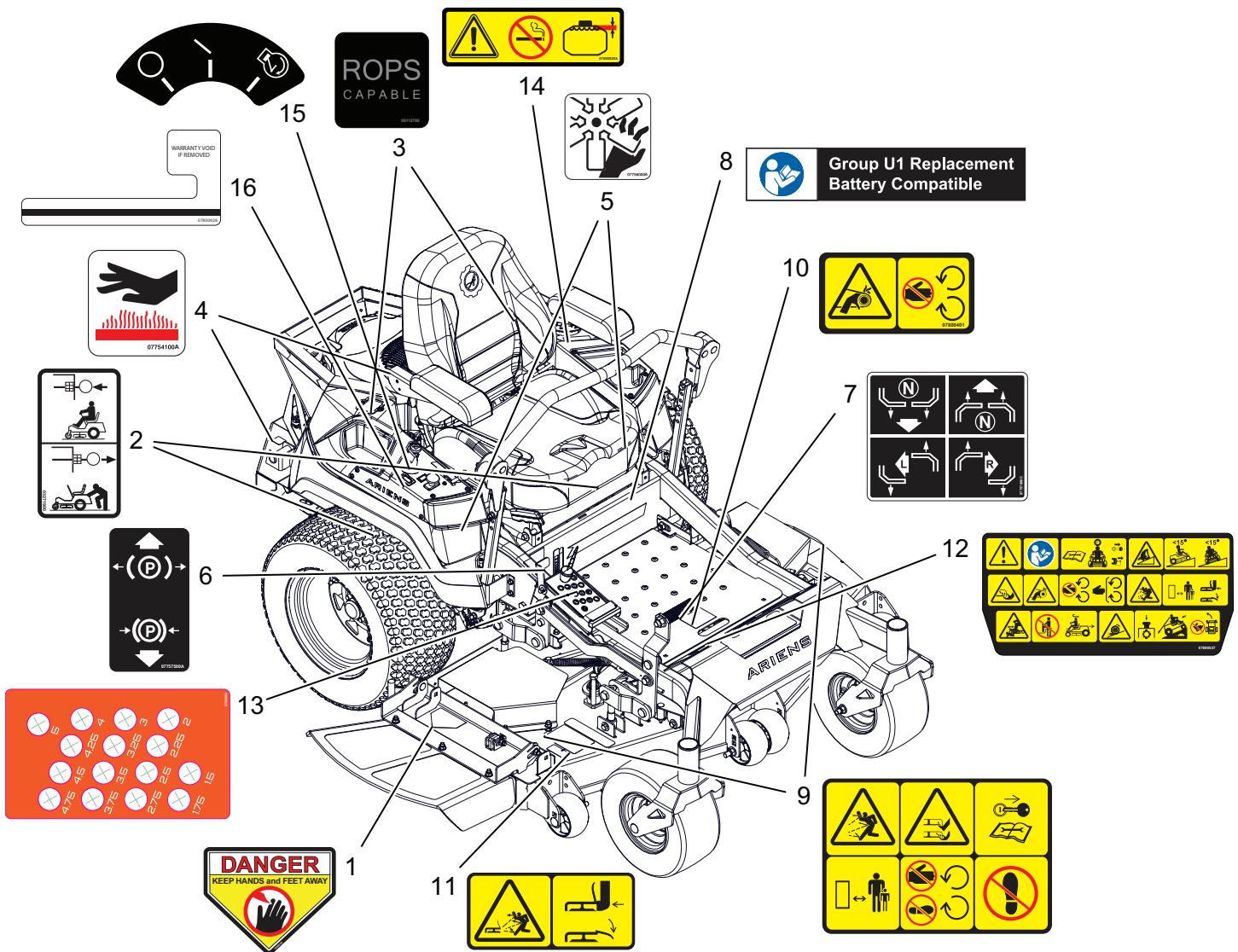
991157 – Apex 60
(SN 035000 +)

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DECALS – SAFETY

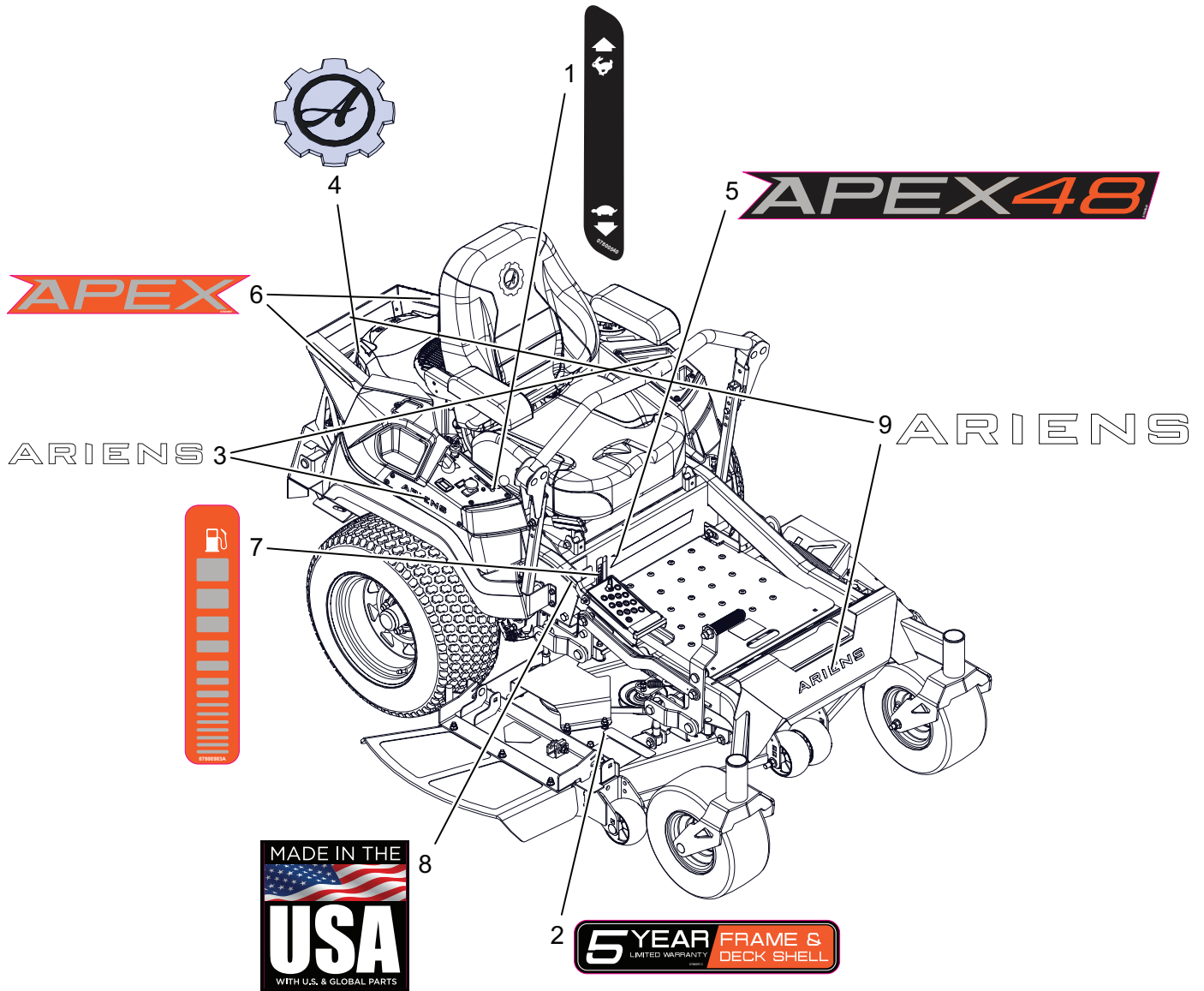
Models All



BOM ID	Number	Qty	Description
1	02988100	1	DECAL, DANGER
2	03271900	2	DECAL, TRANSMISSION DISCONNECT
3	05112700	2	DECAL, ROPS LOCATION
4	07754100	2	DECAL, HOT SURFACE
5	07756000	2	DECAL, DANGER - FAN
6	07757500	1	DECAL, PARKING BRAKE LEVER
7	07757600	1	DECAL, INSTRUCTION - STEERING
8	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
9	07800340	2	DECAL, SAFETY - MOWER DECK
10	07800401	1	DECAL, SAFETY - GUARDING
11	07800402	1	DECAL, SAFETY - DECK GUARDING
12	07800537	1	DECAL, SAFETY - IKON ZTX
13	07800902	1	DECAL, ARIENS APEX - HOC
14	07800820	1	DECAL, FUEL WARNING
15	07800929	1	DECAL, KEY SWITCH - 3 POS
16	07800928	1	DECAL, HOURMETER - SECURITY

DECALS – STYLE – 48"

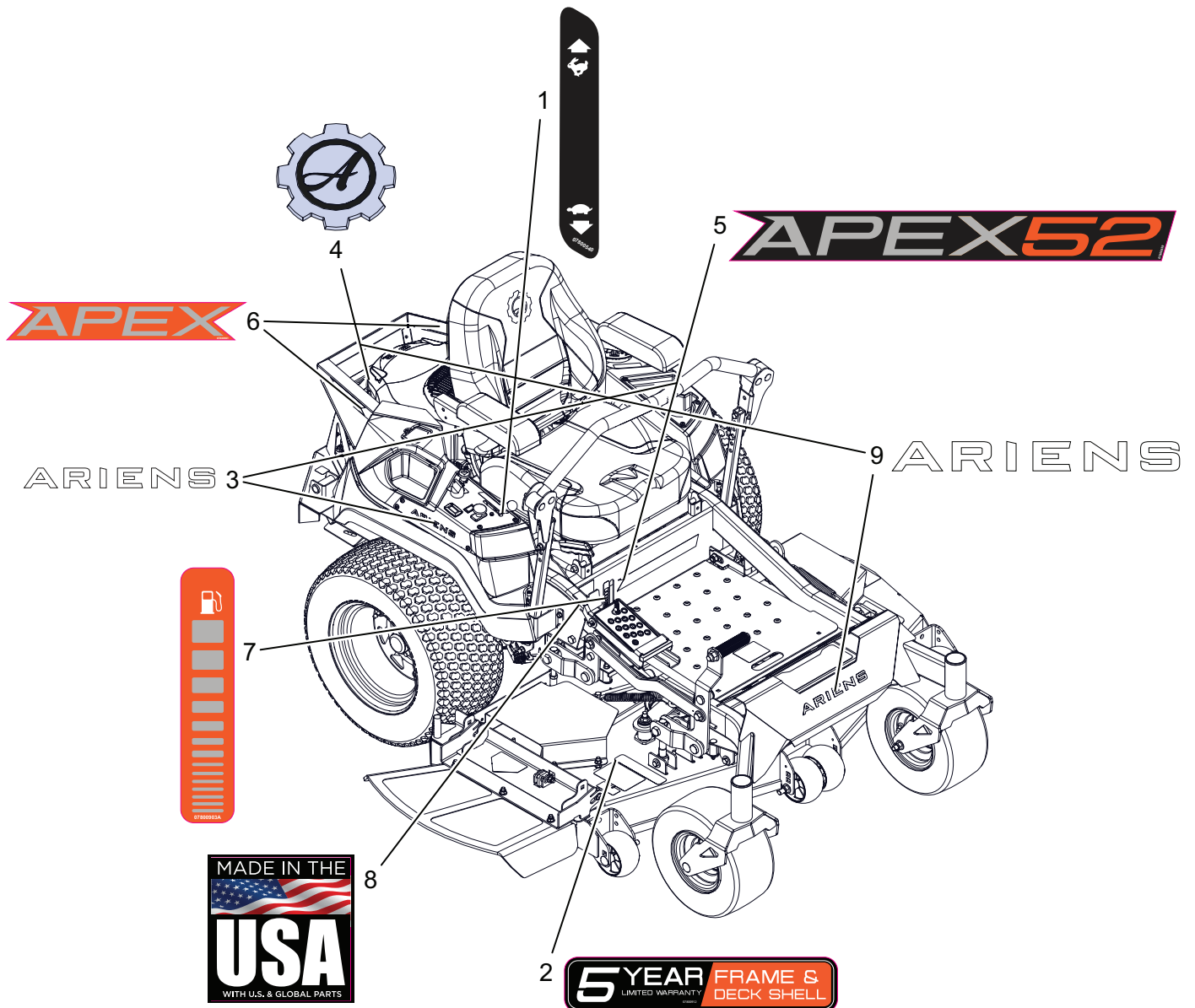
Models 991153



BOM ID	Number	Qty	Description
1	07800540	1	DECAL, DASH
2	07800912	1	DECAL, DECK - 5 YEAR ARIENS
3	07800829	2	DECAL, ARIENS 6.00"
4	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
5	07800840	1	DECAL, KICKPLATE - ARIENS APEX 48
6	07800901	2	DECAL, APEX FENDER
7	07800903	1	DECAL, FUEL LEVEL - ARIENS APEX
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

DECALS – STYLE – 52"

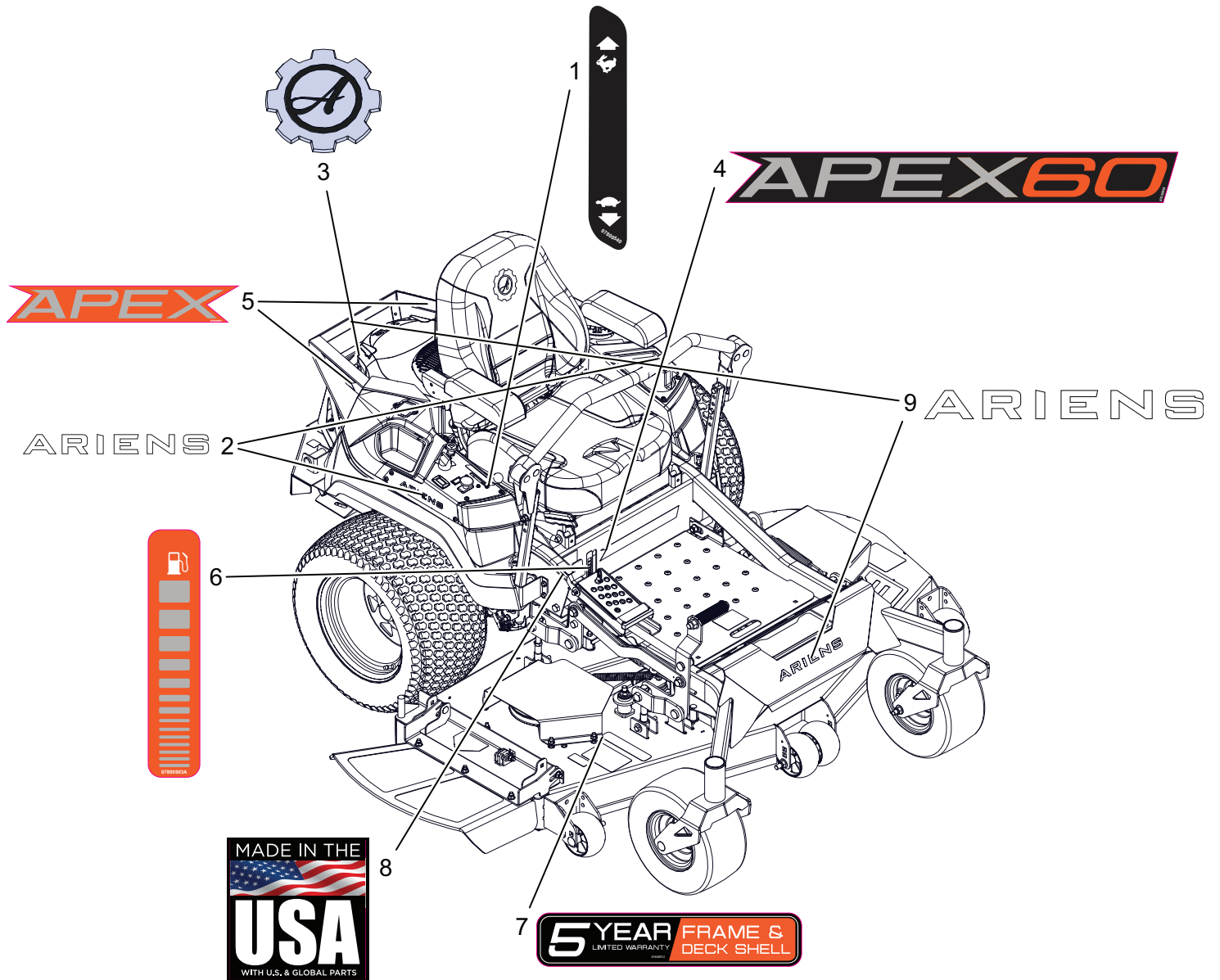
Models 991155



BOM ID	Number	Qty	Description
1	07800540	1	DECAL, DASH
2	07800912	1	DECAL, DECK - 5 YEAR ARIENS
3	07800829	2	DECAL, ARIENS 6.00"
4	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
5	07800839	1	DECAL, KICKPLATE - ARIENS APEX 52
6	07800901	2	DECAL, APEX FENDER
7	07800903	1	DECAL, FUEL LEVEL - ARIENS APEX
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

DECALS – STYLE – 60"

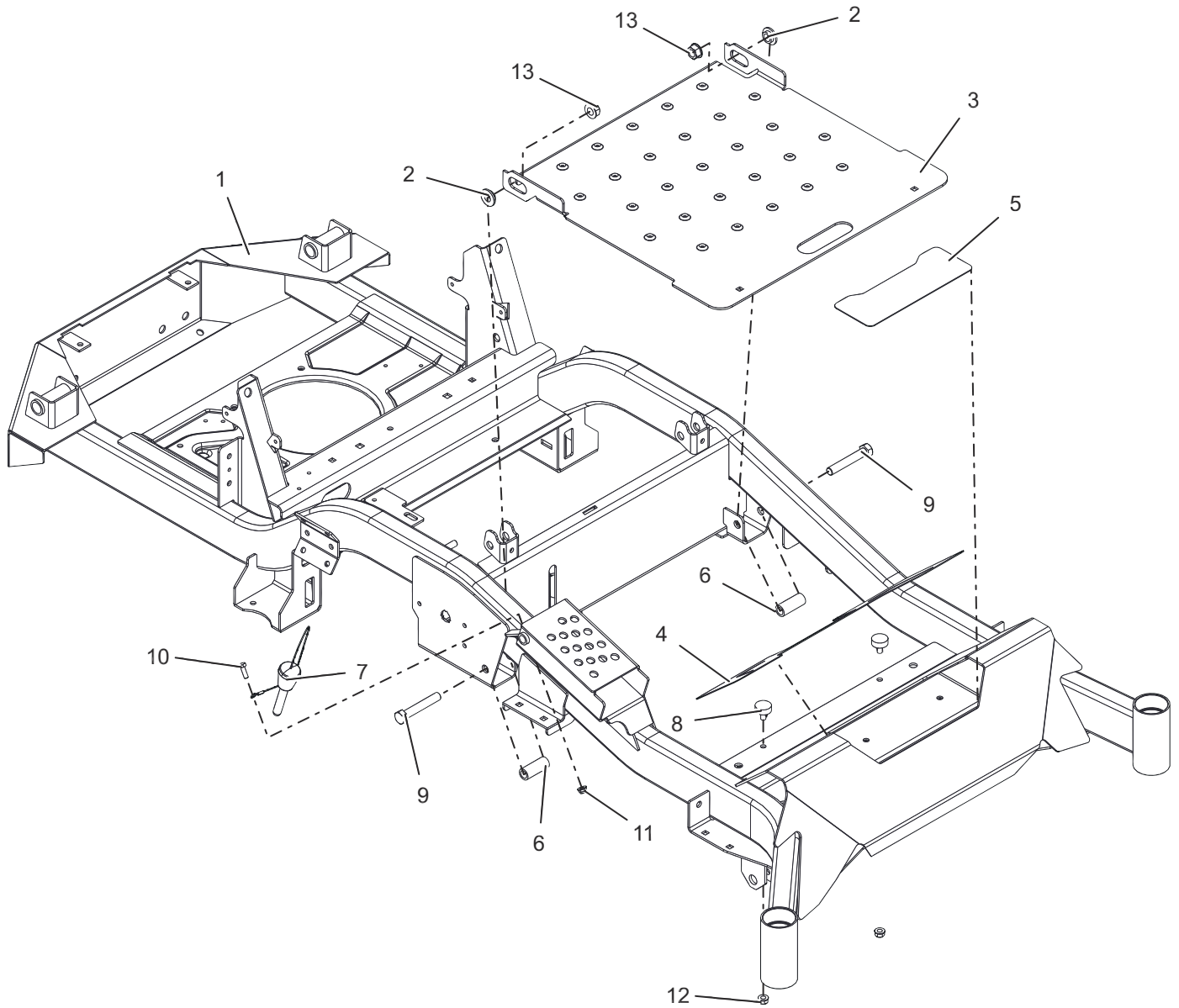
Models 991151, 157



BOM ID	Number	Qty	Description
1	07800540	1	DECAL, DASH
2	07800829	2	DECAL, ARIENS 6.00"
3	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
4	07800838	1	DECAL, KICKPLATE - ARIENS APEX 60
5	07800901	2	DECAL, APEX FENDER
6	07800903	1	DECAL, FUEL LEVEL - ARIENS APEX
7	07800912	1	DECAL, DECK - 5 YEAR ARIENS
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

FRAME – 48" AND 52"

