



Sno-Thro®

Parts Manual

Models

926016 - 11528DLE
926017 - 9526DLE
926024 - 9526DLET
926025 - 11528DLET
926026 - 1332DLET
926027 - 1332 LE
926036 - 1028DLE
926302 - 1332LE
926310 - 9526DLE
926311 - 11528DLE
926312 - 1332DLE
926313 - 1336DLE
926314 - 9526DLET
926315 - 11528DLET
926316 - 1332DLET
926500 - 1332DLE
926501 - 1336DLE
926502 - 936 Brush



THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Ariens replacement parts. The replacement of any part on this vehicle with anything other than an Ariens authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Ariens disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The Ariens dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to Ariens or go to www.ariens.com.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Domestic

Model 926016 (11528DLE)

11.5H.P. 28" Sno-Thro
Serial No. 002101 and up

Model 926017 (9526DLE)

9.5H.P. 26" Sno-Thro
Serial No. 002001 and up

Model 926024 (9526DLET)

9.5H.P. 26" Sno-Thro
Serial No. 000101 and up

Model 926025 (11528DLET)

11.5H.P. 28" Sno-Thro
Serial No. 000101 and up

Model 926026 (1332DLET)

13H.P. 32" Sno-Thro
Serial No. 000101 and up

Model 926027 (1332LE)

13H.P. 32" Sno-Thro
Serial No. 000101 and up

Model 926036 (1028DLE)

10H.P. 28" Sno-Thro
Serial No. 000101 and up

International

Model 926302 (1332LE)

13H.P. 32" Sno-Thro
Serial No. 003501 and up

Model 926311 (11528DLE)

11.5H.P. 28" Sno-Thro
Serial No. 000501 and up

Model 926310 (9526DLE)

9.5H.P. 26" sno-Thro
Serial No. 001001 and up

Model 926312 (1332DLE)

13H.P. 32" Sno-Thro
Serial No. 000501 and up

Model 926313 (1336DLE)

13H.P. 36" Sno-Thro
Serial No. 000501 and up

Model 926314 (9526DLET)

9.5H.P. 26" Sno-Thro
Serial No. 001001 and up

Model 926315 (11528DLET)

11.5H.P. 28" Sno-Thro
Serial No. 000501 and up

Model 926316 (1332DLET)

13H.P. 32" Sno-Thro
Serial No. 000501 and up

Global

Model 926500 (1332DLE)

13H.P. 32" Sno-Thro
Serial No. 003501 and up

Model 926501 (1336DLE)

13H.P. 36" Sno-Thro
Serial No. 006501 and up

Model 926502 (936)

9H.P. 36" Sno-Brush
Serial No. 001501 and up

TABLE OF CONTENTS

DECALS

Decals	4
--------------	---

ENGINE AND DRIVE

Engine and Belt Drive	6
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MAIN FRAME

Speed Selector and Frame	8
Wheels and Axle	10
Track and Axle	12
Reduction Drive	14

OPERATORS CONTROLS

Handlebars, Lever Controls, Panel and Dash	15
Cables and Controls.	17

BLOWER

Chute, Auger and Battery.	19
Gear Case-Cast Iron	22
Discharge Chute - Manual and Electric	25

BRUSH

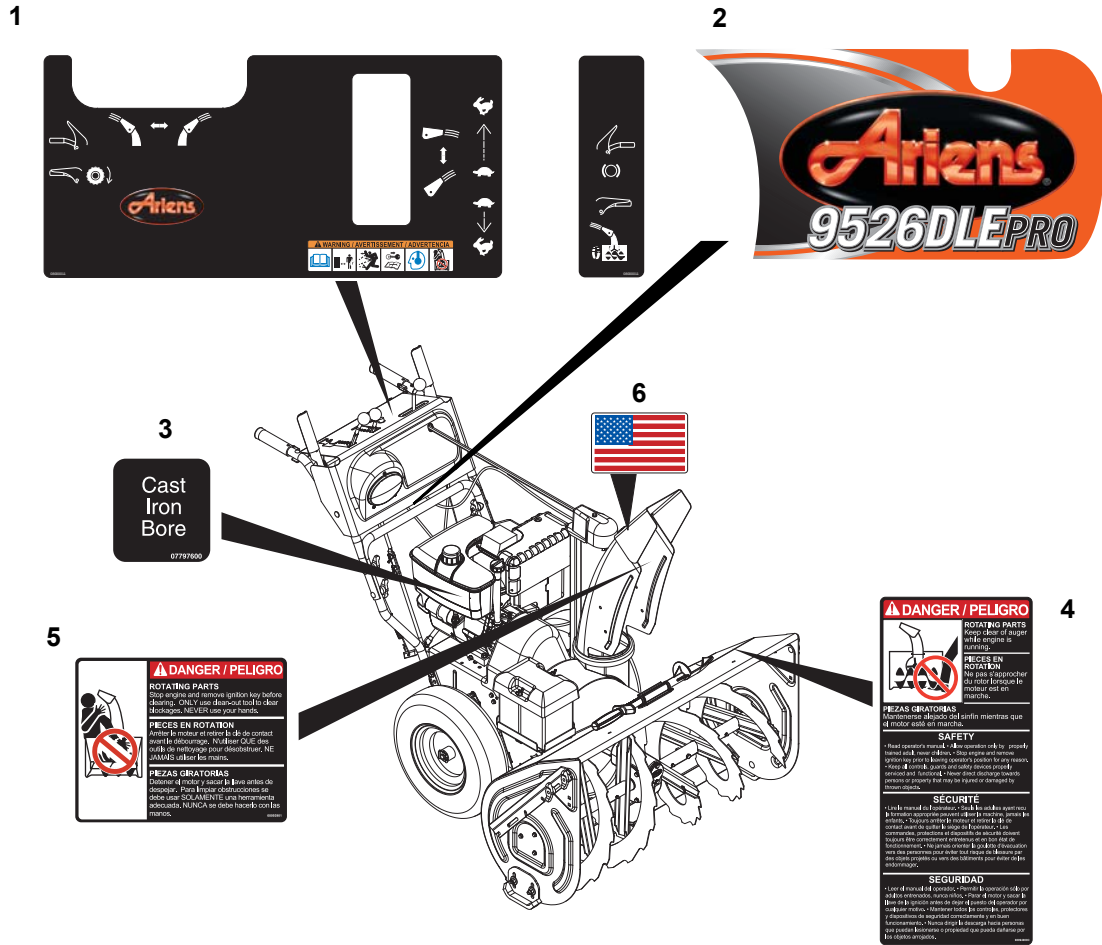
Brush Head	26
Brush Drive Unit.	28

ELECTRICAL SYSTEMS

Electrical.	30
Continuity Diagrams.	32
Wiring Diagrams.	32

DECALS

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

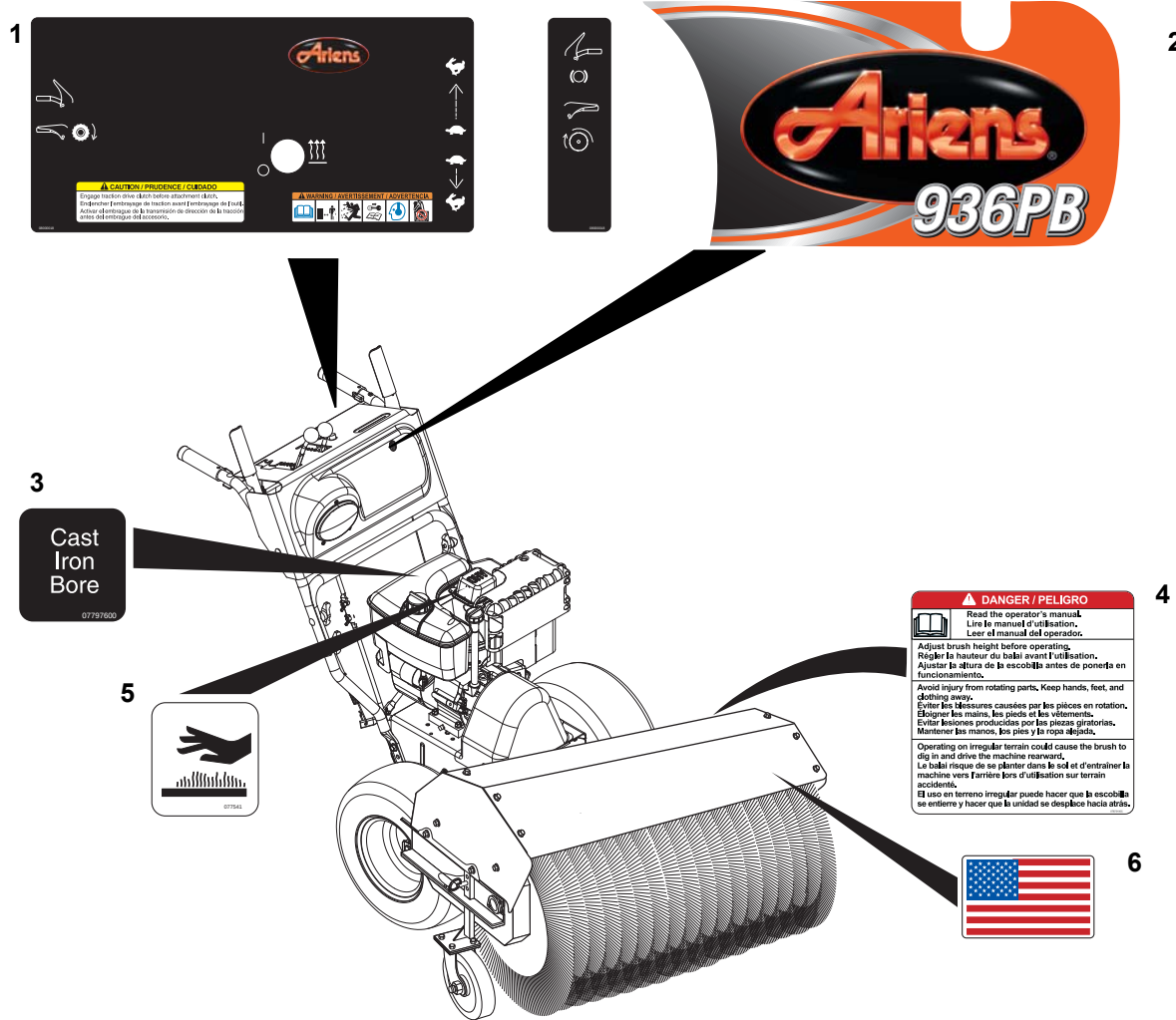


Item	Part No.	Qty.	Description
1	08000129	1	Decal, Control Hand Warmer (016, 017, 310, 311)
	08000130	1	Decal, Control 12v (312, 313, 500, 501)
	08000011	1	Decal, Control (036)
	08000016	1	Decal, Control-HW (027, 302)
	08000104	1	Decal, Control-Track W/HW (024, 025, 314, 315)
	08000105	1	Decal, Control-Track W/12V (026, 316)
2	08000114	1	Decal, ST9526DLE (017, 310)
	08000115	1	Decal, ST11528DLE (016, 311)
	08000116	1	Decal, ST1332DLE (312, 500)
	08000117	1	Decal, ST1336DLE (313, 501)
	08000119	1	Decal, ST9526DLET (024, 314)
	08000120	1	Decal, ST11528DLET (025, 315)
	08000121	1	Decal, ST1332DLET (026, 316)
	08000125	1	Decal, ST1332LE (027, 302)
	08000305	1	Decal, ST1028DLE (036)
3	07797600	1	Decal, Cast Iron Bore
4	08094000	1	Decal, Danger
5	08093901	1	Decal, Danger - Rotating Parts
6	05305100	1	Decal, American Flag

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DECALS

Model 926502

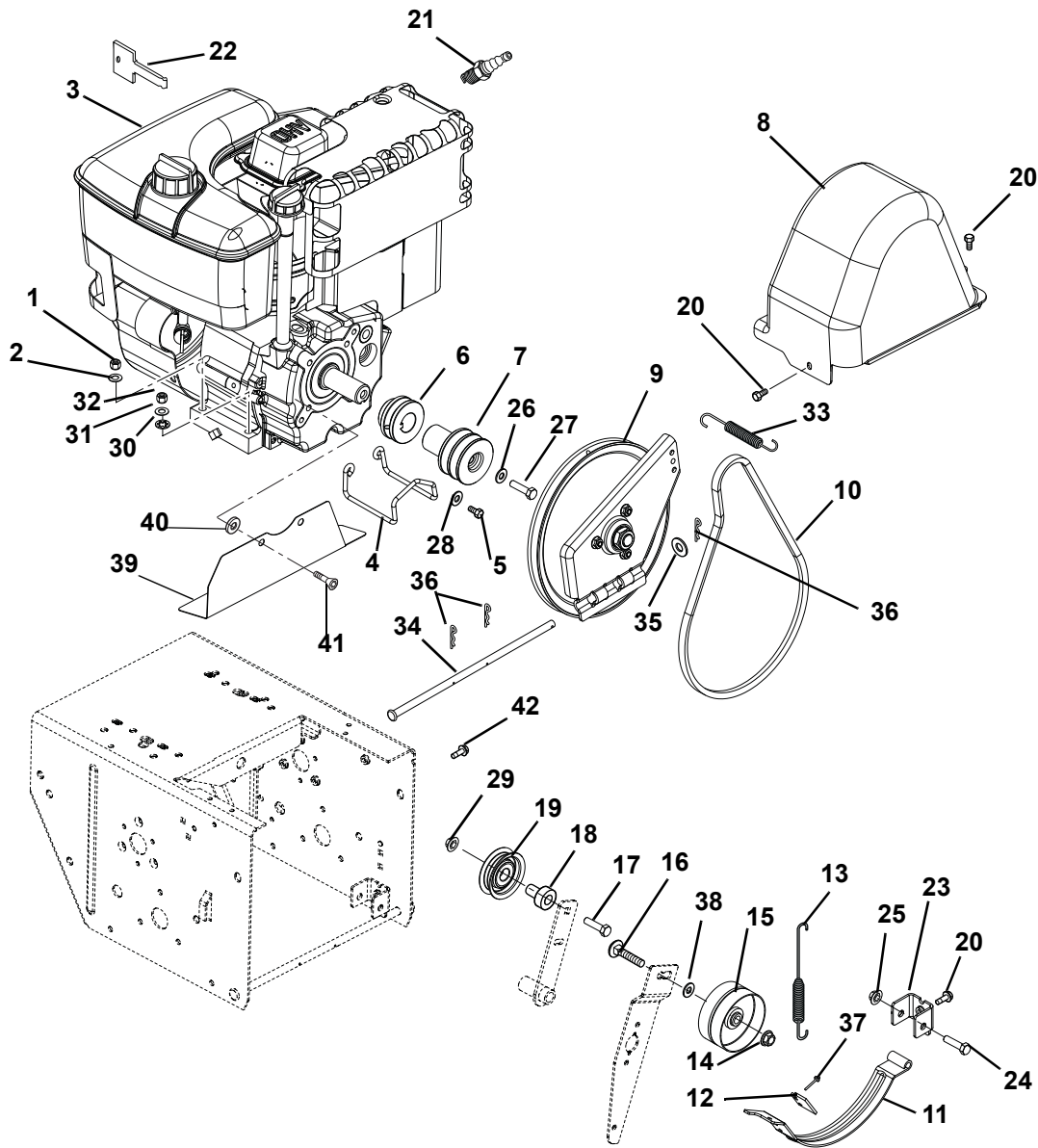


Item	Part No.	Qty.	Description
1	08000131	1	Decal, Control-Ariens PB
2	08000118	1	Decal, PB936
3	07797600	1	Decal, Cast Iron Bore
4	07873100	1	Decal, Danger
5	07754100	1	Decal, Hot Surface
6	05305100	1	Decal, American Flag

