

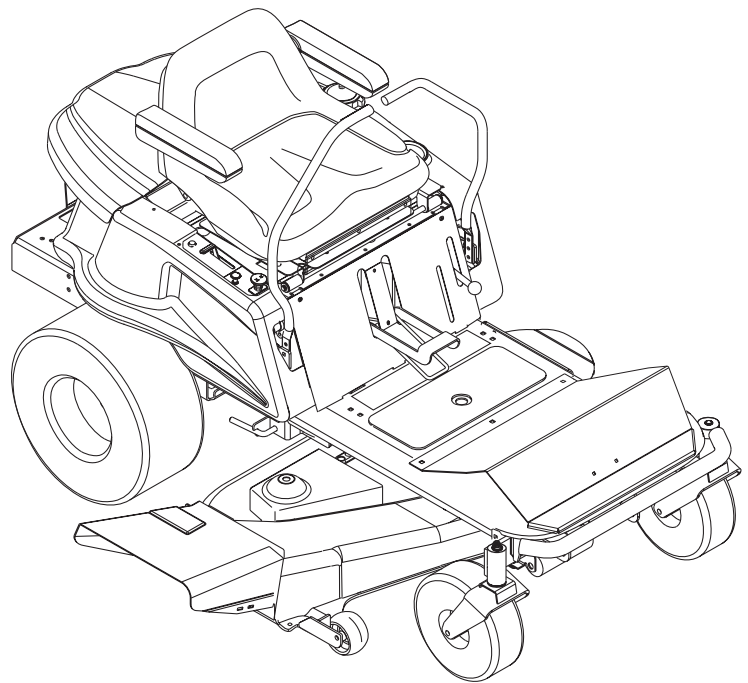


EZR[®] Zero Turn Mower

Parts Manual

Models

915013-EZR 1742
915020-EZR 1540
915021-EZR 1740
915022-EZR 1742
915023-EZR 2048
915308-EZR 1742



THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Ariens replacement parts. The replacement of any part on this vehicle with anything other than an Ariens authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Ariens disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

A warranty registration card must be filled out, signed, and returned at time of purchase. This card activates the warranty. Claims meeting requirements during limited warranty period will be honored.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Ariens parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Model 915013 (EZR 1742)

17.5 HP Briggs & Stratton with 42" Mower
Serial No. 010055 and up

Model 915020 (EZR 1540)

15.5 HP Briggs & Stratton with 40" Mower
Serial No. 000101 and up

Model 915021 (EZR 1740)

17.5 HP Briggs & Stratton with 40" Mower
Serial No. 000101 and up

Model 915022 (EZR 1742)

17.0 HP Briggs & Stratton with 42" Mower
Serial No. 000101 and up

Model 915023 (EZR 2048)

20.0 HP Briggs & Stratton with 48" Mower
Serial No. 000101 and up

Model 915308 (EZR 1742)

17.5 HP Briggs & Stratton with 42" Mower
Serial No. 000101 and up

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DECALS-SAFETY

Model 915013, 020, 021, 022, 023, 308

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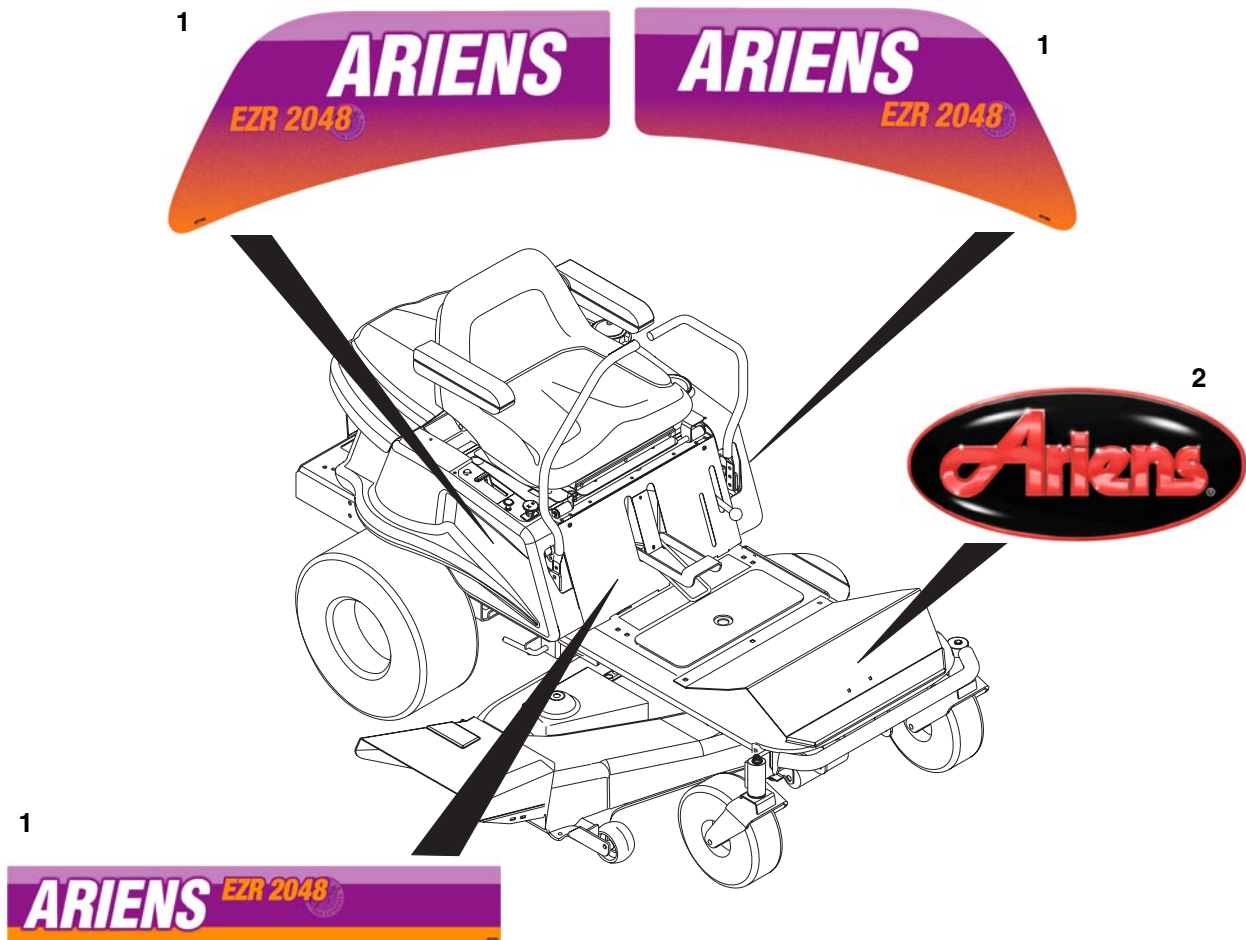
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PE0574

Item	Part No.	Qty.	Description
1	07754100	1	Decal-Hot Surface (013, 020, 021, 308)
	07754100	2	Decal-Hot Surface (022, 023)
2	61518400	1	Decal-Instructional Set
3	05224000	1	Decal-Safe Deck Removal
4	05237900	1	Decal-Belt Diagram 42 (022, 308)
5	07757800	1	Decal-Bilingual Danger
6	01556700	1	Non-Skid Cover
7	01528000	1	Non-Skid Cover
8	07731400	2	Decal, Mower Pan Head Danger
9	07742300	1	Decal, Warning
10	05226300	4	Decal, Blade Alignment (022, 308)
11	05226900	1	Decal- Safe Deck Removal, Export (308)
12	07757600	1	Decal-Instructional Steering
13	07757500	1	Decal, Parking Brake Lever

DECALS-STYLE

Model 915013, 020, 021, 022, 023, 308

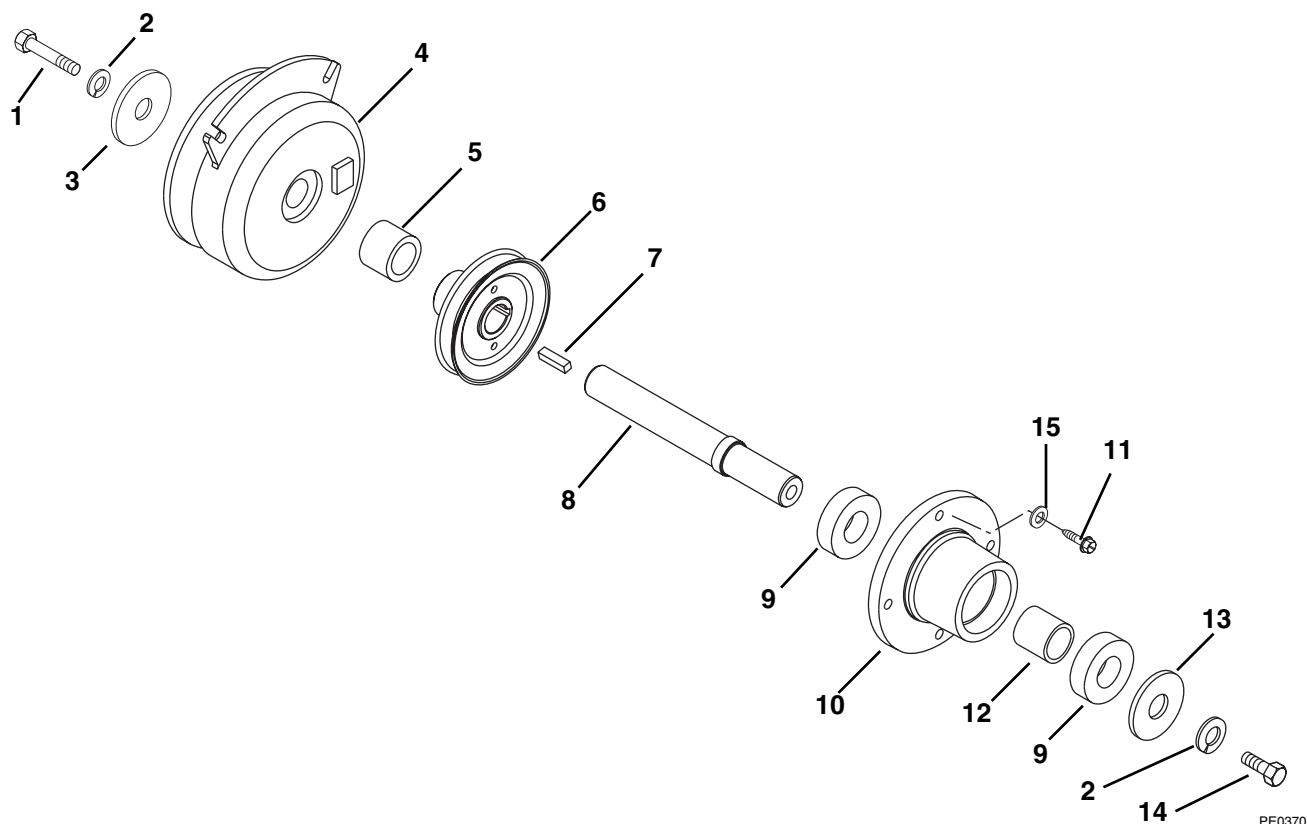


PE0581

Item	Part No.	Qty.	Description
1	61514400	1	Decal, Set EZR 2048 (023)
	61523700	1	Decal, Set EZR 1740 (021)
	61523600	1	Decal, Set EZR 1540 (020)
	61514300	1	Decal, Set EZR 1742 (013, 022, 308)
2	07746400	1	Decal, Arians Jewel Oval