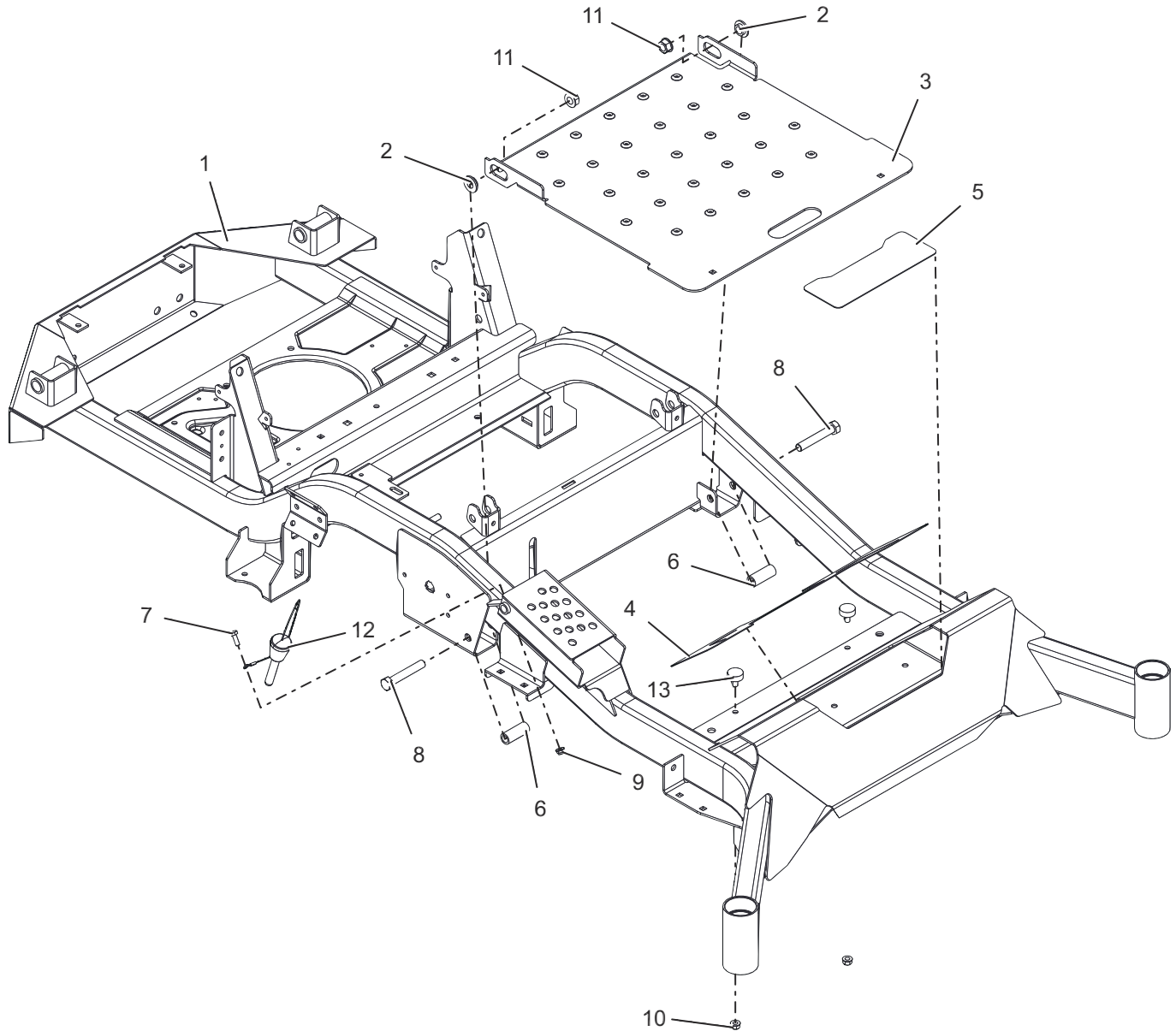
Model 991153, 155



BOM ID	Number	Qty	Description
1	59111200	1	APEX 44-52 FRAME W/ SAFETY DECAL
2	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
3	59113600	1	KIT, ACCESS PANEL W/ DECALS - ORG
4	05104800	1	GRIP, FRONT
5	05109100	1	GRIP, STEP
6	05501319	2	SPCR, .515X.75X1.83
7	06800203	1	PIN, MAGNETIC .50X2.50
8	07533600	2	BUMPER, RUBBER
9	05901737	2	BLT, HEX 0.5-13X3 GR5 ZCC
10	05901716	1	BLT, HEX 0.25-20X0.75 GR5 ZC120
11	06500813	1	NUT, LK-NYL-FLG .25-20 GR5 ZC120
12	06500815	2	NUT, FLG-SPNLK .312-18 GR5 ZC120
13	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC

FRAME – 60"

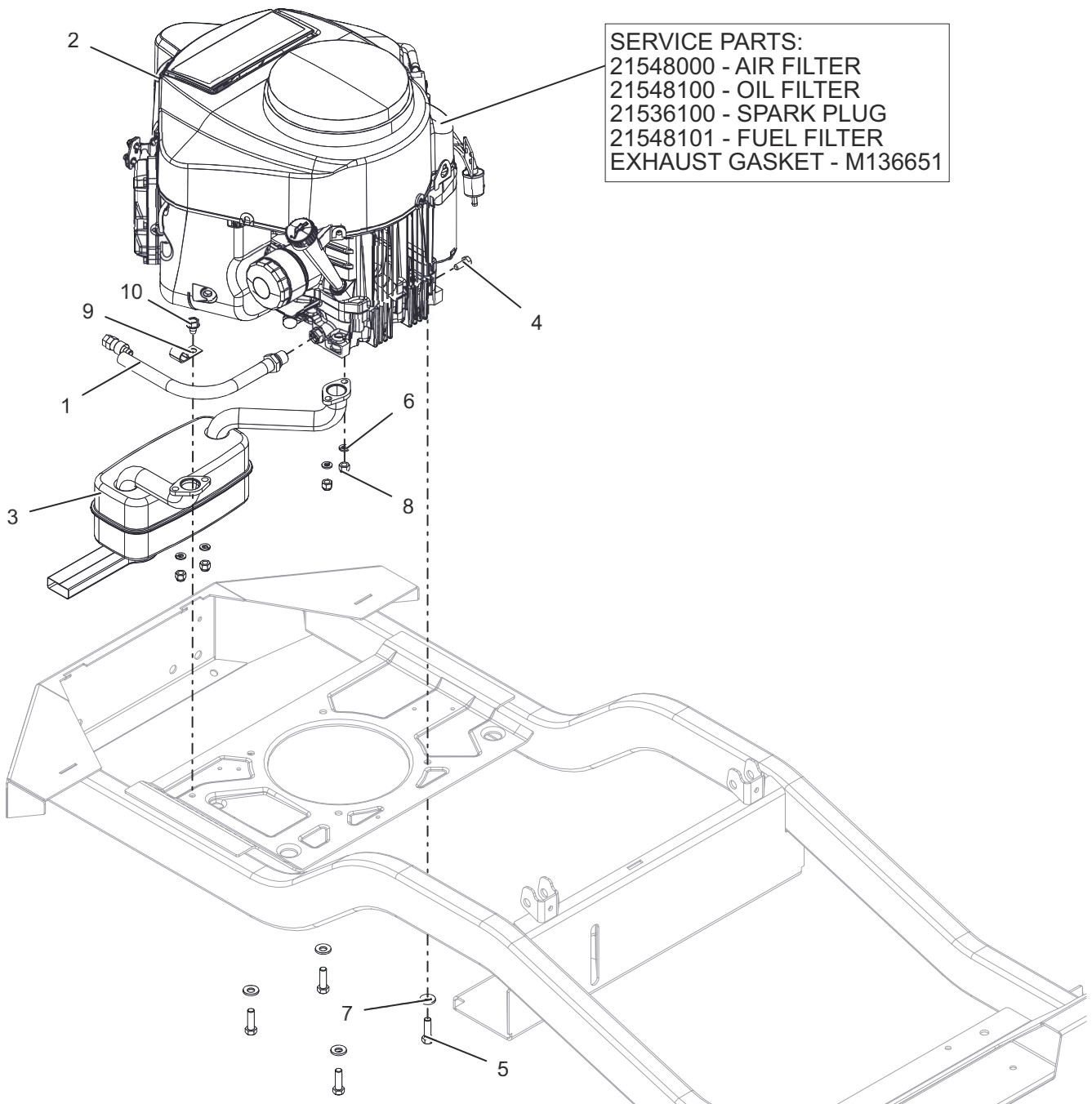
Model 991151, 157



BOM ID	Number	Qty	Description
1	59111300	1	APEX 60" FRAME W/ SAFETY DECALS
2	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
3	59113600	1	KIT, ACCESS PANEL W/ DECALS - ORG
4	05104800	1	GRIP, FRONT
5	05109100	1	GRIP, STEP
6	05501319	2	SPCR, .515X.75X1.83
7	05901716	1	BLT, HEX 0.25-20X0.75 GR5 ZC120
8	05901737	2	BLT, HEX 0.5-13X3 GR5 ZCC
9	06500813	1	NUT, LK-NYL-FLG .25-20 GR5 ZC120
10	06500815	2	NUT, FLG-SPNLK .312-18 GR5 ZC120
11	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC
12	06800203	1	PIN, MAGNETIC .50X2.50
13	07533600	2	BUMPER, RUBBER

ENGINE – KAWASAKI FR730

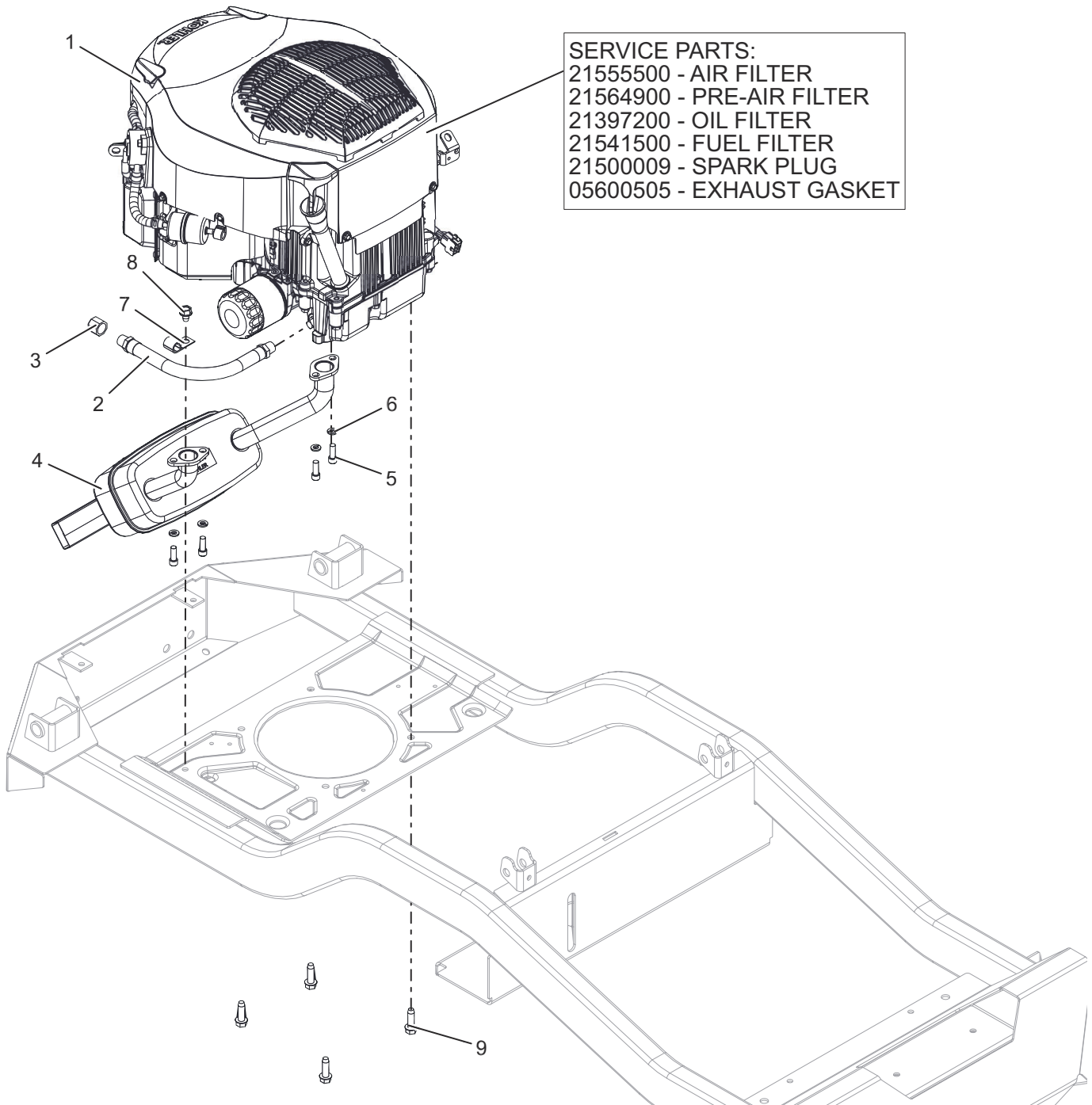
Model 991151



BOM ID	Number	Qty	Description
1	07001730	1	HOSE, OIL DRAIN
2	08200718	1	ENGINE, KAWASAKI FR730 24HP
3	04754300	1	MUFFLER, KAWASAKI
4	05901628	1	BLT,HEX M8-1.25X20 G8.8 ZC120
5	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
6	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
7	06400927	4	WSHR, 3/8" SPRING DISC
8	06500817	4	NUT, LK-NYL M8-1.25 GR8.8 ZCC
9	06916000	1	J-CLAMP
10	07400126	1	SCR-TAP .38-16X.500 HWH ZCC

ENGINE – KOHLER KT730

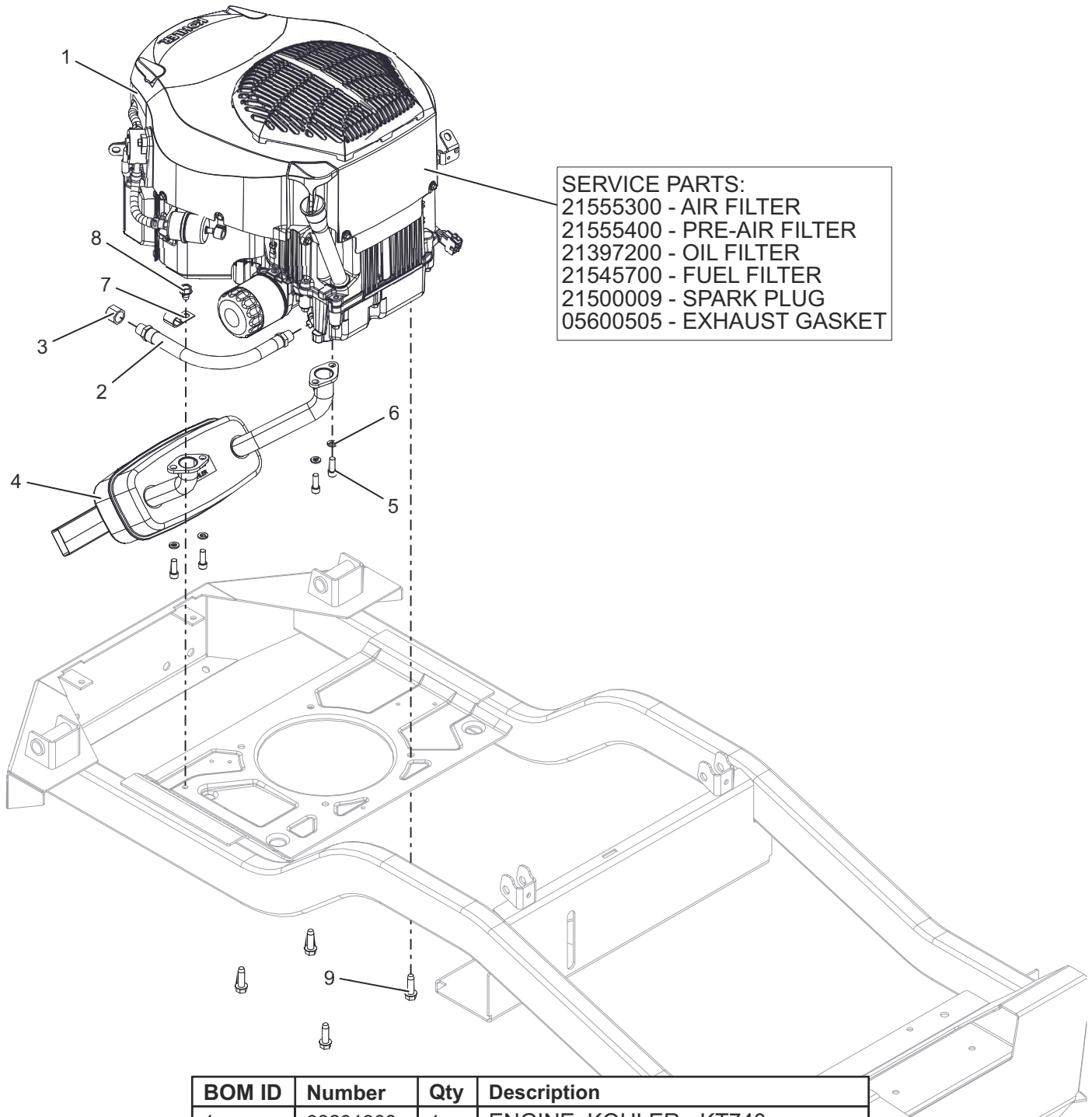
Models 991153, 155



BOM ID	Number	Qty	Description
1	08201307	1	ENGINE, KOHLER - KT730
2	03873100	1	HOSE, HYD .38-11-0K M6N0-M6NO
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04825200	1	MUFFLER, KOHLER
5	05901839	4	SCR, SKH .312-18X.875 GR8 ZCC
6	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
7	06916000	1	J-CLAMP
8	07400126	1	SCR-TAP .38-16X.500 HWH ZCC
9	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC

ENGINE – KOHLER KT740

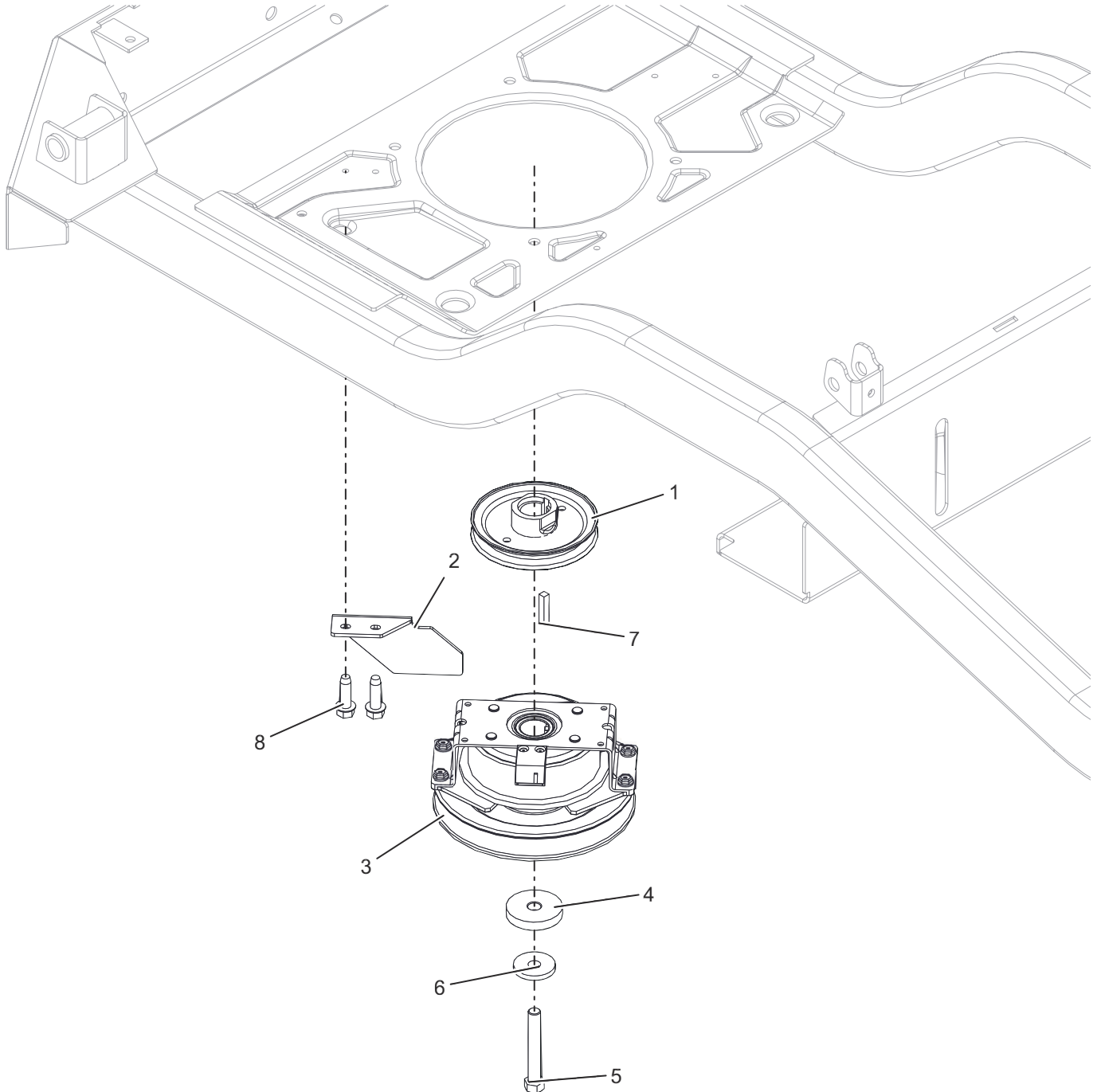
Models 991157



BOM ID	Number	Qty	Description
1	08201308	1	ENGINE, KOHLER - KT740
2	03873100	1	HOSE, HYD .38-11-0K M6N0-M6NO
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04825200	1	MUFFLER, KOHLER
5	05901839	4	SCR, SKH .312-18X.875 GR8 ZCC
6	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
7	06916000	1	J-CLAMP
8	07400126	1	SCR-TAP .38-16X.500 HWH ZCC
9	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC

