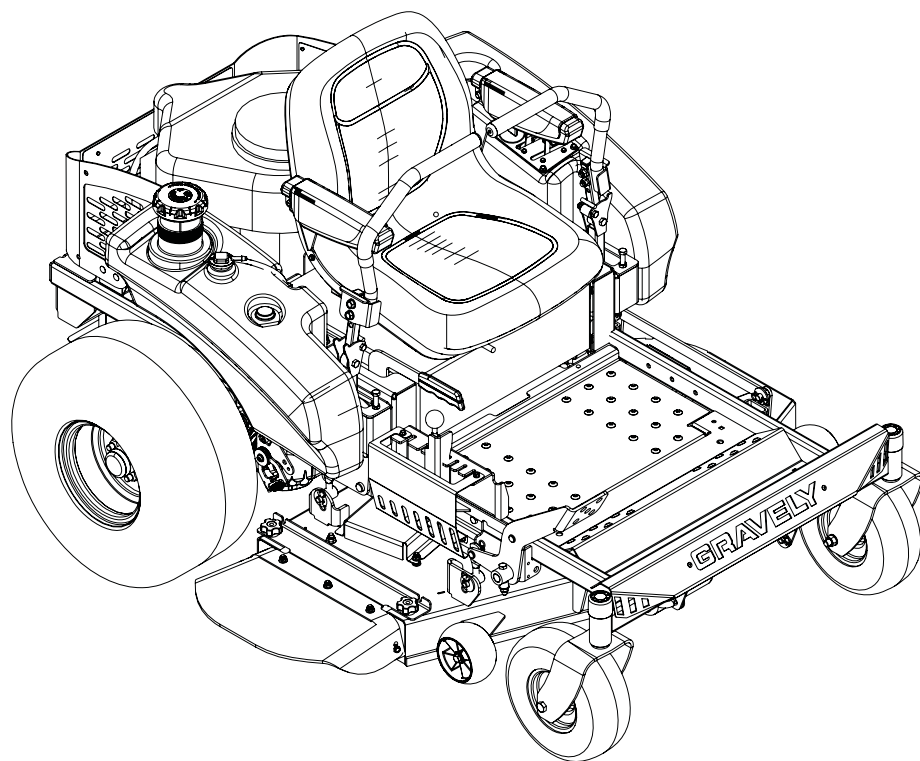




# ZT XL

## Parts Manual



### Models

915184 – ZT XL 42 Kohler  
(SN 045000 +)

915186 – ZT XL 48 Kohler  
(SN 045000 +)

915188 – ZT XL 54 Kohler  
(SN 045000 +)

915198 – ZT XL 48 CARB  
(SN 000101 +)



The use of any gasoline exceeding 10% ethanol (E10) or 10% MTBE will void the product warranty.  
L'utilisation d'une essence contenant plus de 10% d'éthanol (E10) ou de 10% de MTBE annulent la garantie.  
El uso de cualquier otro tipo de gasolina con un porcentaje superior al 10% de etanol (E10) o al 10% de MTBE invalidará la garantía del producto.

## THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

| Decimals to Fractions |      |      |       |
|-----------------------|------|------|-------|
| .063                  | 1/16 | .563 | 9/16  |
| .125                  | 1/8  | .625 | 5/8   |
| .188                  | 3/16 | .688 | 11/16 |
| .250                  | 1/4  | .750 | 3/4   |
| .313                  | 5/16 | .813 | 13/16 |
| .375                  | 3/8  | .875 | 7/8   |
| .438                  | 7/16 | .938 | 15/16 |
| .500                  | 1/2  | 1.00 | 1     |

## SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record unit model and serial numbers here:

- Record engine model and serial numbers here:

## UNAUTHORIZED REPLACEMENT PARTS

Use only Gravely replacement parts. The replacement of any part on this vehicle with anything other than an Gravely authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Gravely disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

## PRODUCT REGISTRATION

The Gravely dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

**Customer Note:** If Dealer does not register your product, please fill out, sign and return the product registration card to Gravely or go to [www.gravely.com](http://www.gravely.com).

## YOUR SATISFACTION IS IMPORTANT

**Questions? Please follow these helpful steps:**

1. Refer to the manuals supplied with your unit.  
They will guide you through safe and proper operation and maintenance.  
They contain specifications on your unit.  
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.  
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.  
A factory trained staff is available to support your equipment needs. They stock genuine Gravely parts and lubricants manufactured with the same precision and skill as the original.  
If your questions are not resolved by the support staff, ask for the manager or owner.  
When contacting your Dealer supply your model and serial numbers.

## TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

## MODELS

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### **Model 915184 (42)**

Kohler with 42" Mower

Serial No. 045000 +

### **Model 915186 (48)**

Kohler with 48" Mower

Serial No. 045000 +

### **Model 915188 (54)**

Kohler with 54" Mower

Serial No. 045000 +

### **Model 915198 (48)**

Kohler with 48" Mower CARB

Serial No. 000101 +

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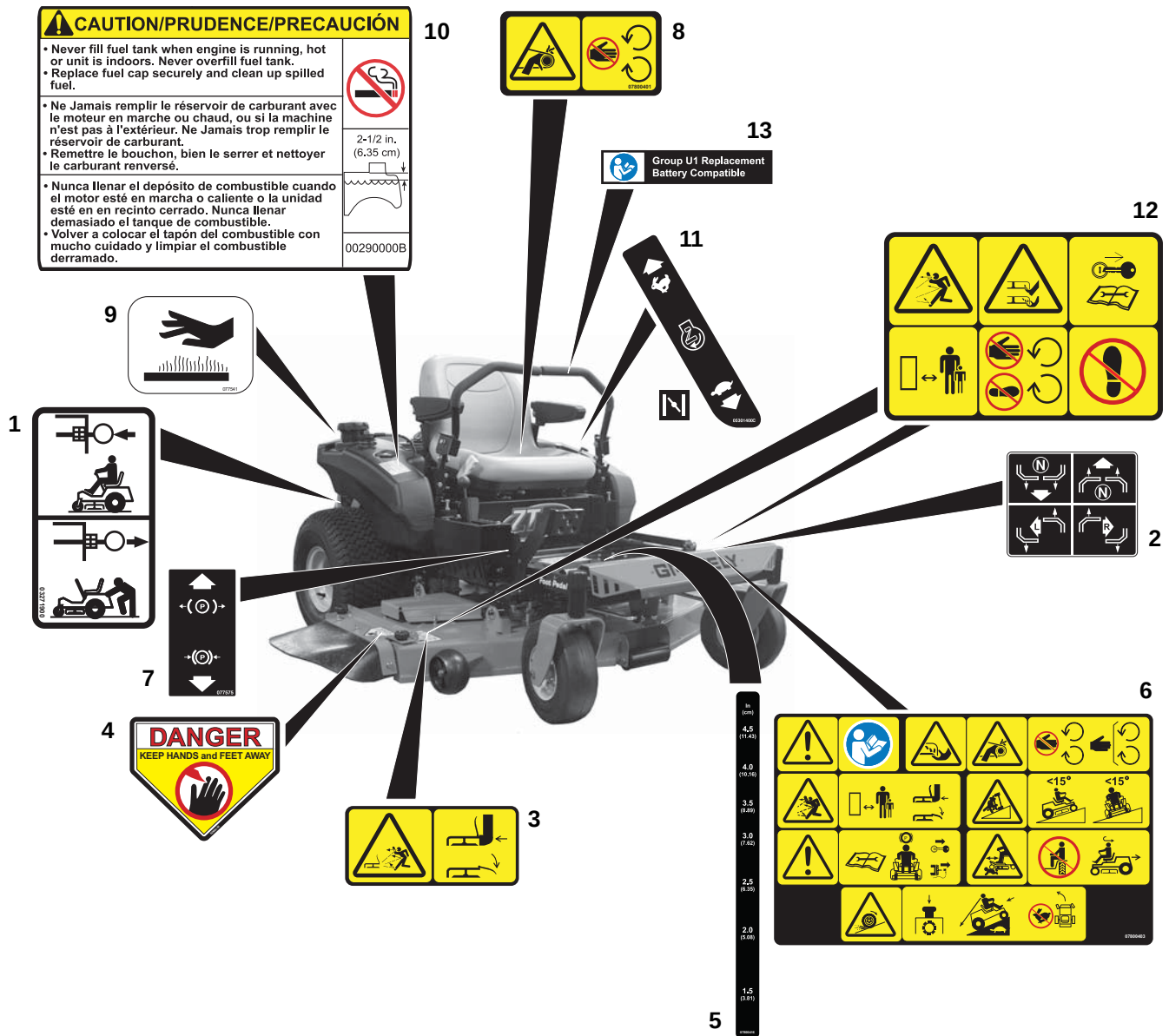
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# DECALS – SAFETY

Models 915184, 186, 188, 198



| Item | Part No. | Qty. | Description                    |
|------|----------|------|--------------------------------|
| 1    | 03271900 | 2    | Decal, Transmission Disconnect |
| 2    | 07757600 | 1    | Decal, Instructional Steering  |
| 3    | 07800402 | 1    | Decal, Safety, Deck Guarding   |
| 4    | 02988100 | 1    | Decal, Danger                  |
| 5    | 07800416 | 1    | Decal, Cut Height              |
| 6    | 07800403 | 1    | Decal, Safety, Main            |
| 7    | 07757500 | 1    | Decal, Parking Brake Lever     |
| 8    | 07800401 | 1    | Decal, Safety, Guarding        |
| 9    | 07754100 | 1    | Decal, Hot Surface             |
| 10   | 00290000 | 1    | Decal, Fuel Warning            |
| 11   | 05301400 | 1    | Decal, Control                 |
| 12   | 07800340 | 2    | Decal, Mower Deck Safety       |
| 13   | 07800336 | 2    | Decal, Battery Replacement     |



## DECALS – STYLE

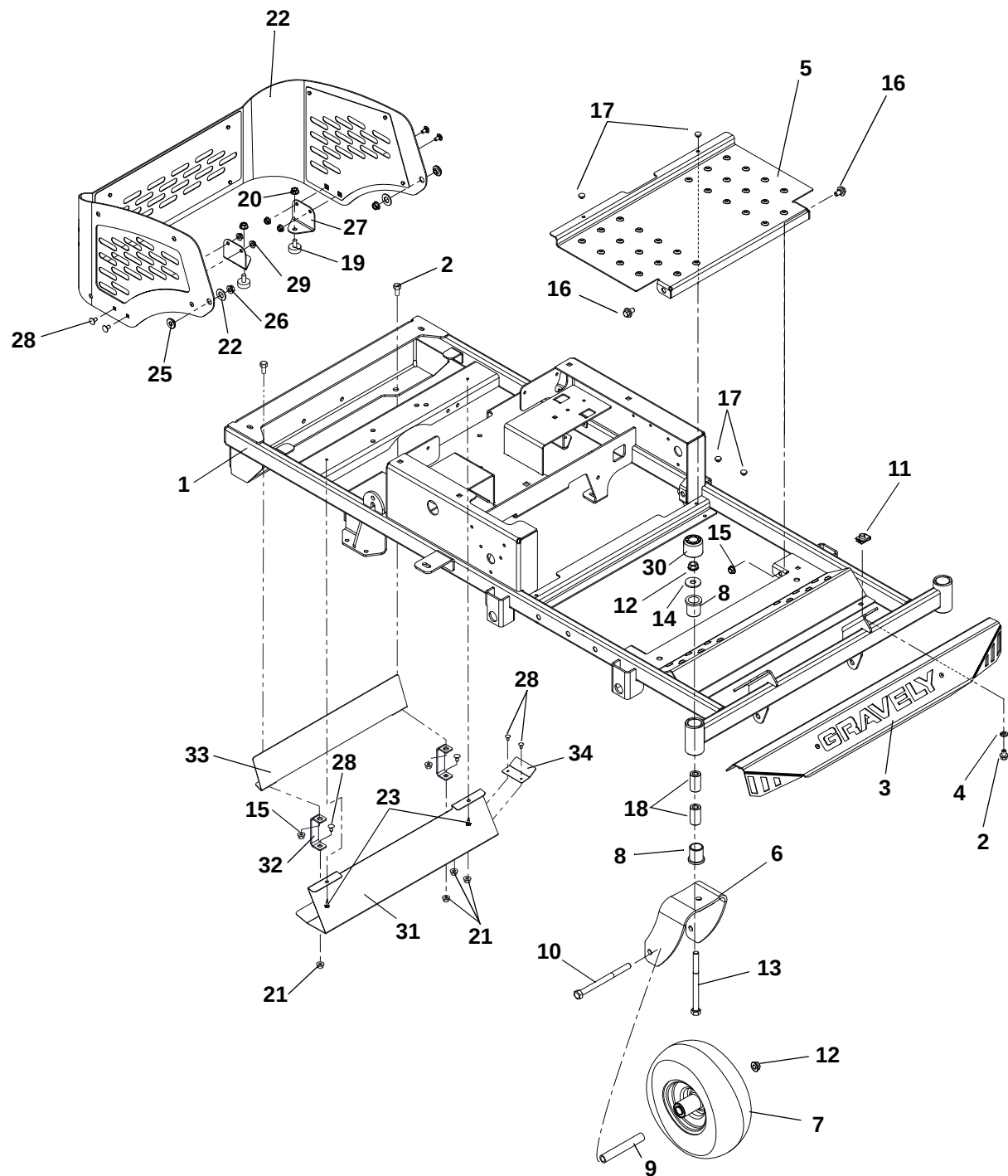
Models 915184, 186, 188, 198



| Item | Part No. | Qty. | Description                      |
|------|----------|------|----------------------------------|
| 1    | 07800215 | 1    | Decal, 42 ZT XL (915184)         |
|      | 07800216 | 1    | Decal, 48 ZT XL (915186, 198)    |
|      | 07800217 | 1    | Decal, 54 ZT XL (915188)         |
| 2    | 08000526 | 1    | Decal, Gravely American Heritage |
| 3    | 04059000 | 1    | Decal, 42"                       |
|      | 03891000 | 1    | Decal, 48"                       |
|      | 04058900 | 1    | Decal, 54"                       |

