



IKON-X

Parts Manual

Models:

915175

915177

915205

915207



The use of any gasoline exceeding 10% ethanol (E10) or 10% MTBE will void the product warranty.

L'utilisation d'une essence contenant plus de 10% d'éthanol (E10) ou de 10% de MTBE annulent la garantie.

El uso de cualquier otro tipo de gasolina con un porcentaje superior al 10% de etanol (E10) o al 10% de MTBE invalidará la garantía del producto.

THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Ariens replacement parts. The replacement of any part on this vehicle with anything other than an Ariens authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Ariens disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The Ariens dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to Ariens or go to www.ariens.com.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Model 915175 (IKON 42)

Kohler KT725, 42" Mower Deck
Serial No. 016000 +

Model 915177 (IKON 52)

Kohler KT735, 52" Mower Deck
Serial No. 016000 +

Model 915205 (IKON 52)

Briggs & Stratton, 52" Mower Deck
Serial No. 016000 +

Model 915207 (IKON 42)

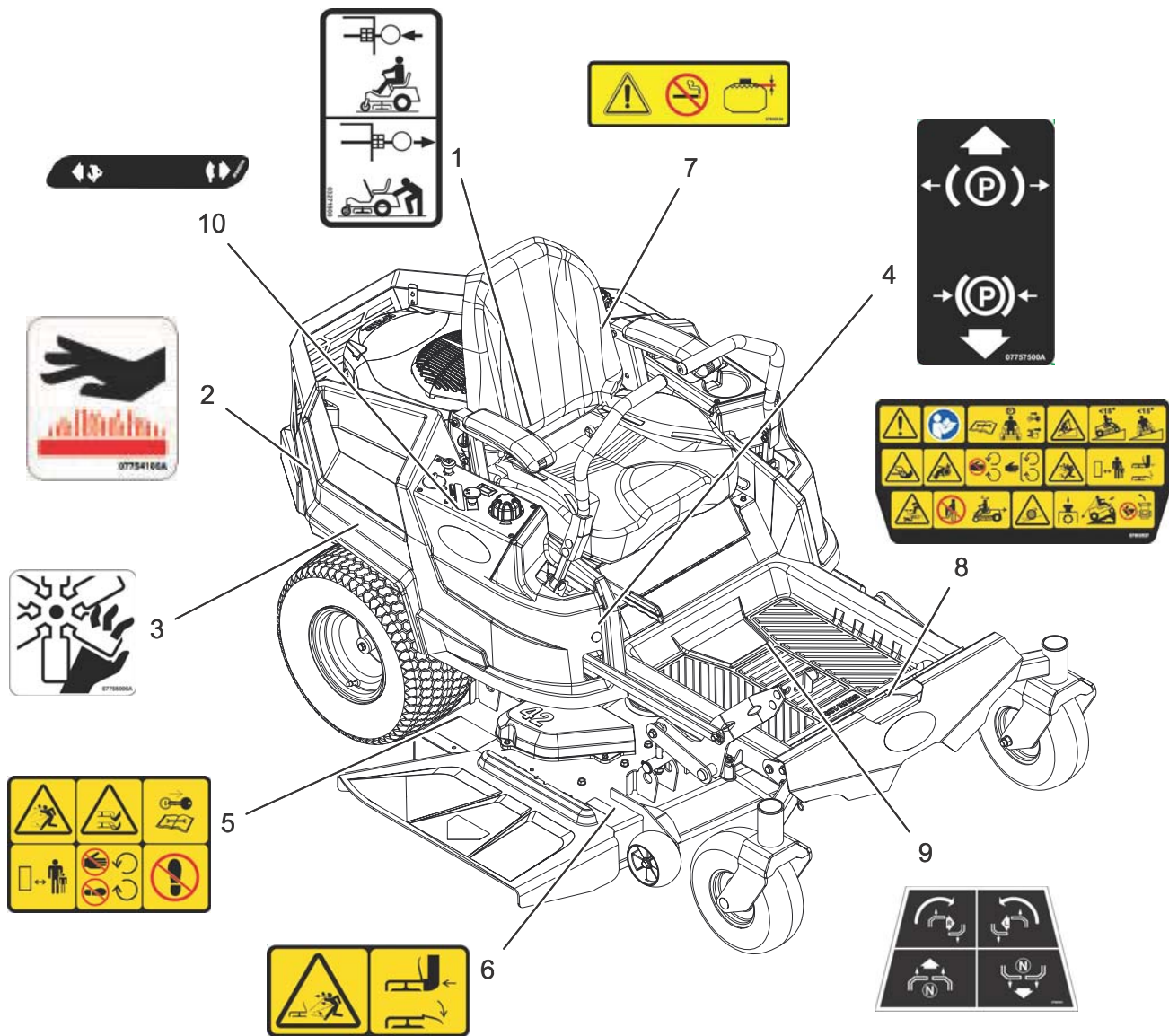
Briggs & Stratton, 42" Mower Deck
Serial No. 016000 +

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DECALS – SAFETY

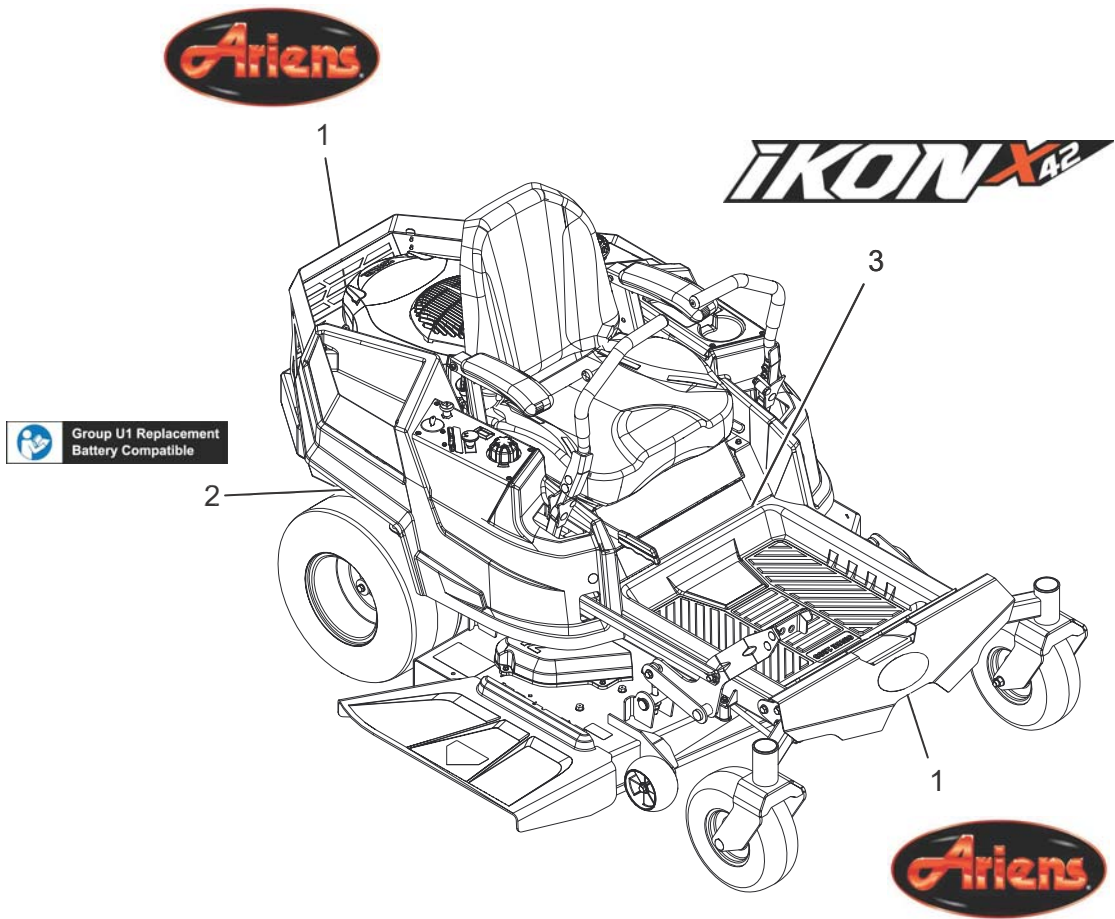
Model ALL



BOM ID	Number	Qty	Description
1	03271900	2	DECAL, TRANSMISSION DISCONNECT
2	07754100	2	DECAL HOT SURFACE
3	07756000	2	DECAL, DANGER - FAN
4	07757500	1	DECAL, PARKING BRAKE LEVER
5	07800340	2	DECAL, SAFETY - MOWER DECK
6	07800402	1	DECAL, SAFETY - DECK GUARDING
7	07800536	1	DECAL, FUEL WARNING
8	07800537	1	DECAL, MAIN SAFETY-IKON ZTX
9	07800541	1	DECAL, STEERING
10	07800540	1	DECAL, DASH

DECALS – STYLE 42"

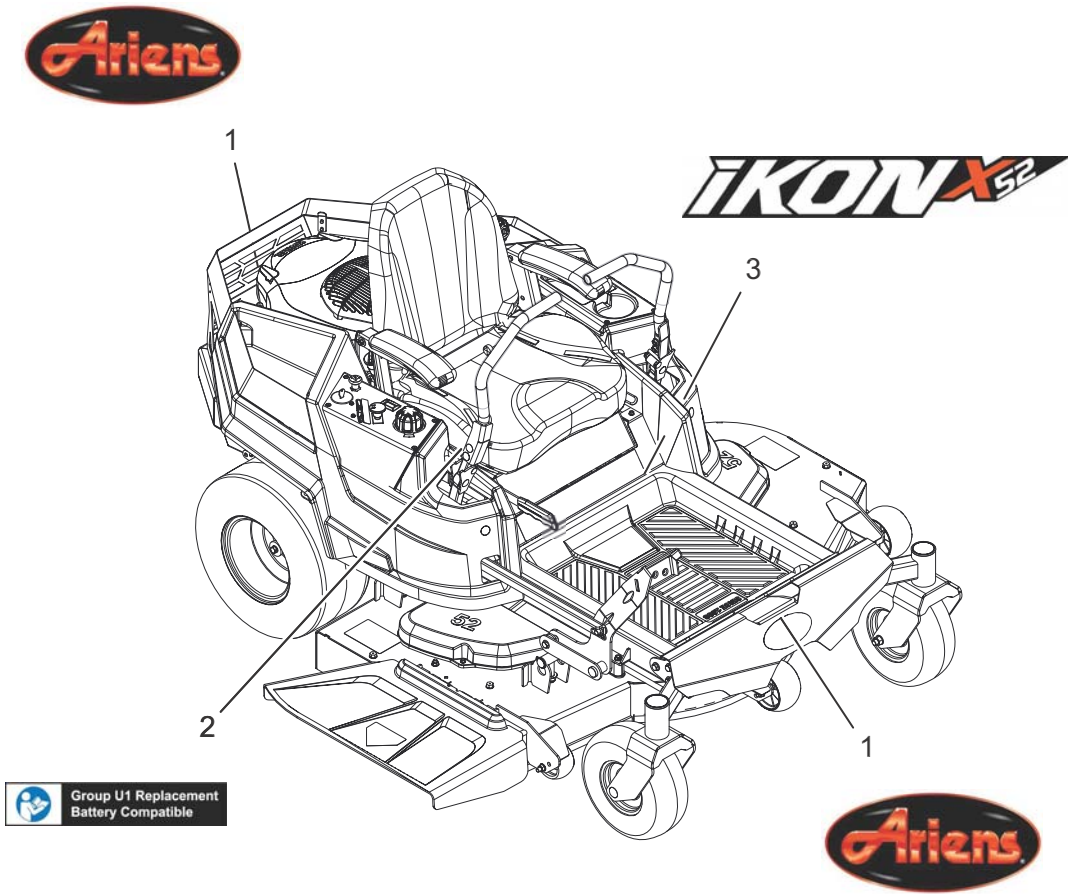
Model 915175, 207



BOM ID	Number	Qty	Description
1	07800223	2	DECAL, ARIENS JEWEL
2	07800336	1	DECAL, U1 REPLACEMENT BATTERY
3	07800538	1	DECAL, iKON 42"

DECALS – STYLE 52"

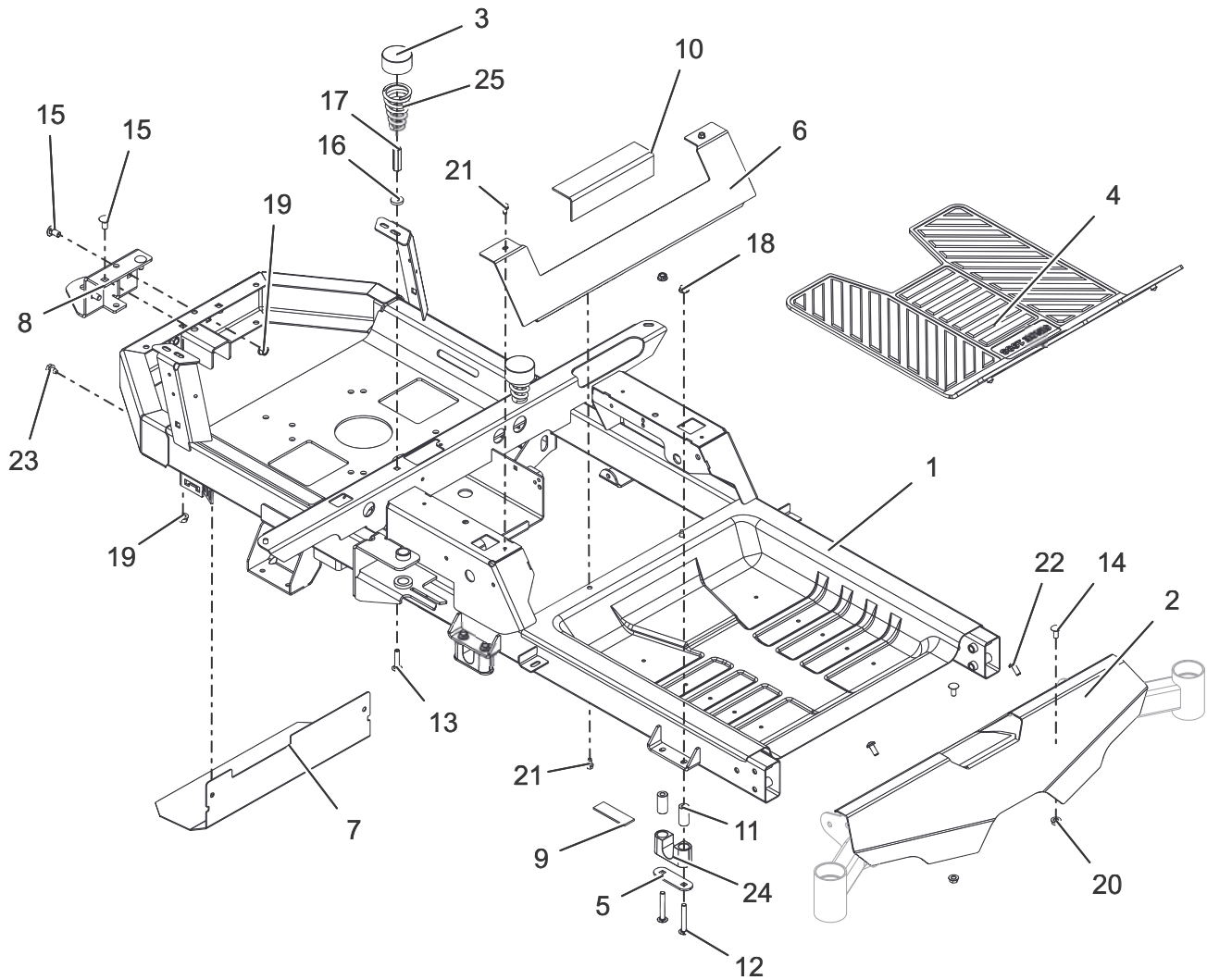
Model 915177, 205



BOM ID	Number	Qty	Description
1	07800223	2	DECAL, ARIENS JEWEL
2	07800336	1	DECAL, U1 REPLACEMENT BATTERY
3	07800602	1	DECAL, IKON 52"

FRAME

Model All



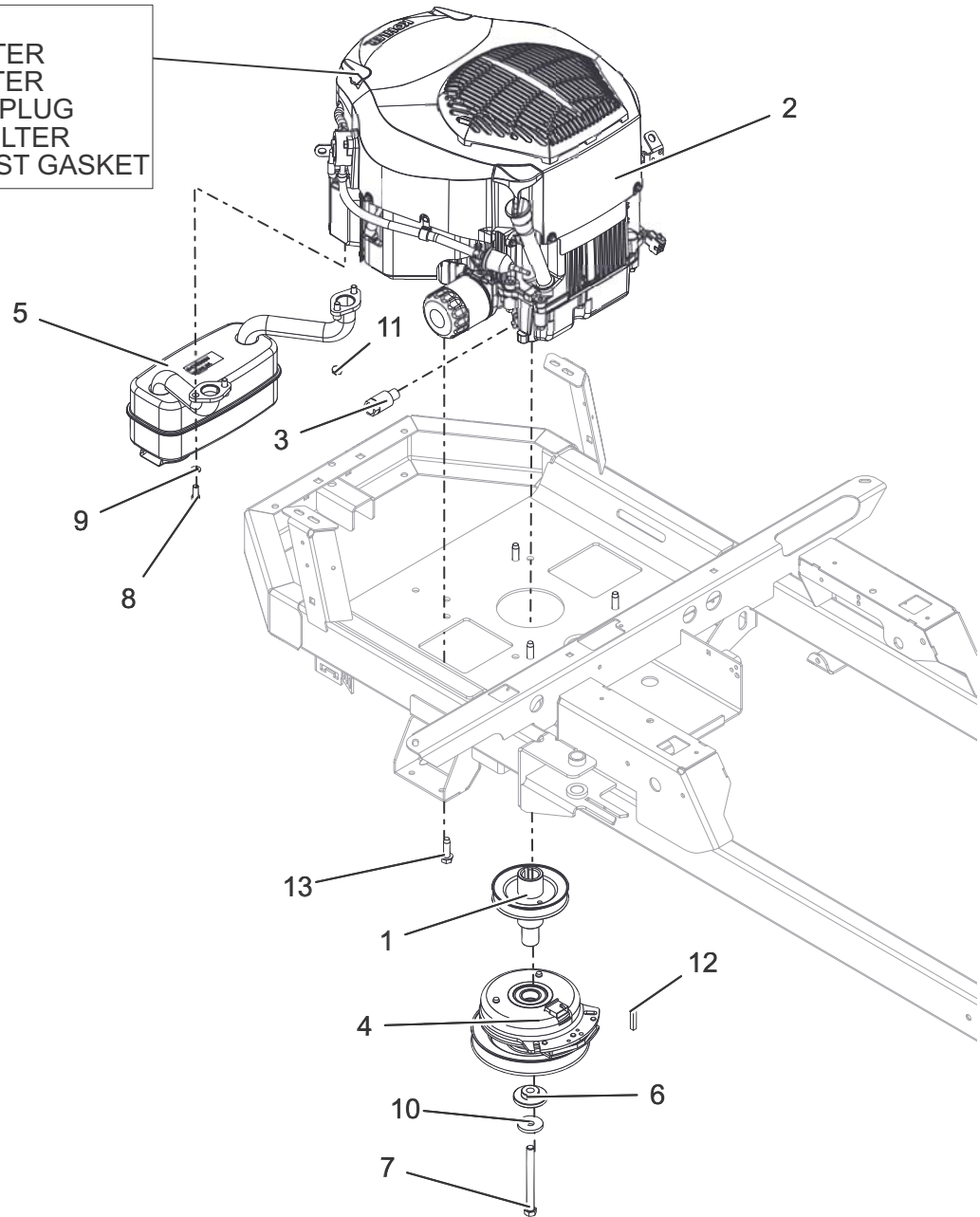
BOM ID	Number	Qty	Description
1	04754559	1	WLDMT, FRAME IKON/ZTX & XL (ORANGE)
2	51527500	1	KIT, FOOTREST W/DECAL-IKON
3	00337700	2	HUB CAP
4	04751300	1	FLOOR MAT-RUBBER-ARIENS
5	04766551	4	PLATE, BEARING SUPPORT
6	04772359	1	PLATE, SEAT KICK
7	04807951	1	HEAT, SHIELD
8	04835359	1	BRKT, HITCH-ORANGE
9	04850000	4	PAD, RBR 1.0"X3.0" W/ADHESIVE
10	04864600	1	PAD, RBR -TANK
11	05501230	8	SPCR, SLV .323X.448X1.403
12	06200226	8	BLT-RDHDSQSHNK .31-18X2.25 YWZC
13	06212100	2	BLT-RDHDSQNK .31-18X1.50 G5 YWZC