CLUTCH

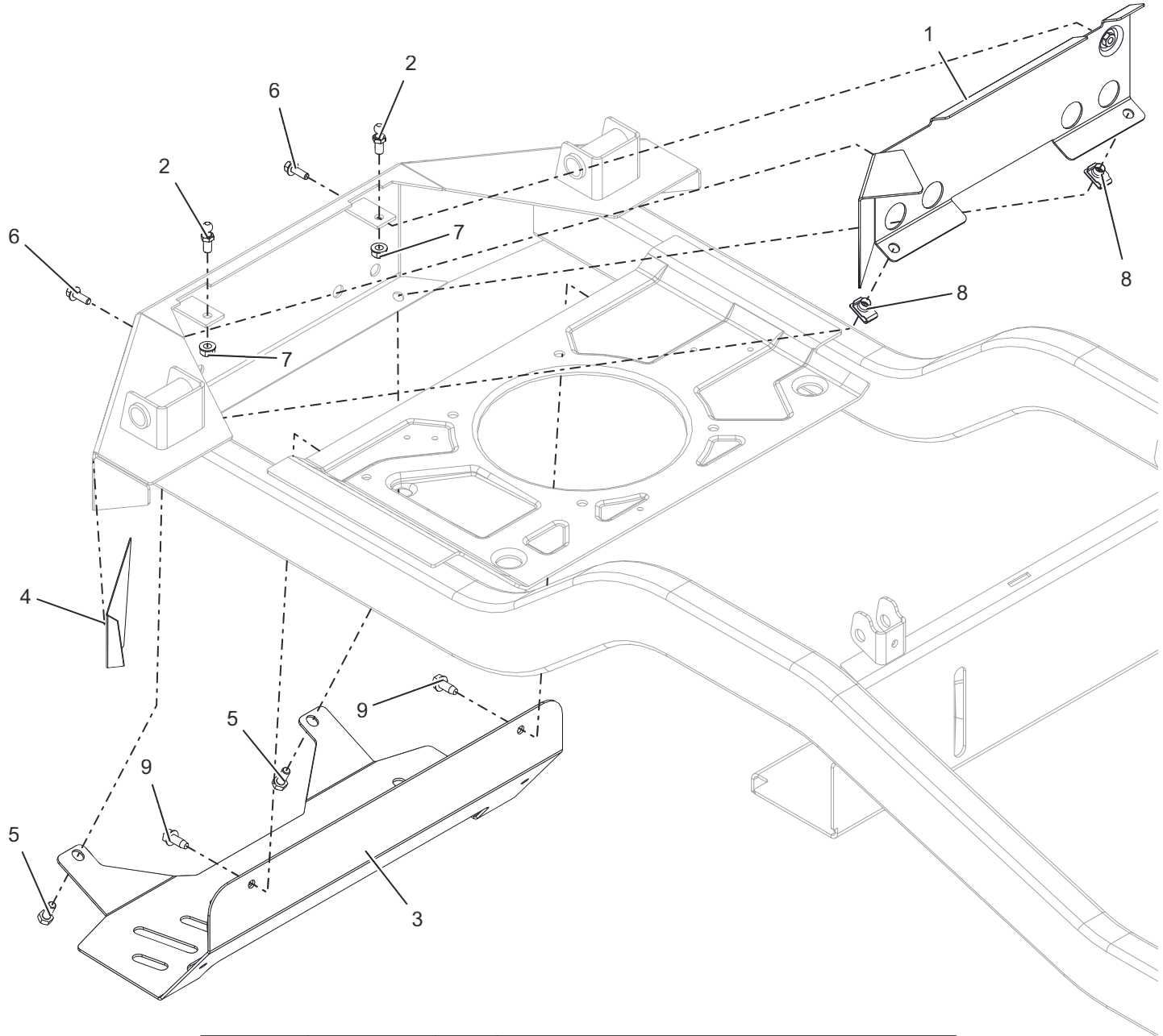
Models All



BOM ID	Number	Qty	Description
1	07346000	1	PULLEY, 4.50 OD X 1.003 ENGINE
2	05016151	1	BRKT, CLUTCH STOP (HD)
3	05118900	1	CLUTCH, OGURA, DBL SPRG
4	05501240	1	SPCR, .474/.459 X 2.00 X .350
5	05901819	1	BLT, HEX 0.4375-20X3 G8 ZCC NT
6	06400936	1	WSHR, 7/16" SPRING DISC
7	06603400	1	KEY-SQ .250X.250X1.250
8	07400128	2	SCR-TAP .38-16X1.25 HWH ZCC

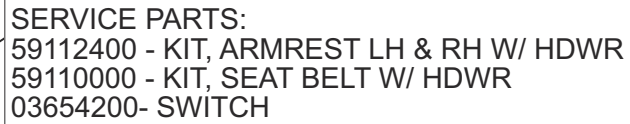
HEAT SHIELD

Models All



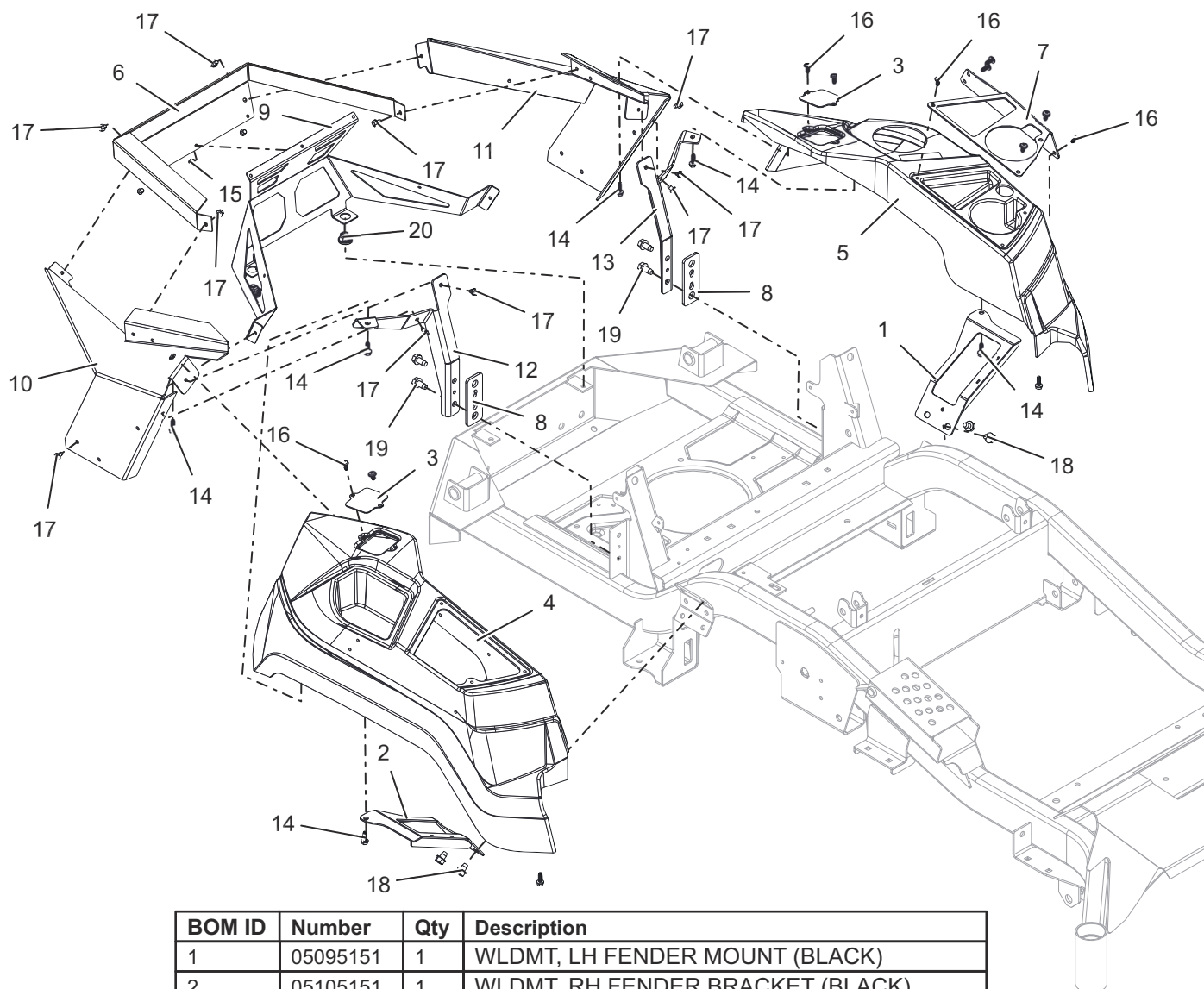
BOM ID	Number	Qty	Description
1	05116751	1	WLDMT, HEAT BAFFLE (BLACK)
2	03652200	2	STUD-BALL
3	05082851	1	SHIELD, HEAT (HD) (BLACK)
4	05116800	1	TAPE, HEAT
5	05901704	2	BLT, HEX 0.3125-18X0.75 GR5 ZC120
6	05901731	2	BLT, HEX-FLG 0.25-20X0.75 GR5 ZB500
7	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
8	07000829	2	NUT-CLIP RETAINER 5/16-18X.56
9	07400127	2	SCR-TAP .312-18X.75 HWH ZCC

Models All

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ENGINE GUARD AND FENDERS

Models All

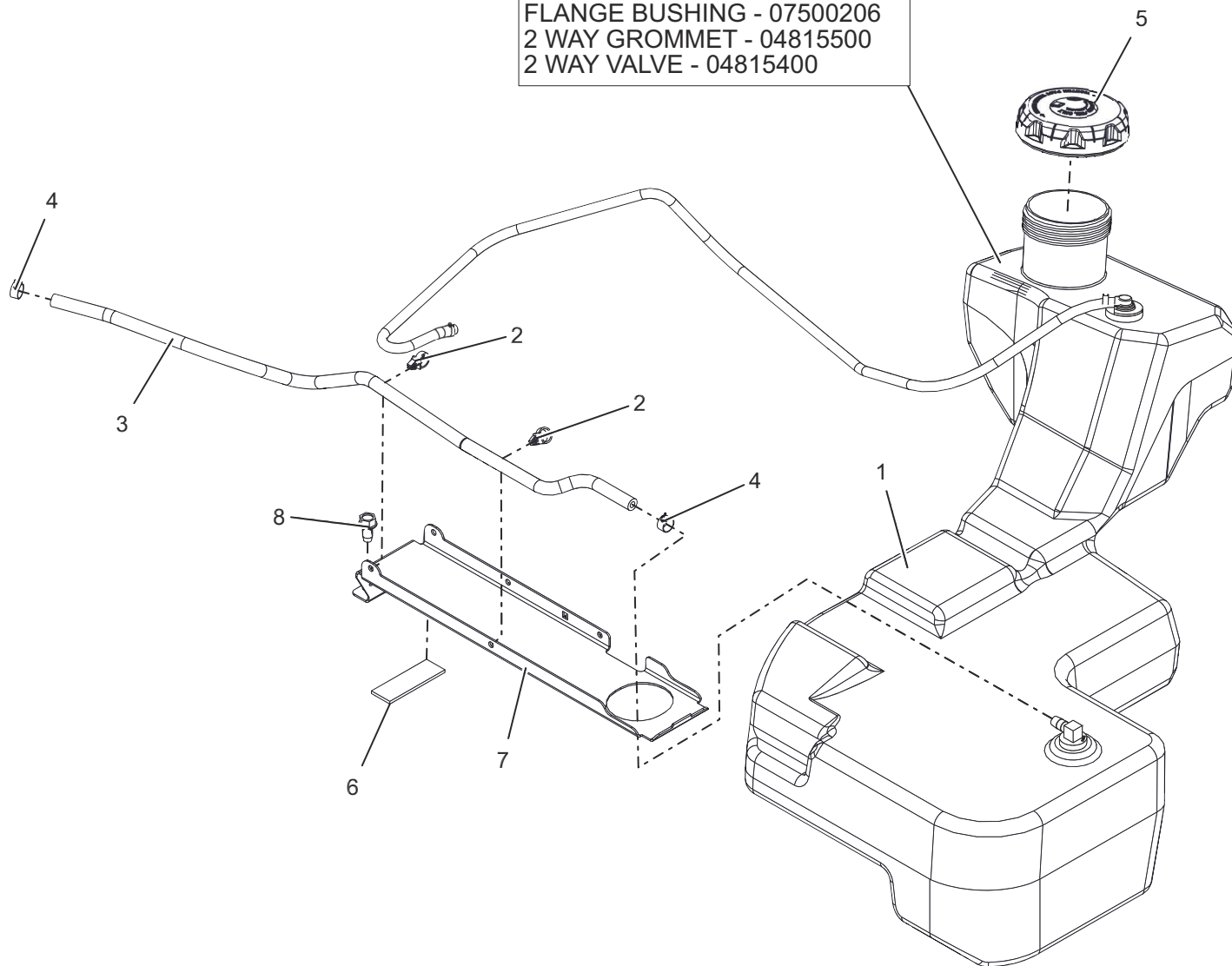


BOM ID	Number	Qty	Description
1	05095151	1	WLDMT, LH FENDER MOUNT (BLACK)
2	05105151	1	WLDMT, RH FENDER BRACKET (BLACK)
3	05078051	2	PLATE, ROPS HOLE- HD (BLACK)
4	05100400	1	FENDER, RH APEX
5	59113800	1	KIT, FENDER LH W/ DECAL - APEX
6	05103559	1	GUARD, ENGINE WRAP (ORANGE)
7	05108859	1	PLATE, CUP
8	05117459	2	PLATE, SPCR
9	05196751	1	GUARD, ENGINE (BLACK)
10	05196859	1	PANEL, RH REAR FENDER MOUNT (ORANGE)
11	05196959	1	PANEL, LH REAR FENDER MOUNT (ORANGE)
12	05244459	1	BRKT, RH FENDER MTG (ORANGE)
13	05244559	1	BRKT, LH FENDER MTG (ORANGE)
14	06100231	8	SCR, PLASTITE-HWH 0.25 X 0.75 ZC120
15	06800120	3	RVT, POP .187x.250 AL/AL
16	07400123	10	SCR-TAP .25-15X.50 PLASTITE BLZC
17	07400125	10	SCR-TAP .25-20X.38 HWH ZCC
18	07400126	4	SCR-TAP .38-16X.500 HWH ZCC
19	07400129	4	SCR-TAP .38-16X.75 HWH ZCC
20	07500407	2	GROMMET, 10mm BOLLHOFF

FUEL SYSTEM – KAWASAKI

Models 991151

SERVICE PARTS:
FALSE FILL NECK - 05067300
FUEL PICK UP ASSY - 05106000
FLANGE BUSHING - 07500206
2 WAY GROMMET - 04815500
2 WAY VALVE - 04815400

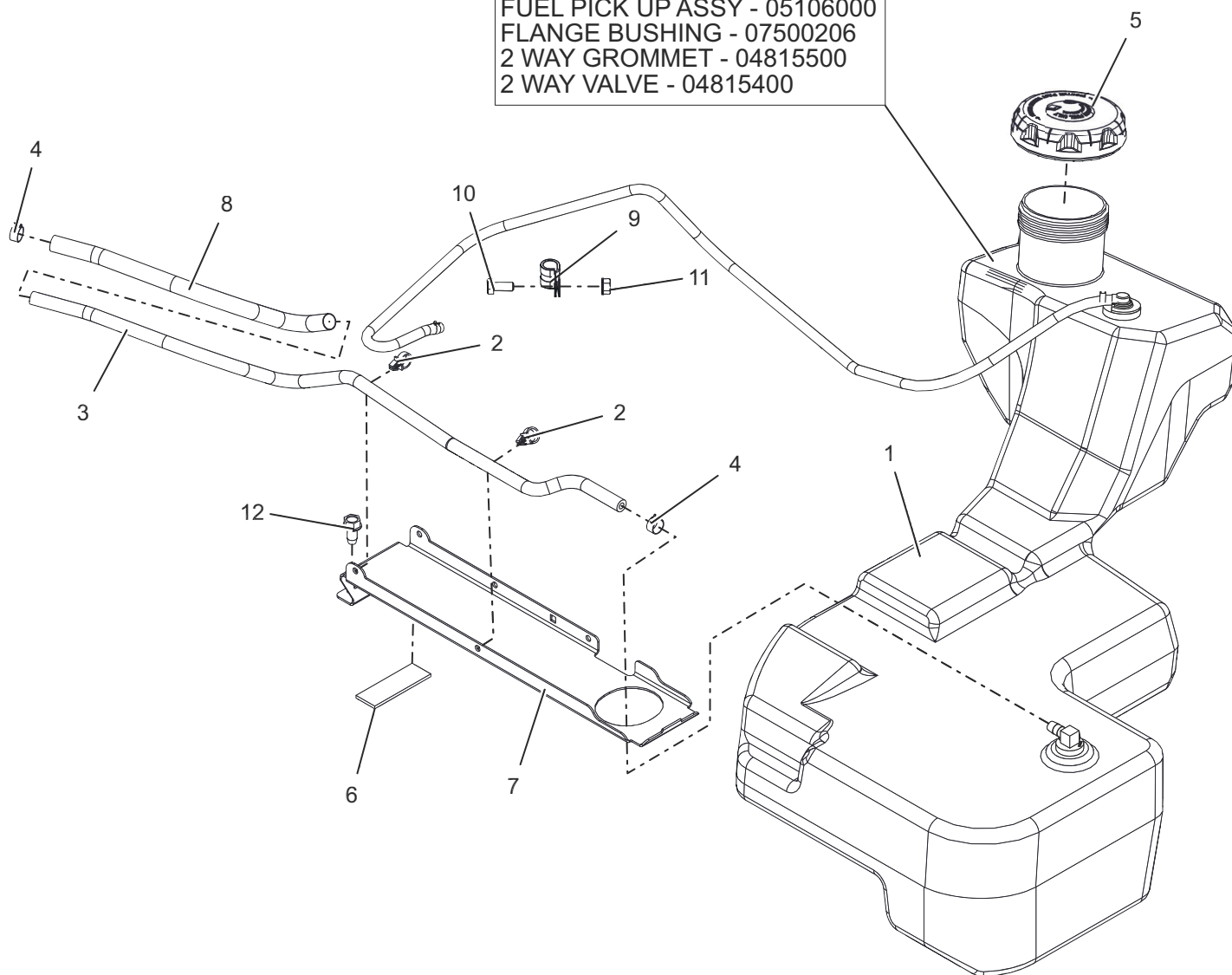


BOM ID	Number	Qty	Description
1	05183700	1	ASM, FUEL TANK-HD
2	00367900	2	CLIP, ROUTING (.50 ID)
3	03278100	1	HOSE, .25 LOW PERM FUEL-27" LG.
4	03278800	2	CLAMP, FUEL LINE
5	04558000	1	CAP, FUEL VENT-IN AUTOLOCK
6	04850000	1	PAD, RBR 1.0"X3.0" W/ADHESIVE
7	05024151	1	BRKT, FUEL TANK HOLD DOWN (BLACK)
8	07400129	1	SCR-TAP .38-16X.75 HWH ZCC

FUEL SYSTEM – KOHLER

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SERVICE PARTS:
FALSE FILL NECK - 05067300
FUEL PICK UP ASSY - 05106000
FLANGE BUSHING - 07500206
2 WAY GROMMET - 04815500
2 WAY VALVE - 04815400



BOM ID	Number	Qty	Description
1	05183700	1	ASM, FUEL TANK-HD
2	00367900	2	CLIP, ROUTING (.50 ID)
3	03278100	1	HOSE, .25 LOW PERM FUEL-27" LG.
4	03278800	2	CLAMP, FUEL LINE
5	04558000	1	CAP, FUEL VENT-IN AUTOLOCK
6	04850000	1	PAD, RBR 1.0"X3.0" W/ADHESIVE
7	05024151	1	BRKT, FUEL TANK HOLD DOWN (BLACK)
8	05133700	1	SLEEVE, THERMAL 12"
9	06908200	1	CLAMP, CUSHIONED STEEL
10	05901704	1	BLT, HEX 0.3125-18X0.75 GR5 ZC120
11	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
12	07400129	1	SCR-TAP .38-16X.75 HWH ZCC

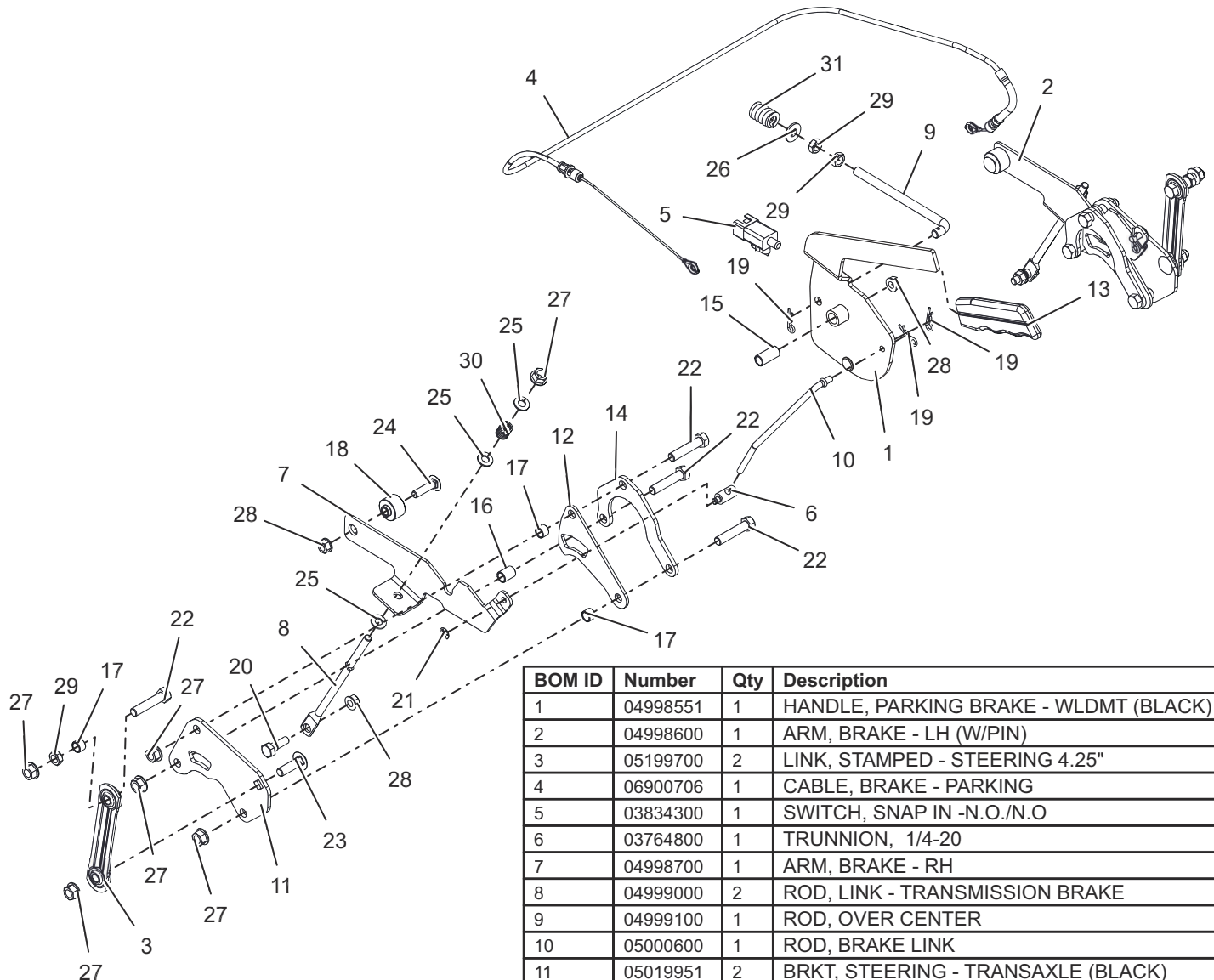
Models All

15	05329260	4	BUSH, FLANGE .702 X 1.46 X .44 NYLON
16	05901809	6	BLT, HEX 0.375-16X1.75 GR5 ZCC
17	05901826	2	SCR, SKH .312-18X1.25 GR8 ZC120
18	06200315	4	BTL,RHSSN .375-16 X 2.5 G5 ZCC
19	06500822	10	NUT, FLG-TOP LK .375-16 GRF ZC120
20	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
21	06500909	2	NUT, JAM .312-18 GR5 ZCC
22	07400127	6	SCR-TAP .312-18X.75 HWH ZCC

The diagram is an exploded view of a mechanical assembly. It features a main frame with a circular opening on the left. A vertical support structure is attached to the frame, consisting of a base plate (12) and a vertical arm (3). A horizontal arm (8) is also shown. Various fasteners are indicated by numbered callouts: 1 (pin), 2 (pin), 3 (pin), 4 (pin), 5 (pin), 6 (pin), 7 (pin), 8 (pin), 9 (pin), 10 (pin), 11 (pin), 12 (pin), 13 (pin), 14 (pin), 15 (pin), 16 (pin), 17 (pin), 18 (pin), 19 (pin), 20 (pin), 21 (pin), and 22 (pin). Dashed lines show the assembly sequence for several components, including the vertical arm (3) and the horizontal arm (8).