# FRAME, HOOD, FOOTREST, CASTERS AND TIRES

Models 915184, 186, 188, 198



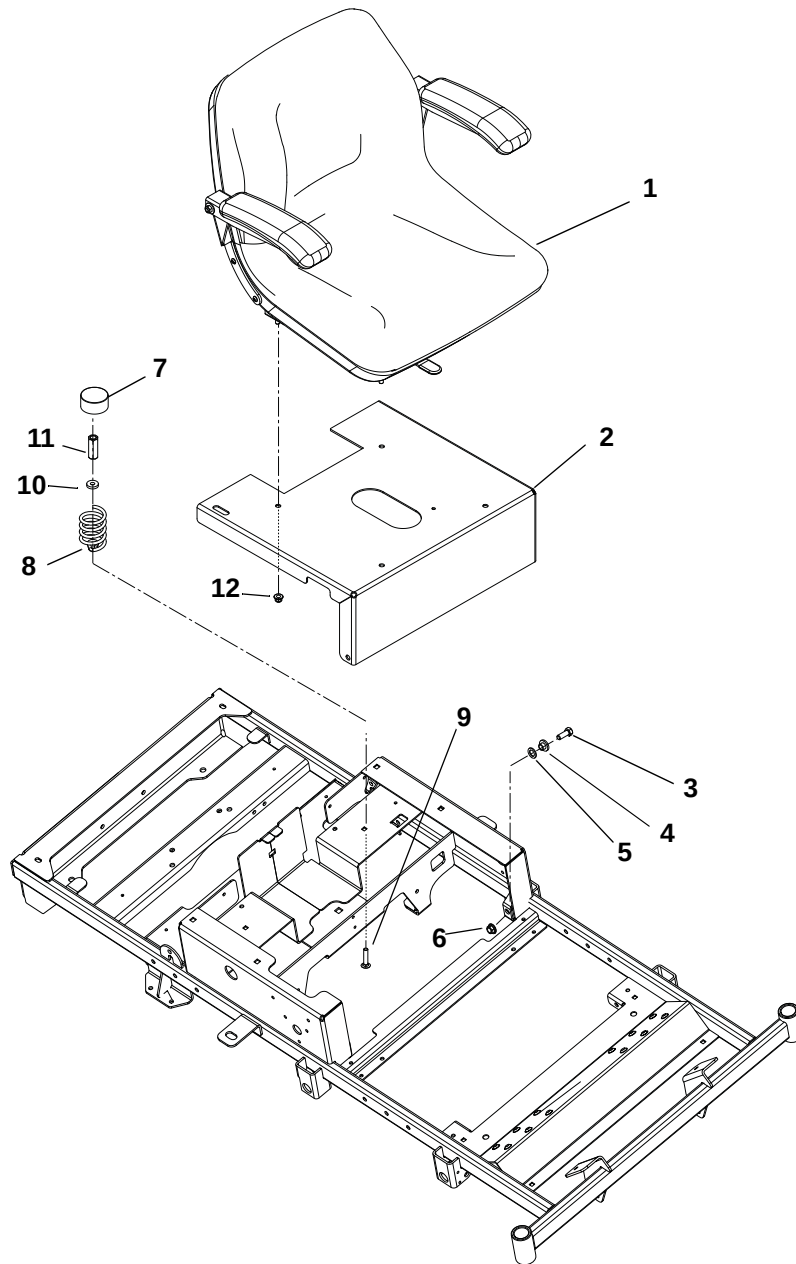
# FRAME, HOOD, FOOTREST, CASTERS AND TIRES

## Models 915184, 186, 188, 198

| Item | Part No. | Qty. | Description                                                                          |
|------|----------|------|--------------------------------------------------------------------------------------|
| 1    | 04559151 | 1    | Weldment, Frame XL                                                                   |
| 2    | 05948700 | 4    | Bolt, Hex .38-16 x 1.00 Grade 5                                                      |
| 3    | 51526800 | 1    | Assembly, Foot-Rest XL                                                               |
| 4    | 06308800 | 2    | Washer, Locking .38 x .094 Regular                                                   |
| 5    | 01923251 | 1    | Deck Access Panel                                                                    |
| 6    | 03368553 | 2    | Fork, Caster                                                                         |
| 7    | 07100124 | 2    | Wheel/Tire Assembly, 11.0 x 4.0 x 5.0                                                |
| 8    | 05500934 | 4    | Bushing, Flange 1.00 x 1.25 x 1.50 x 1.50                                            |
| 9    | 00278500 | 2    | Spacer, Rolled Wheel                                                                 |
| 10   | 05964400 | 2    | Bolt, Hex .50-13 x 6.50 Grade 5                                                      |
| 11   | 07053300 | 2    | Nut, Retainer .375-16 x .37                                                          |
| 12   | 06543600 | 4    | Nut, Locking Top Flange .50-13                                                       |
| 13   | 05962200 | 2    | Bolt, Hex .50-13 x 5.00 Grade 5                                                      |
| 14   | 06436400 | 2    | Washer, Flat Steel .511 x 1.441 x .125                                               |
| 15   | 06542000 | 4    | Nut, Locking Top Flange .38-16                                                       |
| 16   | 07056700 | 2    | Bolt, Shoulder .375-16 x .135                                                        |
| 17   | 07503100 | 6    | Bumper Grommet .125 x .250 Diameter                                                  |
| 18   | 00363100 | 4    | Spacer, Caster Fork                                                                  |
| 19   | 07533600 | 2    | Bumper, Rubber                                                                       |
| 20   | 06530400 | 2    | Nut, Serrated Flange .31-18                                                          |
| 21   | 06543500 | 4    | Nut, Locking Top Flange .25-20                                                       |
| 22   | 06443300 | 2    | Washer, Flat Nylon .52 x 1.00 x .08                                                  |
| 23   | 07400034 | 2    | Screw, Tapping .25-20 x .50 Hex Washer Head Thread Rolling YWZ (Lubricated or Waxed) |
| 24   | 51526700 | 1    | Assembly, Engine Wrap XL                                                             |
| 25   | 05501127 | 2    | Bushing, Flange .325 x .499 x .3 x .875                                              |
| 26   | 06528700 | 2    | Nut, Locking Center Flange .31-18                                                    |
| 27   | 04717951 | 2    | Brkt, XL Engine Wrap Foot                                                            |
| 28   | 06220600 | 8    | Bolt, Round Head Square Neck .25-20 x .50                                            |
| 29   | 06500710 | 4    | Nut, Locking Center Flange .25-20                                                    |
| 30   | 07500233 | 2    | Cap, Dust                                                                            |
| 31   | 04744751 | 1    | Guard, Muffler Heat                                                                  |
| 32   | 04744851 | 2    | Strap, Muffler Guard                                                                 |
| 33   | 04744951 | 1    | Shield, Hot Surface                                                                  |
| 34   | 04752651 | 1    | Deflector, Heat Shield                                                               |

# SEAT AND SEAT SUPPORT

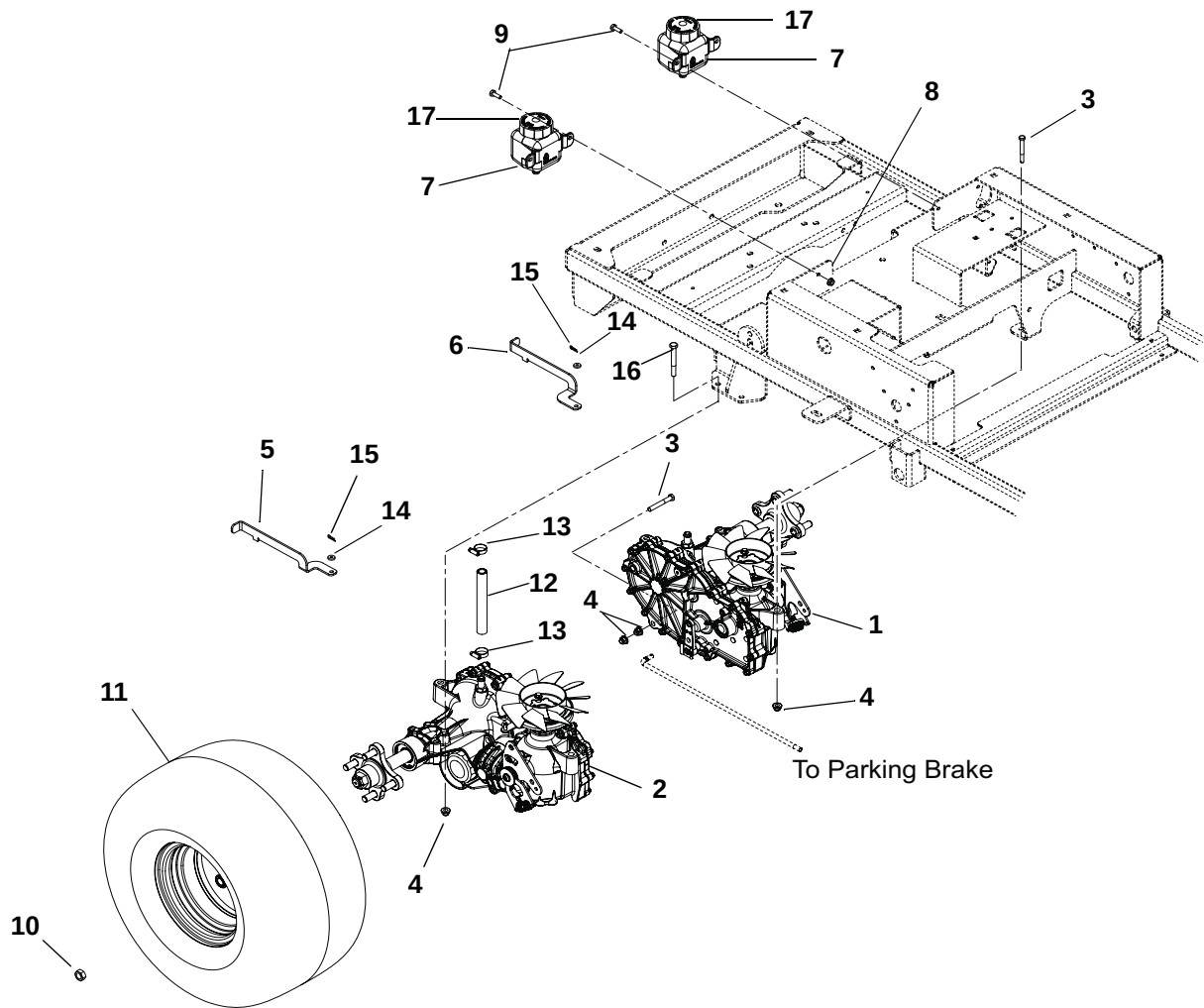
Models 915184, 186, 188, 198



| Item | Part No. | Qty. | Description                                        |
|------|----------|------|----------------------------------------------------|
| 1    | 03829400 | 1    | Seat with Armrests                                 |
| 2    | 03836051 | 1    | Seat Plate                                         |
| 3    | 05948700 | 2    | Bolt, Hex .38-16 x 1.00 Grade 5                    |
| 4    | 05500435 | 2    | Bushing, Flange .385 x .500 x .875 x .406          |
| 5    | 06441100 | 2    | Washer, Flat Steel .52 x .827 x .062               |
| 6    | 06545500 | 2    | Nut, .38-16 Nyloc Flange                           |
| 7    | 00337700 | 2    | Hub Cap                                            |
| 8    | 08300021 | 2    | Spring, Seat                                       |
| 9    | 06212100 | 2    | Bolt, Round Head Square Neck .31-18 x 1.50 Grade 5 |
| 10   | 06439100 | 2    | Washer, Flat Steel .328 x .87 x .179               |
| 11   | 06500015 | 2    | Nut, Coupling 5/16-18 x 1 .75                      |
| 12   | 06545400 | 4    | Nut, 5/16-18 Flange Nyloc                          |