BOM ID	Number	Qty	Description
14	06215700	2	BLT-RDHDSQNK .31-18X.75 G5 YWZC
15	06223900	4	BLT-RDHDSQNK .38-16X.75 G5 YWZC
16	06439100	2	WSHR-FL-STL, .328X.87X.179 YWZC
17	06500015	2	NUT, COUPLER 5/16-18 x 1.75
18	06528700	8	NUT, LK-CTR-FLG .31-18 YWZC
19	06542000	4	NUT, LK-TOP-FLG .38-16 YWZC
20	06543100	2	NUT, LK-DECK-FLG .312-18 YWZC
21	07400034	4	SCR-TAP .25-20X.50 HWH TR YWZ
22	07400120	2	SCR-TAP 10-24X.25 CRSLPH TR YZ
23	07411500	2	SCR-TAP .31-18X.50 HWH TR YWZ
24	07500327	4	BSHG, DECK LIFT PIVOT
25	08300021	2	SPRG, COMPRESSION

ENGINE – KOHLER KT725

Model 915175

SERVICE PARTS:
 21555500 - AIR FILTER
 21541400 - OIL FILTER
 21541700 - SPARK PLUG
 21541500 - FUEL FILTER
 05600505 - EXHAUST GASKET



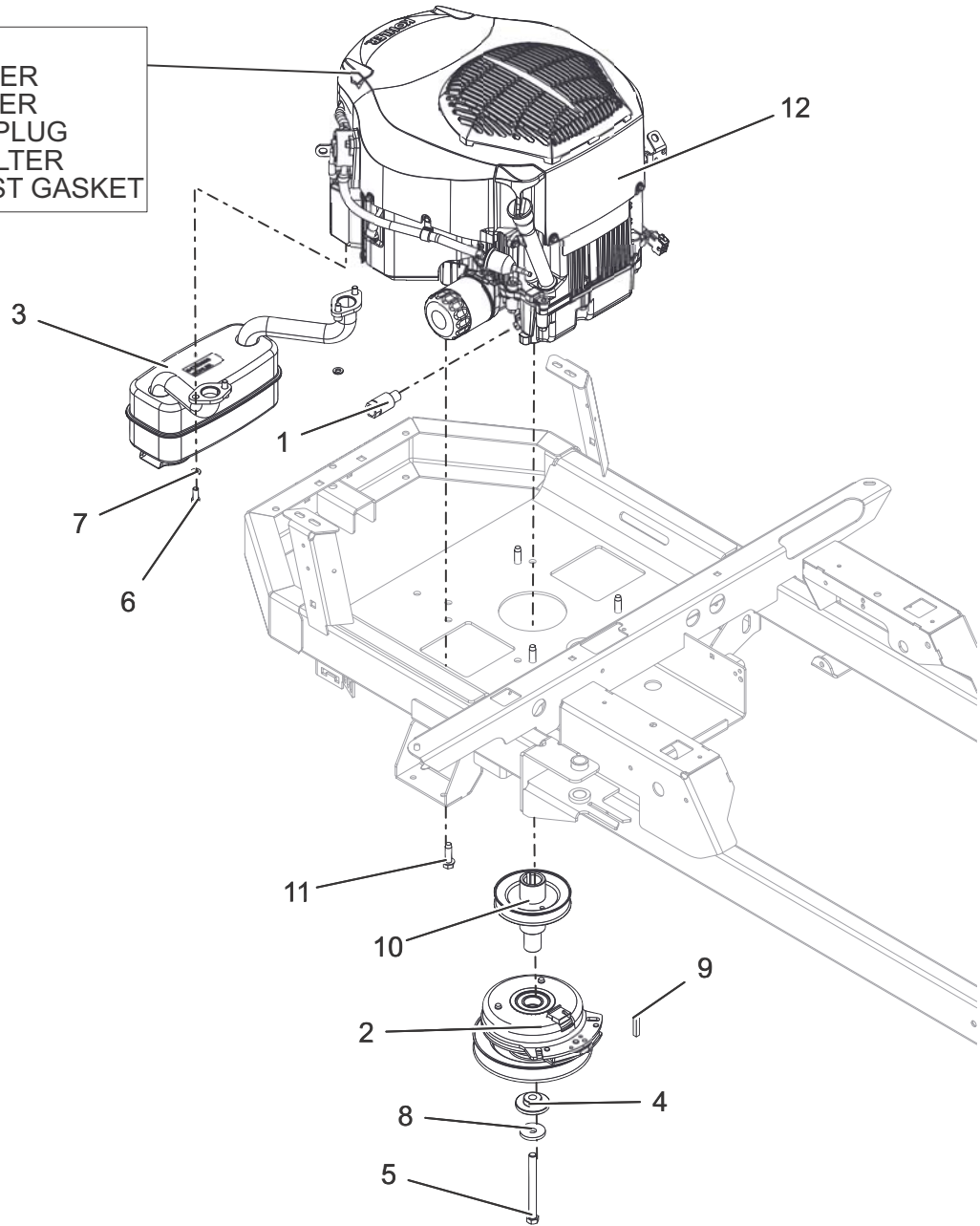
BOM ID	Number	Qty	Description
1	07345100	1	WLDMT, DRIVE SHEAVE X (2016)
2	08201107	1	ENGINE, KOHLER TWIN - 22HP
3	03943600	1	DRAIN, OIL
4	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
5	04783600	1	MUFFLER, KOHLER
6	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
7	05901707	1	BLT-HEX .44-20X4.50 GR8 YWZC NYTORQ
8	05933100	4	SCR, CAP SOCKET HEAD
9	06308600	4	WSHR-LK .31X.078 REG YWZC
10	06400936	1	WSHR, 7/16" SPRING DISC
11	06500018	2	NUT-LK-TOP M8-1.25 YWZC
12	06603400	1	KEY-SQ .250X.250X1.250
13	07414700	4	SCR-TAP .38-16X1.25 HWH TR YZ

ENGINE – KOHLER KT735

Model 915177

SERVICE PARTS:

21555500 - AIR FILTER
21541400 - OIL FILTER
21541700 - SPARK PLUG
21539500 - FUEL FILTER
05600505 - EXHAUST GASKET



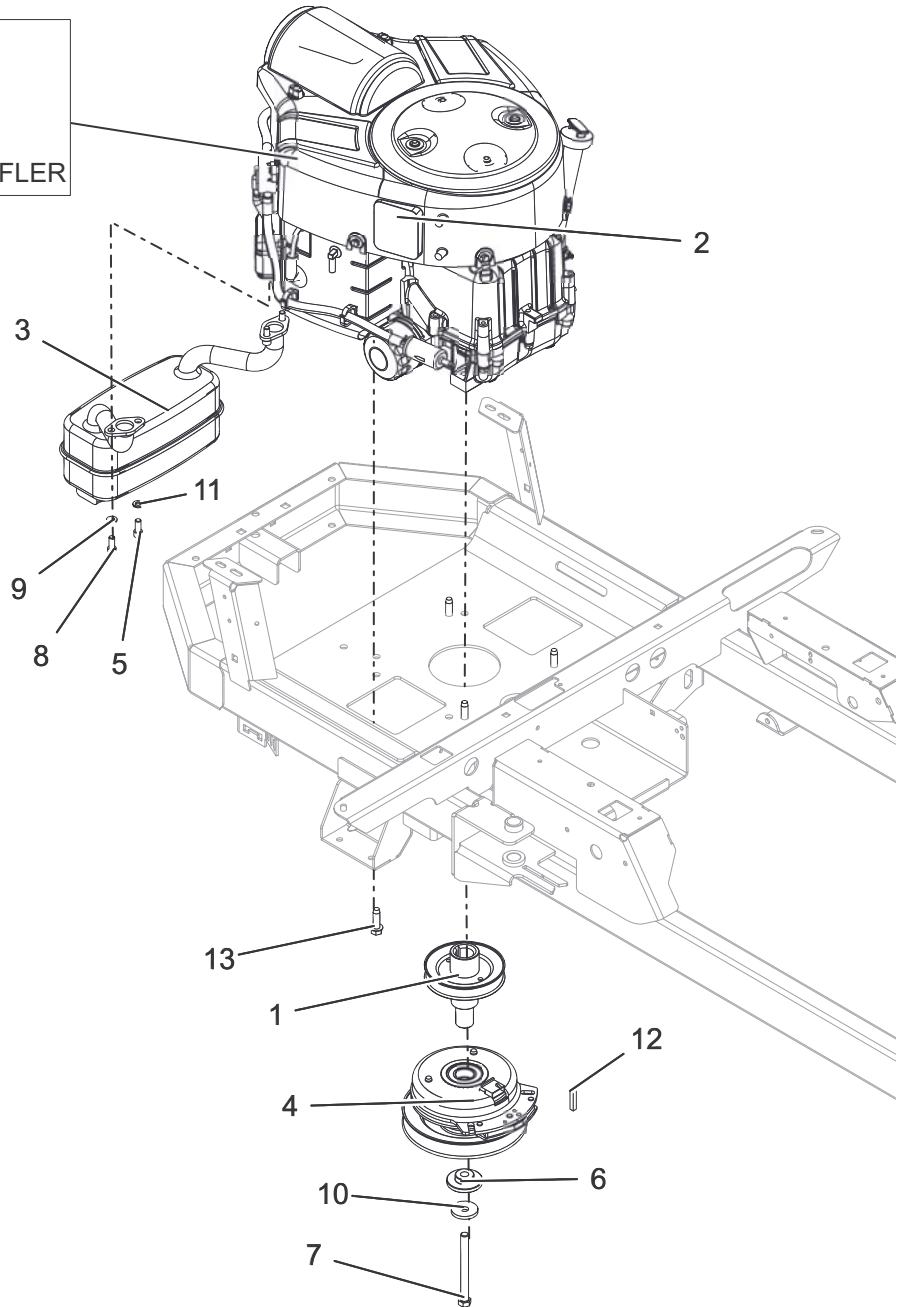
BOM ID	Number	Qty	Description
1	03943600	1	DRAIN, OIL
2	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
3	04783600	1	MUFFLER, KOHLER
4	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
5	05901707	1	BLT-HEX .44-20X4.50 GR8 YWZC NYTORQ
6	05933100	4	SCR, CAP SOCKET HEAD
7	06308600	4	WSHR-LK .31X.078 REG YWZC
8	06400936	1	WSHR, 7/16" SPRING DISC
9	06603400	1	KEY-SQ .250X.250X1.250
10	07345100	1	WLDMT, DRIVE SHEAVE X (2016)
11	07414700	4	SCR-TAP .38-16X1.25 HWH TR YZ
12	08201108	1	ENGINE, KOHLER TWIN - 24HP

ENGINE – BRIGGS & STRATTON

Model 915205

SERVICE PARTS

21551500 - AIR FILTER
 21556900 - OIL FILTER
 00682500 - FUEL FILTER
 21534100 - SPARK PLUG
 05600519 - GASKET, BRIGGS MUFFLER



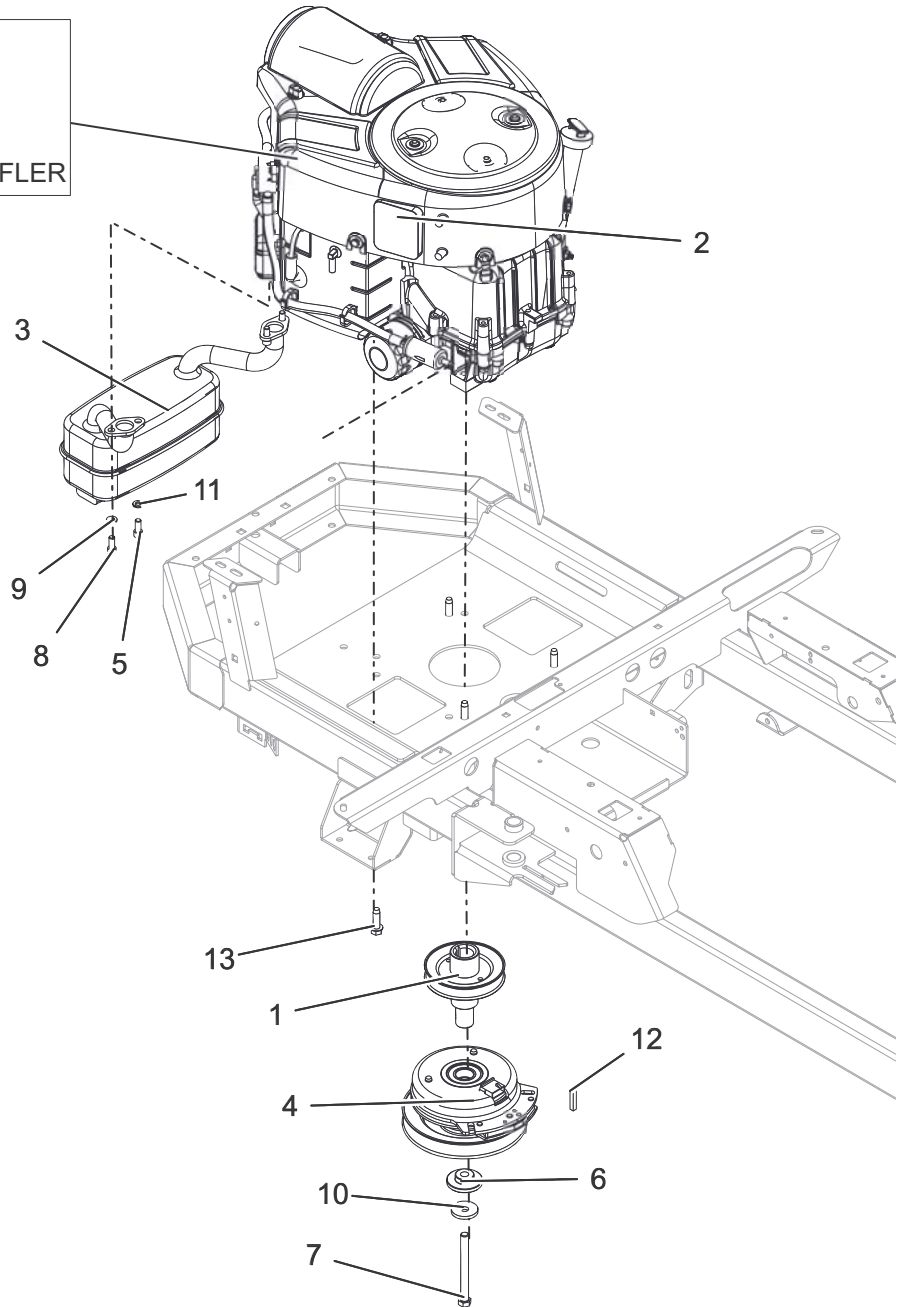
BOM ID	Number	Qty	Description
1	07345200	1	WLDMT, DRIVE SHEAVE X (LRG CMFR)
2	08201131	1	ENGINE, BRIGGS 724CC VERT SHAFT
3	01557000	1	ASM, MUFFLER
4	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
5	05933100	3	SCR, CAP SOCKET HEAD
6	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
7	05901707	1	BLT-HEX .44-20X4.50 GR8 YWZC NYTORQ
8	05933100	1	SCR, CAP SOCKET HEAD
9	06308600	1	WSHR-LK .31X.078 REG YWZC
10	06400936	1	WSHR, 7/16" SPRING DISC
11	06308600	3	WSHR-LK .31X.078 REG YWZC
12	06603400	1	KEY-SQ .250X.250X1.250
13	07414700	4	SCR-TAP .38-16X1.25 HWH TR YZ