PARKING BRAKE

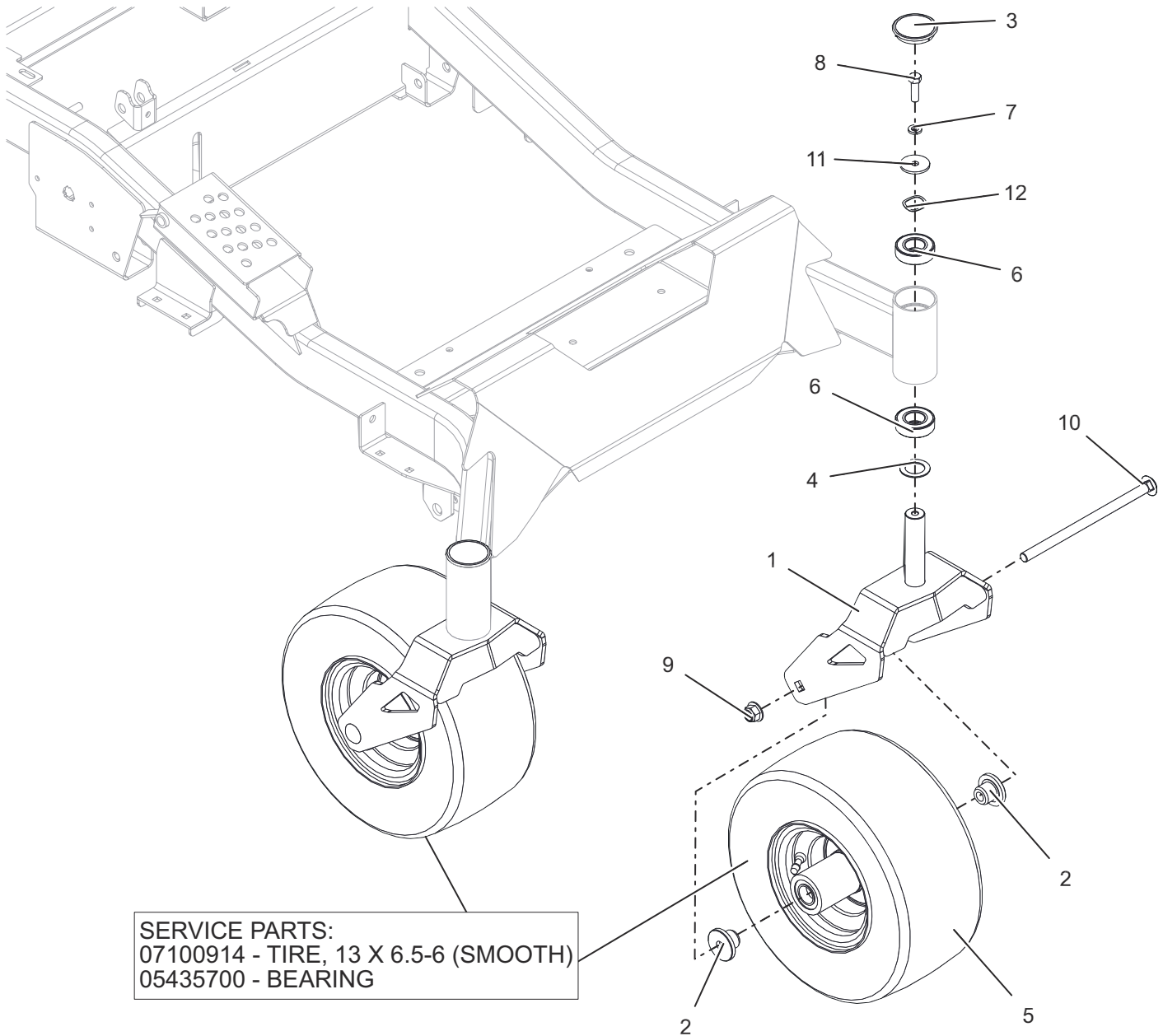
Models All



BOM ID	Number	Qty	Description
1	04998551	1	HANDLE, PARKING BRAKE - WLDMT (BLACK)
2	04998600	1	ARM, BRAKE - LH (W/PIN)
3	05199700	2	LINK, STAMPED - STEERING 4.25"
4	06900706	1	CABLE, BRAKE - PARKING
5	03834300	1	SWITCH, SNAP IN -N.O./N.O
6	03764800	1	TRUNNION, 1/4-20
7	04998700	1	ARM, BRAKE - RH
8	04999000	2	ROD, LINK - TRANSMISSION BRAKE
9	04999100	1	ROD, OVER CENTER
10	05000600	1	ROD, BRAKE LINK
11	05019951	2	BRKT, STEERING - TRANSAXLE (BLACK)
12	05067751	2	BRKT, SPCR (BLACK)
13	03826900	1	GRIP, PARKING BRAKE (YELLOW)
14	05104951	2	PLATE, BACK REINFORCING (BLACK)
15	05500106	1	BSHG, SLV .385 X .500 X 1.045
16	05501226	2	SPCR, .385X.500X.652
17	05501235	6	SPCR, .385X.500X.350
18	05501315	2	SPCR, FLANGE
19	06700222	4	PIN, HAIR #213 .08X1.19 ZCC
20	07001734	2	BLT, SHLDR .38X.25 -.31-18X.75THD
21	05700125	1	RING, RETAINING-E .25X.025
22	05901809	8	BLT, HEX 0.375-16X1.75 GR5 ZCC
23	06200236	2	BTL,RHSSN .375-16 X 1.25 G5 ZCC
24	06200310	2	BTL,RHSSN .313-18 X 1.25 G5 ZCC
25	06401017	6	WSHR-FL-STL 0.344X0.688X0.065 ZC120
26	06401023	1	WSHR-FL-STL 0.375X0.875X0.083 ZC120
27	06500822	12	NUT, FLG-TOP LK .375-16 GRF ZC120
28	06500904	5	NUT, FLG-TOP LK .312-18 GR5 ZCC
29	06500910	4	NUT-JAM .375-16 GR2 ZCC
30	08300028	2	SPRG, COMPRESSION
31	08320900	1	SPRG, COMPRESSION

FRONT CASTER WHEELS

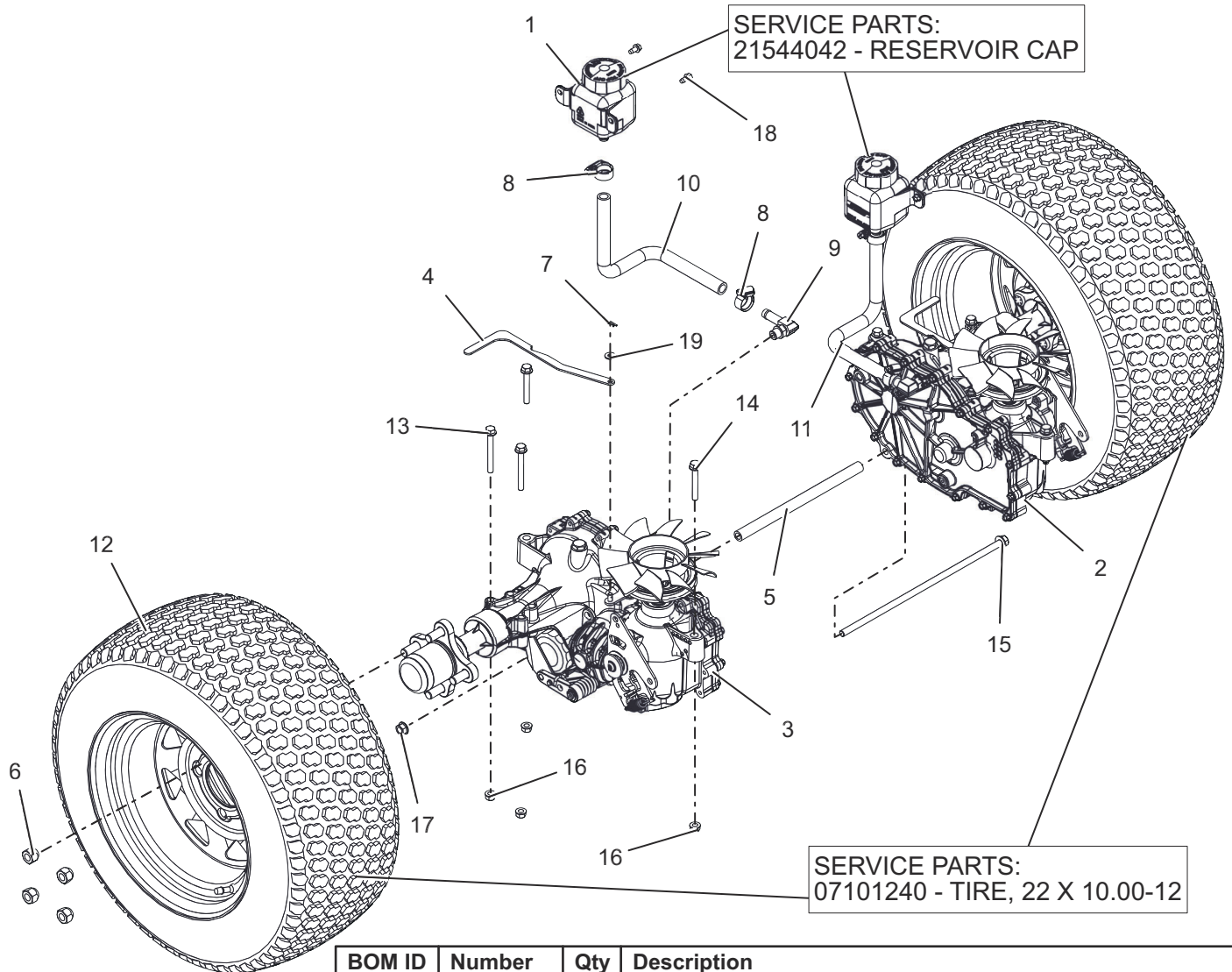
Models All



BOM ID	Number	Qty	Description
1	04999659	2	WLDMT, HD CASTER FORK
2	00675300	4	SPACER, FRONT WHEEL
3	04792200	2	CAP, DUST
4	06416600	2	WSHR, HRD THRS 1.007X1.542X.062
5	07101226	2	ASSM TIRE\WHEEL, 13 X 6.50-6
6	05400722	4	BRG-BALL 1.00X2.00X.56
7	06300120	2	WSHR,LK-HVY 0.377 X 0.115 ZCC
8	05901724	2	BLT, HEX 0.375-16X1.25 GR5 ZC120
9	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
10	06200322	2	BTL,RHSN .500-13 X 9 G5 ZCC
11	06401106	2	WSHR-FL-STL 0.38X1.5X0.125 ZCC
12	06401030	2	WASHER, WAVE

REAR TIRES AND TRANSAXLES – 48"

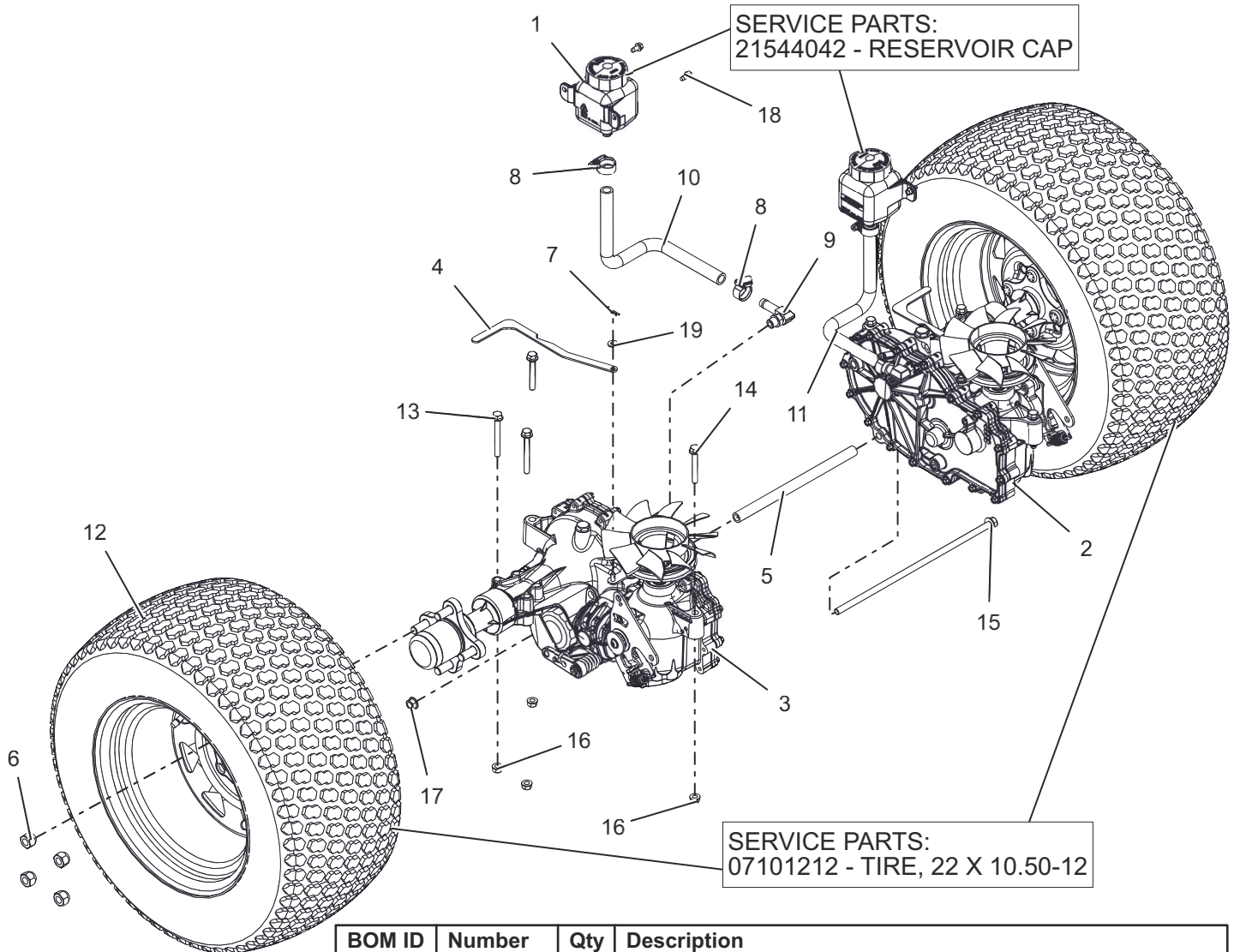
Models 991153



BOM ID	Number	Qty	Description
1	02970200	2	TANK, EXPANSION
2	05002900	1	TRANSAXLE, HYDROGEAR - ZT3100 LH
3	05003000	1	TRANSAXLE, HYDROGEAR - ZT3100 RH
4	05076751	2	BRKT, VALVE DUMP
5	05196451	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.95LG (BLACK)
6	06500926	8	NUT, WHEEL .500-20 ZCC
7	06700223	2	PIN, HAIR #225 .072X1.09
8	06923500	4	CLAMP, HOSE - .88 DIA
9	07001528	2	FITTING, HYD (90 DEG)
10	07001803	1	HOSE, EXPANSION - HD RH
11	07001804	1	HOSE, EXPANSION TANK -HD LH
12	07101224	2	ASSM TIREWHEEL, 22 X 10.00 - 12
13	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
14	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
15	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
16	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

REAR TIRES AND TRANSAXLES – 52"

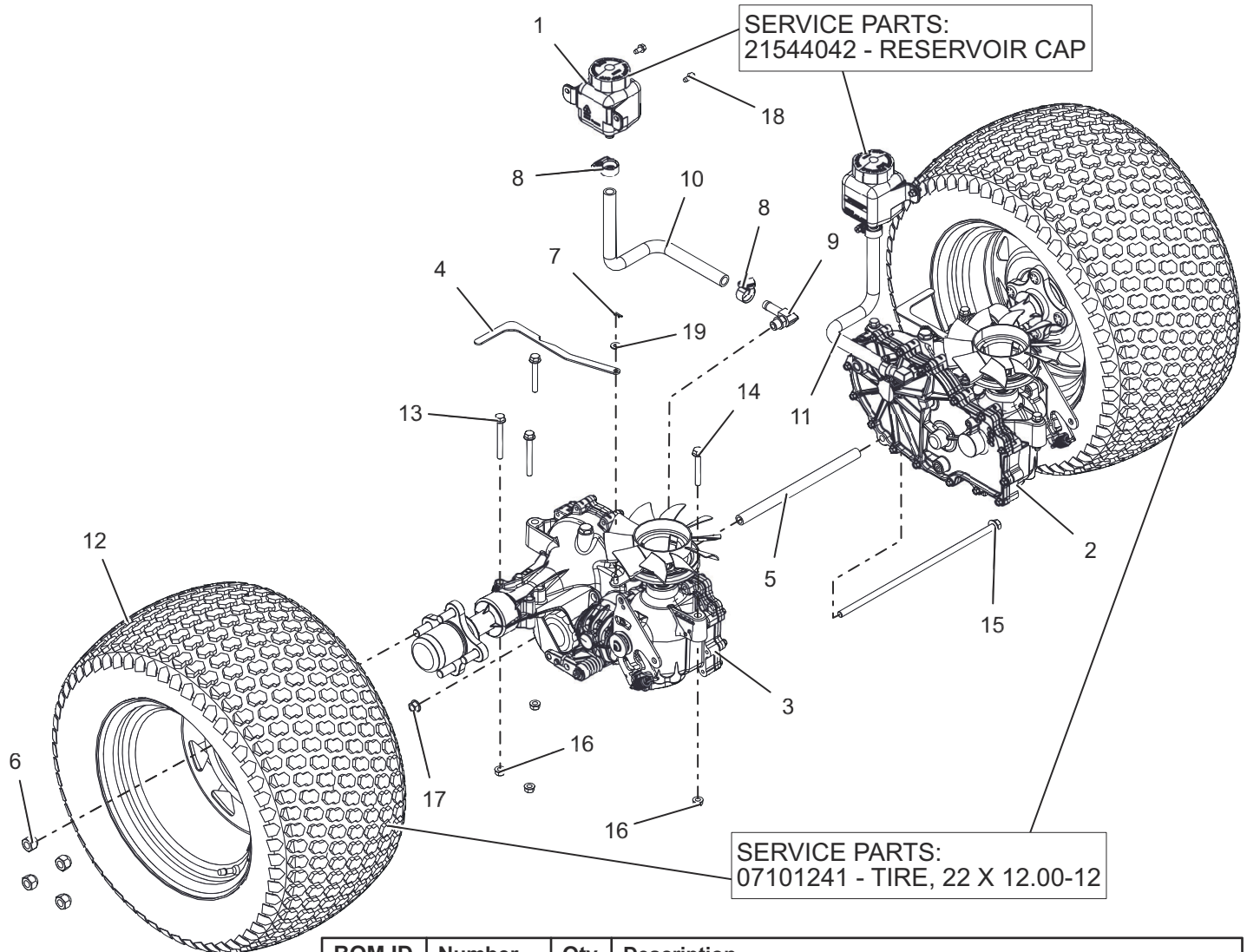
Models 991155



BOM ID	Number	Qty	Description
1	02970200	2	TANK, EXPANSION
2	05002900	1	TRANSAXLE, HYDROGEAR - ZT3100 LH
3	05003000	1	TRANSAXLE, HYDROGEAR - ZT3100 RH
4	05076751	2	BRKT, VALVE DUMP
5	05196451	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.95LG (BLACK)
6	06500926	8	NUT, WHEEL .500-20 ZCC
7	06700223	2	PIN, HAIR #225 .072X1.09
8	06923500	4	CLAMP, HOSE - .88 DIA
9	07001528	2	FITTING, HYD (90 DEG)
10	07001803	1	HOSE, EXPANSION - HD RH
11	07001804	1	HOSE, EXPANSION TANK -HD LH
12	07101211	2	ASSM TIRE\WHEEL, 22 X 10.50 - 12
13	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
14	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
15	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
16	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

REAR TIRES AND TRANSAXLES – 60"