# TRANSAXLE, DUMP VALVES AND REAR WHEELS

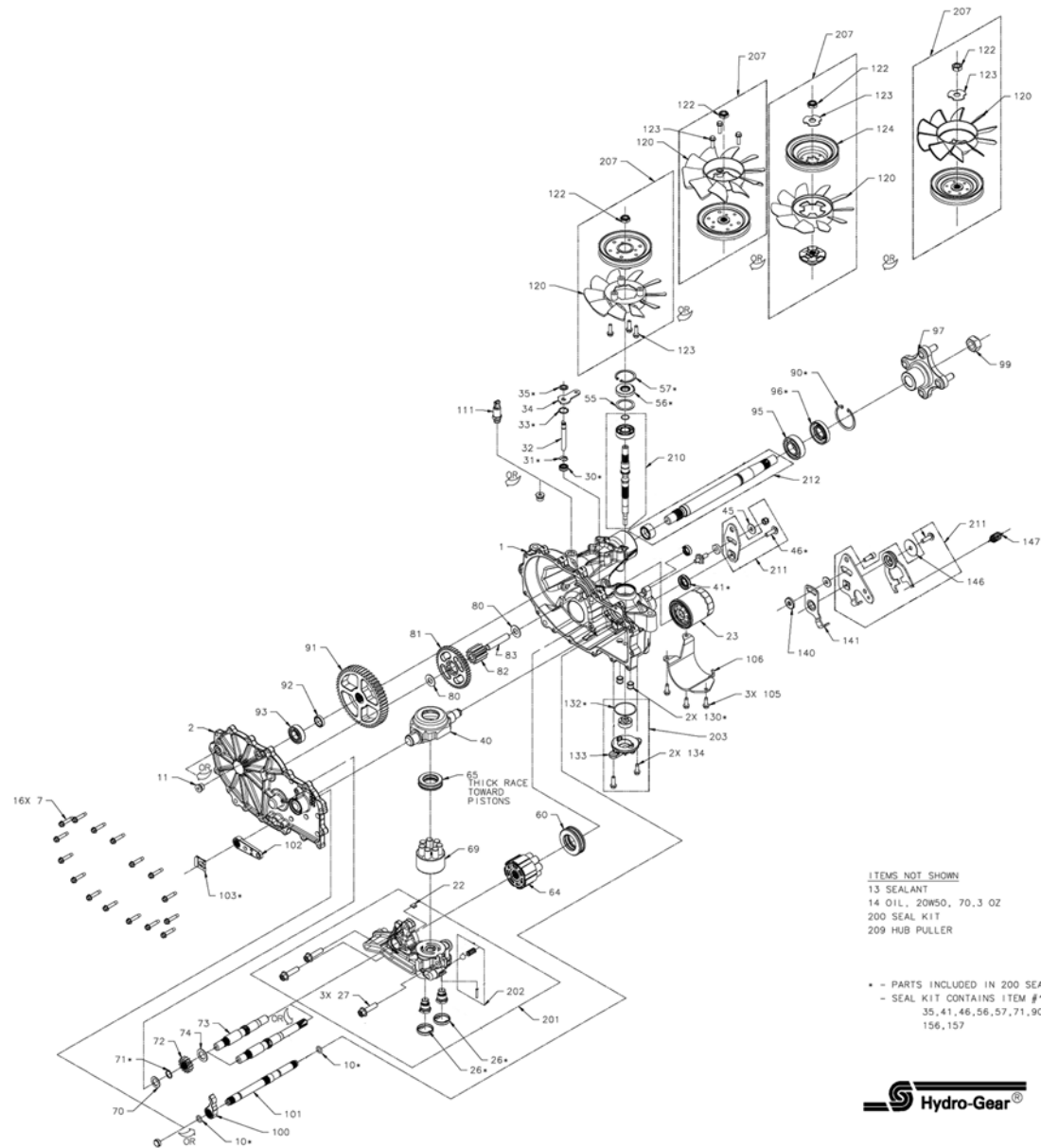
Models 915184, 186, 188, 198



| Item | Part No. | Qty. | Description                                                |
|------|----------|------|------------------------------------------------------------|
| 1    | 03265700 | 1    | Transaxle, ZT2800 Left Hand                                |
| 2    | 03265800 | 1    | Transaxle, ZT2800 Right Hand                               |
| 3    | 05963700 | 6    | Bolt, Hex .31-18 x 2.25 Grade 5                            |
| 4    | 06545400 | 12   | Nut 5/16-18 Flange Nyloc                                   |
| 5    | 02996351 | 1    | Dump Valve, Right Hand                                     |
| 6    | 02992151 | 1    | Dump Valve, Left Hand                                      |
| 7    | 02970200 | 2    | Tank, Expansion ZT2800                                     |
| 8    | 06543500 | 4    | Nut, Locking Top Flange .25-20                             |
| 9    | 05946800 | 4    | Bolt, Hex .25-20 x .75 Grade 5                             |
| 10   | 06517600 | 8    | Nut, Wheel .50-20 13/16                                    |
| 11   | 07100513 | 2    | Tire/Wheel Assembly, 20 x 10.0-8 Center (915186, 188, 198) |
|      | 07100737 | 2    | Tire/Wheel Assembly, 20 x 8.0-8 (915184)                   |
| 12   | 07500039 | 2    | Hose, Oil Reservoir                                        |
| 13   | 06923500 | 4    | Clamp, .88 Diameter Hose                                   |
| 14   | 06439500 | 2    | Washer, Flat Steel .265 x .50 x .087                       |
| 15   | 06701900 | 2    | Pin, Hair Internal .06 x .18 x .77                         |
| 16   | 05960600 | 4    | Bolt, Hex .31-18 x 2.75                                    |
| 17   | 21544042 | 2    | Cap, Hydro Reservoir Replacement                           |

# TRANSAXLE – LEFT HAND

Models 915184, 186, 188, 198



If a part number is not listed next to a Hydro-Gear number, source the part from your local Hydro-Gear parts distributor.

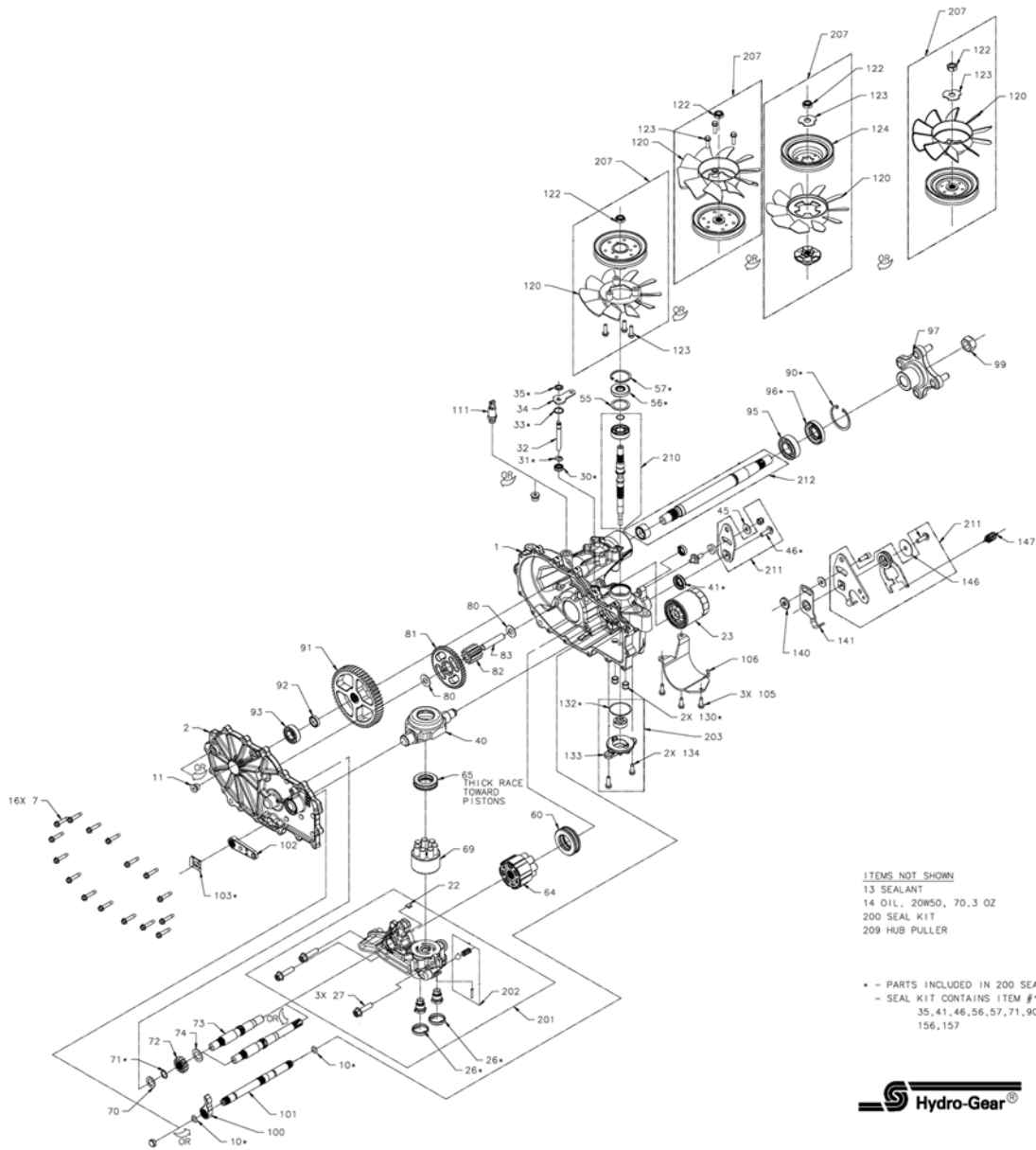
# TRANSAXLE – LEFT HAND

## Models 915184, 186, 188, 198

| Item | p/n      | Hydro-Gear p/n | Qty.   | Description                        |
|------|----------|----------------|--------|------------------------------------|
| 1    |          | 71421          | 1      | KIT, HOUSING, MAIN, LH, CHRG, CNTL |
| 2    |          | 71574          | 1      | KIT, COVER, SIDE, LH               |
| 7    |          | 53246          | 16     | HFHCS 1/4-20 x 1.125"              |
| 10   |          | 51804          | 2      | O-RING - 111 .103 x .424           |
| 11   | 08613700 | 9005110-5600   | 1      | PLUG 9/16-18 (METAL)               |
| 13   | 21543771 | 50928          | 1      | SEALANT                            |
| 14   |          |                | 70.3oz | OIL, 20W50                         |
| 22   | 21543839 | 51448          | 1      | PLATE, BYPASS                      |
| 23   | 21544900 | 52114          | 1      | FILTER, OIL                        |
| 26   |          | 52162          | 2      | SEAL, PLUG 1.250 x .250            |
| 27   |          | 52137          | 3      | HFHCS 3/8-16 x 1.5 (PATCH)         |
| 30   | 21543845 | 51626          | 1      | SEAL, LIP .375 x .75 x .25         |
| 31   | 08622500 | 51628          | 1      | RING, RET .375 EXTRNL              |
| 32   |          | 52136          | 1      | ROD, BYPASS                        |
| 33   | 21543846 | 51627          | 1      | RING, RET .750 INTRNL              |
| 34   |          | 52370          | 1      | ARM, BYPASS                        |
| 35   | 21543848 | 51630          | 1      | RING, RTNG .375 EXT                |
| 40   | 21543783 | 51048          | 1      | TRUNNION, SWASHPLATE               |
| 41   | 21543809 | 51140          | 1      | SEAL, LIP 12 x 32 x 7              |
| 45   | 08611200 | 44130          | 1      | WASHER .34 x .88 x .06             |
| 46   | 21543854 | 51812          | 1      | TWHCS 5/16-24 x 1.00 (PATCH)       |
| 55   | 21543773 | 50951          | 1      | WASHER 1.23 x 1.56 x .04           |
| 56   | 21543816 | 51161          | 1      | SEAL, LIP 17 x 40 x 7              |
| 57   | 21543741 | 50329          | 1      | RING, RETAINING                    |
| 60   |          | 51462          | 1      | BEARING, THRUST                    |
| 64   |          | 71579          | 1      | ASS'Y, CYLINDER BLOCK, 16cc        |
| 65   | 08609100 | 50551          | 1      | BRG, THRUST BALL 30 x 52 x 13      |
| 69   | 21543921 | 70723          | 1      | ASS'Y, BLOCK 7 PISTON              |
| 70   | 21543708 | 44371          | 1      | WASHER .63 x 1.0 x .05             |
| 71   | 21543704 | 44145          | 1      | RING, RETAINING .625               |
| 72   |          | 52149          | 1      | GEAR, 16T                          |
| 73   |          | 52150          | 1      | SHAFT, MOTOR                       |
| 74   | 21543788 | 51069          | 1      | WASHER .72 x 1.16 x .04            |
| 80   | 21543724 | 50132          | 2      | WASHER .5 x 1.0 x .03              |
| 81   |          | 52148          | 1      | GEAR, 43T                          |
| 82   |          | 52583          | 1      | GEAR, 11T                          |
| 83   |          | 51083          | 1      | JACK SHAFT (PIN)                   |
| 90   | 08616500 | 50859          | 1      | RING, RET 2.06 INT                 |
| 91   |          | 52108          | 1      | GEAR, 54T                          |
| 92   |          | 53336          | 1      | SPACER, .75 x 1.32 x .257          |
| 93   |          | 44121          | 1      | BEARING, BALL, .75 x 40 x 12       |
| 95   | 08614000 | 50771          | 1      | BRG, BALL 1.0 x 52 x 15 OPEN 6205M |
| 96   | 08614300 | 50772          | 1      | SEAL, LIP 25 x 52 x 10 TC (GRAY)   |
| 97   |          | 71446          | 1      | KIT, HUB, 4 BOLT                   |
| 99   | 08621100 | 50863          | 1      | NUT, HEX LOCK 3/4-16               |
| 100  |          | 52776          | 1      | PAWL, BRAKE                        |
| 101  |          | 52651          | 1      | SHAFT, BRAKE                       |
| 102  | 02996500 | 52639          | 1      | HANDLE, ACTUATING                  |
| 103  | 21544007 | 52027          | 1      | CLIP, RETAINING                    |
| 105  | 21543759 | 50752          | 3      | HFHCS 1/4-20 x .75                 |
| 106  |          | 52247          | 1      | GUARD, FILTER, LH                  |
| 111  |          | 71393          | 1      | FITTING, STR 9/16-18 SAE .5 BARB   |
| 120  | 21544011 | 52576          | 1      | FAN 7", 10 BLADE                   |
| 122  | 21543703 | 44133          | 1      | NUT, HEX JAM 1/2-20 W/PATCH        |
| 123  | 21543791 | 51076          | 3      | HFHCS 1/4-20 x .875                |
| 130  |          | 52157          | 2      | TUBE, CONNECTING                   |
| 131  | 08611500 | 50273          | 1      | GEROTOR ASSEMBLY (1.9 cc/rev)      |
| 132  | 21544005 | 52250          | 1      | O-RING, -137, 0.103 x 2.050        |
| 133  |          | 52688          | 1      | COVER, CHARGE PUMP                 |
| 134  | 21543759 | 50752          | 2      | HFHCS 1/4-20 x .75                 |
| 140  |          | 52527          | 1      | SPACER .320 x 1.005 x .179         |
| 141  | 21543866 | 51946          | 1      | ARM, NEUTRAL LEFT                  |
| 142  | 21543843 | 51616          | 1      | SHCS 5/16-24 x 1 PATCH             |
| 146  | 21543871 | 51950          | 1      | WASHER, .343 x 1.500 x .062        |
| 147  | 21544001 | 51833          | 1      | SPRING, EXTNSN RTN-34-LBS          |
| 200  | 21543999 | 71410          | 1      | KIT, SEAL                          |
| 201  |          | 71563          | 1      | KIT, CENTER SECTION, LH, CHRG      |
| 202  |          | 71436          | 1      | KIT, CHARGE RELIEF                 |
| 203  |          | 71411          | 1      | KIT, CHARGE PUMP                   |
| 207  |          | 71833          | 1      | KIT, FAN & PULLEY                  |
| 209  | 21544009 | 71459          | 1      | HUB PULLER, 4 BOLT                 |
| 210  | 21544010 | 71442          | 1      | KIT, INPUT SHAFT                   |
| 211  |          | 71593          | 1      | KIT, RTN, CCW                      |
| 212  |          | 71570          | 1      | KIT, SHAFT, AXLE                   |

# TRANSAXLE – RIGHT HAND

Models 915184, 186, 188, 198



If a part number is not listed next to a Hydro-Gear number, source the part from your local Hydro-Gear parts distributor.



