



ARIENS®

Apex

Parts Manual

Models:

991151 – Apex 60
(SN 025000 +)

991153 – Apex 48
(SN 025000 +)

991155 – Apex 52
(SN 025000 +)

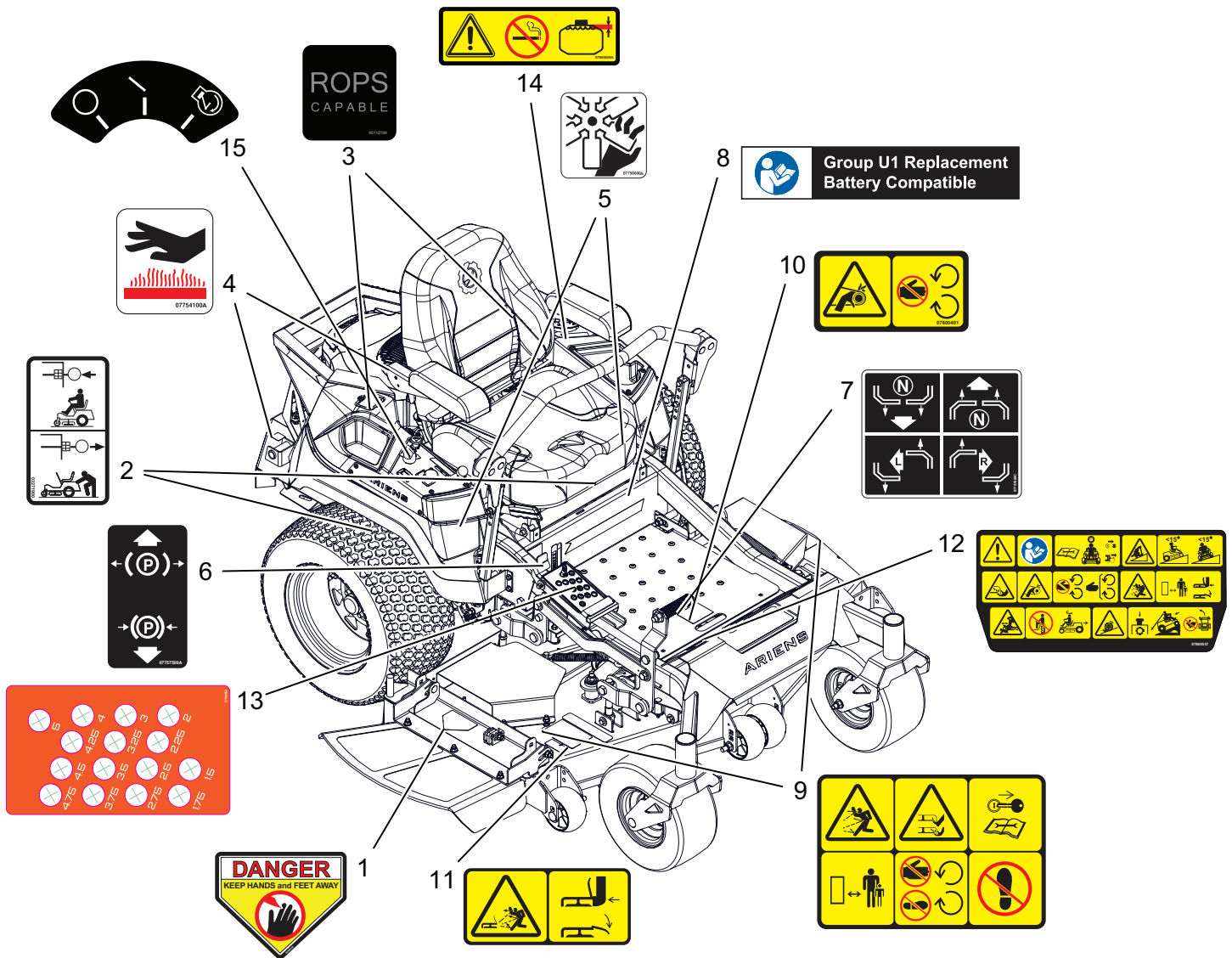
991157 – Apex 60
(SN 025000 +)

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DECALS – SAFETY

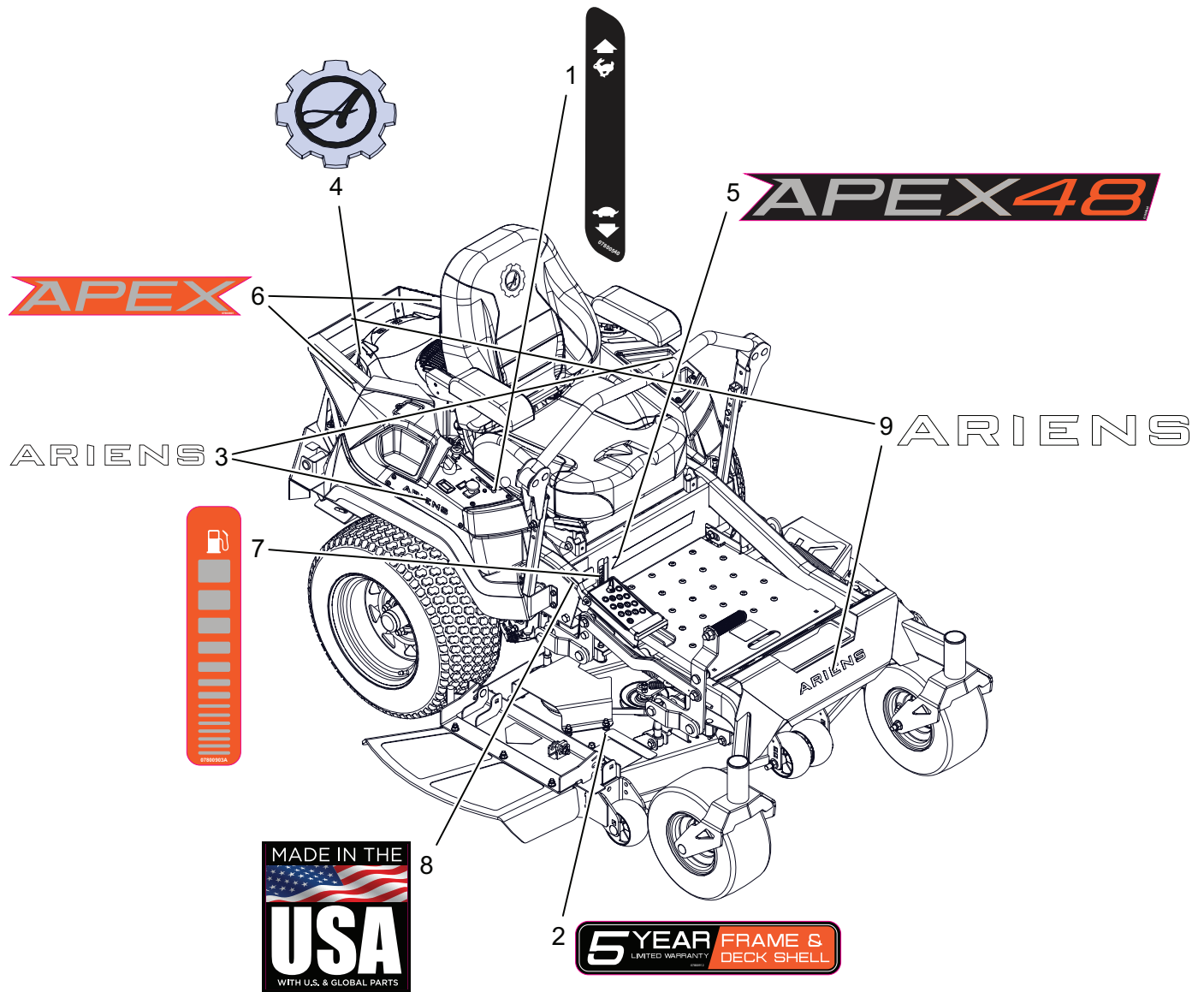
Models All



BOM ID	Number	Qty	Description
1	02988100	1	DECAL, DANGER
2	03271900	2	DECAL, TRANSMISSION DISCONNECT
3	05112700	2	DECAL, ROPS LOCATION
4	07754100	2	DECAL, HOT SURFACE
5	07756000	2	DECAL, DANGER - FAN
6	07757500	1	DECAL, PARKING BRAKE LEVER
7	07757600	1	DECAL, INSTRUCTION - STEERING
8	07800336	1	DECAL, INSTRUCTION - U1 REPLACEMENT BATTERY
9	07800340	2	DECAL, SAFETY - MOWER DECK
10	07800401	1	DECAL, SAFETY - GUARDING
11	07800402	1	DECAL, SAFETY - DECK GUARDING
12	07800537	1	DECAL, SAFETY - IKON ZTX
13	07800902	1	DECAL, ARIENS APEX - HOC
14	07800820	1	DECAL, FUEL WARNING
15	07800929	1	DECAL, KEY SWITCH - 3 POS

DECALS – STYLE – 48"

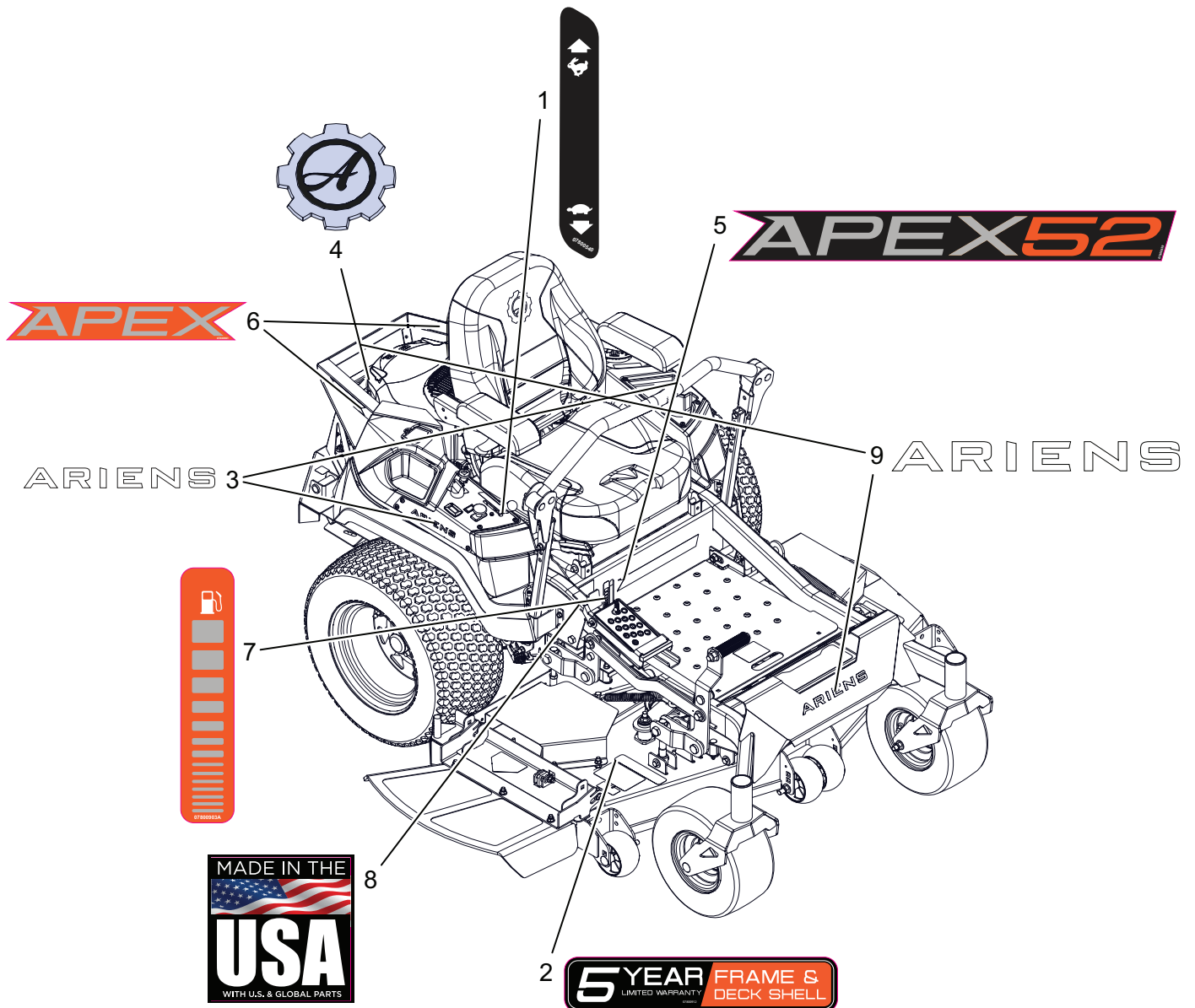
Models 991153



BOM ID	Number	Qty	Description
1	07800540	1	DECAL, DASH
2	07800912	1	DECAL, DECK - 5 YEAR ARIENS
3	07800829	2	DECAL, ARIENS 6.00"
4	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
5	07800840	1	DECAL, KICKPLATE - ARIENS APEX 48
6	07800901	2	DECAL, APEX FENDER
7	07800903	1	DECAL, FUEL LEVEL - ARIENS APEX
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

DECALS – STYLE – 52"

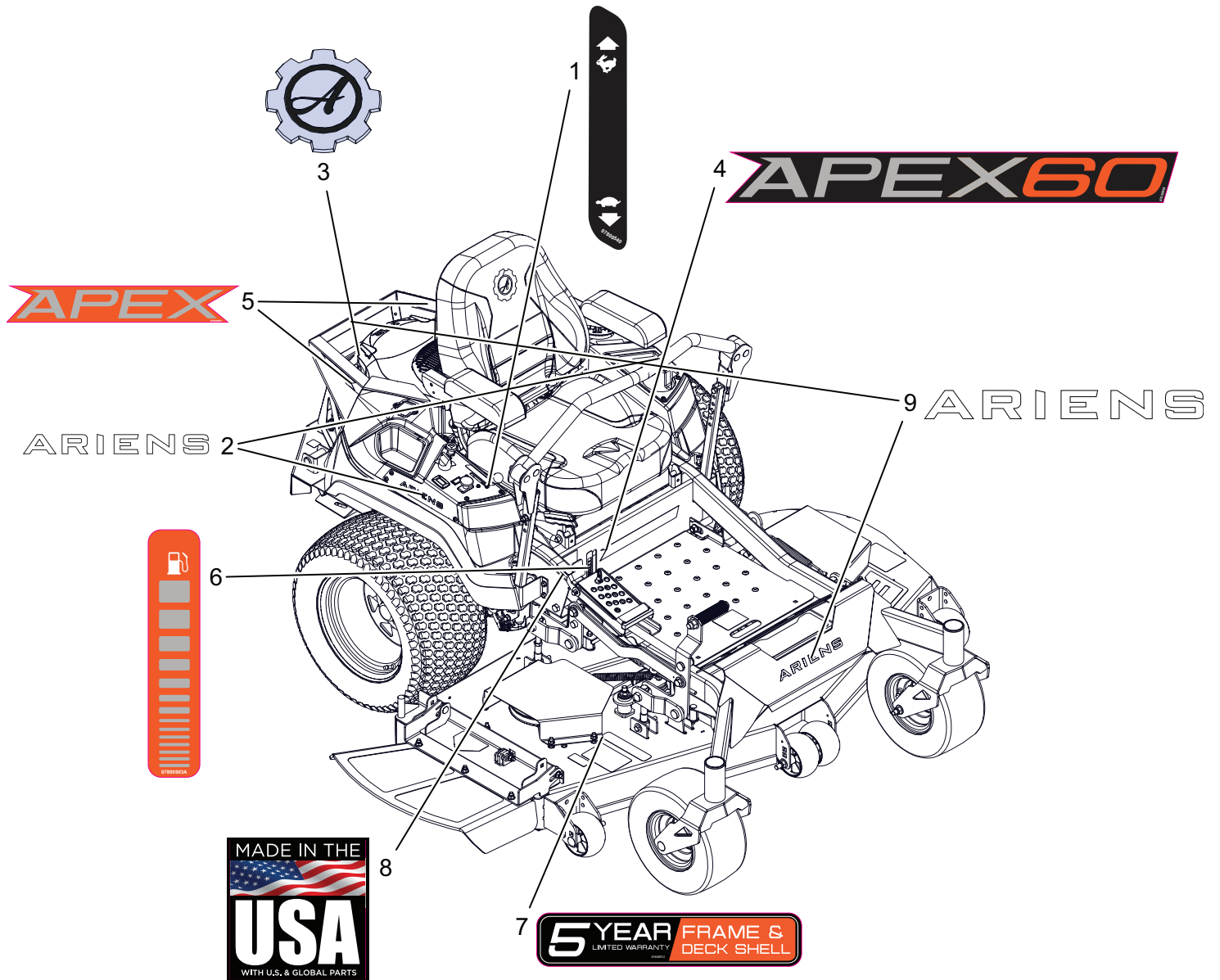
Models 991155



BOM ID	Number	Qty	Description
1	07800540	1	DECAL, DASH
2	07800912	1	DECAL, DECK - 5 YEAR ARIENS
3	07800829	2	DECAL, ARIENS 6.00"
4	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
5	07800839	1	DECAL, KICKPLATE - ARIENS APEX 52
6	07800901	2	DECAL, APEX FENDER
7	07800903	1	DECAL, FUEL LEVEL - ARIENS APEX
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

DECALS – STYLE – 60"

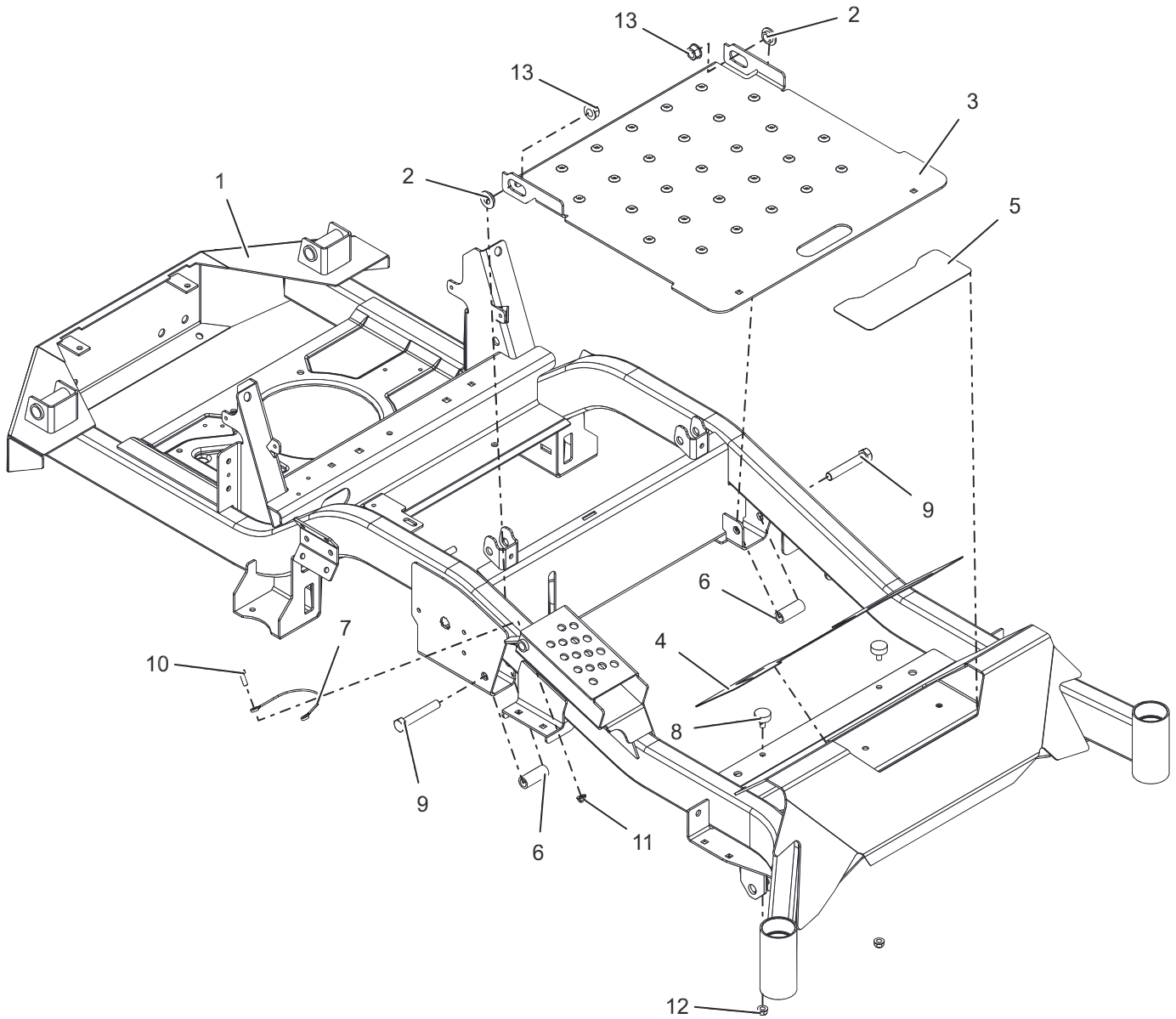
Models 991151, 157



BOM ID	Number	Qty	Description
1	07800540	1	DECAL, DASH
2	07800829	2	DECAL, ARIENS 6.00"
3	07800837	1	DECAL, ARIENS - GEAR BADGE (THK)
4	07800838	1	DECAL, KICKPLATE - ARIENS APEX 60
5	07800901	2	DECAL, APEX FENDER
6	07800903	1	DECAL, FUEL LEVEL - ARIENS APEX
7	07800912	1	DECAL, DECK - 5 YEAR ARIENS
8	08001038	1	DECAL, MADE IN USA
9	08001108	2	DECAL, ARIENS - BADGE

FRAME – 48" AND 52"