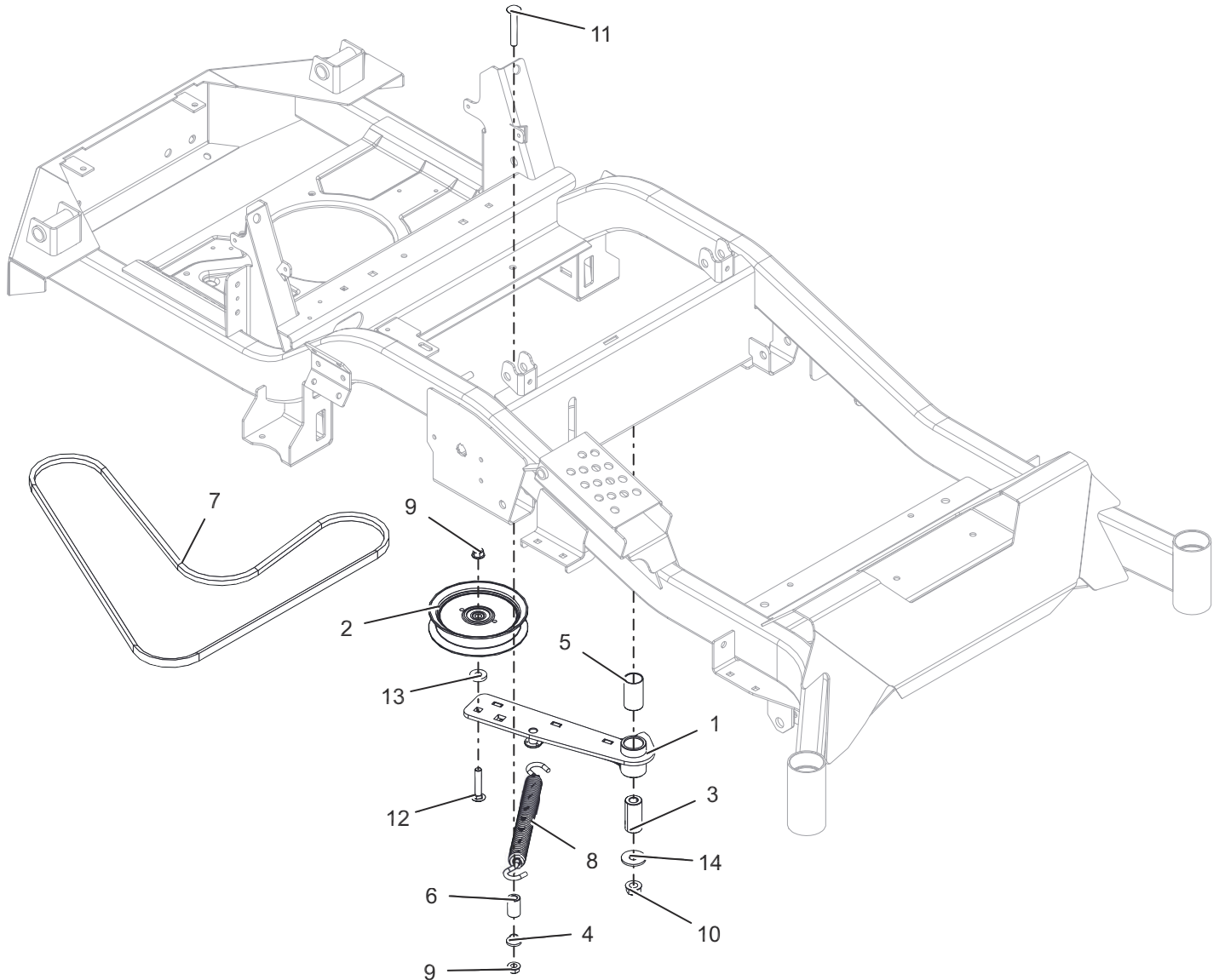
Models 991151, 157



BOM ID	Number	Qty	Description
1	02970200	2	TANK, EXPANSION
2	05002900	1	TRANSAXLE, HYDROGEAR - ZT3100 LH
3	05003000	1	TRANSAXLE, HYDROGEAR - ZT3100 RH
4	05076751	2	BRKT, VALVE DUMP
5	05196451	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.95LG (BLACK)
6	06500926	8	NUT, WHEEL .500-20 ZCC
7	06700223	2	PIN, HAIR #225 .072X1.09
8	06923500	4	CLAMP, HOSE - .88 DIA
9	07001528	2	FITTING, HYD (90 DEG)
10	07001803	1	HOSE, EXPANSION - HD RH
11	07001804	1	HOSE, EXPANSION TANK -HD LH
12	07101227	2	ASSM TIREWHEEL, 22 X 12.00 - 12
13	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
14	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
15	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
16	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

TRANSAXLE DRIVE

Models All

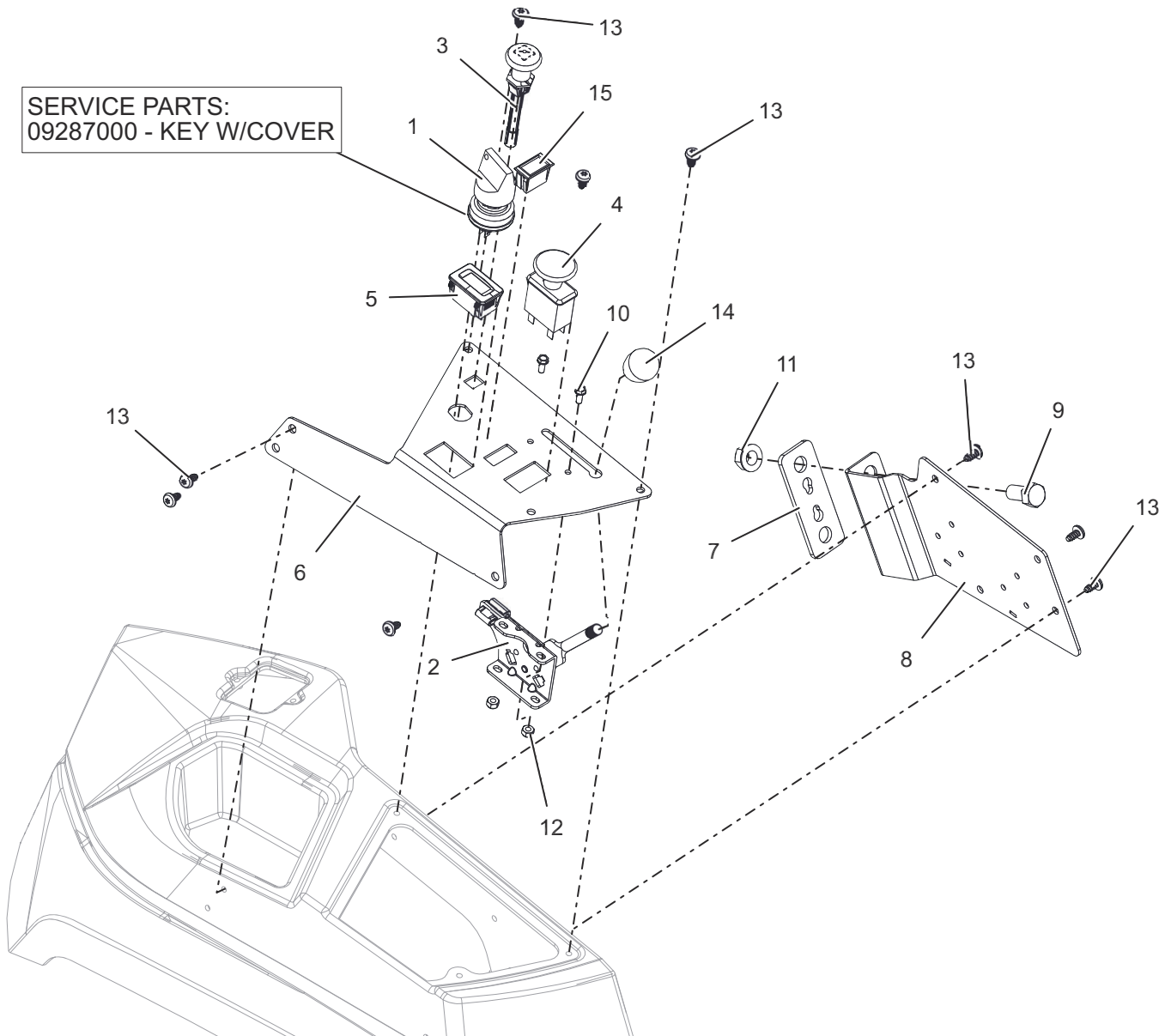


BOM ID	Number	Qty	Description
1	05007951	1	WLDMT, HYDRO DRIVE IDLER ARM (BLACK)
2	07345600	1	IDLER, FLAT
3	01581700	1	BSHG, SPCR .502X.997X2.03
4	05500435	1	BSHG, FLG .385 X .500 X .875 X .406
5	05501234	1	BSHG, 1.00x1.125x1.9375
6	05501308	1	BUSHING, SLV .380 X .750 X 1.190
7	07225600	1	V-BELT, 4L-WRAPPED
8	08300711	1	SPRG, EXTENSION - SWIVEL
9	06500822	2	NUT, FLG-TOP LK .375-16 GRF ZC120
10	06500907	1	NUT, FLG-TOP LK .500-13 GF ZCC
11	06200315	1	BTL,RHSSN .375-16 X 2.5 G5 ZCC
12	06200314	1	BTL,RHSN .375-16 X 2 G5 ZCC
13	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
14	06401022	1	WSHR-FL-STL 0.511X1.44X0.125 ZCC

CONTROL PANEL

Models All

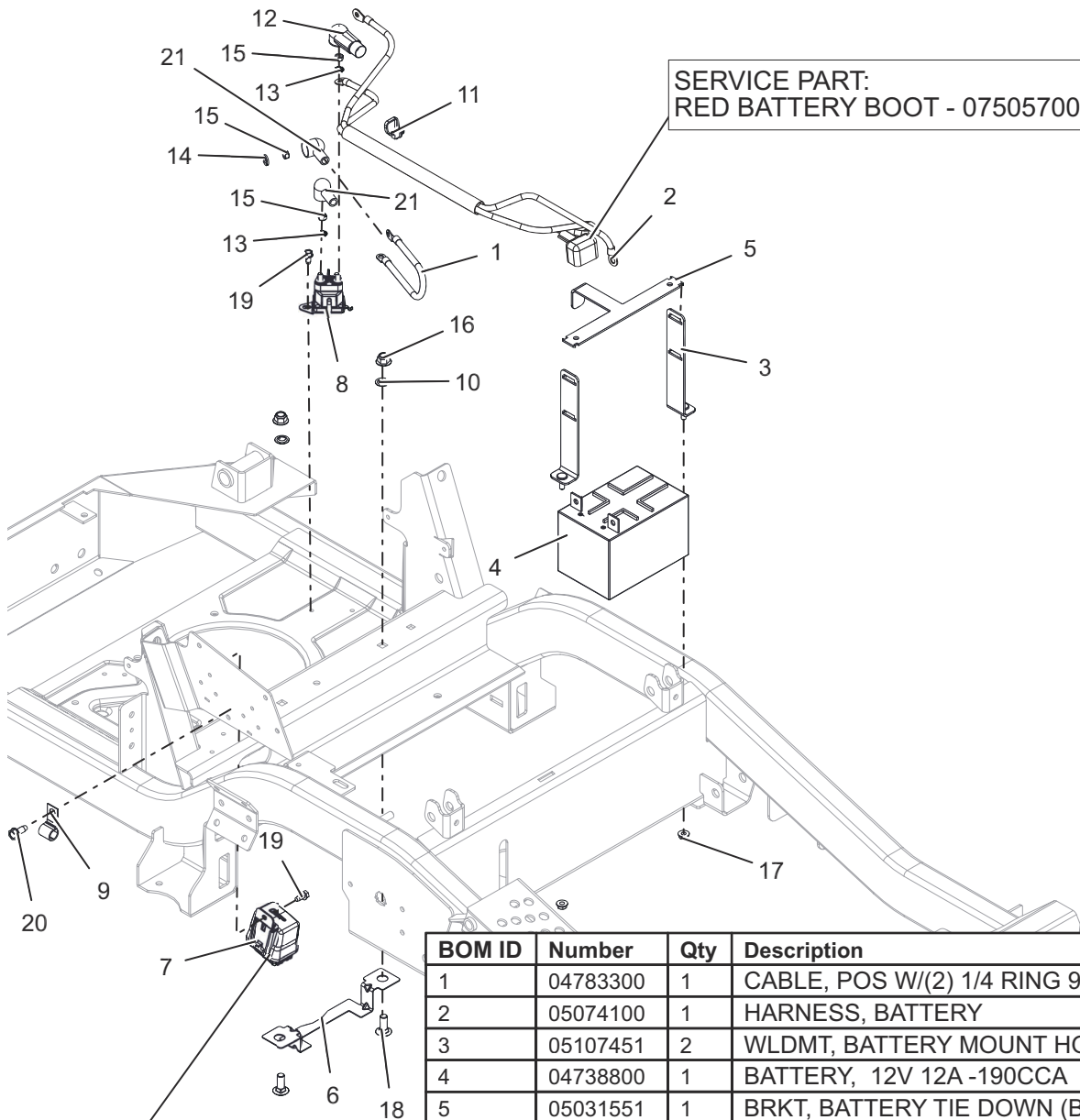
SERVICE PARTS:
09287000 - KEY W/COVER



BOM ID	Number	Qty	Description
1	04331600	1	SWITCH, IGNITION
2	06900619	1	CABLE, PRO THROTTLE CONTROL
3	06900621	1	CABLE, CHOKE
4	01545600	1	SWITCH, CLUTCH
5	05254800	1	HOUR METER
6	05108759	1	PLATE, APEX CONTROL PANEL (ORANGE)
7	05117459	1	PLATE, SPCR
8	05126951	1	BRKT, RELAY
9	05901715	1	BLT, HEX 0.5-13X1 GR5 ZC120
10	05901825	2	SCR-MCH 10-24X.50 HWH ZCC
11	06500907	1	NUT, FLG-TOP LK .500-13 GF ZCC
12	06500915	2	NUT, LK-NYL #10-24 GR5 ZC120
13	07400123	9	SCR-TAP .25-15X.50 PLASTITE BLZC
14	07500132	1	KNOB, CONTROL
15	09003300	1	SWITCH, BLANK

ELECTRICAL

Models All

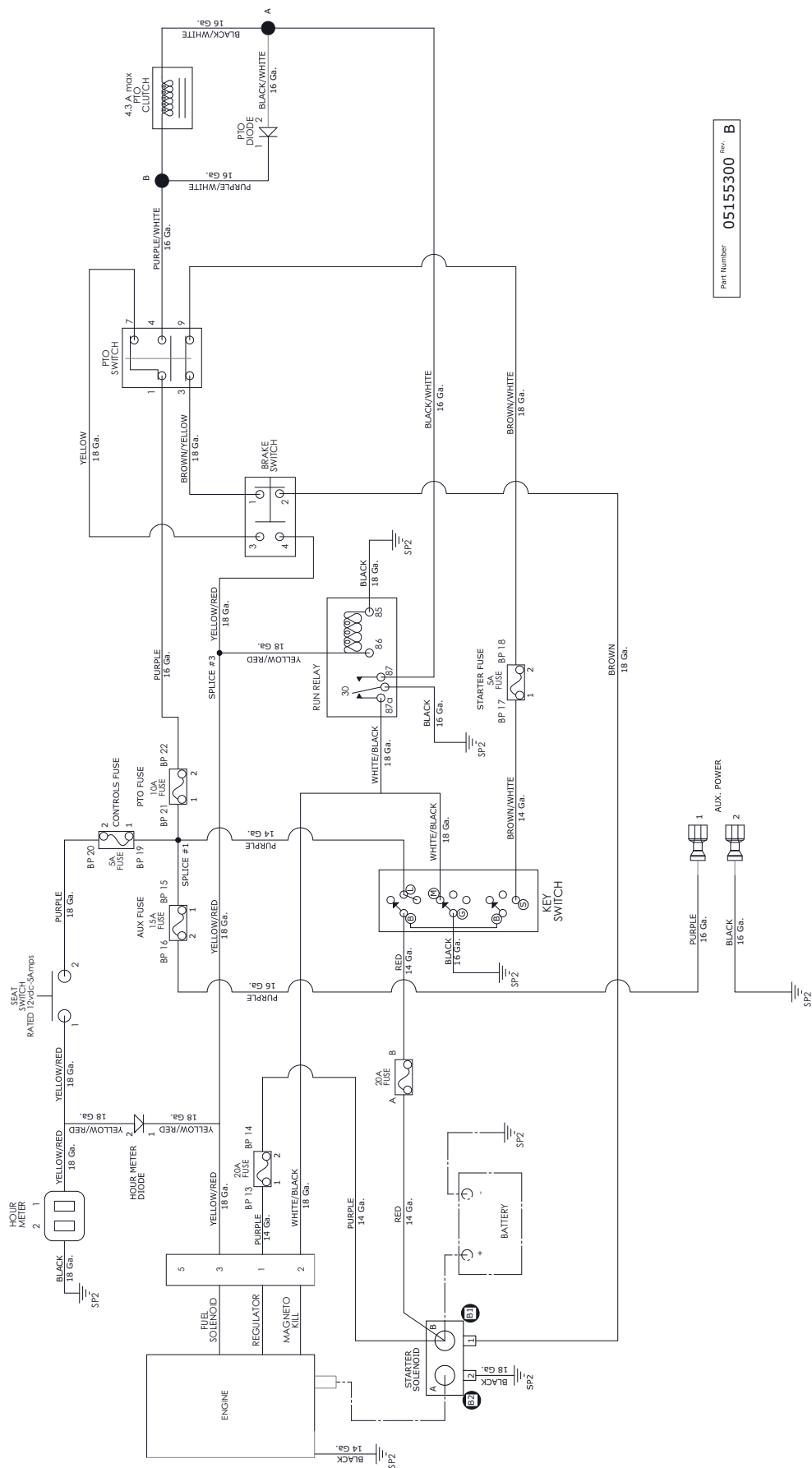


BOM ID	Number	Qty	Description
1	04783300	1	CABLE, POS W/(2) 1/4 RING 9.0 LG
2	05074100	1	HARNESS, BATTERY
3	05107451	2	WLDMT, BATTERY MOUNT HOLD DOWN (BLACK)
4	04738800	1	BATTERY, 12V 12A -190CCA
5	05031551	1	BRKT, BATTERY TIE DOWN (BLACK)
6	05111451	1	GUARD, ELEC HARNESS (BLACK)
7	05155300	1	HARNESS, WIRE
8	05167200	1	SOLENOID, STARTER (SEALED)
9	06916000	1	J-CLAMP
10	07009900	2	NUT, PUSH .38 DIA. PAL ZINC
11	07500040	1	CABLE, TIE W/TREE (.25 HOLE)
12	07500401	1	BOOT, .65 ID POS
13	06300118	2	WSHR,LK-EXT 0.262X0.502X0.026 ZC120
14	06300119	1	WSHR,LK-REG 0.314 X 0.078 ZCC
15	06500925	3	NUT, HEX M6-1.0 GR8.8 ZC120
16	06500726	2	NUT, LK-NYL-FLG .38-16 GR5 ZC120
17	06500903	2	NUT, FLG-TOP LK .250-20 GR5 ZC120
18	06200313	2	BTL,RHSN .375-16 X 1 G5 ZCC
19	07400122	2	SCR-TAP .25-20X.50 HWH ZCC
20	07400127	1	SCR-TAP .312-18X.75 HWH ZCC
21	07533200	2	BOOT, EYELET TERMINAL

SERVICE PARTS:
 Diode - 09293501
 Fuse - 10A Mini 04438100
 Fuse - 20A Mini 04438300
 Relay - 00432100
 Fuse - 20AATC 00191262