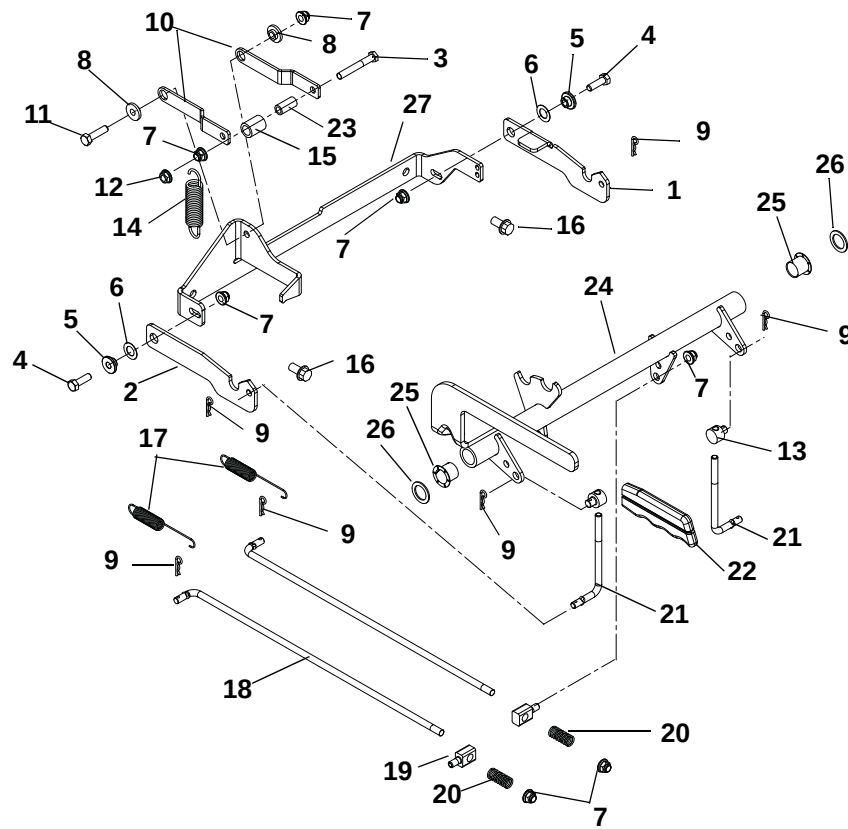
# TRANSAXLE – RIGHT HAND

## Models 915184, 186, 188, 198

| Item | p/n      | Hydro-Gear p/n | Qty.   | Description                        |
|------|----------|----------------|--------|------------------------------------|
| 1    |          | 71413          | 1      | KIT, HOUSING, MAIN, RH, CHRG, CNTL |
| 2    |          | 71572          | 1      | KIT, COVER, SIDE, RH               |
| 7    |          | 53246          | 16     | HFHCS 1/4-20 x 1.125"              |
| 10   |          | 51804          | 2      | O-RING - 111 .103 x .424           |
| 11   | 08613700 | 9005110-5600   | 1      | PLUG 9/16-18 (METAL)               |
| 13   | 21543771 | 50928          | 1      | SEALANT                            |
| 14   |          |                | 70.3oz | OIL, 20W50                         |
| 22   | 21543839 | 51448          | 1      | PLATE, BYPASS                      |
| 23   | 21544900 | 52114          | 1      | FILTER, OIL                        |
| 26   |          | 52162          | 2      | SEAL, PLUG 1.250 x .250            |
| 27   |          | 52137          | 3      | HFHCS 3/8-16 x 1.5 (PATCH)         |
| 30   | 21543845 | 51626          | 1      | SEAL, LIP .375 x .75 x .25         |
| 31   | 08622500 | 51628          | 1      | RING, RET .375 EXTRNL              |
| 32   |          | 52136          | 1      | ROD, BYPASS                        |
| 33   | 21543846 | 51627          | 1      | RING, RET .750 INTRNL              |
| 34   |          | 51910          | 1      | ARM, BYPASS                        |
| 35   | 21543848 | 51630          | 1      | RING, RTNG .375 EXT                |
| 40   | 21543783 | 51048          | 1      | TRUNNION, SWASHPLATE               |
| 41   | 21543809 | 51140          | 1      | SEAL, LIP 12 x 32 x 7              |
| 45   | 08611200 | 44130          | 1      | WASHER .34 x .88 x .06             |
| 46   | 21543854 | 51812          | 1      | TWHCS 5/16-24 x 1.00 (PATCH)       |
| 55   | 21543773 | 50951          | 1      | WASHER 1.23 x 1.56 x .04           |
| 56   | 21543816 | 51161          | 1      | SEAL, LIP 17 x 40 x 7              |
| 57   | 21543741 | 50329          | 1      | RING, RETAINING                    |
| 60   |          | 51462          | 1      | BEARING, THRUST                    |
| 64   |          | 71579          | 1      | ASS'Y, CYLINDER BLOCK, 16cc        |
| 65   | 08609100 | 50551          | 1      | BRG, THRUST BALL 30 x 52 x 13      |
| 69   | 21543921 | 70723          | 1      | ASS'Y, BLOCK 7 PISTON              |
| 70   | 21543708 | 44371          | 1      | WASHER .63 x 1.0 x .05             |
| 71   | 21543704 | 44145          | 1      | RING, RETAINING .625               |
| 72   |          | 52149          | 1      | GEAR, 16T                          |
| 73   |          | 52150          | 1      | SHAFT, MOTOR                       |
| 74   | 21543788 | 51069          | 1      | WASHER .72 x 1.16 x .04            |
| 80   | 21543724 | 50132          | 2      | WASHER .5 x 1.0 x .03              |
| 81   |          | 52148          | 1      | GEAR, 43T                          |
| 82   |          | 52583          | 1      | GEAR, 11T                          |
| 83   | 21543793 | 51083          | 1      | JACK SHAFT (PIN)                   |
| 90   | 08616500 | 50859          | 1      | RING, RET 2.06 INT                 |
| 91   |          | 52108          | 1      | GEAR, 54T                          |
| 92   |          | 53336          | 1      | SPACER, .75 x 1.32 x .257          |
| 93   |          | 44121          | 1      | BEARING, BALL, .75 x 40 x 12       |
| 95   | 08614000 | 50771          | 1      | BRG, BALL 1.0 x 52 x 15 OPEN 6205M |
| 96   | 08614300 | 50772          | 1      | SEAL, LIP 25 x 52 x 10 TC (GRAY)   |
| 97   |          | 71446          | 1      | KIT, HUB, 4 BOLT                   |
| 99   | 08621100 | 50863          | 1      | NUT, HEX LOCK 3/4-16               |
| 100  |          | 52776          | 1      | PAWL, BRAKE                        |
| 101  |          | 52651          | 1      | SHAFT, BRAKE                       |
| 102  | 02996500 | 52639          | 1      | HANDLE, ACTUATING                  |
| 103  | 21544007 | 52027          | 1      | CLIP, RETAINING                    |
| 105  | 21543759 | 50752          | 3      | HFHCS 1/4-20 x .75                 |
| 106  |          | 52257          | 1      | GUARD, FILTER, RH                  |
| 111  |          | 71393          | 1      | FITTING, STR 9/16-18 SAE .5 BARB   |
| 120  | 21544011 | 52576          | 1      | FAN 7", 10 BLADE                   |
| 122  | 21543703 | 44133          | 1      | NUT, HEX JAM 1/2-20 W/PATCH        |
| 123  | 21543791 | 51076          | 3      | HFHCS 1/4-20 x .875                |
| 130  |          | 52157          | 2      | TUBE, CONNECTING                   |
| 131  | 08611500 | 50273          | 1      | GEROTOR ASSEMBLY (1.9 cc/rev)      |
| 132  | 21544005 | 52250          | 1      | O-RING, -137, 0.103 x 2.050        |
| 133  |          | 52688          | 1      | COVER, CHARGE PUMP                 |
| 134  | 21543759 | 50752          | 2      | HFHCS 1/4-20 x .75                 |
| 140  |          | 52527          | 1      | SPACER .320 x 1.005 x .179         |
| 141  |          | 51945          | 1      | ARM, NEUTRAL RIGHT                 |
| 142  | 21543843 | 51616          | 1      | SHCS 5/16-24 x 1 PATCH             |
| 146  | 21543871 | 51950          | 1      | WASHER, .343 x 1.500 x .062        |
| 147  | 21544001 | 51833          | 1      | SPRING, EXTNSN RTN-34LBS           |
| 200  | 21543999 | 71410          | 1      | KIT, SEAL                          |
| 201  |          | 71561          | 1      | KIT, CENTER SECTION, RH, CHRG      |
| 202  |          | 71436          | 1      | KIT, CHARGE RELIEF                 |
| 203  |          | 71411          | 1      | KIT, CHARGE PUMP                   |
| 207  |          | 71833          | 1      | KIT, FAN & PULLEY                  |
| 209  | 21544009 | 71459          | 1      | HUB PULLER, 4 BOLT                 |
| 210  | 21544010 | 71442          | 1      | KIT, INPUT SHAFT                   |
| 211  |          | 71590          | 1      | KIT, RTN, CW                       |
| 212  |          | 71570          | 1      | KIT, SHAFT, AXLE                   |

# PARKING BRAKE

Models 915184, 186, 188, 198



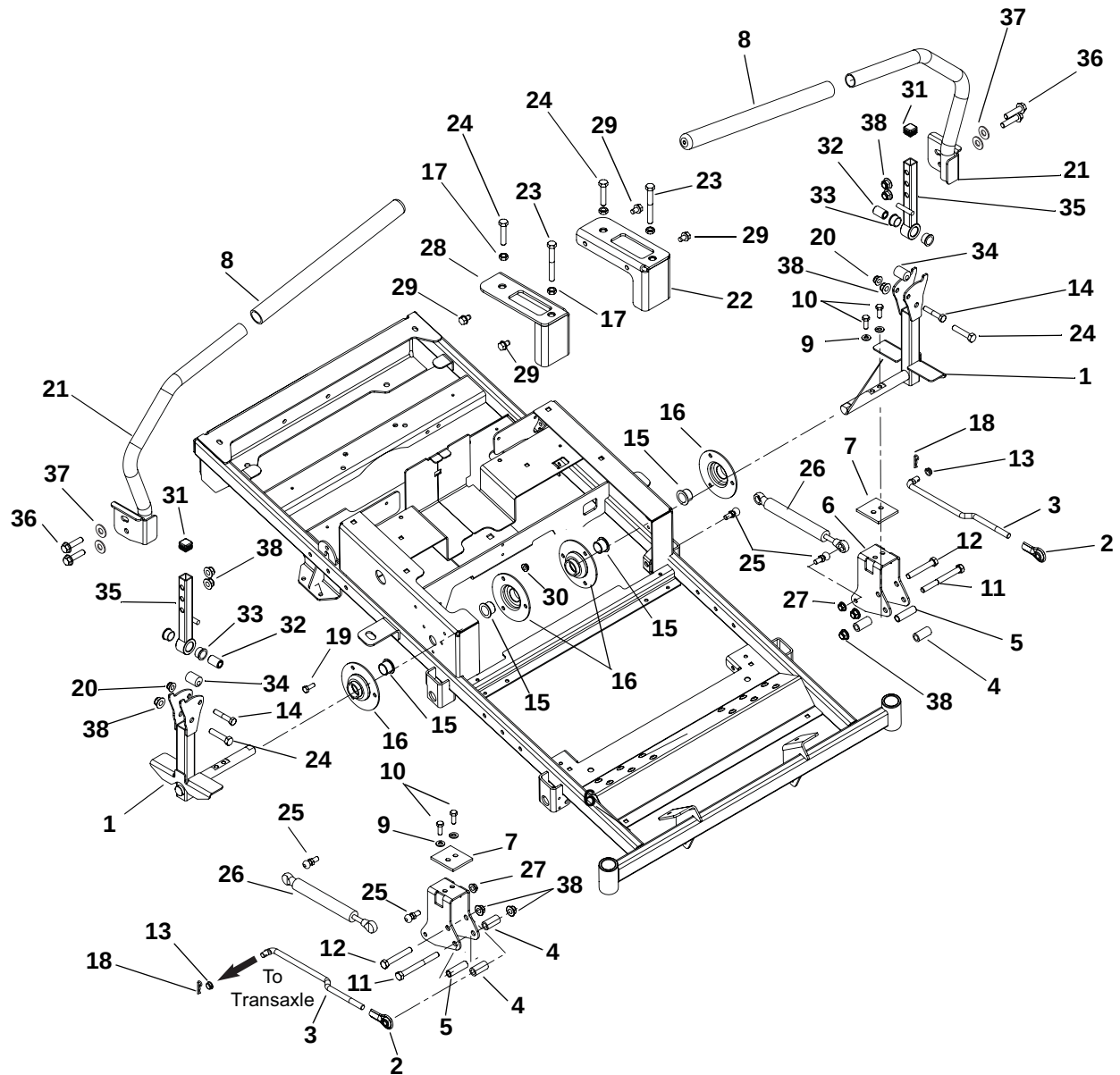
| Item | Part No. | Qty. | Description                                 |
|------|----------|------|---------------------------------------------|
| 1    | 00952100 | 1    | Link, Brake Interlock                       |
| 2    | 00952000 | 1    | Interlock, Brake                            |
| 3    | 05963700 | 1    | Bolt, Hex .31-18 x 2.25 Grade 5             |
| 4    | 05946900 | 2    | Bolt, Hex .31-18 x 1.00 Grade 5             |
| 5    | 05514800 | 2    | Bushing, Flange .312 x .500 x .344 x .880   |
| 6    | 06436000 | 2    | Washer, Flat Steel .505 x .875 x .024       |
| 7    | 06545400 | 8    | Nut, Flange Nyloc 5/16-18                   |
| 8    | 01305900 | 2    | Shoulder Spacer                             |
| 9    | 06713500 | 6    | Pin, Hair Internal .08 x .18 x 1.18         |
| 10   | 00952200 | 2    | Arm, Brake Cam                              |
| 11   | 05947500 | 1    | Bolt, Hex .31-18 x 1.25 Grade 5             |
| 12   | 06543100 | 1    | Nut, Locking Top Flange .31-18              |
| 13   | 01596400 | 2    | Trunnion, Brake                             |
| 14   | 08311700 | 1    | Spring, Tension .105 x .812 x 3.88          |
| 15   | 02973100 | 1    | Roller, Cam Lock                            |
| 16   | 07415400 | 2    | Screw, Tapping .38-16 x .75 Hex Washer Head |
| 17   | 08300017 | 2    | Spring, Tension .056 x .60 x 4.40           |
| 18   | 01959400 | 2    | Rod, Park Brake                             |
| 19   | 09267300 | 2    | Pin, Pivot                                  |
| 20   | 08300028 | 2    | Spring, Compression                         |
| 21   | 01921600 | 2    | Link, Interlock Brake                       |
| 22   | 03826900 | 1    | Grip, Park Brake                            |
| 23   | 00364900 | 1    | Bushing                                     |
| 24   | 00826451 | 1    | Weldment, Brake Shaft                       |
| 25   | 05500822 | 2    | Bushing, IGLIDE Clip                        |
| 26   | 06441400 | 2    | Washer, Flat Steel .754 x 1.125 x .062      |
| 27   | 01959351 | 1    | Bracket, Brake Mounting                     |