CLUTCH SHAFT-HYDRO

Model 915013, 020, 021, 022, 023, 308

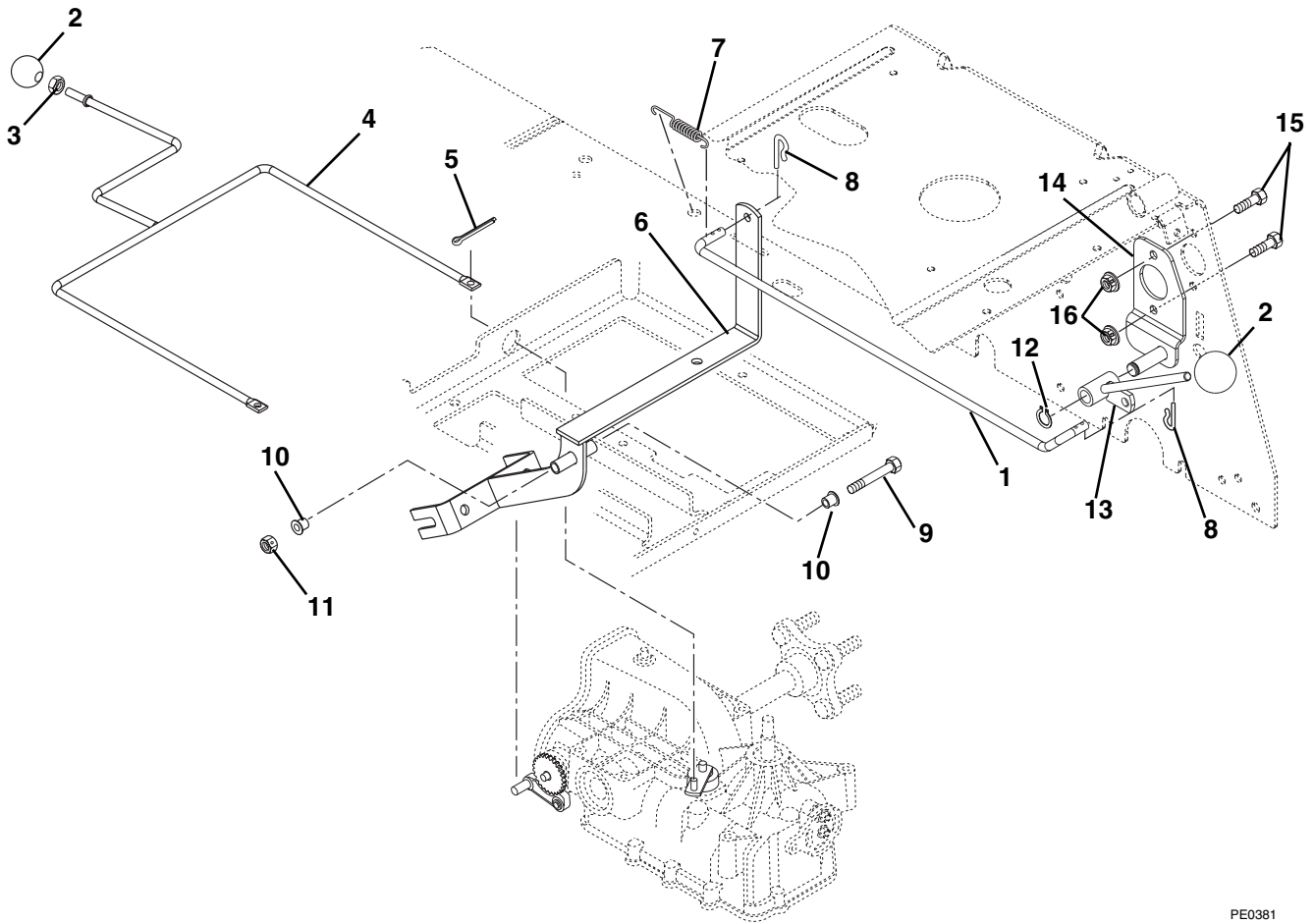


Item	Part No.	Qty.	Description
1	05965600	1	Bolt-Hex .44-20 x 1.50 Grade 5 (023)
	05964600	1	Bolt-Hex .44-20 x 2.50 Grade 5 (013, 020, 021, 022, 308)
2	06309300	2	Washer-Locking .44 x .109
3	06443600	1	Washer-Flat-Steel .469 x 2.00 x .25
4	03357900	1	Clutch-Electric/Brake (023)
	03643100	1	Clutch-Electric/Brake (013, 020, 021, 022, 308)
5	01531400	1	Spacer 1.004 x 1.500 x .740 (020, 021, 023)
6	01558100	1	Sheave-Jackshaft 4.50 (020, 021, 023)
	01557500	1	Sheave- Jackshaft 4.50 (013, 022, 308)
7	06602200	1	Key-Square .25 x 1.00 x .25 SAE (023)
	06602700	1	Key-Square .25 x .625 x .25 SAE 8630 OR SAE 1035 (013, 020, 021, 022, 308)
8	01558000	1	Shaft-Jack (023)
	01557600	1	Shaft-Jack (013, 022, 308)
	01559900	1	Shaft-Jack (020, 021)
9	05421500	2	Bearing-Ball .984 x 2.04 x .59
10	00506751	1	Housing-Transmission Spindle
11	07414400	4	Screw-Tapping .31-18 x .75 Hex Washer Head
12	00506800	1	Spacer 1.00 x .253 x 1.26
13	06443500	1	Washer-Flat-Steel .463 x 1.38 x .25
14	05964500	1	Bolt-Hex .44-20 x 1.00 Grade 5
15	06437500	4	Washer-Flat-Steel .328 x 1.00 x .094

PE0370

PARKING BRAKE AND DUMP VALVES

Model 915013, 020, 021, 022, 023, 308

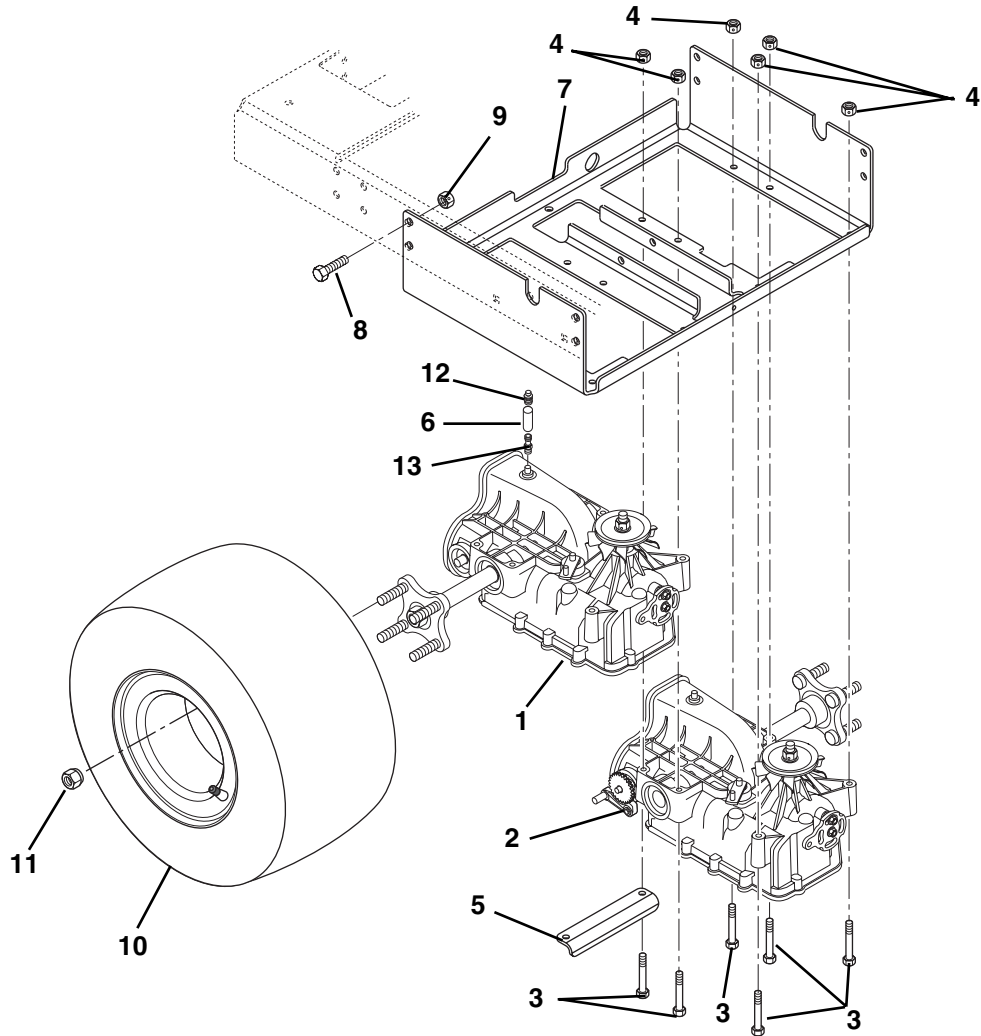


PE0381

Item	Part No.	Qty.	Description
1	01555600	1	Rod-Brake
2	07515900	2	Knob
3	06536100	1	Nut-Jam .31-18
4	01540100	1	Dump Valve Weldment
5	06713500	2	Pin-Cotter .09 x .75
6	01560551	1	Brake Weldment
7	08325200	1	Spring-Tension .051 x .60 x 2.25
8	06713500	2	Pin-Hair Internal .08 x .18 x 1.18
9	05966300	1	Bolt-Hex .25-20 x 3.00
10	05521000	2	Bushing-Flange .257 x .38 x 1.080
11	06529700	1	Nut-Locking-Center .25-20
12	05717100	1	Ring-Retaining External .50 x .050
13	01555900	1	Lever-Brake
14	01555800	1	Pivot-Brake Lever
15	07047100	2	Bolt Serrated Hex Flange Washer Head .31-18 x .62 Grade 5
16	06543100	2	Nut-Locking-Top-Flange .31-18

TRANSAXLE AND WHEELS

Model 915013, 020, 021, 022, 023, 308



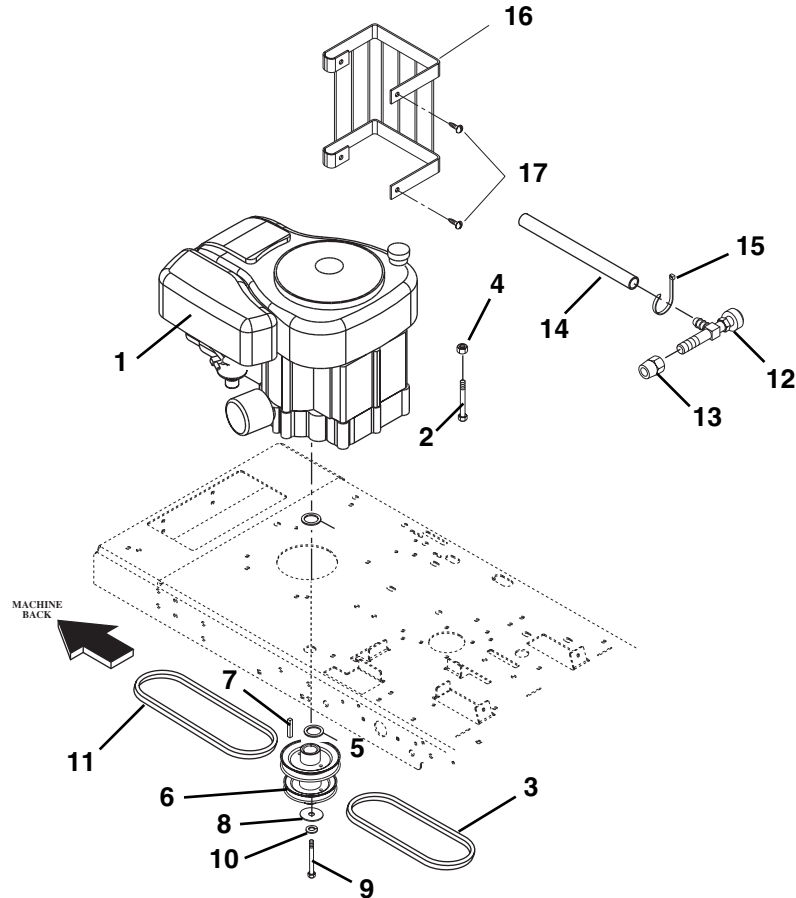
PE0221

Item	Part No.	Qty.	Description
1	01568000	1	Transaxle Hydro-Gear Right Hand (020, 021, 022, 023, 308 S/N 001000 & up)
	01568000	1	Transaxle Hydro-Gear Right Hand (013 S/N 010500 & up)
	01560600	1	Transaxle Hydro-Gear Right Hand (020, 021, 022, 023, 308 S/N 000101 - 000999)
	01560600	1	Transaxle Hydro-Gear Right Hand (013 S/N 010055 - 010499)
2	01567900	1	Transaxle Hydro-Gear Left Hand (020, 021, 022, 023, 308 S/N 001000 & up)
	01567900	1	Transaxle Hydro-Gear Left Hand (013 S/N 010500 & up)
	01561800	1	Transaxle Hydro-Gear Left Hand (020, 021, 022, 023, 308 S/N 000101 - 000999)
	01561800	1	Transaxle Hydro-Gear Left Hand (013 S/N 010055 - 010499)
3	05952600	12	Bolt-Hex .31-18 x 2.50 Grade 5
4	06543100	12	Nut-Locking-Top-Flange .31-18
5	01543951	1	Transaxle Bracket
6	01543100	2	Hose-Vent
7	01540951	1	Transmission Cradle
8	07047100	8	Bolt Serrated Hex Flange Washer Head .31-18 x .62 Grade 5
9	06542000	8	Nut-Locking-Top-Flange .38-16
10	07144600	2	Tire/Wheel 18 x 8.50-8
	07144900	AR	Rim for 18 x 8.50-8 Tire
	07145100	AR	Tire 18 x 8.50-8
11	06535000	8	Nut-Lug .50-20
12	07026400	1	Cap-Vent 1/2" Hydro-Gear
13	07026300	1	Fitting-Straight 1/2" O-Ring Hydro-Gear