WIRING DIAGRAM

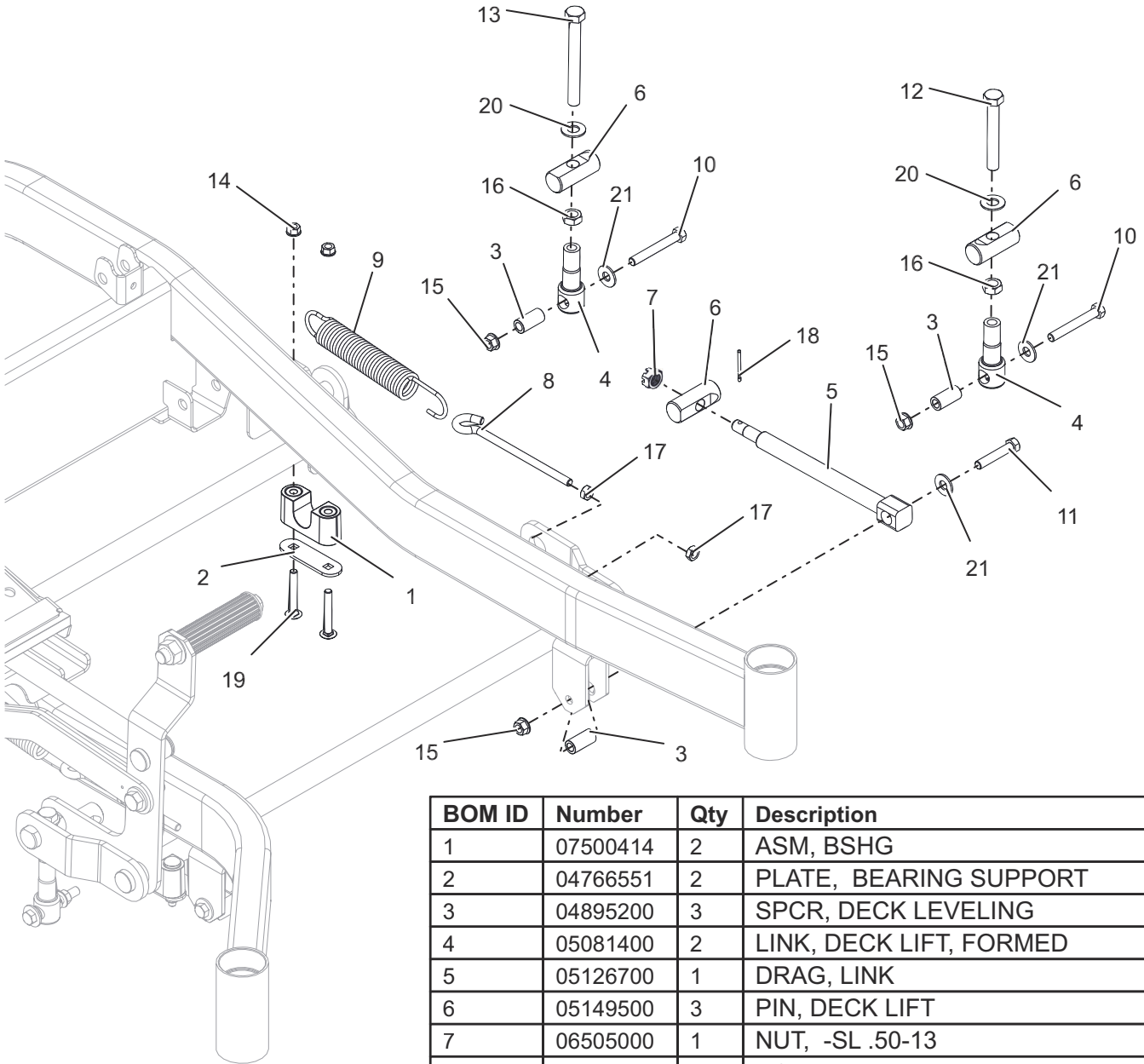
Models All



Part Number **05155300** Rev. **B**

DECK LIFT – LH

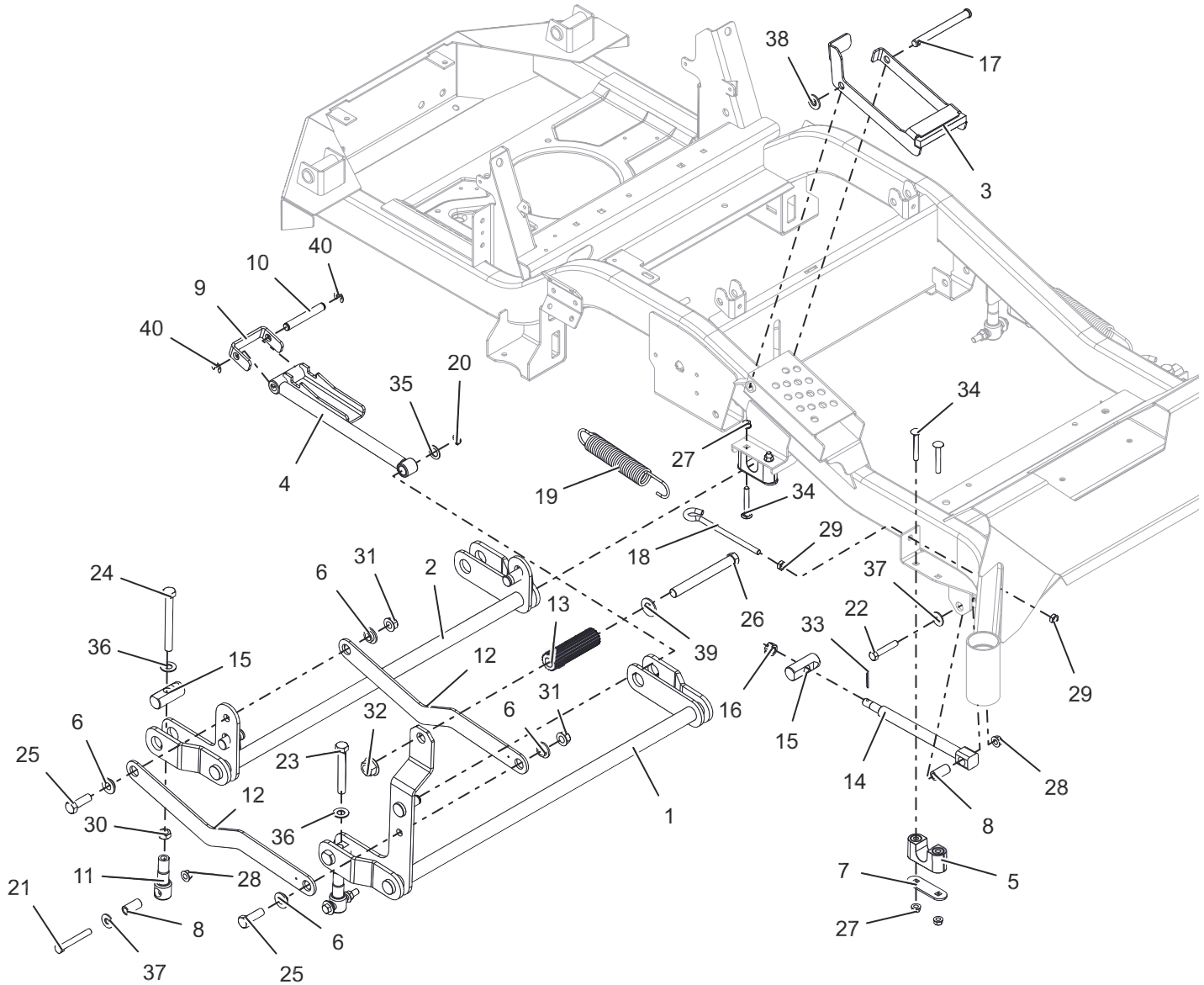
Models All



BOM ID	Number	Qty	Description
1	07500414	2	ASM, BSHG
2	04766551	2	PLATE, BEARING SUPPORT
3	04895200	3	SPCR, DECK LEVELING
4	05081400	2	LINK, DECK LIFT, FORMED
5	05126700	1	DRAG, LINK
6	05149500	3	PIN, DECK LIFT
7	06505000	1	NUT, -SL .50-13
8	07001814	1	BOLT, .38-16X5.25-.62 DIA EYE
9	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
10	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
11	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
12	05901735	1	BLT, HEX 0.5-13X3.5F GR5 ZCC
13	05901736	1	BLT, HEX 0.5-13X4.5F GR8 ZCC
14	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
15	06500822	3	NUT, FLG-TOP LK .375-16 GRF ZC120
16	06500911	2	NUT, JAM .50-13 GR5 ZC120
17	06500910	2	NUT-JAM .375-16 GR2 ZCC
18	06700212	1	PIN, CTR .12X1.25 EXTPRSQCT ZC120
19	06200311	4	BTL,RHSSN .313-18 X 2.25 G5 ZCC
20	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
21	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120

DECK LIFT – RH

Models All

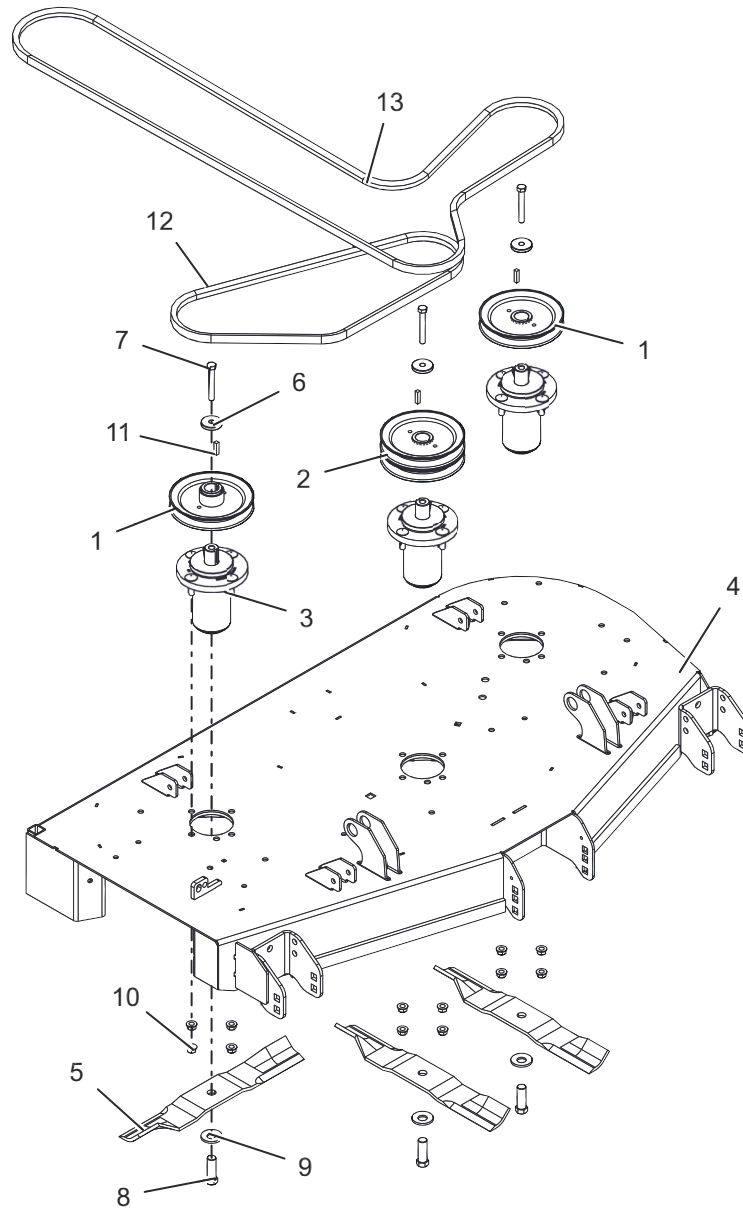


BOM ID	Number	Qty	Description
1	05019659	1	WLDMT, FRONT DECK LIFT PIVOT
2	05019759	1	WLDMT, REAR DECK LIFT PIVOT (ORANGE)
3	05025259	1	WLDMT, HOC TRANSFER LOCK (ORANGE)
4	05186359	1	WLDMT, HOC LIFT ARM (ORANGE)
5	07500414	2	ASM, BSHG
6	03989100	4	BSHG, FLANGE .515X.750X.31X1.12
7	04766551	2	PLATE, BEARING SUPPORT
8	04895200	3	SPCR, DECK LEVELING
9	05077551	1	BRKT, HOC LINE (BLACK)
10	05077700	1	ROD, HOC PIVOT
11	05081400	2	LINK, DECK LIFT, FORMED
12	05083959	2	LINK, DECK
13	05120951	1	ROD, FOOT PEDAL (BLACK)
14	05126700	1	DRAG, LINK
15	05149500	3	PIN, DECK LIFT
16	06505000	1	NUT, -SL .50-13
17	06800201	1	PIN, SLIC-.500X4.97X4.55 -ZC
18	07001814	1	BOLT, .38-16X5.25-.62 DIA EYE
19	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
20	05709200	1	RG-RTNG-EXT .625x.050
21	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC

BOM ID	Number	Qty	Description
22	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
23	05901735	1	BLT, HEX 0.5-13X3.5F GR5 ZCC
24	05901736	1	BLT, HEX 0.5-13X4.5F GR8 ZCC
25	05901631	2	BLT, HEX 0.5-13X1.5 GR5 ZC120
26	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
27	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
28	06500822	3	NUT, FLG-TOP LK .375-16 GRF ZC120
29	06500910	2	NUT-JAM .375-16 GR2 ZCC
30	06500911	2	NUT, JAM .50-13 GR5 ZC120
31	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC
32	06500835	1	NUT,FLG-TOP LK .625-11 FBP
33	06700212	1	PIN, CTR .12X1.25 EXTPRSQCT ZC120
34	06200311	4	BTL,RHSSN .313-18 X 2.25 G5 ZCC
35	06401117	1	WSHR-FL-STL 0.63X1.005X0.062 ZCC
36	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
37	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
38	06401015	1	WSHR-FL-STL 0.531X1.062X0.095 ZC120
39	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
40	05710200	2	RING, RETAINING-E .500X.042

DECK, BELTS, BLADES AND SPINDLES – 48"

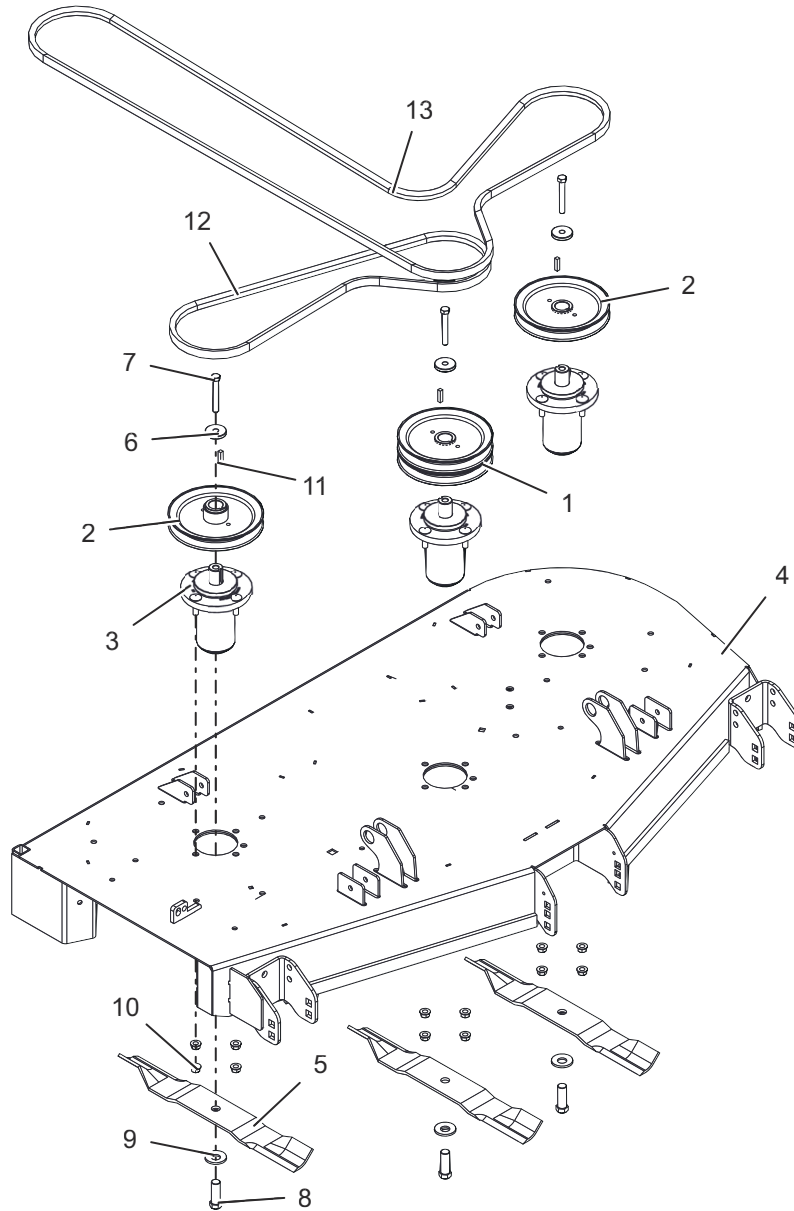
Models 991153



BOM ID	Number	Qty	Description
1	07332167	2	PULLEY, SINGLE -1.000 ID X 6.000 OD
2	07332367	1	PULLEY, DOUBLE 1.000 ID X 6.000 OD-BLACK
3	58810800	3	ASM, ALUM SPINDLE
4	59107800	1	KIT, DECK - 48" W/ DECALS - ARIENS
5	00450200	3	BLADE, 16.19" MOWER (HI-LIFT)
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
8	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
9	06445700	3	WSHR, BLVL-.63X1.625X.14
10	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
12	07200805	1	V-BELT, B 52.46 RAW COGGED
13	07200815	1	V-BELT, HB SECTION

DECK, BELTS, BLADES AND SPINDLES – 52"

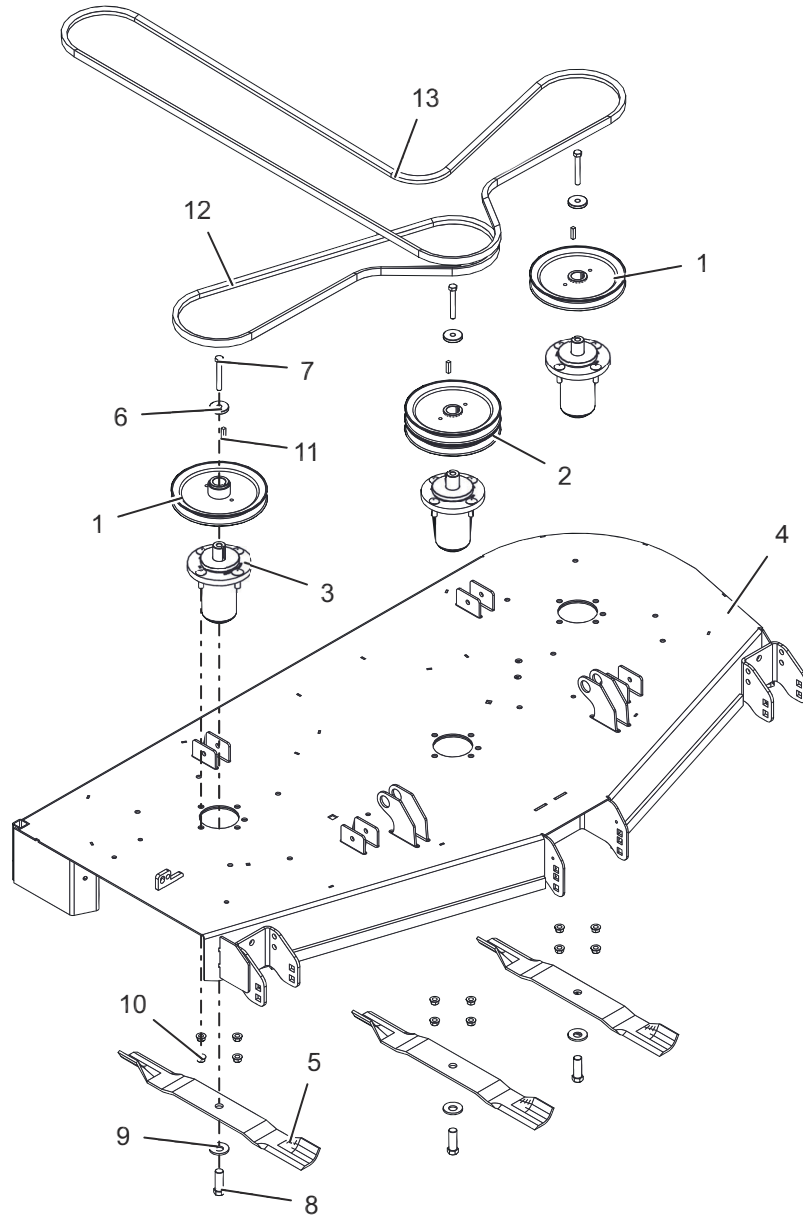
Models 991155



BOM ID	Number	Qty	Description
1	07328867	1	PULLEY, DOUBLE 1.000 ID X 6.750 OD-BLACK
2	07328967	2	PULLEY, V-1.000 ID X 6.750 OD
3	58810800	3	ASM, ALUM SPINDLE
4	59108000	1	KIT, DECK - 52" W/ DECALS - ARIENS
5	03253800	3	BLADE, 18"
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
8	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
9	06445700	3	WSHR, BLVL-.63X1.625X.14
10	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
12	07200806	1	V-BELT, B 58.45 RAW COGGED
13	07200816	1	V-BELT, HB SECTION

DECK, BELTS, BLADES AND SPINDLES – 60"

Models 991151, 157



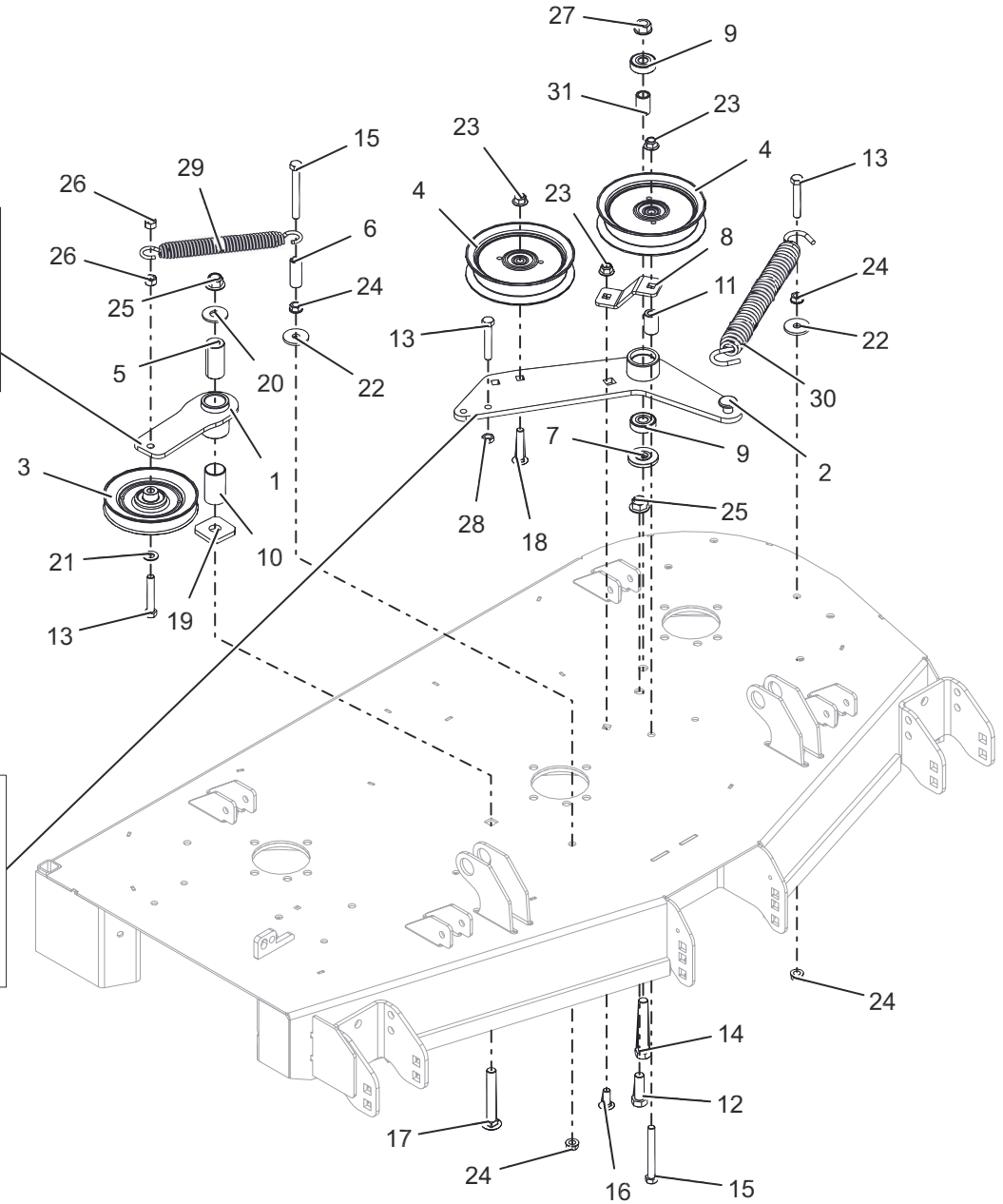
BOM ID	Number	Qty	Description
1	07345967	2	PULLEY, V-1" ID X 7.50" OD (BLACK)
2	07346667	1	PULLEY, DOUBLE 1"X7.50"&7.50" (BLACK)
3	58810800	3	ASM, ALUM SPINDLE
4	59108200	1	KIT, DECK - 60" W/ DECALS - ARIENS
5	03253900	3	BLADE, 20.5"
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05901813	3	BLT, HEX 0.375-16X2.75 GR8 ZCC
8	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
9	06445700	3	WSHR, BLVL-.63X1.625X.14
10	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
12	07200807	1	V-BELT, B 65.375 RAW COGGED
13	07200817	1	V-BELT, HB SECTION

IDLERS AND SHEAVES – 48"

Models 991153

03796400
DECK RH IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) 03774151 - IDLER ARM
(1) 05501234 - BUSHING

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES;
(1) 04985651 - IDLER ARM
(1) 09357700 - SPACER
(2) 05480000 - BEARING