## NOTES

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# STEERING CONTROLS

Models 915184, 186, 188, 198



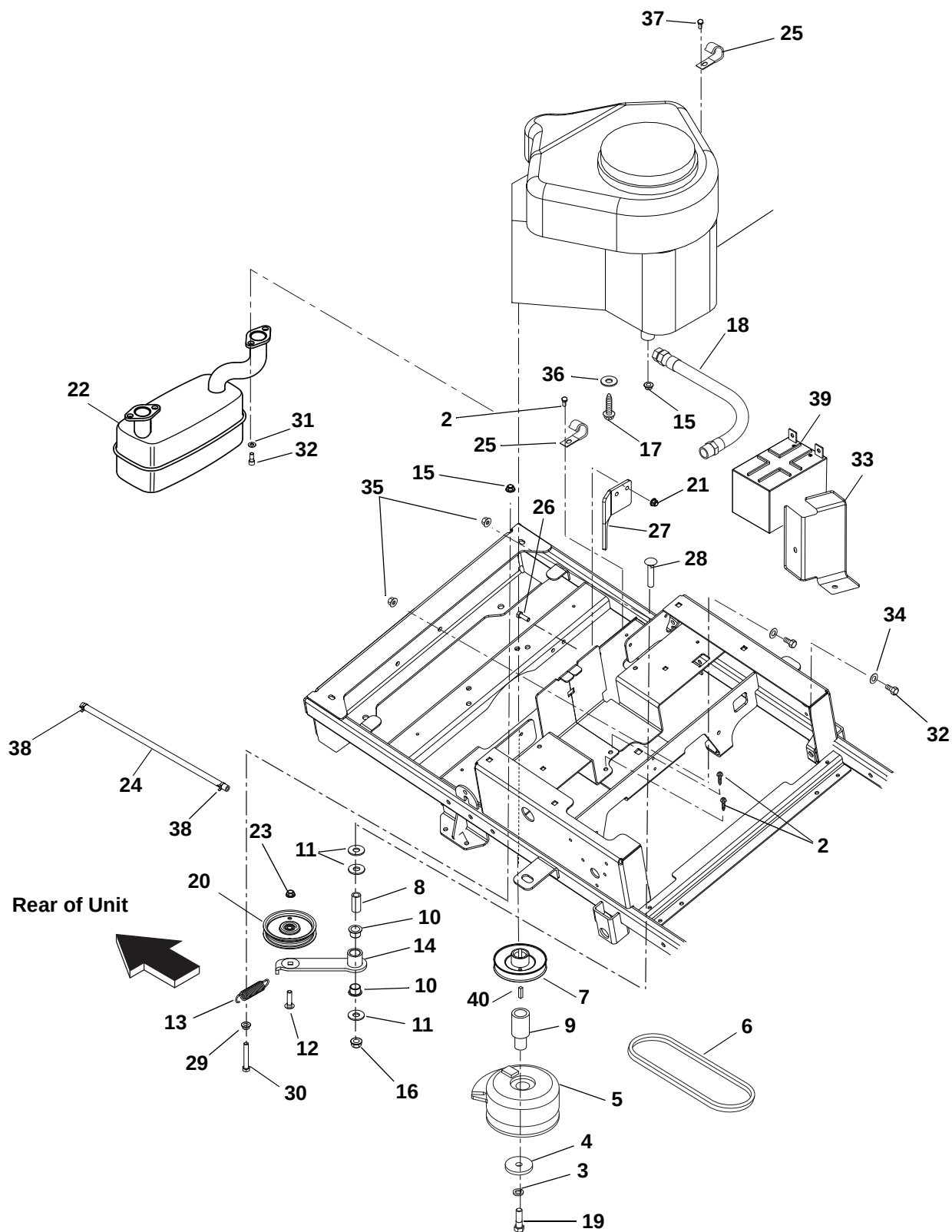
# STEERING CONTROLS

## Models 915184, 186, 188, 198

| Item | Part No. | Qty. | Description                                          |
|------|----------|------|------------------------------------------------------|
| 1    | 04220167 | 2    | Weldment, Control Arm                                |
| 2    | 03563100 | 2    | Rod End, .38 Right Hand                              |
| 3    | 02956000 | 2    | Link, Transmission                                   |
| 4    | 00363800 | 4    | Bushing, Spacer .390 x .625 x 1.25 Promaster         |
| 5    | 03266400 | 2    | Spacer, Steering                                     |
| 6    | 00952367 | 2    | Bracket, Steering                                    |
| 7    | 03262051 | 2    | Plate, Steering Reinforcing                          |
| 8    | 04257400 | 2    | Grip, Handlebar 15" Foam                             |
| 9    | 06308600 | 4    | Washer, Locking .31 x .078                           |
| 10   | 05901311 | 4    | Bolt, Hex .31-18 x 1.00 Grade 8                      |
| 11   | 05959500 | 2    | Bolt, Hex .38-16 x 3.75 Grade 5                      |
| 12   | 05958400 | 2    | Bolt, Hex .38-16 x 2.50 Grade 5                      |
| 13   | 05500020 | 2    | Bushing, Polyliner 322-C                             |
| 14   | 05957400 | 2    | Bolt, Hex .31-18 x 1.75 Grade 5                      |
| 15   | 05503900 | 4    | Bushing, Flange .750 x 1.000 x .625 x 1.250          |
| 16   | 03207600 | 4    | Bearing Flange                                       |
| 17   | 06535900 | 4    | Nut, Hex Jam .375-16                                 |
| 18   | 06713500 | 2    | Pin, Hair Internal .08 x .18 x 1.18                  |
| 19   | 05946800 | 6    | Bolt, Hex .25-20 x .75 Grade 5                       |
| 20   | 06545400 | 8    | Nut, .31-18 Nyloc Flange                             |
| 21   | 04219451 | 1    | Weldment, Steering Handle Right Hand                 |
|      | 04219551 | 1    | Weldment, Steering Handle Left Hand                  |
| 22   | 02981451 | 1    | Bracket, Left Hand Speed Control                     |
| 23   | 05958300 | 2    | Bolt, Hex .38-16 x 3.00 Grade 5                      |
| 24   | 05974000 | 4    | Bolt, Hex .375-16 x 1.750 Full Thread                |
| 25   | 03652200 | 4    | Stud, Ball                                           |
| 26   | 03914200 | 2    | Damper, Control                                      |
| 27   | 06543100 | 4    | Nut, Locking Top Flange .31-18                       |
| 28   | 02981351 | 1    | Bracket, Right Hand Speed Control                    |
| 29   | 07411500 | 4    | Screw, Tapping .31-18 x .50 Hex Washer Head          |
| 30   | 06543500 | 6    | Nut, Locking Top Flange .25-20                       |
| 31   | 07500131 | 2    | Cap Plug, Square .75-14-20 Ribbed                    |
| 32   | 04193500 | 2    | Spacer, .375 x .625 x .970 (PM)                      |
| 33   | 05501017 | 4    | Bushing, Flange, .625 x .750 x .450 x .875           |
| 34   | 05500932 | 2    | Bushing, Eccentric .31 x .75 x .97                   |
| 35   | 04192951 | 2    | Weldment, Upper Control Arm                          |
| 36   | 07050000 | 4    | Bolt, Serrated Hex Flange Washer Head .375-16 x 1.25 |
| 37   | 06436200 | 4    | Washer, Flat Steel .406 x .812 x .065                |
| 38   | 06537200 | 4    | Nut, Locking Center Jam .375-16                      |