NOTE

ENGINE, EXHAUST AND BELTS

Model 915013, 020, 021 308

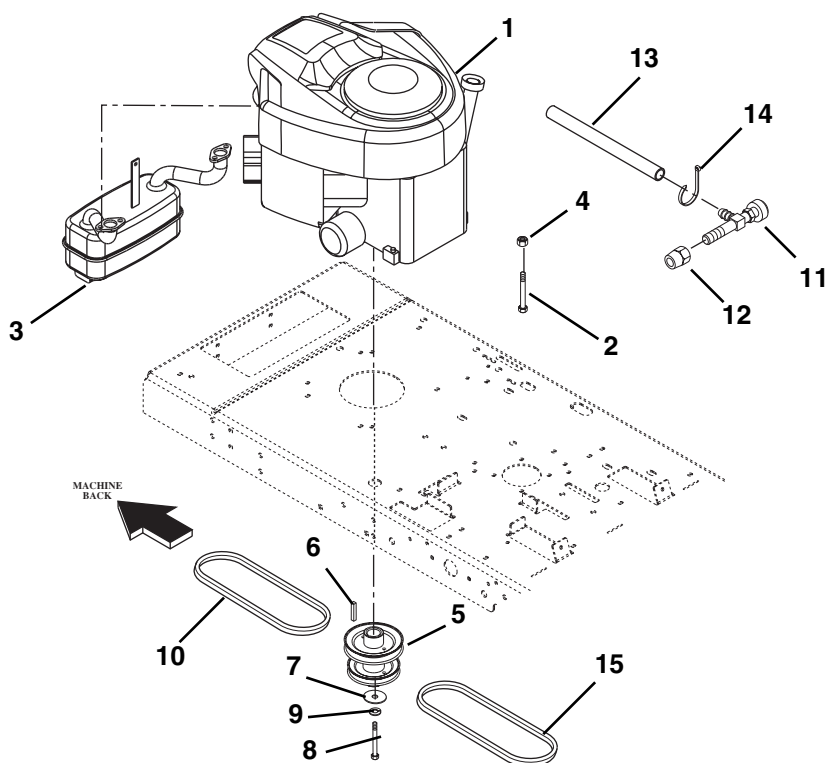


PE0392

Item	Part No.	Qty.	Description
1	51506600	1	Engine Group, Briggs & Stratton 17.5HP (013, 021)
	51506500	1	Engine Group, Briggs & Stratton 15.5HP (020)
	08259000	1	Engine, Briggs & Stratton 17HP (308)
2	07415300	4	Screw-Tapping .31-18 x 1.50 Hex Washer Head
3	07235700	1	Belt-5L x 47.1 Engine to Jackshaft
4	06543100	4	Nut-Locking-Top-Flange .31-18
5	01558200	1	Spacer
6	01557700	1	Engine Sheave 4.50
7	06602600	1	Key-Square .25 x 2.50 x .25
8	06443600	1	Washer-Special .469 x 2.000 x .250
9	05965700	1	Bolt-Hex .44-20 x 3.00 Grade 5
10	06309300	1	Washer-Lock .44 x .109
11	07213600	1	V-Belt, Transmission Drive
12	03493200	1	Cock, Oil Drain
13	03493100	1	Adapter, Oil Drain
14	01523400	1	Tube, Oil Drain
15	07517300	1	Cable Tie
16	01528200	1	Muffler Guard (308)
17	07411500	2	Screw-Tapping .250-20 x .37 (308)

ENGINE, EXHAUST AND BELTS

Model 915022, 023

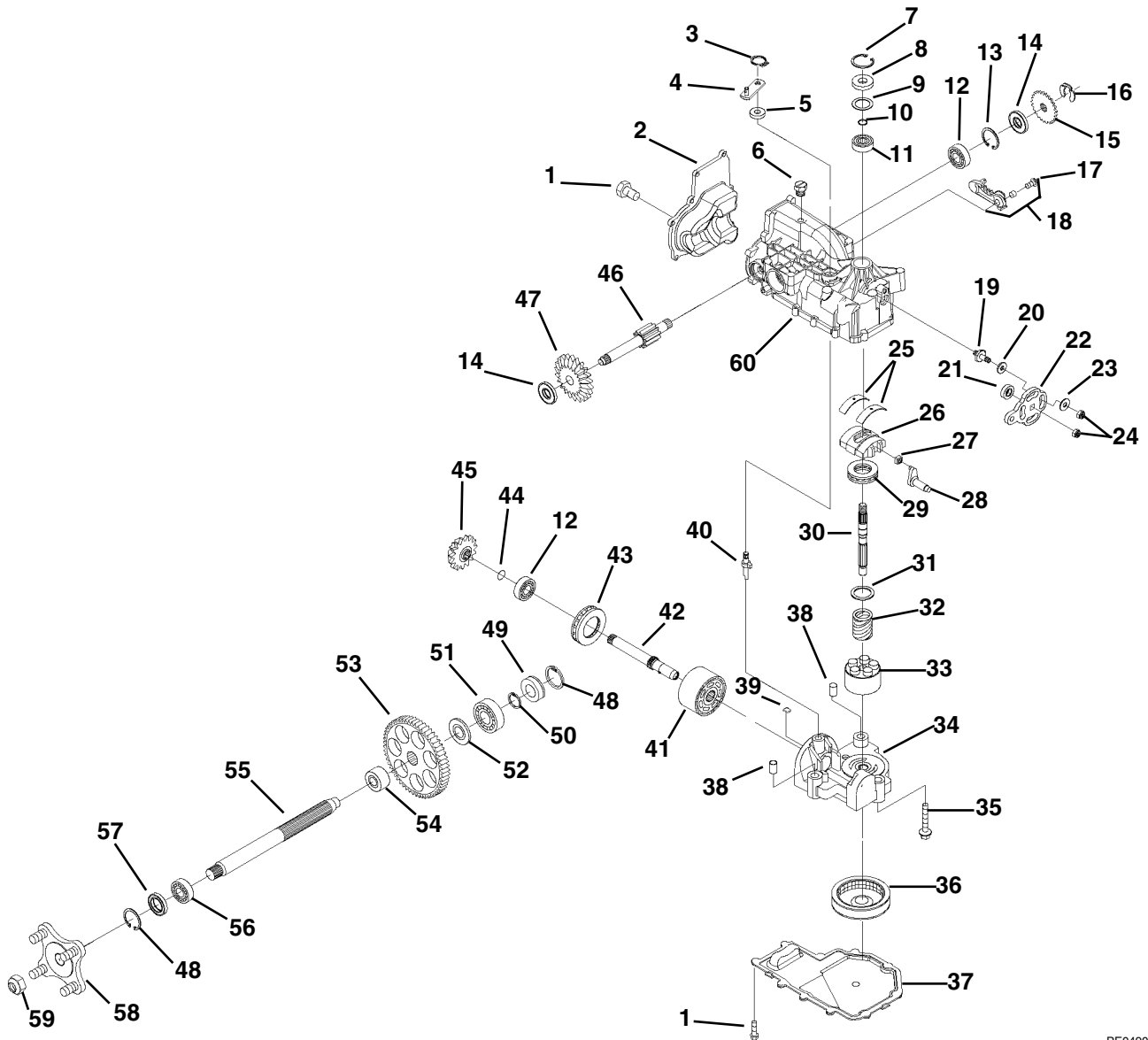


PE0660

Item	Part No.	Qty.	Description
1	51507000	1	Engine Group - 20HP Ariens (023)
	51506800	1	Engine Group - 17HP Ariens (022)
2	07415300	4	Screw-Tapping .31-18 x 1.50 Hex Washer Head
3	01557000	1	Muffler Assembly
4	06543100	4	Nut-Locking-Top-Flange .31-18
5	01557700	1	Engine Sheave 4.50
6	06602600	1	Key-Square .25 x 2.50 x .25
7	06443600	1	Washer-Special .469 x 2.000 x .250
8	05965700	1	Bolt-Hex .44-20 x 3.00 Grade 5
9	06309300	1	Washer-Lock .44 x .109
10	07213600	1	V-Belt, Transmission Drive
11	03493200	1	Cock, Oil Drain
12	03493100	1	Adapter, Oil Drain
13	01523400	1	Tube, Oil Drain
14	07517300	1	Cable Tie
15	07235700	1	Belt-5L x 47.1 Engine to Jackshaft

HYDROSTATIC TRANSAXLE-RIGHT

Model 915020, 021, 022, 023, 308 - S/N 000101 to 000999
013 - S/N 010055 - 010499



PE0490

Item	Part No.	Description
1	50437	Screw .25-20 x .75
2	50891RM	Cover-Back
3	44870	Ring-Retaining
4	50270	Arm-Bypass
5	45074	Seal-Lip
6	9005200-5600	Plug-Plastic
7	2003052	Ring-Retaining
8	9008000-0128	Seal-Lip
9	2003018	Spacer
10	2003016	Ring-Wire Retaining
11	2003043	Bearing-Ball

Part Numbers listed on this page are Hydro Gear part numbers and are to be ordered or purchased from the nearest Hydro Gear Dealer, which may be found in the Yellow Pages of the Telephone Directory.