BOM ID	Number	Qty	Description
1	03774151	1	WMT, IDLER PIVOT ARM
2	04985651	1	WLDMT, DECK PTO IDLER ARM
3	07340100	1	IDLER, V-5.00" W/.69 STANDOFF
4	07345600	2	IDLER, FLAT
5	01581700	1	BSHG, SPCR .502X.997X2.03
6	03763400	1	SPCR, .375IDX.625ODX1.66 PM
7	04714600	1	SPCR, IDLER ARM
8	04981859	1	BRKT, PTO FIXED IDLER MTG (ORANGE)
9	05408000	2	BRG-BALL .500X1.375X.44
10	05501234	1	BSHG, 1.00x1.125x1.9375
11	05501308	1	BUSHING, SLV .380 X .750 X 1.190
12	05901631	1	BLT, HEX 0.5-13X1.5 GR5 ZC120
13	05901640	3	BLT, HEX 0.375-16X2.25 GR5 ZC120
14	05901634	1	BLT, HEX 0.5-13X3.25 GR5 ZC120
15	05901817	2	BLT, HEX 0.375-16X3.25 GR5 ZCC
16	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC

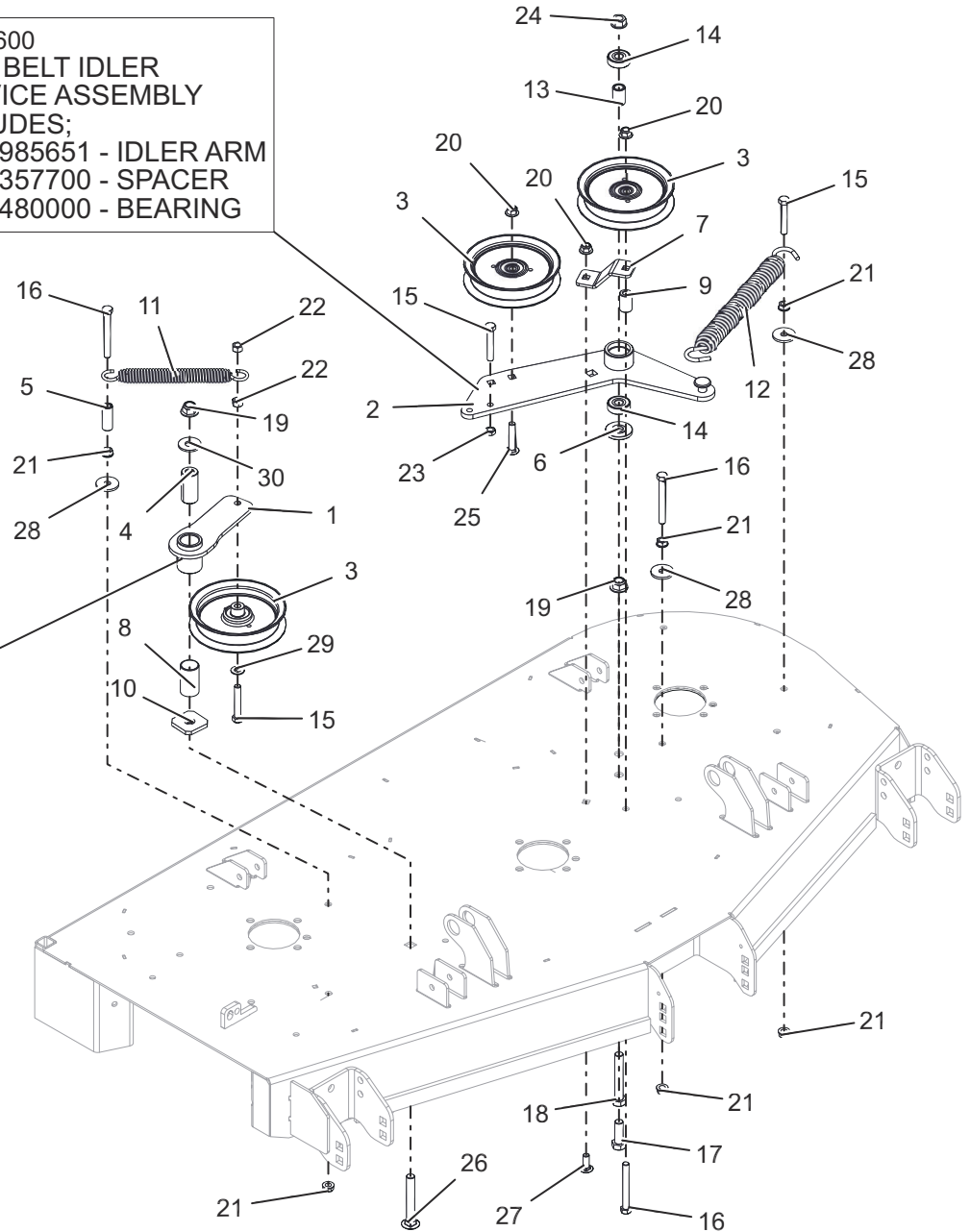
BOM ID	Number	Qty	Description
17	06200317	1	BTL,RHSN .500-13 X 3.5 G5 ZCC
18	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
19	06400829	1	WSHR, -FLT.640X1.75X.250
20	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120
21	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
22	06401121	2	WSHR-FL-STL 0.406X1.375X0.135 ZCC
23	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
24	06500735	4	NUT, FLG-SPNLK .375-16 GR5 ZC120
25	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
26	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
27	06500902	1	NUT, FLG-CTR LK .500-13 GG ZCC
28	06500910	1	NUT-JAM .375-16 GR2 ZCC
29	08300507	1	SPRG, EXTENSION - SWIVEL
30	08300708	1	SPRG, EXTENSION
31	09357700	1	SPACER, .510 X .750 X 1.148

IDLERS AND SHEAVES – 52"

Models 991155

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES;
(1) 04985651 - IDLER ARM
(1) 09357700 - SPACER
(2) 05480000 - BEARING

03796400
DECK RH IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) 03774151 - IDLER ARM
(1) 05501234 - BUSHING



BOM ID	Number	Qty	Description
1	03774151	1	WMT, IDLER PIVOT ARM
2	04985651	1	WLDMT, DECK PTO IDLER ARM
3	07345600	3	IDLER, FLAT
4	01581700	1	BSHG, SPCR .502X.997X2.03
5	03763400	1	SPCR, .375IDX.625ODX1.66 PM
6	04714600	1	SPCR, IDLER ARM
7	04981859	1	BRKT, PTO FIXED IDLER MTG (ORANGE)
8	05501234	1	BSHG, 1.00x1.125x1.9375
9	05501308	1	BUSHING, SLV .380 X .750 X 1.190
10	06400829	1	WSHR, -FLT.640X1.75X.250
11	08300507	1	SPRG, EXTENSION - SWIVEL
12	08300708	1	SPRG, EXTENSION
13	09357700	1	SPACER, .510 X .750 X 1.148
14	05408000	2	BRG-BALL .500X1.375X.44
15	05901640	3	BLT, HEX 0.375-16X2.25 GR5 ZC120
16	05901817	3	BLT, HEX 0.375-16X3.25 GR5 ZCC

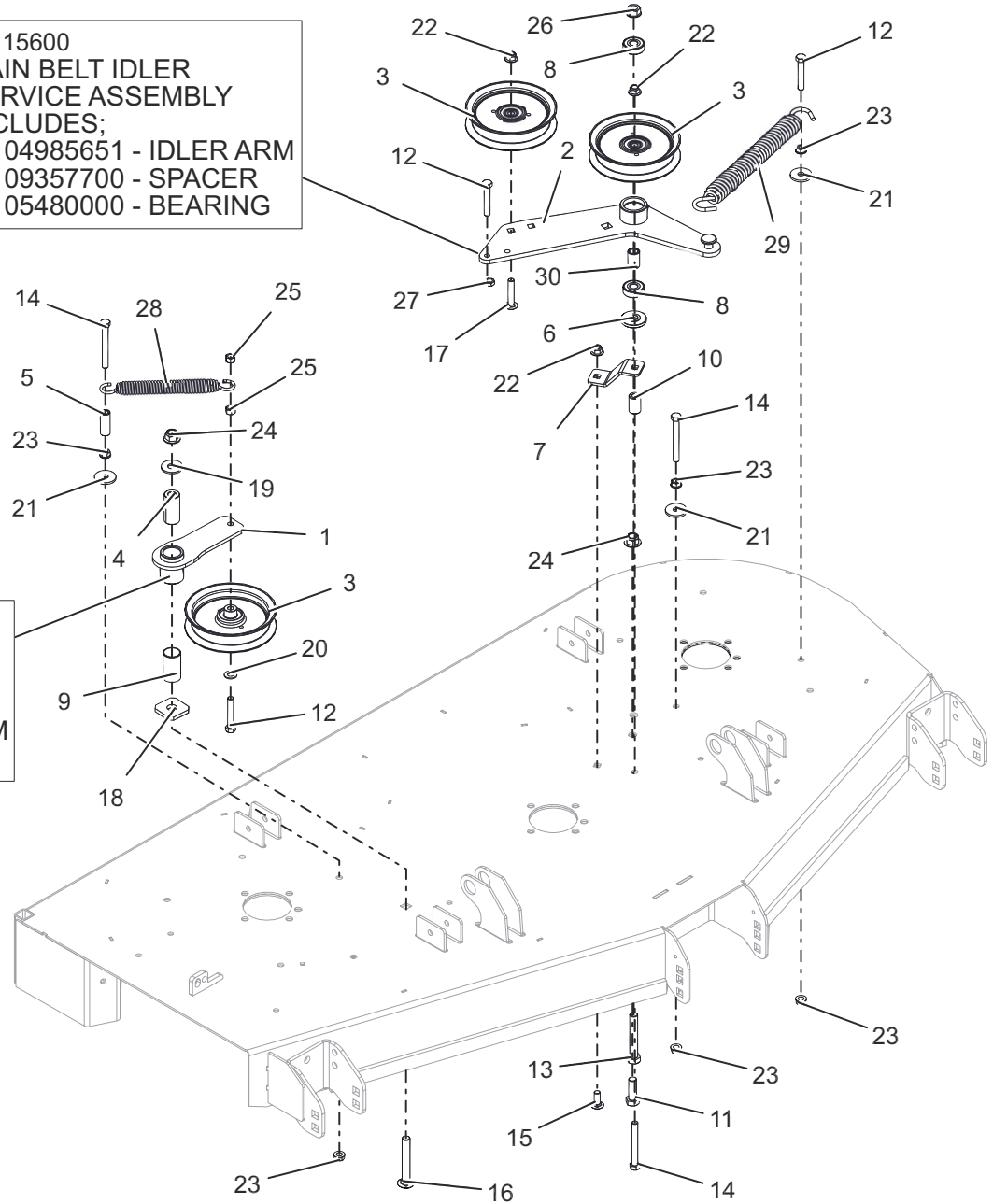
BOM ID	Number	Qty	Description
17	05901631	1	BLT, HEX 0.5-13X1.5 GR5 ZC120
18	05901634	1	BLT, HEX 0.5-13X3.25 GR5 ZC120
19	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
20	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
21	06500735	6	NUT, FLG-SPNLK .375-16 GR5 ZC120
22	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
23	06500910	1	NUT-JAM .375-16 GR2 ZCC
24	06500902	1	NUT, FLG-CTR LK .500-13 GG ZCC
25	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
26	06200317	1	BTL,RHSN .500-13 X 3.5 G5 ZCC
27	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
28	06401121	3	WSHR-FL-STL 0.406X1.375X0.135 ZCC
29	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
30	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120

IDLERS AND SHEAVES – 60"

Models 991151, 157

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES;
(1) 04985651 - IDLER ARM
(1) 09357700 - SPACER
(2) 05480000 - BEARING

03796400
DECK RH IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) 03774151 - IDLER ARM
(1) 05501234 - BUSHING

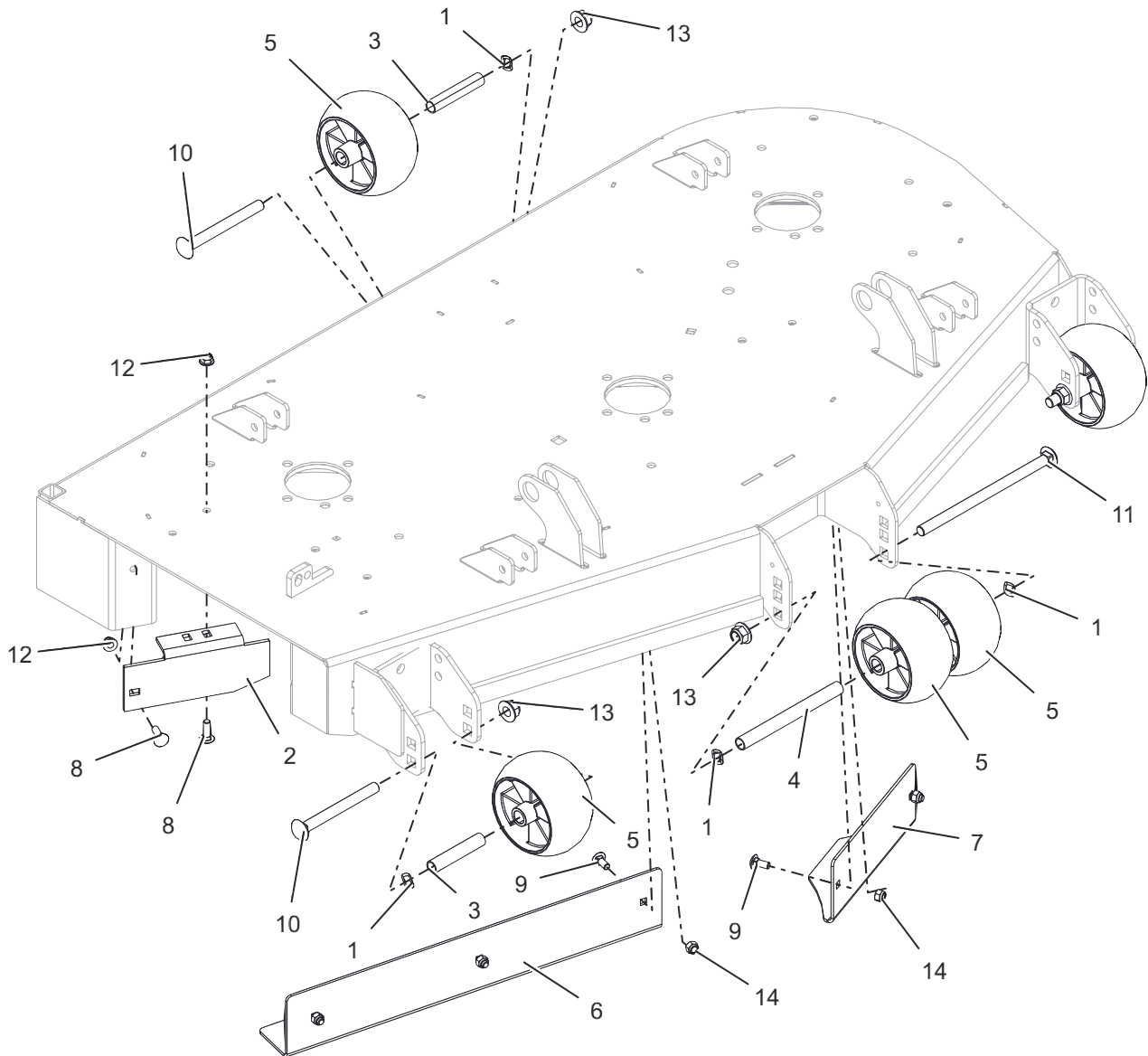


BOM ID	Number	Qty	Description
1	03774151	1	WMT, IDLER PIVOT ARM
2	04985651	1	WLDMT, DECK PTO IDLER ARM
3	07345600	3	IDLER, FLAT
4	01581700	1	BSHG, SPCR .502X.997X2.03
5	03763400	1	SPCR, .375IDX.625ODX1.66 PM
6	04714600	1	SPCR, IDLER ARM
7	04981859	1	BRKT, PTO FIXED IDLER MTG (ORANGE)
8	05408000	2	BRG-BALL .500X1.375X.44
9	05501234	1	BSHG, 1.00x1.125x1.9375
10	05501308	1	BUSHING, SLV .380 X .750 X 1.190
11	05901631	1	BLT, HEX 0.5-13X1.5 GR5 ZC120
12	05901640	3	BLT, HEX 0.375-16X2.25 GR5 ZC120
13	05901634	1	BLT, HEX 0.5-13X3.25 GR5 ZC120
14	05901817	3	BLT, HEX 0.375-16X3.25 GR5 ZCC
15	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
16	06200317	1	BTL,RHSN .500-13 X 3.5 G5 ZCC

BOM ID	Number	Qty	Description
17	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
18	06400829	1	WSHR, -FLT.640X1.75X.250
19	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120
20	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
21	06401121	3	WSHR-FL-STL 0.406X1.375X0.135 ZCC
22	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
23	06500735	6	NUT, FLG-SPNLK .375-16 GR5 ZC120
24	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
25	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
26	06500902	1	NUT, FLG-CTR LK .500-13 GG ZCC
27	06500910	1	NUT-JAM .375-16 GR2 ZCC
28	08300507	1	SPRG, EXTENSION - SWIVEL
29	08300708	1	SPRG, EXTENSION
30	09357700	1	SPACER, .510 X .750 X 1.148

ANTI-SCALP WHEELS AND BAFFLES – 48"

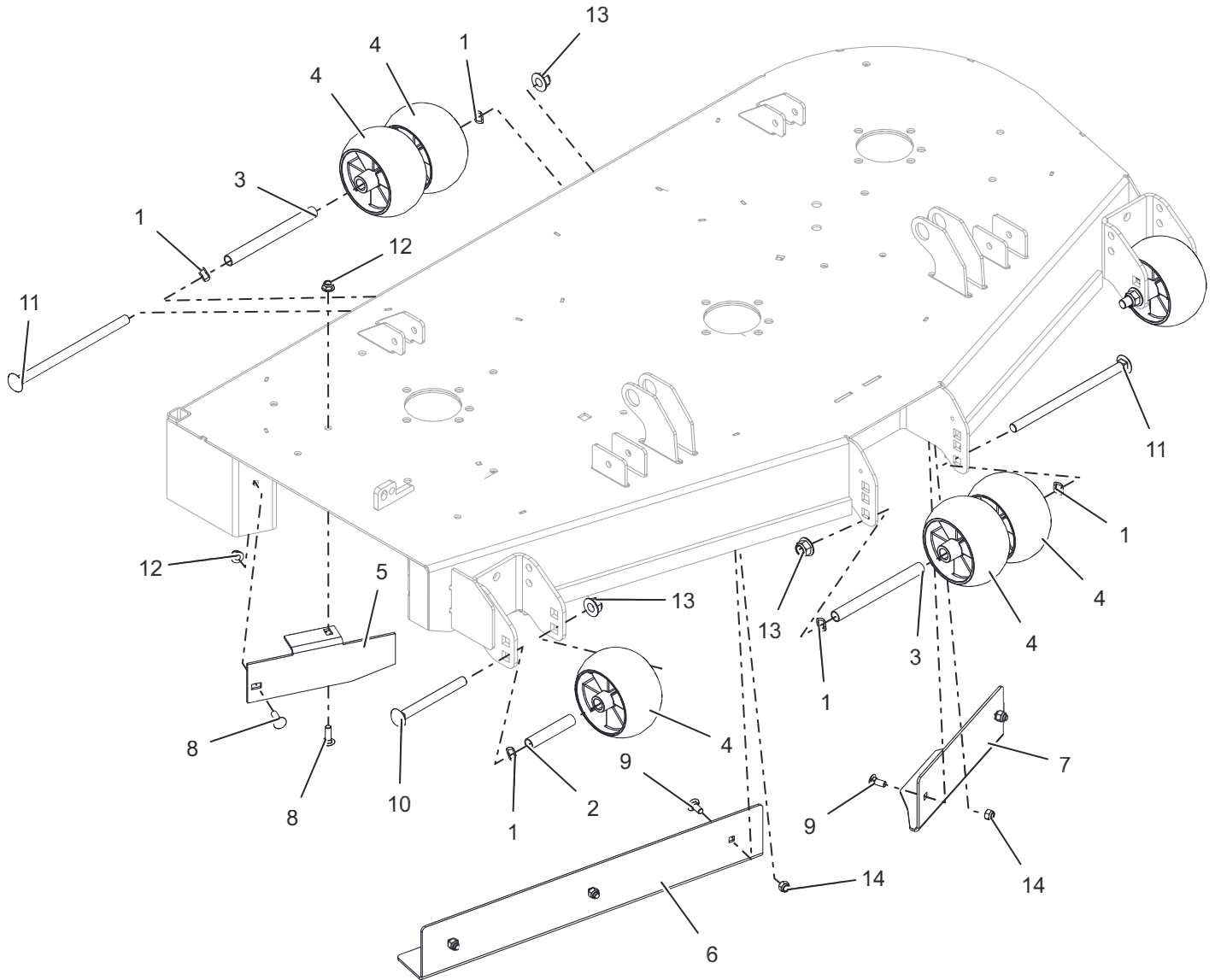
Models 991153



BOM ID	Number	Qty	Description
1	00325400	5	WAVE WASHER .531X.781X.125 FH
2	00451659	1	BAFFLE, 44-48" SIDE DISCHARGE (ORANGE)
3	00473700	3	SPACER, .510X.625X3.35
4	00473800	1	SPACER, .510 X .625 X 6.50
5	03905900	5	ANTI-SCALP WHEEL
6	05251559	1	BAFFLE, 48" RH VACUUM (ORANGE)
7	05251659	1	BAFFLE, 44/48" LH VACUUM (ORANGE)
8	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
9	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200318	3	BTL,RHSN .500-13 X 5 G5 ZCC
11	06200321	1	BTL,RHSN .500-13 X 8.5 G5 ZCC
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
14	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120

ANTI-SCALP WHEELS AND BAFFLES – 52"