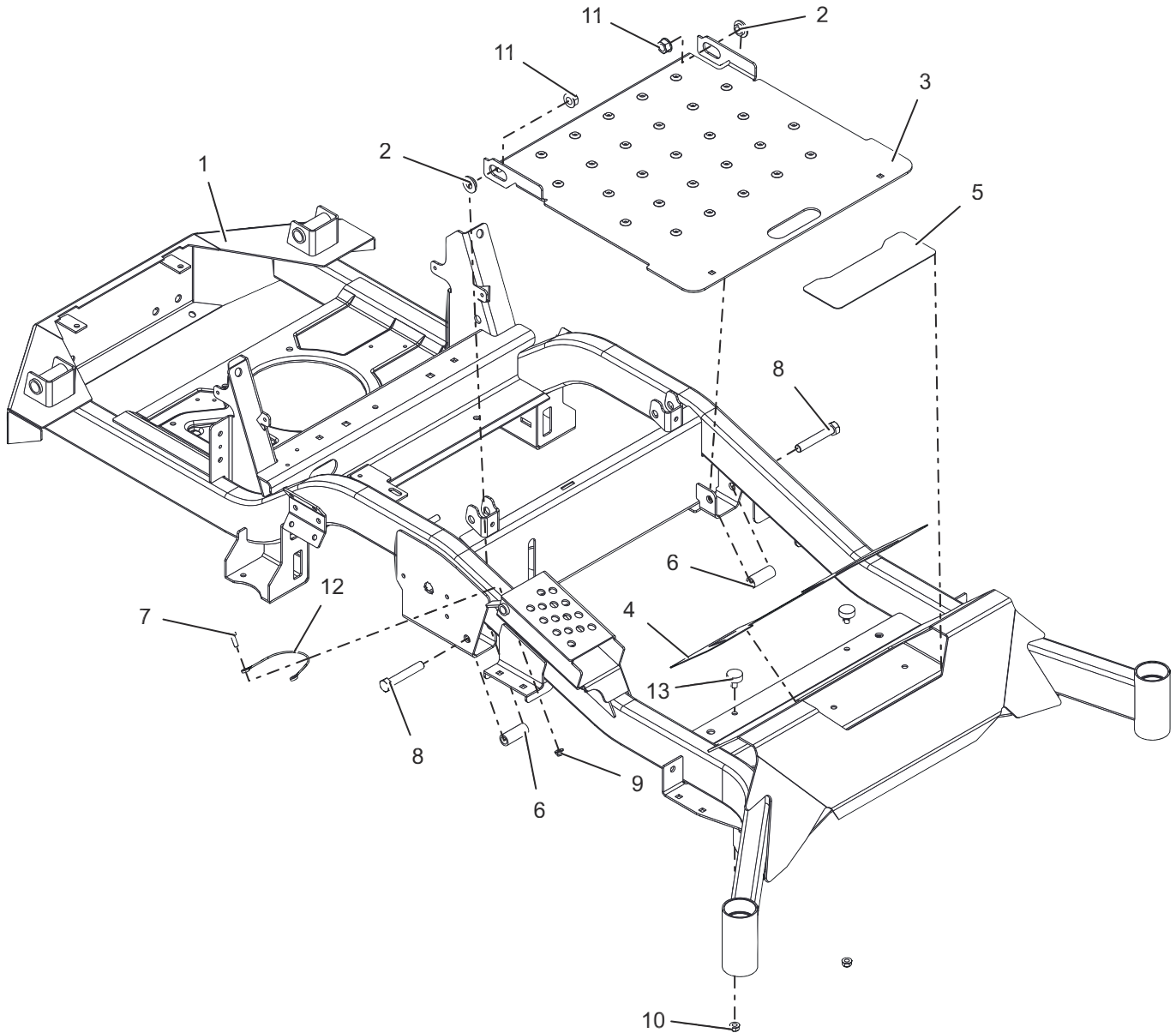
Model 991153, 155



BOM ID	Number	Qty	Description
1	59111200	1	APEX 44-52 FRAME W/ SAFETY DECAL
2	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
3	59113600	1	KIT, ACCESS PANEL W/ DECALS - ORG
4	05104800	1	GRIP, FRONT
5	05109100	1	GRIP, STEP
6	05501319	2	SPCR, .515X.75X1.83
7	06900317	1	LANYARD, 12"
8	07533600	2	BUMPER, RUBBER
9	05901737	2	BLT, HEX 0.5-13X3 GR5 ZCC
10	05901716	1	BLT, HEX 0.25-20X0.75 GR5 ZC120
11	06500813	1	NUT, LK-NYL-FLG .25-20 GR5 ZC120
12	06500815	2	NUT, FLG-SPNLK .312-18 GR5 ZC120
13	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC

FRAME – 60"

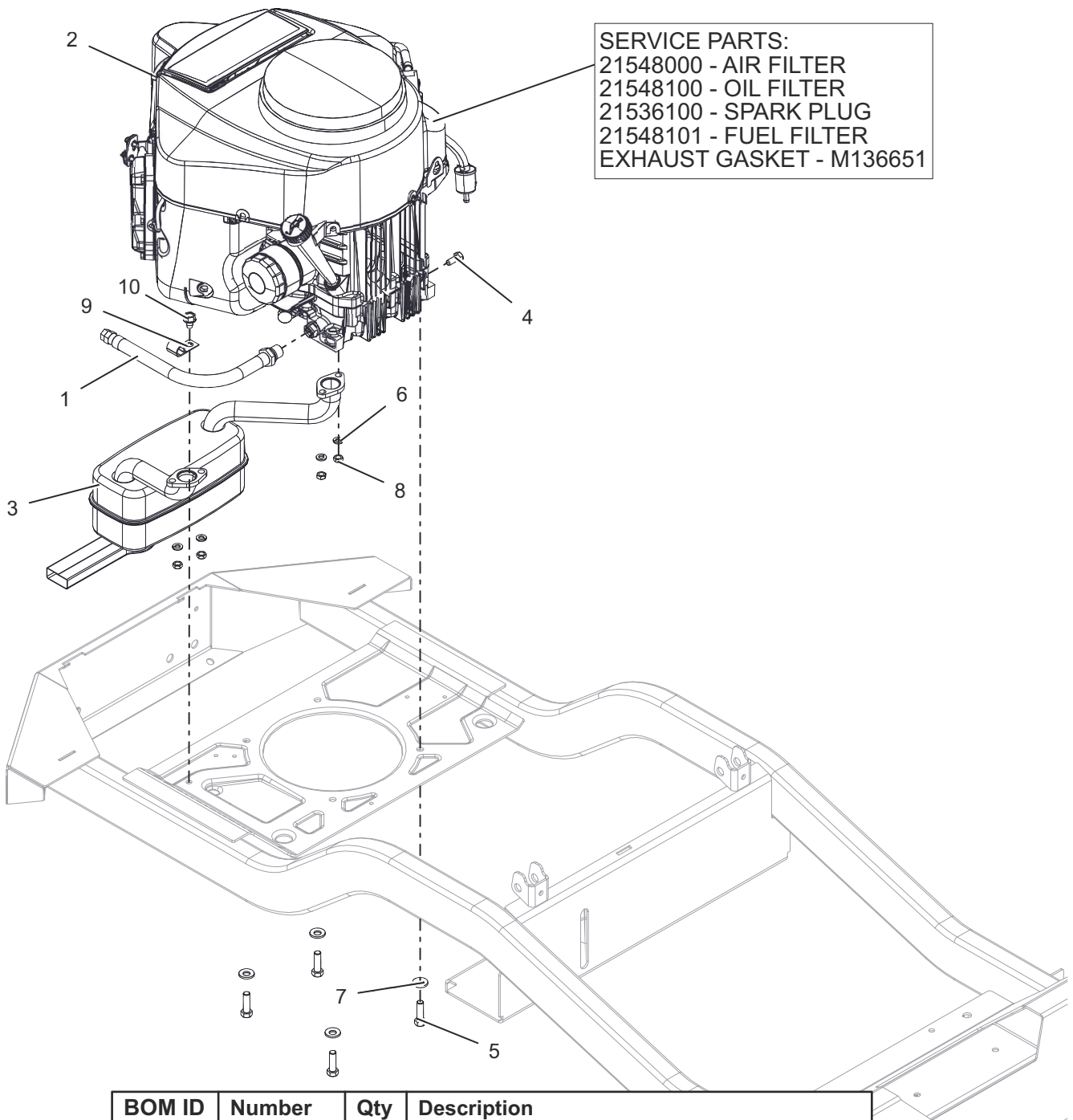
Model 991151, 157



BOM ID	Number	Qty	Description
1	59111300	1	APEX 60" FRAME W/ SAFETY DECALS
2	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
3	59113600	1	KIT, ACCESS PANEL W/ DECALS - ORG
4	05104800	1	GRIP, FRONT
5	05109100	1	GRIP, STEP
6	05501319	2	SPCR, .515X.75X1.83
7	05901716	1	BLT, HEX 0.25-20X0.75 GR5 ZC120
8	05901737	2	BLT, HEX 0.5-13X3 GR5 ZCC
9	06500813	1	NUT, LK-NYL-FLG .25-20 GR5 ZC120
10	06500815	2	NUT, FLG-SPNLK .312-18 GR5 ZC120
11	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC
12	06900317	1	LANYARD, 12"
13	07533600	2	BUMPER, RUBBER

ENGINE – KAWASAKI FR730

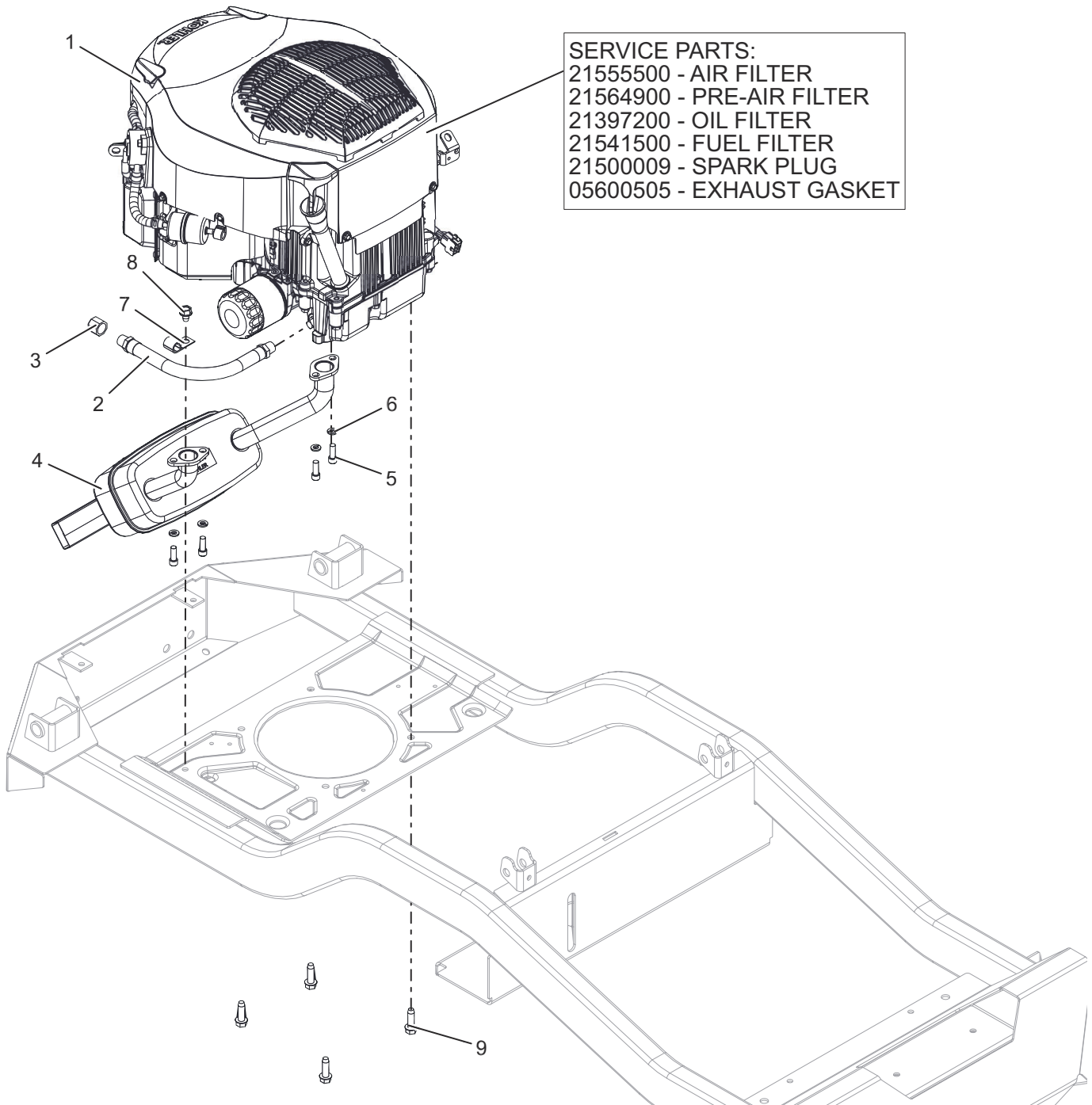
Model 991151



BOM ID	Number	Qty	Description
1	07001730	1	HOSE, OIL DRAIN
2	08200718	1	ENGINE, KAWASAKI FR730 24HP
3	04754300	1	MUFFLER, KAWASAKI
4	05901628	1	BLT, HEX M8-1.25X20 G8.8 ZC120
5	05901808	4	BLT, HEX 0.375-16X1.25 GR5 ZCC NT
6	06300119	4	WSHR, LK-REG 0.314 X 0.078 ZCC
7	06400927	4	WSHR, 3/8" SPRING DISC
8	06500817	4	NUT, LK-CTR-JAM M8-1.25 GR8.8 ZC120
9	06916000	1	J-CLAMP
10	07400126	1	SCR-TAP .38-16X.500 HWH ZCC

ENGINE – KOHLER KT730

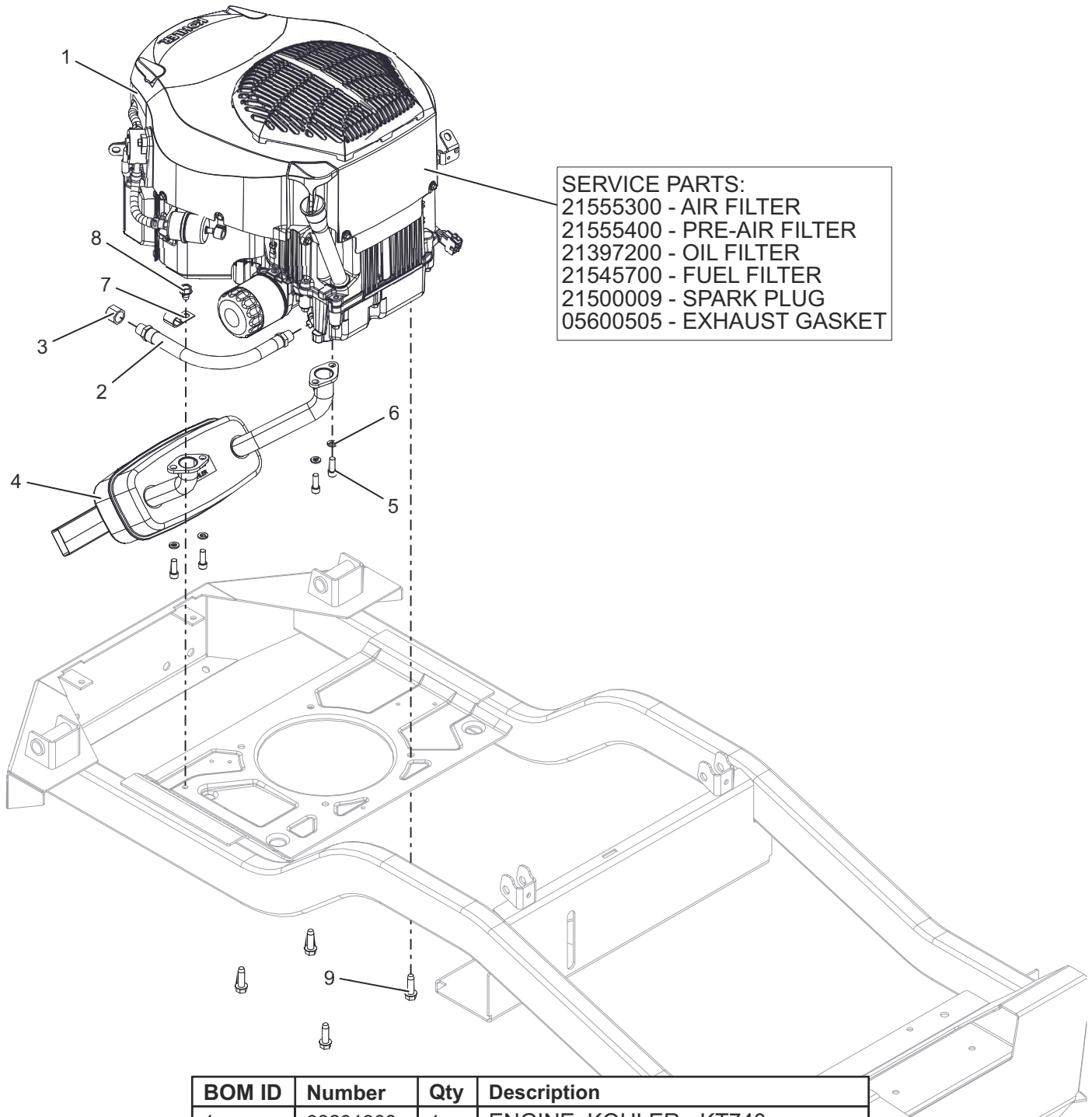
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BOM ID	Number	Qty	Description
1	08201307	1	ENGINE, KOHLER - KT730
2	03873100	1	HOSE, HYD .38-11-0K M6N0-M6NO
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04825200	1	MUFFLER, KOHLER
5	05901839	4	SCR, SKH .312-18X.875 GR8 ZCC
6	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
7	06916000	1	J-CLAMP
8	07400126	1	SCR-TAP .38-16X.500 HWH ZCC
9	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC

ENGINE – KOHLER KT740

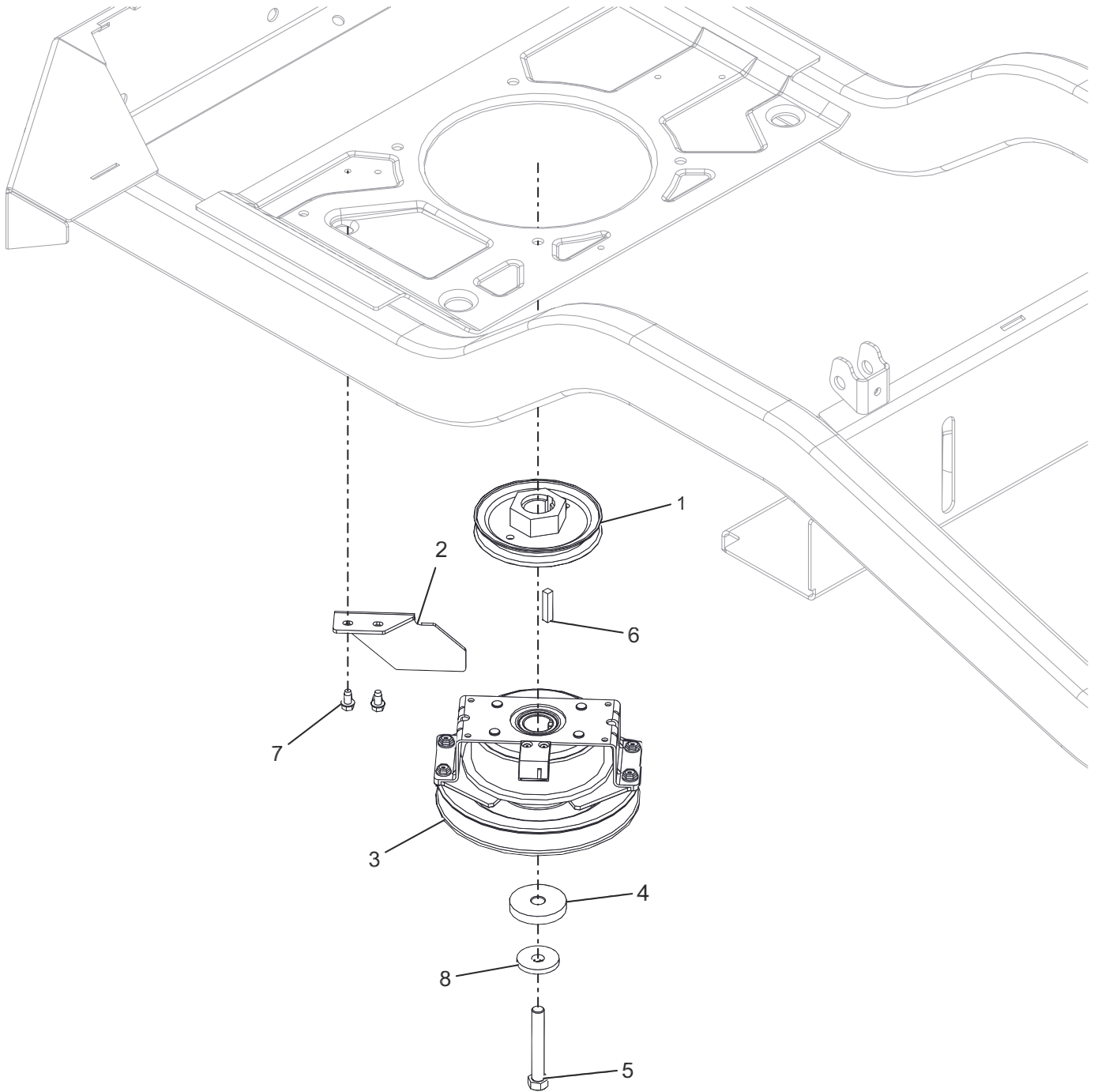
Models 991157



BOM ID	Number	Qty	Description
1	08201308	1	ENGINE, KOHLER - KT740
2	03873100	1	HOSE, HYD .38-11-0K M6N0-M6NO
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04825200	1	MUFFLER, KOHLER
5	05901839	4	SCR, SKH .312-18X.875 GR8 ZCC
6	06300119	4	WSHR,LK-REG 0.314 X 0.078 ZCC
7	06916000	1	J-CLAMP
8	07400126	1	SCR-TAP .38-16X.500 HWH ZCC
9	07400128	4	SCR-TAP .38-16X1.25 HWH ZCC

CLUTCH

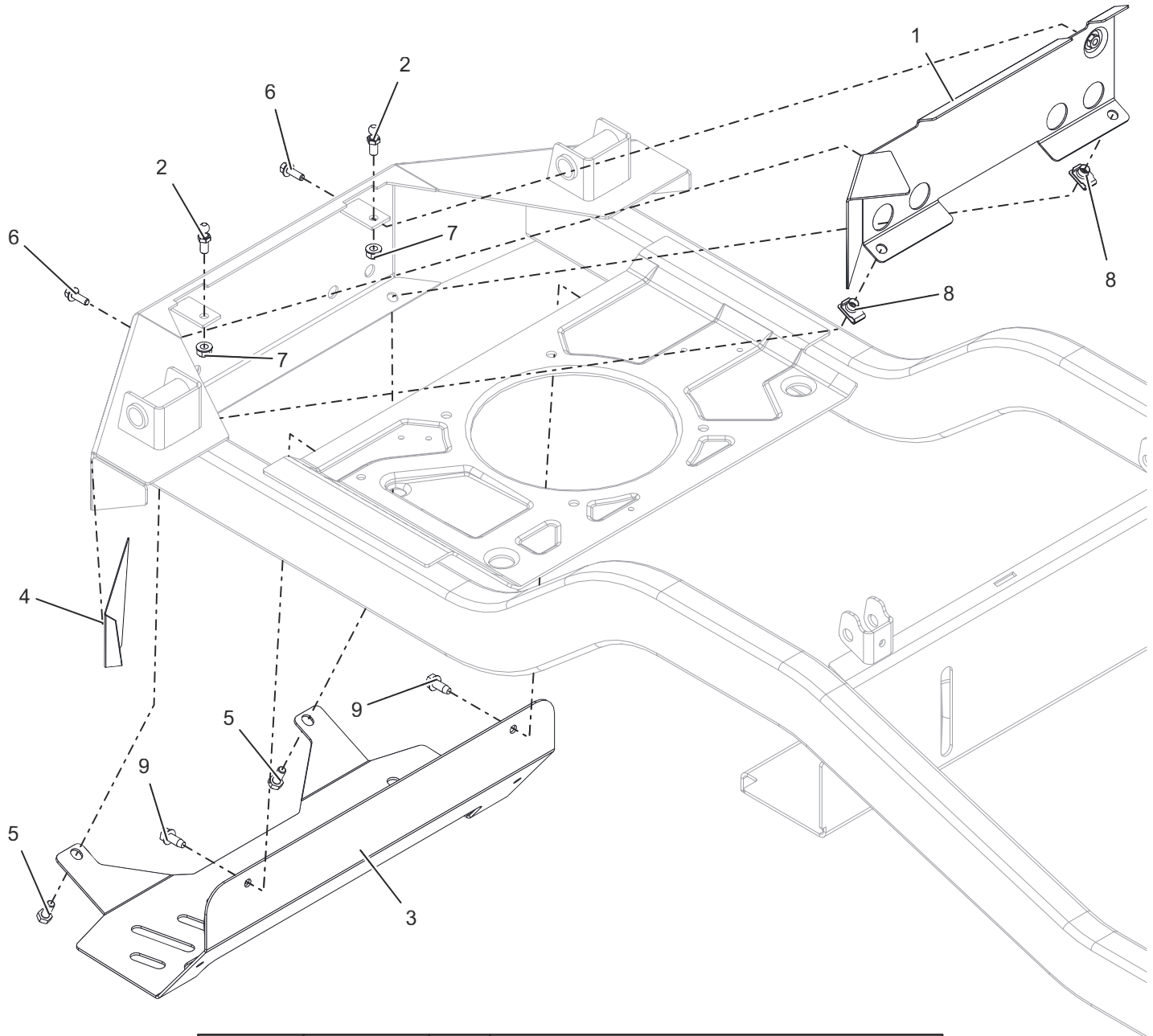
Models All



BOM ID	Number	Qty	Description
1	07346000	1	PULLEY, 4.50 OD X1.002 ENGINE
2	05016151	1	BRKT, CLUTCH STOP (HD)
3	05118900	1	CLUTCH, OGURA, DBL SPRG
4	05501240	1	SPCR, .474/.459 X 2.00 X .350
5	05901819	1	BLT, HEX 0.4375-20X3 G8 ZCC NT
6	06603400	1	KEY-SQ .250X.250X1.250
7	07400122	2	SCR-TAP .25-20X.75 HWH ZCC
8	06400936	1	WSHR, 7/16" SPRING DISC