# ENGINE, EXHAUST, BELTS AND IDLERS

Models 915184, 186, 188, 198



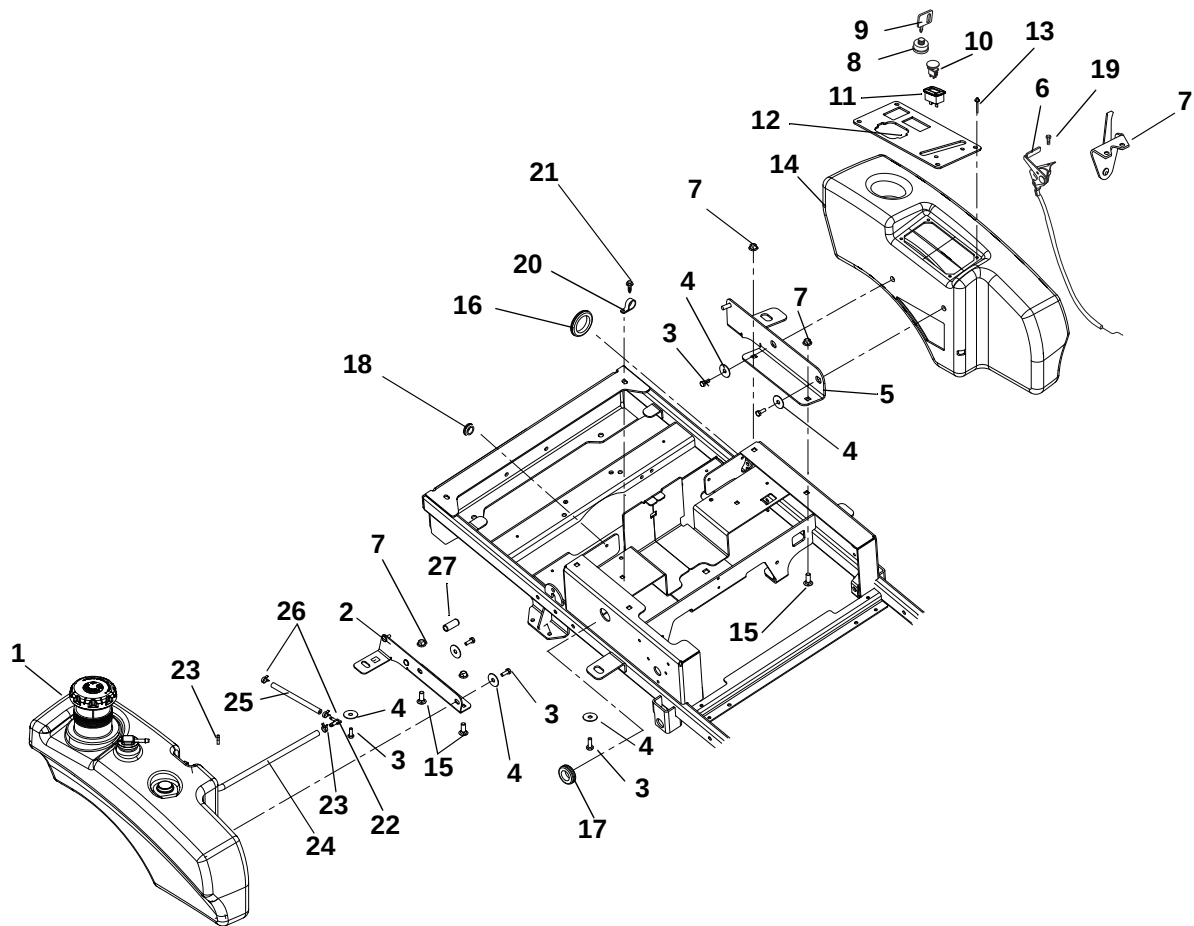
# ENGINE, EXHAUST, BELTS AND IDLERS

## Models 915184, 186, 188, 198

| Item | Part No. | Qty. | Description                                        |
|------|----------|------|----------------------------------------------------|
| 1    | 08201103 | 1    | Engine, Kohler Twin - 25 HP Pro (915184)           |
|      | 08201102 | 1    | Engine, Kohler Twin - 24 HP Pro (915186, 188, 198) |
| 2    | 07411600 | 3    | Screw, Tapping .250-20 x .37 Hex Washer Head       |
| 3    | 06309300 | 1    | Washer, Locking .44 x .109 Regular                 |
| 4    | 06443600 | 1    | Washer, Flat Steel .469 x 2.00 x .25               |
| 5    | 04678300 | 1    | Clutch, XL (915184)                                |
|      | 04678400 | 1    | Clutch, XL (9151186, 188, 198)                     |
| 6    | 07242200 | 1    | Belt, HA 62.50 Wrapped                             |
| 7    | 07336567 | 1    | Pulley, V 4.5 x 1.00 AB Section with Key           |
| 8    | 05516400 | 1    | Bushing, Sleeve .500 x .750 x 1.560                |
| 9    | 02996000 | 1    | External, Crankshaft Lower                         |
| 10   | 05500039 | 2    | Bushing, Flange 0.75 x 0.875 x .625 x 1.125        |
| 11   | 06442000 | 3    | Washer, Flat Steel .563 x 1.38 x .109              |
| 12   | 06224200 | 1    | Bolt, Round Head Square Neck .38-16 x 1.50 Grade 5 |
| 13   | 08311700 | 1    | Spring, Tension .105 x .812 x 3.88                 |
| 14   | 02003800 | 1    | Weldment, Ground Drive Idler Arm                   |
| 15   | 06545500 | 2    | Nut, 3/8-16 Flange Nyloc                           |
| 16   | 06543600 | 1    | Nut, Locking Top Flange .50-13                     |
| 17   | 05900125 | 4    | Bolt, Hex .38-16 x 1.25                            |
| 18   | 03844200 | 1    | Hose Assembly, Oil Drain                           |
| 19   | 05966700 | 1    | Bolt, Hex .44-20 x 4.50 Grade 8                    |
| 20   | 07300101 | 1    | Assembly, 4" Idler                                 |
| 21   | 06545400 | 3    | Nut, .31-18 Nyloc Flange                           |
| 22   | 04249700 | 1    | Muffler, Kohler Twin                               |
| 23   | 06542000 | 1    | Nut, Locking Top Flange .38-16                     |
| 24   | 03278100 | 38"  | Fuel Hose                                          |
| 25   | 06916000 | 2    | J-Clamp                                            |
| 26   | 05946900 | 2    | Bolt, Hex .31-18 x 1.00 Grade 5                    |
| 27   | 03260051 | 1    | Clutch Stop                                        |
| 28   | 06225500 | 1    | Bolt, Round Head Square Neck .50-13 x 2.50 Grade 5 |
| 29   | 06534900 | 1    | Nut, Flange .375-16                                |
| 30   | 05958400 | 1    | Bolt, Hex .38-16 x 2.50 Grade 5                    |
| 31   | 06308600 | 4    | Washer, Locking .31 x .078 Regular                 |
| 32   | 05946800 | 2    | Bolt, Hex .25-20 x .75                             |
| 33   | 04593051 | 1    | Bracket, Battery Holder                            |
| 34   | 06437300 | 2    | Washer, Flat Steel .281 x .62 x .065               |
| 35   | 06509200 | 2    | Nut, KEPS .250-20                                  |
| 36   | 06436200 | 4    | Washer, Flat Steel .406 x .812 x .065              |
| 37   | 05959400 | 1    | Bolt, Hex .38-16 x .75 Grade 5                     |
| 38   | 03278800 | 2    | Clamp, Fuel Line                                   |
| 39   | 04591900 | 1    | Battery, 12V, 215 CCA, GEP                         |
| 40   | 06602100 | 1    | Key, Straight .25 x 2.0 x .25                      |

# FUEL TANK

Models 915184, 186, 188

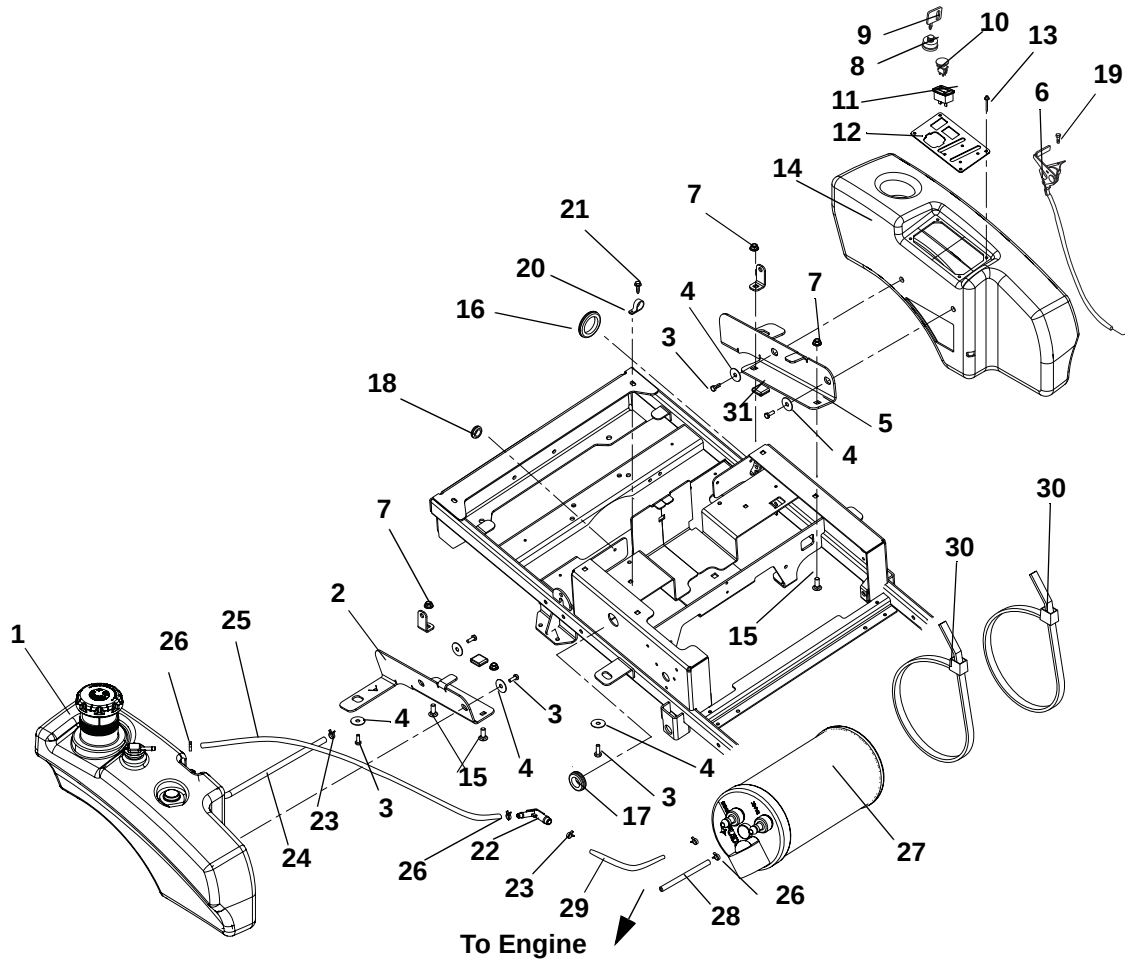


| Item | Part No. | Qty.   | Description                                         |
|------|----------|--------|-----------------------------------------------------|
| 1    | 04429900 | 1      | Tank, XL Non-Permeable Fuel                         |
| 2    | 04718053 | 1      | Weldment, RH Tank Mount                             |
| 3    | 07049500 | 6      | Bolt, Serrated Hex Flange Washer Head .312-18 x .50 |
| 4    | 06446900 | 6      | Washer, Flat Steel .347 x 1.254 x .048              |
| 5    | 04718153 | 1      | Weldment, LH Fender Mount                           |
| 6    | 06900423 | 1      | Cable, Throttle                                     |
| 7    | 06545500 | 4      | Nut, .38-16 Nyloc Flange                            |
| 8    | 01588300 | 1      | Key Switch                                          |
| 9    | 02460700 | 1      | Key, w/Cap                                          |
| 10   | 01545600 | 1      | Switch, Clutch                                      |
| 11   | 03966800 | 1      | Hour Meter, Digital                                 |
| 12   | 04824151 | 1      | Panel, Control                                      |
| 13   | 07400106 | 4      | Screw, Hex .25 x 14-.75                             |
| 14   | 02967400 | 1      | Fender, XL                                          |
| 15   | 06223600 | 4      | Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5  |
| 16   | 07500017 | 1      | Grommet, 2.00"                                      |
| 17   | 07506500 | 1      | Grommet .125 x 1.000 ID                             |
| 18   | 07500031 | 1      | Grommet, Rubber 5/8 ID/1.13 OD                      |
| 19   | 07415800 | 4      | Screw, Tapping 10-24 x .50 Hex Washer Head Thread   |
| 20   | 06900036 | 1      | Clamp, Cushioned Steel                              |
| 21   | 07412900 | 1      | Screw, Tap Hex Washer Head .38-16 x .5              |
| 22   | 04097000 | 1      | Fitting, 3/16 x 1/4 90 Degree VAC                   |
| 23   | 03278800 | 2      | Clamp, Fuel Line                                    |
| 24   | 03278100 | 25 in. | Hose, .25 Low-Perm Bulk Gas                         |
| 25   | 03375900 | 34 in. | Hose, .188 Low-Perm Bulk Gas                        |
| 26   | 04097700 | 2      | Clamp, Hose, Spring .188                            |
| 27   | 07500314 | 1      | Cap, End .315 x 1.00                                |



# FUEL SYSTEM – CARB

Models 915198



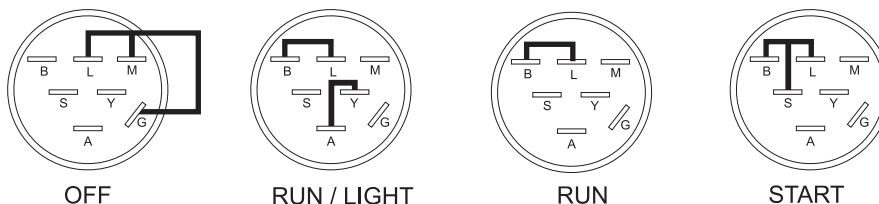
| Item | Part No. | Qty.   | Description                                         |
|------|----------|--------|-----------------------------------------------------|
| 1    | 04737800 | 1      | Tank, XL Non-Permeable Fuel                         |
| 2    | 04718053 | 1      | Weldment, RH Tank Mount                             |
| 3    | 07049500 | 6      | Bolt, Serrated Hex Flange Washer Head .312-18 x .50 |
| 4    | 06446900 | 6      | Washer, Flat Steel .347 x 1.254 x .048              |
| 5    | 04718153 | 1      | Weldment, LH Fender Mount                           |
| 6    | 06900423 | 1      | Cable, Throttle                                     |
| 7    | 06545500 | 4      | Nut, .38-16 Nyloc Flange                            |
| 8    | 01588300 | 1      | Key Switch                                          |
| 9    | 02460700 | 1      | Key, w/Cap                                          |
| 10   | 01545600 | 1      | Switch, Clutch                                      |
| 11   | 03966800 | 1      | Hour Meter, Digital                                 |
| 12   | 03887051 | 1      | Panel, Control                                      |
| 13   | 07400106 | 4      | Screw, Hex .25 x 14-.75                             |
| 14   | 02967400 | 1      | Fender, XL                                          |
| 15   | 06223600 | 4      | Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5  |
| 16   | 07500017 | 1      | Grommet, 2.00"                                      |
| 17   | 07506500 | 1      | Grommet .125 x 1.000 ID                             |
| 18   | 07500031 | 1      | Grommet, Rubber 5/8 ID/1.13 OD                      |
| 19   | 07415800 | 4      | Screw, Tapping 10-24 x .50 Hex Washer Head Thread   |
| 20   | 06900036 | 1      | Clamp, Cushioned Steel                              |
| 21   | 07412900 | 1      | Screw, Tap Hex Washer Head .38-16 x .5              |
| 22   | 04097000 | 1      | Fitting, 3/16 x 1/4 90 Degree VAC                   |
| 23   | 03278800 | 4      | Clamp, Fuel Line                                    |
| 24   | 03278100 | 25 in. | Hose, .25 Low-Perm Bulk Gas                         |
| 25   | 03375900 | 34 in. | Hose, .188 Low-Perm Bulk Gas                        |
| 26   | 04097700 | 3      | Clamp, Hose, Spring .188                            |
| 27   | 04058210 | 1      | 400 CC Carbon Canister 3/16 PT                      |
| 28   | 03278100 | 18 in  | Hose, .25 Low-Perm Bulk Gas                         |
| 29   | 03375900 | 4 in   | Hose, .188 Low-Perm Bulk Gas                        |
| 30   | 04003800 | 2      | Tie Wrap                                            |
| 31   | 07500037 | 2      | Grip, Rubber                                        |

# CONTINUITY DIAGRAM

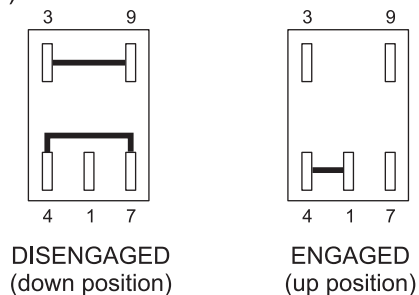
Models 915184, 186, 188, 198

The diagrams below show the various states of connection for electrical components.  
The solid lines on switches show continuity.  
NOTE: All switches are viewed from the rear.