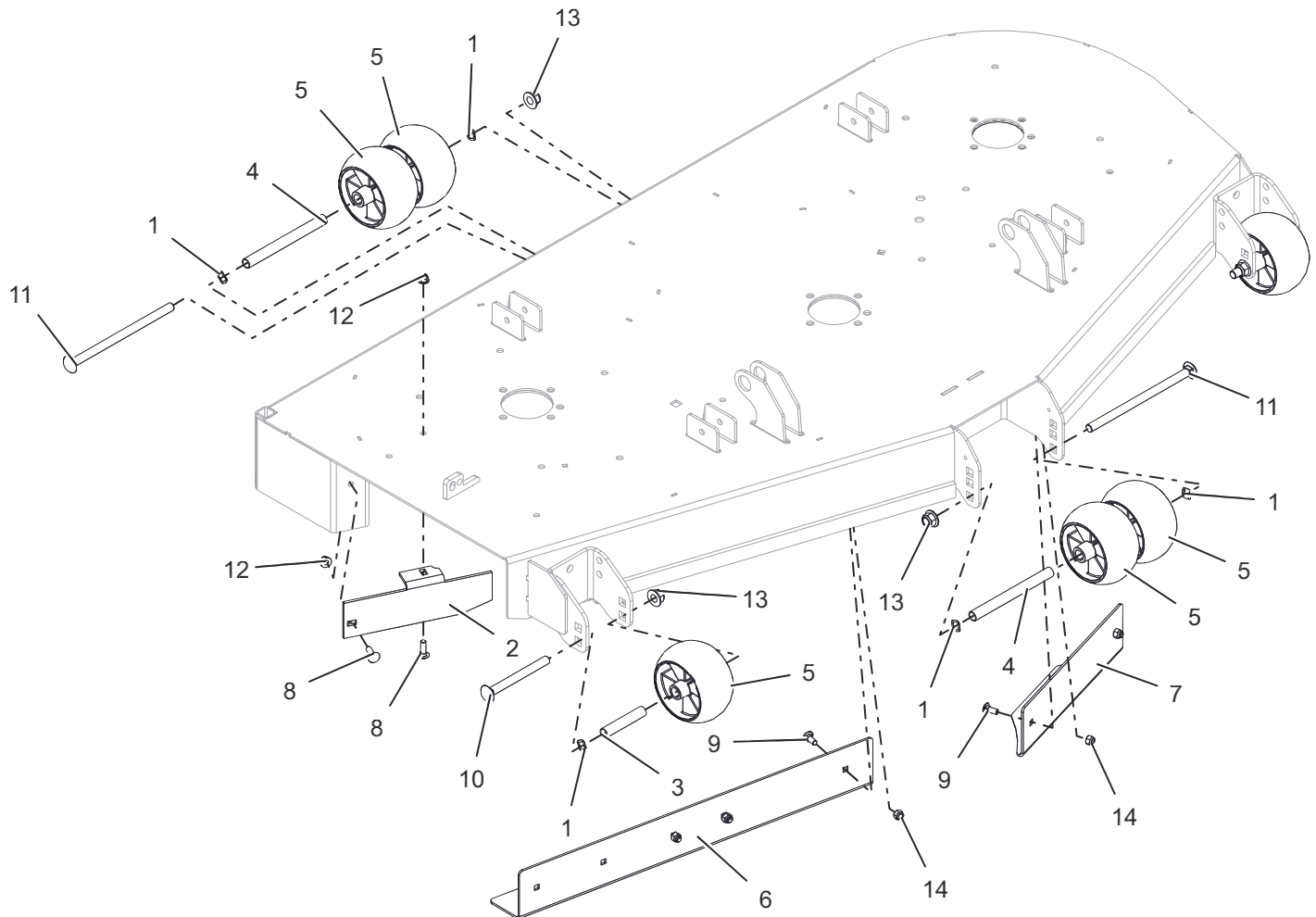
Models 991155



BOM ID	Number	Qty	Description
1	00325400	6	WAVE WASHER .531X.781X.125 FH
2	00473700	2	SPACER, .510X.625X3.35
3	00473800	2	SPACER, .510 X .625 X 6.50
4	03905900	6	ANTI-SCALP WHEEL
5	04389459	1	BAFFLE, DISCHARGE 52"
6	05251759	1	BAFFLE, 52" RH VACUUM (ORANGE)
7	05251859	1	BAFFLE, 52" LH VACUUM (ORANGE)
8	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
9	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200318	2	BTL,RHSN .500-13 X 5 G5 ZCC
11	06200321	2	BTL,RHSN .500-13 X 8.5 G5 ZCC
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
14	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120

ANTI-SCALP WHEELS AND BAFFLES – 60"

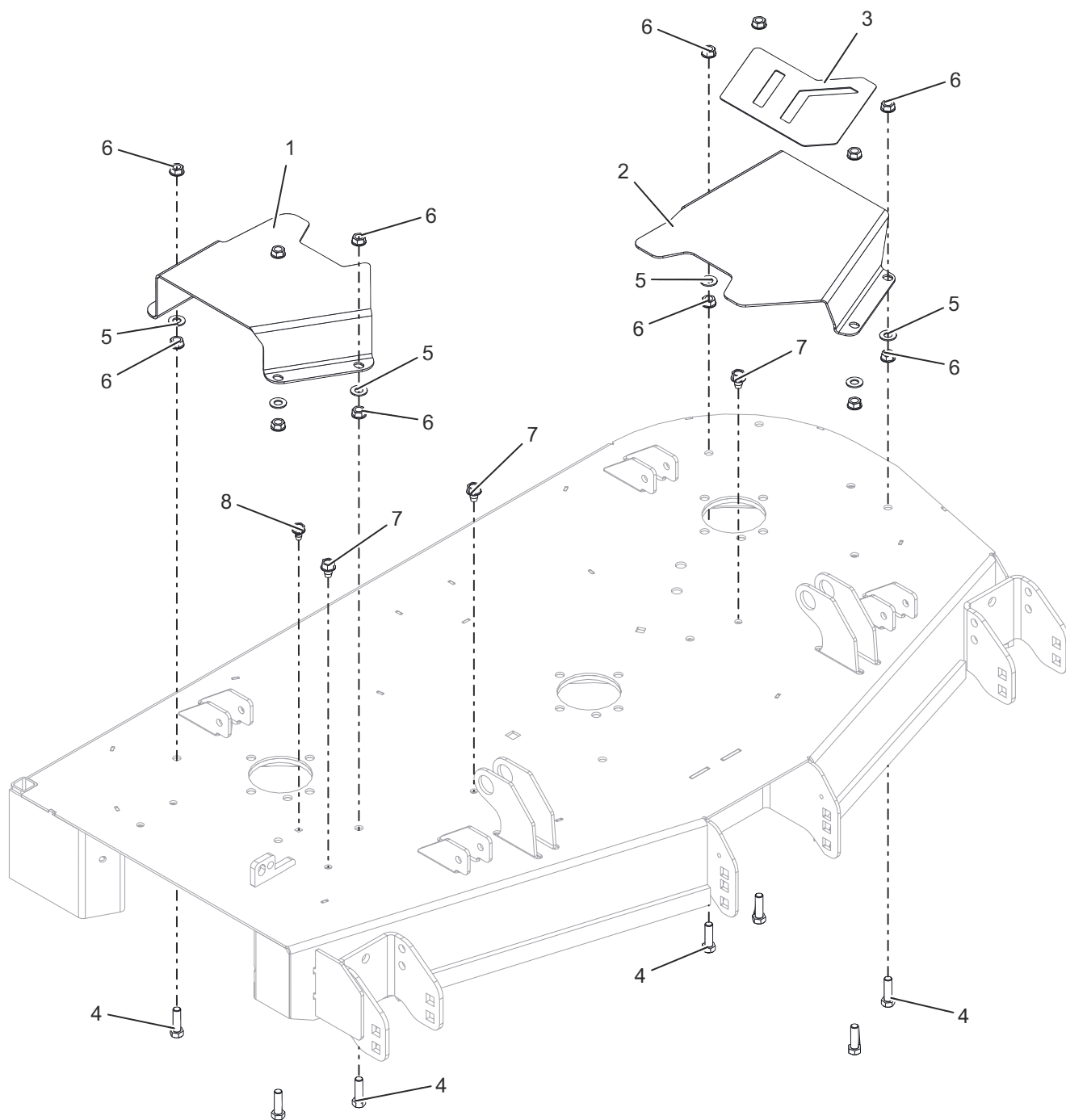
Models 991151, 157



BOM ID	Number	Qty	Description
1	00325400	6	WAVE WASHER .531X.781X.125 FH
2	00374159	1	BAFFLE, 60" DISCHARGE
3	00473700	2	SPACER, .510X.625X3.35
4	00473800	2	SPACER, .510 X .625 X 6.50
5	03905900	6	ANTI-SCALP WHEEL
6	05251959	1	BAFFLE, 60" RH VACUUM (ORANGE)
7	05252059	1	BAFFLE, 60" LH VACUUM (ORANGE)
8	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
9	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200318	2	BTL,RHSN .500-13 X 5 G5 ZCC
11	06200321	2	BTL,RHSN .500-13 X 8.5 G5 ZCC
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
14	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120

BELT GUARDS – 48"

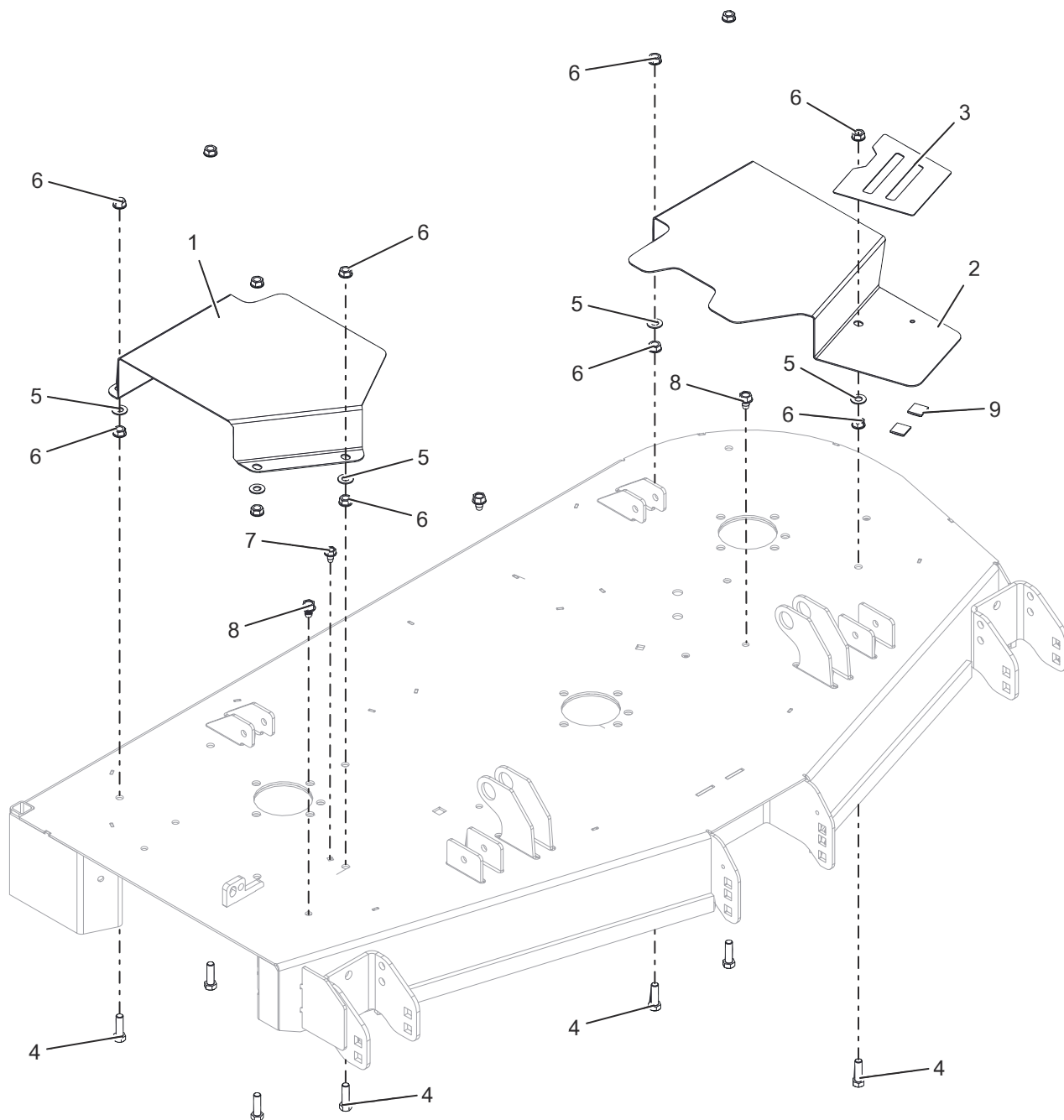
Models 991153



BOM ID	Number	Qty	Description
1	05075959	1	GUARD, BELT 48" RIGHT (ORANGE)
2	05076059	1	GUARD, BELT 48" LEFT (ORANGE)
3	05160000	1	GRIP, TAPE 48 BELT COVER
4	05901724	7	BLT, HEX 0.375-16X1.25 GR5 ZC120
5	06401013	7	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500735	14	NUT, FLG-SPNLK .375-16 GR5 ZC120
7	07400126	3	SCR-TAP .38-16X.500 HWH ZCC
8	07400124	1	SCR-TAP .312-18X.50 HWH ZCC

BELT GUARDS – 52"

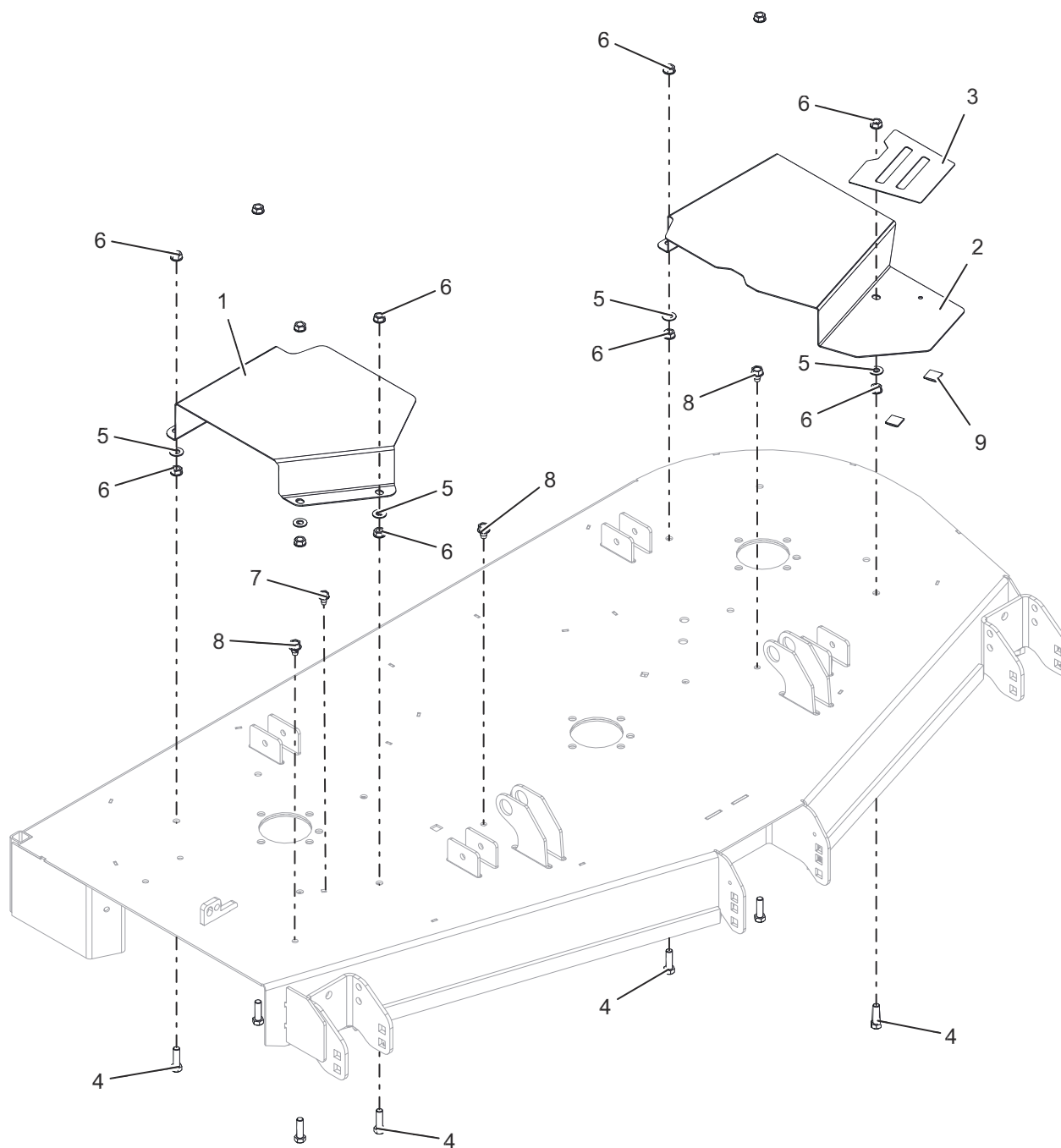
Models 991155



BOM ID	Number	Qty	Description
1	05074459	1	GUARD, BELT 52" & 60" RIGHT (ORANGE)
2	05074559	1	GUARD, BELT 52" LEFT (ORANGE)
3	05160100	1	GRIP, TAPE 52-60 BELT COVER
4	05901724	7	BLT, HEX 0.375-16X1.25 GR5 ZC120
5	06401013	7	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500735	14	NUT, FLG-SPNLK .375-16 GR5 ZC120
7	07400124	1	SCR-TAP .312-18X.50 HWH ZCC
8	07400126	3	SCR-TAP .38-16X.500 HWH ZCC
9	07525100	2	STOP,

BELT GUARDS – 60"

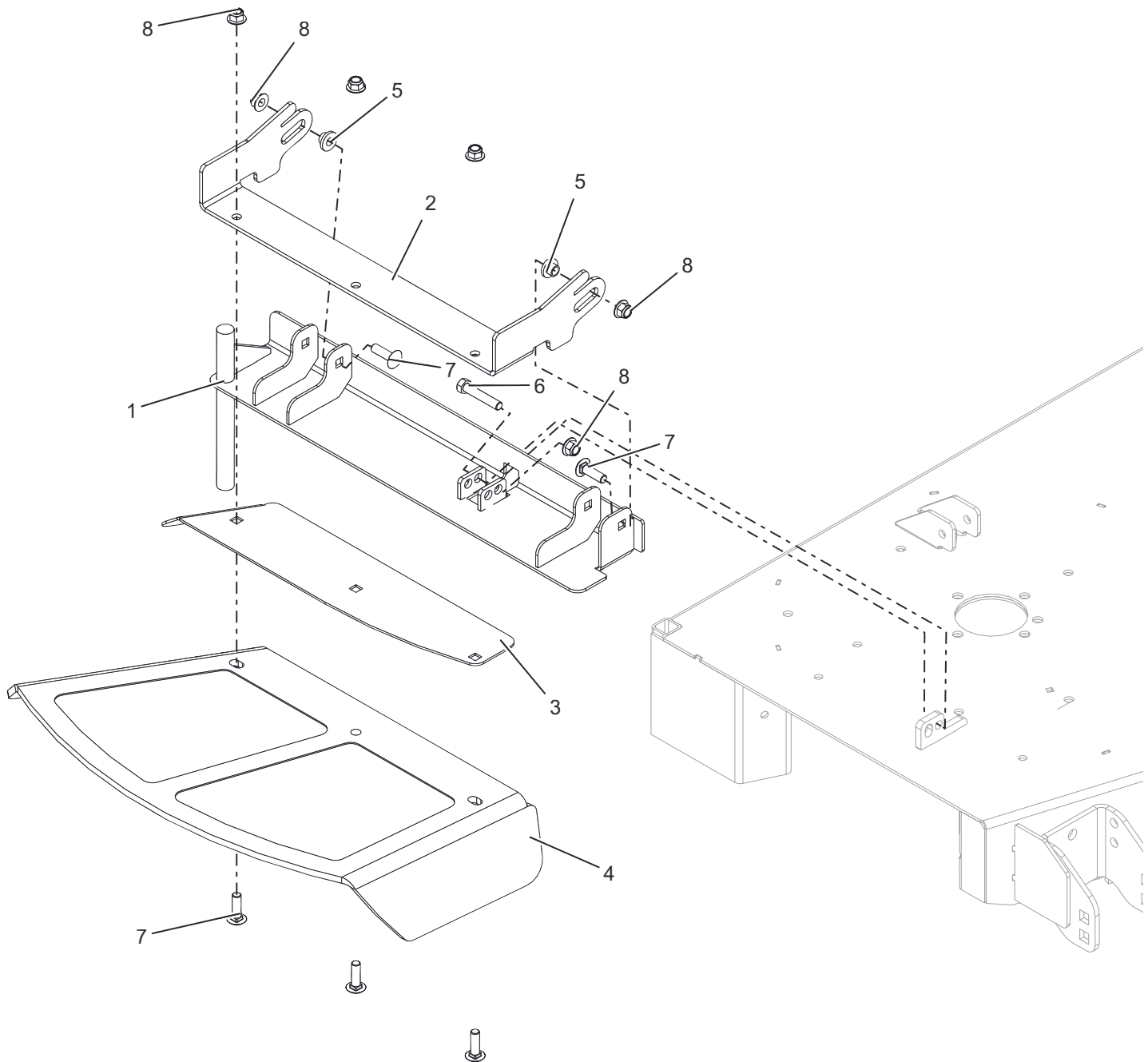
Models 991151, 157



BOM ID	Number	Qty	Description
1	05074459	1	GUARD, BELT 52" & 60" RIGHT (ORANGE)
2	05086859	1	GUARD, BELT 60" LEFT (ORANGE)
3	05160100	1	GRIP, TAPE 52-60 BELT COVER
4	05901724	7	BLT, HEX 0.375-16X1.25 GR5 ZC120
5	06401013	7	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500735	14	NUT, FLG-SPNLK .375-16 GR5 ZC120
7	07400124	1	SCR-TAP .312-18X.50 HWH ZCC
8	07400126	3	SCR-TAP .38-16X.500 HWH ZCC
9	07525100	2	STOP,

DISCHARGE CHUTE

Models All



BOM ID	Number	Qty	Description
1	59112100	1	KIT, 48-60" DISCH CHUTE MOUNT (ORANGE)
2	04872259	1	BRKT, 48-60" CHUTE MTG (ORANGE)
3	04873759	1	PLATE, 48-60" DISCH CHUTE CLAMP (ORANGE)
4	04881200	1	CHUTE, 48-60" FORMED RUBBER DISCHARGE
5	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
6	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
7	06200236	5	BTL,RHSSN .375-16 X 1.25 G5 ZCC
8	06500726	6	NUT, LK-NYL-FLG .38-16 GR5 ZC120

NOTES



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