HYDROSTATIC TRANSAXLE-RIGHT

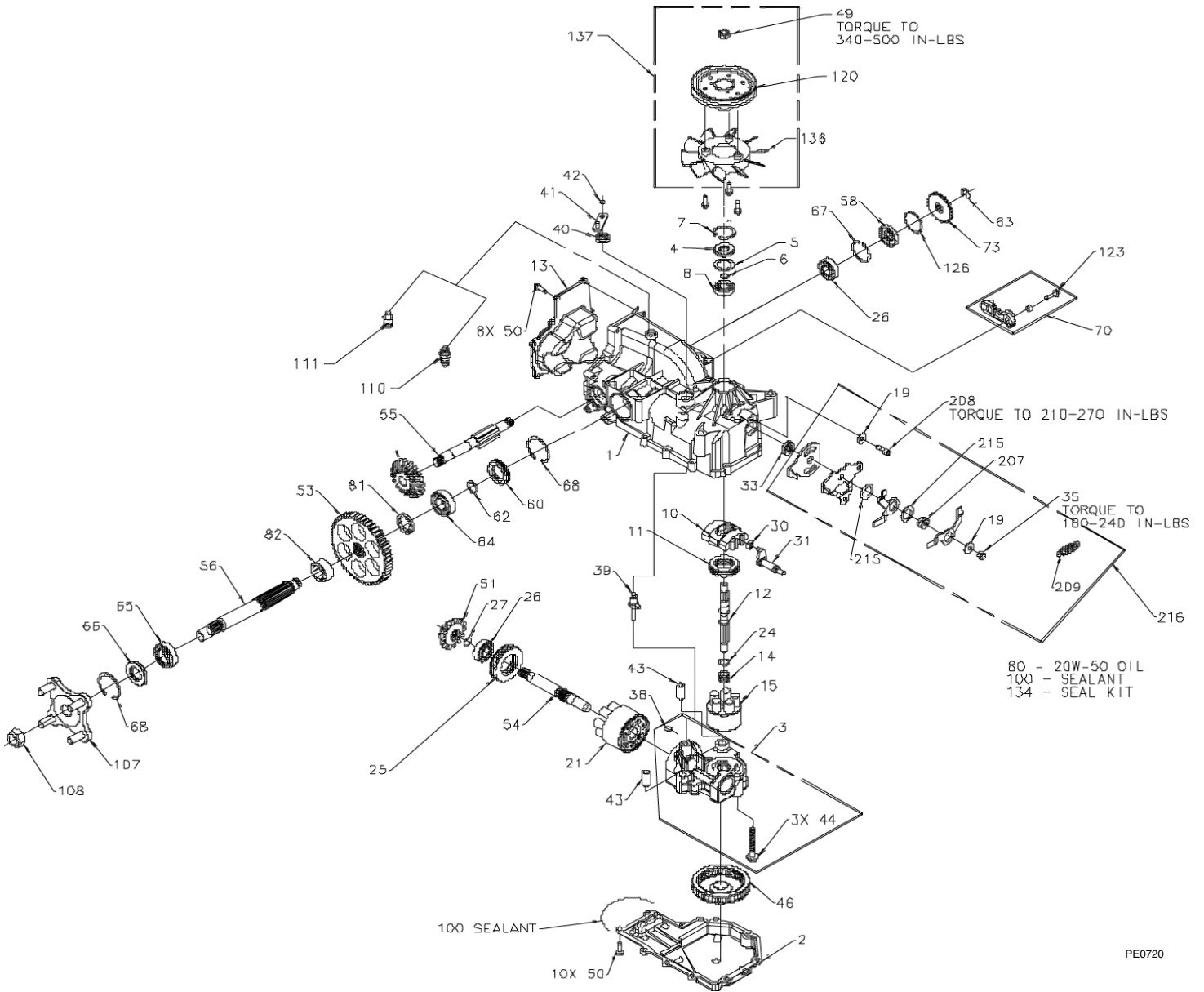
Model 915020, 021, 022, 023, 308 - S/N 000101 to 000999
013 - S/N 010055 - 010499

Item	Part No.	Description
12	50315	Bearing-Ball
13	50329	Ring-Retaining
14	50735	Seal-Brake Shaft
15	50754	Brake Disc
16	70394	Kit-Retaining Ring
17	51076	Screw-Hex Washer Head 1/4-20 x 7/8
18	70392	Service Assembly-Right Hand Brake Arm
19	50426	Stud-Short 5/16-24
20	50281	Friction Puck
21	90080000-0126	Seal-Lip
22	50749	Arm-Control
23	44130	Washer
24	50317	Nut
25	2003023	Cradle Bearing
26	2003087	Variable Swashplate
27	2000015	Slot Guide
28	50807	Arm-Trunnion
29	50551	Bearing-Thrust 30 x 52 x 13
30	50005	Shaft-Input
31	2003017	Washer-Block Thrust
32	2003014	Spring-Block
33	70331	Assembly-Cylinder Block 10cc
34	70340	Assembly-Center Section
35	50016	Screw
36	50990	Filter
37	50890RM	Housing-Lower
38	50002	Pin-Alignment
39	2003554	Bypass Plate
40	2003555	Bypass Actuator
41	70082	Assembly-Cylinder Block 21cc
42	50757	Shaft-Motor
43	50552	Bearing-Thrust 42 x 68 x 16
44	2000022	Ring-Wire Retaining
45	50744	Gear-Bevel 14T
46	70393	Kit-Brake Shaft
47	50745	Gear-Bevel 19T
48	50760	Ring-Retaining - Axle
49	50995	Seal-Plug - Side
50	50759	Ring-Retaining - Axle
51	50743	Bearing-Ball 20 x 47 x 14
52	50942-2	Bushing-Axle
53	50746	Gear-Spur 53T
54	50942-1	Bushing-Axle
55	50748	Shaft-Axle
56	50740	Bearing-Ball 25 x 47 x 12
57	50751	Seal
58	70314	Assembly-Hub
59	50863	Nut-Hex 3/4-16
60	70329	Housing-Upper Assembly

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HYDROSTATIC TRANSAXLE-RIGHT

Model 915020, 021, 022, 023, 308 - S/N 001000 and up
013 - S/N 010500 and up



Item	Part No.	Qty.	Description
1	51185	1	Kit, Housing - Main
3	70679	1	Kit, Center Section
4	9008000-0128	1	Lip Seal
5	2003018	1	Spacer
6	2003016	1	Wire Retaining Ring
7	2003052	1	Retaining Ring
8	2003043	1	Ball Bearing
10	2003087	1	Variable Swashplate
11	50551	1	Thrust Bearing .30 x .52 x .13
12	50005	1	Input Shaft
13	50891RM	1	Cover, Back
14	2003014	1	Spring, Block
18	70331	1	10 cc Cylinder Block
19	44130	1	Washer

HYDROSTATIC TRANSAXLE-RIGHT

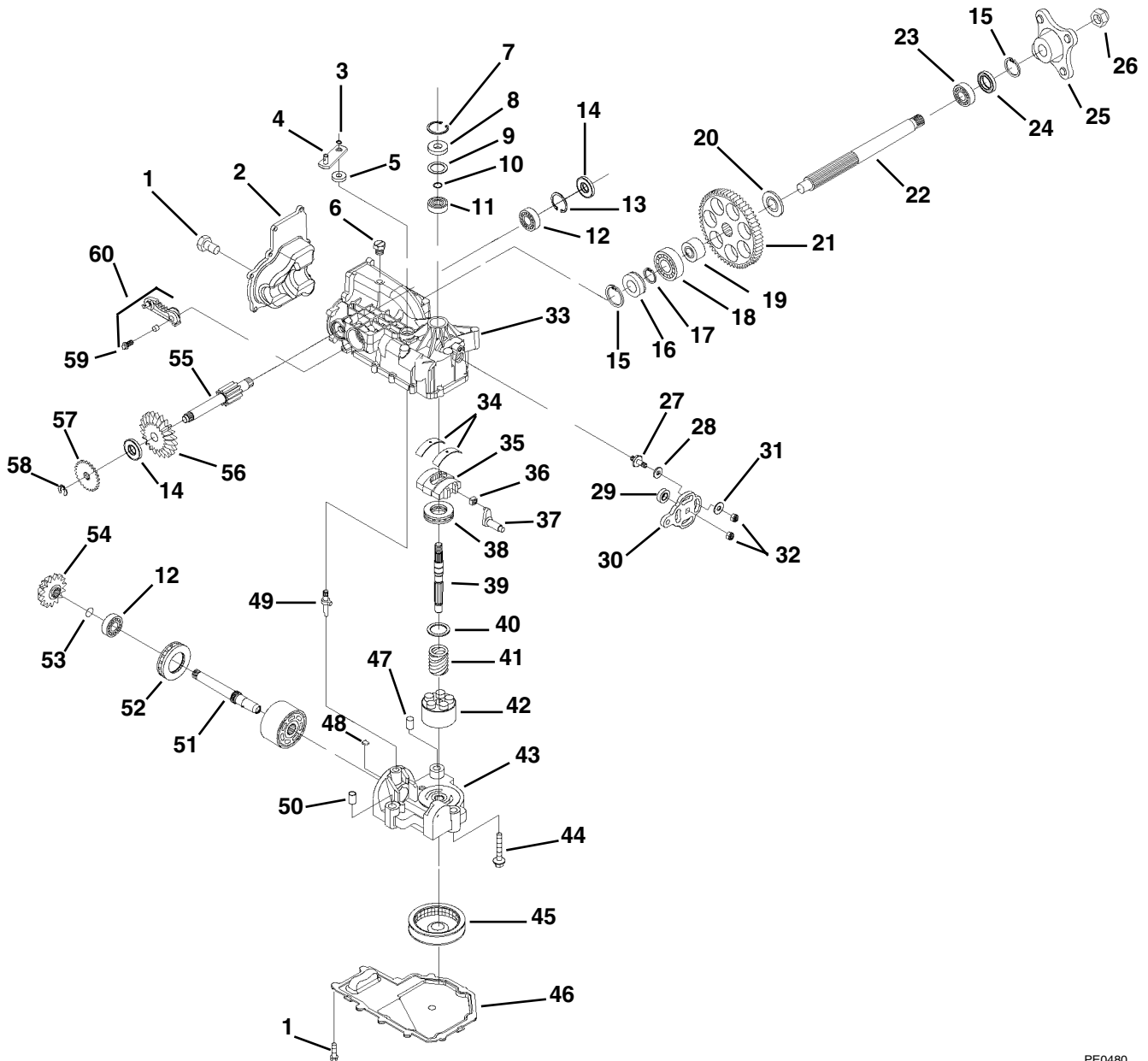
Model 915020, 021, 022, 023, 308 - S/N 001000 and up
013 - S/N 010500 and up

Item	Part No.	Qty.	Description
21	70082	1	21 cc Cylinder Block Assembly
24	2003017	1	Washer, Block Thrust
25	50552	1	thrust Bearing .42 x .68 x .15
26	50315	2	Ball Bearing
27	2000022	1	Wire Retaining Ring
30	2000015	1	Slot Guide
31	50807	1	Trunnion Arm
33	9008000-0126	1	Lip Seal
35	50317	2	Nut
38	70680	1	Kit, Bypass Plate
39	2003555	1	Bypass Actuator
40	45074	1	Lip Seal
41	50270	1	Bypass Arm
42	44870	1	Retaining Ring
43	50002	2	Pin
44	50016	3	Screw
46	50990	1	Filter
49	51244	1	Nut, Hex Lock .50-20 with Nylon Insert
50	50752	18	Screw, .25-20 with Nylon Insert
51	50744	1	14 Teeth Bevel Gear
52	50745	1	19 Teeth Bevel Gear
53	50746	1	53 Teeth Spur Gear
54	50757	1	Motor Shaft
55	51298	1	Brake Shaft
56	50748	1	Axle Shaft
57	51161	2	Seal, Lip 17 x 40 x 70
60	50995	1	Seal Plug - Side
62	50759	1	Retaining Ring - Axle
63	51109	1	Retaining Ring Kit
64	50740	1	Bearing - Ball 20 x 47 x 14 (6204)
65	50740	1	Bearing - Ball 25 x 47 x 12 (6005)
66	50751	1	Seal
67	50329	1	Retaining Ring
68	50760	2	Retaining Ring - Axle
70	70392	1	Brake Arm Service Assembly - Right Hand
73	50314	1	Brake Disc
80		78 oz.	20W - 50 Oil
81	50942-2	1	Axle Bushing
82	50942-1	1	Axle Bushing
100	50928	1	Sealant
107	70314	1	Hub Assembly
108	50863	1	Nut, Hex .75-16
110	70110	1	Fitting, O-Ring Assembly
111	70109	1	Cap Vent Assembly
120	50302	1	Kit, Seal
123	51076	1	Screw, Hex Washer Head .25-20 x .875
126	51316	1	Retaining Ring
134	70553	1	Kit, Seal
137	01569100	1	Kit, Fan /Pulley
207	51396	1	Spacer, RTN
208	51400	1	Screw, .938-24 x .75 (Patch)
209	51399	1	Spring, Extension
215	51408	1	Washer, Nylon
216	70609	1	Kit, RTN

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HYDROSTATIC TRANSAXLE-LEFT

Model 915020, 021, 022, 023, 308 - S/N 000101 to 000999
013 - S/N 010055 - 010499



PE0480

Item	Part No.	Description
1	50437	Screw .25-20 x .75
2	50891RM	Cover-Back
3	44870	Ring-Retaining
4	50270	Arm-Bypass
5	45074	Seal-Lip
6	9005200-5600	Plug-Plastic
7	2003052	Ring-Retaining
8	9008000-0128	Seal-Lip
9	2003018	Spacer
10	2003016	Ring-Wire Retaining