PS0871

ENGINE AND BELT DRIVE

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



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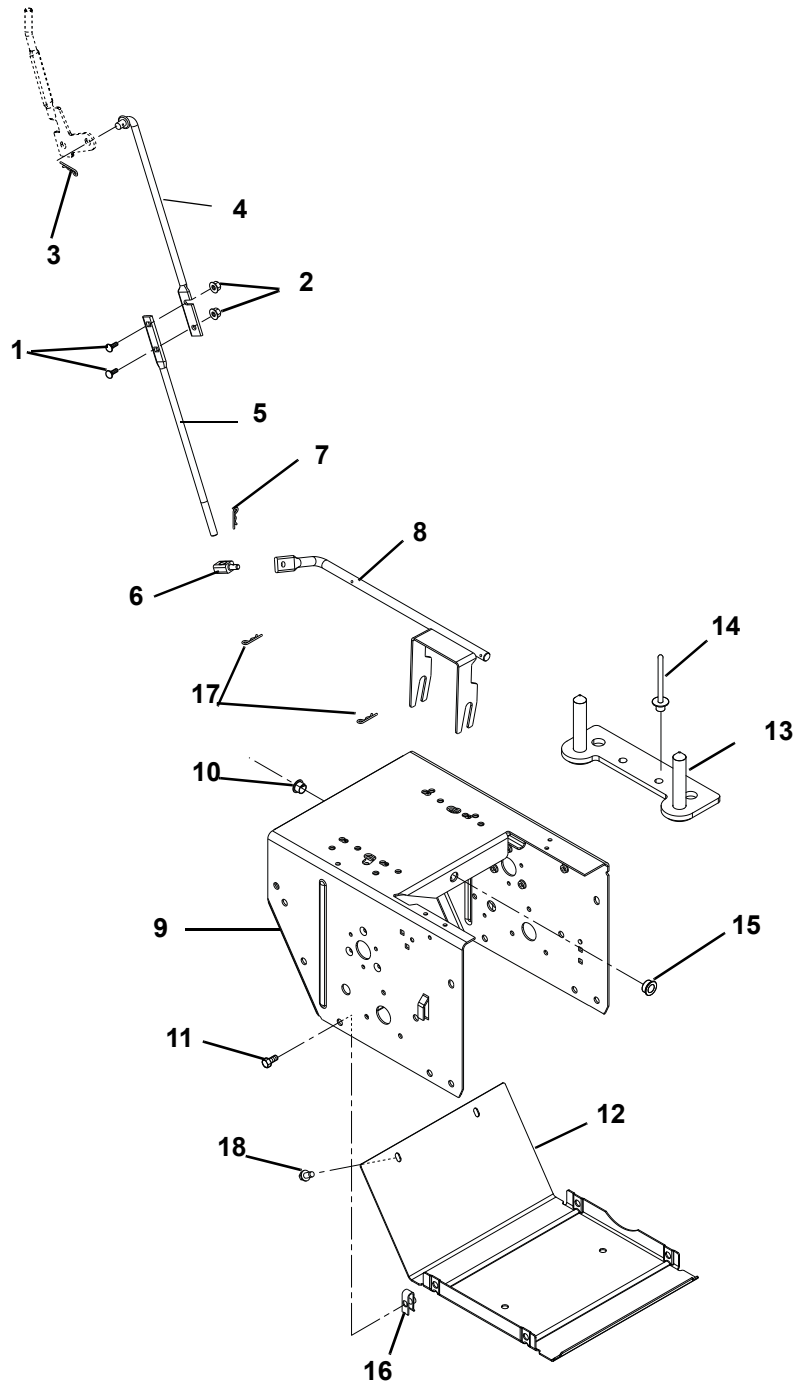
ENGINE AND BELT DRIVE

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	06529200	3	Nut, Hex .31-18 (026, 312, 313, 316, 500, 501)
	06529200	4	Nut, Hex .31-18 (016, 017, 024, 025, 027, 036, 302, 310, 311, 314, 315, 502)
2	06307400	3	Washer, Lock .312 x .097 (026, 312, 313, 316, 500, 501)
	06307400	4	Washer, Lock .312 x .097 (016, 017, 024, 025, 027, 036, 302, 310, 311, 314, 315, 502)
3	08200043	1	Engine, 11.5HP OHV Tecumseh OH318SA - 221828B - 110 Volt (016, 025)
	08200044	1	Engine, 11.5HP OHV Tecumseh OH318SA - 221826B - 240 Volt (311, 315)
	08200046	1	Engine, 13HP Tecumseh OHV OH358SA - 223841C - 240 Volt (302)
	08200047	1	Engine, 13HP Tecumseh OHV OH358SA - 223843C - 12 Volt (026, 312, 313, 316, 500, 501)
	08200232	1	Engine, 9.5HP Tecumseh OHV 110V 3/5 (017, 024)
	08200439	1	Engine, 10HP Tecumseh OHV 120V 18W (036)
	08200045	1	Engine, 13HP Tecumseh OHV 120V (027)
	08200235	1	Engine, 9.5HP OHV Tecumseh OH318SA - 221844B - 220/240 Volt (310, 314)
	08200042	1	Engine, 9HP Tecumseh ALL-SEASON OH318EA - 222719E - 110 Volt (502)
4	02968300	1	Belt Finger
5	05947300	2	Bolt, Hex .31-24 x .75 Grade 5
6	00397100	1	Sheave, Drive
7	02954300	1	Sheave, Attachment (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	00397000	1	Sheave, Attachment (502)
8	00384100	1	Cover, Belt
9	52602700	1	Plate, Swing Assembly
10	07200110	1	V-Belt, 3L-Traction Drive (017, 016, 024, 025, 036, 310, 311, 314, 315, 502)
	07200111	1	V-Belt, 3L Traction Drive (026, 027, 302, 312, 313, 316, 500, 501)
11	00374900	1	Arm, Brake Attachment
12	00180500	1	Pad, Brake
13	08300017	1	Spring, Tension
14	06542000	1	Nut, Locking Top Flange .38-16
15	07314600	1	Idler, Flat (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	07300013	1	Idler, Flat (502)
16	06200111	1	Bolt, Round Head Square Short Neck .38-16 x 1.75 Grade 5 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	05957900	1	Bolt, Hex .38-16 x 1.50 Grade 5 (502)
17	05947500	1	Bolt, Hex .31-18 x 1.25 Grade 5
18	01213100	1	Spacer, Bearing
19	02457400	1	Idler
20	07400034	4	Screw, Tapping Hex Washer Head .25-20 x .50
21	21533500	1	Plug, Spark
22	07532000	1	Key, Push/Pull Tecumseh
23	00430751	1	Pivot, Brake
24	05957200	1	Bolt, Hex .31-18 x 2.00 Grade 5
25	06543100	1	Nut, Locking-Top-Flange .31-18
26	06308800	1	Washer, Locking .38 x .094
27	05901307	1	Bolt, Hex .38-24 x 2.25 Grade 5 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	05958600	1	Bolt, Hex .38-24 x 2.0 (502)
28	06307400	2	Washer, Locking .312 x .097 Heavy
29	06543100	1	Nut, Locking-Top-Flange .31-18
30	06310500	1	Washer, Lock Internal .31 (026, 312, 313, 316, 500, 501)
31	06437200	1	Washer, Flat-Steel .344 x .688 x .065 (026, 312, 313, 316, 500, 501)
32	06529800	1	Nut, Locking-Center .31-18 (312, 313, 316, 500, 501)
33	08300019	1	Spring, Tension
34	00380900	1	Rod, Pivot
35	06436200	1	Washer, Flat Steel .406 x .812 x .065
36	06714800	3	Pin, Hair #25
37	06800028	2	Rivet, Pop .187
38	06435700	1	Washer, Flat-Steel .38 x .875 x .083
39	03276651	1	Baffle, Engine (016, 017, 024, 025, 036, 310, 311) (SN 001001 and up - 314) (502)
	03276751	1	Baffle, Engine (026, 027, 302, 312, 313, 316, 500, 501)
40	06400828	2	Washer, Flat Steel .536 x 1.07 x .109 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313) (SN 001001 and up - 314) (316, 500, 501, 502)
41	06100203	2	Screw, Machine .31-24 x .75 EP80 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313) (SN 001001 and up - 314) (316, 500, 501, 502)
42	07400007	1	Screw, Tapping Hex Washer Head .25-20 x 1.50

SPEED SELECTOR AND FRAME

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



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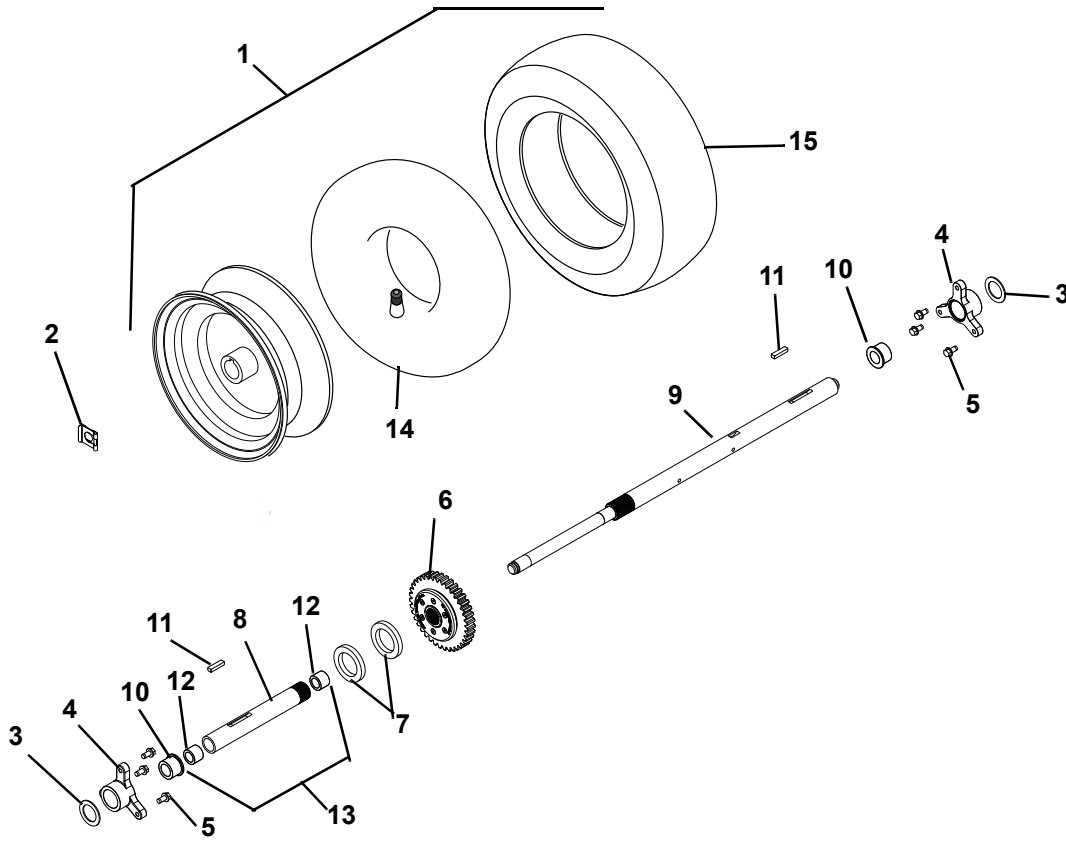
SPEED SELECTOR AND FRAME

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	06219900	2	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
2	06543500	2	Nut, Locking Top Flange .25-20
3	06714800	1	Pin, Hair #25
4	00386000	1	Rod, Shift-Upper
5	00386600	1	Rod, Shift-Lower
6	00386700	1	Pivot, Shift Rod
7	06714800	1	Pin, Hair #25
8	00371300	1	Arm, Shift Weldment
9	00370459	1	Main Frame
10	05500026	1	Bushing, Polyliner .50 Split
11	05900019	4	Bolt, Hex Washer Head .25-20 x .75 Grade 5
12	00375159	1	Cover, Bottom
13	00188400	2	Bolt Strap
14	06800028	2	Rivet, Pop .187
15	05500028	1	Bushing, Polyliner .50 Snapin
16	07009000	4	Nut-Retainer .25-20 x .56
17	06944800	2	Clip, Spring
18	07400034	2	Screw, Tapping Hex Washer Head .25-20 x .50