ENGINE – BRIGGS & STRATTON

Model 915207

SERVICE PARTS

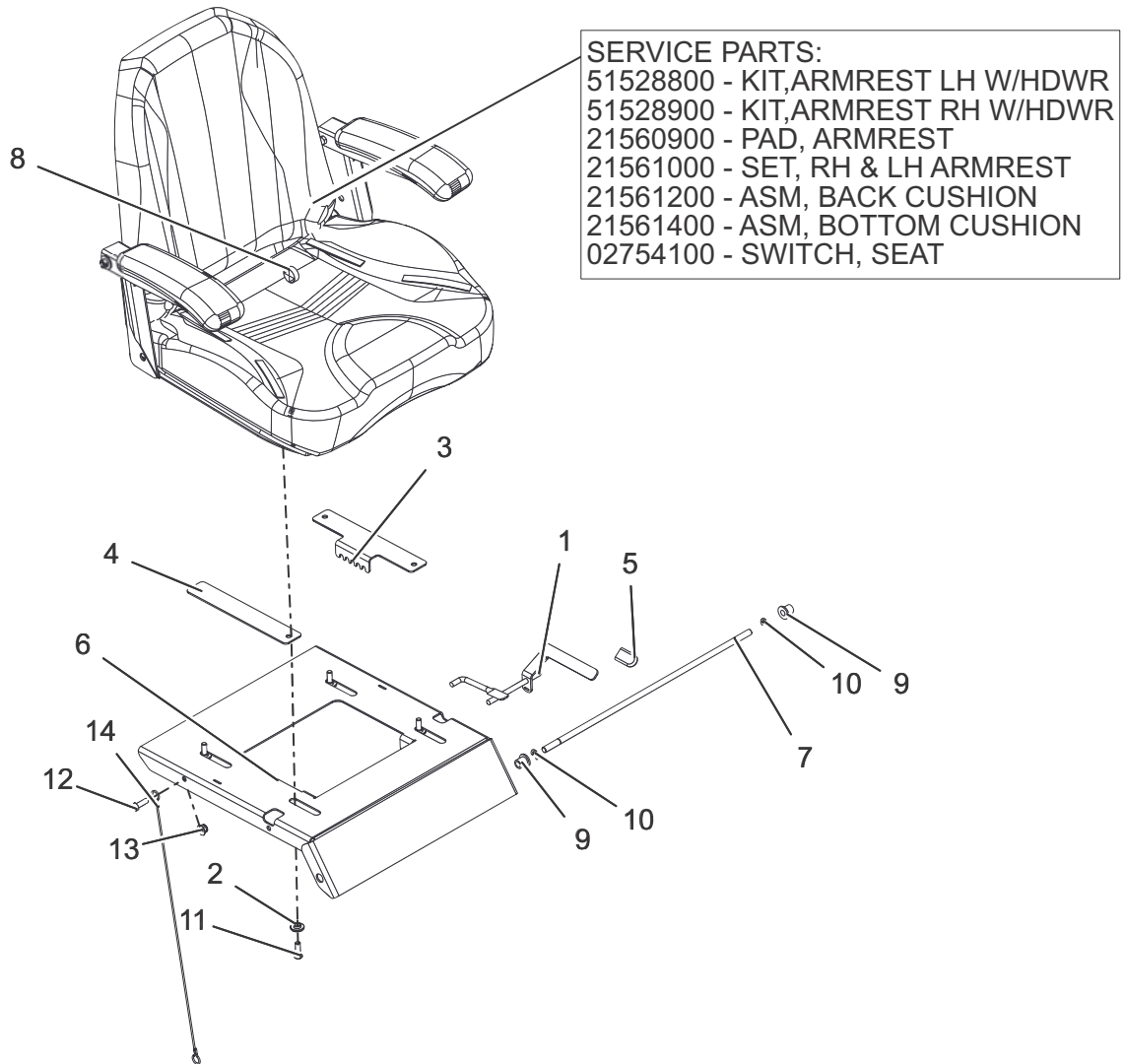
21551500 - AIR FILTER
21556900 - OIL FILTER
00682500 - FUEL FILTER
21534100 - SPARK PLUG
05600519 - GASKET, BRIGGS MUFFLER



BOM ID	Number	Qty	Description
1	07345200	1	WLDMT, DRIVE SHEAVE X (LRG CMFR)
2	08201130	1	ENGINE, BRIGGS 724CC VERT SHAFT
3	01557000	1	ASM, MUFFLER
4	04678300	1	CLUTCH, ELEC 105 FT LB MONOPOLE 6.83"
5	05933100	3	SCR, CAP SOCKET HEAD
6	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
7	05901707	1	BLT-HEX .44-20X4.50 GR8 YWZC NYTORQ
8	05933100	1	SCR, CAP SOCKET HEAD
9	06308600	1	WSHR-LK .31X.078 REG YWZC
10	06400936	1	WSHR, 7/16" SPRING DISC
11	06308600	3	WSHR-LK .31X.078 REG YWZC
12	06603400	1	KEY-SQ .250X.250X1.250
13	07414700	4	SCR-TAP .38-16X1.25 HWH TR YZ

SEAT

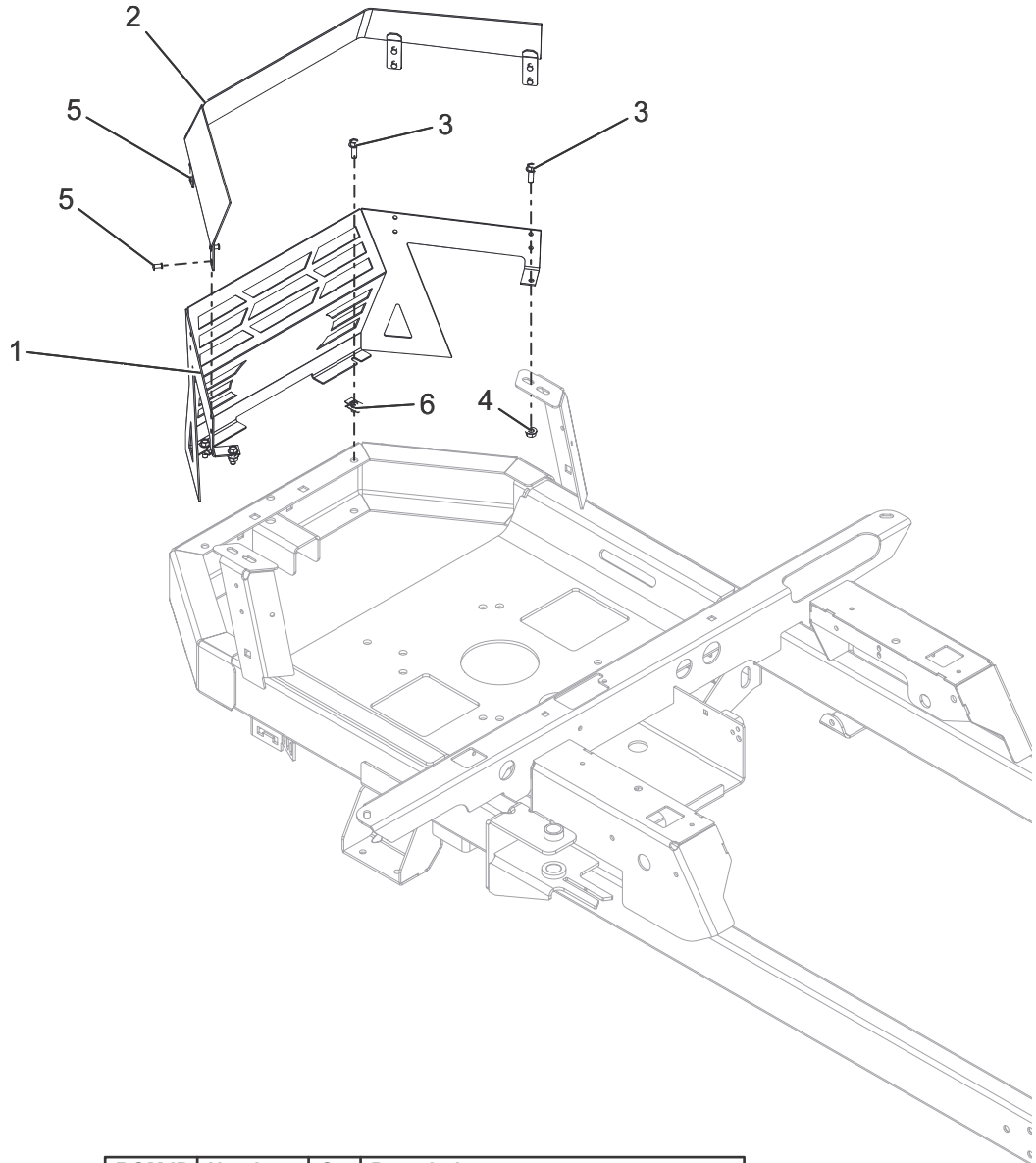
Model All



BOM ID	Number	Qty	Description
1	04756451	1	WLDMT, ADJUSTABLE SEAT LATCH
2	01305900	4	BSHG, FLG .325X.499X.26X.88
3	04376951	1	PLATE, ADJUSTABLE SEAT TRACK
4	04377051	1	PLATE, ADJUSTABLE SEAT SLIDE
5	04396600	1	GRIP, SEAT LEVER, GREY
6	04757059	1	PLATE, SEAT
7	04816200	1	ROD, SEAT PIVOT
8	04888600	1	SEAT, MOWER IKON X
9	05501231	2	BSHG, FLANGE .380 X .580 X .667 X .875
10	05710600	2	RING, RETAINING-E .375X.035
11	05901508	4	SCR-SKH .31-18X1.00 BTNHD YWZC
12	05946900	1	BLT-HEX .31-18X1.00 GR5 YWZC
13	06545400	1	NUT-LK-NYL-FLG .31-18 YWZC
14	06900623	1	CABLE, WIRE (LANYARD)-.093X19.5

BUMPER

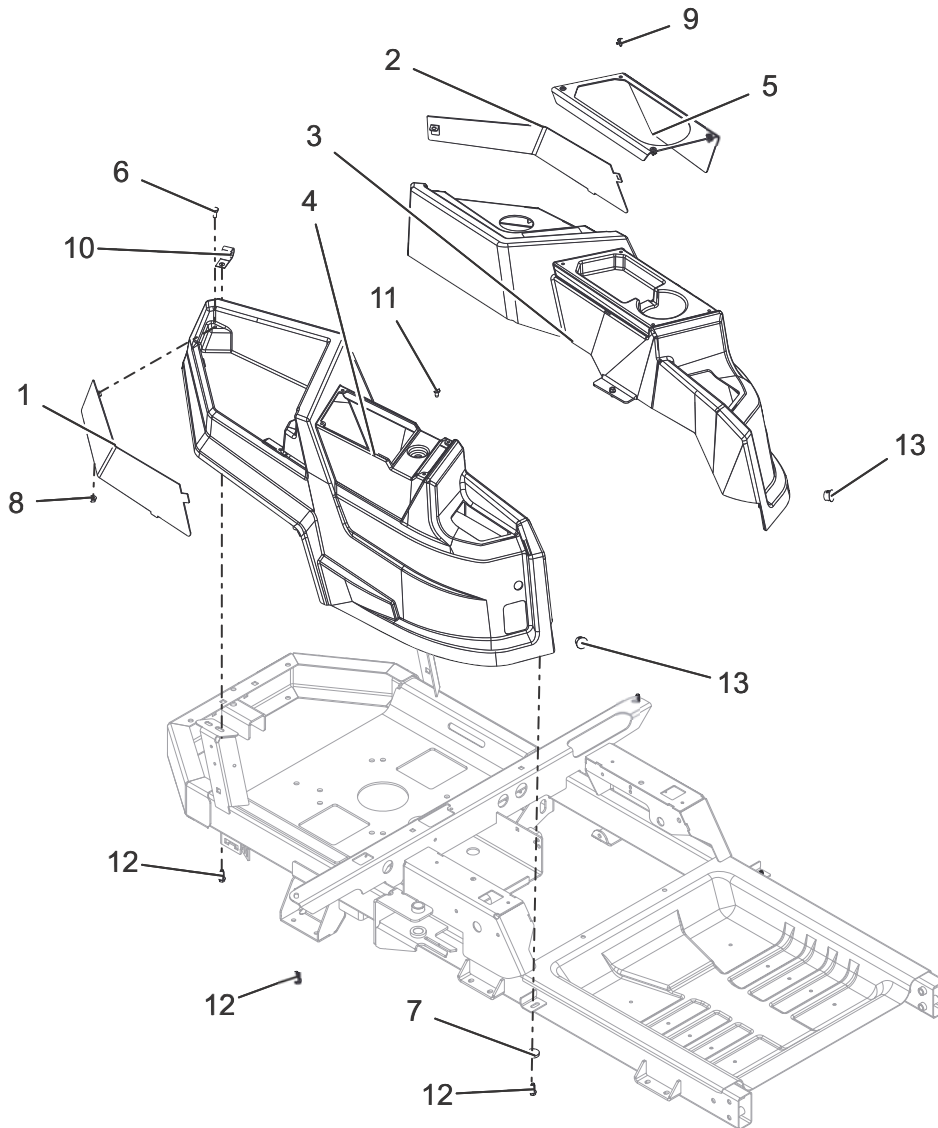
Model All



BOM ID	Number	Qty	Description
1	04785351	1	WLDMT, REAR ENGINE SHROUD
2	04785559	1	WLDMT, ENGINE SHROUD TOP TRIM
3	05900019	4	BLT-HEX .25-20X.75 HWH YWZC GR5
4	06543500	2	NUT, LK-TOP-FLG .25-20 YWZC
5	06800107	8	RVT-POP .187x.375 (#66) BLACK
6	07009000	2	NUT, RTNR .25-20 X .56

FENDERS

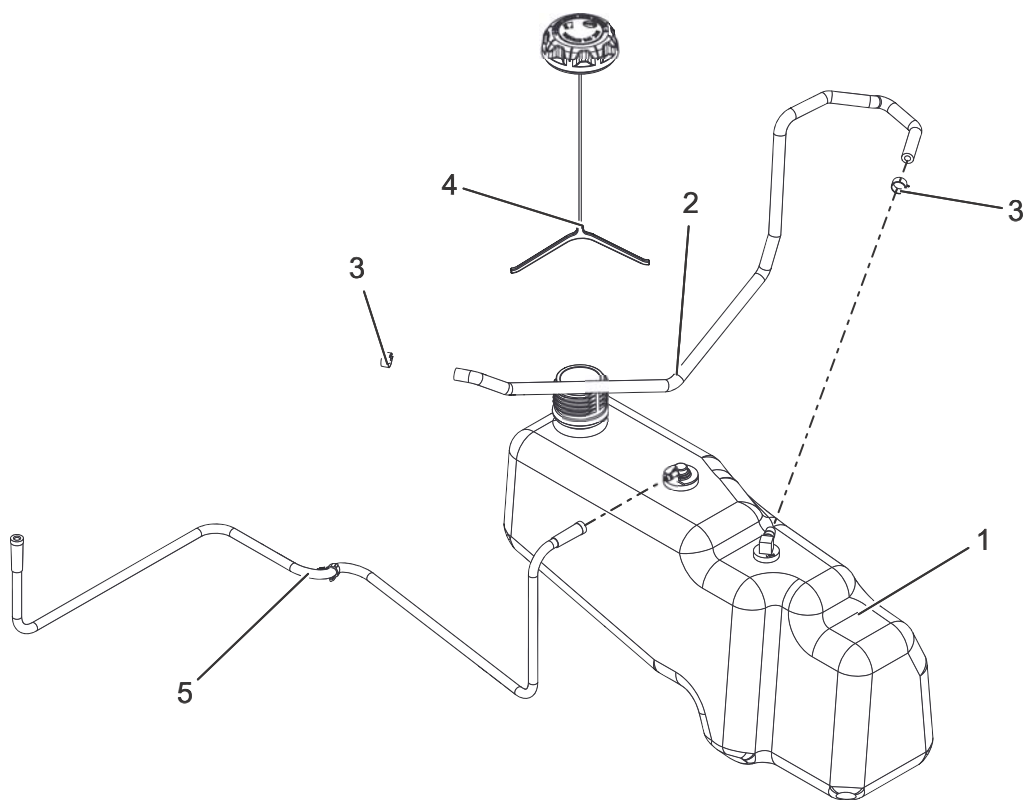
Model All



BOM ID	Number	Qty	Description
1	04782259	1	WLDMT, PANEL BLOCKOFF-RH (ORANGE)
2	04785259	1	WLDMT, PANEL BLOCK OFF-LH (ORANGE)
3	04767100	1	FENDER, LH -ZOOM
4	04767200	1	FENDER, RH -ZOOM
5	04785159	1	PANEL, CONTROL /CUP-LH
6	05901529	1	BLT-HEX .25-20X.63 GR5 BLKZC
7	06444000	2	WSHR-FL-STL .406X1.00X.188 YWZC
8	06543500	1	NUT, LK-TOP-FLG .25-20 YWZC
9	06830000	4	RVT-POP .195 PLASTIC
10	06916000	1	J-CLAMP
11	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ
12	07400119	6	SCR-HEX .312-14X.75 H/L
13	07500402	2	PLUG, HOLE .750-BLACK

FUEL SYSTEM – KOHLER

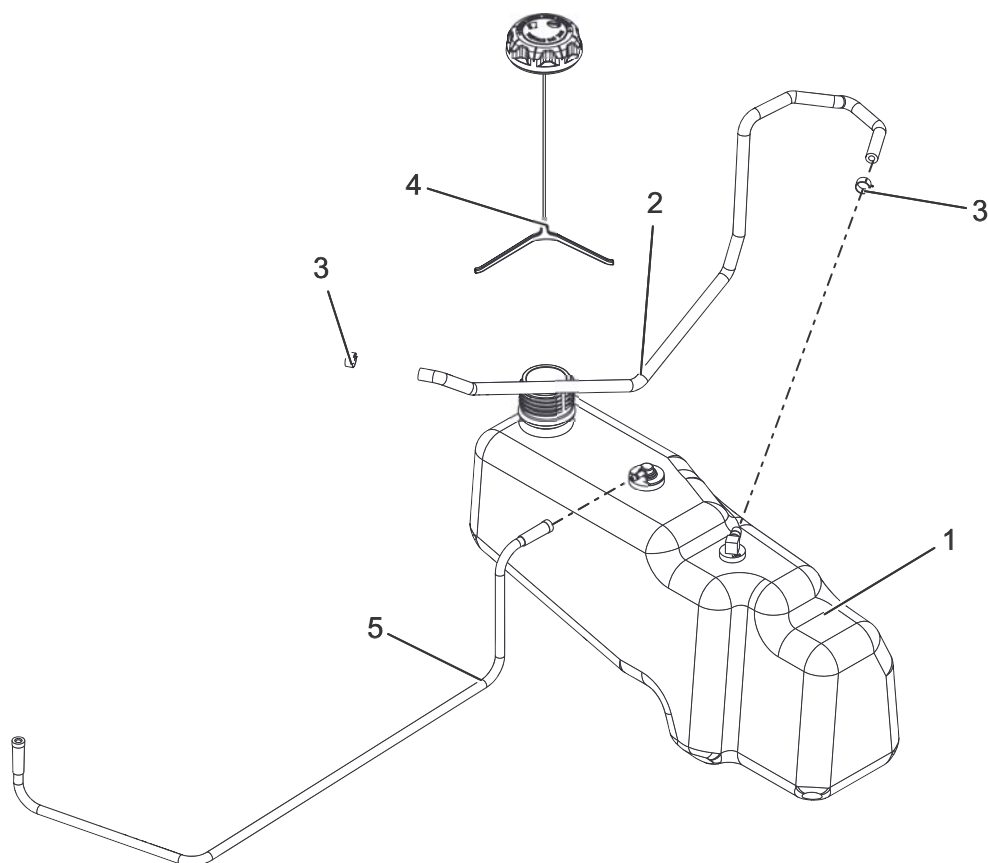
Model 915175, 177



BOM ID	Number	Qty	Description
1	04751200	1	ASM, TANK NON-PERM FUEL
2	03278100	1	HOSE, .25 LOW-PERM BULK GAS-25" LONG
3	03278800	2	CLAMP, FUEL LINE
4	04589200	1	CAP, FUEL VENT-IN 2.25" RATCHET
5	04827300	1	LINE, FUEL VENT