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HYDROSTATIC TRANSAXLE-LEFT

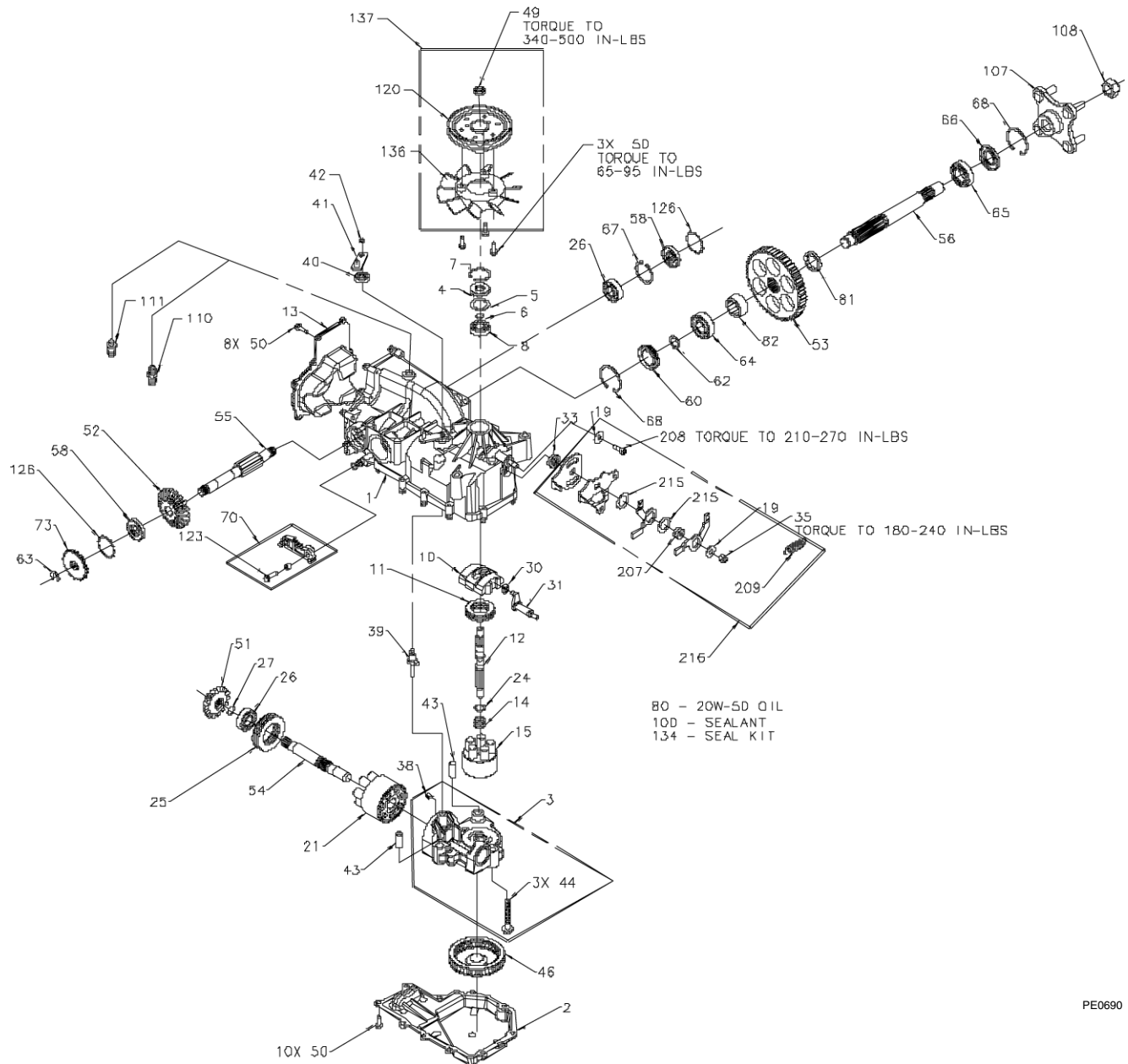
Model 915020, 021, 022, 023, 308 - S/N 000101 to 000999
013 - S/N 010055 - 010499

Item	Part No.	Description
11	2003043	Bearing-Ball
12	50315	Bearing-Ball
13	50329	Ring-Retaining
14	50735	Seal-Brake Shaft
15	50760	Ring-Retaining - Axle
16	50995	Seal-Plug - Side
17	50759	Ring-Retaining - Axle
18	50743	Bearing-Ball 20 x 47 x 14
19	50942-1	Bushing-Axle
20	50746	Gear-Spur 53T
21	50942-2	Bushing-Axle
22	50748	Shaft-Axle
23	50740	Bearing-Ball 25 x 47 x 12
24	50751	Seal
25	70314	Assembly-Hub
26	50863	Nut-Hex 3/4-16
27	50426	Stud-Short 5/16-24
28	50281	Friction Puck
29	90080000-0126	Seal, Lip
30	50749	Arm-Control
31	44130	Washer
32	50317	Nut
33	70329	Assembly-Upper Housing
34	2003023	Bearing-Cradle
35	2003087	Variable Swashplate
36	2000015	Slot Guide
37	50807	Arm-Trunnion
38	50551	Bearing-Thrust 30 x 52 x 13
39	50005	Shaft-Input
40	2003017	Washer-Block Thrust
41	2003014	Spring-Block
42	70331	Assembly-Cylinder Block 10cc
43	70340	Assembly-Center Section
44	50016	Screw
45	50990	Filter
46	50890RM	Housing-Lower
47	50002	Pin-Alignment
48	2003554	Bypass Plate
49	2003555	Bypass Actuator
50	70082	Assembly-Cylinder Block 21cc
51	50757	Shaft-Motor
52	50552	Bearing-Thrust 42 x 68 x 16
53	2000022	Ring-Wire Retaining
54	50744	Gear-Bevel 14T
55	70393	Kit, Brake Shaft
56	50745	Gear-Bevel 19T
57	50754	Brake Disc
58	70394	Ring-Retaining
59	51076	Screw-He-Washer-Head .25-20 x .875
60	70391	Assembly-Left Hand Brake Arm

Part Numbers listed on this page are Hydro Gear part numbers and are to be ordered or purchased from the nearest Hydro Gear Dealer, which may be found in the Yellow Pages of the Telephone Directory.

HYDROSTATIC TRANSAXLE-LEFT

Model 915020, 021, 022, 023, 308 - S/N 001000 and up
013 - S/N 010500 and up



PE0690

Item	Part No.	Qty.	Description
1	51185	1	Kit, Housing - Main
3	70679	1	Kit, Center Section
4	9008000-0128	1	Lip Seal
5	2003018	1	Spacer
6	2003016	1	Wire Retaining Ring
7	2003052	1	Retaining Ring
8	2003043	1	Ball Bearing
10	2003087	1	Variable Swashplate
11	50551	1	Thrust Bearing .30 x .52 x .13
12	50005	1	Input Shaft
13	50891RM	1	Cover, Back
14	2003014	1	Spring, Block
18	70331	1	10 cc Cylinder Block
19	44130	1	Washer

HYDROSTATIC TRANSAXLE-LEFT

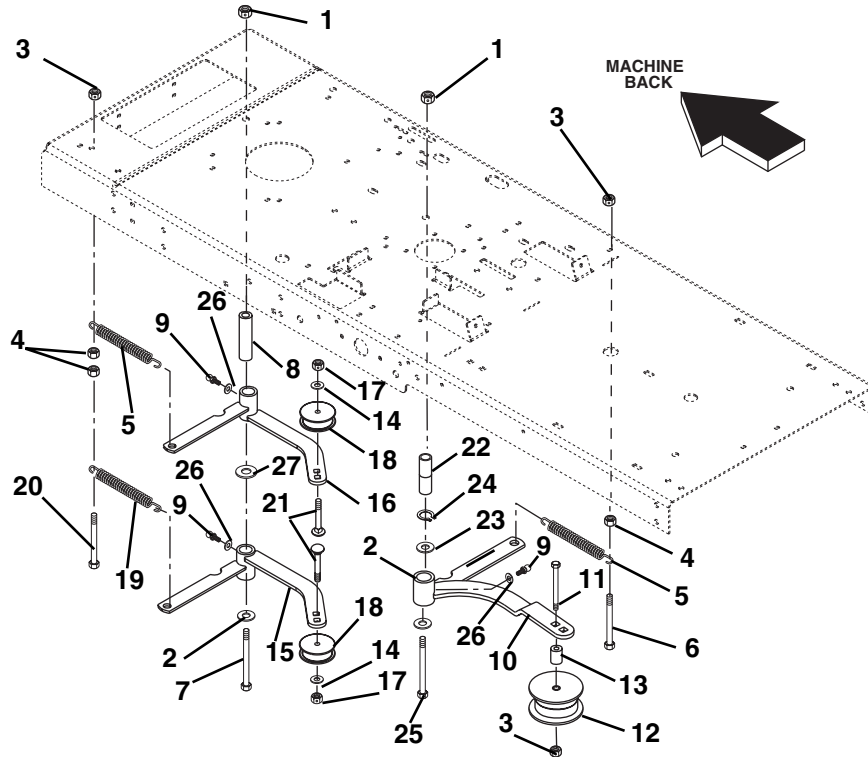
Model 915020, 021, 022, 023, 308 - S/N 001000 and up
013 - S/N 010500 and up

Item	Part No.	Qty.	Description
21	70082	1	21 cc Cylinder Block Assembly
24	2003017	1	Washer, Block Thrust
25	50552	1	Thrust Bearing .42 x .68 x .15
26	50315	2	Ball Bearing
27	2000022	1	Wire Retaining Ring
30	2000015	1	Slot Guide
31	50807	1	Trunnion Arm
33	9008000-0126	1	Lip Seal
35	50317	2	Nut
38	70680	1	Kit, Bypass Plate
39	2003555	1	Bypass Actuator
40	45074	1	Lip Seal
41	50270	1	Bypass Arm
42	44870	1	Retaining Ring
43	50002	2	Pin
44	50016	3	Screw
46	50990	1	Filter
49	51244	1	Nut, Hex Lock .50-20 with Nylon Insert
50	50752	18	Screw, .25-20 with Nylon Insert
51	50744	1	14 Teeth Bevel Gear
52	50745	1	19 Teeth Bevel Gear
53	50746	1	53 Teeth Spur Gear
54	50757	1	Motor Shaft
55	51298	1	Brake Shaft
56	50748	1	Axle Shaft
57	51161	2	Seal, Lip 17 x 40 x 70
60	50995	1	Seal Plug - Side
62	50759	1	Retaining Ring - Axle
63	51109	1	Retaining Ring Kit
64	50740	1	Bearing - Ball 20 x 47 x 14 (6204)
65	50740	1	Bearing - Ball 25 x 47 x 12 (6005)
66	50751	1	Seal
67	50329	1	Retaining Ring
68	50760	2	Retaining Ring - Axle
70	70391	1	Brake Arm Service Assembly - Left Hand
73	50314	1	Brake Disc
80		78 oz.	20W - 50 Oil
81	50942-2	1	Axle Bushing
82	50942-1	1	Axle Bushing
100	50928	1	Sealant
107	70314	1	Hub Assembly
108	50863	1	Nut, Hex .75-16
110	70110	1	Fitting, O-Ring Assembly
111	70109	1	Cap Vent Assembly
120	50302	1	Kit, Seal
123	51076	1	Screw, Hex Washer Head .25-20 x .875
126	51316	1	Retaining Ring
134	70553	1	Kit, Seal
137	01569100	1	Kit, Fan /Pulley
207	51396	1	Spacer, RTN
208	51400	1	Screw, .938-24 x .75 (Patch)
209	51399	1	Spring, Extension
215	51408	1	Washer, Nylon
216	70609	1	Kit, RTN

Part Numbers listed on this page are Hydro Gear part numbers and are to be ordered or purchased from the nearest Hydro Gear Dealer, which may be found in the Yellow Pages of the Telephone Directory.