HEAT SHIELD

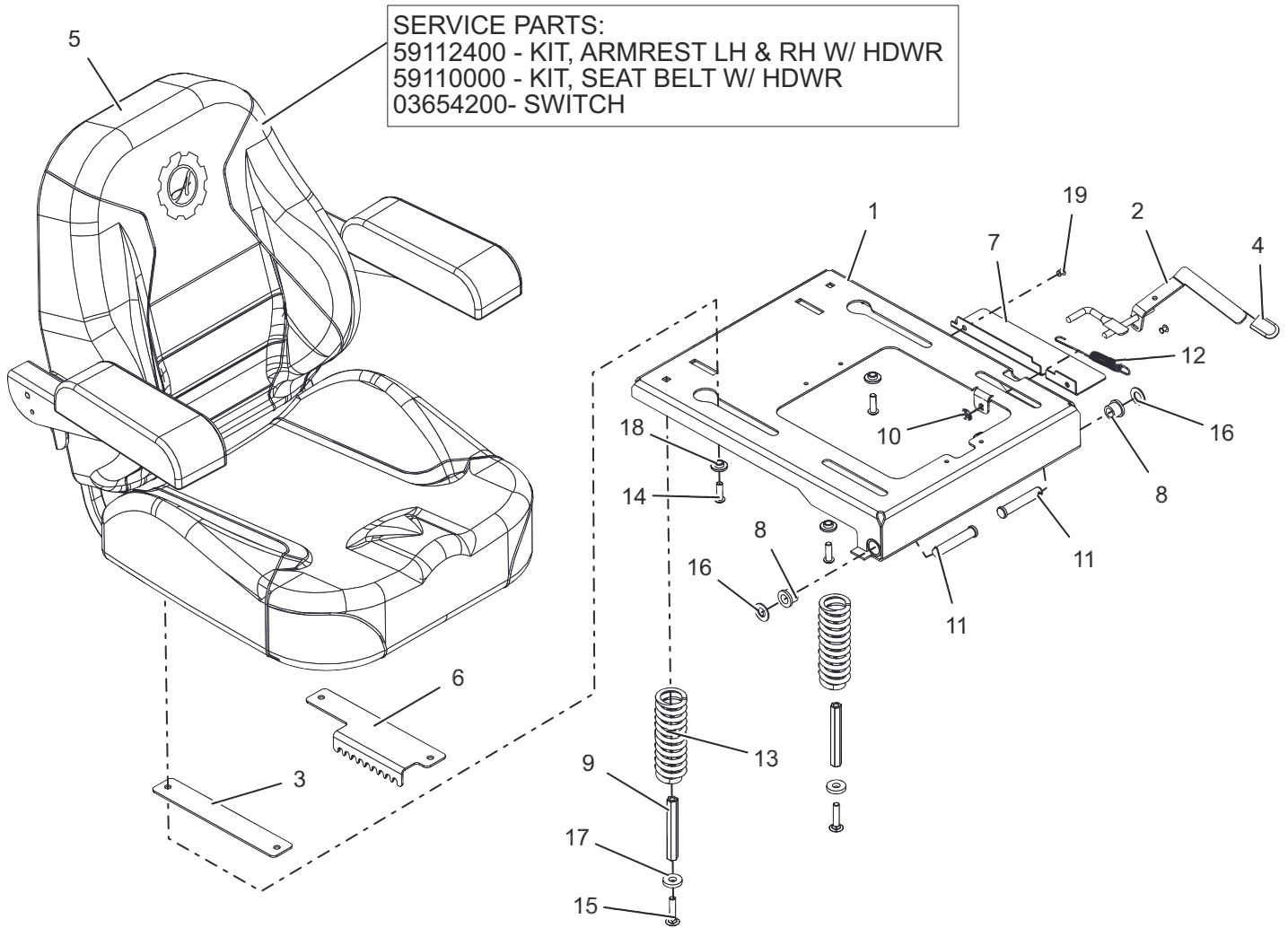
Models All



BOM ID	Number	Qty	Description
1	05116751	1	WLDMT, HEAT BAFFLE (BLACK)
2	03652200	2	STUD-BALL
3	05082851	1	SHIELD, HEAT (HD) (BLACK)
4	05116800	1	TAPE, HEAT
5	05901704	2	BLT, HEX 0.3125-18X0.75 GR5 ZC120
6	05901731	2	BLT, HEX-FLG 0.25-20X0.75 GR5 ZB500
7	06500840	2	NUT, FLG-CTR LK .312-18 GR5 ZCC
8	07000829	2	NUT-CLIP RETAINER 5/16-18X.56
9	07400127	2	SCR-TAP .312-18X.75 HWH ZCC

SEAT

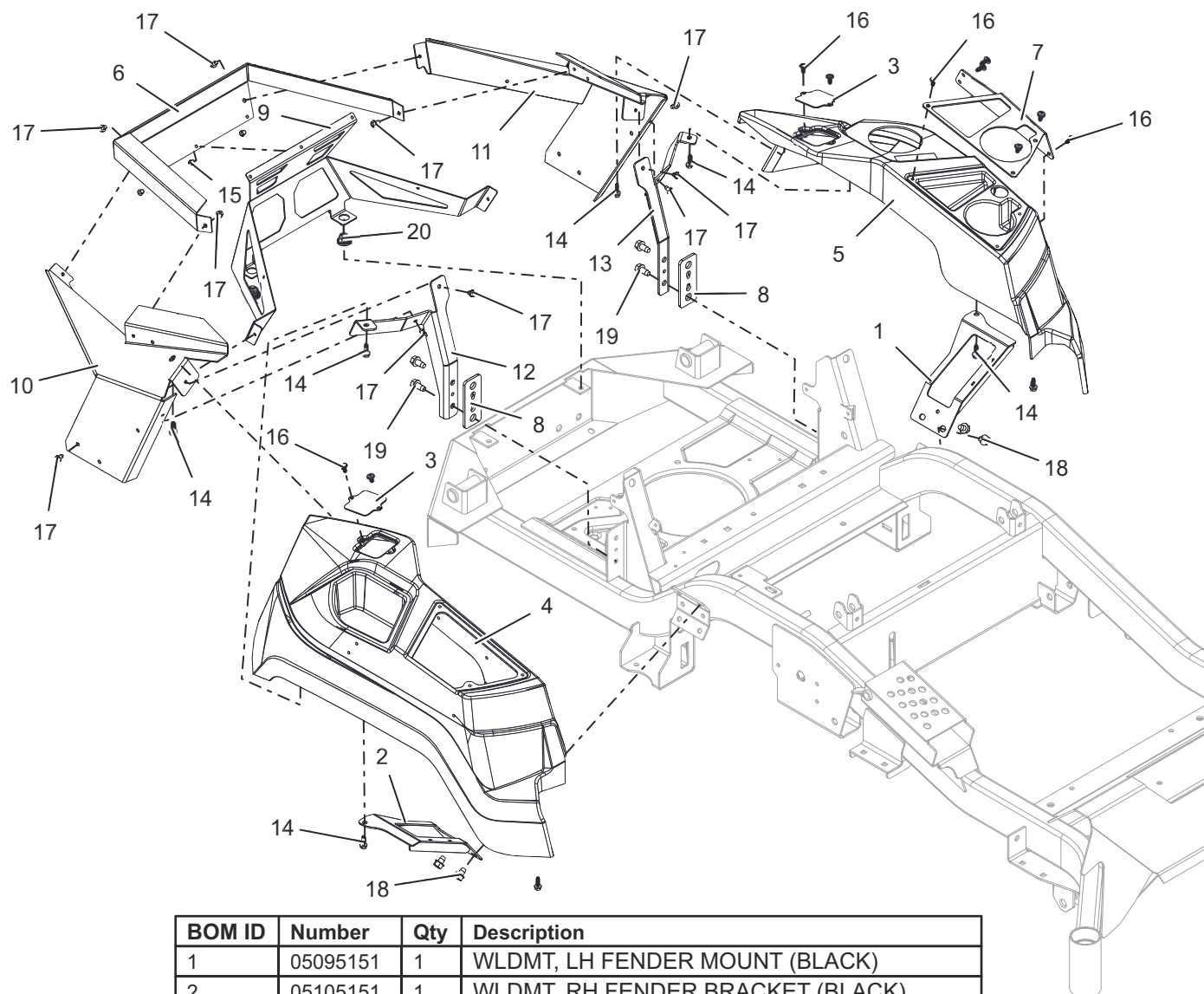
Models All



BOM ID	Number	Qty	Description
1	04995659	1	WLDMT, SEAT PLATE (ORANGE)
2	05015251	1	WLDMT, ADJUSTABLE SEAT LATCH
3	04377051	1	PLATE, ADJUSTABLE SEAT SLIDE
4	04396600	1	GRIP, SEAT LEVER
5	05124700	1	SEAT, APEX
6	05015151	1	PLATE, HD SEAT ADJUSTMENT (BLACK)
7	05108459	1	GUARD, SEAT
8	05500901	2	BSHG, SHLDR EP .358-16X.30 HEX YZ
9	06500828	2	NUT, COUPLING 5/16-18 X 3.75
10	06514900	1	NUT, PUSH .312
11	06800202	2	PIN, SLIC-.500X42.70X2.31 -ZC
12	08300022	1	SPRG, EXTENSION
13	08300704	2	SPRG, COMPRESSION
14	05901840	4	SCR,BTNHD .31-18X1.00 ZCC
15	06200233	2	BTL,RHSN .313-18 X 1.5 G5 ZCC
16	06401115	2	WSHR-FL-STL 0.531X1X0.063 ZCC
17	06401108	2	WSHR-FL-STL 0.406X1X0.188 ZCC
18	05501127	4	BSHG, FLG .325X.499X.3X.875
19	06800120	2	RVT, POP .187x.250 AL/AL

ENGINE GUARD AND FENDERS

Models All

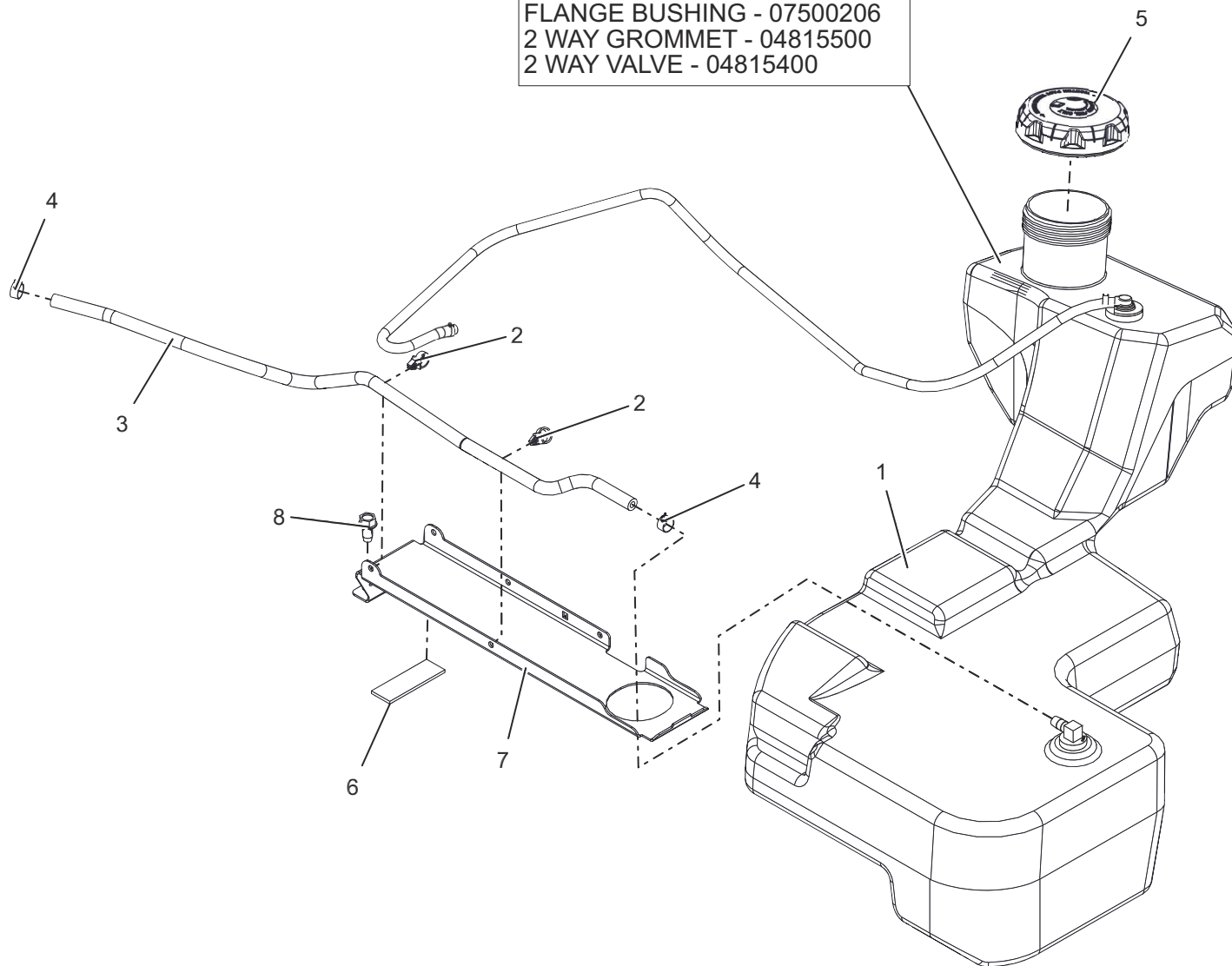


BOM ID	Number	Qty	Description
1	05095151	1	WLDMT, LH FENDER MOUNT (BLACK)
2	05105151	1	WLDMT, RH FENDER BRACKET (BLACK)
3	05078051	2	PLATE, ROPS HOLE- HD (BLACK)
4	05100400	1	FENDER, RH APEX
5	59113800	1	KIT, FENDER LH W/ DECAL - APEX
6	05103559	1	GUARD, ENGINE WRAP (ORANGE)
7	05108859	1	PLATE, CUP
8	05117453	2	PLATE, SPCR
9	05196751	1	GUARD, ENGINE (BLACK)
10	05196859	1	PANEL, RH REAR FENDER MOUNT (ORANGE)
11	05196959	1	PANEL, LH REAR FENDER MOUNT (ORANGE)
12	05244459	1	BRKT, RH FENDER MTG (ORANGE)
13	05244559	1	BRKT, LH FENDER MOUNT (ORANGE)
14	06100231	8	SCR, PLASTITE-HWH 0.25 X 0.75 ZC120
15	06800120	3	RVT, POP .187x.250 AL/AL
16	07400123	10	SCR-TAP .25-15X.50 PLASTITE BLZC
17	07400125	10	SCR-TAP .25-20X.38 HWH ZCC
18	07400126	4	SCR-TAP .38-16X.500 HWH ZCC
19	07400129	4	SCR-TAP .38-16X.75 HWH ZCC
20	07500407	2	GROMMET, 10mm BOLLHOFF

FUEL SYSTEM – KAWASAKI

Models 991151

SERVICE PARTS:
FALSE FILL NECK - 05067300
FUEL PICK UP ASSY - 05106000
FLANGE BUSHING - 07500206
2 WAY GROMMET - 04815500
2 WAY VALVE - 04815400

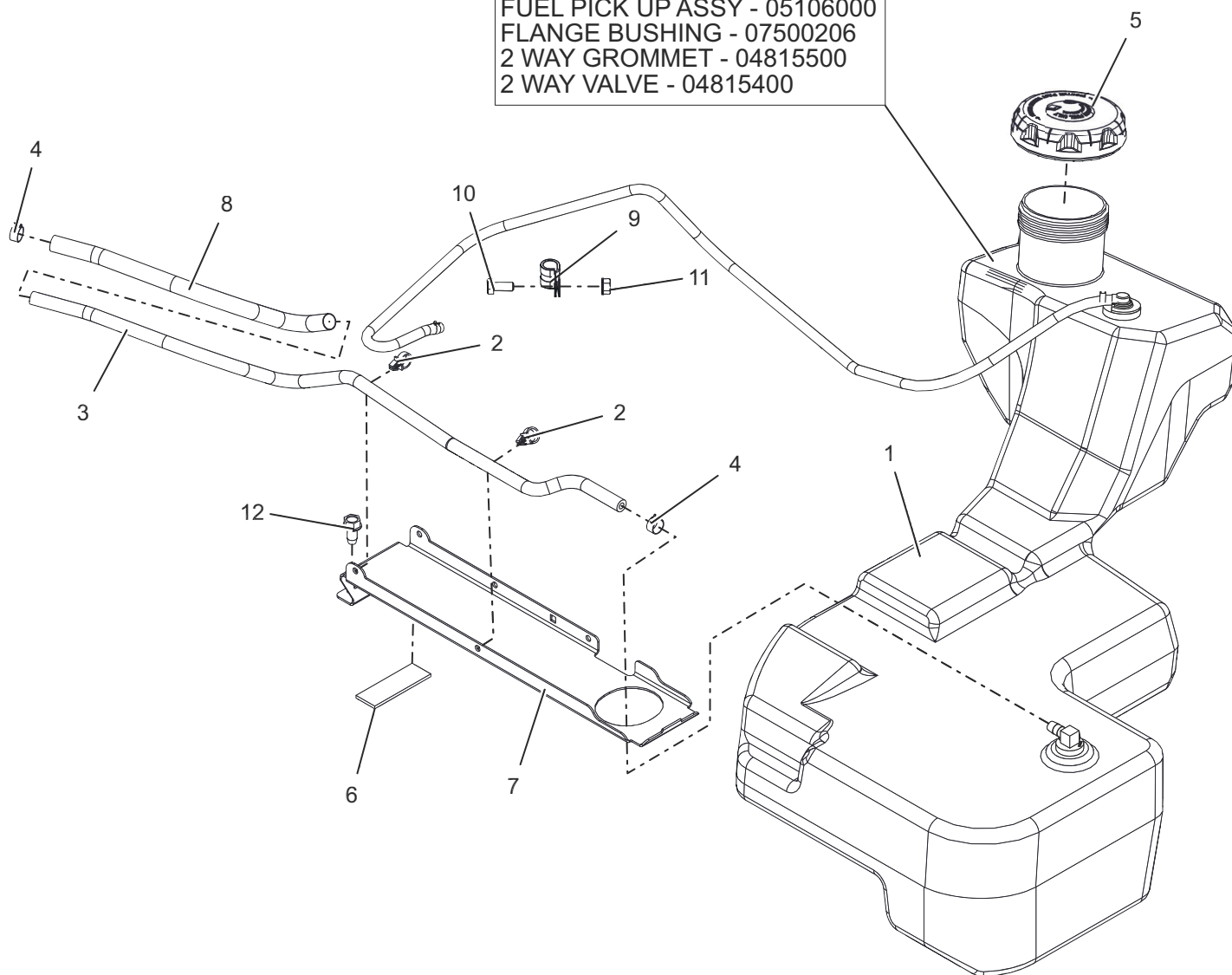


BOM ID	Number	Qty	Description
1	05183700	1	ASM, FUEL TANK-HD
2	00367900	2	CLIP, ROUTING (.50 ID)
3	03278100	1	HOSE, .25 LOW PERM FUEL-27" LG.
4	03278800	2	CLAMP, FUEL LINE
5	04558000	1	CAP, FUEL VENT-IN AUTOLOCK
6	04850000	1	PAD, RBR 1.0"X3.0" W/ADHESIVE
7	05024151	1	BRKT, FUEL TANK HOLD DOWN (BLACK)
8	07400129	1	SCR-TAP .38-16X.75 HWH ZCC

FUEL SYSTEM – KOHLER

Models 991153, 155, 157

SERVICE PARTS:
FALSE FILL NECK - 05067300
FUEL PICK UP ASSY - 05106000
FLANGE BUSHING - 07500206
2 WAY GROMMET - 04815500
2 WAY VALVE - 04815400