FUEL SYSTEM – BRIGGS & STRATTON

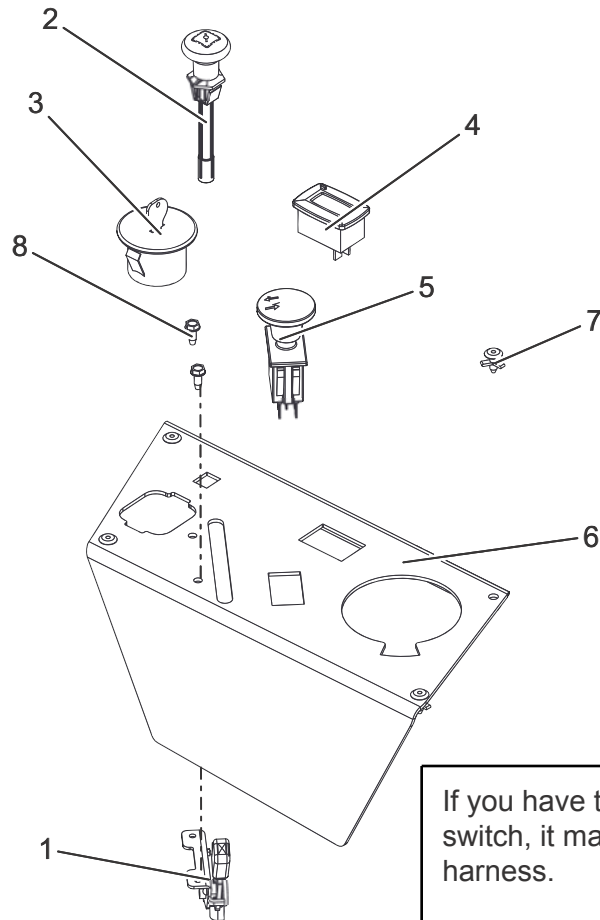
Models 915205, 207



BOM ID	Number	Qty	Description
1	04751200	1	ASM, TANK NON-PERM FUEL
2	03278100	1	HOSE, .25 LOW-PERM BULK GAS-25" LONG
3	03278800	2	CLAMP, FUEL LINE
4	04589200	1	CAP, FUEL VENT-IN 2.25" RATCHET
5	04972000	1	LINE, FUEL VENT-FRONT

CONTROL PANEL – KOHLER

Models 915175, 177



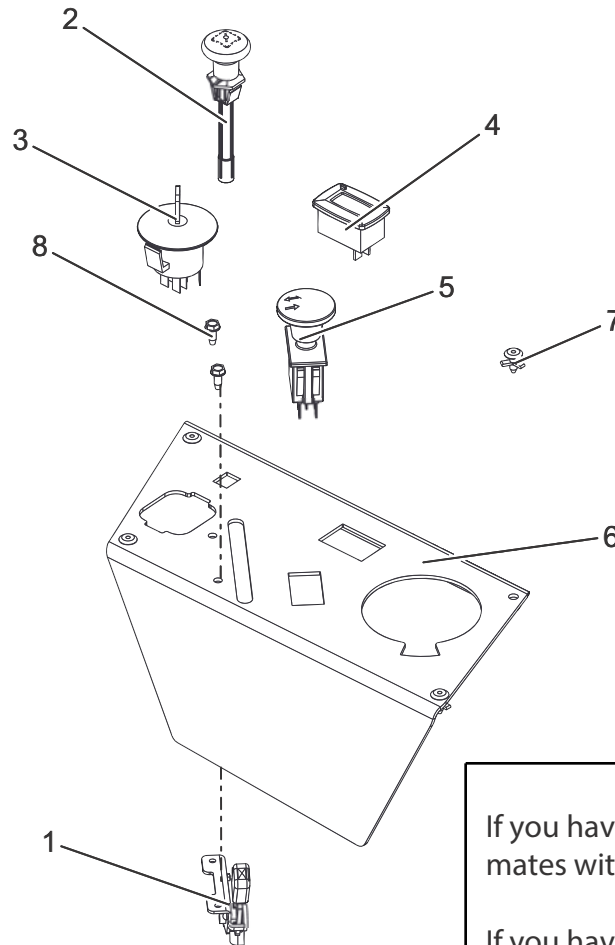
If you have the 03290500 5 terminal switch, it mates with a 04794500 wire harness.

If you have the 04974300 7 terminal switch, it mates with a 04974400 wire harness

BOM ID	Number	Qty	Description
1	06900620	1	CABLE, THROTTLE LH 90DEG 33"
2	06900621	1	CABLE, CHOKE (SNAP IN)
3	03290500	1	KEY, SWITCH IGNITION 3 POS W/KEY
4	03966800	1	METER, HOUR W/MAINTENANCE
5	04399600	1	SWITCH, CLUTCH YELLOW(W/GRAPHIC)
6	04766959	1	PANEL, CONTROL (ORANGE)
7	06830000	4	RVT-POP .195 PLASTIC
8	07415800	2	SCR-TAP 10-24X.50 HWH TR YWZC

CONTROL PANEL – BRIGGS & STRATTON

Models 915205, 207



If you have the 7 terminal switch, it mates with a 04974400 wire harness.

If you have the 5 terminal switch, it mates with a 04794500 wire harness.

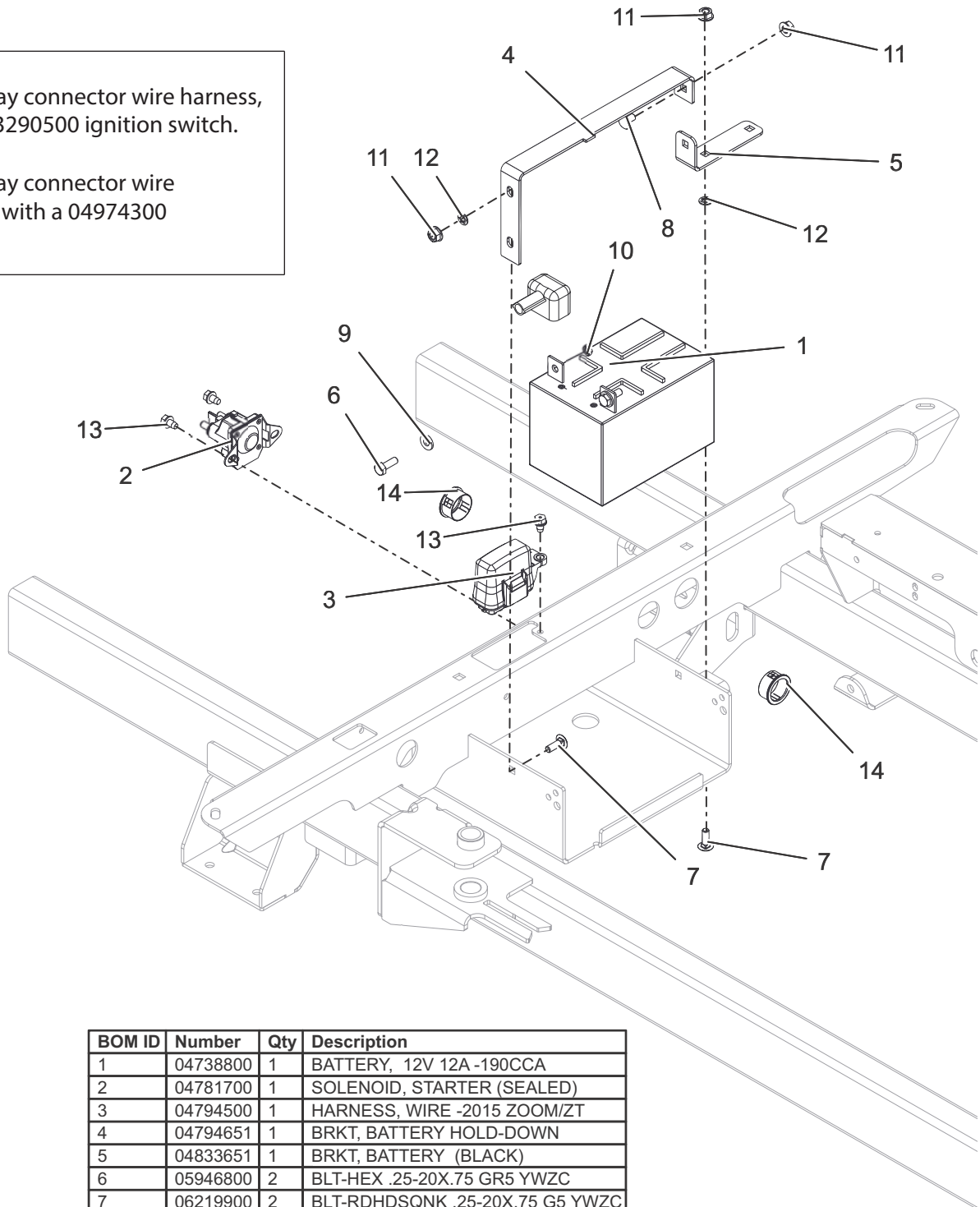
BOM ID	Number	Qty	Description
1	06900633	1	CABLE, THROTTLE LH 90DEG 33"
2	06900621	1	CABLE, CHOKE (SNAP IN)
3	04974300	1	SWITCH, IGNITION -4 POS. SNAP IN
4	03966800	1	METER, HOUR W/MAINTENANCE
5	04399600	1	SWITCH, CLUTCH YELLOW(W/GRAPHIC)
6	04766959	1	PANEL, CONTROL (ORANGE)
7	06830000	4	RVT-POP .195 PLASTIC
8	07415800	2	SCR-TAP 10-24X.50 HWH TR YWZC

ELECTRICAL

Model All

If you have a 5 way connector wire harness,
it mates with a 03290500 ignition switch.

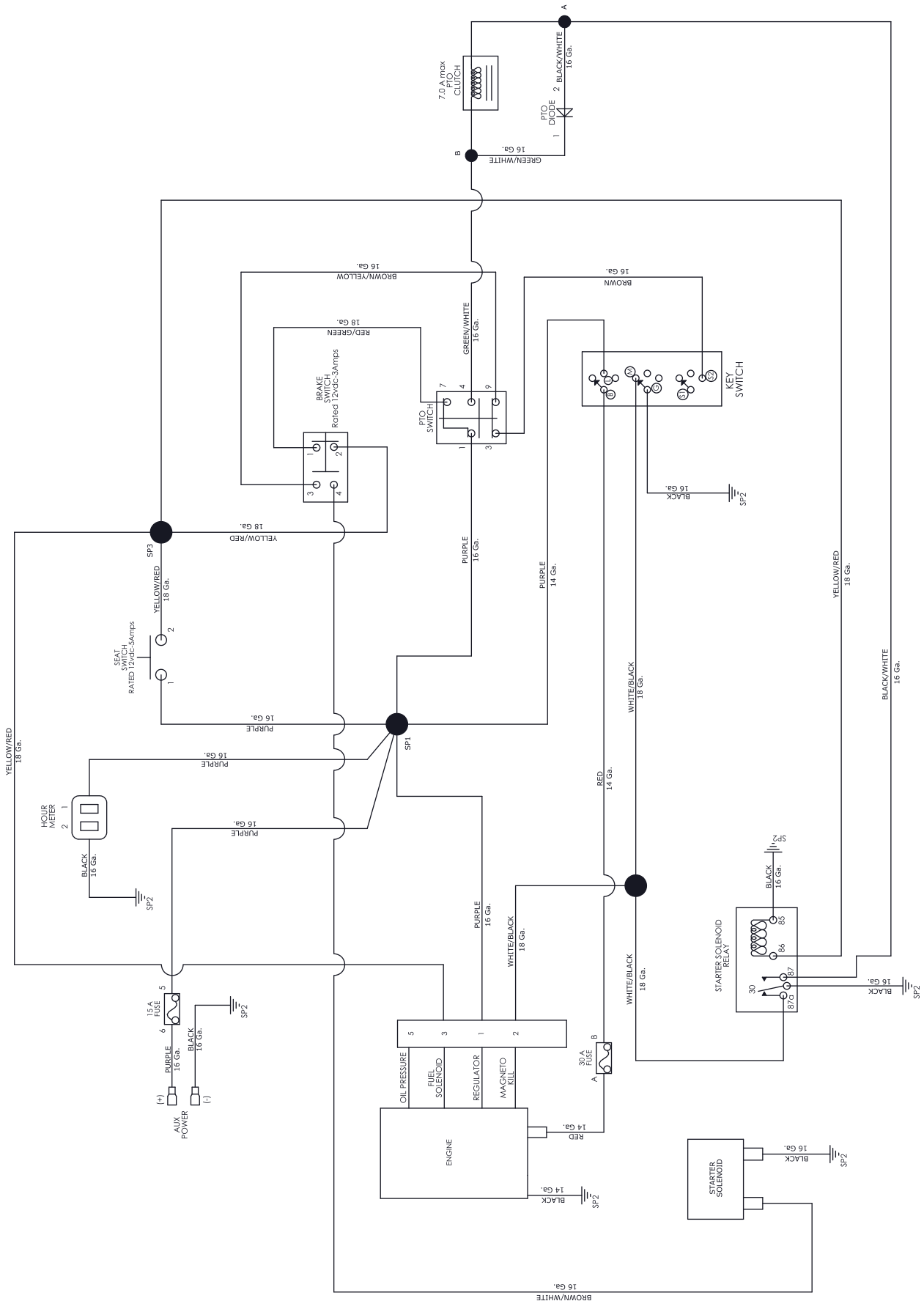
If you have a 7 way connector wire harness,
it mates with a 04974300
ignition switch



BOM ID	Number	Qty	Description
1	04738800	1	BATTERY, 12V 12A -190CCA
2	04781700	1	SOLENOID, STARTER (SEALED)
3	04794500	1	HARNESS, WIRE -2015 ZOOM/ZT
4	04794651	1	BRKT, BATTERY HOLD-DOWN
5	04833651	1	BRKT, BATTERY (BLACK)
6	05946800	2	BLT-HEX .25-20X.75 GR5 YWZC
7	06219900	2	BLT-RDHDSQNK .25-20X.75 G5 YWZC
8	06220600	1	BLT-RDHDSQNK .25-20X.50 G5 Y
9	06437300	2	WSHR-FL-STL.281X.62X.065 YWZC
10	06500704	2	NUT-KEPS 10-24
11	06543500	3	NUT, LK-TOP-FLG .25-20 YWZC
12	07027600	2	NUT, PUSH .25X.50 O.D.
13	07411600	3	SCR-TAP .25-20X.37 HWH YWZ TR
14	07500308	2	BSHG, PANEL SNAP .937X1.109X.56