IDLERS

Model 915013, 020, 021, 022, 023, 308

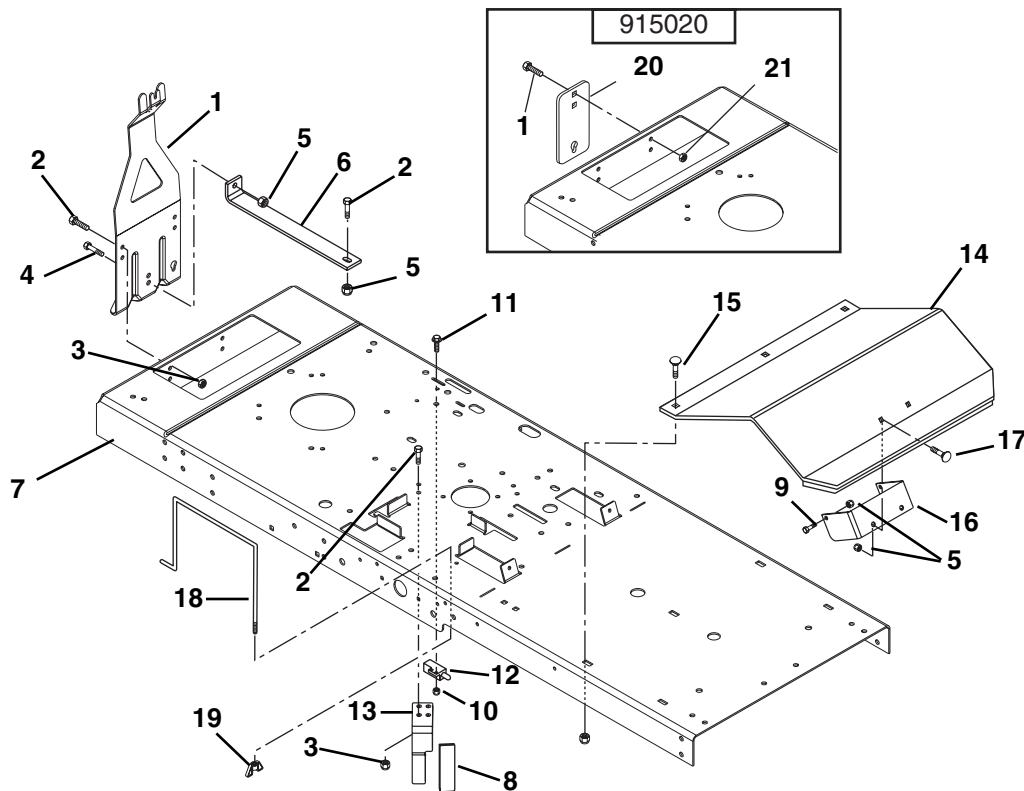


PE0403

Item	Part No.	Qty.	Description
1	06543600	2	Nut-Locking-Top-Flange .50-13
2	06442000	2	Washer-Flat, Steel .563 x 1.38 x .109
3	06542000	3	Nut-Locking, Center .38-16
4	06529400	3	Nut-Hex .38-16
5	08336100	2	Spring-Extension
6	05965400	1	Bolt-Hex .38-16 x 4.00 Grade 5
7	05964100	1	Bolt-Hex .50-13 x 5.50 Grade 5
8	01557200	1	Spacer-Idler Arm
9	07012600	3	Fitting-Lube .25-28 x .256
10	01582700	1	Weldment-Idler Arm
11	05970400	1	Bolt-Hex .38-16 x 4.50 (020, 021, 023)
	05958400	1	Bolt-Hex .38-16 x 2.50 (013, 022, 308)
12	07324700	1	Idler - 4.0 inch Diameter
13	01544100	1	Spacer-Idler 48 inch (020, 021, 023)
14	06436200	2	Washer-Flat, Steel .406 x .812 x .065
15	01557300	1	Idler Arm Weldment Transaxle
16	01557400	1	Weldment-Jackshaft Idler Arm
17	06537200	2	Nut-Jam Lock .38-16
18	07327100	2	Pulley, Idler 4.00
19	08336000	1	Spring, Extension
20	05970400	1	Bolt-Hex .38-16 x 4.50 Grade 5
21	06224200	2	Bolt-Round Head Square Neck .38-16 x 1.50 Grade 5
22	01548400	1	Spacer-Idler
23	06436900	1	Washer-Flat-Steel .88 x 1.25 x .62
24	05702600	1	Ring-Retaining External .875 x .042
25	05962300	1	Bolt-Hex .50-13 x 4.50 Grade 5
26	06442300	3	Washer-Flat-Steel .250 x .562 x .049
27	06445500	1	Washer, .937 x 2.25

FRAME

Model 915013, 020, 021, 022, 023, 308

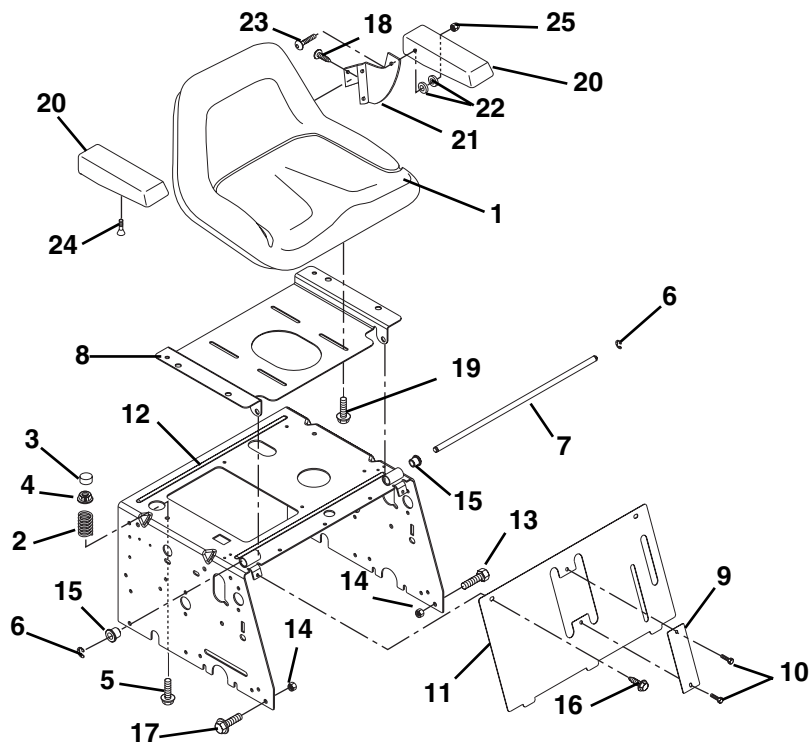


PE0412

Item	Part No.	Qty.	Description
1	01553551	1	Hitch-Trailer (013, 021, 022, 023, 308)
	01569451	1	Bracket, Dump Valve (020)
2	07047100	7	Bolt Serrated Hex Flange Washer Head .31-18 x .62 Grade 5
3	06543100	6	Nut-Locking-Top-Flange .31-18
4	07049900	1	Bolt-Serrated Hex Flange Washer Head .375-16 x 1.00
5	06542000	5	Nut-Locking-Top-Flange .38-16
6	01541200	1	Brace (013, 021, 022, 023, 308)
7	01567851	1	Frame
8	07509400	1	Grip
9	05946800	2	Bolt-Hex .25-20 x .75 Grade 5
10	06536000	2	Nut-Locking-Nylon 10-24 with Insert
11	07049200	2	Bolt-Hex 10-24 x .75 Flat Washer Head
12	03657100	1	Switch-Single Pole N.O.
13	01557851	1	Clutch Stop
14	015380589	1	Footrest
15	06223900	3	Bolt-Round Head Square Neck .38-16 x .75 Grade 5
16	01526751	1	Bracket-Footrest
17	06220600	2	Bolt-Round Head Square Neck .25-20 x .50 Grade 5
18	01533400	1	Rod-Battery
19	06537500	1	Nut-Locking-Wing .250-20
20	06215700	2	Bolt-Round Head Square Neck .31-18 x .75 Grade 5 (020)
21	06543100	2	Nut-Locking-Top-Flange .31-18 (020)

SEAT AND SUPPORT

Model 915013, 020, 021, 022, 023, 308

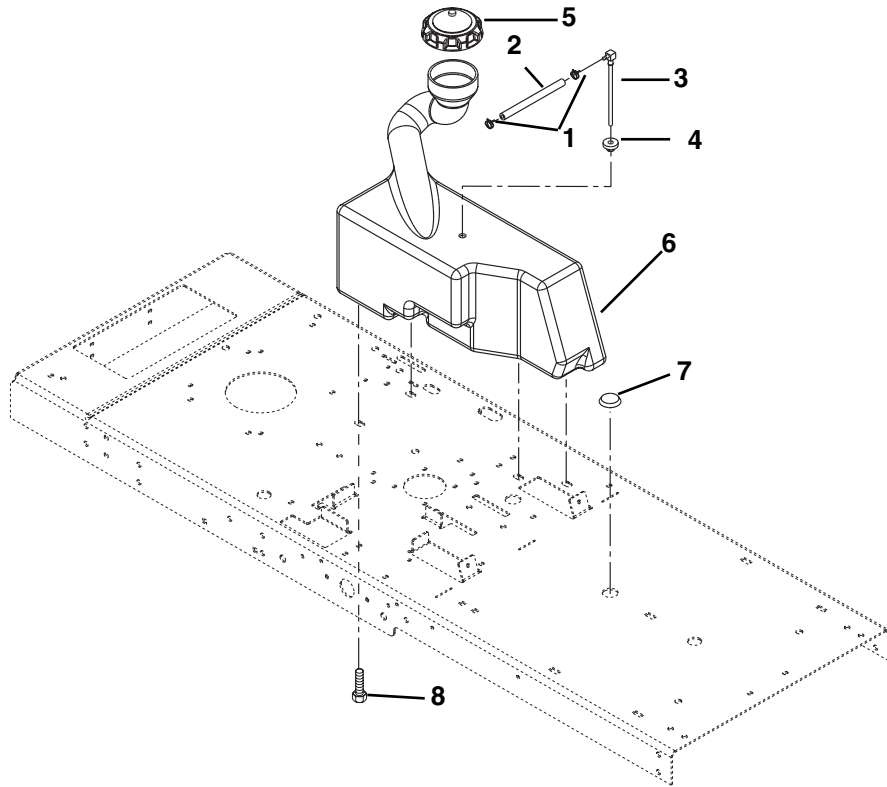


PE0421

Item	Part No.	Qty.	Description
1	01546100	1	Seat
2	00571600	2	Spring-Compression 2.9L x 2.02 OD
3	00571500	2	Boot-Seat Spring
4	06534800	2	Nut-Locking, Flange .375-16
5	07028500	2	Bolt-Hex Flanged Whiz Lock Head .38-16 x .75
6	05710200	2	Ring-Retaining-External .500 x .042
7	01168900	1	Axle-Front
8	01554451	1	Plate-Seat
9	01555459	1	Plate
10	05947900	2	Bolt-Hex .25-20 x .50 Grade 5
11	01556259	1	Panel-Weldment
12	01567751	1	Support-Seat Weldment
13	07028500	3	Bolt-Screw Hex Flanged Whiz Lock Head .38-16 x .75
14	06542000	4	Nut-Locking-Top-Flange .38-16
15	05521100	2	Bushing-Flange
16	07411500	2	Screw, Tapping .31-18 x .75
17	07049900	1	Bolt-Serrated Hex Flange Washer Head .38-16 x 1.00
18	07416500	6	Screw-Round Head Socket Tapping .31-18 x .62 Grade 8
19	07047100	4	Bolt Serrated Hex Flange Washer Head .31-18 x .62 Grade 5
20	01552900	2	Arm Rest
21	01553100	1	Bracket-Left Hand Armrest
	01553000	1	Bracket-Right Hand Armrest
22	01563400	4	Spacer
23	05977500	2	Bolt, Round Head Socket .38-16 x 1.50 Grade 8
24	05977600	2	Bolt-Socket Flat Head .38-16 x .50
25	06543800	2	Nut, .38-16 Low Crown Lock Acorn