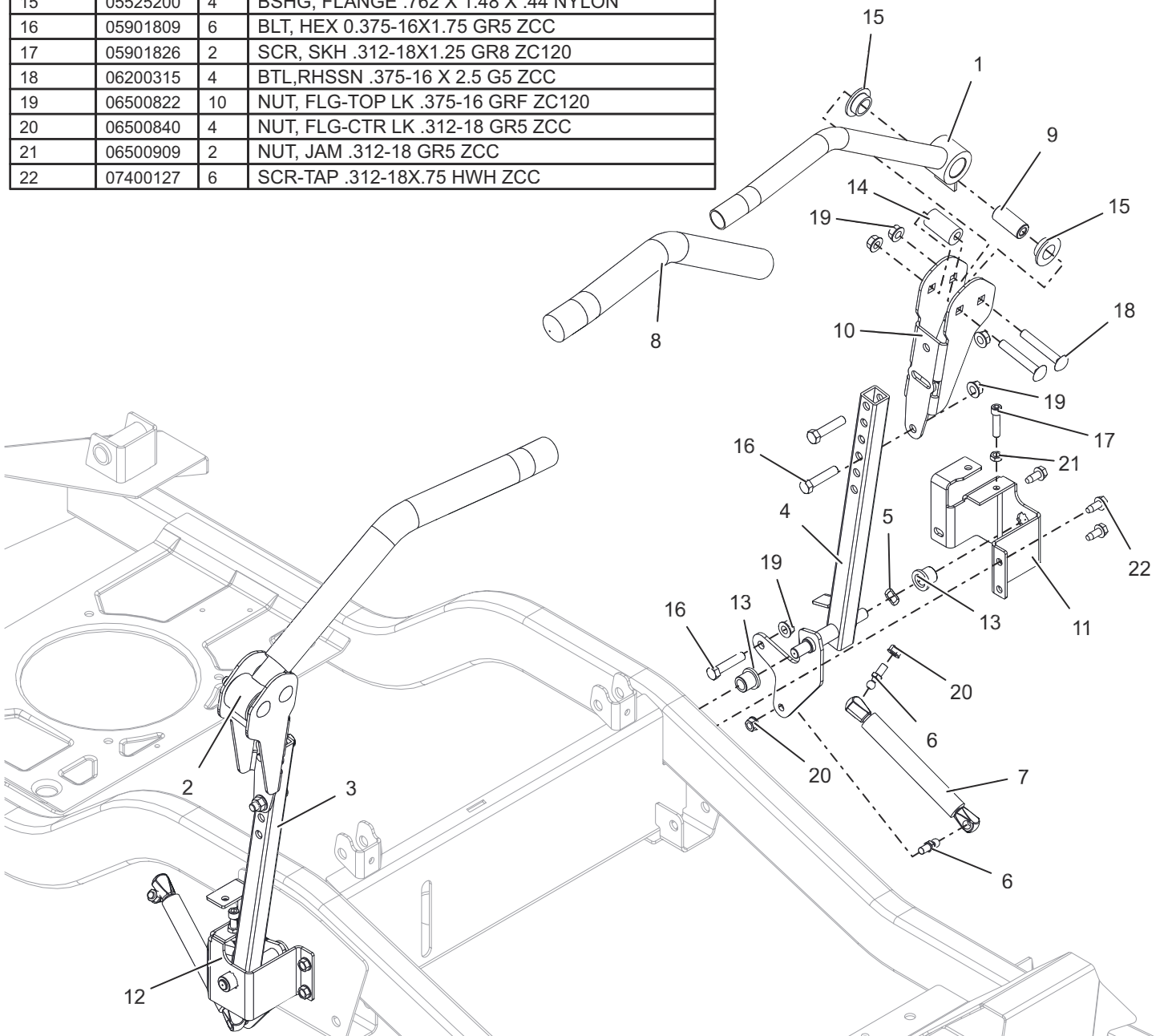


BOM ID	Number	Qty	Description
1	05183700	1	ASM, FUEL TANK-HD
2	00367900	2	CLIP, ROUTING (.50 ID)
3	03278100	1	HOSE, .25 LOW PERM FUEL-27" LG.
4	03278800	2	CLAMP, FUEL LINE
5	04558000	1	CAP, FUEL VENT-IN AUTOLOCK
6	04850000	1	PAD, RBR 1.0"X3.0" W/ADHESIVE
7	05024151	1	BRKT, FUEL TANK HOLD DOWN (BLACK)
8	05133700	1	SLEEVE, THERMAL 12"
9	06908200	1	CLAMP, CUSHIONED STEEL
10	05901704	1	BLT, HEX 0.3125-18X0.75 GR5 ZC120
11	06500840	1	NUT, FLG-CTR LK .312-18 GR5 ZCC
12	07400129	1	SCR-TAP .38-16X.75 HWH ZCC

CONTROLS

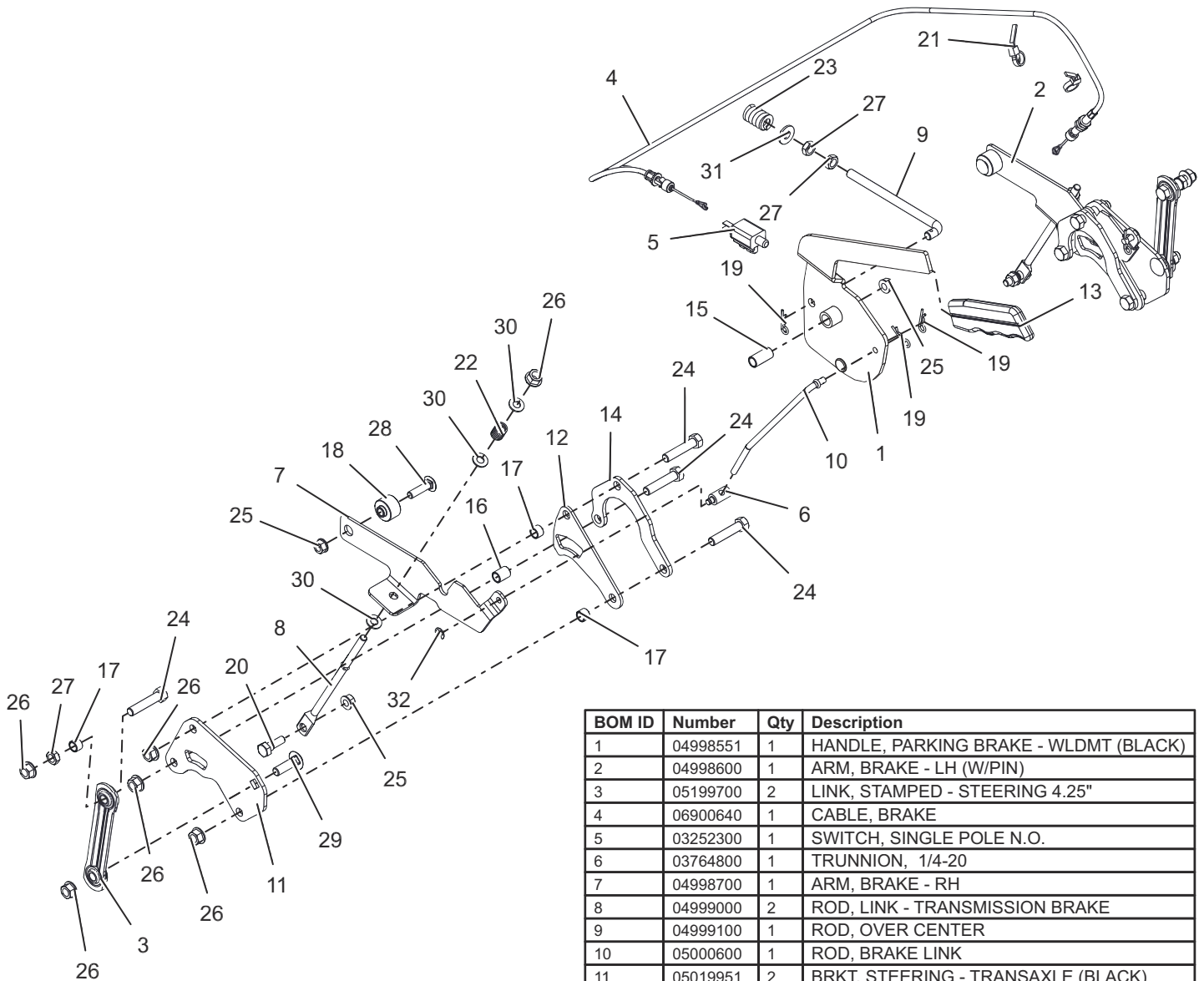
Models All

BOM ID	Number	Qty	Description
1	05068551	1	WLDMT, CONTROL HANDLE (BLACK)
2	05068651	1	WLDMT, CONTROL HANDLE (BLACK)
3	05243951	1	WLDMT, STEERING RH (BLACK)
4	05244051	1	WLDMT, STEERING -LH (BLACK)
5	00325400	2	WAVE WASHER .531X.781X.125 FH
6	03652200	4	STUD-BALL
7	03769800	2	DAMPER, STEERING
8	04383600	2	GRIP, HANDLEBAR
9	04413600	2	SPCR, STEERING ARM
10	05068751	2	BRKT, ADJ UPPER CONTROL ARM
11	05120459	1	BRKT, STEERING ARM MOUNTING -LH (ORANGE)
12	05120559	1	BRKT, STEERING ARM MOUNTING-RH (ORANGE)
13	05501001	4	BSHG, FLANGE .500X.750X.750X.125
14	05501223	2	BSHG, ECCENTRIC .328 X .750 X 1.625
15	05525200	4	BSHG, FLANGE .762 X 1.48 X .44 NYLON
16	05901809	6	BLT, HEX 0.375-16X1.75 GR5 ZCC
17	05901826	2	SCR, SKH .312-18X1.25 GR8 ZC120
18	06200315	4	BTL,RHSSN .375-16 X 2.5 G5 ZCC
19	06500822	10	NUT, FLG-TOP LK .375-16 GRF ZC120
20	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
21	06500909	2	NUT, JAM .312-18 GR5 ZCC
22	07400127	6	SCR-TAP .312-18X.75 HWH ZCC

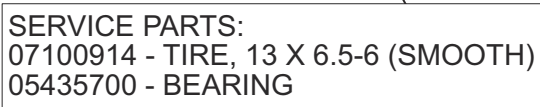


PARKING BRAKE

Models All

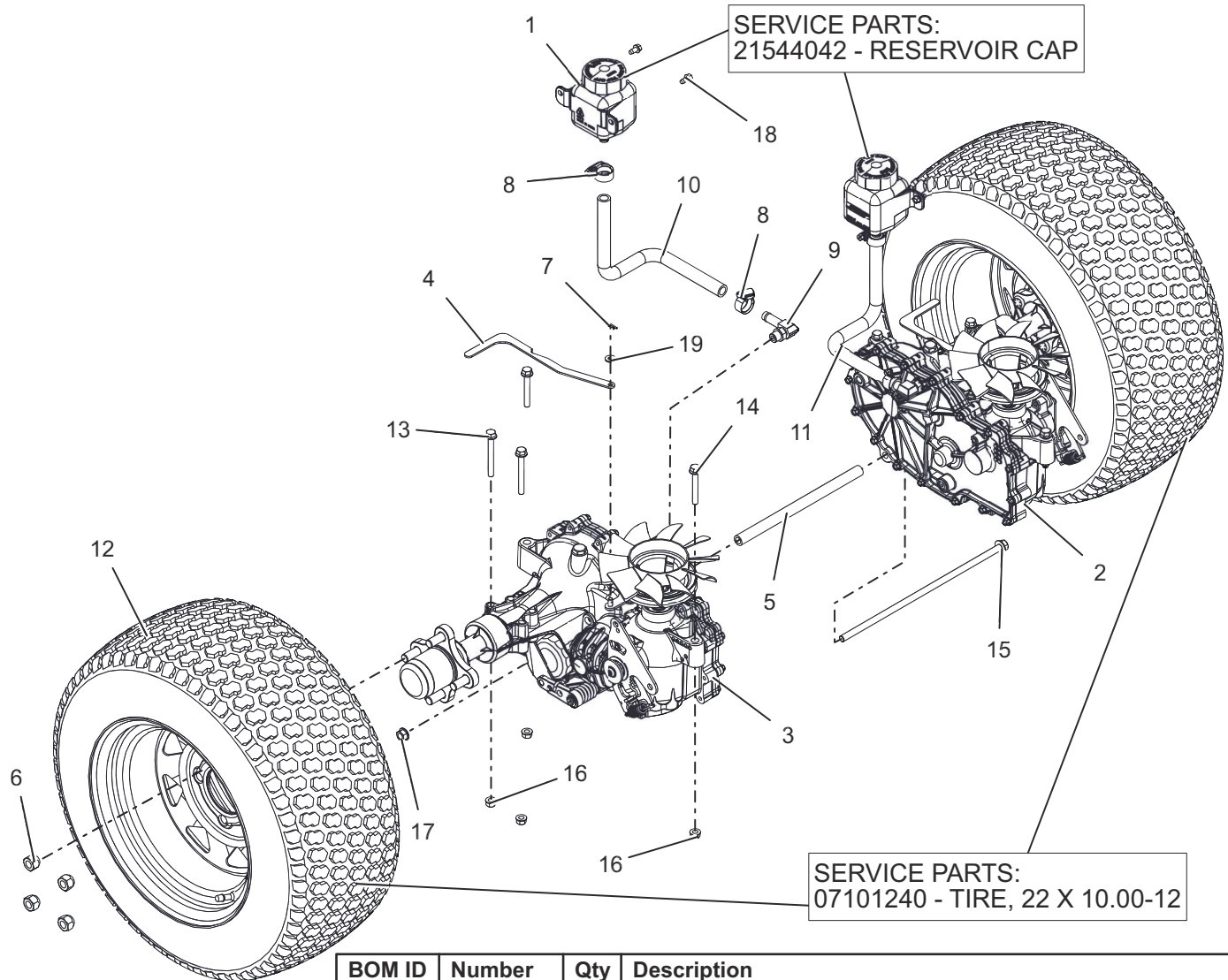


BOM ID	Number	Qty	Description
1	04998551	1	HANDLE, PARKING BRAKE - WLDMT (BLACK)
2	04998600	1	ARM, BRAKE - LH (W/PIN)
3	05199700	2	LINK, STAMPED - STEERING 4.25"
4	06900640	1	CABLE, BRAKE
5	03252300	1	SWITCH, SINGLE POLE N.O.
6	03764800	1	TRUNNION, 1/4-20
7	04998700	1	ARM, BRAKE - RH
8	04999000	2	ROD, LINK - TRANSMISSION BRAKE
9	04999100	1	ROD, OVER CENTER
10	05000600	1	ROD, BRAKE LINK
11	05019951	2	BRKT, STEERING - TRANSAXLE (BLACK)
12	05067751	2	BRKT, SPCR (BLACK)
13	03826900	1	GRIP, PARKING BRAKE (YELLOW)
14	05104951	2	PLATE, BACK REINFORCING (BLACK)
15	05500106	1	BSHG, SLV .385 X .500 X 1.045
16	05501226	2	SPCR, .385X.500X.652
17	05501235	6	SPCR, .385X.500X.350
18	05501315	2	SPCR, FLANGE
19	06700222	4	PIN, HAIR #213 .08X1.19 ZCC
20	07001734	2	BLT, SHLDR .38X.25 -.31-18X.75THD
21	07517300	2	CABLE, TIE 5.50 LG
22	08300028	2	SPRG, COMPRESSION
23	08320900	1	SPRG, COMPRESSION
24	05901809	8	BLT, HEX 0.375-16X1.75 GR5 ZCC
25	06500904	5	NUT, FLG-TOP LK .312-18 GR5 ZCC
26	06500822	12	NUT, FLG-TOP LK .375-16 GRF ZC120
27	06500910	4	NUT-JAM .375-16 GR2 ZCC
28	06200310	2	BTL,RHSSN .313-18 X 1.25 G5 ZCC
29	06200236	2	BTL,RHSSN .375-16 X 1.25 G5 ZCC
30	06401017	6	WSHR-FL-STL 0.344X0.688X0.065 ZC120
31	06401023	1	WSHR-FL-STL 0.375X0.875X0.083 ZC120
32	05700125	1	RING, RETAINING-E .25X.025



REAR TIRES AND TRANSAXLES – 48"

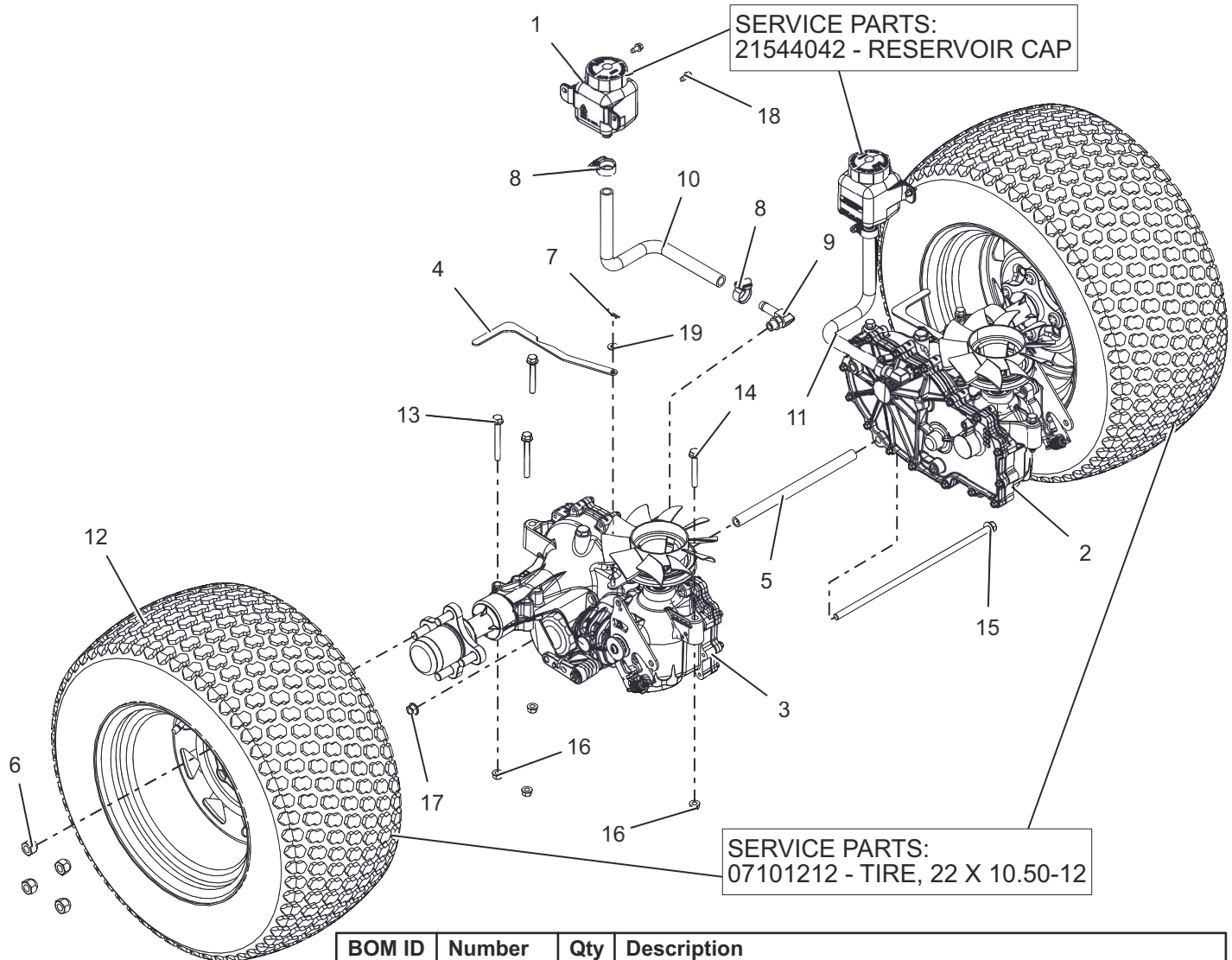
Models 991153



BOM ID	Number	Qty	Description
1	02970200	2	TANK, EXPANSION
2	05002900	1	TRANSAXLE, HYDROGEAR - ZT3100 LH
3	05003000	1	TRANSAXLE, HYDROGEAR - ZT3100 RH
4	05076751	2	BRKT, VALVE DUMP
5	05196451	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.95LG (BLACK)
6	06500926	8	NUT, WHEEL .500-20 ZCC
7	06700223	2	PIN, HAIR #225 .072X1.09
8	06923500	4	CLAMP, HOSE - .88 DIA
9	07001528	2	FITTING, HYD (90 DEG)
10	07001803	1	HOSE, EXPANSION - HD RH
11	07001804	1	HOSE, EXPANSION TANK -HD LH
12	07101224	2	ASSM TIREWHEEL, 22 X 10.00 - 12
13	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
14	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
15	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
16	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

REAR TIRES AND TRANSAXLES – 52"

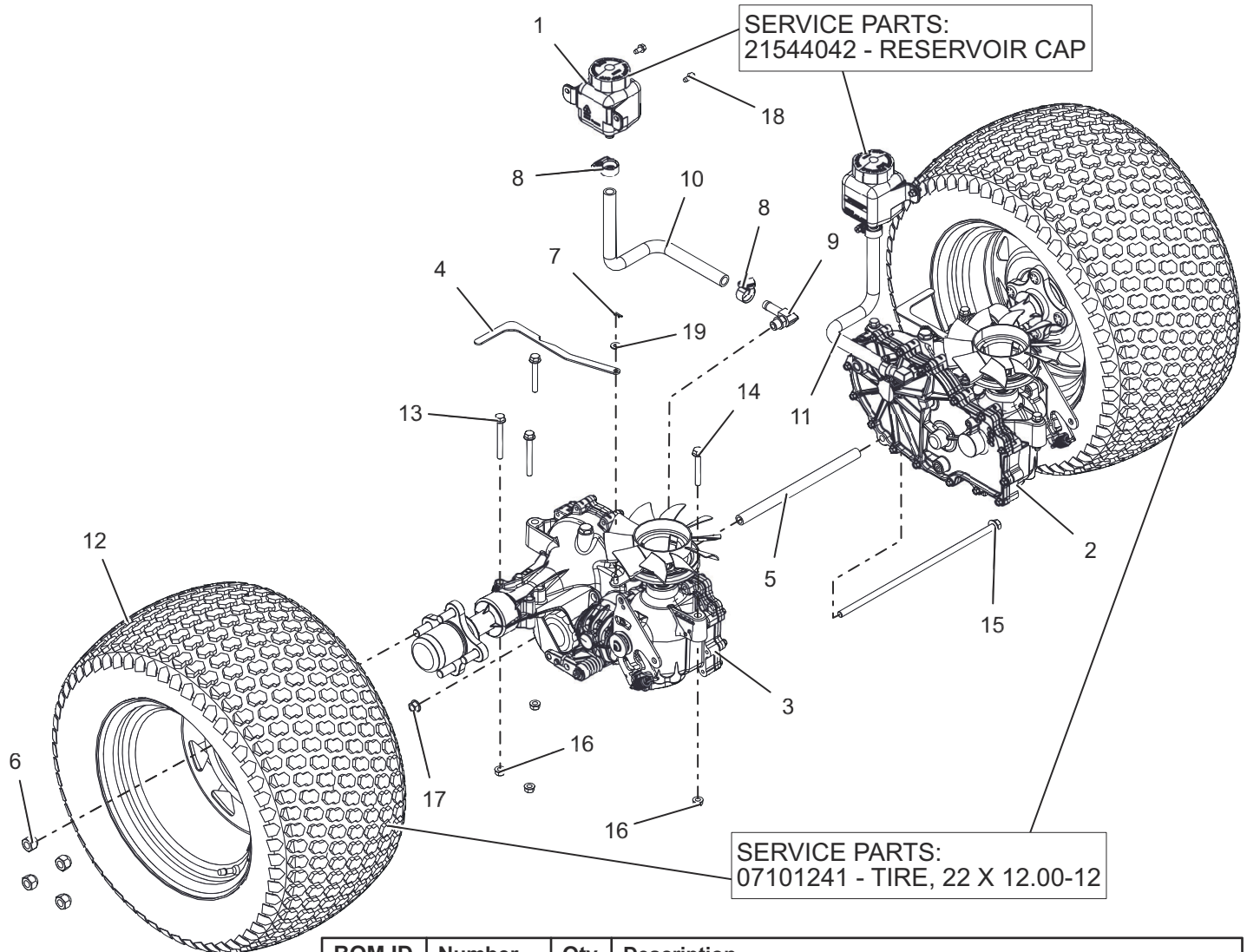
Models 991155



BOM ID	Number	Qty	Description
1	02970200	2	TANK, EXPANSION
2	05002900	1	TRANSAXLE, HYDROGEAR - ZT3100 LH
3	05003000	1	TRANSAXLE, HYDROGEAR - ZT3100 RH
4	05076751	2	BRKT, VALVE DUMP
5	05196451	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.95LG (BLACK)
6	06500926	8	NUT, WHEEL .500-20 ZCC
7	06700223	2	PIN, HAIR #225 .072X1.09
8	06923500	4	CLAMP, HOSE - .88 DIA
9	07001528	2	FITTING, HYD (90 DEG)
10	07001803	1	HOSE, EXPANSION - HD RH
11	07001804	1	HOSE, EXPANSION TANK -HD LH
12	07101211	2	ASSM TIREWHEEL, 22 X 10.50 - 12
13	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
14	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
15	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
16	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