WHEELS AND AXLES

Model 926016, 017, 036, 310, 311, 312, 313, 500, 501, 502

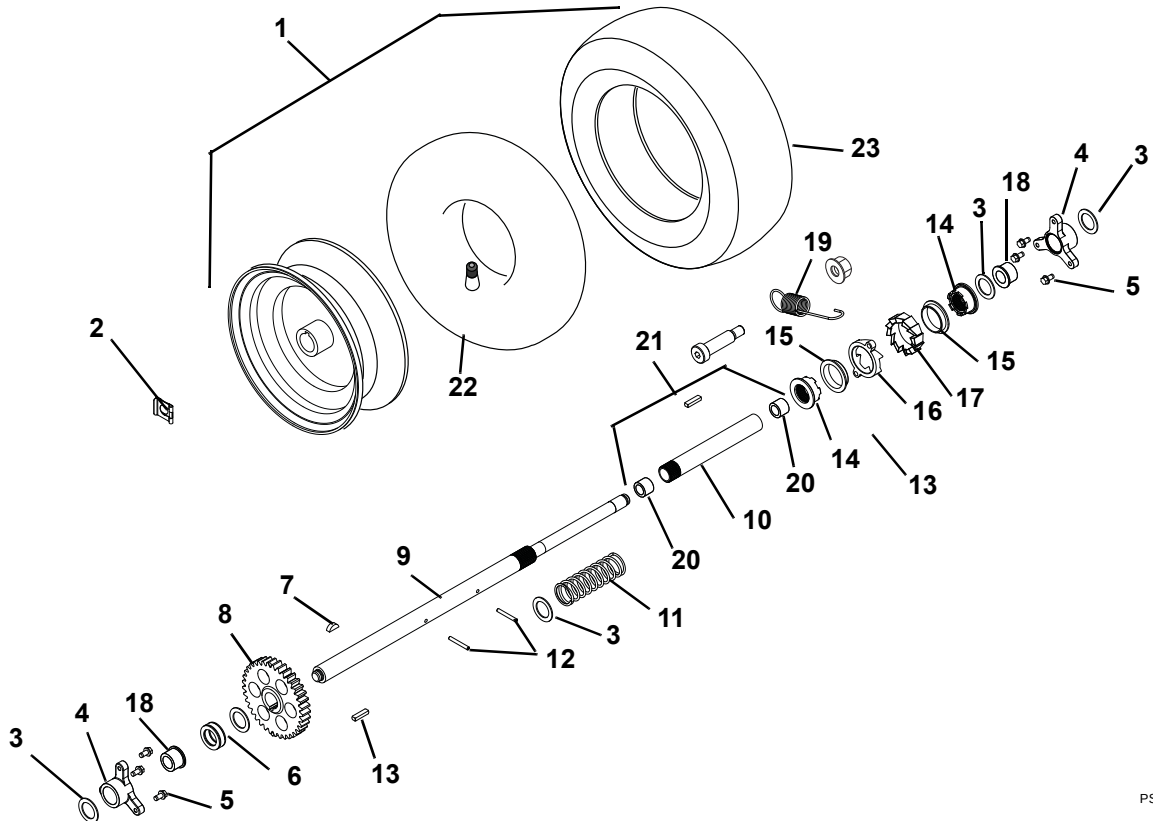


PS0802

Item	Part No.	Qty.	Description
1	07100229	1	Tire/Wheel, Right Hand 16 x 4.80-8 Differential (Includes 14-15) (016, 017, 036, 310, 311)
	07100230	1	Tire/Wheel, Left Hand 16 x 4.80-8 Differential (Includes 14-15) (016, 017, 036, 310, 311)
	07100231	1	Tire/Wheel, Right Hand 16 x 6.50-8 Differential (Includes 14-15) (312, 313, 500, 501, 502)
	07100232	1	Tire/Wheel, Left Hand 16 x 6.50-8 Differential (Includes 14-15) (312, 313, 500, 501, 502)
2	05700001	2	Clip, Snap
3	06436300	2	Washer, Flat Steel 1.010 x 1.505 x .062
4	00275100	2	Bushing, Rake Shaft 1"
5	07400034	6	Screw, Tapping Hex Washer Head .25-20 x .50
6	00866000	1	Differential, Hilliard
7	06443000	2	Washer, Flat Steel 1.062 x 2.0 x .134
8	00660800	1	Axle, Differential-Short
9	00660900	1	Axle, Differential-Long
10	05500030	2	Bushing, Flange Split Nyliner 1.0" HP
11	06600002	2	Key .25 x .188 x 1.00
12	05500023	2	Bushing, Sleeve
13	52604100	AR	Axle, Differential with Bushings (Includes 8 and 12)
14	07103700	2	Tube 4.00 x 8 (016, 017, 036, 310, 311)
	07108700	2	Tube 16 x 6.50- 8 (312, 313, 500, 501, 502)
15	07100727	2	Tire, 4.80-8 K478 (016, 017, 036, 310, 311)
	07100728	2	Tire, 16 x 6.50-8 K478 (312, 313, 500, 501, 502)

WHEELS AND AXLES

Model 926027, 302

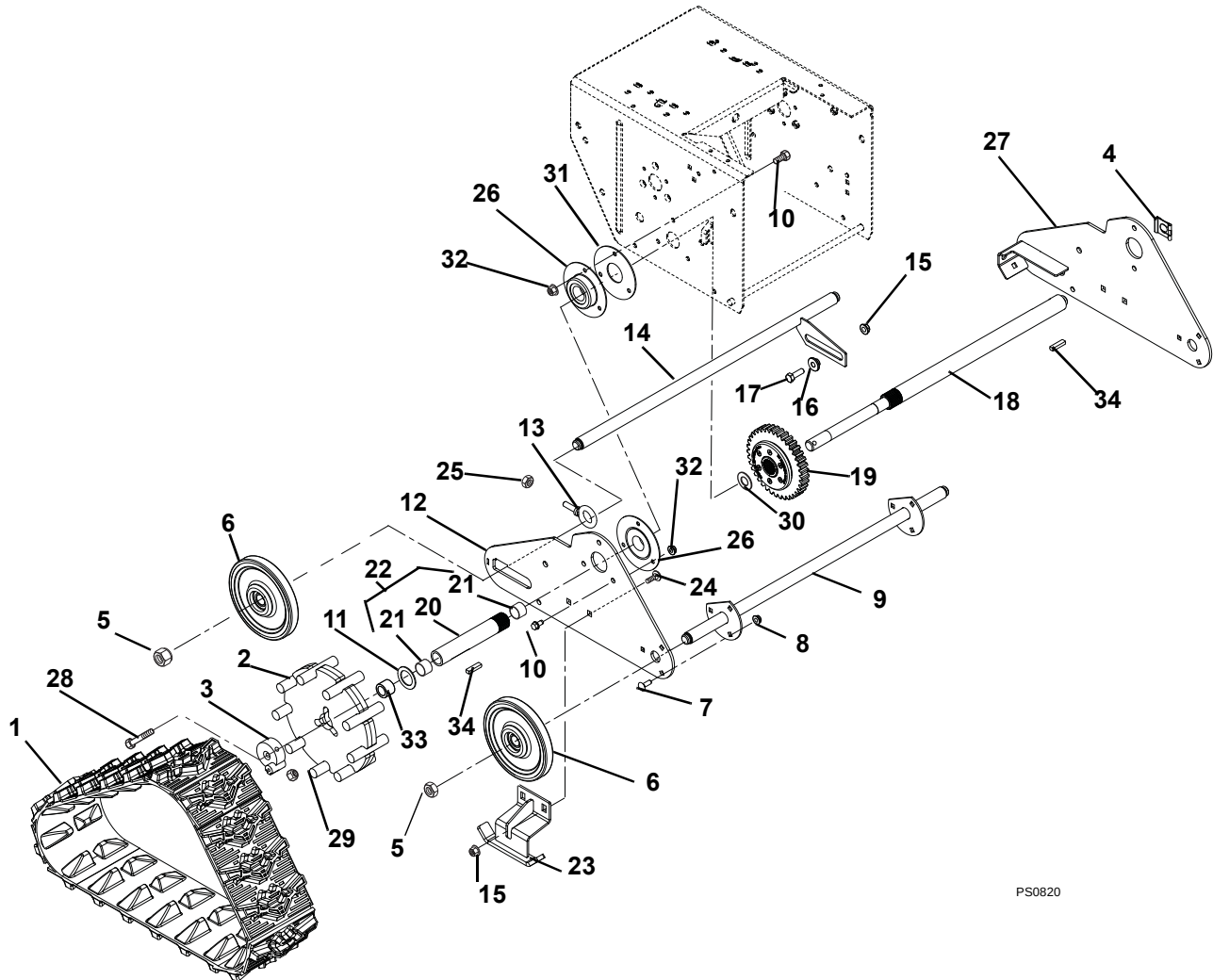


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Item	Part No.	Qty.	Description
1	07100231	1	Tire/Wheel, Right Hand 16 x 6.50-8 Differential (Includes 22-23)
	07100232	1	Tire/Wheel, Left Hand 16 x 6.50-8 Differential (Includes 22-23)
2	05700001	2	Clip, Snap
3	06436300	4	Washer, Flat Steel 1.010 x 1.505 x .062
4	00275100	2	Bushing, Rake Shaft 1"
5	07400034	6	Screw, Tapping Hex Washer Head .25-20 x .50
6	05500118	1	Spacer
7	06601200	1	Woodruff Key .25 x .75 x .313 SAE91
8	00371000	1	Gear, Spur
9	00376000	1	Axle, Differential-Long
10	00375900	1	Axle, Differential-Short
11	00427700	1	Spring, Compression
12	05803000	2	Pin-Roll .188 x 1.50
13	06600002	2	Key .25 x .188 x 1.00
14	00386900	2	Clutch, Dog Sliding
15	00391100	2	Bushing, Flange
16	00387100	1	Gear, Clutch
17	00387000	1	Gear, Ratchet
18	05500030	2	Bushing, Flange Split Nylon 1.0" HP
19	08300023	1	Spring, Tension
20	05500023	2	Bushing, Sleeve
21	52601700	AR	Axle, Differential with Bushings (Includes 10 and 20)
22	07108700	2	Tube 16 x 6.50- 8
23	07100728	2	Tire, 16 x 6.50-8 K478

TRACK AND AXLES

Model 926024, 025, 026, 314, 315, 316



PS0820

Item	Part No.	Qty.	Description
1	00669700	2	Track, Rubber
2	00670351	2	Wheel, Drive-Track
3	52605000	1	Lockout Hub
4	05700001	1	Clip, Snap .625 Diameter
5	06530300	4	Nut, Locking-Nylon .625-18
6	03293600	4	Wheel, Boggie - Single Bearing
7	06219900	6	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
8	06543500	6	Nut, Locking-Top-Flange .25-20
9	03376000	1	Axle, Front
10	05946800	12	Bolt, Hex .25-20 x .75 Grade 5
11	06436300	2	Washer, Flat-Steel 1.010 x 1.505 x .062
12	00669851	1	Side Plate, Right Hand-Track
13	07000040	2	Bolt, Eye
14	03376100	1	Axle, Back
15	06543100	5	Nut, Locking-Top-Flange .31-18
16	01305900	1	Shoulder Spacer
17	05946900	1	Bolt, Hex .31-18 x 1.00 Grade 5
18	00661400	1	Axle, Long-Track Differential
19	52604000	1	Differential, Axle Lock
20	00661300	1	Axle, Short-Track Differential
21	05500023	2	Bushing, Sleeve

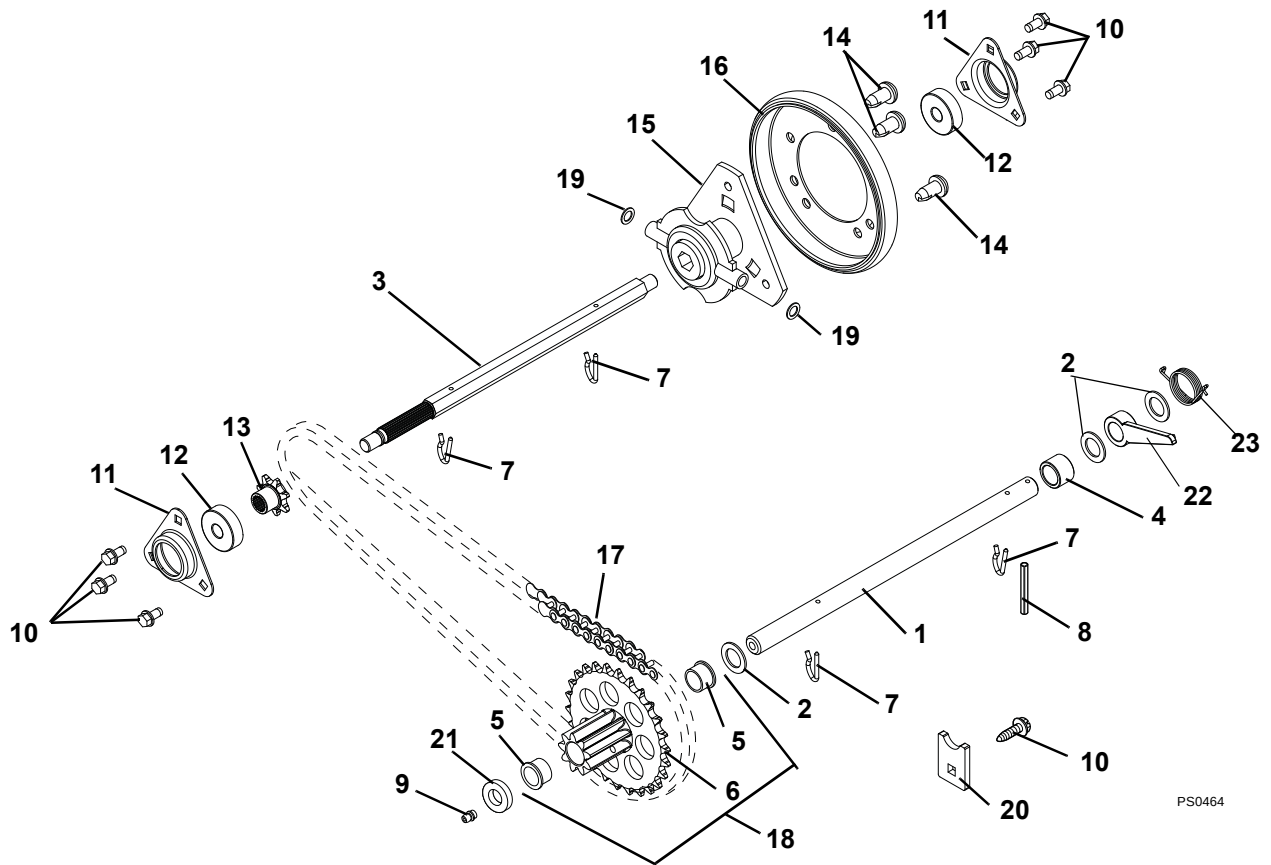
TRACK AND AXLES

Model 024, 025, 026, 314, 315, 316

Item	Part No.	Qty.	Description
22	52604200	1	Axle, Short-Track With Bushings (includes 20 and 21)
23	00660751	2	Runner, Guide-Track
24	06215700	4	Bolt, Round Head Square Neck .31-18 x .75 Grade 5
25	06534800	2	Nut, Locking-Flange .375-16
26	05400706	4	Bearing, Flange 3 Bolt
27	00669951	1	Side Plate, Left Hand-Track
28	05967100	1	Bolt, Hex .25-20 x 2.00 Grade 5
29	06529700	1	Nut, Locking-Center .25-20
30	06400012	1	Washer, Flat-Nylon 1.38 x 2.00 x .25
31	03389051	2	Plate, Bearing Spacer
32	06543500	12	Nut, Locking-Top-Flange .25-20
33	05500122	2	Bushing, Sheave
34	06600002	2	Key, Rectangular .25 x .188 x 1.00