FUEL TANK

Model 915013, 020, 021, 022, 023, 308

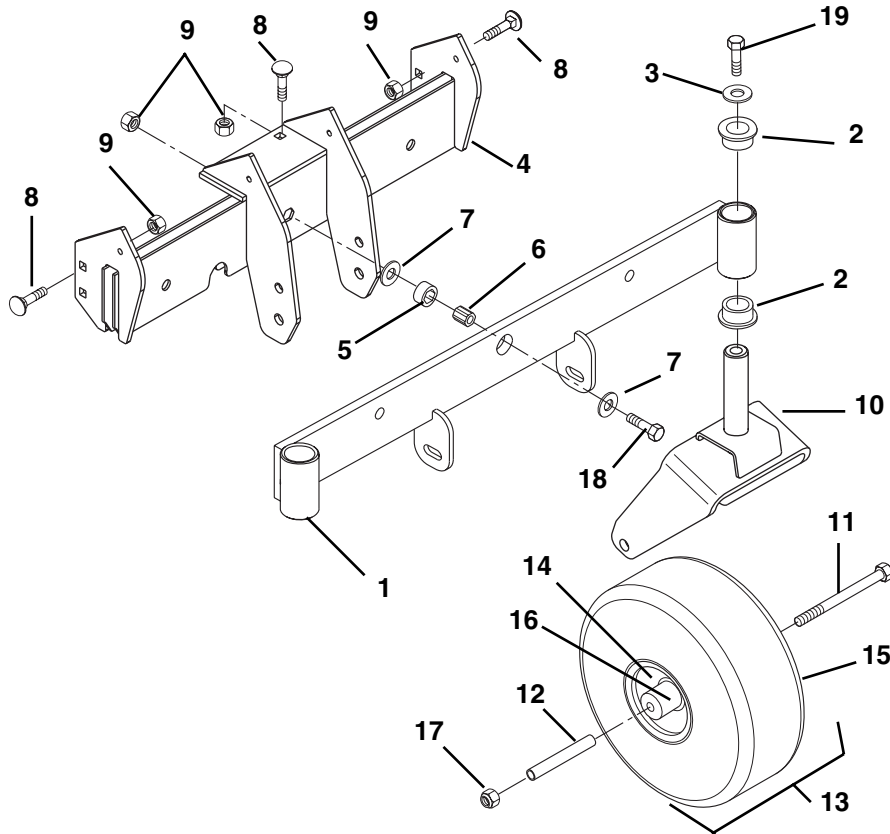


PE0430

Item	Part No.	Qty.	Description
1	06939100	2	Clamp-Hose-Wire .490/.510 x .116
2	01559700	1	Hose-Fuel .25 I.D. x 17.5" Long
3	01559600	1	Fitting-Tank
4	07511400	1	Bushing
5	09239500	1	Cap-Fuel
6	01551300	1	Fuel-Tank
7	01555000	1	Plug-Button
8	07047100	4	Bolt-Hex .312-18 x .75 Grade 5

FRONT AXLE

Model 915013, 020, 021, 022, 023, 308

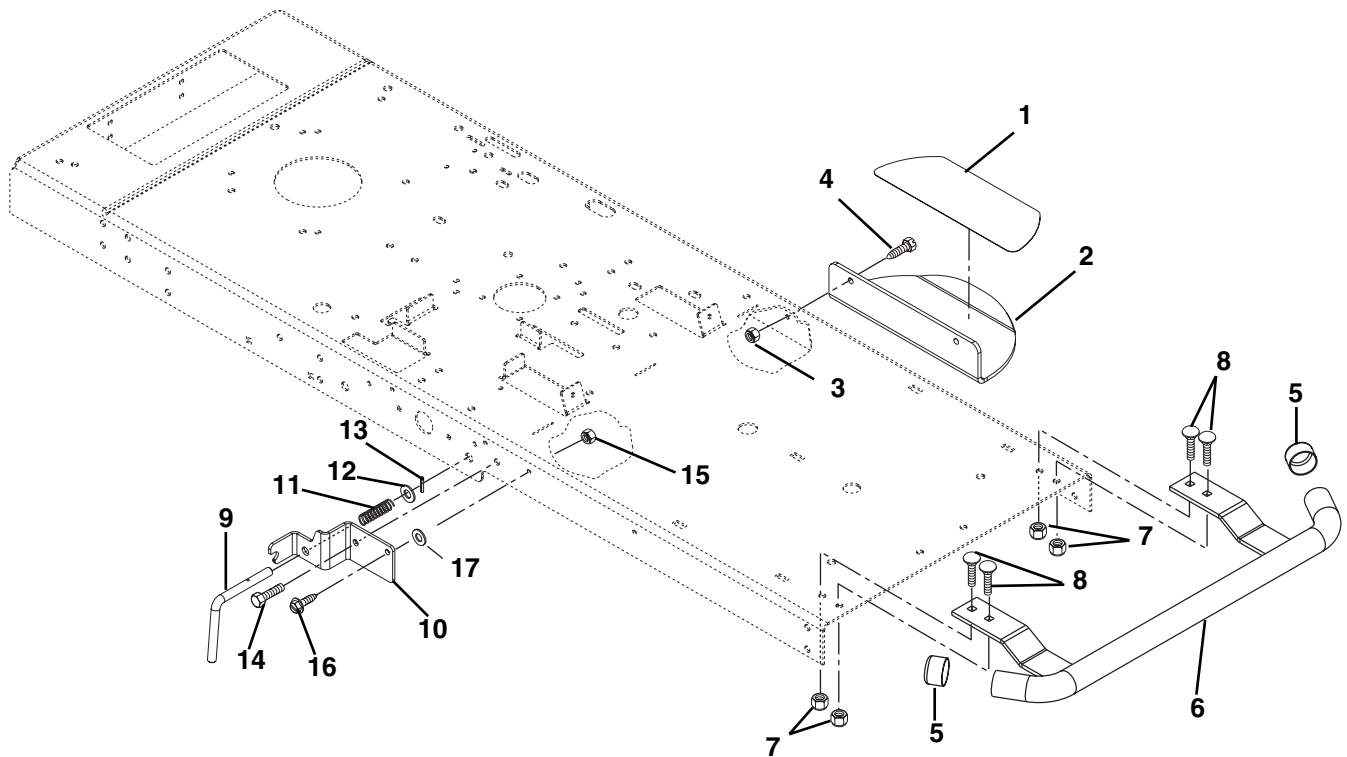


PE0023

Item	Part No.	Qty.	Description
1	01542951	1	Axle Weldment
2	05520100	4	Bushing-Flange 1.020 x 1.385 x .75 x 1.75
3	06441700	2	Washer-Flat-Steel .38 x 1.50 x .125
4	01584951	1	Axle Frame Weldment
5	05522000	1	Bushing-Sleeve .626 x 1.000 x .524
6	05522700	1	Bushing-Sleeve .377 x .623 x .775
7	06425500	2	Washer-Flat-Steel .375 x 1.125 x .065
8	06223900	6	Bolt-Round Head Square Neck .38-16 x .75 Grade 5
9	06542000	7	Nut-Locking-Center .375-16
10	01547051	2	Fork-Caster
11	05964400	2	Bolt-Hex .50-13 x 6.50
12	09105200	2	Bushing-Caster Fork
13	07144100	2	Wheel & Tire 11 x 4.00-5 (Contains Items 14-16)
14	07145200	1	Rim Assembly
15	07145300	1	Tire
16	07145400	1	Bearing
17	06536300	2	Nut-Locking-Center .50-13 Grade 5
18	05957900	1	Bolt-Hex .38-16 x 1.75 Grade 5
19	07414700	2	Screw-Tapping .38-16 x 1.25 Hex Washer Head

BUMPERS AND STEPS

Model 915020, 021, 022, 023, 308

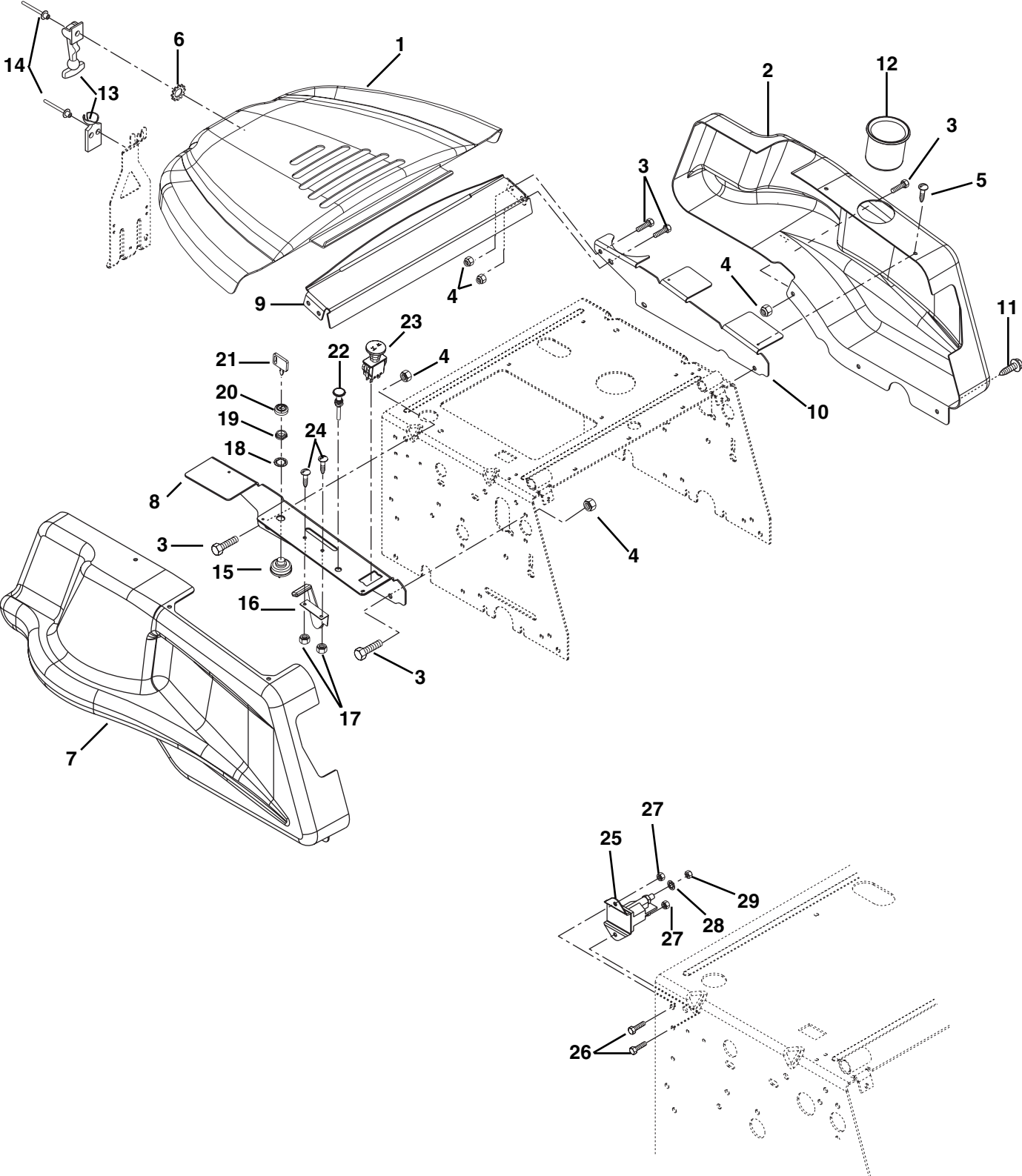


PE0460

Item	Part No.	Qty.	Description
1	01564300	1	Non-Skid Cover (022, 023, 308)
2	01564251	1	Bracket, Step (022, 023, 308)
3	06543100	2	Nut-Locking-Top-Flange .31-18 (022, 023, 308)
4	07415700	2	Screw-Tapping .31-18 x .88 Hex Washer Head (022, 023, 308)
5	01555100	2	Cap-Sleeve (022, 023, 308)
6	01555751	1	Weldment-Bumper (023, 022, 308)
7	06542000	4	Nut-Locking-Top-Flange .38-16 (022, 023, 308)
8	06223600	4	Bolt-Round Head Square Neck .375-16 x 1.00 Grade 5 (022, 023, 308)
9	01558800	1	Pin-Index
10	01558751	1	Bracket-Stop
11	08325900	1	Spring-Compression
12	06441900	1	Washer-Flat-Steel .531 x 1.06 x .095
13	05802900	1	Pin-Roll .156 x 1.00
14	07028500	1	Bolt-Screw Hex Flanged Whiz Lock Head .38-16 x .75
15	06542000	1	Nut-Locking-Top-Flange .38-16
16	07414400	1	Screw-Tapping .31-18 x .75 Hex Washer Head
17	06444000	1	Washer-Flat-Steel .406 x 1.00 x .188