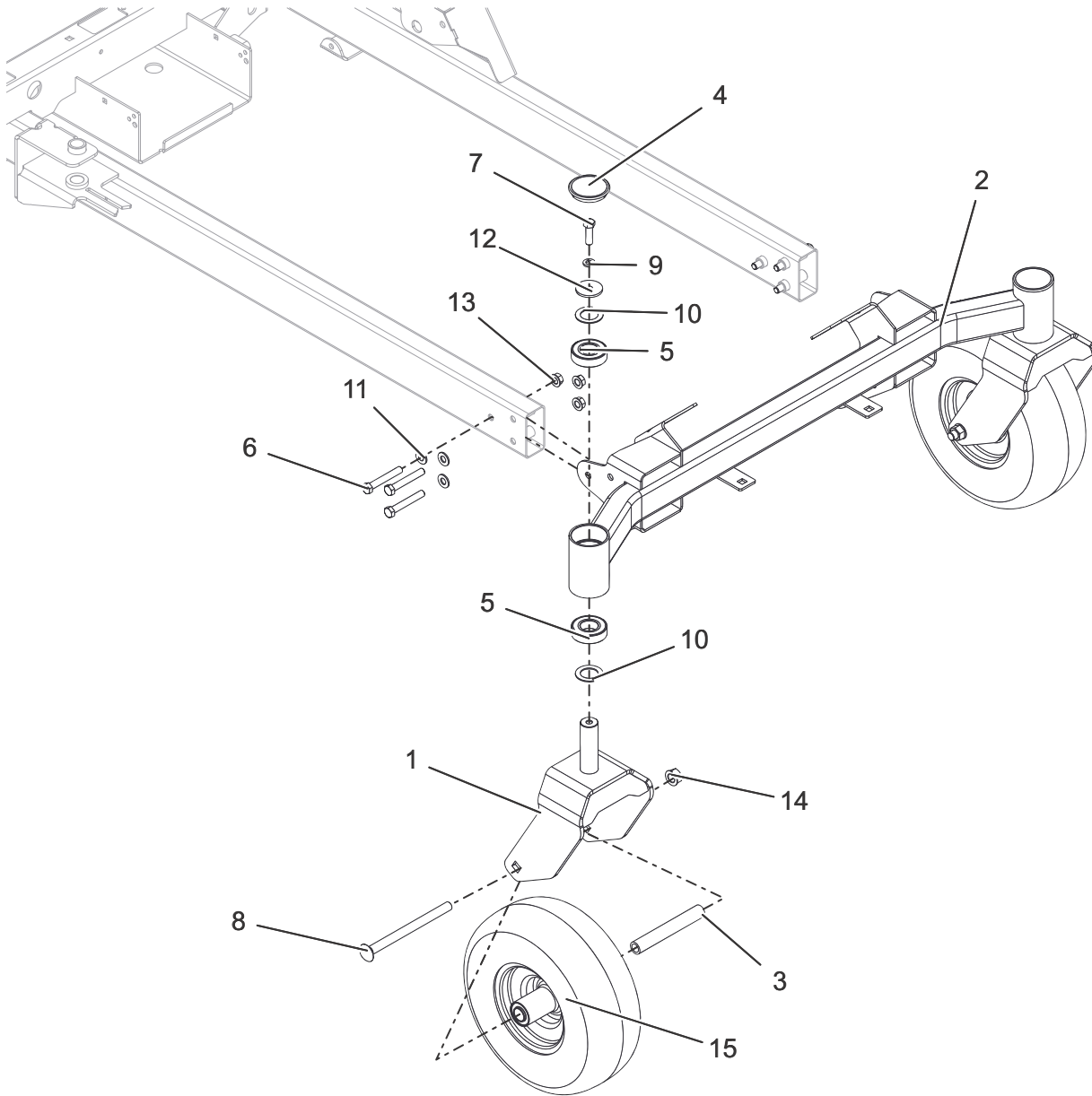
WIRING DIAGRAM

Model All



FRONT CASTER WHEELS

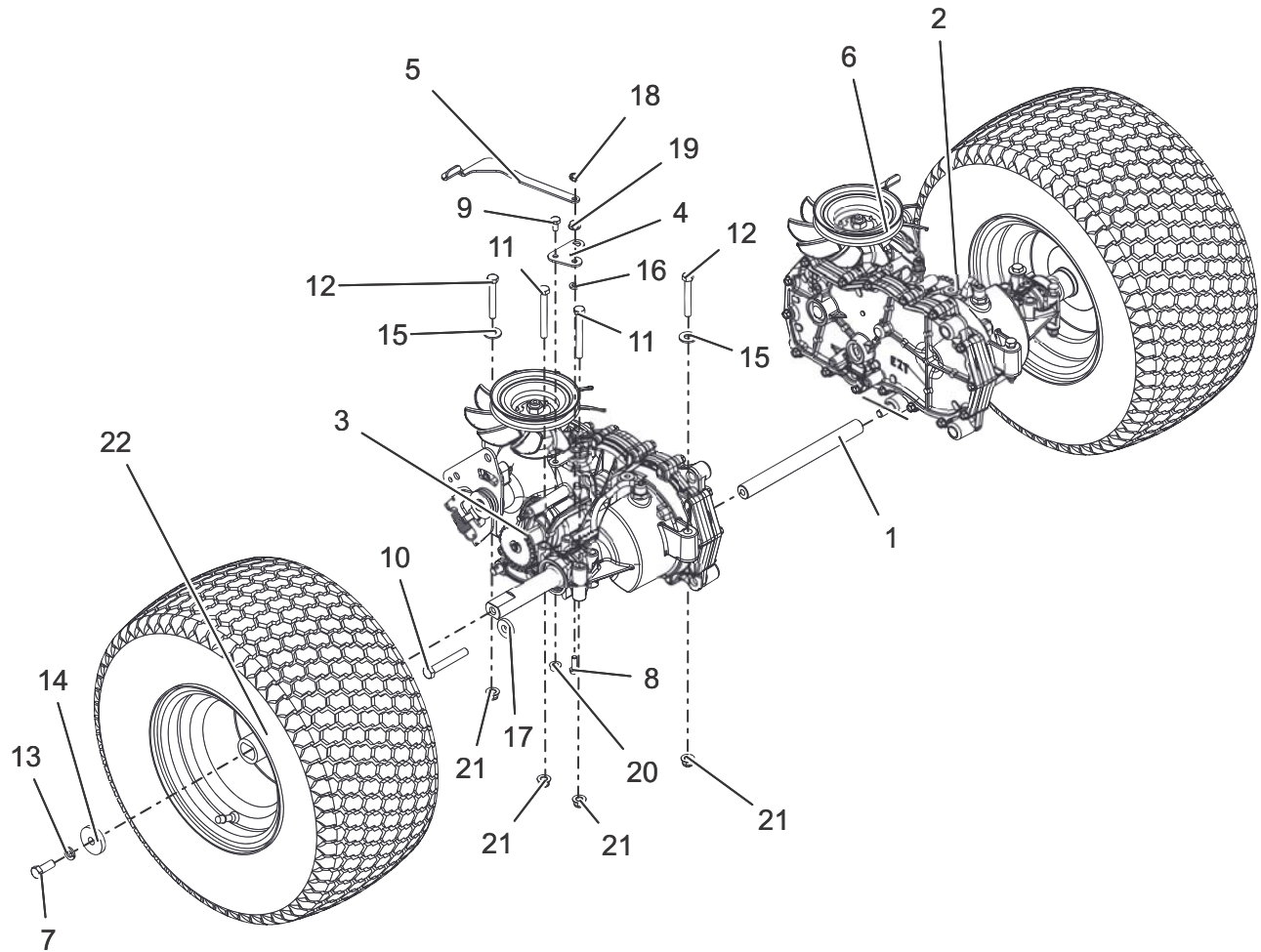
Model All



BOM ID	Number	Qty	Description
1	04736659	2	WLDMT, CASTER FORK (ORANGE)
2	04968659	1	WLDMT, AXLE FRONT
3	00278500	2	SPCR, ROLLED WHEEL
4	04792200	2	CAP, DUST
5	05400722	4	BRG-BALL 1.00X2.00X.56
6	05901601	6	BLT-HEX .38-16X2.50 GR8 YWZC
7	05958000	2	BLT-HEX .38-16X1.25 GR5 YWZC
8	06200219	2	BLT-RDHDSQNK .50-13X6.50 G5 Y
9	06308800	2	WSHR-LK .38X.094 REG YWZC
10	06416600	4	WSHR, HRD THRS 1.007X1.542X.062
11	06439900	6	WSHR-HDND .406X.812X.075
12	06443400	2	WSHR-FL-STL .380X1.50X.125 YWZC
13	06500736	6	NUT, LK-TOP-FLG .38-16 GRG YWZC
14	06543600	2	NUT, LK-TOP-FLG .50-13 YWZC
15	07101127	2	TIRE/WHEEL, 11 X 4-5

REAR TIRES AND TRANSAXLES

Model All

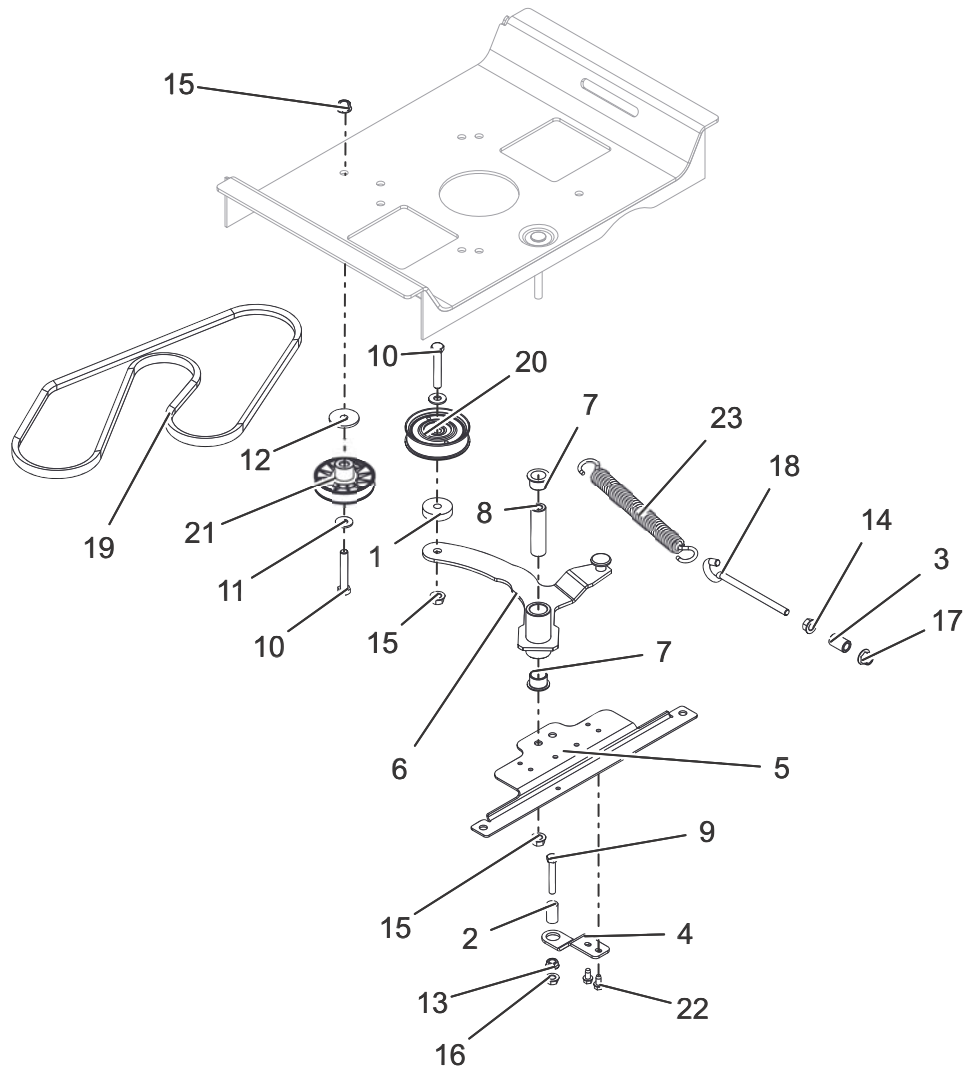


BOM ID	Number	Qty	Description
1	04788951	1	ROD, TRANSAXLE BRACE
2	04794700	1	TRANSAXLE, LH EZT D-SHAFT SHORT
3	04794800	1	TRANSAXLE, RH EZT D-SHAFT SHORT
4	04806851	2	BRKT, DUMP VALVE EXTENSION
5	04808551	1	BRKT, VALVE DUMP RH
6	04808651	1	BRKT, VALVE DUMP LH
7	05900013	2	BLT-HEX .38-16X1.00 GR5 YWZC EP30
8	05946800	2	BLT-HEX .25-20X.75 GR5 YWZC
9	05947900	2	BLT-HEX .25-20X.50 GR5 YWZC
10	05958400	2	BLT-HEX .38-16X2.50 GR5 YWZC
11	05960600	4	BLT-HEX .31-18X2.75 GR5 YWZC
12	05963700	4	BLT-HEX .31-18X2.25 GR5 YWZC

BOM ID	Number	Qty	Description
13	06308800	2	WSHR-LK .38X.094 REG YWZC
14	06400006	2	WSHR-FL-STL .406X1.50X.245 YWZC
15	06435700	6	WSHR-FL-STL.38X.875X.083 YWZC
16	06439500	2	WASHER-FLAT-STL, .265 X .50 X .087
17	06444000	2	WSHR-FL-STL .406X1.00X.188 YWZC
18	06500635	2	NUT-LK-CTR-JAM .25-20 YWZC
19	06530100	2	@NUT-SPNLK-FLG .25-20 YWZC
20	06543500	2	NUT, LK-TOP-FLG .25-20 YWZC
21	06545400	8	NUT-LK-NYL-FLG .31-18 YWZC
22	07101130	2	ASSM TIRE/WHEEL, 18 X 8.50 - 8

TRANSAXLE DRIVE

Model All

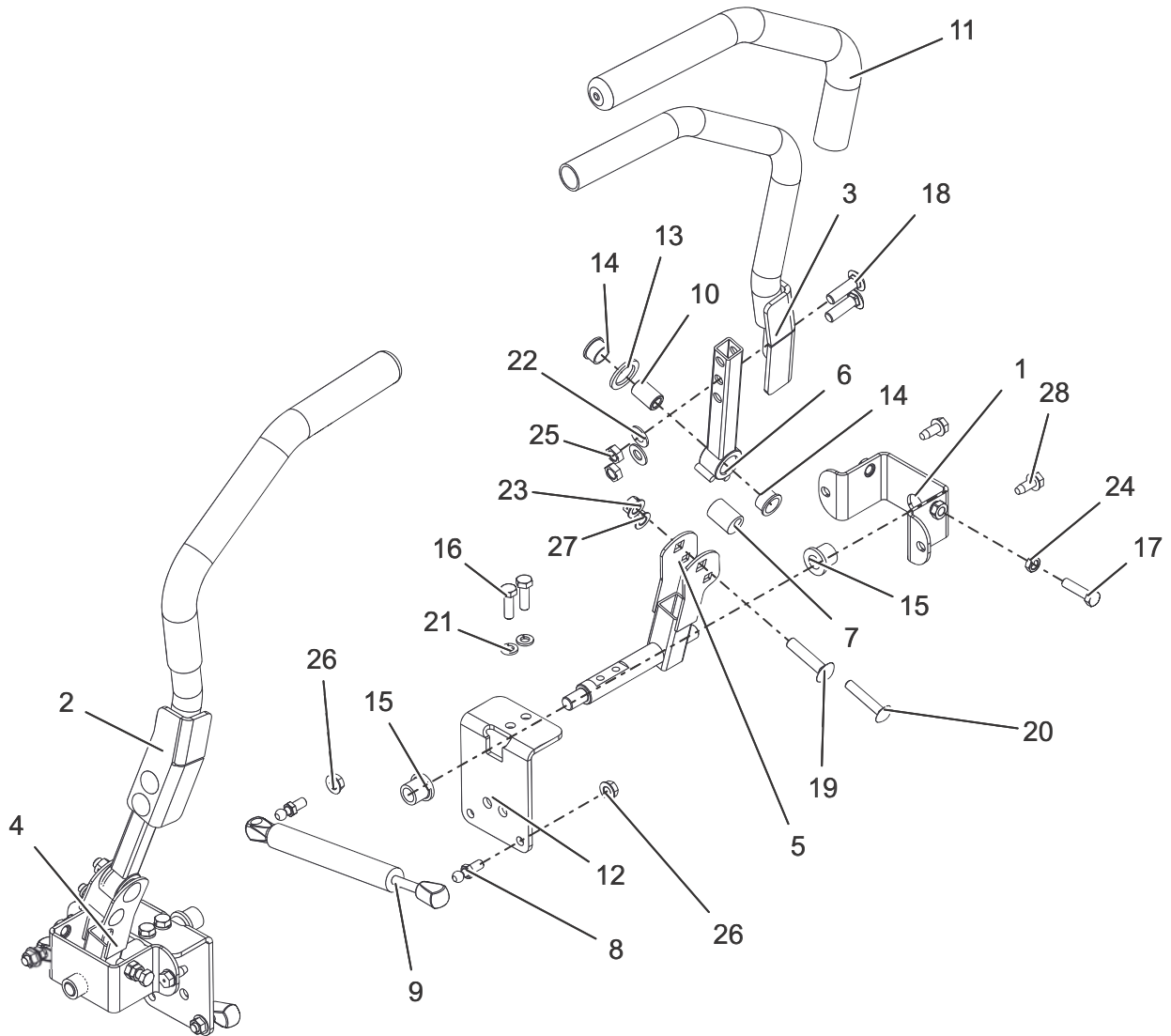


BOM ID	Number	Qty	Description
1	01594000	1	SPCR, .39X1.50X.380
2	03980200	1	SPCR, RUBBER 5/16 ID X 1.0 LG
3	04193500	1	SPCR, .375X.625X.970
4	04793951	1	BRKT, CLUTCH STOP
5	04875151	1	BRKT, DRIVE IDLER MTG
6	04890451	1	WLDMT, IDLER GROUND DRIVE
7	05500039	2	BSHG, FLANGE 0.75 X 0.875 X 0.625 X 0.125
8	05501237	1	BSHG, SLV .380x.750x2.53
9	05957200	1	BLT-HEX .31-18X2.00 GR5 YWZC
10	05962900	2	BLT-HEX .38-16X2.25 GR5 YWZC
11	06435700	2	WSHR-FL-STL.38X.875X.083 YWZC
12	06443400	1	WSHR-FL-STL .380X1.50X.125 YWZC

BOM ID	Number	Qty	Description
13	06530400	1	@NUT-SPNLK-FLG .312-18 YWZC
14	06534900	1	@NUT-SPNLK-FLG .375-16 YWZC
15	06542000	3	NUT, LK-TOP-FLG .38-16 YWZC
16	06543100	1	NUT, LK-TOP-FLG .312-18 YWZC
17	06545500	1	NUT-LK-NYL-FLG .38-16 YWZC
18	07001640	1	BOLT, EYE .38-16X6.00 .62 DIA
19	07200724	1	V-Belt, A-RAW EDGE
20	07340000	1	IDLER, FLAT - 3.05" X .75"
21	07343400	1	IDLER, V 3.00" COMPOSITE
22	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ
23	08300507	1	SPRG, EXTENSION - SWIVEL