REDUCTION DRIVE

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

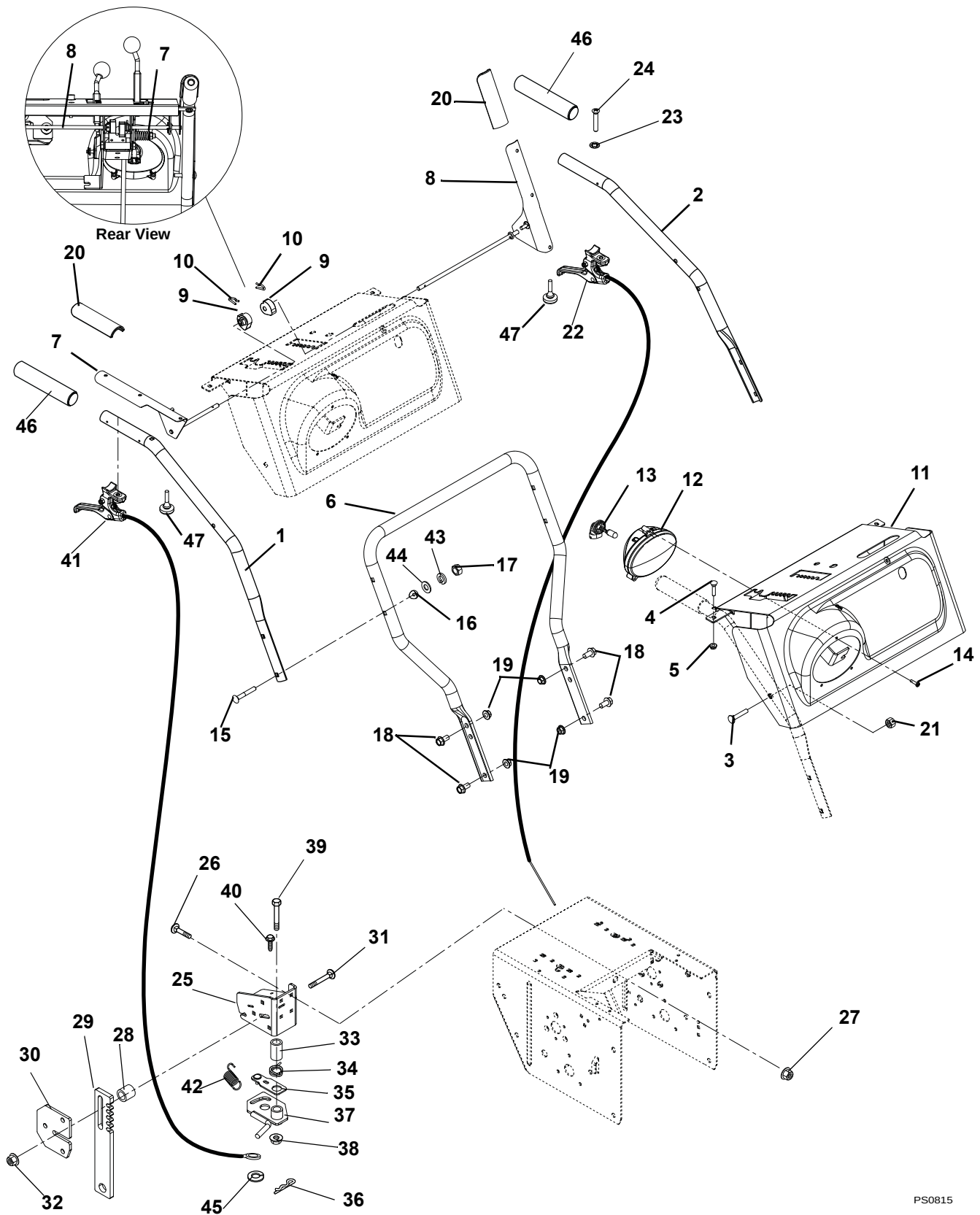


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Item	Part No.	Qty.	Description
1	00660500	1	Shaft, Pinion
2	06436100	1	Washer, Flat Steel .630 x 1.005 x .062 (926016, 017, 024, 025, 026, 036, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
	06436100	3	Washer, Flat Steel .630 x 1.005 x .062 (027, 302)
3	00372900	1	Shaft, Hex with Spline
4	05500029	1	Spacer (926016, 017, 024, 025, 026, 036, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
5	05500111	2	Bushing, Flange
6	00190600	1	Pinion and Sprocket
7	06714500	4	Pin, Spring Clip
8	05800900	1	Pin, Roll .125 x 1.00
9	07061300	1	Zerk, Fitting .25 x .125 Drive-In
10	07400034	7	Screw, Tapping Hex Washer Head .25-20 x .50
11	00383000	2	Flange, Bearing
12	05435200	2	Bearing, Ball
13	00385800	1	Sprocket, Pinion 7T with Spline
14	07400009	3	Screw, Tapping Serrated Round Head Torx .31-18 x .50BP
15	00383100	1	Carrier, Drive Disk
16	00170800	1	Friction, Disk
17	02466200	1	Chain, #41, 32 Pitches
18	52601500	1	Pinion and Sprocket with Bushings (includes items 5 and 6)
19	06439200	2	Washer, Flat-Steel .505 x 1.00 x .062
20	00503500	1	Tab, Anti Rotation
21	05500035	1	Bushing, Sleeve
22	00391200	1	Lever, Lock Arm (027, 302)
23	00391300	1	Spring, Torsion (027, 302)

HANDLEBARS, LEVER CONTROLS, PANEL AND DASH

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



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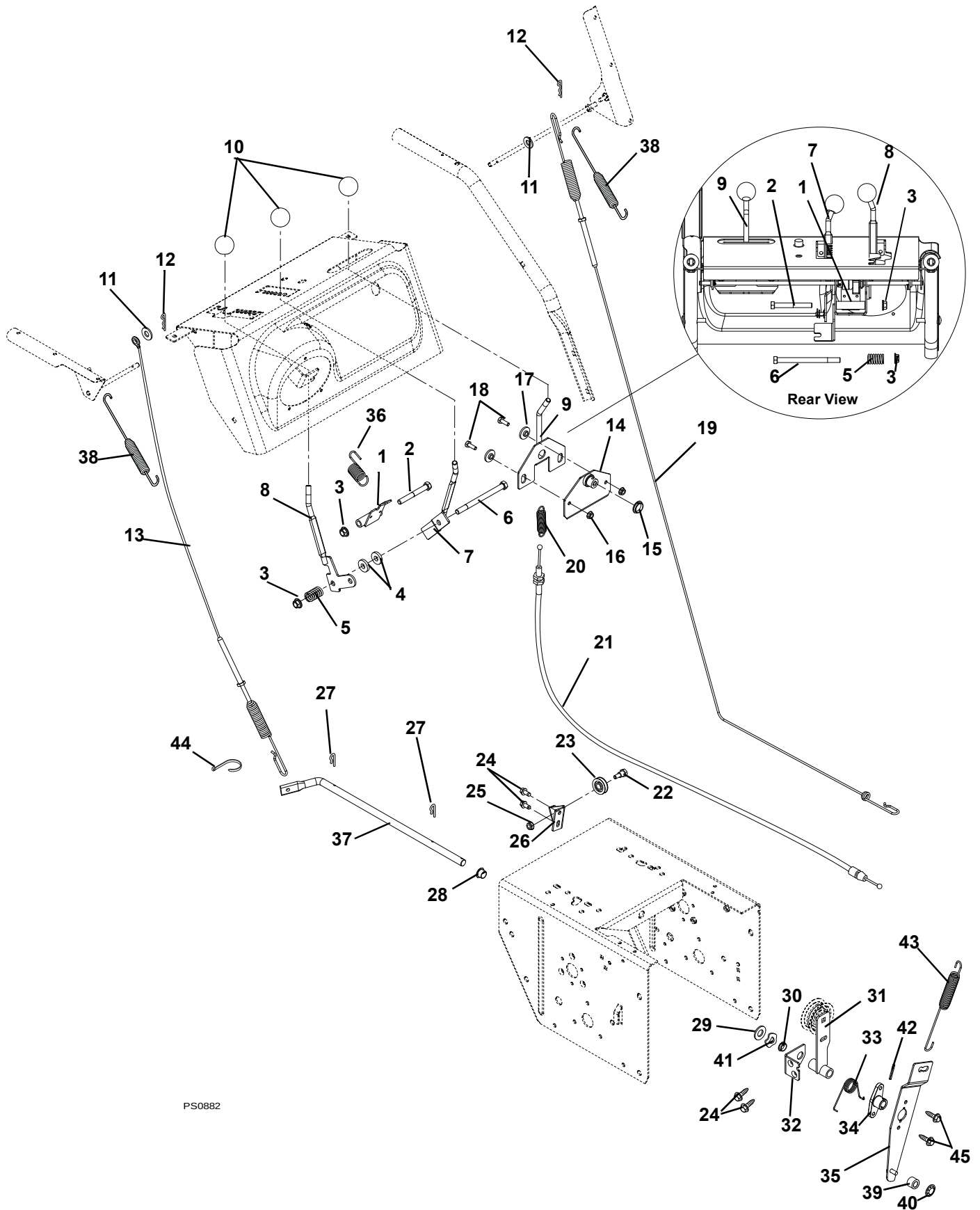
HANDLEBARS, LEVER CONTROLS, PANEL AND DASH

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	52602000	1	Handlebar, Upper Right Hand with Handwarmer (016, 017, 024, 025, 027, 302, 310, 311, 312, 313,315, 316, 500, 501, 502)
	00428351	1	Handlebar, Upper Right Hand (036)
2	52601900	1	Handlebar, Upper Left Hand with Handwarmer (016, 017, 024, 025, 027, 302, 310, 311, 312, 313,315, 316, 500, 501, 502)
	00428451	1	Handlebar, Upper Left Hand (036)
3	06220200	2	Bolt, Round Head Square Neck .31-18 x 1.75 Grade 5
4	06220100	2	Bolt, Round Head Square Neck .25-20 x 1.25 (016, 017, 036, 310, 311, 312, 313, 500, 501, 502)
	06220100	1	Bolt, Round Head Square Neck .25-20 x 1.25 (024, 025, 026, 027, 302, 314, 315, 316)
5	06543500	2	Nut, Locking Top Flange .25-20 (016, 017, 036, 310, 311, 312, 313, 500, 501, 502)
	06543500	1	Nut, Locking Top Flange .25-20 (024, 025, 026, 027, 302, 314, 315, 316)
6	00373251	1	Handlebar, Lower
7	00393051	1	Lever, Right Hand-Attachment
8	00393151	1	Lever, Left Hand-Traction
9	02492100	2	Cam, Interlock
10	06714500	2	Pin, Spring Clip
11	52603700	AR	Panel-with Control HW Decal (016, 017, 310, 311)
	52601200	AR	Panel-with Control HW Decal (027, 302)
	52603800	AR	Panel-with Control 12V Decal (312, 313, 500, 501)
	52607700	AR	Panel-with Control Track Decal (024, 025, 314, 315)
	52606100	AR	Panel-with Control 12V Track Decal (026, 316)
	52601100	AR	Panel-with Control Decal (036)
	52603900	AR	Panel-with Control Brush Decal (502)
12	00432500	1	Light, Halogen Assembly
13	00432600	1	Bulb, Light, Halogen
14	07416700	3	Screw, Tapping 10-16 x .75 Hi-Lo
15	06221600	4	Bolt, Round Head Square Neck .31-18 x 2.25
16	07500005	4	Spacer, Handlebar
17	06530200	4	Nut, Locking-Nylon .312-18
18	07028500	4	Bolt, Screw Hex Flanged Whiz Lock Head .38-16 x .75
19	06542000	4	Nut, Locking-Top-Flange .38-16
20	00384500	2	Grip, Clutch Lever
21	06529800	4	Nut, Locking-Center .31-18
22	06900021	1	Cable, Trigger-Remote Wheel (027, 302)
23	06305200	1	Washer, Locking-Internal .250
24	06100007	1	Screw, Machine Oval Head .25-20 x 1.50
25	00373751	1	Bracket, Height Adjuster-Pro (024, 025, 026, 314, 315, 316)
26	06219900	4	Bolt, Round Head Square Neck .25-20 x .75 Grade 5 (024, 025, 026, 314, 315, 316)
27	06543500	4	Nut, Locking-Top-Flange .25-20 (024, 025, 026, 314, 315, 316)
28	01103100	3	Spacer (024, 025, 026, 314, 315, 316)
29	00383851	1	Stop, Height Adjuster-Pro (024, 025, 026, 314, 315, 316)
30	03294151	1	Plate, Height Adjuster (024, 025, 026, 314, 315, 316)
31	06200008	3	Bolt, Round Head Square Short Neck .31-18 x 1.25 Grade 5 (024, 025, 026, 314, 315, 316)
32	06543100	3	Nut, Locking-Top-Flange .31-18 (024, 025, 026, 314, 315, 316)
33	05500106	1	Bushing, Sleeve (024, 025, 026, 314, 315, 316)
34	08300015	1	Spring, Torsion (024, 025, 026, 314, 315, 316)
35	03376200	1	Arm, Overtravel (024, 025, 026, 314, 315, 316)
36	06701900	1	Pin, Hair-Internal .06 x .18 x .77 (024, 025, 026, 314, 315, 316)
37	03294000	1	Lock, Height Adjuster (024, 025, 026, 314, 315, 316)
38	06534800	1	Nut, Locking-Flange .38-16 (024, 025, 026, 314, 315, 316)
39	05958500	1	Bolt, Hex .38-16 x 1.75 Grade 5 (024, 025, 026, 314, 315, 316)
40	07400034	1	Screw, Tapping Hex Washer Head .25-20 x .50 (024, 025, 026, 314, 315, 316)
41	06900331	1	Cable, Track Remote (024, 025, 026, 314, 315, 316)
42	08300103	1	Spring, Extension (024, 025, 026, 314, 315, 316)
43	06308600	4	Washer, Locking .31 x .078 Regular
44	06435700	4	Washer, Flat-Steel .38 x .875 x .083
45	06437300	1	Washer, Flat-Steel .281 x .62 x .065 (024, 025, 026, 314, 315, 316)
46	07518700	2	Handle Grip (036)
47	07500038	2	Bumper, Rubber