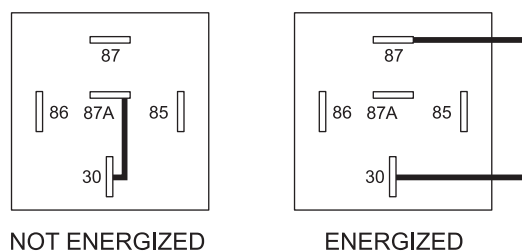
## Key Switch (01588300)



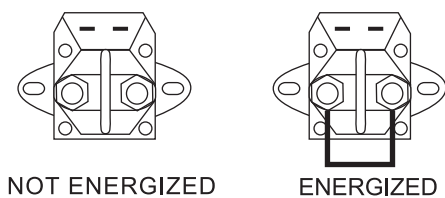
## PTO Switch (01545600)



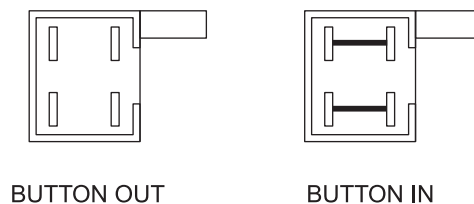
## Relay (03042800)



## Solenoid (04781700)

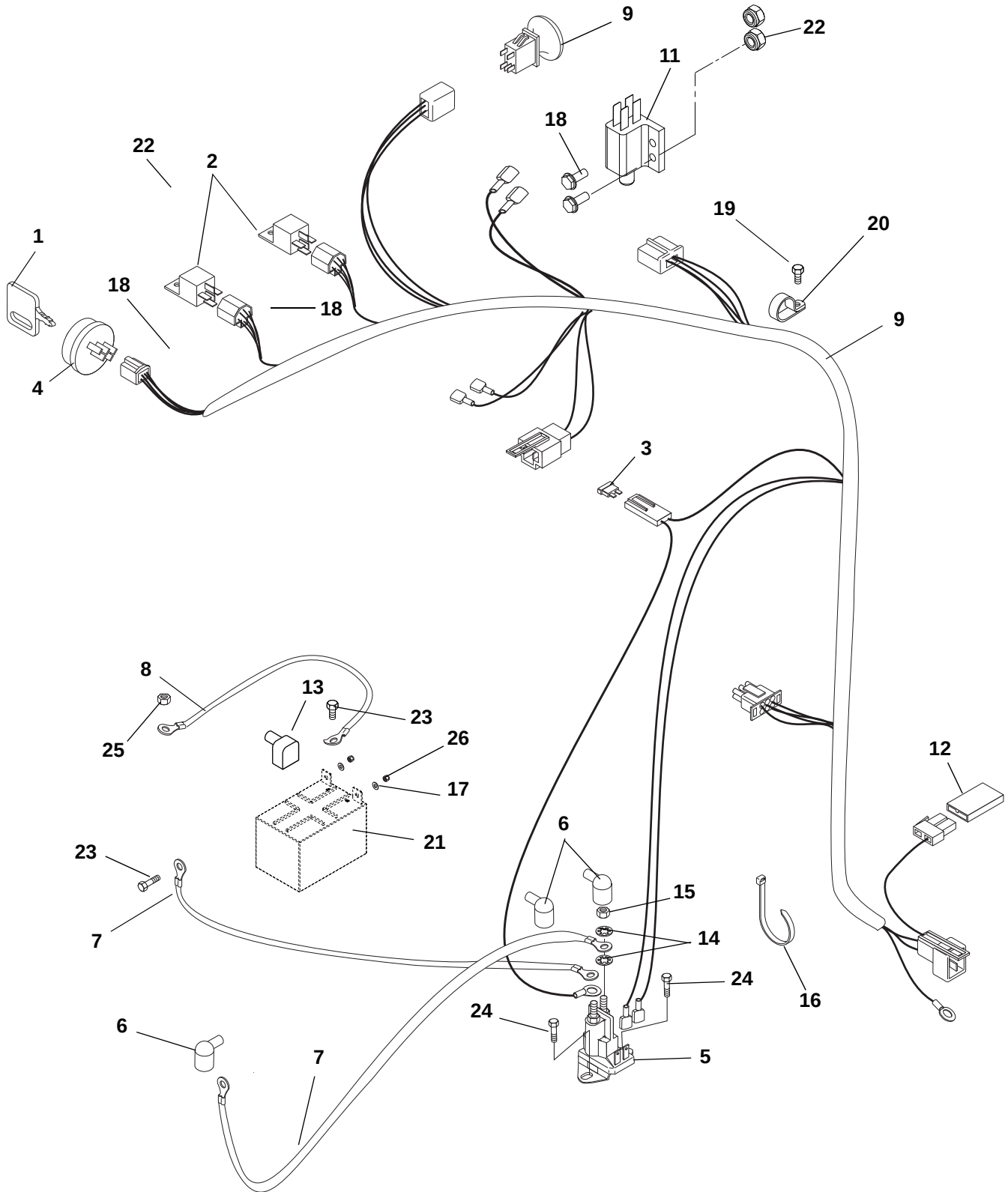


## Park Brake Switch (03606600)



# ELECTRICAL SYSTEM

Models 915184, 186, 188, 198



# ELECTRICAL SYSTEM

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## Models 915184, 186, 188, 198

| Item | Part No. | Qty. | Description                                                |
|------|----------|------|------------------------------------------------------------|
| 1    | 02460700 | 1    | Key with Cap                                               |
| 2    | 03042800 | 2    | Relay                                                      |
| 3    | 09351100 | 1    | Fuse, 30 AMP                                               |
| 4    | 01588300 | 1    | Key Switch                                                 |
| 5    | 04781700 | 1    | Solenoid, Starter (Sealed)                                 |
| 6    | 07533200 | 3    | Boot, Eyelet Terminal                                      |
| 7    | 04787500 | 2    | Starter Cable                                              |
| 8    | 03287100 | 1    | Cable, Ground .25 x 13.00 x .31                            |
| 9    | 01545600 | 1    | Switch, Clutch With Retainer                               |
| 10   | 04781900 | 1    | Harness                                                    |
| 11   | 03606600 | 1    | Switch, Double Pole N.O. / N.O.                            |
| 12   | 09293500 | 1    | Diode, Connector Shell                                     |
| 13   | 07505700 | 1    | Insulator                                                  |
| 14   | 06306800 | 2    | Washer, Locking .31                                        |
| 15   | 06539800 | 2    | Nut, Jam .31-24                                            |
| 16   | 07517300 | 2    | Cable Tie                                                  |
| 17   | 06437300 | 2    | Washer, FL-STL .281x.62x.065                               |
| 18   | 06116900 | 2    | Screw, Hex Washer Head Machine 10-24 x .75                 |
| 19   | 07412900 | 1    | Screw, Tapping Hex Washer Head Thread Rolling .38-16 x .50 |
| 20   | 06900036 | 1    | Clamp, Cushioned Steel .75                                 |
| 21   | 04738800 | 1    | Battery, 12V-12A-190CCA                                    |
| 22   | 06536000 | 2    | Nut, Locking Nylon 10-24 with Insert                       |
| 23   | 05946800 | 2    | Bolt-Hex .25-20x.75 GR5 YWZC                               |
| 24   | 07411600 | 2    | Screw-Tap .25-20x.37 HWH YWZTR                             |
| 25   | 06543500 | 1    | Nut-Lock Top FLG .25-20 YWZC                               |
| 26   | 06509200 | 2    | Nut - KEPS .25-.20                                         |
| 27   | 07800336 | 1    | Decal, U1 Battery Replacement                              |