CONTROLS

Model All

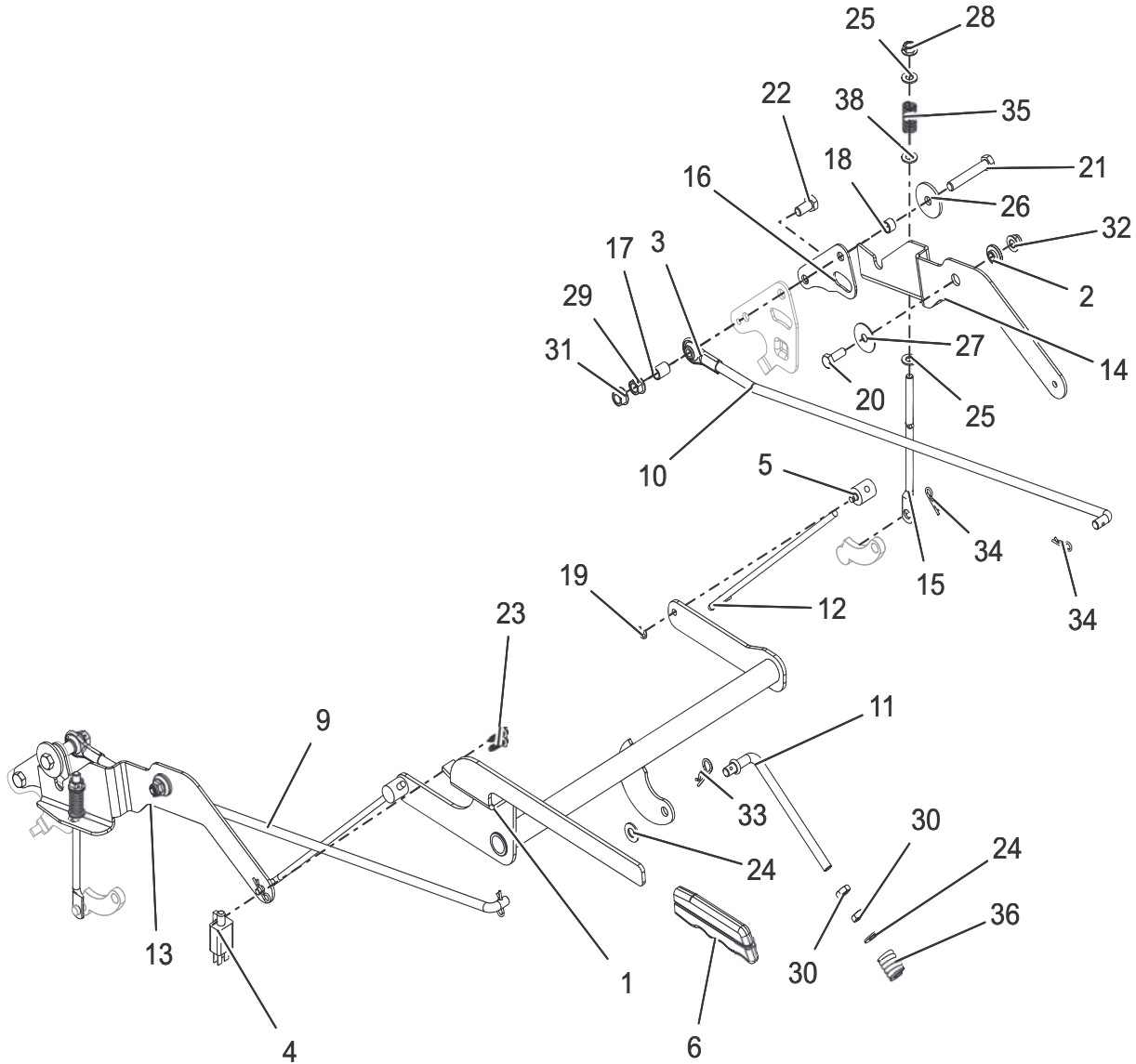


BOM ID	Number	Qty	Description
1	04776451	2	WLDMT, BRKT STEERING
2	04796051	1	WLDMT, STEERING HANDLE RH
3	04796151	1	WLDMT, STEERING HANDLE LH
4	04959051	1	WLDMT, LOWER STEERING ARM
5	04959151	1	WLDMT, LOWER STEERING ARM-LH
6	04959251	2	WLDMT, UPPER CONTROL ARM (BLACK)
7	00372300	2	BSHG, SPCR .328X.750X1.01 PM
8	03652200	4	STUD-BALL
9	03943800	2	DAMPER,
10	04193500	2	SPCR, .375X.625X.970
11	04257400	2	GRIP, HANDLEBAR 15" FOAM
12	04764100	2	BRKT, STEERING
13	04832600	2	WSHR, FRICTION .875X1.25X.10
14	05501017	4	BSHG, .625X.75X.450X.875
15	05521100	4	BSHG, FLANGE .515 X .750 X .745 X 1.00 NYLON

BOM ID	Number	Qty	Description
16	05901311	4	BLT-HEX .31-18X1.00 GR8 YWZC
17	05947500	2	BLT-HEX .31-18X1.25 GR5 YWZC
18	06200220	4	BLT-RHDSSQNK .38-16X1.25 G5YZ
19	06200221	2	BLT-RHDSSQNK .38-16X1.75 G5YZ
20	06200222	2	BLT-RDHDSSQSHNK .31-18X1.75 YWZC
21	06308600	4	WSHR-LK .31X.078 REG YWZC
22	06436200	4	WSHR-FL-STL.406X.812X.065 YWZ
23	06534800	2	NUT, LK-CTR-FLG .38-16 YWZC
24	06536100	2	NUT, JAM .312-18 YWZC
25	06537200	4	NUT-LK-CTR-JAM .375-16 YWZC
26	06543100	4	NUT, LK-TOP-FLG .312-18 YWZC
27	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
28	07414400	4	SCR-TAP .31-18X.75 HWH TR YWZ

PARKING BRAKE

Model All

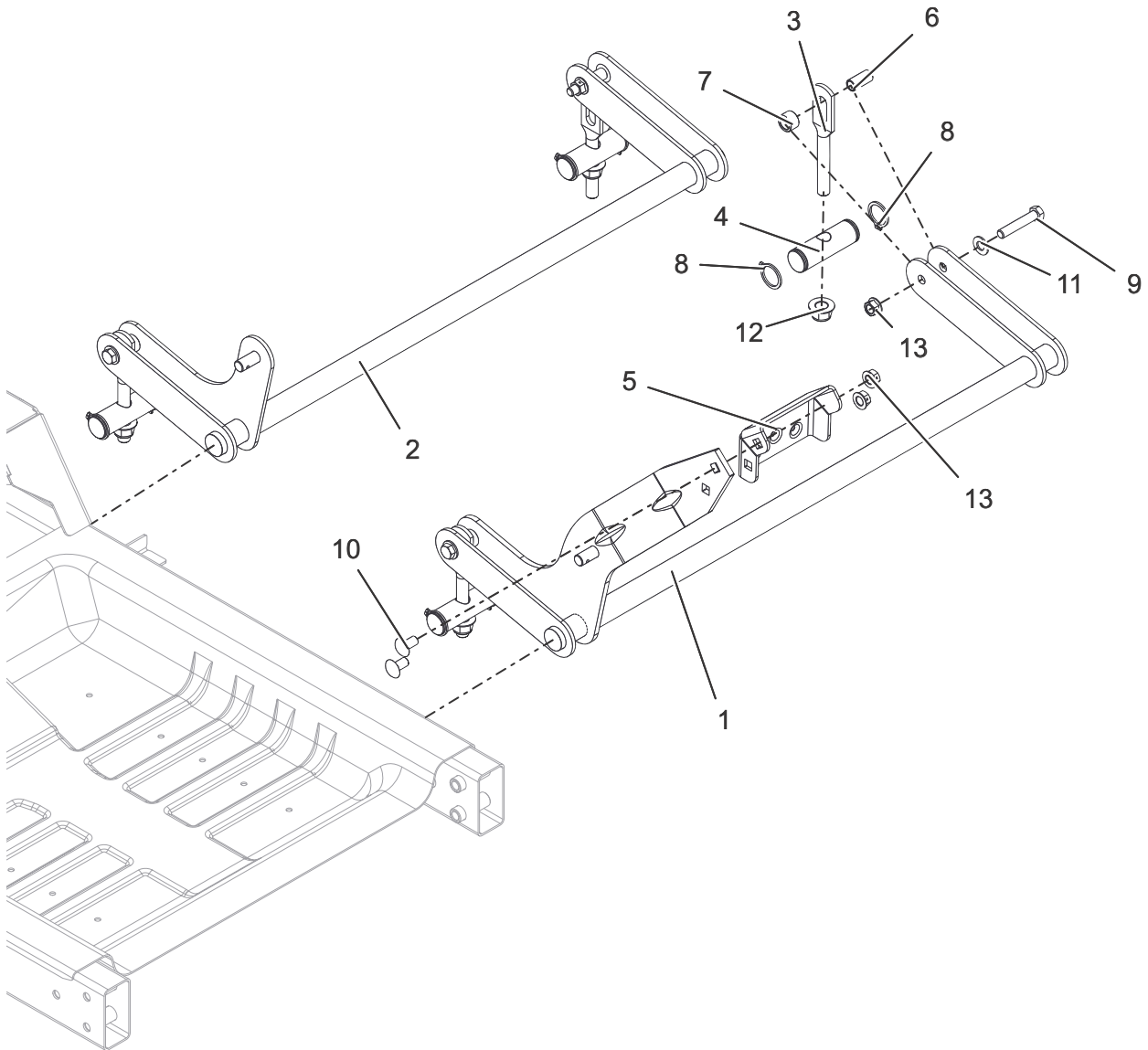


BOM ID	Number	Qty	Description
1	04787851	1	WLDMT, BRAKE LEVER
2	01305900	2	BSHG, FLG .325X.499X.26X.88
3	03563100	2	ROD END, .38 RH
4	03606600	1	SWITCH- DOUBLE POLE N.O./N.O.
5	03764800	2	TRUNION, 1/4-20
6	03826900	1	GRIP, PARKING BRAKE (YELLOW)
9	04778700	1	LINK, RH STEERING
10	04778800	1	ROD, STEERING LINKAGE LH
11	04787900	1	LINK, OVER CENTER BRAKE
12	04788000	2	LINK, BRAKE ARM
13	04788151	1	INTERLOCK, RH BRAKE LINK (BLACK)
14	04790451	1	INTERLOCK, LH BRAKE LINK (BLACK)
15	04790600	2	LINK, BRAKE COG
16	04799351	2	PLATE, TRANSAXLE ADAPTOR
17	05501226	2	SPCR, .385X.500X.652
18	05501235	2	SPCR, .385X.500X.350
19	05700126	2	E-RING, .250 X .025
20	05947800	2	BLT-HEX .31-18X.875 GR5 YWZC

BOM ID	Number	Qty	Description
21	05962900	2	BLT-HEX .38-16X2.25 GR5 YWZC
22	05959400	2	BLT-HEX .38-16X.75 GR5 YWZC
23	06100216	2	SCR-TAP #12X.75 BOSS INDHXHD
24	06436200	2	WSHR-FL-STL.406X.812X.065 YWZ
25	06437200	5	WSHR-FL-STL.344X.688X.065YWZC
26	06443400	2	WSHR-FL-STL .380X1.50X.125 YWZC
27	06446900	2	WSHR-FL-STL .347X1.254X.048 YWZC
28	06528700	2	NUT, LK-CTR-FLG .31-18 YWZC
29	06534800	2	NUT, LK-CTR-FLG .38-16 YWZC
30	06535900	2	NUT, JAM .375-16 YWZC
31	06542000	2	NUT, LK-TOP-FLG .38-16 YWZC
32	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
33	06700002	1	PIN-COTR .09 X 1.50 YWZC
34	06713500	4	PIN, HAIR INT .08X.18X1.18 YWZC
35	08300028	2	SPRG, COMPRESSION
36	08320900	1	SPRG, COMPRESSION
38	06437200	1	WSHR-FL-STL.344X.688X.065YWZC

DECK LIFT

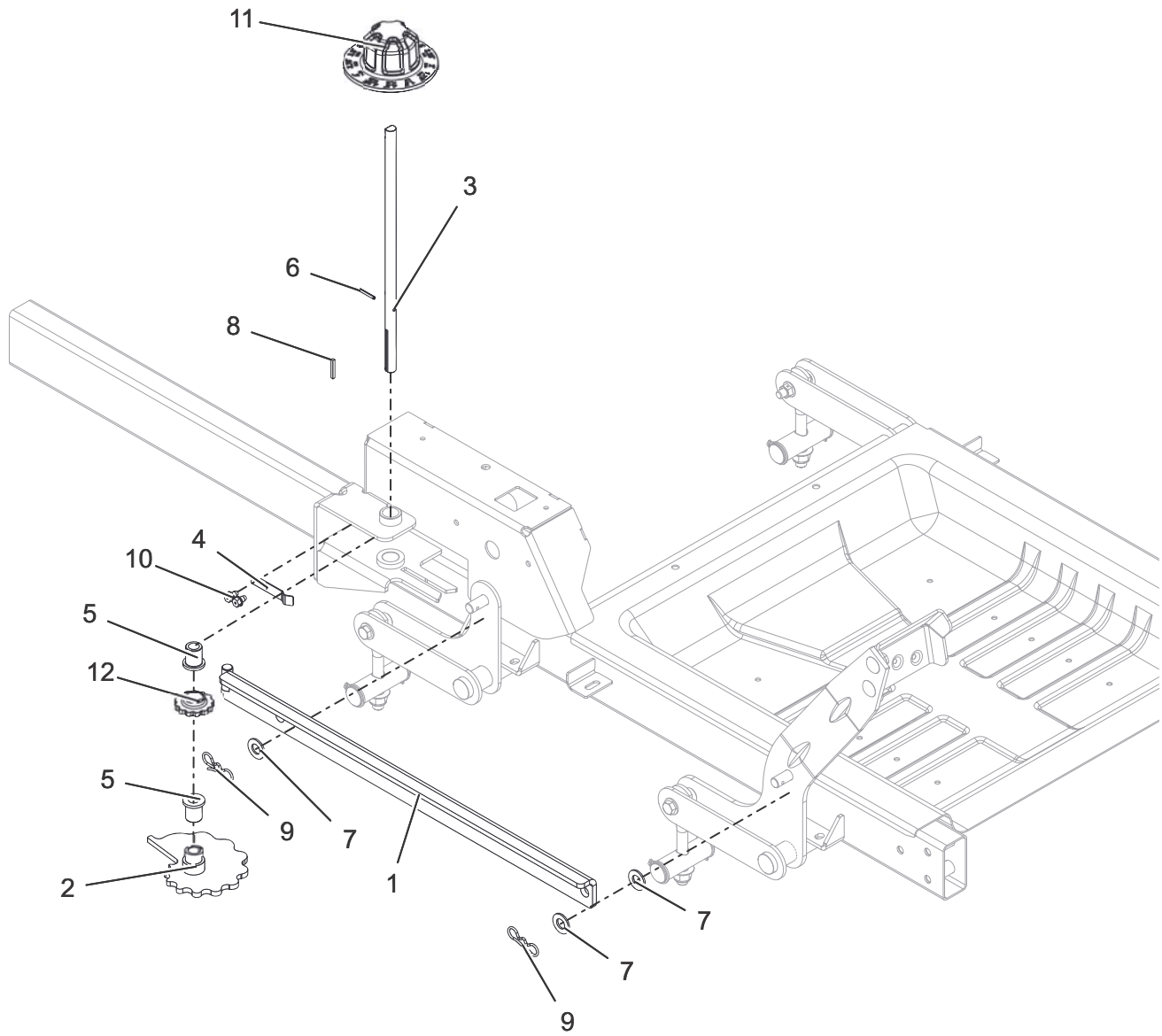
Model All



BOM ID	Number	Qty	Description
1	04778251	1	WLDMT, FRONT DECK LIFT PIVOT
2	04778351	1	WLDMT, REAR DECK LIFT PIVOT
3	04778400	4	LINK, DECK
4	04812800	4	SHAFT, DECK LINK PIVOT
5	04869251	1	PEDAL, DECK LIFT (BOLT ON)-BLACK
6	05500106	4	BSHG, SLV .385 X .500 X 1.045
7	05500107	4	BSHG, SLV .510 X .751 X .475
8	05707300	8	RG-RTNG-EXT 1.00X.078
9	05963100	4	BLT-HEX .38-16X2.00 GR8 YWZC
10	06200225	2	BLT-RHDSSQNK .38-16X.75 RIE5230
11	06436200	4	WSHR-FL-STL.406X.812X.065 YWZ
12	06500010	4	NUT-LK-NYL-FLG .50-13 YWZC
13	06534800	6	NUT, LK-CTR-FLG .38-16 YWZC

HEIGHT OF CUT

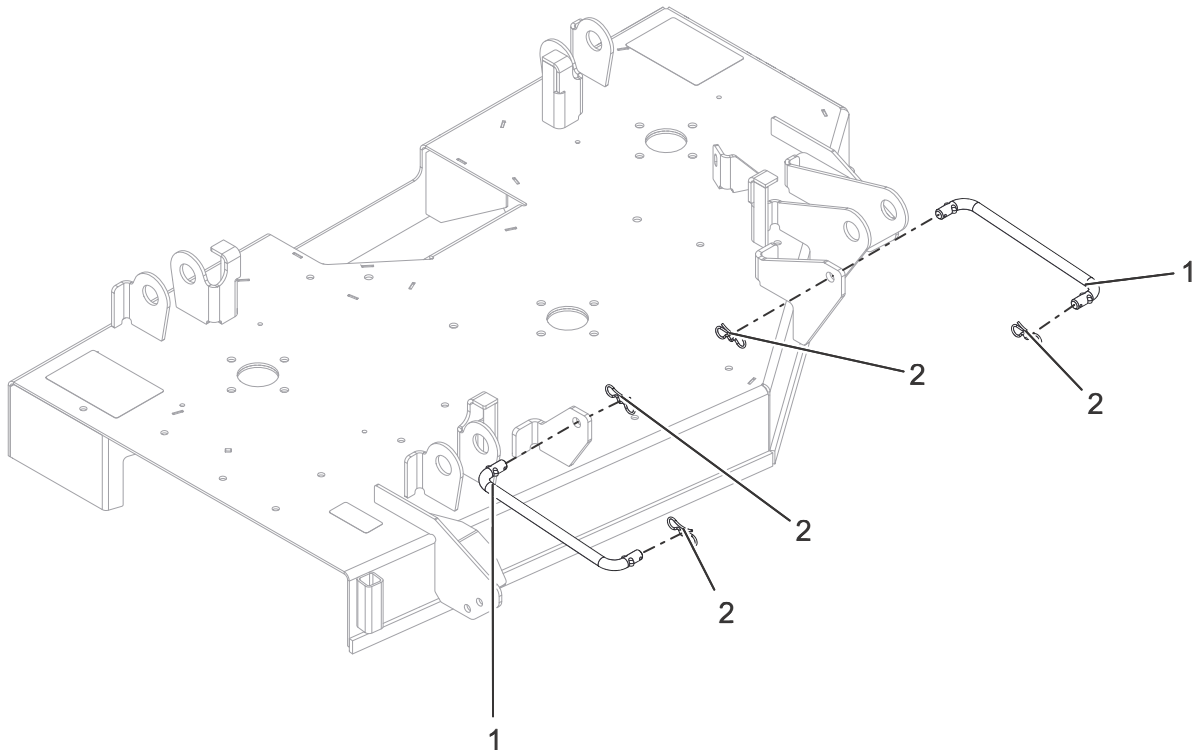
Model All



BOM ID	Number	Qty	Description
1	04741751	1	WLDMT, HOC LINK-BLACK
2	04741800	1	WLDMT, HOC CAM
3	04742000	1	CAMSHAFT, HOC
4	04742100	1	ARM, HOC DETENT
5	05501218	2	BUSHING, FLANGE .503X.75X.875X1.0
6	05800900	1	PIN-ROLL .125X1.00
7	06443300	3	WSHR-FL-NYL .518X1.00X.08
8	06600211	1	KEY, 1/8 X 1/8 X 1.0 REV
9	06700201	2	PIN, BOWTIE LOCKING .091X1.875
10	07411600	2	SCR-TAP .25-20X.37 HWH YWZ TR
11	07500317	1	KNOB, HOC
12	07500319	1	CAM, HOC INDEX