CABLES AND CONTROLS

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502



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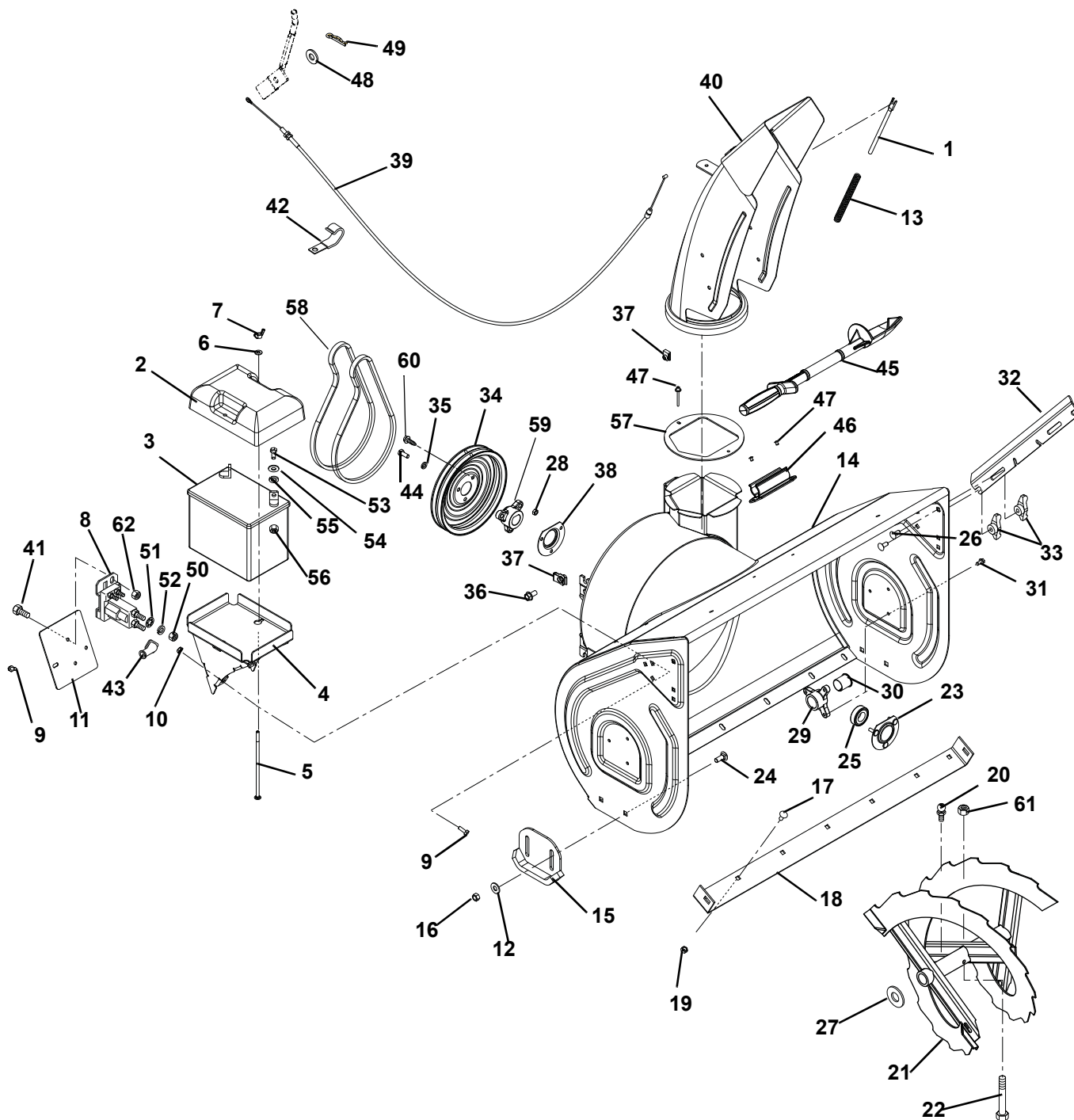
CABLES AND CONTROLS

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

Item	Part No.	Qty.	Description
1	00356900	1	Arm, Interlock
2	05957800	1	Bolt, Hex .38-16 x 3.00 Grade 5
3	06542000	2	Nut, Locking Top Flange .38-16
4	06444000	2	Washer, Flat Steel .406 x 1.00 x .188 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	06444000	1	Washer, Flat Steel .406 x 1.00 x .188 (502)
5	08335700	1	Spring, Compression
6	05957700	1	Bolt, Hex .38-16 x 5.00 Grade 5
7	00379100	1	Control, Deflector (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
8	00396900	1	Lever, Shift
9	00180300	1	Lever, Chute Control (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
10	07533500	3	Knob, Ball Black (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	07533500	1	Knob, Ball Black (502)
11	06437300	2	Washer, Flat Steel .28 x .62 x .065
12	06701900	2	Pin, Hair Internal .06 x .18 x .77
13	06900312	1	Cable, Attachment
14	00184800	1	Mount, Chute Control (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
15	05500027	1	Bushing, Polyliner .75 Snap-in (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
16	06543500	2	Nut, Locking Top Flange .25-20 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
17	05500004	2	Bushing, Flange (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
18	05946800	2	Bolt, Hex .25-20 x .75 Grade 5 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
19	06900011	1	Cable, Traction
20	08310900	1	Spring, Tension (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
21	06900328	1	Cable, Chute Lock (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
22	07000021	1	Bolt, Shoulder .375 x .375 x .25-20
23	07300012	1	Pulley, Cable
24	07400034	4	Screw, Tapping Hex Washer Head .25-20 x .50
25	06543500	1	Nut, Locking Top Flange .25-20
26	00373051	1	Bracket, Cable Pulley
27	06944800	2	Clip, Spring
28	05500026	1	Bushing, Polyliner .50 Split
29	06441900	1	Washer, Flat Steel .531 x 1.06 x .095
30	05500028	1	Bushing, Polyliner .50 Snap-in
31	00371651	1	Arm, Idler Traction
32	00372851	1	Bracket, Support
33	08300015	1	Spring, Torsion
34	00384200	1	Hub, Brake Arm
35	02954451	1	Arm, Idler Attachment
	00372551	1	Arm, Idler Attachment (502)
36	08337000	1	Spring, Tension
37	00384351	1	Arm, Attachment
38	08300017	2	Spring, Tension
39	05500820	1	Bushing, Sleeve
40	05717600	1	Ring, Retaining External .250 x .010
41	00325400	1	Wave Washer
42	05800900	1	Pin, Roll .125 x 1.00
43	08300022	1	Spring, Tension
44	07517300	1	Cable, Tie
45	07414200	2	Screw, Tapping Hex Washer Head .25-20 x .75 (016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501)
	07400034	2	Screw, Tapping Hex Washer Head .25-20 x .50 (502)

CHUTE, AUGER AND BATTERY

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501



PS1092

CHUTE, AUGER AND BATTERY

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

Item	Part No.	Qty.	Description
1	00389000	1	Rod, Deflector Cap
2	04912900	1	Cover, Battery (026, 312, 313, 316, 500, 501)
3		A/R	Battery Recommend 240 Minimum CCA at 0° F. Size U1R or U1L (026, 312, 313, 316, 500, 501)
4	52422200	1	Battery Tray (Includes Item 10) (026, 312, 313, 316, 500, 501)
5	06220400	2	Bolt, Round Head Square Neck .25-20 x 7.00 (026, 312, 313, 316, 500, 501)
6	06437300	2	Washer, Flat Steel .28 x .62 x .065 (026, 312, 313, 316, 500, 501)
7	07500104	2	Knob, Wing .25-20 UNC (026, 312, 313, 316, 500, 501)
8	03679000	1	Solenoid (026, 312, 313, 316, 500, 501)
9	05900019	6	Bolt, Hex Washer Head .25-20 x .75 Grade 5 (026, 312, 313, 316, 500, 501)
10	07009000	4	Nut, Retainer .25-20 x .56 (026, 312, 313, 316, 500, 501)
11	02484459	1	Cover, Solenoid (026, 312, 313, 316, 500, 501)
12	06435900	4	Washer, Flat Steel .44 x 1.00 x .083
13	08300013	1	Spring, Compression
14	52604300	1	Blower Housing with Decal 26" (017, 024, 310, 314)
	52604400	1	Blower Housing with Decal 28" (016, 025, 036, 311, 315)
	52604800	1	Blower Housing with Decal 32" (027, 302)
	52604500	1	Blower Housing with Decal 32" (026, 312, 316, 500)
	52604600	1	Blower Housing with Decal 36" (313, 501)
15	02483859	2	Runner, Double Flange
16	06529600	4	Nut, Locking Center .38-16
17	06212200	5	Bolt, Round Head Square Short Neck .31-18 x .62 (016, 017, 024, 025, 036, 310, 311, 314, 315)
	06212200	7	Bolt, Round Head Square Short Neck .31-18 x .62 (026, 027, 302, 312, 313, 316, 500, 501)
18	00268659	1	Scraper Blade 26" (017, 024, 310, 314)
	00175059	1	Scraper Blade 28" (016, 025, 036, 311, 315)
	00174959	1	Scraper Blade 32" (026, 027, 302, 312, 316, 500)
	00268859	1	Scraper Blade 36" (313, 501)
19	06543100	5	Nut, Locking-Top-Flange .31-18 (016, 017, 024, 025, 036, 310, 311, 314, 315)
	06543100	7	Nut, Locking-Top-Flange .31-18 (026, 027, 302, 312, 313, 316, 500, 501)
20	07061300	4	Fitting, Lube .25 x .125 Drive In
21	52606200	1	Rake, Left Hand - 26" (15.75" O.D.) (Includes Item 20) (017, 024, 310, 314)
	52606300	1	Rake, Right Hand - 26" (15.75" O.D.) (Includes Item 20) (017, 024, 310, 314)
	52606400	1	Rake, Left Hand - 28" (15.75" O.D.) (Includes Item 20) (016, 025, 036, 311, 315)
	52606500	1	Rake, Right Hand - 28" (15.75" O.D.) (Includes Item 20) (016, 025, 036, 311, 315)
	52606600	1	Rake, Left Hand - 32" (15.75" O.D.) (Includes Item 20) (026, 027, 302, 312, 316, 500)
	52606700	1	Rake, Right Hand - 32" (15.75" O.D.) (Includes Item 20) (026, 027, 302, 312, 316, 500)
	52606800	1	Rake, Left Hand - 36" (15.75" O.D.) (Includes Item 20) (313, 501)
	52606900	1	Rake, Right Hand - 36" (15.75" O.D.) (Includes Item 20) (313, 501)
22	52100100	2	Shear Bolt Service Assembly (Includes Item 61)
23	00428700	1	Bearing Flange
24	06212000	4	Bolt, Round Head Square Neck .38-16 x 1.00
25	05409300	1	Bearing, Ball
26	06220800	4	Bolt, Round Head Square Short Neck .31-18 x .75
27	06436300	2	Washer, Flat Steel 1.01 x 1.51 x .062
28	06529700	3	Nut, Locking Center .25-20
29	00275100	2	Bushing, Rake Shaft 1.00
30	05500011	2	Bushing, Flange Split Nyliner 1.00
31	07400034	6	Screw, Tapping Hex Washer Head .25-20 x .50
32	00262159	2	Cutter, Drift
33	07534800	4	Knob-Wing .312-18
34	00268751	1	Pulley, Spin Form Dual Groove
35	06307400	1	Washer, Locking .312 x .097
36	07028500	2	Bolt, Hex Flanged Whizloc Head .38-16 x .75
37	07053300	4	Nut, Retainer .375-16 x .37
38	01014200	1	Bearing Flange
39	06900018	1	Cable, Deflector