REAR TIRES AND TRANSAXLES – 60"

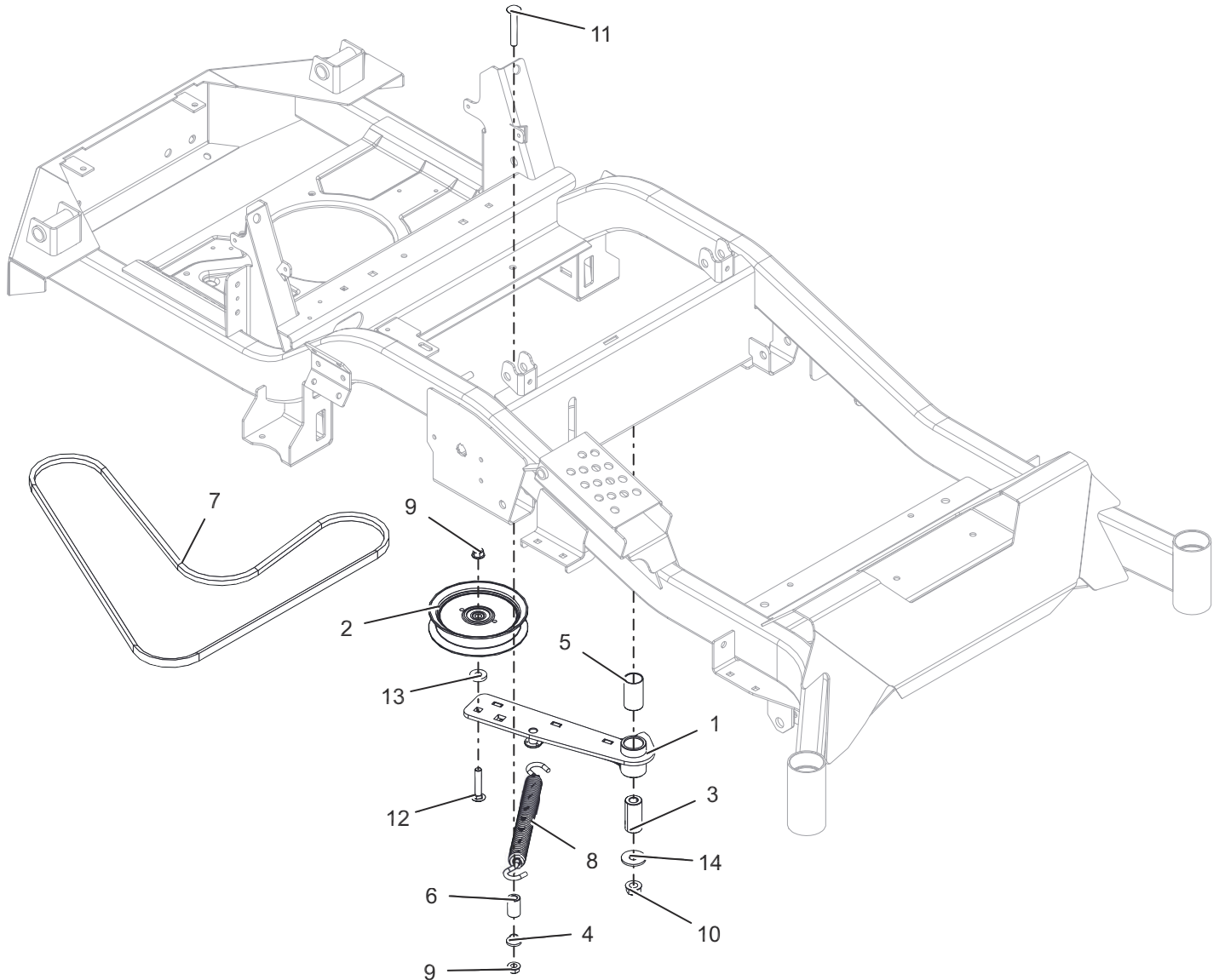
Models 991151, 157



BOM ID	Number	Qty	Description
1	02970200	2	TANK, EXPANSION
2	05002900	1	TRANSAXLE, HYDROGEAR - ZT3100 LH
3	05003000	1	TRANSAXLE, HYDROGEAR - ZT3100 RH
4	05076751	2	BRKT, VALVE DUMP
5	05196451	1	SPCR, TRANSAXLE .406 ID X .630 OD X 9.95LG (BLACK)
6	06500926	8	NUT, WHEEL .500-20 ZCC
7	06700223	2	PIN, HAIR #225 .072X1.09
8	06923500	4	CLAMP, HOSE - .88 DIA
9	07001528	2	FITTING, HYD (90 DEG)
10	07001803	1	HOSE, EXPANSION - HD RH
11	07001804	1	HOSE, EXPANSION TANK -HD LH
12	07101227	2	ASSM TIREWHEEL, 22 X 12.00 - 12
13	05901911	4	BLT, HEX-FLG 0.312-18X2.75 GR5 ZCC
14	05901910	4	BLT, HEX-FLG 0.312-18X2.25 GR5 ZCC
15	05901903	1	BLT, HEX-FLG 0.375-16X13 GR5 ZC120
16	06500840	8	NUT, FLG-CTR LK .312-18 GR5 ZCC
17	06500901	1	NUT, FLG-CTR LK .375-16 GR5 ZC120
18	07400122	4	SCR-TAP .25-20X.50 HWH ZCC
19	06401001	2	WSHR-FL-STL 0.281X0.625X0.065 ZC120

TRANSAXLE DRIVE

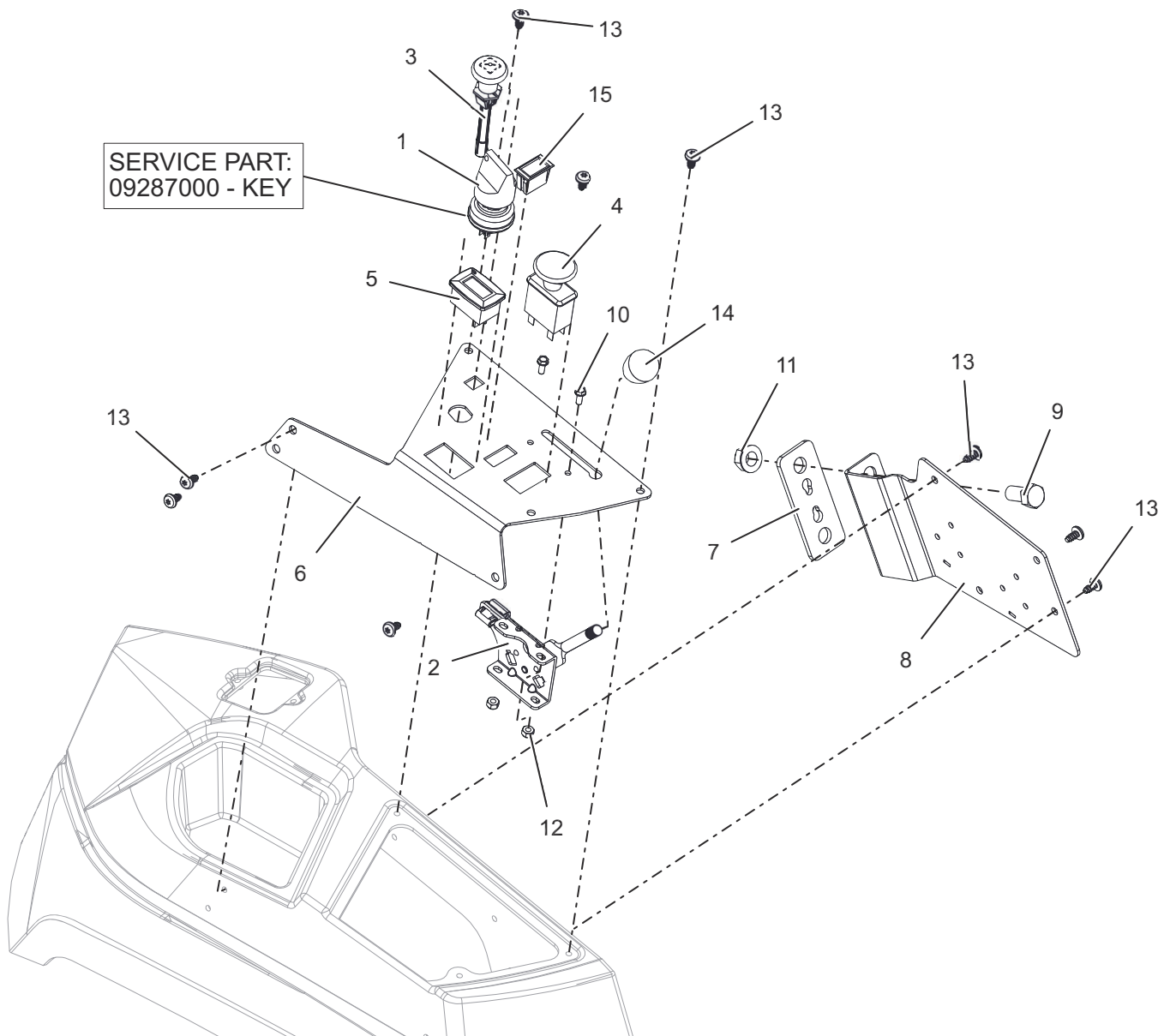
Models All



BOM ID	Number	Qty	Description
1	05007951	1	WLDMT, HYDRO DRIVE IDLER ARM (BLACK)
2	07345600	1	IDLER, FLAT
3	01581700	1	BSHG, SPCR .502X.997X2.03
4	05500435	1	BSHG, FLG .385 X .500 X .875 X .406
5	05501234	1	BSHG, 1.00x1.125x1.9375
6	05501308	1	BUSHING, SLV .380 X .750 X 1.190
7	07225600	1	V-BELT, 4L-WRAPPED
8	08300711	1	SPRG, EXTENSION - SWIVEL
9	06500822	2	NUT, FLG-TOP LK .375-16 GRF ZC120
10	06500907	1	NUT, FLG-TOP LK .500-13 GF ZCC
11	06200315	1	BTL,RHSSN .375-16 X 2.5 G5 ZCC
12	06200314	1	BTL,RHSN .375-16 X 2 G5 ZCC
13	06401108	1	WSHR-FL-STL 0.406X1X0.188 ZCC
14	06401022	1	WSHR-FL-STL 0.511X1.44X0.125 ZCC

CONTROL PANEL

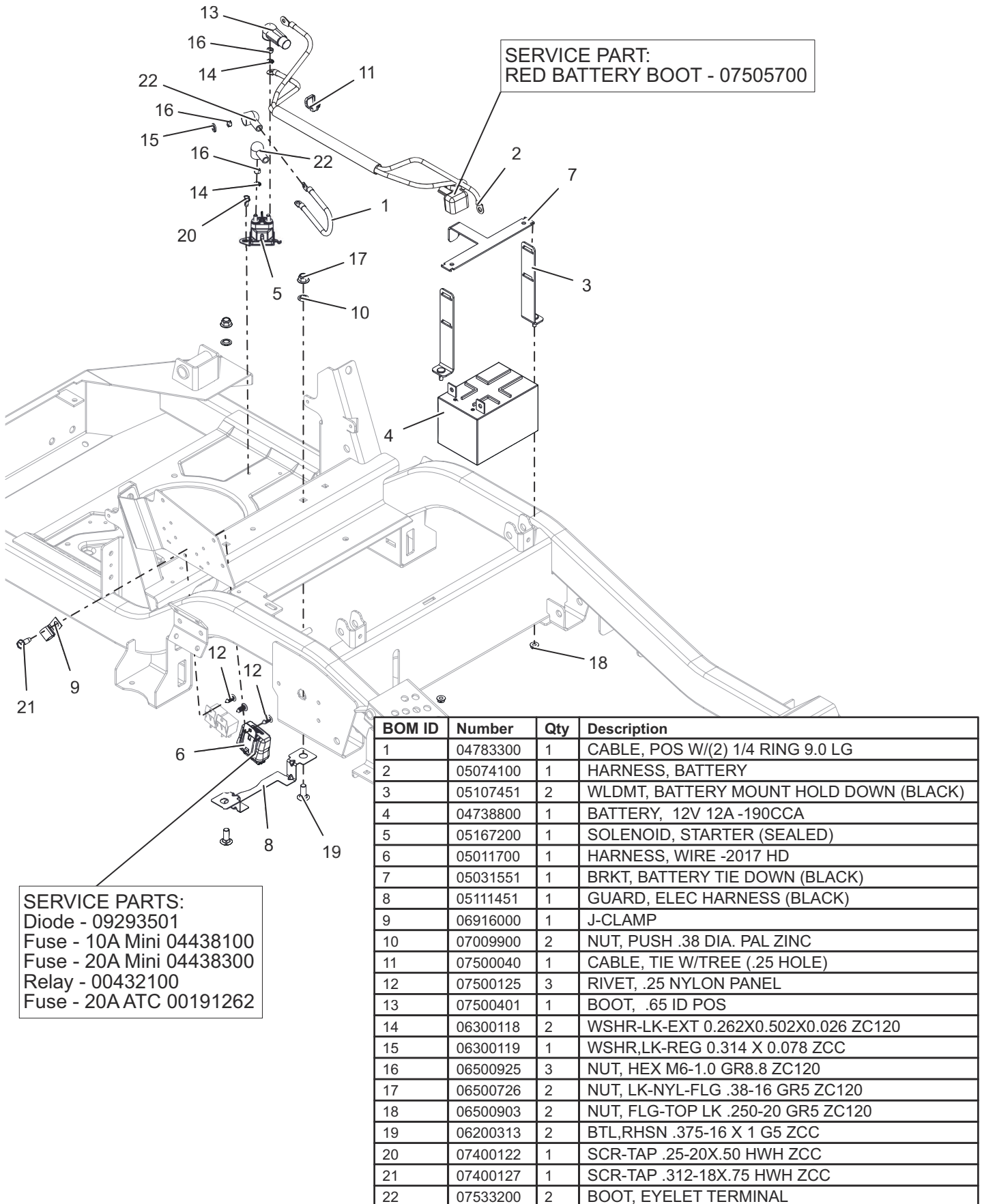
Models All



BOM ID	Number	Qty	Description
1	04331700	1	SWITCH, IGNITION
2	06900619	1	CABLE, PRO THROTTLE CONTROL
3	06900621	1	CABLE, CHOKE
4	01545600	1	SWITCH, CLUTCH
5	03966800	1	HOUR, METER - W/MAINTENANCE
6	05108759	1	PLATE, APEX CONTROL PANEL (ORANGE)
7	05117459	1	PLATE, SPCR
8	05126951	1	BRKT, RELAY
9	05901715	1	BLT, HEX 0.5-13X1 GR5 ZC120
10	05901825	2	SCR-MCH 10-24X.50 HWH ZCC
11	06500907	1	NUT, FLG-TOP LK .500-13 GF ZCC
12	06500915	2	NUT, LK-NYL #10-24 GR5 ZC120
13	07400123	9	SCR-TAP .25-15X.50 PLASTITE BLZC
14	07500132	1	KNOB, CONTROL
15	09003300	1	SWITCH, BLANK