DECK MOUNT

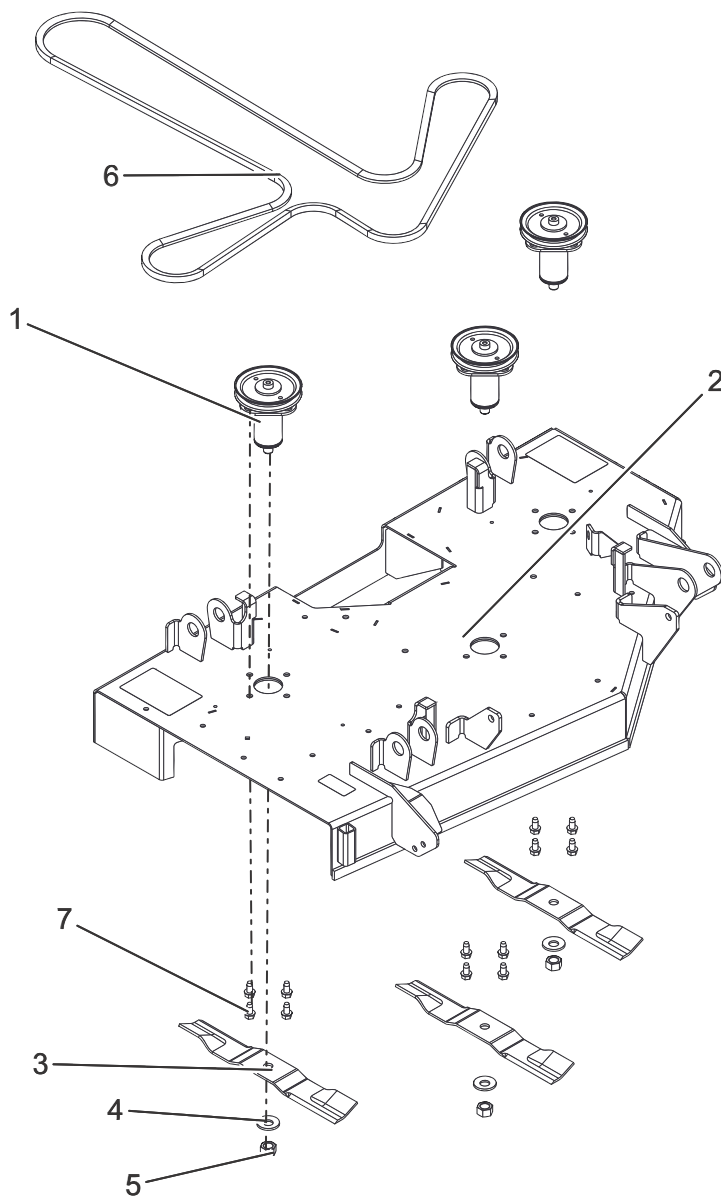
Model All



BOM ID	Number	Qty	Description
1	02004500	2	LINK, DRAG
2	06700201	4	PIN, BOWTIE LOCKING .091X1.875

DECK. BELT, BLADES AND SPINDLES – 42 INCH

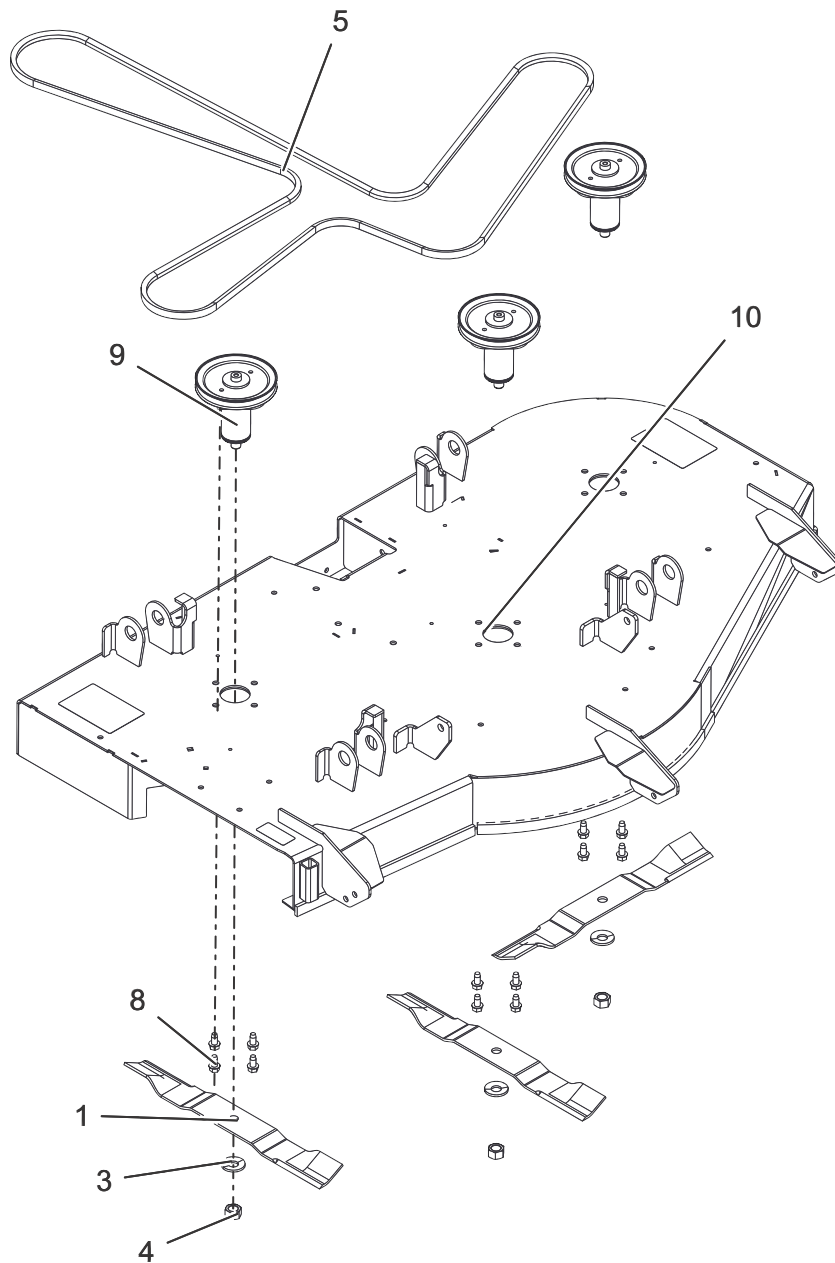
Model 915175, 207



BOM ID	Number	Qty	Description
1	51527900	3	ASM, SPINDLE 4.75" DIA.
2	51528100	1	WLDMT, DECK 42" (ORANGE)
3	04769800	3	BLADE, MOWER 15.00" LG
4	06445700	3	WSHR, BLVL-.63X1.625X.14
5	06500630	3	NUT-HEX .62-18 YWZC
6	07200523	1	V-Belt, HA-WRAPPED CLUTCHING (NO RUBBER BLEED THRU)
7	07415400	12	SCR-TAP .38-16X.75 HWH TR YWZ

DECK, BELT, BLADES AND SPINDLES – 52 INCH

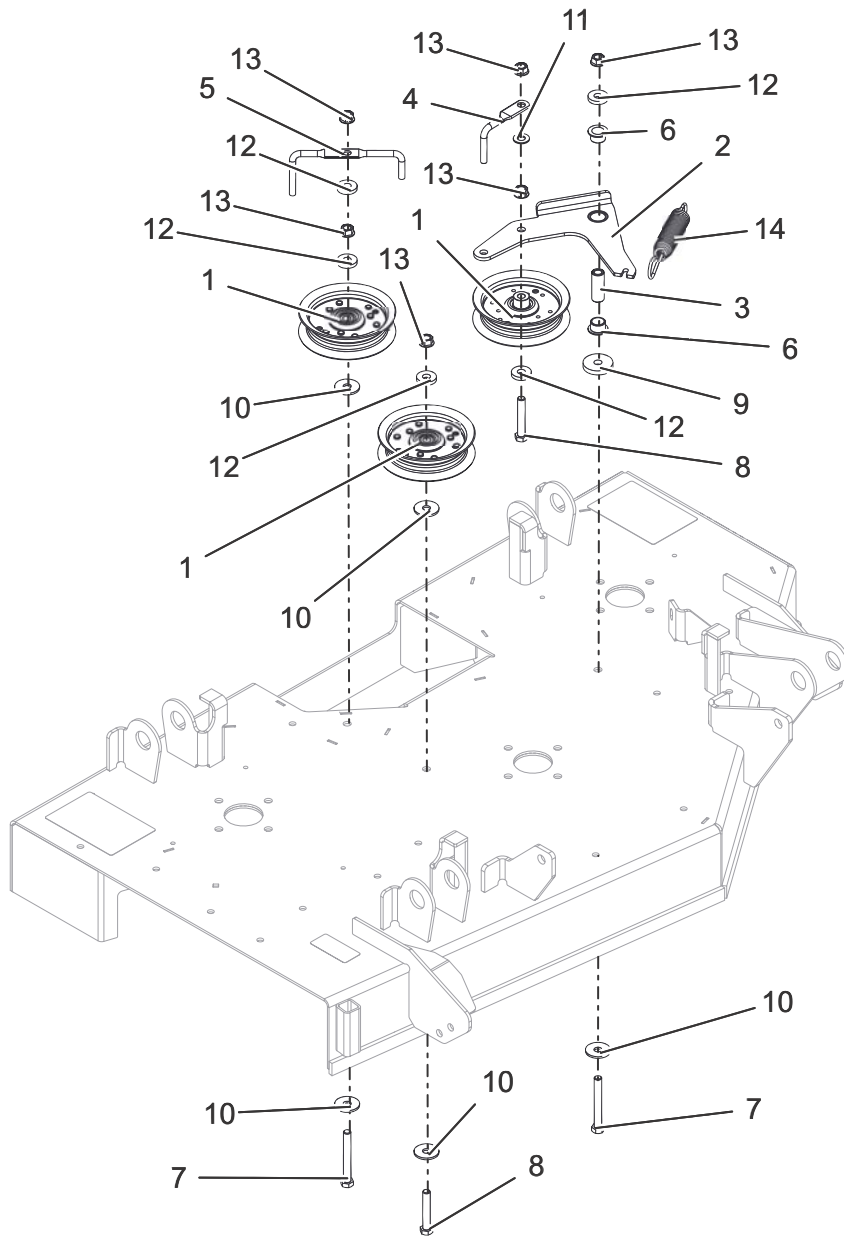
Model 915177, 205



BOM ID	Number	Qty	Description
1	04771200	3	BLADE, 18" - 20 DEG .5 OFFSET
3	06445700	3	WSHR, BLVL .63X1.625X.14
4	06500630	3	NUT-HEX .62-18 YWZC
5	07200023	1	V-Belt, HA-WRAPPED CLUTCHING (NO RUBBER BLEED THRU)
8	07415400	12	SCR-TAP .38-16X.75 HWH TR YWZ
9	51528000	3	ASM, SPINDLE 4.75" DIA.
10	51528300	1	WLDMT, DECK 52"

IDLERS AND SHEAVES – 42 INCH

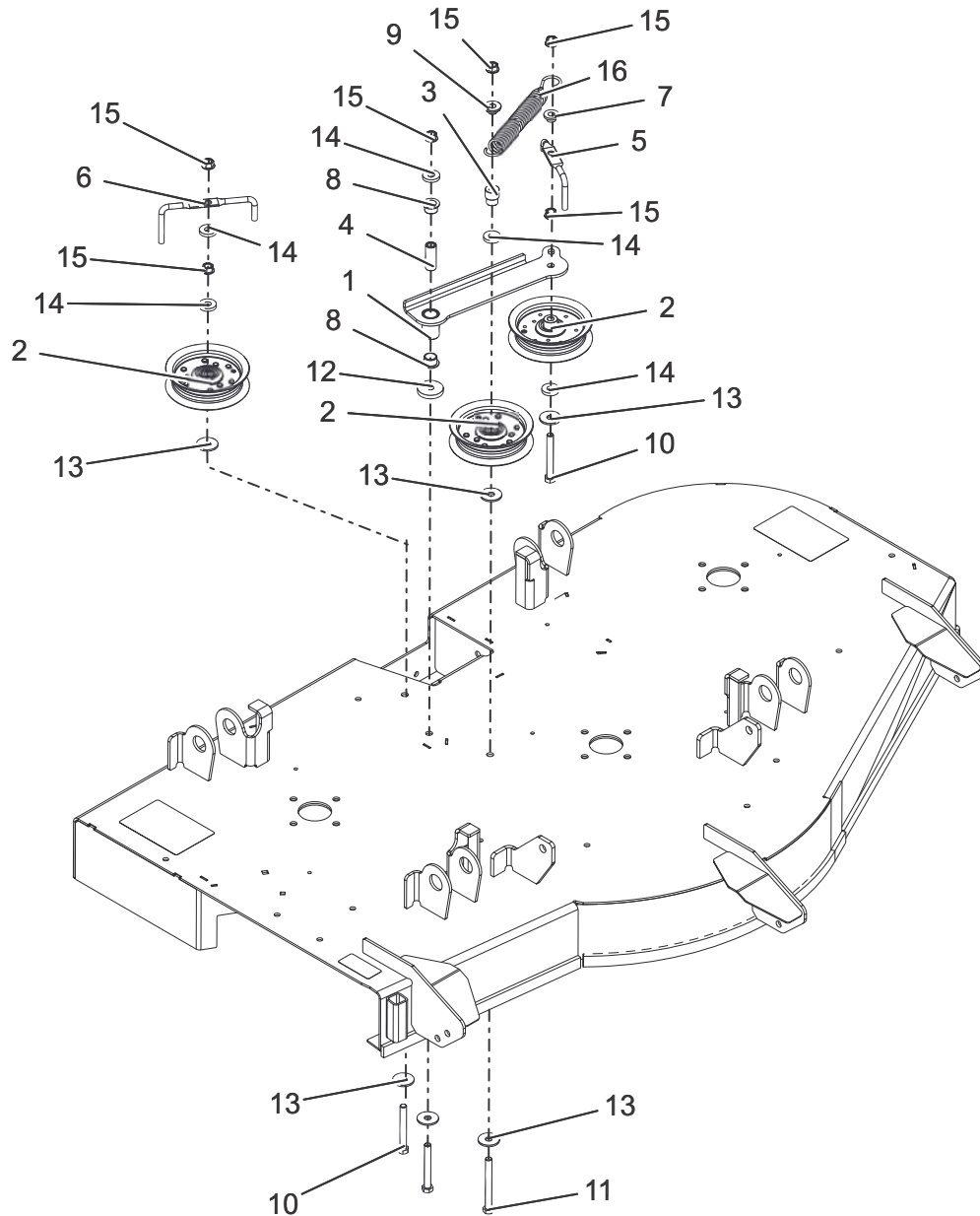
Model 915175, 207



BOM ID	Number	Qty	Description
1	07300039	3	ASM, IDLER 4"
2	04773359	1	WLDMT, IDLER ARM (ORANGE)
3	03763400	1	SPCR, .375IDX.625ODX1.66 PM
4	03828859	1	WIREFORM, BELT FINGER (ORANGE)
5	03974159	1	FINGER, BELT (ORANGE)
6	05500907	2	BSHG, FLANGE .625 x .75 x .50 x 1.00
7	05958300	2	BLT-HEX .38-16X3.00 GR5 FTH YWZC
8	05962900	2	BLT-HEX .38-16X2.25 GR5 YWZC
9	06400006	1	WSHR-FL-STL .406X1.50X.245 YWZC
10	06400917	5	WSHR-FL-STL .406X1.25X.10 YWZC
11	06436200	1	WSHR-FL-STL.406X.812X.065 YWZ
12	06444000	5	WSHR-FL-STL .406X1.00X.188 YWZC
13	06542000	6	NUT, LK-TOP-FLG .38-16 YWZC
14	08320300	1	SPRG, EXTENSION

IDLERS AND SHEAVES – 52 INCH

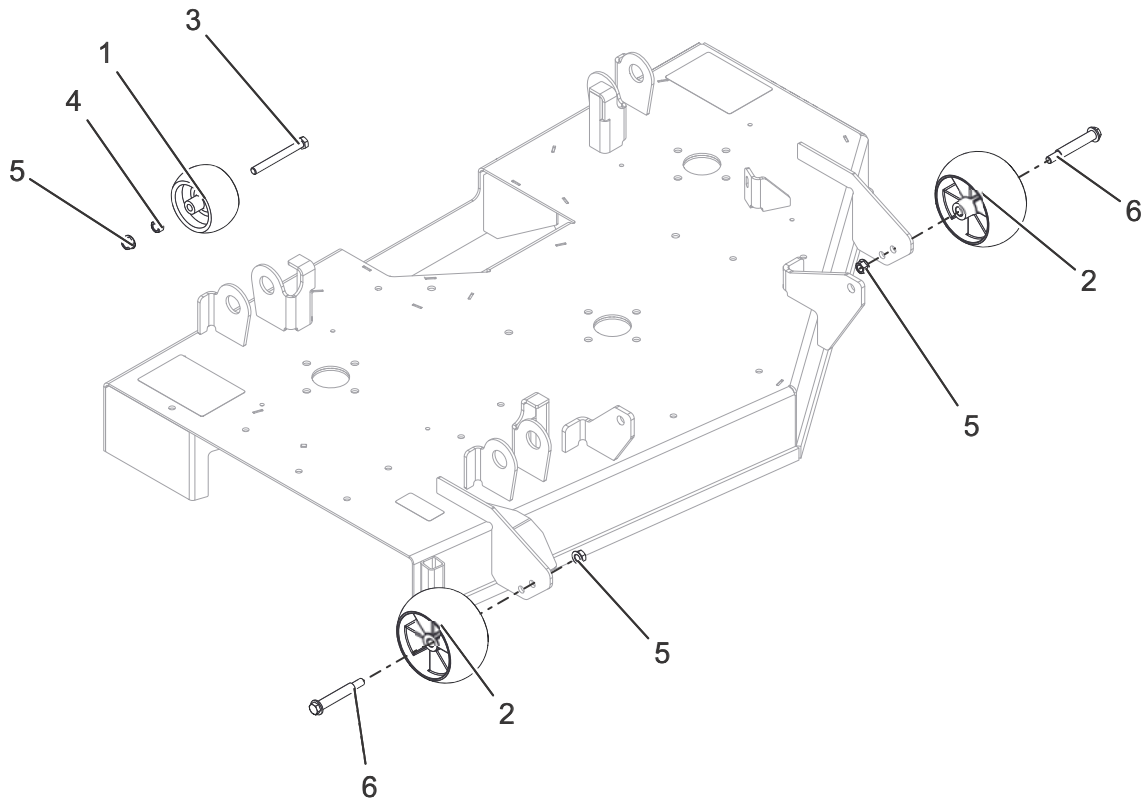
Model 915177, 205



BOM ID	Number	Qty	Description
1	04795600	1	WLDMT, IDLER - 52" IDLER ARM
2	07300039	3	ASM, IDLER 4"
3	00679300	1	BUSHING, IDLER
4	03763400	1	SPCR, .375IDX.625ODX1.66 PM
5	03856859	1	WIREFORM, BELT FINGER-ORANGE
6	03974159	1	FINGER, BELT (ORANGE)
7	05500435	1	BSHG, FLG .385 X .500 X .875 X .406
8	05500907	2	BSHG, FLANGE .625 x .75 x .50 x 1.00
9	05501028	1	BSHG-FLG .385X.500X.875X.31
10	05958300	3	BLT-HEX .38-16X3.00 GR5 FTH YWZC
11	05960900	1	BLT-HEX .38-16X3.50 GR5 YWZC
12	06400006	1	WSHR-FL-STL .406X1.50X.245 YWZC
13	06400917	6	WSHR-FL-STL .406X1.25X.10 YWZC
14	06444000	5	WSHR-FL-STL .406X1.00X.188 YWZC
15	06542000	6	NUT, LK-TOP-FLG .38-16 YWZC
16	08320300	1	SPRG, EXTENSION