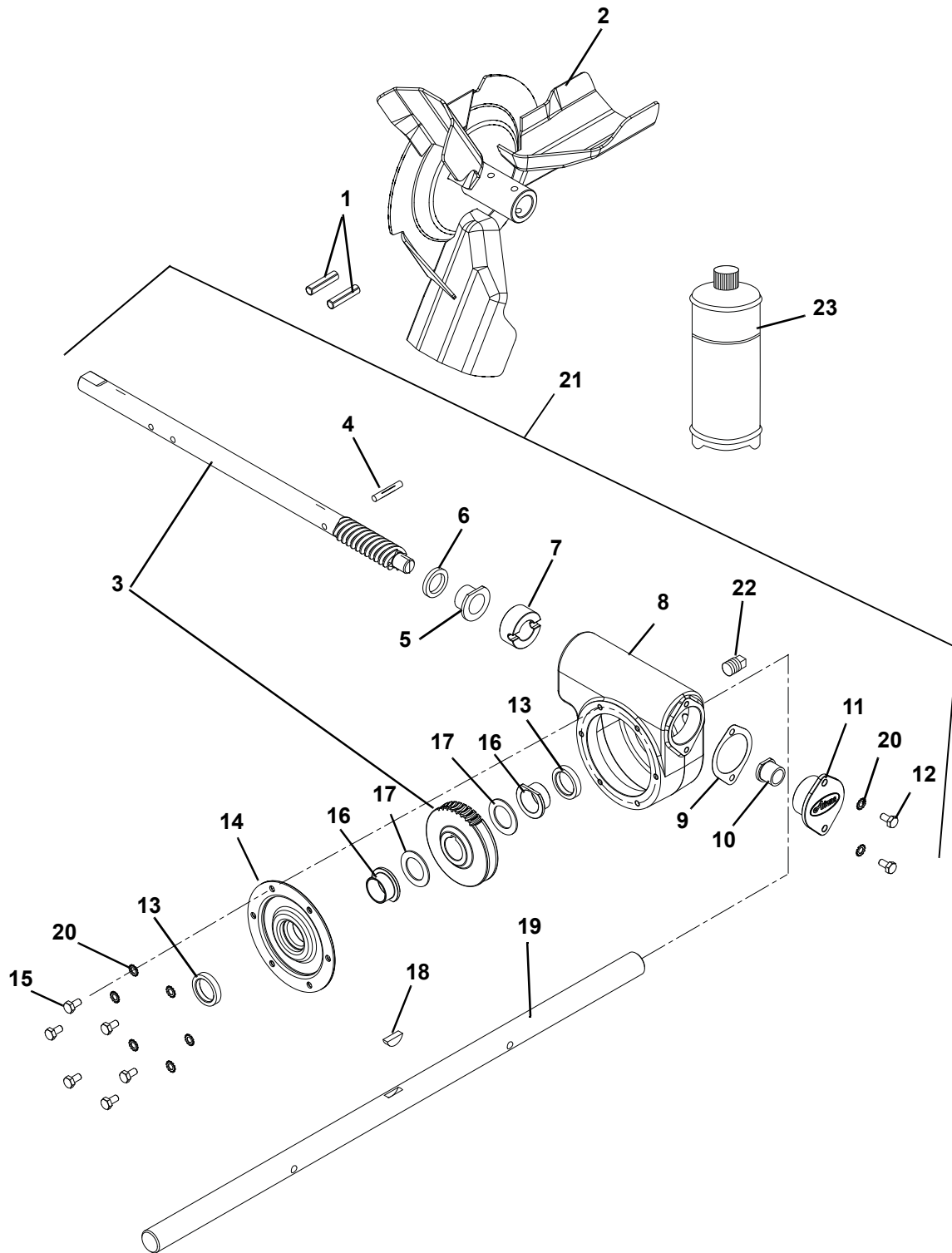
CHUTE, AUGER AND BATTERY

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

Item	Part No.	Qty.	Description
40	52602200	1	Chute, Discharge with Deflector
41	05947900	2	Bolt, Hex .25-20 x .50 Grade 5 (026,312,313,316, 500, 501)
42	06909400	1	Clamp, J
43	07533200	2	Boot, Eyelet Terminal (026,312,313,316, 500, 501)
44	05947300	1	Bolt, Hex .31-24 x .75 Grade 5
45	00170200	1	Snow Clean Out Device
46	00170300	1	Mount, Snow Clean Out Device
47	06800028	4	Rivet, Pop .187
48	06437300	1	Washer, Flat Steel .281 x .62 x .065
49	06701900	1	Pin, Hair Internal .06 x .18 x .77
50	06536700	2	Nut- Jam .31-24 (026,312,313,316, 500, 501)
51	06310500	2	Washer, Lock Internal .31(026,312,313,316, 500, 501)
52	06308600	2	Washer, Locking .31 x .078 Regular (026,312,313,316, 500, 501)
53	05946800	2	Bolt, Hex .25-20 x .75 Grade 5 (026,312,313,316, 500, 501)
54	06439500	2	Washer, Flat Steel .265 x .50 x .087 (026,312,313,316, 500, 501)
55	06308400	2	Washer, Locking .25 x .062 Regular (026,312,313,316, 500, 501)
56	06533200	2	Nut, Hex .25-20 (026,312,313,316, 500, 501)
57	00600100	1	Baffle, Discharge Neck
58	07200430	1	V-Belt HA Matched Set (017, 016, 024, 025, 310, 311, 314, 315, 036)
	07200429	1	V-Belt HA Matched Set (026, 027, 302, 312, 313, 316, 500, 501)
59	00268701	1	Pulley Hub, Bolt-On
60	07411500	3	Screw, Tapping Hex Washer Head .31-18 x .50
61	06529800	2	Nut, Locking Center .31-18
62	06529700	2	Nut, Locking Center .25-20 (026, 312, 313, 316, 500, 501)

GEAR CASE-CAST IRON

Model 926016, 017, 024, 025, 026, 036, 310, 311, 312, 313, 314, 315, 316, 500, 501



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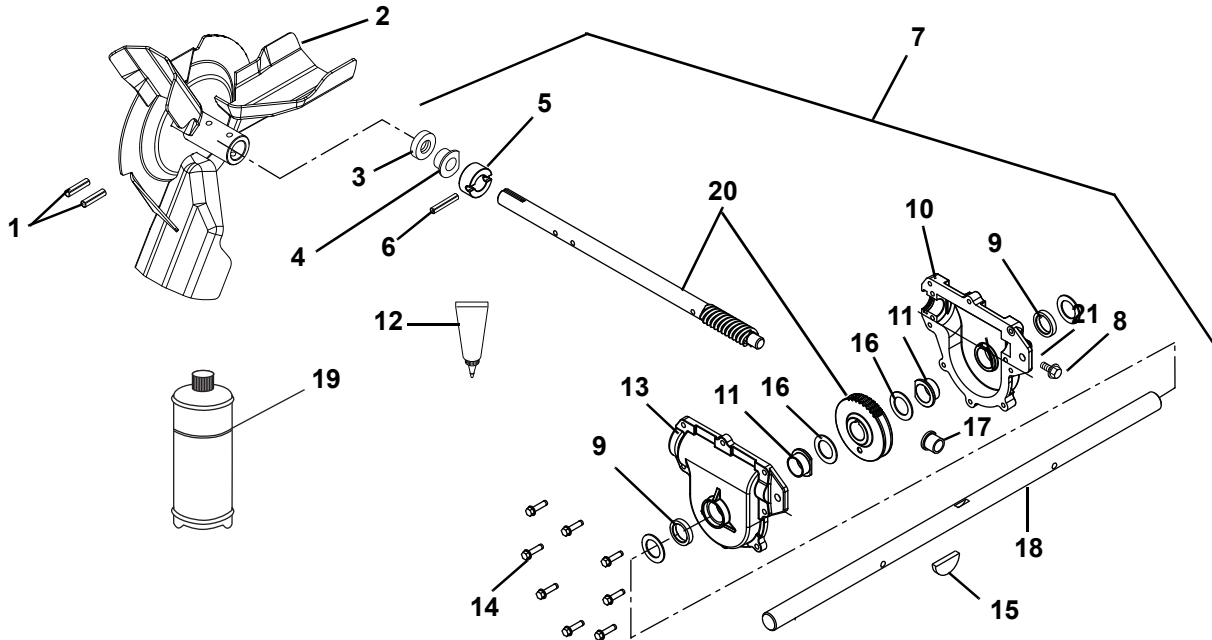
GEAR CASE-CAST IRON

Model 926016, 017, 024, 025, 026, 036, 310, 311, 312, 313, 314, 315, 316, 500, 501

Item	Part No.	Qty.	Description
1	05803700	2	Pin, Roll .25 x 1.75
2	00485551	1	Impeller-14"
3	52419600	1	Assembly, Worm Shaft and Gear
4	05806800	1	Pin, Groove .250 x 1.50 Type E
5	05500008	1	Bushing, Flange
6	05600002	1	Seal Oil
7	00255100	1	Thrust Collar
8	00388200	1	Gearcase, Cast Iron Machined
9	00425200	1	Gasket, Front Cast Iron
10	05500007	1	Bushing-Flange
11	00388400	1	Cover, Front-CI Gear Case
12	05947900	2	Bolt, Hex .25-20 x .50
13	05618800	2	Seal, Oil
14	03298500	1	Cover, CI Gear case w/gasket
15	05947600	6	Bolt, Hex .25-20 x .38 Grade 5
16	05520500	2	Bushing, Flange
17	06436300	2	Washer, Flat-Steel 1.010 x 1.505 x .062
18	06608800	1	Key, Woodruff .25 x .88 Hardened #A
19	03392300	1	Shaft, Rake 26" (017, 024, 310, 314)
	03392400	1	Shaft, Rake 28" (016, 025, 036, 311, 315)
	03392500	1	Shaft, Rake 32" (026, 312, 316, 500)
	03392600	1	Shaft, Rake 36" (313, 501)
20	06306800	8	Washer, Lock External .26 x .50 x .026
21	52607000	1	Gear Case, Cast Iron 26" (includes items 3 - 20, 22) (017, 024, 310, 314)
	52607100	1	Gear Case, Cast Iron 28" (includes items 3 - 20, 22) (016, 025, 036, 311, 315)
	52607200	1	Gear Case, Cast Iron 32" (includes items 3 - 20, 22) (026, 312, 316, 500)
	52607300	1	Gear Case, Cast Iron 36" (includes items 3 - 20, 22) (313, 501)
22	00150900	1	Pipe Plug, 1/4 NPT
23	00008000	1	Ariens 16 oz. Bottle of L2 Lube (8 oz. capacity)

GEAR CASE-ALUMINUM

Model 926027, 302

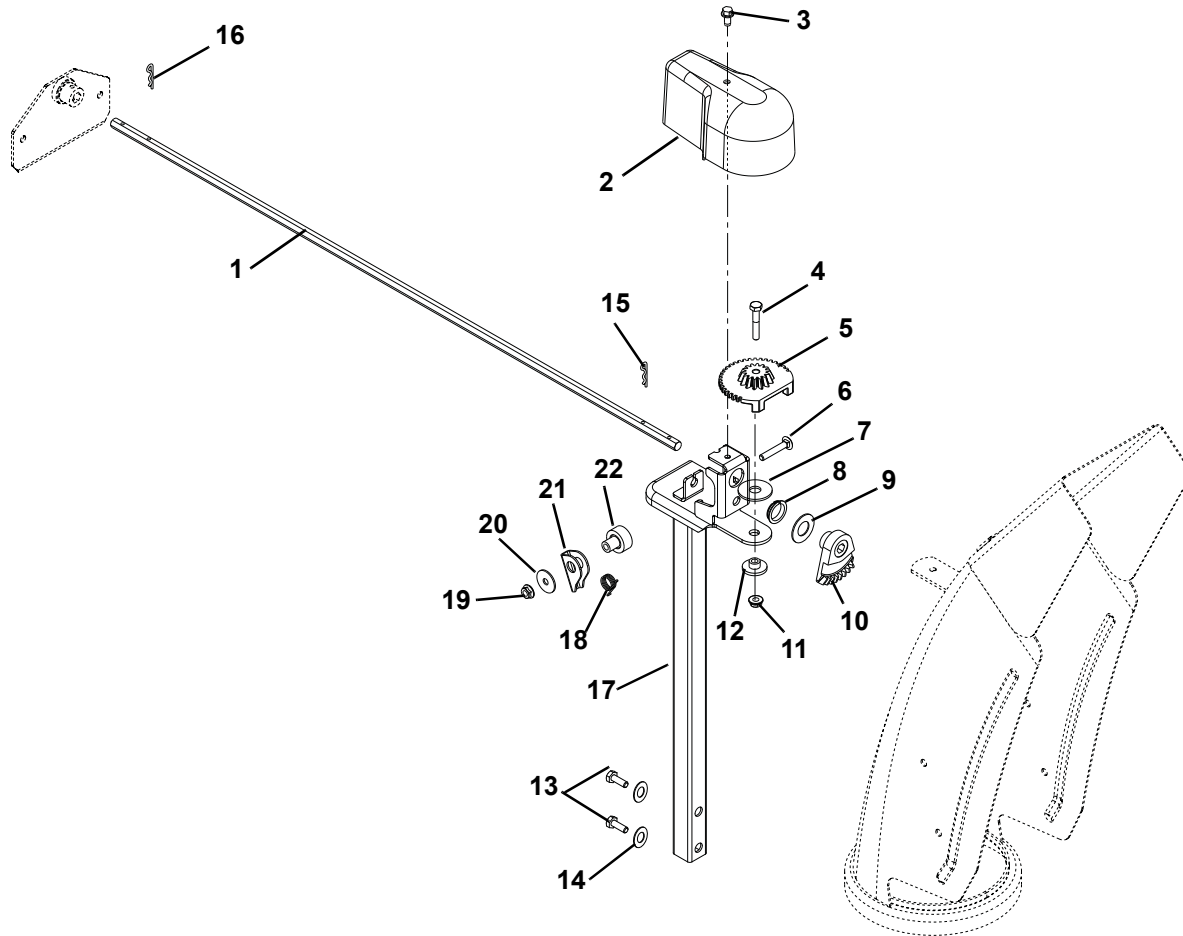


PS0283

Item	Part No.	Qty.	Description
1	05803700	2	Pin, Roll .25 x 1.75
2	00485551	1	Impeller 14" O.D.
3	05600001	1	Seal, Oil
4	05500008	1	Bushing, Flange
5	00255100	1	Thrust Collar
6	05806800	1	Pin, Groove .25 x 1.50 Type E
7	52607400	AR	Case, Gear Aluminum 32" (Contains Items 3-6, 8-18, 20, 22)
8	07417000	1	Screw, Tapping Rolok .38-16 x .75
9	05618800	2	Seal Oil
10	00254100	1	Gearcase, Left Hand
11	05520500	2	Bushing, Flange
12	00031700	1	Loctite 518 Gasket--6ML Tube
13	00254000	1	Gearcase, Right Hand
14	07412400	8	Screw, Tapping Hex Washer Head .25-20 x 1.00
15	06608800	1	Key, Woodruff .25 x .875 Hardened #A
16	06436300	2	Washer, Flat Steel 1.010 x 1.505 x .062
17	05500007	1	Bushing, Flange
18	03392500	1	Rake Shaft 32"
19	00008000	1	Ariens 16 Oz. Bottle of L2 Lube (5 oz. capacity)
20	52419600	1	Worm Shaft and Gear
21	06442500	1	Washer, Fiber .437 x .656 x .032