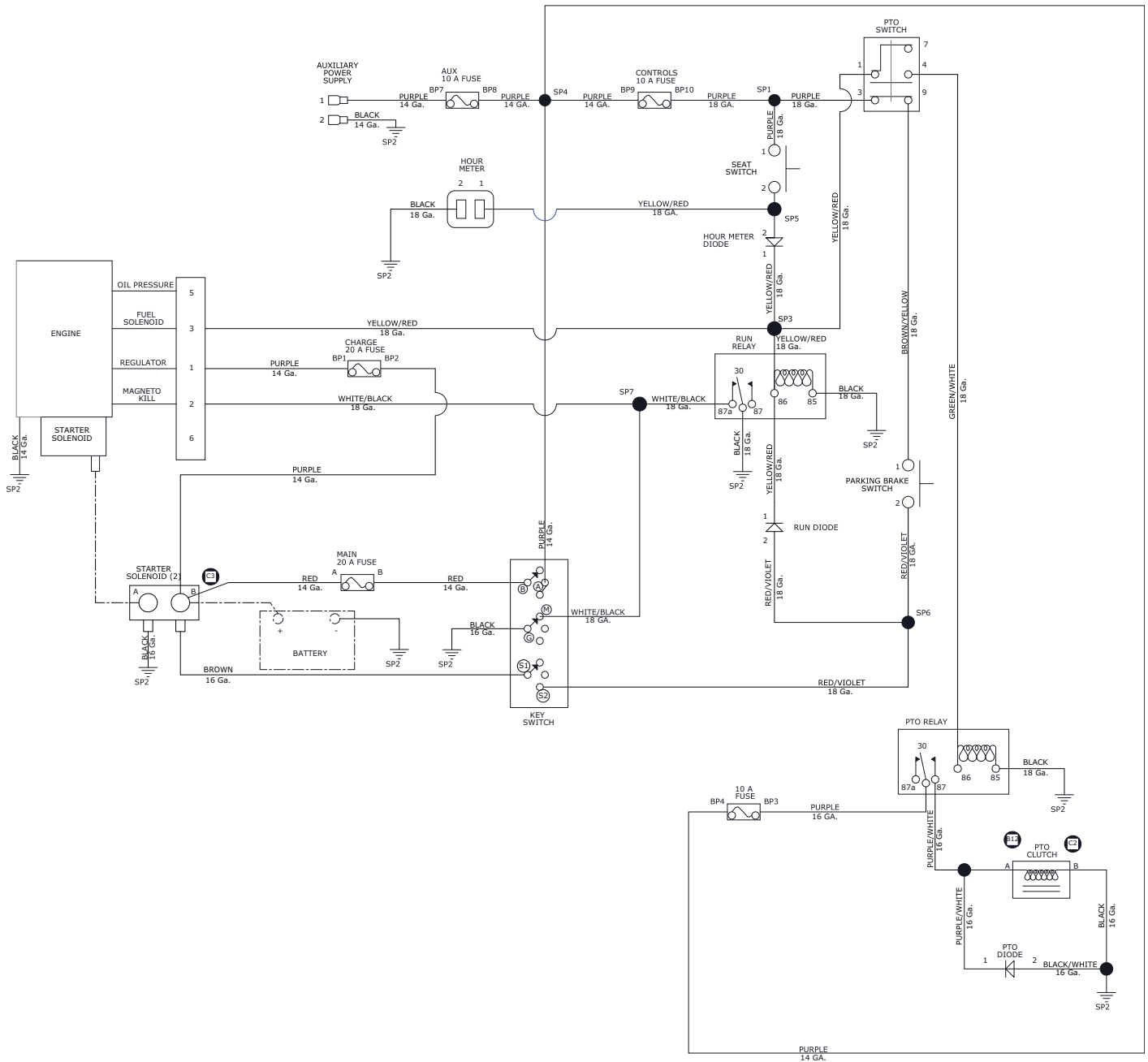
ELECTRICAL

Models All



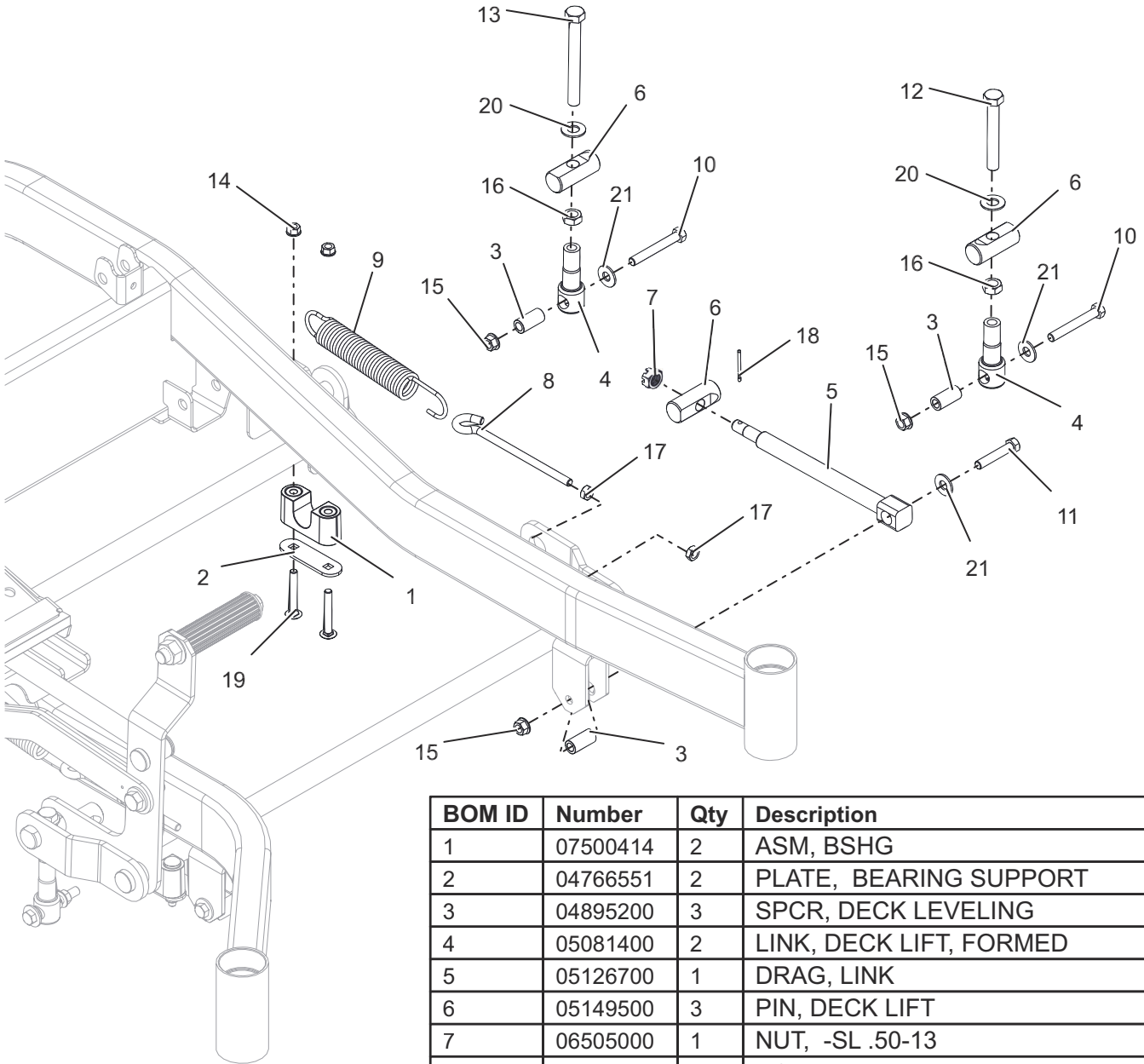
WIRING DIAGRAM

Models All



DECK LIFT – LH

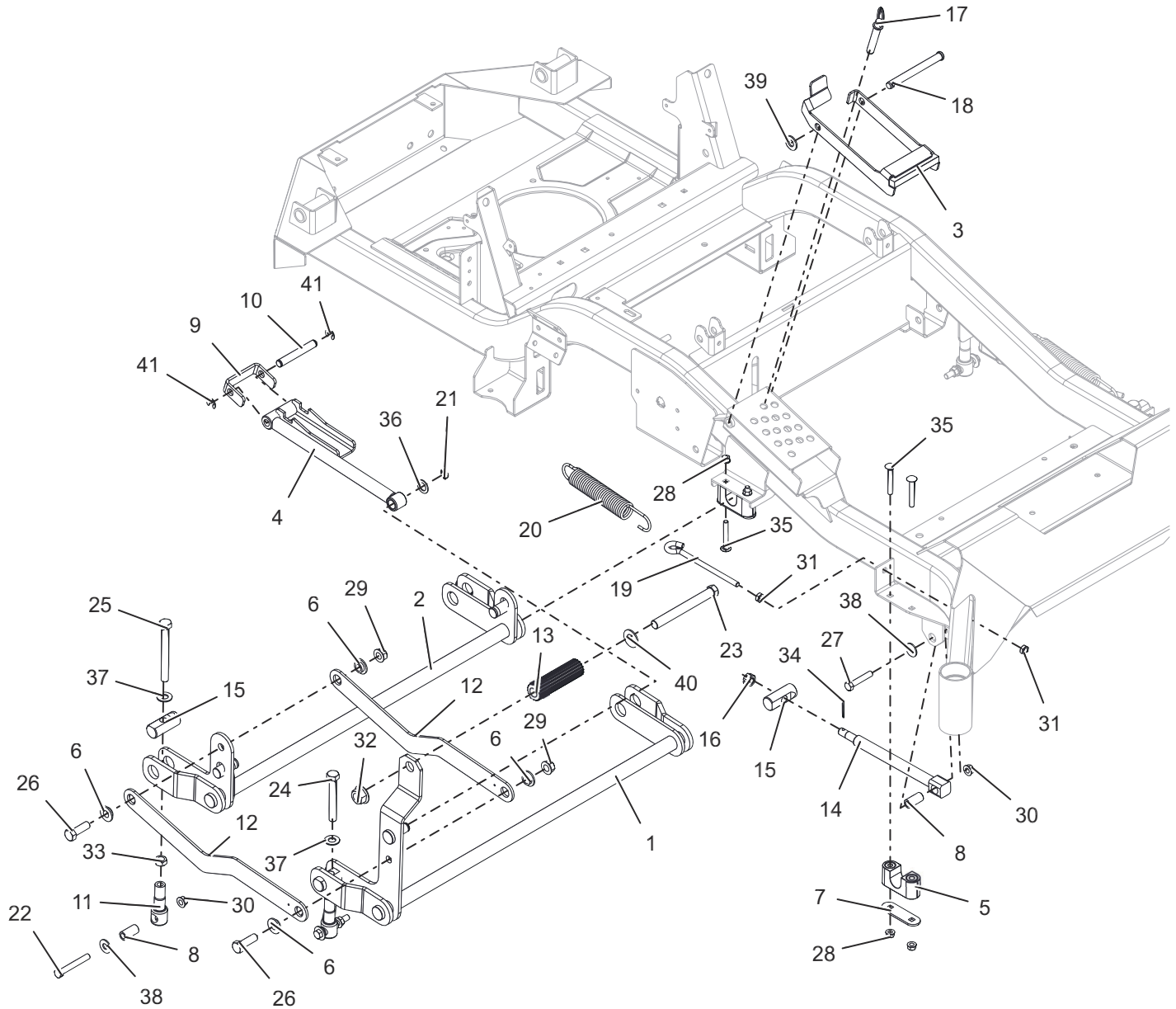
Models All



BOM ID	Number	Qty	Description
1	07500414	2	ASM, BSHG
2	04766551	2	PLATE, BEARING SUPPORT
3	04895200	3	SPCR, DECK LEVELING
4	05081400	2	LINK, DECK LIFT, FORMED
5	05126700	1	DRAG, LINK
6	05149500	3	PIN, DECK LIFT
7	06505000	1	NUT, -SL .50-13
8	07001814	1	BOLT, .38-16X5.25-.62 DIA EYE
9	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
10	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
11	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
12	05901735	1	BLT, HEX 0.5-13X3.5F GR5 ZCC
13	05901736	1	BLT, HEX 0.5-13X4.5F GR8 ZCC
14	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
15	06500822	3	NUT, FLG-TOP LK .375-16 GRF ZC120
16	06500911	2	NUT, JAM .50-13 GR5 ZC120
17	06500910	2	NUT-JAM .375-16 GR2 ZCC
18	06700212	1	PIN, CTR .12X1.25 EXTPRSQCT ZC120
19	06200311	4	BTL,RHSSN .313-18 X 2.25 G5 ZCC
20	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
21	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120

DECK LIFT – RH

Models All

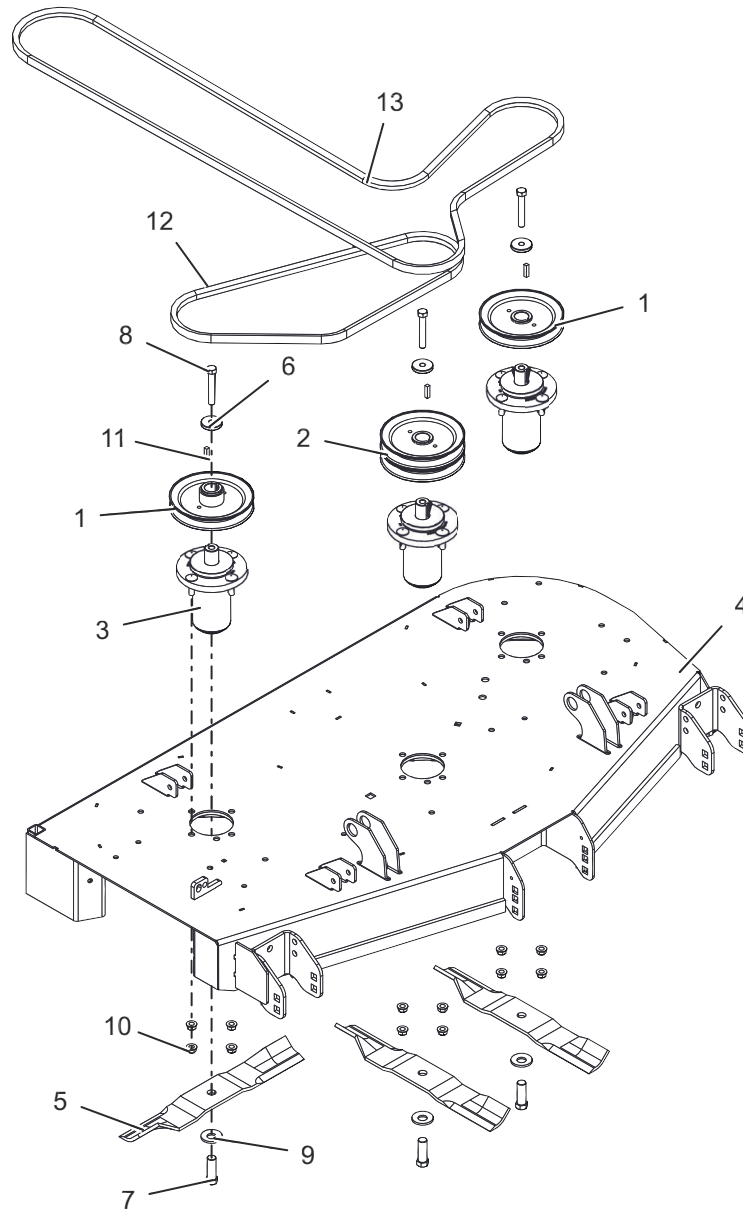


BOM ID	Number	Qty	Description
1	05019659	1	WLDMT, FRONT DECK LIFT PIVOT
2	05019759	1	WLDMT, REAR DECK LIFT PIVOT (ORANGE)
3	05025259	1	WLDMT, HOC TRANSFER LOCK (ORANGE)
4	05186359	1	WLDMT, HOC LIFT ARM (ORANGE)
5	07500414	2	ASM, BSHG
6	03989100	4	BSHG, FLANGE .515X.750X.31X1.12
7	04766551	2	PLATE, BEARING SUPPORT
8	04895200	3	SPCR, DECK LEVELING
9	05077551	1	BRKT, HOC LINE (BLACK)
10	05077700	1	ROD, HOC PIVOT
11	05081400	2	LINK, DECK LIFT, FORMED
12	05083959	2	LINK, DECK
13	05120951	1	ROD, FOOT PEDAL (BLACK)
14	05126700	1	DRAG, LINK
15	05149500	3	PIN, DECK LIFT
16	06505000	1	NUT, -SL .50-13
17	06800136	1	PIN, .500 x 2.200 USABLE LG BALL
18	06800201	1	PIN, SLIC-.500X4.97X4.55 -ZC
19	07001814	1	BOLT, .38-16X5.25-.62 DIA EYE
20	08319000	1	SPRG, TENSION .162 X 1.250 X 8.250
21	05709200	1	RG-RTNG-EXT .625x.050

BOM ID	Number	Qty	Description
22	05901813	2	BLT, HEX 0.375-16X2.75 GR8 ZCC
23	05901730	1	BLT, HEX 0.625-11X5.5 GR5 ZB500
24	05901735	1	BLT, HEX 0.5-13X3.5F GR5 ZCC
25	05901736	1	BLT, HEX 0.5-13X4.5F GR8 ZCC
26	05901631	2	BLT, HEX 0.5-13X1.5 GR5 ZC120
27	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
28	06500840	4	NUT, FLG-CTR LK .312-18 GR5 ZCC
29	06500907	2	NUT, FLG-TOP LK .500-13 GF ZCC
30	06500822	3	NUT, FLG-TOP LK .375-16 GRF ZC120
31	06500910	2	NUT-JAM .375-16 GR2 ZCC
32	06500835	1	NUT,FLG-TOP LK .625-11 FBP
33	06500911	2	NUT, JAM .50-13 GR5 ZC120
34	06700212	1	PIN, CTR .12X1.25 EXTPRSQCT ZC120
35	06200311	4	BTL,RHSSN .313-18 X 2.25 G5 ZCC
36	06401117	1	WSHR-FL-STL 0.63X1.005X0.062 ZCC
37	06401116	2	WSHR-FL-STL 0.526X1.055X0.074 HRD
38	06401008	3	WSHR-FL-STL 0.438X1X0.083 ZC120
39	06401015	1	WSHR-FL-STL 0.531X1.062X0.095 ZC120
40	06401039	1	WSHR-FL-STL 0.656X1.312X0.095 RIE5230
41	05710200	2	RING, RETAINING-E .500X.042

DECK, BELTS, BLADES AND SPINDLES – 48"

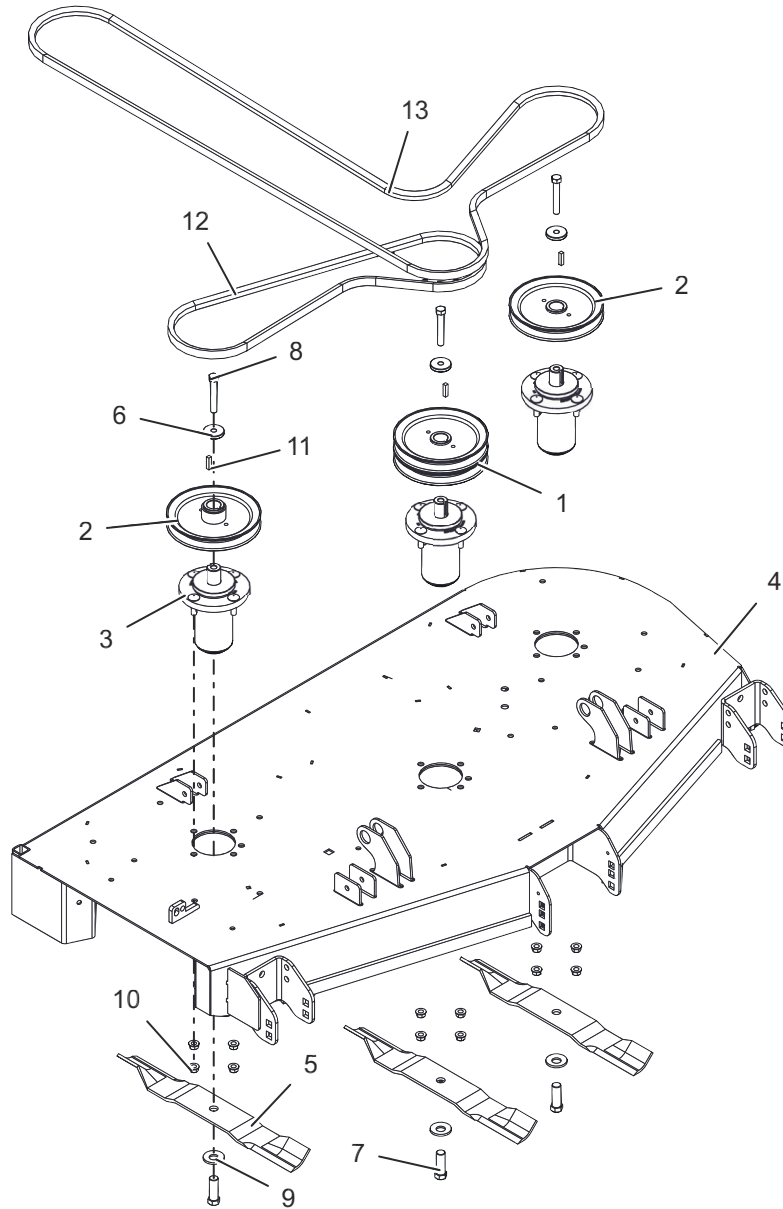
Models 991153



BOM ID	Number	Qty	Description
1	07332167	2	PULLEY, SINGLE -1.000 ID X 6.000 OD
2	07332367	1	PULLEY, DOUBLE 1.000 ID X 6.000 OD-BLACK
3	58810800	3	ASM, ALUM SPINDLE
4	59107800	1	KIT, DECK - 48" W/ DECALS - ARIENS
5	00450200	3	BLADE, 16.19" MOWER (HI-LIFT)
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
8	05901813	3	BLT, HEX .38-16X2.75 G8 ZCC
9	06445700	3	WSHR, BLVL-.63X1.625X.14
10	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
12	07200805	1	V-BELT, B 52.46 RAW COGGED
13	07200815	1	V-BELT, HB SECTION

DECK, BELTS, BLADES AND SPINDLES – 52"

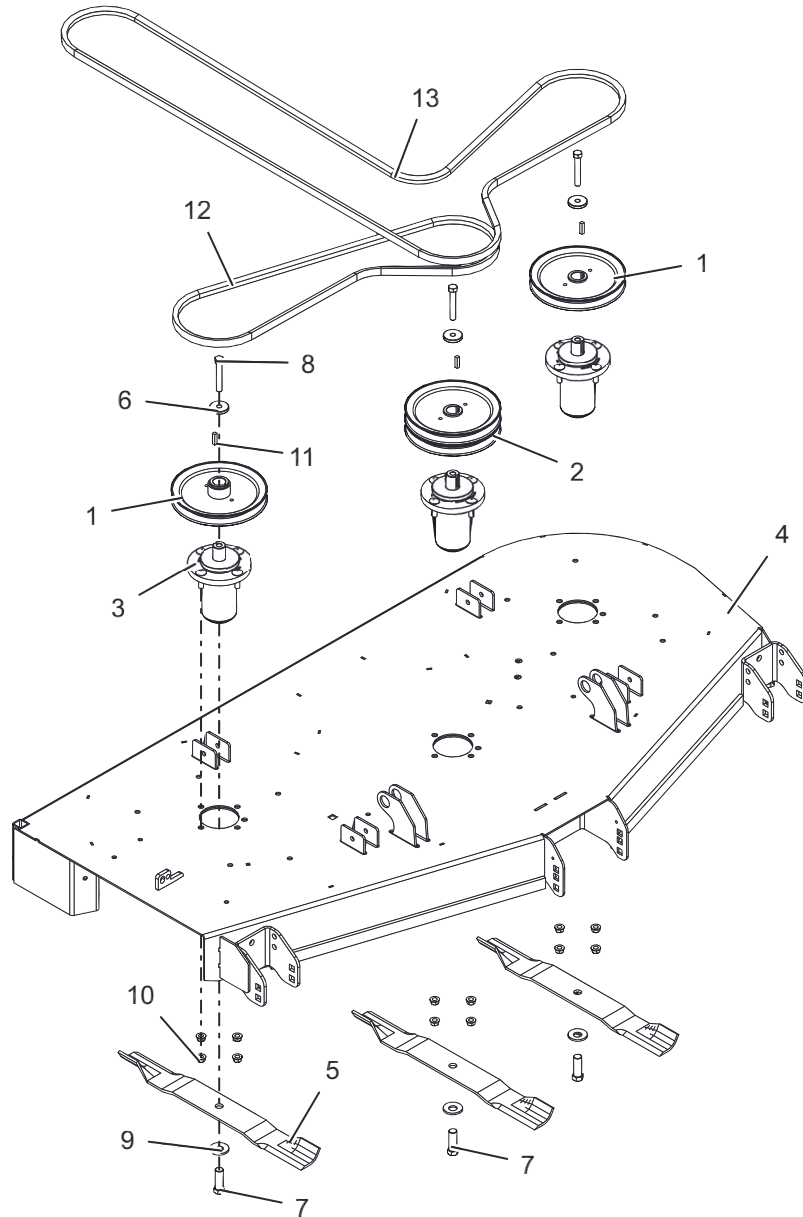
Models 991155



BOM ID	Number	Qty	Description
1	07328867	1	PULLEY, DOUBLE 1.000 ID X 6.750 OD-BLACK
2	07328967	2	PULLEY, V-1.000 ID X 6.750 OD
3	58810800	3	ASM, ALUM SPINDLE
4	59108000	1	KIT, DECK - 52" W/ DECALS - ARIENS
5	03253800	3	BLADE, 18"
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
8	05902013	3	BLT, HEX 0.4375-20X2.75 G8 ZCC NT
9	06445700	3	WSHR, BLVL-.63X1.625X.14
10	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
12	07200806	1	V-BELT, B 58.45 RAW COGGED
13	07200816	1	V-BELT, HB SECTION

DECK, BELTS, BLADES AND SPINDLES – 60"

Models 991151, 157



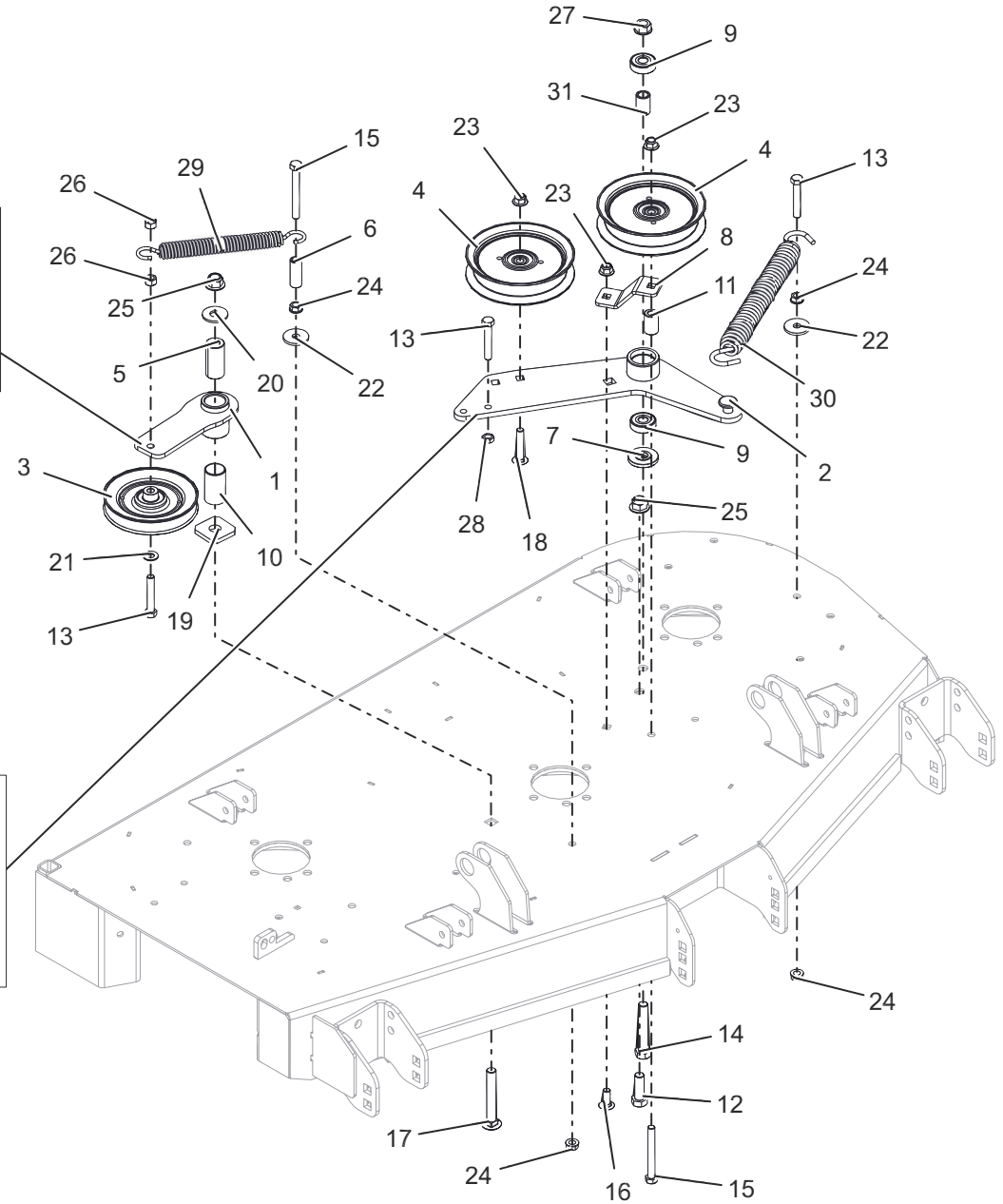
BOM ID	Number	Qty	Description
1	07345967	2	PULLEY, V-1" ID X 7.50" OD (BLACK)
2	07346667	1	PULLEY, DOUBLE 1"X7.50"&7.50" (BLACK)
3	58810800	3	ASM, ALUM SPINDLE
4	59108200	1	KIT, DECK - 60" W/ DECALS - ARIENS
5	03253900	3	BLADE, 20.5"
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05901822	3	BLT, HEX 0.625-18X1.75 GR8 ZCC
8	05901813	3	BLT, HEX .38-16X2.75 G8 ZCC
9	06445700	3	WSHR, BLVL-.63X1.625X.14
10	06500901	12	NUT, FLG-CTR LK .375-16 GR5 ZC120
11	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
12	07200807	1	V-BELT, B 65.375 RAW COGGED
13	07200817	1	V-BELT, HB SECTION