ANTI-SCALP ROLLERS – 42 INCH

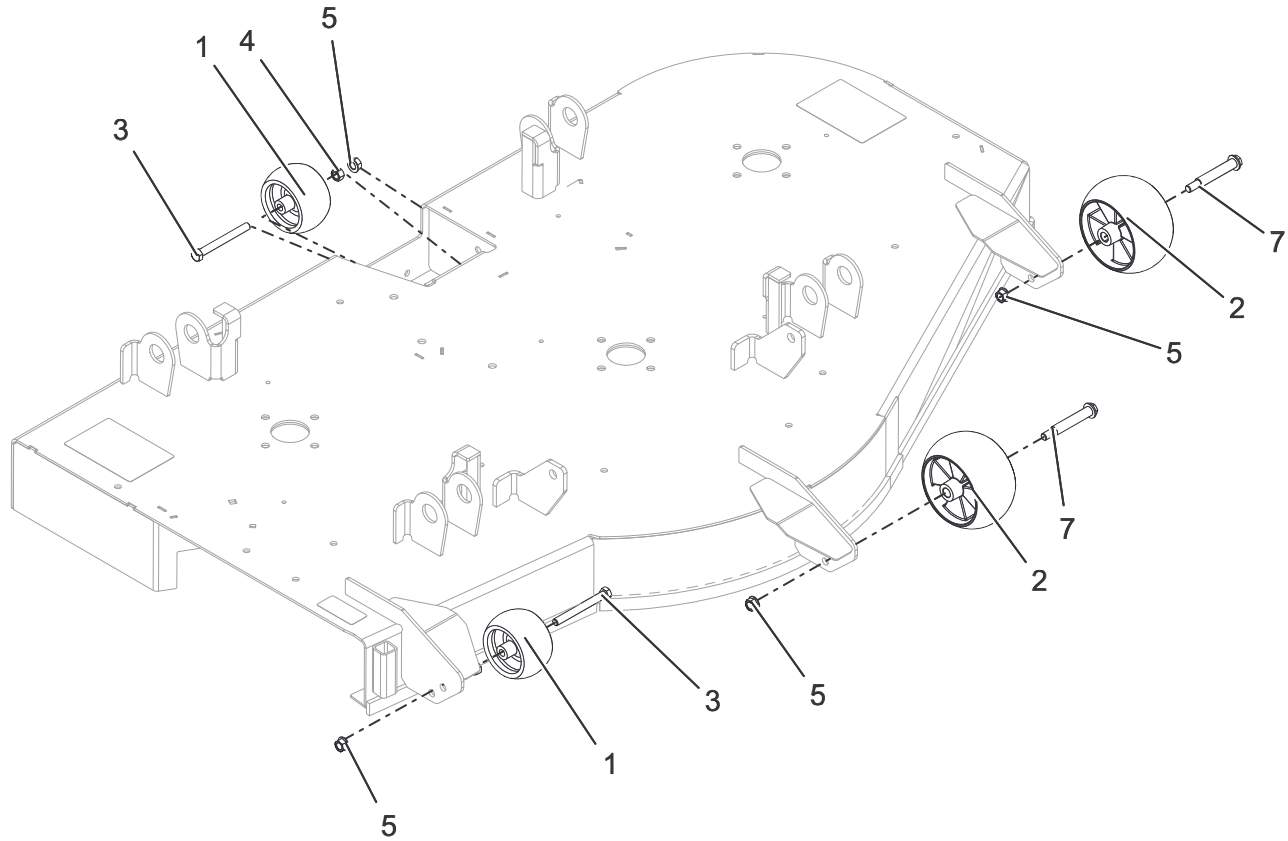
Model 915175, 207



BOM ID	Number	Qty	Description
1	02745400	1	ROLLER,
2	03905600	2	ANTI-SCALP WHEEL - 5XOS
3	05960900	1	BLT-HEX .38-16X3.50 GR5 YWZC
4	06529400	1	NUT-HEX .38-16 YWZC
5	06542000	3	NUT, LK-TOP-FLG .38-16 YWZC
6	07056800	2	BLT-SHLDR .38-16X2.50 HWH G5YZ

ANTI-SCALP ROLLERS – 52 INCH

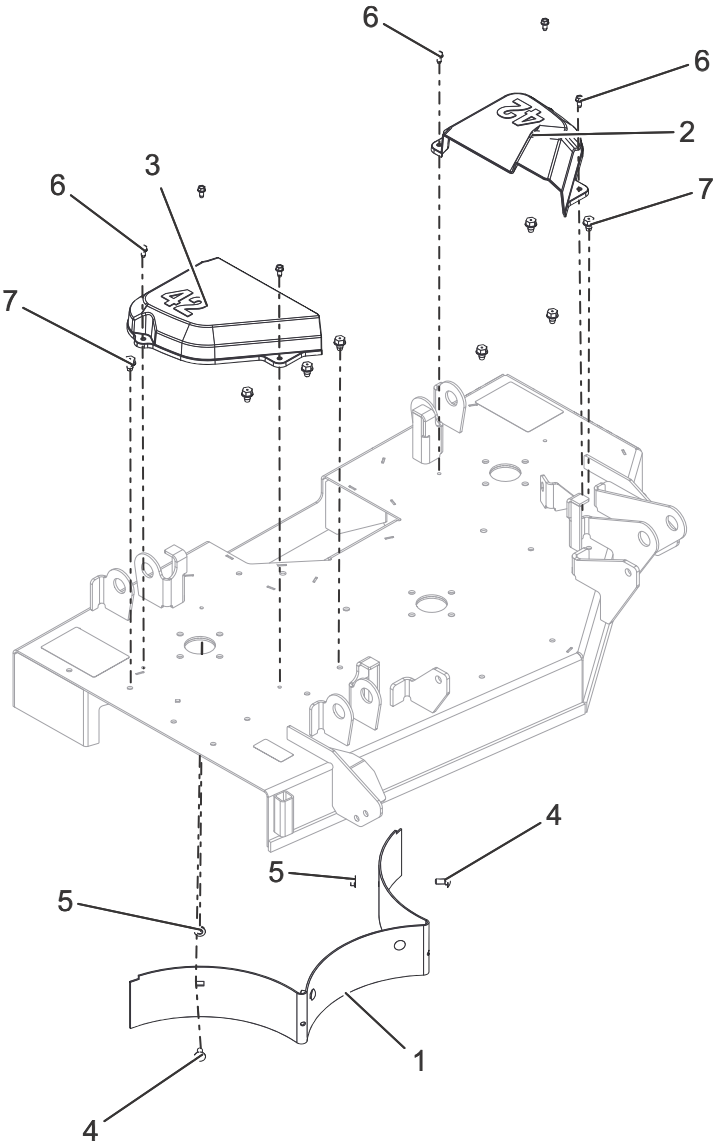
Model 915177, 205



BOM ID	Number	Qty	Description
1	02745400	2	ROLLER,
2	03905600	2	ANTI-SCALP WHEEL - 5XOS
3	05960900	2	BLT-HEX .38-16X3.50 GR5 YWZC
4	06529400	2	NUT-HEX .38-16 YWZC
5	06542000	4	NUT, LK-TOP-FLG .38-16 YWZC
7	07056800	2	BLT-SHLDR .38-16X2.50 HWH G5YZ

BELT COVERS AND BAFFLES – 42 INCH

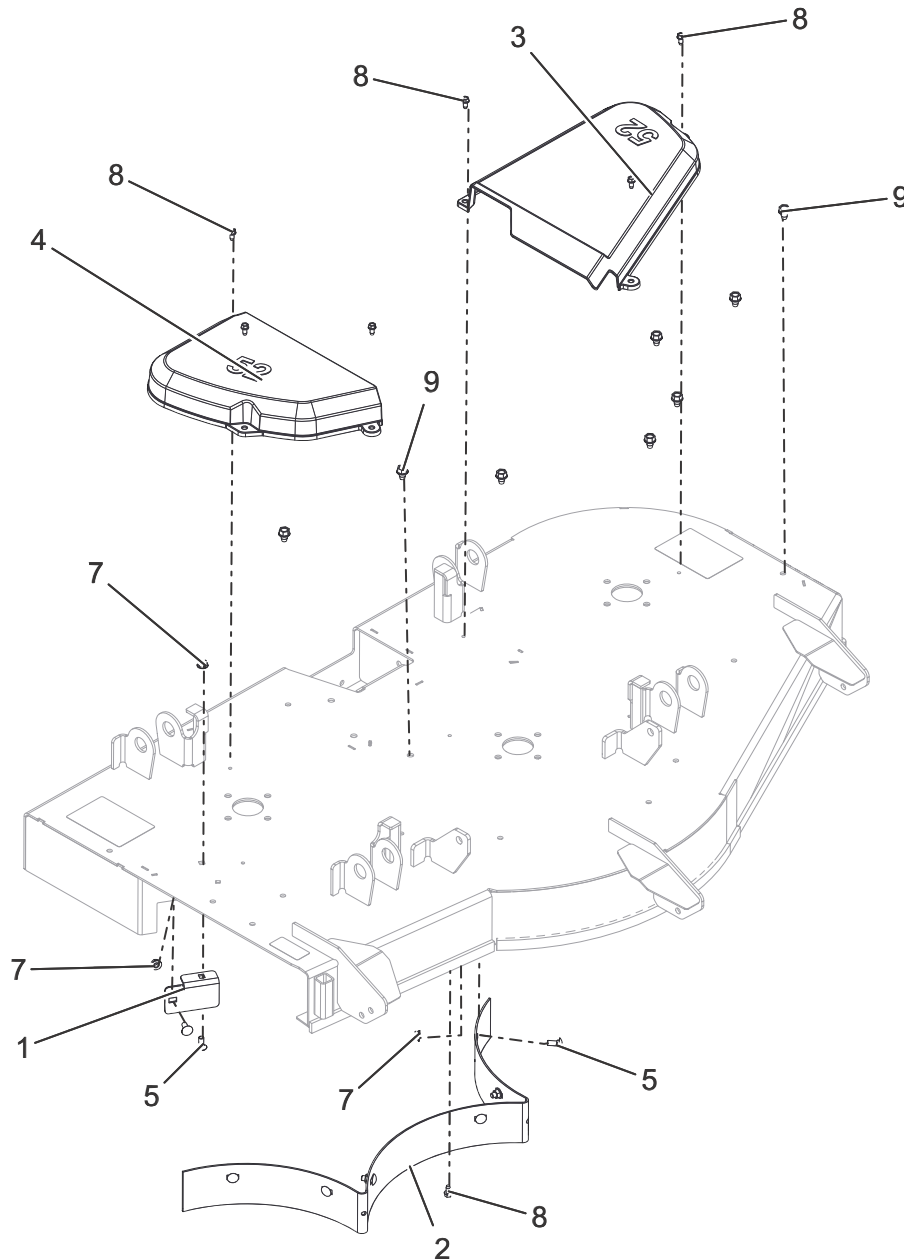
Model 915175, 207



BOM ID	Number	Qty	Description
1	04769759	1	BAFFLE, REAR 42"-ORANGE
2	04789100	1	COVER, BELT 42" LEFT
3	04789200	1	COVER, BELT 42" RIGHT
4	06215700	4	BLT-RDHDSQNK .31-18X.75 G5 YWZC
5	06543100	4	NUT, LK-TOP-FLG .312-18 YWZC
6	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ
7	07412900	8	SCR-TAP .38-16X.50 HWH TR YWZ

BELT COVERS AND BAFFLES – 52 INCH

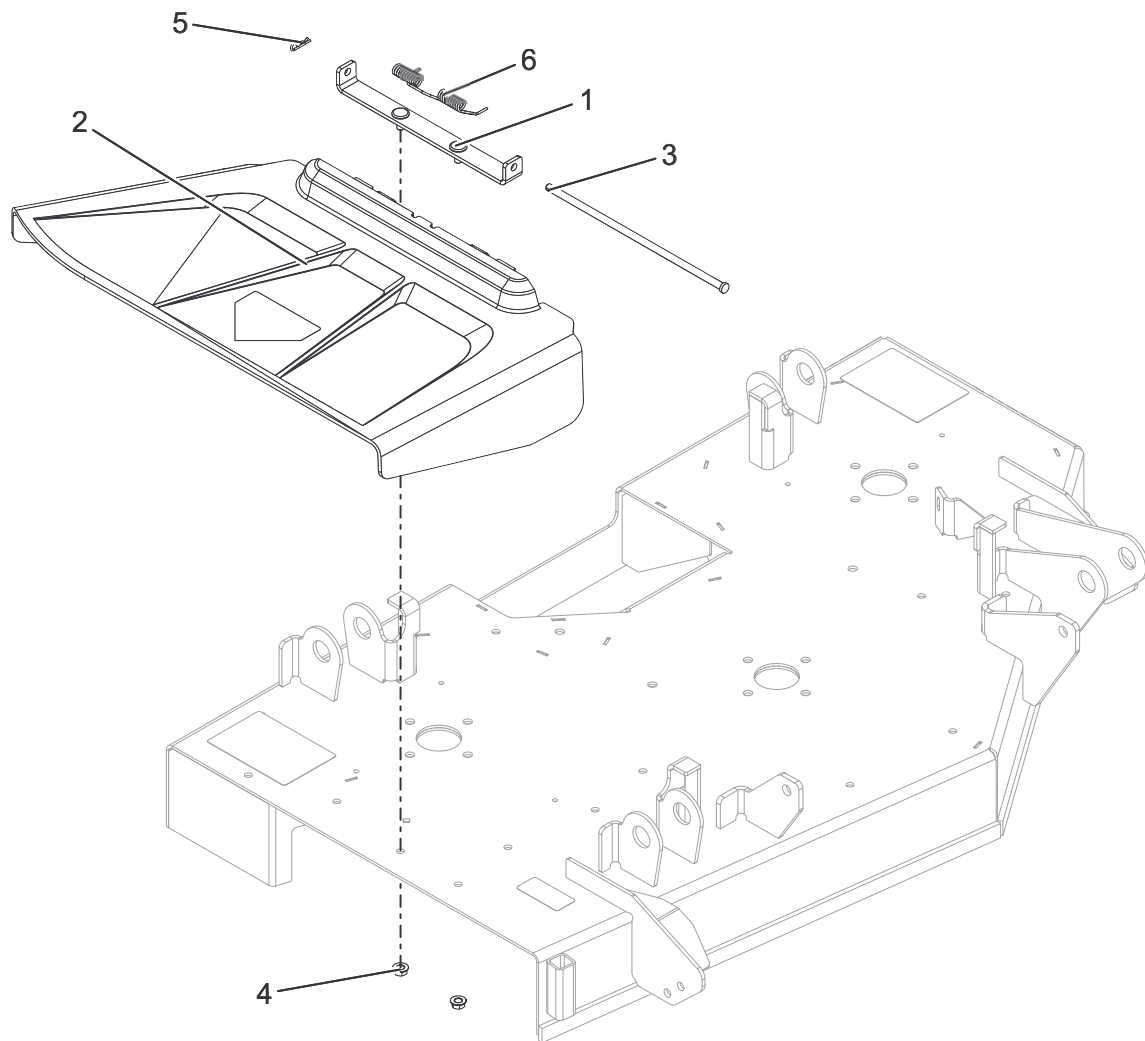
Model 915177, 205



BOM ID	Number	Qty	Description
1	04771659	1	STRIP, DEFLECTOR 52"
2	04775259	1	BAFFLE, REAR - REMOVABLE 52"
3	04792900	1	COVER, BELT 52" LH
4	04793300	1	COVER, BELT 52" RH
5	06215700	8	BLT-RDHDSQNK .31-18X.75 G5 YWZC
7	06543100	7	NUT, LK-TOP-FLG .312-18 YWZC
8	07400034	7	SCR-TAP .25-20X.50 HWH TR YWZ
9	07412900	8	SCR-TAP .38-16X.50 HWH TR YWZ

CHUTE

Model All



BOM ID	Number	Qty	Description
1	04799859	1	WLDMT, CHUTE MOUNTING BRACKET (ORANGE)
2	04795000	1	CHUTE, SIDE DISCHARGE
3	04815900	1	PIN, 5/16 X 10.5
4	06543100	2	NUT, LK-TOP-FLG .312-18 YWZC
5	06713500	1	PIN, HAIR INT .08X.18X1.18 YWZC
6	08300621	1	SPRG, TORSION .35 ID (CHUTE)



Ariens Company

655 West Ryan Street
Brillion, WI 54110

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