DISCHARGE CHUTE

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501

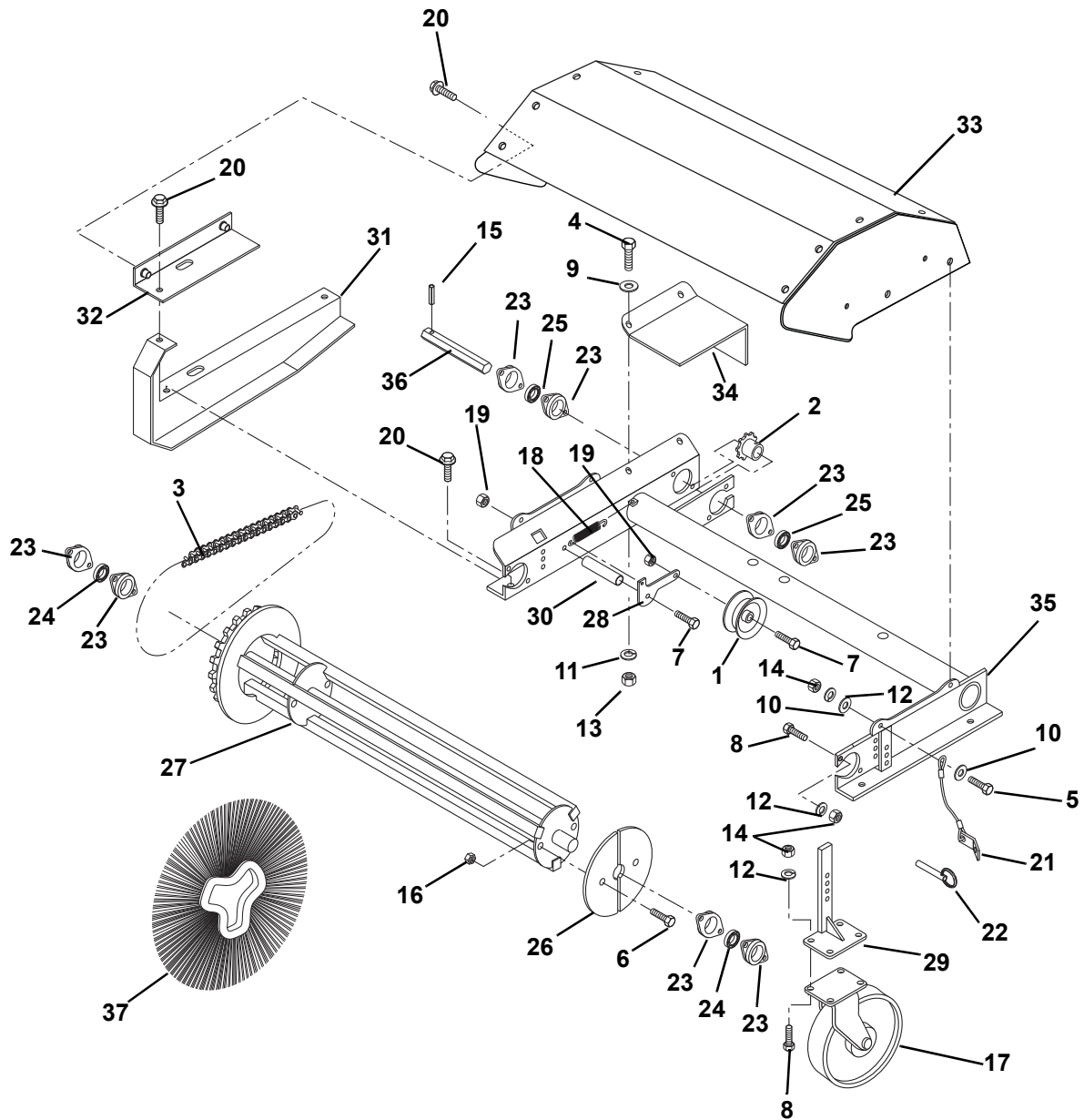


PS1103

Item	Part No.	Qty.	Description
1	00389200	1	Rod, Chute Rotation - Hex
2	00261700	1	Cover, Chute Gear
3	07400034	1	Screw, Tapping Hex Washer Head .25-20 x .50
4	05952500	1	Bolt, Hex .25-20 x 1.25 Grade 5
5	00184200	1	Gear, Chute - Locking
6	06222300	1	Bolt, Round Head Square Neck .25-20 x 1.50
7	06400014	1	Washer, Flat Nylon .47 x 1.38 x .09
8	05500027	1	Bushing, Polyliner .75 Snap-in
9	06441400	2	Washer, Flat Steel .754 x 1.125 x .062
10	00184300	1	Gear, Chute
11	06543500	1	Nut, Locking Top Flange .25-20
12	05500124	1	Bushing, Flange
13	05958500	2	Bolt, Hex .38-16 x 1.75 Grade 5
14	06308800	2	Washer, Locking .38 x .094
15	06944800	1	Clip, Spring
16	06712900	1	Hairpin, # 7 Clip .094 x 2.31
17	00866651	1	Pedestal, Chute
18	08300014	1	Spring, Torsion
19	06543500	1	Nut, Locking Top Flange .25-20
20	06426600	1	Washer, Flat Steel .281 x 1.00 x .063
21	00180900	1	Arm, Locking
22	05500024	1	Bushing, Lock Arm

BRUSH HEAD

Model 926502



PS0593

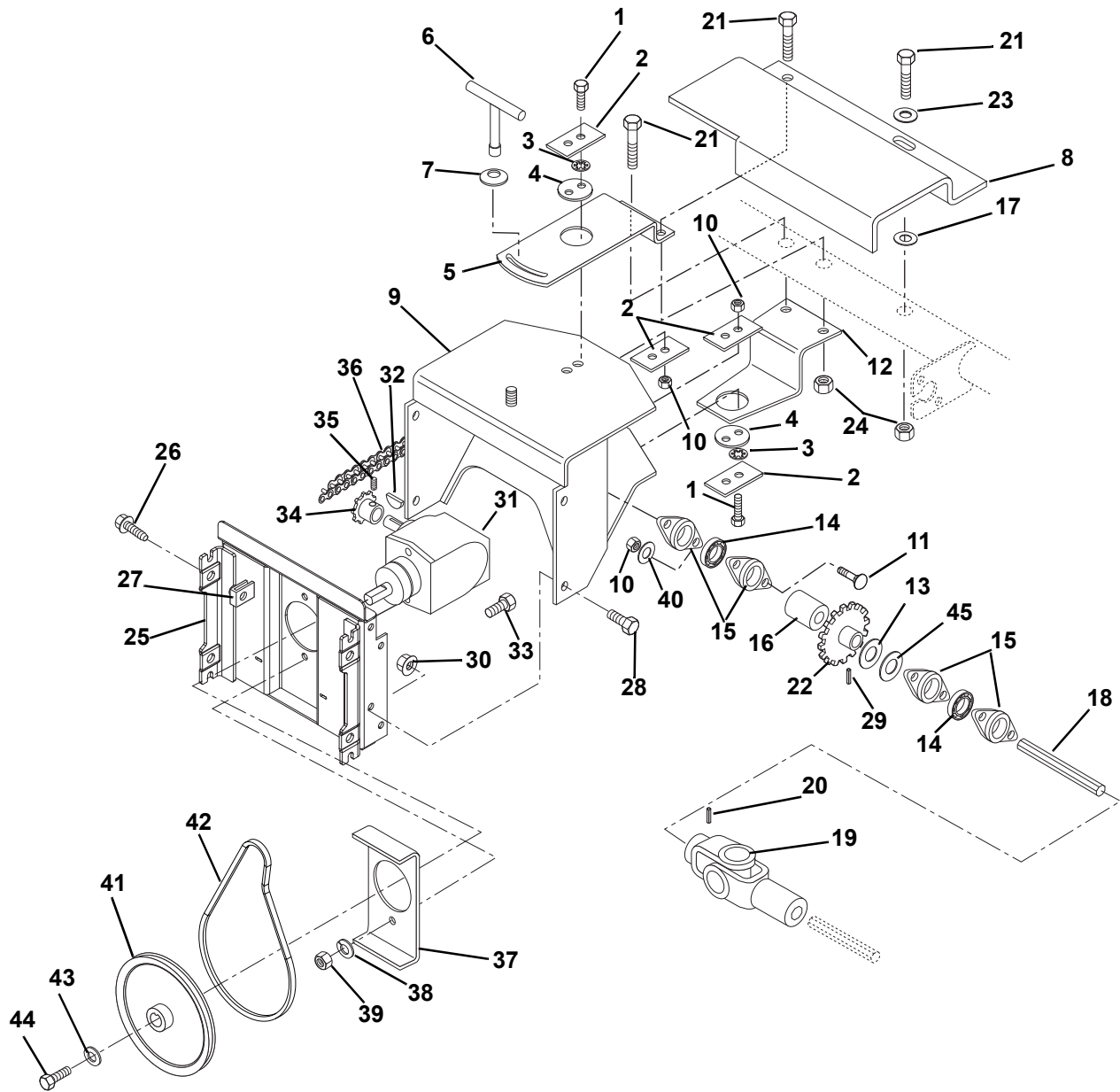
BRUSH HEAD

Model 926502

Item	Part No.	Qty.	Description
1	01061300	1	Chain Tightener
2	01060900	1	Sprocket
3	02468300	1	Chain, Assembly #40 x 106
4	05946800	2	Bolt, Hex .25-20 x .75 Grade 5
5	05946900	4	Bolt, Hex .31-18 x 1.00 Grade 5
6	05963700	2	Bolt, Hex .31-18 x 2.25 Grade 5
7	05957900	2	Bolt, Hex .38-16 x 1.50 Grade 5
8	05947000	16	Bolt, Hex .31-18 x .75 Grade 5
9	06437300	2	Washer, Flat Steel .28 x .62 x .065
10	06435800	8	Washer, Flat Steel .31 x .73 x .065
11	06308400	2	Washer, Lock .25 x .062 Regular
12	06308600	20	Washer, Lock .31 x .078 Regular
13	06533200	2	Nut, Hex .25-20
14	06529200	20	Nut, Hex .31-18
15	02468400	1	Pin, Spring Lok .19 x 1.25
16	02468500	2	Nut, Lok Stamped .31-18
17	07109400	2	Wheel, 5 inch Diameter
18	02468600	1	Spring, Tension
19	06529600	2	Nut, Locking Center .38-16
20	02468700	5	Screw, Gear 10.9 M6 x 1-20
21	02468800	2	Lanyard Cable
22	04095000	2	Pin, Spring Ball .375 x 1.00
23	02411300	8	Flange, Spherical
24	05423400	2	Bearing, Spherical
25	05409700	2	Bearing, Ball
26	01062900	1	Retainer Plate
27	02469000	1	Weldment, Core
28	02469100	1	Arm, Idler
29	02469200	2	Weldment, Caster Leg
30	02469300	1	Bushing
31	02469400	1	Shield, Chain
32	02469500	1	Shield Chain Top
33	02469600	1	Weldment, Faceted Hood
34	02469700	1	Shield, Input
35	02469800	1	Weldment, Broom Frame
36	02490600	1	Shaft, Hex with Hole
37	02470000	1	Set, 24 Section

BRUSH DRIVE UNIT

Model 926502



PS1111

Item	Part No.	Qty.	Description
1	05947500	4	Bolt, Hex .31-18 x 1.25 Grade 5
2	02404800	4	Retainer
3	06307200	4	Washer, Locking External .326 x .599 x .031
4	02404900	2	Pivot, Center
5	02471751	1	Plate, Top Mount
6	02470900	1	T-Lock Handle
7	06445751	1	Washer, Bellville .63 x 1.625 x .14

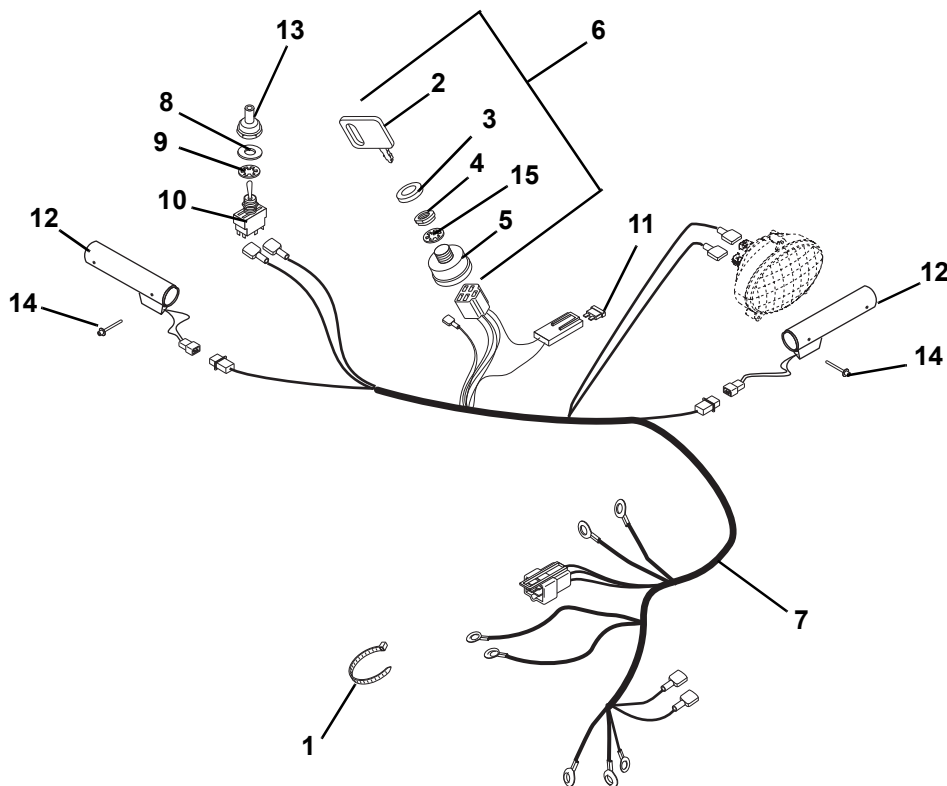
BRUSH DRIVE UNIT

Model 926502

Item	Part No.	Qty.	Description
8	02470151	1	Guard, Shaft
9	02405051	1	Frame, Adapter
10	06529800	8	Nut, Locking Center .31-18
11	06215700	4	Bolt, Round Head Square Neck .31-18 x .75 Grade 5
12	02471851	1	Plate, Bottom Mount
13	06400025	1	Washer, Flat Steel 1.031 x 1.625 x .188
14	05409700	2	Bearing, Ball
15	02429600	4	Flange, Bearing
16	02447600	1	Spacer
17	06436800	1	Washer, Flat Steel .390 x .88 x .18
18	02429100	1	Shaft
19	02495500	1	Universal Joint
20	05803000	1	Pin, Roll .188 x 1.50
21	05961100	3	Bolt, Hex .38-16 x 3.25 Grade 5
22	01062000	1	Sprocket
23	06436200	1	Washer, Flat Steel .406 x .812 x .065
24	06529600	3	Nut, Locking Center .38-16
25	00430851	1	Plate, Mounting Broom
26	07028500	2	Bolt, Hex Flanged Whizloc Head .38-16 x .75
27	07053300	2	Nut, Retainer .38-16
28	05959400	4	Bolt, Hex .38-16 x .75 Grade 5
29	05805600	1	Pin, Roll .188 x 1.75
30	06529600	4	Nut, Locking Center .38-16
31	02499300	1	Gear Box Assembly
32	06600300	1	Key, Woodruff .188 x .75 x .313 SAE 9
33	05958000	2	Bolt, Hex .38-16 x 1.25 Grade 5
34	02429800	1	Sprocket
35	06001100	2	Screw, Set .25-20 x .38 Socket Head Cup Point
36	02477700	1	Roller Chain #41- 34 Pitches
37	02429551	1	Plate, Stiffener
38	06308800	2	Washer, Lock .38 x .094
39	06529400	2	Nut, Hex .38-16
40	06435700	4	Washer, Flat Steel .38 x .875 x .083
41	00258551	1	Pulley, 4L w/Hub
42	07200020	1	Belt, 4L
43	06307400	1	Washer, Locking .312 x .097 Heavy
44	05947300	1	Bolt, Hex .31-24 x .75 Grade 5
45	06400026	1	Washer, Flat Steel 1.03 x 1.31 x .105