IDLERS AND SHEAVES – 48"

Models 991153

03796400
DECK RH IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) 03774151 - IDLER ARM
(1) 05501234 - BUSHING

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES;
(1) 04985651 - IDLER ARM
(1) 09357700 - SPACER
(2) 05480000 - BEARING



BOM ID	Number	Qty	Description
1	03774151	1	WMT, IDLER PIVOT ARM
2	04985651	1	WLDMT, DECK PTO IDLER ARM
3	07340100	1	IDLER, V-5.00" W/.69 STANDOFF
4	07345600	2	IDLER, FLAT
5	01581700	1	BSHG, SPCR .502X.997X2.03
6	03763400	1	SPCR, .375IDX.625ODX1.66 PM
7	04714600	1	SPCR, IDLER ARM
8	04981859	1	BRKT, PTO FIXED IDLER MTG (ORANGE)
9	05408000	2	BRG-BALL .500X1.375X.44
10	05501234	1	BSHG, 1.00x1.125x1.9375
11	05501308	1	BUSHING, SLV .380 X .750 X 1.190
12	05901631	1	BLT, HEX 0.5-13X1.5 GR5 ZC120
13	05901640	3	BLT, HEX 0.375-16X2.25 GR5 ZC120
14	05901737	1	BLT, HEX 0.5-13X3 GR5 ZCC
15	05901817	2	BLT, HEX 0.375-16X3.25 GR5 ZCC
16	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC

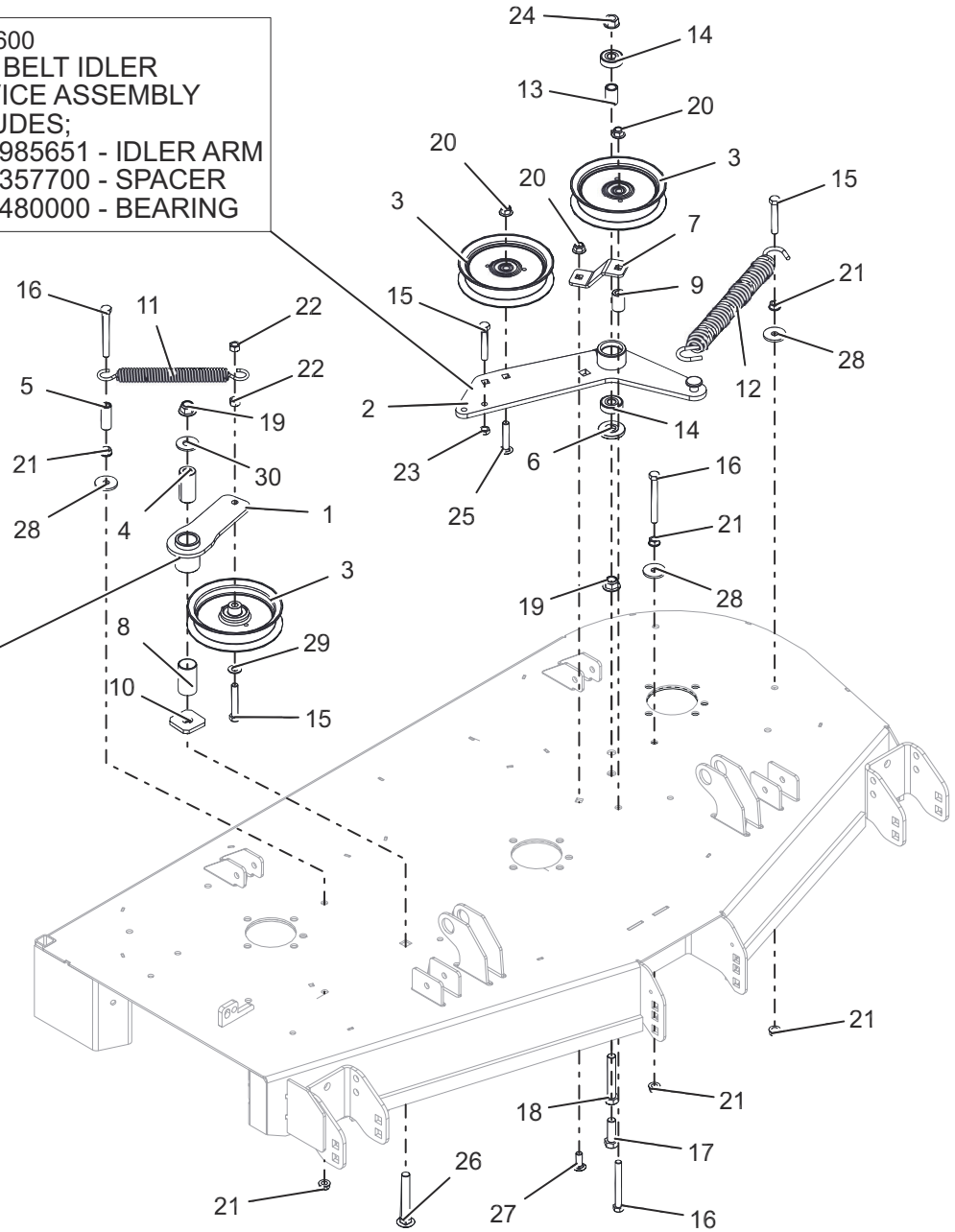
BOM ID	Number	Qty	Description
17	06200317	1	BTL,RHSN .500-13 X 3.5 G5 ZCC
18	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
19	06400829	1	WSHR, -FLT.640X1.75X.250
20	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120
21	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
22	06401121	2	WSHR-FL-STL 0.406X1.375X0.135 ZCC
23	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
24	06500735	4	NUT, FLG-SPNLK .375-16 GR5 ZC120
25	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
26	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
27	06500902	1	NUT, FLG-CTR LK .500-13 GG ZCC
28	06500910	1	NUT-JAM .375-16 GR2 ZCC
29	08300507	1	SPRG, EXTENSION - SWIVEL
30	08300708	1	SPRG, EXTENSION
31	09357700	1	SPACER, .510 X .750 X 1.148

IDLERS AND SHEAVES – 52"

Models 991155

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES;
(1) 04985651 - IDLER ARM
(1) 09357700 - SPACER
(2) 05480000 - BEARING

03796400
DECK RH IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) 03774151 - IDLER ARM
(1) 05501234 - BUSHING



BOM ID	Number	Qty	Description
1	03774151	1	WMT, IDLER PIVOT ARM
2	04985651	1	WLDMT, DECK PTO IDLER ARM
3	07345600	3	IDLER, FLAT
4	01581700	1	BSHG, SPCR .502X.997X2.03
5	03763400	1	SPCR, .375IDX.625ODX1.66 PM
6	04714600	1	SPCR, IDLER ARM
7	04981859	1	BRKT, PTO FIXED IDLER MTG (ORANGE)
8	05501234	1	BSHG, 1.00x1.125x1.9375
9	05501308	1	BUSHING, SLV .380 X .750 X 1.190
10	06400829	1	WSHR, -FLT.640X1.75X.250
11	08300507	1	SPRG, EXTENSION - SWIVEL
12	08300708	1	SPRG, EXTENSION
13	09357700	1	SPACER, .510 X .750 X 1.148
14	05408000	2	BRG-BALL .500X1.375X.44
15	05901640	3	BLT, HEX 0.375-16X2.25 GR5 ZC120
16	05901817	3	BLT, HEX 0.375-16X3.25 GR5 ZCC

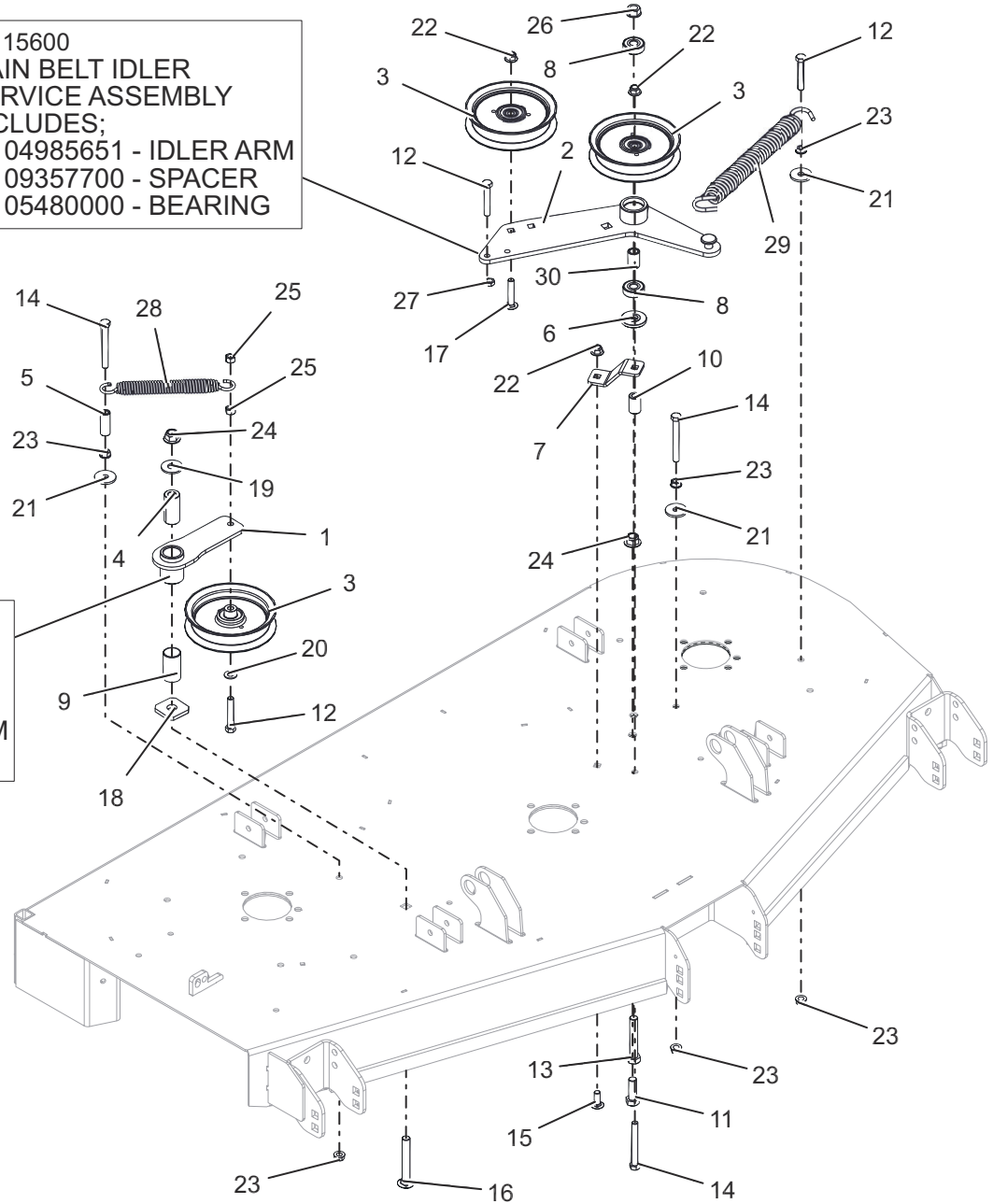
BOM ID	Number	Qty	Description
17	05901631	1	BLT, HEX 0.5-13X1.5 GR5 ZC120
18	05901737	1	BLT, HEX 0.5-13X3 GR5 ZCC
19	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
20	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
21	06500735	6	NUT, FLG-SPNLK .375-16 GR5 ZC120
22	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
23	06500910	1	NUT-JAM .375-16 GR2 ZCC
24	06500902	1	NUT, FLG-CTR LK .500-13 GG ZCC
25	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
26	06200317	1	BTL,RHSN .500-13 X 3.5 G5 ZCC
27	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
28	06401121	3	WSHR-FL-STL 0.406X1.375X0.135 ZCC
29	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
30	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120

IDLERS AND SHEAVES – 60"

Models 991151, 157

59115600
MAIN BELT IDLER
SERVICE ASSEMBLY
INCLUDES;
(1) 04985651 - IDLER ARM
(1) 09357700 - SPACER
(2) 05480000 - BEARING

03796400
DECK RH IDLER ARM
SERVICE ASSEMBLY
INCLUDES;
(1) 03774151 - IDLER ARM
(1) 05501234 - BUSHING

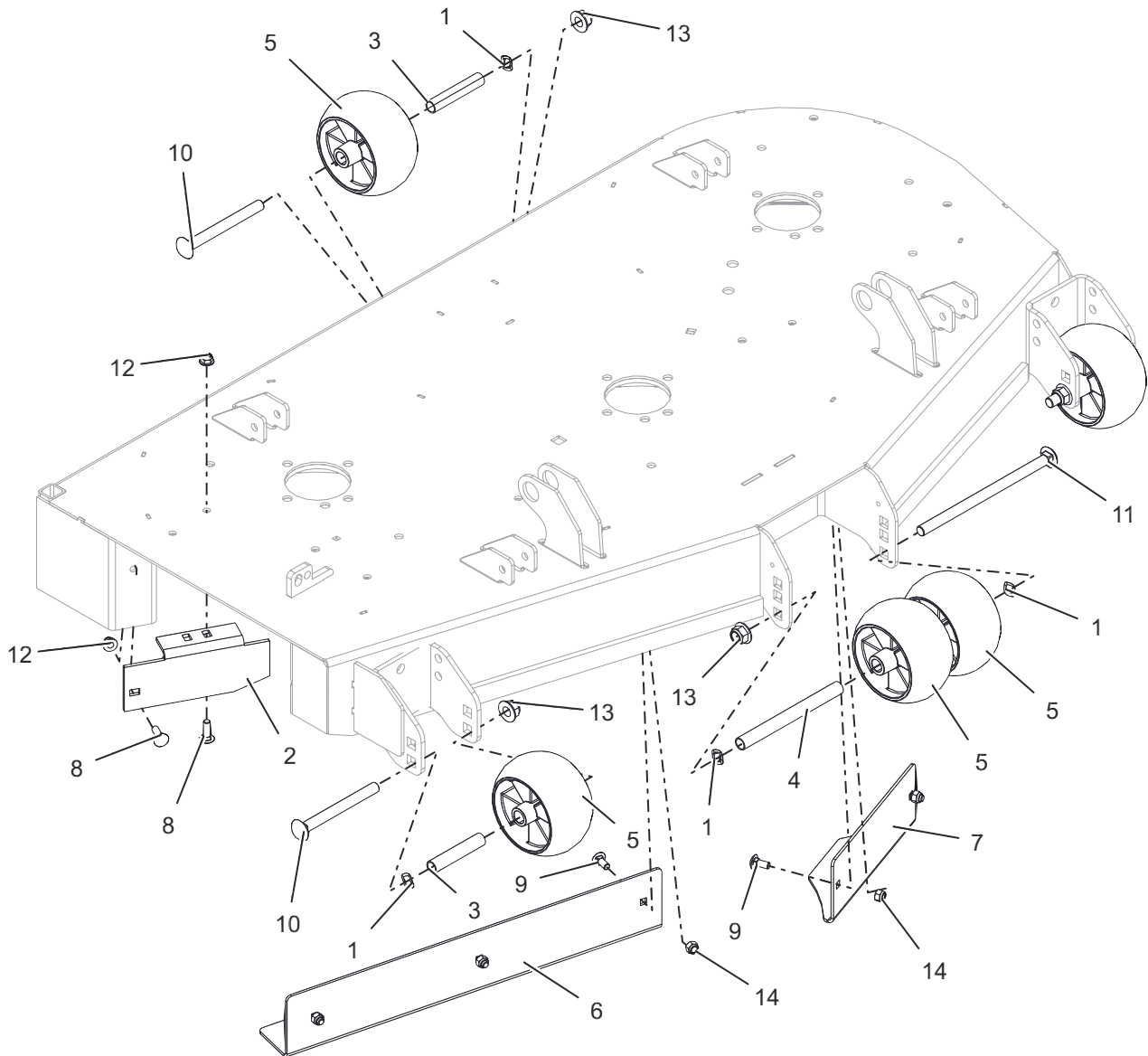


BOM ID	Number	Qty	Description
1	03774151	1	WMT, IDLER PIVOT ARM
2	04985651	1	WLDMT, DECK PTO IDLER ARM
3	07345600	3	IDLER, FLAT
4	01581700	1	BSHG, SPCR .502X.997X2.03
5	03763400	1	SPCR, .375IDX.625ODX1.66 PM
6	04714600	1	SPCR, IDLER ARM
7	04981853	1	BRKT, PTO FIXED IDLER MTG
8	05408000	2	BRG-BALL .500X1.375X.44
9	05501234	1	BSHG, 1.00x1.125x1.9375
10	05501308	1	BUSHING, SLV .380 X .750 X 1.190
11	05901631	1	BLT, HEX 0.5-13X1.5 GR5 ZC120
12	05901640	3	BLT, HEX 0.375-16X2.25 GR5 ZC120
13	05901737	1	BLT, HEX 0.5-13X3 GR5 ZCC
14	05901817	3	BLT, HEX 0.375-16X3.25 GR5 ZCC
15	06200235	1	BTL,RHSSN .375-16 X 1 G5 ZCC
16	06200317	1	BTL,RHSN .500-13 X 3.5 G5 ZCC

BOM ID	Number	Qty	Description
17	06200323	1	BTL,RHSSN .375-16 X 2 G5 ZCC
18	06400829	1	WSHR, -FLT.640X1.75X.250
19	06401012	1	WSHR-FL-STL 0.563X1.375X0.109 ZC120
20	06401013	1	WSHR-FL-STL 0.406X0.812X0.065 ZC120
21	06401121	3	WSHR-FL-STL 0.406X1.375X0.135 ZCC
22	06500726	3	NUT, LK-NYL-FLG .38-16 GR5 ZC120
23	06500735	6	NUT, FLG-SPNLK .375-16 GR5 ZC120
24	06500810	2	NUT, LK-NYL-FLG .50-13 GR5 ZC120
25	06500825	2	NUT, HEX-CTR LK .375-16 GR5 ZCC
26	06500902	1	NUT, FLG-CTR LK .500-13 GG ZCC
27	06500910	1	NUT-JAM .375-16 GR2 ZCC
28	08300507	1	SPRG, EXTENSION - SWIVEL
29	08300708	1	SPRG, EXTENSION
30	09357700	1	SPACER, .510 X .750 X 1.148

ANTI-SCALP WHEELS AND BAFFLES – 48"

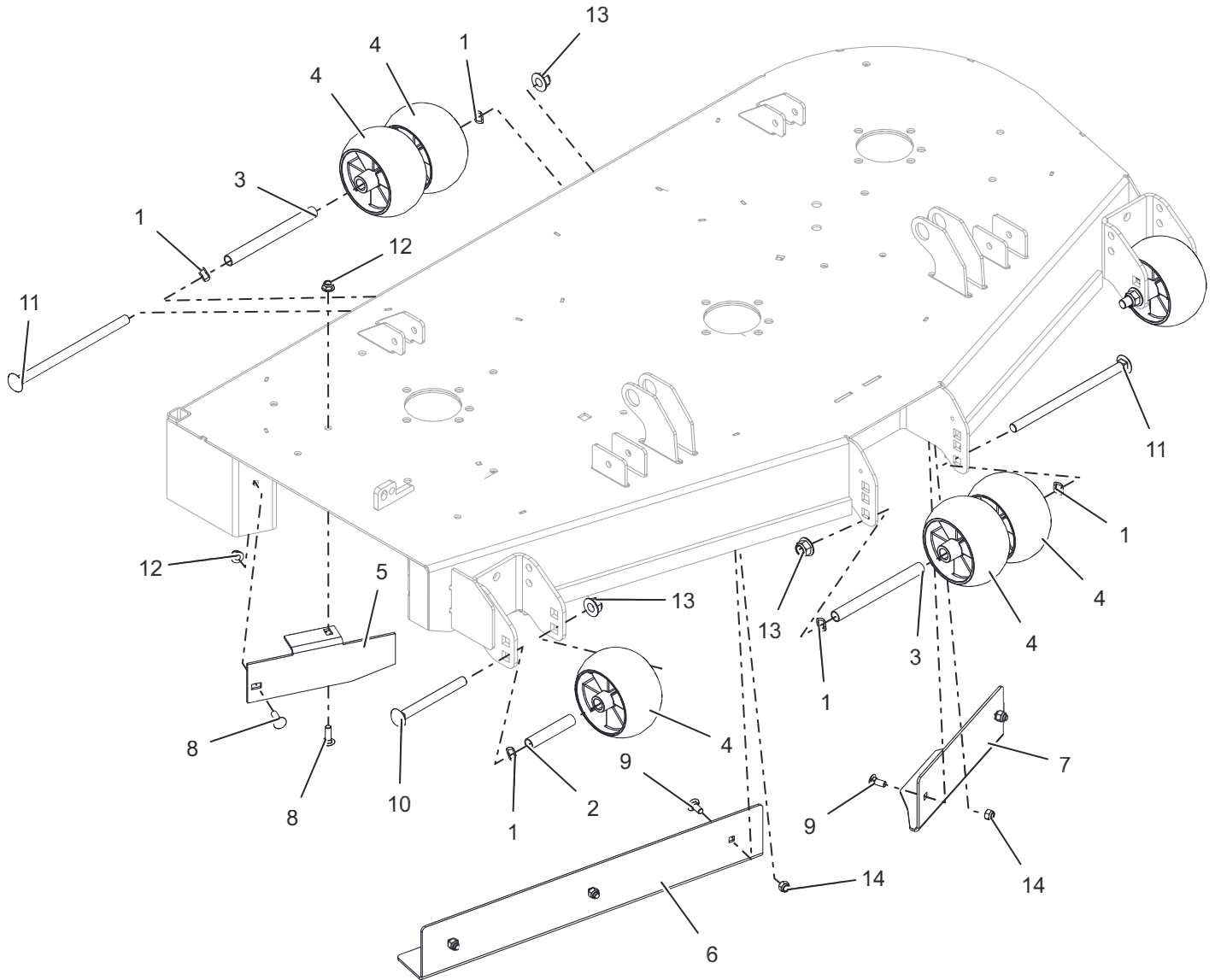
Models 991153



BOM ID	Number	Qty	Description
1	00325400	5	WAVE WASHER .531X.781X.125 FH
2	00451659	1	BAFFLE, 44-48" SIDE DISCHARGE (ORANGE)
3	00473700	3	SPACER, .510X.625X3.35
4	00473800	1	SPACER, .510 X .625 X 6.50
5	03905900	5	ANTI-SCALP WHEEL
6	05251559	1	BAFFLE, 48" RH VACUUM (ORANGE)
7	05251659	1	BAFFLE, 44/48" LH VACUUM (ORANGE)
8	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
9	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200318	3	BTL,RHSN .500-13 X 5 G5 ZCC
11	06200321	1	BTL,RHSN .500-13 X 8.5 G5 ZCC
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
14	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120

ANTI-SCALP WHEELS AND BAFFLES – 52"