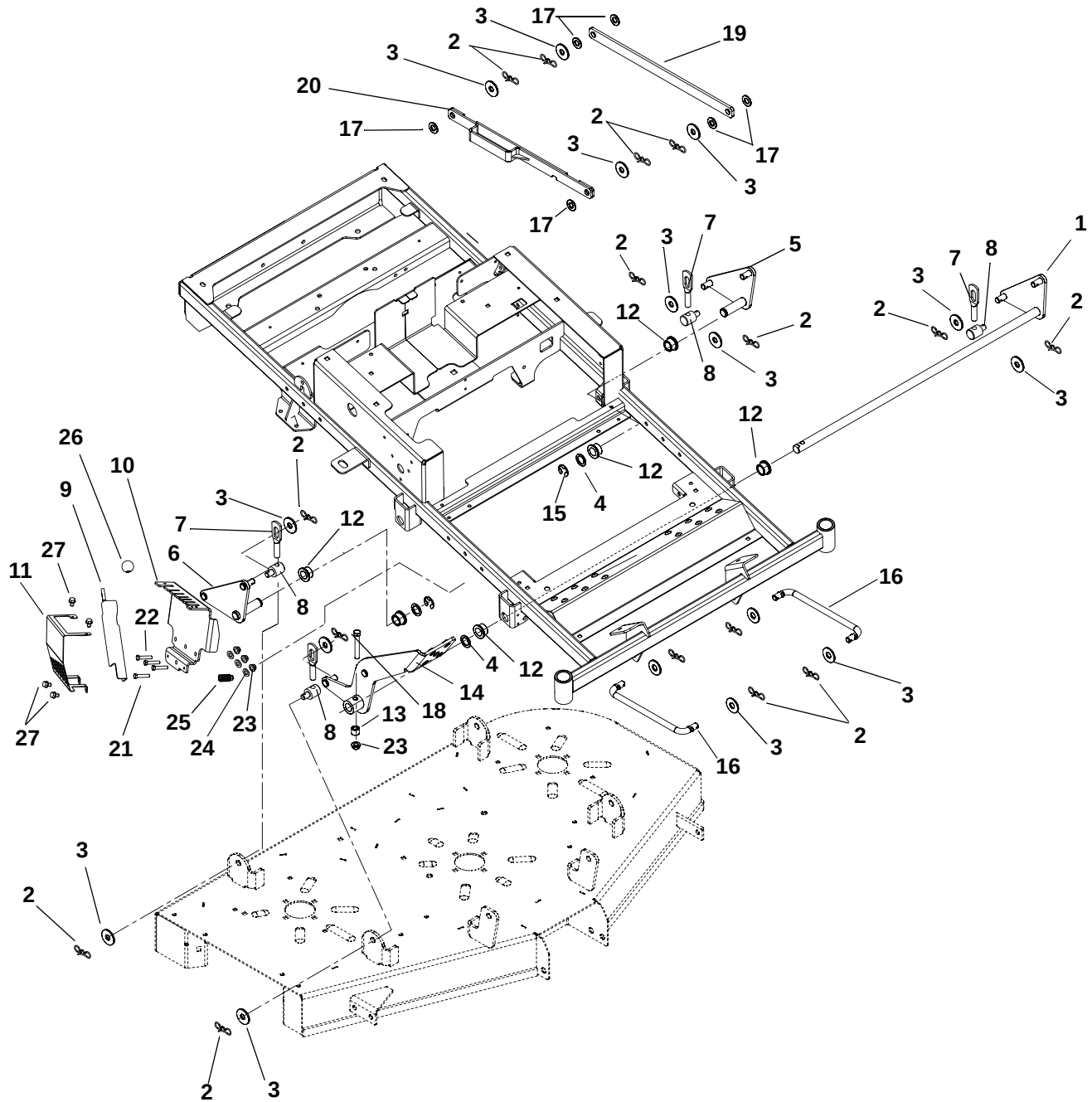


## NOTES

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# MOWER DECK LIFT

Models 915184, 186, 188, 198



# MOWER DECK LIFT

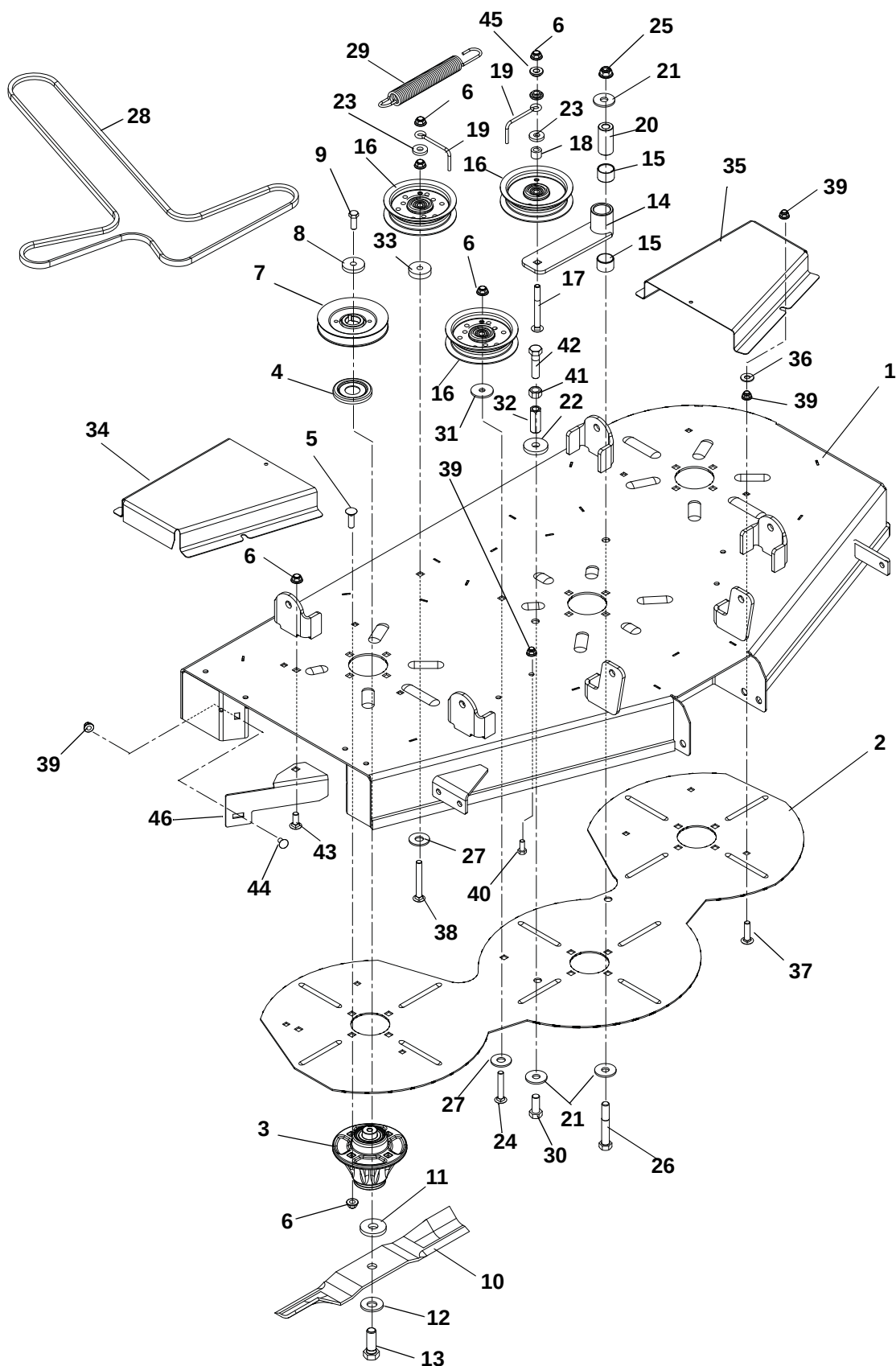
## Models 915184, 186, 188, 198

| Item | Part No. | Qty. | Description                                                    |
|------|----------|------|----------------------------------------------------------------|
| 1    | 02969267 | 1    | Weldment, Deck Pivot Front                                     |
| 2    | 06700201 | 16   | Pin, Bow Tie Locking Cotter .091 x 1.875                       |
| 3    | 06436400 | 16   | Washer, Flat Steel.511 x 1.441 x .125                          |
| 4    | 06441400 | 4    | Washer, Flat Steel .754 x 1.125 x .062                         |
| 5    | 02969467 | 1    | Weldment, Deck Pivot ZTXL Rear Left Hand                       |
| 6    | 02969367 | 1    | Weldment, Deck Pivot ZTXL Rear Right Hand                      |
| 7    | 03967600 | 4    | Link, Deck                                                     |
| 8    | 01590400 | 4    | Trunnion .50                                                   |
| 9    | 04555551 | 1    | Lever, Weldment HOC XL                                         |
| 10   | 04650251 | 1    | Bracket, HOC XL                                                |
| 11   | 04650351 | 1    | Guard, Plate Styled HOC                                        |
| 12   | 05503900 | 6    | Bushing, Flange .750 x 1.000 x .625 x 1.250                    |
| 13   | 08553700 | 1    | Bushing, Sleeve .391 x .688 x .52                              |
| 14   | 02969151 | 1    | Weldment, XL Foot Pedal                                        |
| 15   | 05707400 | 2    | Ring, Retaining-External .750 x .050                           |
| 16   | 02004500 | 2    | Link, Drag                                                     |
| 17   | 06443300 | 6    | Washer, Flat Nylon .52 x 1.00 x .08                            |
| 18   | 05958400 | 1    | Bolt, Hex .38-16 x 2.50 Grade 5                                |
| 19   | 02973051 | 1    | Link, Lift                                                     |
| 20   | 04567367 | 1    | HOC, Link Retaining XL                                         |
| 21   | 05962900 | 1    | Bolt, Hex .38-16 x 2.25                                        |
| 22   | 05958500 | 3    | Bolt, Hex .38-16 x 1.75 Grade 5                                |
| 23   | 06545500 | 5    | Nut .38-16 Nyloc Flange                                        |
| 24   | 06435700 | 6    | Washer, Flat Steel .38 x .875 x .083                           |
| 25   | 08337500 | 1    | Spring                                                         |
| 26   | 07533500 | 1    | Knob                                                           |
| 27   | 07400034 | 4    | Screw, Tapping Hex Washer Head Thread Rolling .25-20 x .50 YWZ |



# MOWER DECK, BELT, IDLERS AND BLADES

Models 915184, 186, 188, 198



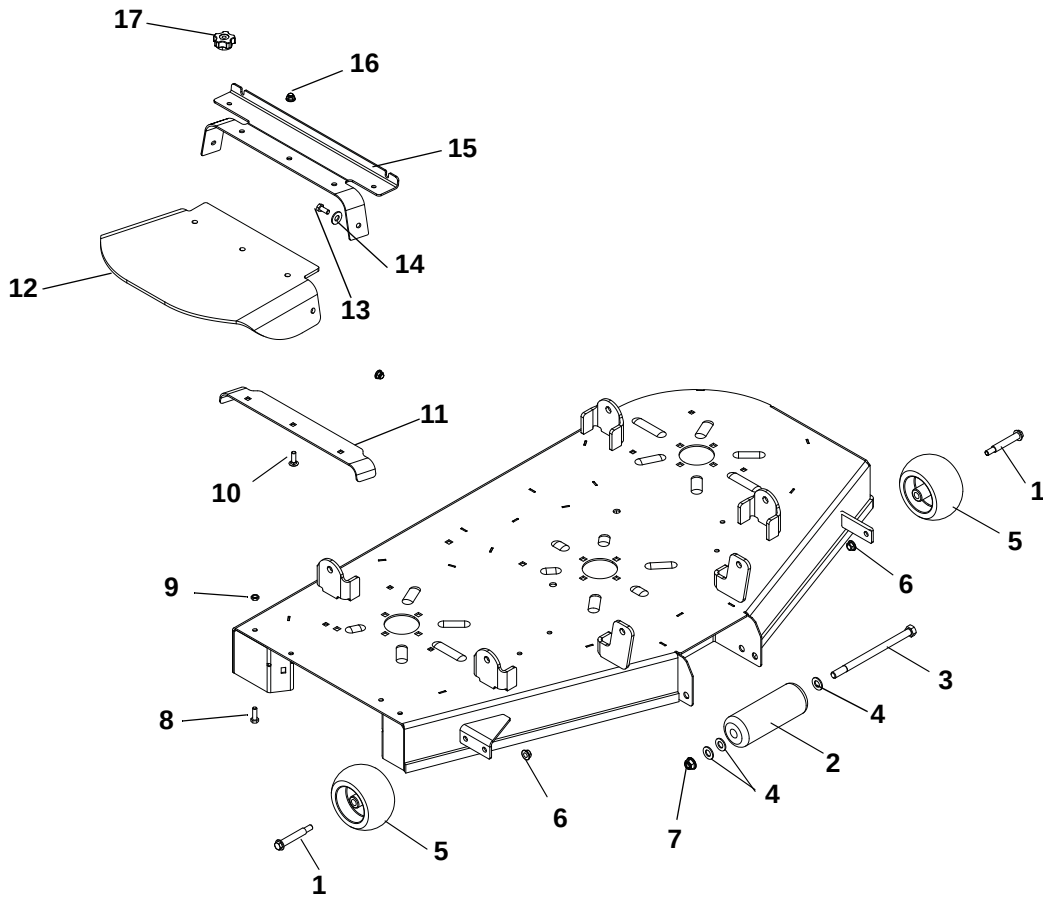
# MOWER DECK, BELT, IDLERS AND BLADES

## Models 915184, 186, 188, 198

| Item | Part No. | Qty. | Description                                        |
|------|----------|------|----------------------------------------------------|
| 1    | 51524300 | 1    | Deck Replacement, 42 Deck (ZT XL) (915184)         |
|      | 51524400 | 1    | Deck Replacement, 48 Deck (ZT XL) (915186, 198)    |
|      | 51524500 | 1    | Deck Replacement, 54 Deck (ZT XL) (915188)         |
| 2    | 03273053 | 1    | Doubler Plate, 42 ZT XL (915184)                   |
|      | 02991053 | 1    | Plate, 48" ZT XL Deck (915186, 198)                |
|      | 02989853 | 1    | Doubler Plate, 54" Deck (915188)                   |
| 3    | 61543800 | 3    | Spindle Assembly                                   |
| 4    | 00587400 | 3    | Dust Cap                                           |
| 5    | 06224100 | 12   | Bolt, Round Head Square Neck .38-16 x 1.25         |
| 6    | 06545500 | 17   | Nut .38-16 Flange Nyloc                            |
| 7    | 07330267 | 3    | Sheave, Spindle 4.75 Dia.                          |
| 8    | 06400006 | 3    | Washer, Flat Steel .406 x 1.50 x .245              |
| 9    | 05900013 | 3    | Bolt, Hex .38-16 x 1.00 EP30 Grade 8               |
| 10   | 02961600 | 3    | Blade, 14.50" Mower (915184)                       |
|      | 02982000 | 3    | Blade, 16.19" Mower (915186, 198)                  |
|      | 02961700 | 3    | Blade, 18.50" Mower (915188)                       |
| 11   | 06400829 | 3    | Washer, Flat .640 x 1.75 x .250                    |
| 12   | 06445700 | 3    | Washer, Beveled .63 x 1.625 x .140                 |
| 13   | 05978900 | 3    | Bolt, Hex .62-18 x 1.75 Grade 8                    |
| 14   | 00652600 | 1    | Idler Arm                                          |
| 15   | 05435800 | 2    | Bearing, 1.00 x 1.12 x .75                         |
| 16   | 07300039 | 3    | Assembly, Idler 4"                                 |
| 17   | 06222400 | 1    | Bolt, Round Head Square Neck .38-16 x 3.50 Grade 5 |
| 18   | 08553700 | 1    | Bushing, Sleeve .391 x .688 x .52                  |
| 19   | 00391900 | 2    | Finger, Belt                                       |
| 20   | 01581700 | 1    | Spacer, Powdered Metal                             |
| 21   | 06436400 | 3    | Washer, Flat Steel .511 x 1.441 x .125             |
| 22   | 06445000 | 1    | Washer, Flat Steel .515 x 1.625 x .25              |
| 23   | 06444000 | 2    | Washer, Flat Steel .406 x 1.00 x .188              |
| 24   | 06213400 | 1    | Bolt, Round Head Square Neck .38-16 x 2.25 Grade 5 |
| 25   | 06500010 | 1    | Nut, .50-13 Nyloc Flange                           |
| 26   | 05965800 | 1    | Bolt, Hex .50-13 x 3.50 Grade 5                    |
| 27   | 06442000 | 1    | Washer, Flat Steel .563 x 1.38 x .109              |
| 28   | 07219600 | 1    | Belt, HA 127.12 Wrapped (915184)                   |
|      | 07200436 | 1    | Belt, HA Wrapped 134" (915186, 198)                |
|      | 07200023 | 1    | Belt, HA 145.50 Wrapped (915188)                   |
| 29   | 08300020 | 1    | Spring                                             |
| 30   | 05958900 | 1    | Bolt, Hex .50-13 x 1.25 Grade 5                    |
| 31   | 06441700 | 1    | Washer, Flat Steel .39 x 1.5 x .125                |
| 32   | 06500013 | 1    | Nut, Coupling .50-13 x 1.75                        |
| 33   | 01594000 | 1    | Spacer, .39 x 1.50 x .380                          |
| 34   | 00655953 | 1    | Belt Cover, Right (915184)                         |
|      | 00486953 | 1    | Belt Cover, Right (915186, 198)                    |
|      | 02995353 | 1    | Belt Cover, Right (915188)                         |
| 35   | 00607553 | 1    | Belt Cover, Left (915184)                          |
|      | 00486853 | 1    | Belt Cover, Left (915186, 198)                     |
|      | 02995253 | 1    | Belt Cover, Left (915188)                          |
| 36   | 06435700 | 6    | Washer, Flat Steel .38 x .875 x .083               |
| 37   | 06219200 | 6    | Bolt, Round Head Square Neck .31-18 x 1.25 Grade 5 |
| 38   | 06228100 | 1    | Bolt, Round Head Square Neck .38-16 x 3.0 Grade 5  |
| 39   | 06545400 | 17   | Nut, .31-18 Nyloc Flange (915186, 188, 198)        |
|      | 06545400 | 19   | Nut, .31-18 Nyloc Flange (915184)                  |
| 40   | 05947000 | 4    | Bolt, Hex .31-18 x .75 Grade 5 (915186, 188, 198)  |
|      | 05947000 | 6    | Bolt, Hex .31-18 x .75 Grade 5 (915184)            |
| 41   | 06537300 | 1    | Nut, Hex .50-13                                    |
| 42   | 05959700 | 1    | Bolt, Hex .50-13 x 2.00 Grade 5                    |
| 43   | 06223600 | 1    | Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5 |
| 44   | 06212200 | 1    | Bolt, Round Head Square Neck .31-18 x .62          |
| 45   | 05515800 | 2    | Bushing, Flange .406 x .88 x .270 x .140           |
| 46   | 02989953 | 1    | Deflector, 42 Deck (915160, 184)                   |
|      | 01975553 | 1    | Deflector, 48/54 Deck (915186, 188, 198)           |

# ANTI-SCALP WHEELS

Models 915184, 186, 188, 198



| Item | Part No. | Qty. | Description                                          |
|------|----------|------|------------------------------------------------------|
| 1    | 07056800 | 2    | Bolt, Shoulder .38-16 x 2.50 Hex Washer Head Grade 5 |
| 2    | 03114100 | 2    | Roller                                               |
| 3    | 05968400 | 2    | Bolt, Hex .50-13 x 8.00 Grade 5                      |
| 4    | 06443300 | 6    | Washer, Flat Nylon .52 x 1.00 x .08                  |
| 5    | 03905600 | 2    | Wheel 5 x 3                                          |
| 6    | 06542000 | 2    | Nut, Locking Top Flange .38-16                       |
| 7    | 06540600 | 2    | Nut, Locking Nylon .50-13                            |
| 8    | 05946900 | 2    | Bolt, Hex .31-18 x 1.00 Grade 5                      |
| 9    | 06500011 | 2    | Nut, Locking Center Jam .31-18                       |
| 10   | 06200008 | 3    | Bolt, Round Head Square Neck .31-18 x 1.25 Grade 5   |
| 11   | 03262353 | 1    | Bracket, Chute Brace, Inner                          |
| 12   | 02973600 | 1    | Chute, Discharge, Rubber                             |
| 13   | 05947000 | 2    | Bolt, Hex .31-18 x .75 Grade 5                       |
| 14   | 06435900 | 2    | Washer, Flat Steel .438 x 1.00 x .083                |
| 15   | 02975853 | 1    | Bracket, Discharge Chute                             |
| 16   | 06545400 | 5    | Nut, .31-18 Nyloc Flange                             |
| 17   | 07534800 | 2    | Knob, Clamping .31-18                                |

## NOTES

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