ELECTRICAL

Model 926016, 017, 024, 025, 026, 027, 036, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502

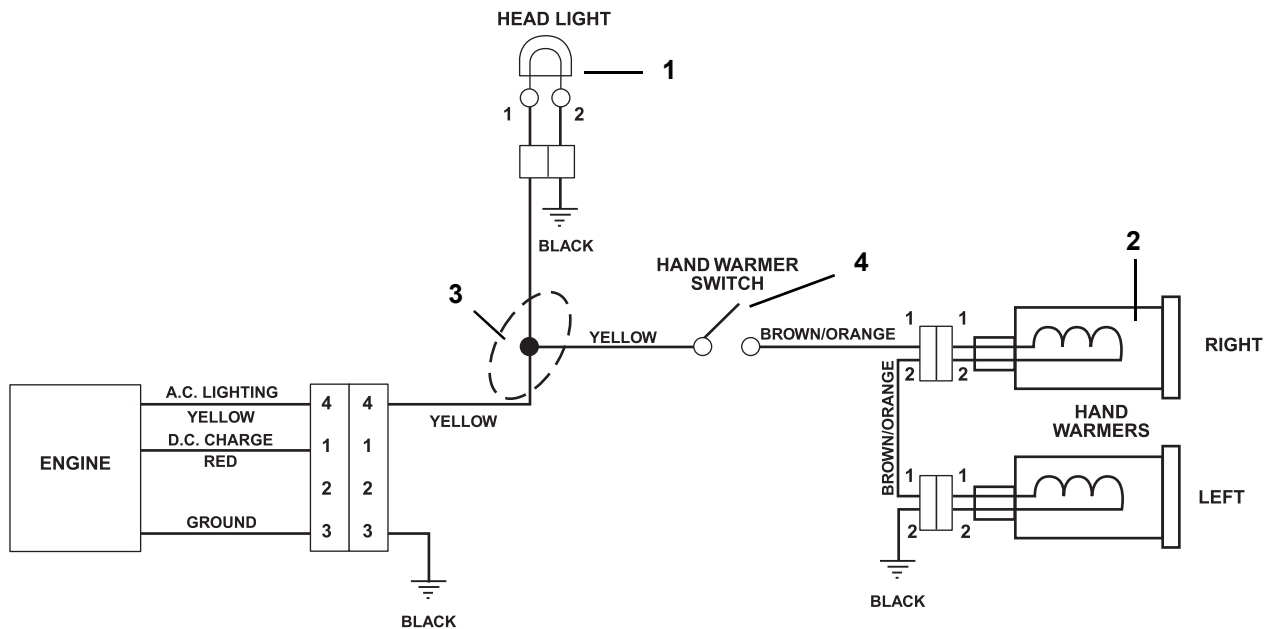


PS0891

Item	Part No.	Qty.	Description
1	07517300	AR	Cable Tie
2	02460700	1	Key with Cap (026, 312, 313, 316, 500, 501)
3	07517700	1	Cap, Ignition Switch (026, 312, 313, 316, 500, 501)
4	06517300	1	Nut, Panel .63-32 (026, 312, 313, 316, 500, 501)
5	02739600	1	Ignition Switch Assembly (026, 312, 313, 316, 500, 501)
6	52709300	1	Switch Assembly (Includes Items 2 - 5, 15) (026, 312, 313, 316, 500, 501)
7	00432301	AR	Harness, Wiring-Light and Handwarmer (016, 017, 024, 025, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
	00432401	AR	Harness, Wire-Light and Handwarmer, 12V (026, 312, 313, 316, 500, 501)
	03389200	AR	Harness, Wiring Light Only (036)
8	06403800	1	Washer, Flat Steel .51 x .88 x .024 (016, 017, 024, 025, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
9	06310900	1	Washer, Locking Internal .56 x .04 (016, 017, 024, 025, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
10	02485700	1	Switch, On/Off Hand Warmer (016, 017, 024, 025, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
11	00524700	1	15 AMP Fuse (026, 312, 313, 316, 500, 501)
12	07500015	2	Hand Warmer with Terminal (Recommend Fast Drying Epoxy for Installation) (016, 017, 024, 025, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
13	09207600	AR	Boot, Switch (Optional)(016, 017, 024, 025, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
14	06800038	4	Rivet, Pop #43 .125 x .313 (016, 017, 024, 025, 026, 027, 302, 310, 311, 312, 313, 314, 315, 316, 500, 501, 502)
15	06306900	1	Washer, Locking Internal .625 x .045 (026, 312, 313, 316, 500, 501)

CONTINUITY AND WIRING DIAGRAMS

Model 926016, 017, 024, 025, 027, 036, 302, 310, 311, 314, 315, 502



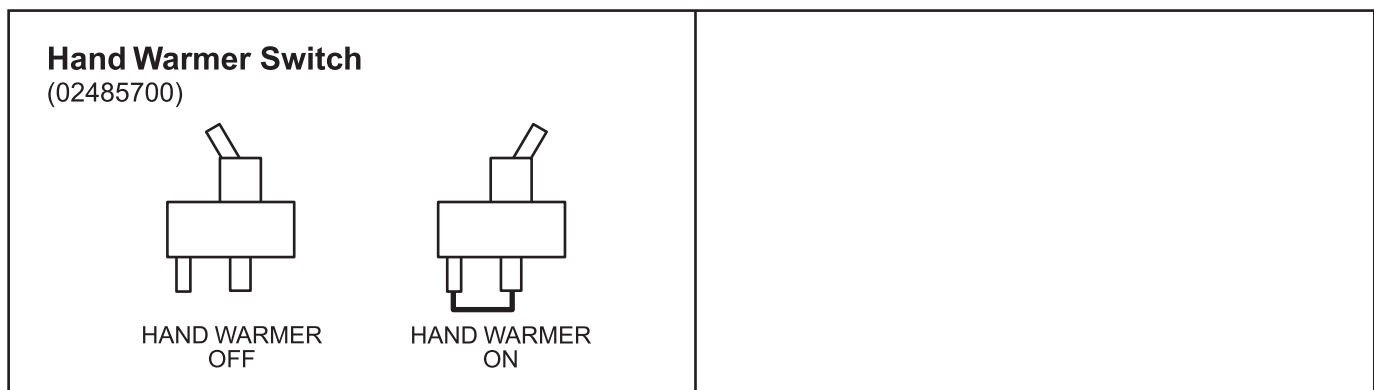
PS0830

Item	Part No.	Qty.	Description
1	00432500	1	Light, Halogen Assembly
2	07500015	2	Warmer, Hand with Terminal (Recommend Fast Drying Epoxy for Installation)
3	00432301	1	Harness, Wire Light Handwarmer
4	02485700	1	Switch, On/Off Hand Warmer

The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

NOTE: All switches are viewed from the rear.

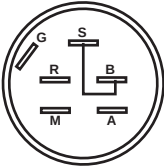
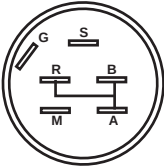
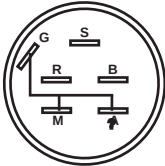
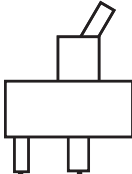
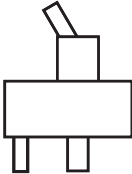
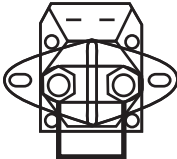


PS0820

CONTINUITY DIAGRAM

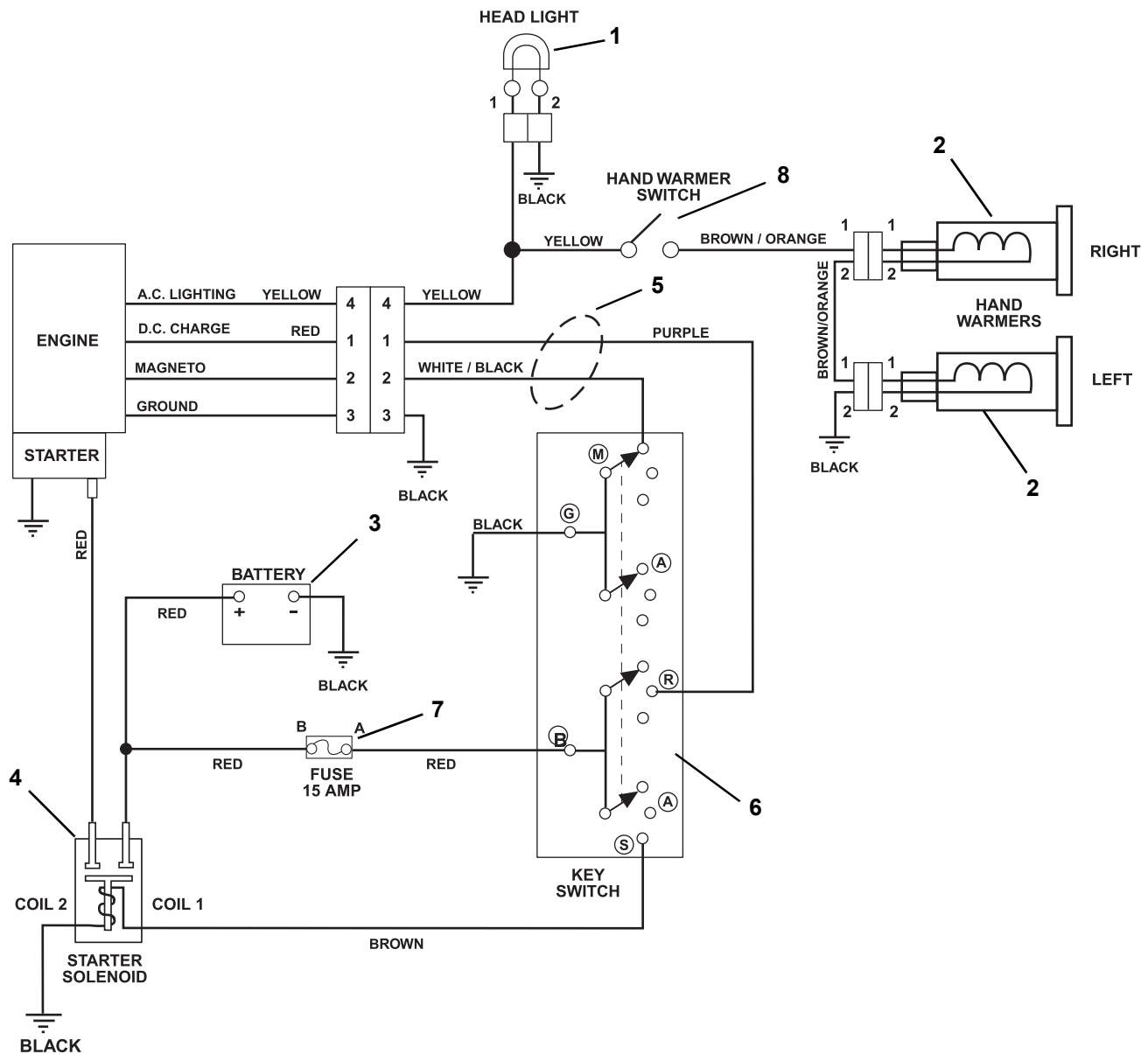
Model 926026, 312, 313, 316, 500, 501

The diagrams below show the various states of connection for electrical components.
The solid lines on switches show continuity.
NOTE: All switches are viewed from the rear.

Key Switch (02739600)  OFF RUN START	Hand Warmer Switch (02485700)  HAND WARMER OFF HAND WARMER ON
Solenoid (Top View) (03679000)  NOT ENERGIZED ENERGIZED	

WIRING DIAGRAM

Model 926026, 312, 313, 316, 500, 501



PS0672

Item	Part No.	Qty.	Description
1	00432500	1	Light, Halogen Assembly
2	07500015	2	Warmer, Hand with Terminal (Recommend Loctite E90-FL Epoxy for Installation)
3		AR	Battery Recommend 240 Minimum CCA at 0° F. Size U1R or U1L
4	03679000	1	Solenoid
5	00432401	1	Harness, Wire-LT, HW, 12V
6	52709300	1	Switch Assembly
7	00524700	1	15 AMP Fuse
8	02485700	1	Switch, On/Off Hand Warmer



Ariens Company
655 West Ryan Street
P.O. Box 157
Brillion, WI 54110
920-756-2141
Fax 920-756-2407
www.ariens.com