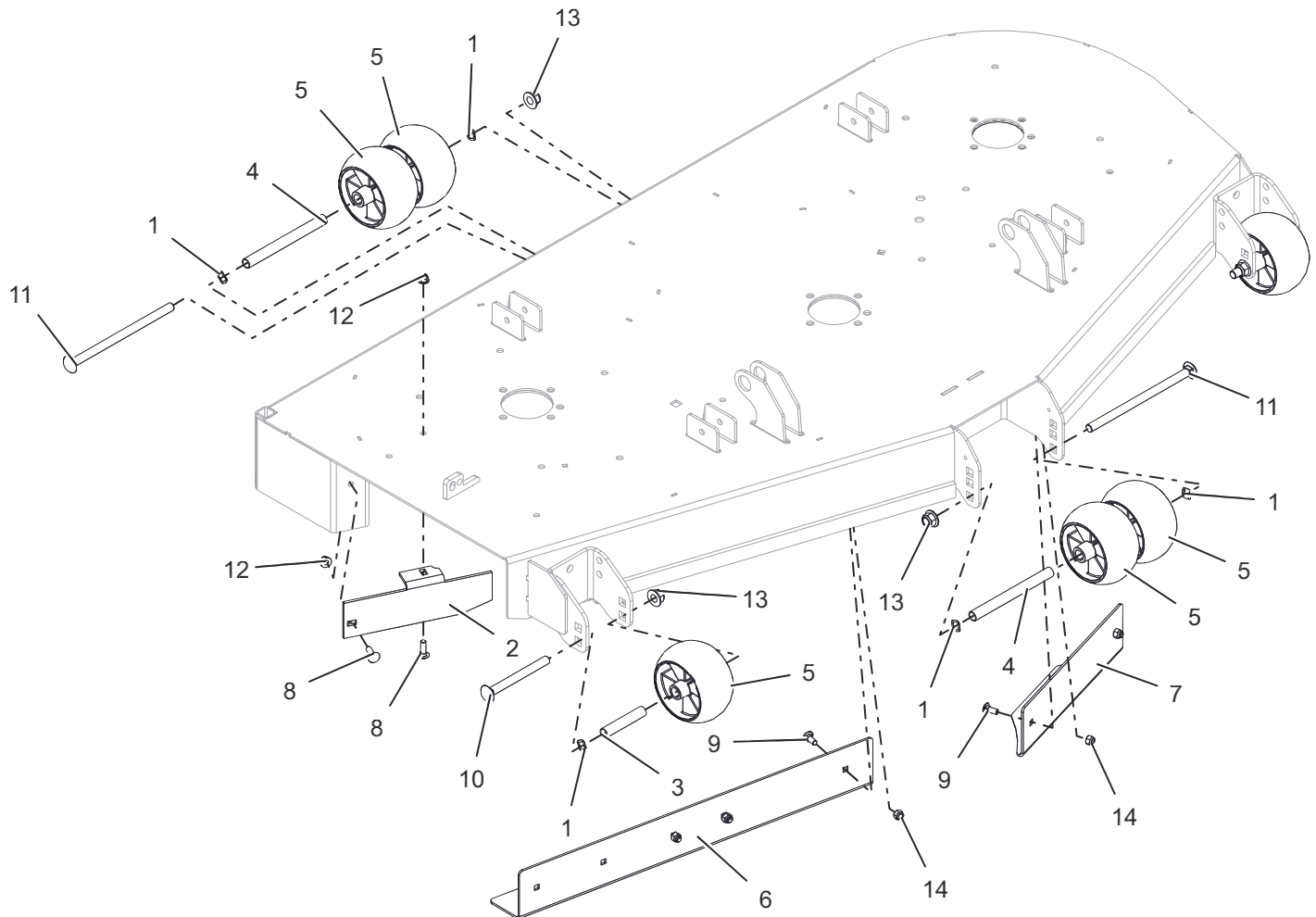
Models 991155



BOM ID	Number	Qty	Description
1	00325400	6	WAVE WASHER .531X.781X.125 FH
2	00473700	2	SPACER, .510X.625X3.35
3	00473800	2	SPACER, .510 X .625 X 6.50
4	03905900	6	ANTI-SCALP WHEEL
5	04389459	1	BAFFLE, DISCHARGE 52"
6	05251759	1	BAFFLE, 52" RH VACUUM (ORANGE)
7	05251859	1	BAFFLE, 52" LH VACUUM (ORANGE)
8	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
9	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200318	2	BTL,RHSN .500-13 X 5 G5 ZCC
11	06200321	2	BTL,RHSN .500-13 X 8.5 G5 ZCC
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
14	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120

ANTI-SCALP WHEELS AND BAFFLES – 60"

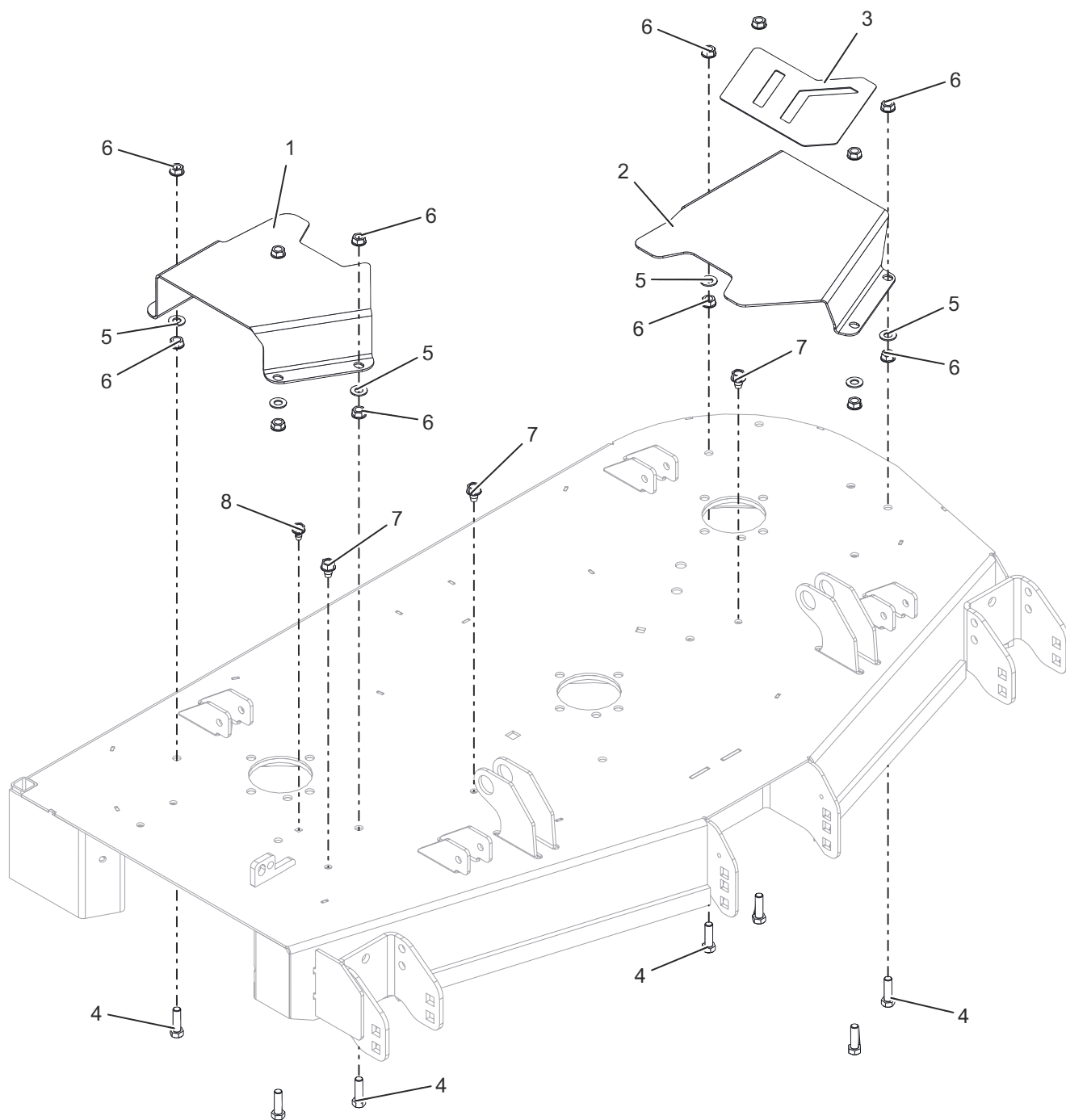
Models 991151, 157



BOM ID	Number	Qty	Description
1	00325400	6	WAVE WASHER .531X.781X.125 FH
2	00374159	1	BAFFLE, 60" DISCHARGE
3	00473700	2	SPACER, .510X.625X3.35
4	00473800	2	SPACER, .510 X .625 X 6.50
5	03905900	6	ANTI-SCALP WHEEL
6	05251959	1	BAFFLE, 60" RH VACUUM (ORANGE)
7	05252059	1	BAFFLE, 60" LH VACUUM (ORANGE)
8	06200231	2	BTL,RHSN .313-18 X 1 G5 ZCC
9	06200232	5	BTL,RHSN .313-18 X 0.75 G5 ZCC
10	06200318	2	BTL,RHSN .500-13 X 5 G5 ZCC
11	06200321	2	BTL,RHSN .500-13 X 8.5 G5 ZCC
12	06500809	2	NUT, LK-NYL-FLG .31-18 GR5 ZC120
13	06500810	4	NUT, LK-NYL-FLG .50-13 GR5 ZC120
14	06500820	5	NUT, LK-NYL .31-18 GR5 ZC120

BELT GUARDS – 48"

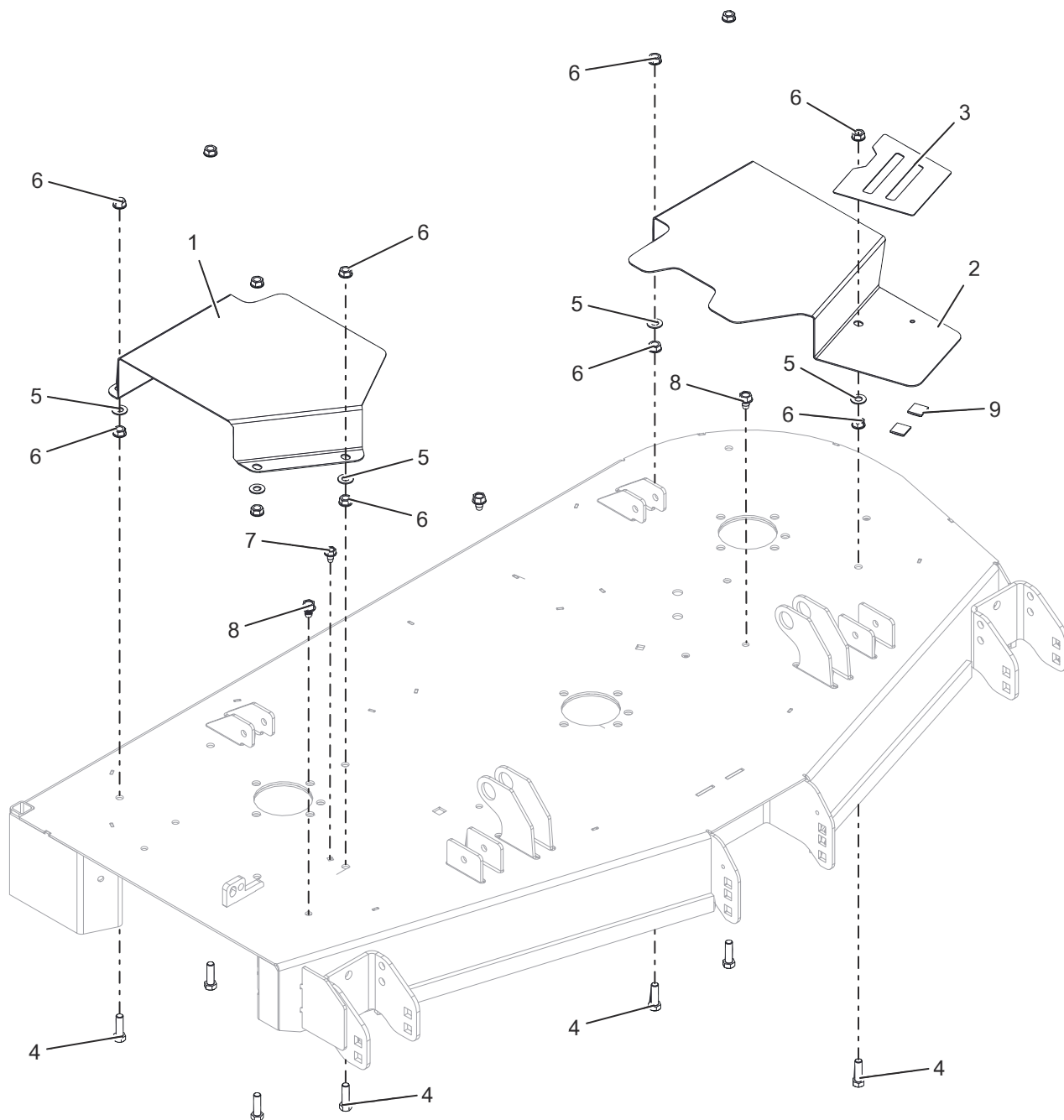
Models 991153



BOM ID	Number	Qty	Description
1	05075959	1	GUARD, BELT 48" RIGHT (ORANGE)
2	05076059	1	GUARD, BELT 48" LEFT (ORANGE)
3	05160000	1	GRIP, TAPE 48 BELT COVER
4	05901724	7	BLT, HEX 0.375-16X1.25 GR5 ZC120
5	06401013	7	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500735	14	NUT, FLG-SPNLK .375-16 GR5 ZC120
7	07400126	3	SCR-TAP .38-16X.500 HWH ZCC
8	07400124	1	SCR-TAP .312-18X.50 HWH ZCC

BELT GUARDS – 52"

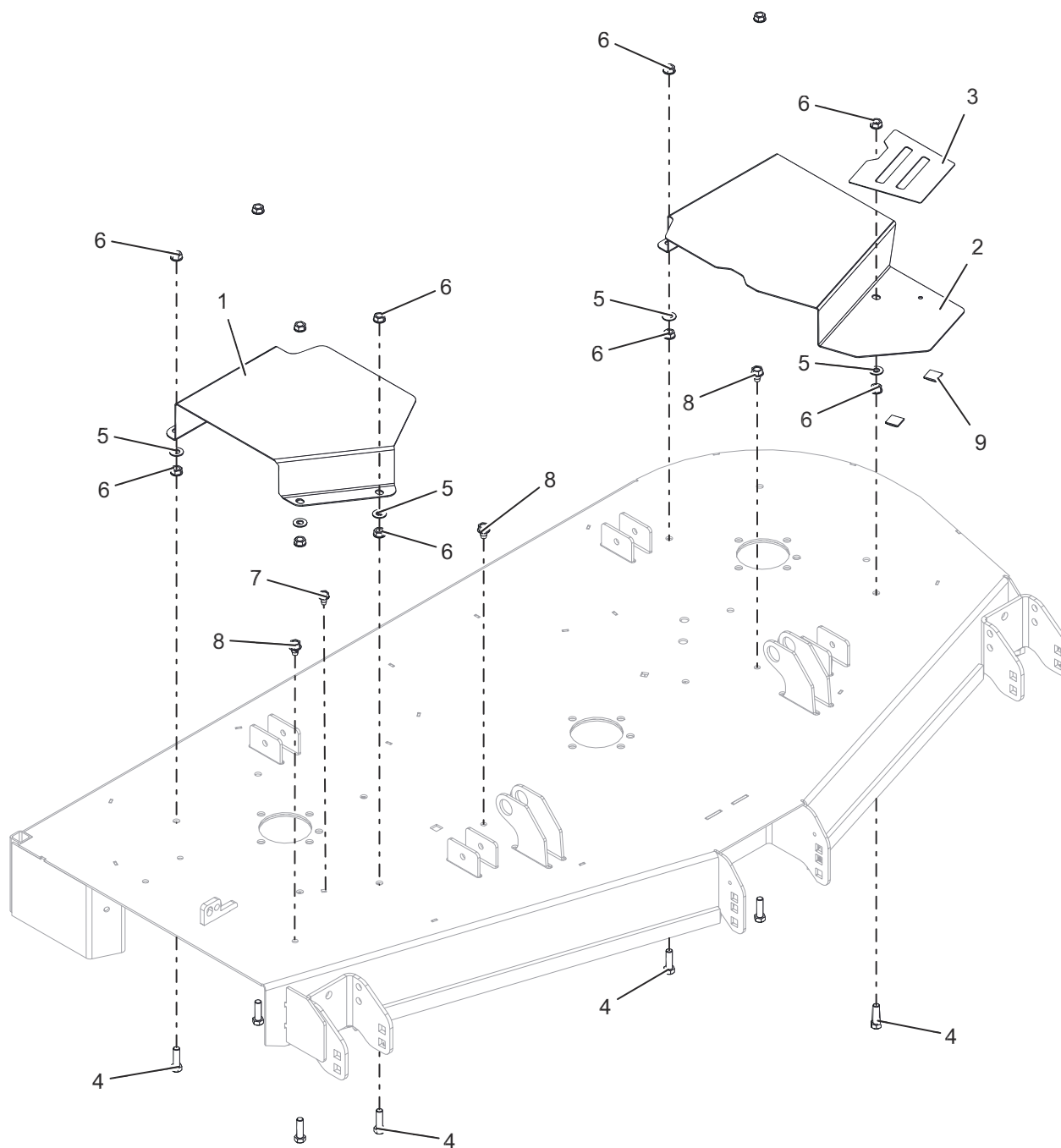
Models 991155



BOM ID	Number	Qty	Description
1	05074459	1	GUARD, BELT 52" & 60" RIGHT (ORANGE)
2	05074559	1	GUARD, BELT 52" LEFT (ORANGE)
3	05160100	1	GRIP, TAPE 52-60 BELT COVER
4	05901724	7	BLT, HEX 0.375-16X1.25 GR5 ZC120
5	06401013	7	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500735	14	NUT, FLG-SPNLK .375-16 GR5 ZC120
7	07400124	1	SCR-TAP .312-18X.50 HWH ZCC
8	07400126	3	SCR-TAP .38-16X.500 HWH ZCC
9	07525100	2	STOP,

BELT GUARDS – 60"

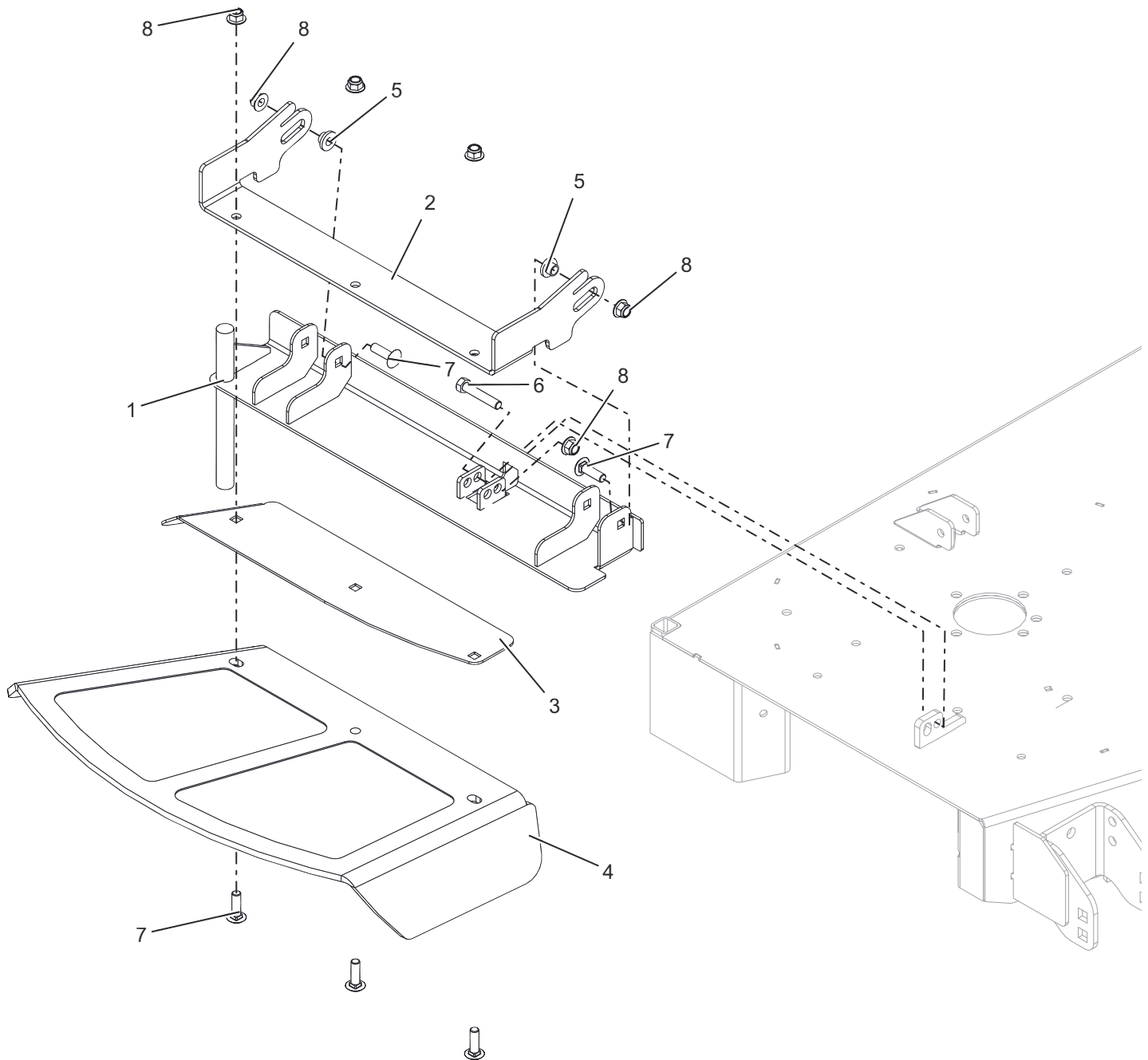
Models 991151, 157



BOM ID	Number	Qty	Description
1	05074459	1	GUARD, BELT 52" & 60" RIGHT (ORANGE)
2	05086859	1	GUARD, BELT 60" LEFT (ORANGE)
3	05160100	1	GRIP, TAPE 52-60 BELT COVER
4	05901724	7	BLT, HEX 0.375-16X1.25 GR5 ZC120
5	06401013	7	WSHR-FL-STL 0.406X0.812X0.065 ZC120
6	06500735	14	NUT, FLG-SPNLK .375-16 GR5 ZC120
7	07400124	1	SCR-TAP .312-18X.50 HWH ZCC
8	07400126	3	SCR-TAP .38-16X.500 HWH ZCC
9	07525100	2	STOP,

DISCHARGE CHUTE

Models All



BOM ID	Number	Qty	Description
1	59112100	1	KIT, 48-60" DISCH CHUTE MOUNT (ORANGE)
2	04872259	1	BRKT, 48-60" CHUTE MTG (ORANGE)
3	04873759	1	PLATE, 48-60" DISCH CHUTE CLAMP (ORANGE)
4	04881200	1	CHUTE, 48-60" FORMED RUBBER DISCHARGE
5	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
6	05901718	1	BLT, HEX 0.375-16X2 GR5 ZC120
7	06200236	5	BTL,RHSSN .375-16 X 1.25 G5 ZCC
8	06500726	6	NUT, LK-NYL-FLG .38-16 GR5 ZC120

NOTES



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