COVER ASSEMBLY, SOLENOID AND SWITCHES

Model 915013, 020, 021, 022, 023, 308



PE0442

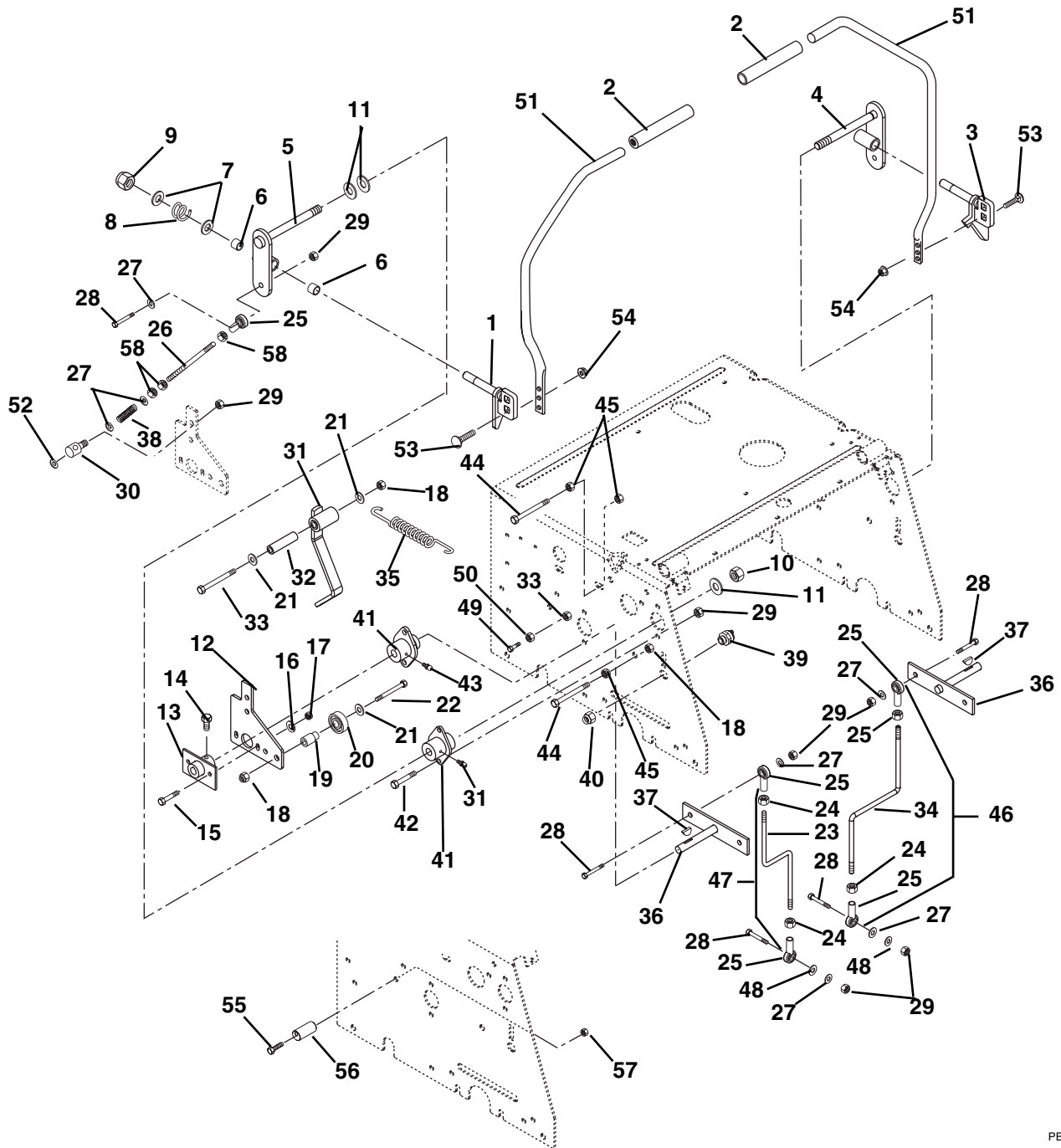
COVER ASSEMBLY, SOLENOID AND SWITCHES

Model 915013, 020, 021, 022, 023, 308

Item	Part No.	Qty.	Description
1	01567451	1	Shroud, Top (013, 021, 022, 023, 308)
2	01553459	1	Shroud, Side Left Hand
3	07047100	10	Bolt Serrated Hex Flange Washer Head .31-18 x .62 Grade 5
4	06543100	10	Nut-Locking-Top-Flange .31-18
5	07411000	5	Screw-Tapping #10-16 x .625 Hex Washer Head
6	07010500	3	Rivet-Burr .125 x .505 x.048 (013, 021, 022, 023, 308)
7	01553359	1	Shroud-Side Right Hand
8	01554051	1	Bracket-Control
9	01553851	1	Bracket-Hood (013, 021, 022, 023, 308)
10	01553951	1	Bracket-Fuel Tank
11	07411500	4	Screw-Tapping .31-18 x .50 Hex Washer Head
12	01528500	1	Cupholder
13	08704700	1	Latch, Flexible (013, 021, 022, 023, 308)
14	06804400	3	Rivet-Pop .125 x .357 Dome (013, 021, 022, 023, 308)
15	01563700	1	Key Switch
16	06948300	1	Cable, Throttle 30.125 (022, 023)
	06942200	1	Cable-Throttle (013, 020, 021, 308)
17	06536000	2	Nut-Locking-Nylon 10-24
18	06310900	1	Washer-Lock-Internal .563 x .040
19	06517400	1	Nut-Panel .562-24
20	07517700	1	Cap-Ignition Switch
21	02460700	1	Key with Cap
22	06942300	1	Cable-Choke (022, 023)
	00529900	1	Plug-Hole Plastic .44 (013, 020, 021, 308)
23	01545600	1	Switch-Clutch
24	06116700	2	Screw-Machine 10-24 x .50
25	03679000	1	Solenoid
26	05947900	2	Bolt-Hex .25-20 x .50
27	06529700	2	Nut-Locking-Center .25-20 Grade 2
28	06310500	2	Washer-Lock-Internal .31
29	06536700	2	Nut-Jam .312-24

CONTROLS

Model 915020, 021, 022, 023, 308 - S/N 000101 to 000999
013 - S/N 010055 - 010499



PE0294

Item	Part No.	Qty.	Description
1	01547200	1	Weldment-Lever Right Hand
2	01568500	2	Grip-Handlebar
3	01547300	1	Weldment-Lever Left Hand
4	01538900	1	Weldment-Rod Left Hand
5	01538800	1	Weldment-Tube Right Hand
6	00510500	4	Bushing-Nylon .5 x .625 x .5
7	00515700	4	Washer-Plastic .12 x .53 x 1.12

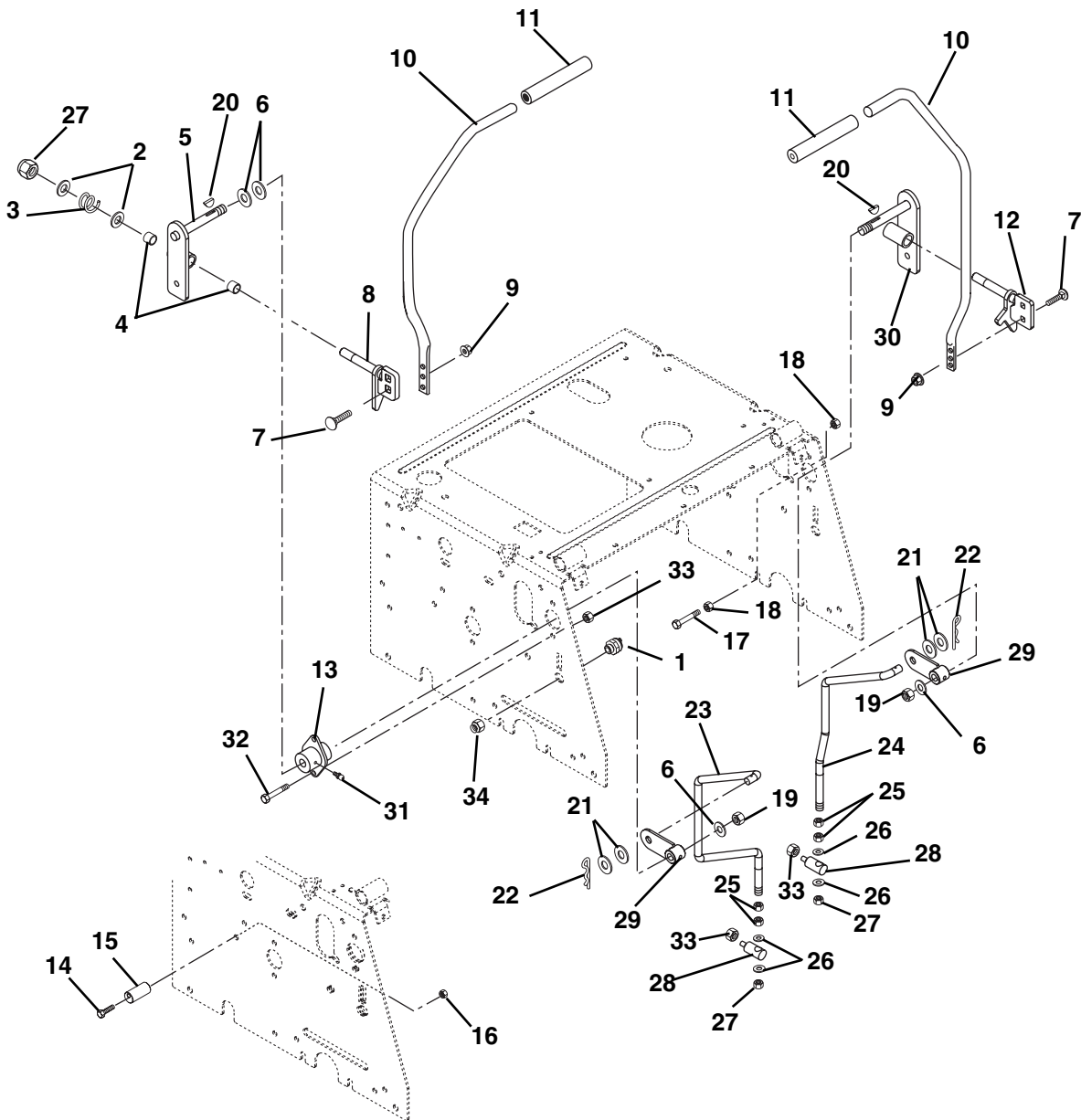
CONTROLS

Model 915020, 021, 022, 023, 308 - S/N 000101 to 000999
013 - S/N 010055 - 010499

Item	Part No.	Qty.	Description
8	00516200	2	Spring-Compression
9	06528200	2	Nut-Locking Cone .50-13
10	06530000	2	Nut-Locking-Center .50-20
11	06442000	6	Washer-Flat, Steel .563 x 1.375 x .109
12	01539700	2	Arm-Speed Control
13	01525500	2	Arm-Speed Control
14	05947900	4	Bolt-Hex .25-20 x .50 Grade 5
15	05946800	4	Bolt-Hex .25-20 x .75 Grade 5
16	06437300	4	Washer-Flat Steel .281 x .620 x .065
17	06529700	4	Nut-Locking-Center .250-20
18	06529600	6	Nut-Locking-Center .375-16
19	09107200	2	Hub-Bearing Mount
20	05408000	2	Bearing-Ball .500 x 1.375 x .437
21	06436200	6	Washer-Flat, Steel .406 x .812 x .065
22	05963300	2	Bolt-Hex .38-16 x 2.00 Grade 5
23	01539900	1	Rod-Transaxle Right Hand
24	06536700	4	Nut-Jam .31-24
25	01542600	6	Rod-End-Female .312
26	01542500	2	Rod
27	06437200	8	Washer-Flat-Steel .344 x .688 x .065
28	05946900	4	Bolt-Hex .31-18 x 1.00 Grade 5
29	06529800	18	Nut-Locking-Center .312-18
30	01539000	2	Rod-Pivot
31	09107400	2	Weldment-Neutral Detent
32	08831500	2	Bushing-Sleeve .385 x .610 x 1.80
33	05961400	2	Bolt-Hex .38-16 x 2.75 Grade 5
34	01539800	1	Rod-Transaxle Left Hand
35	08320200	2	Spring, Tension .085 x .60 x 5.13
36	01541100	2	Weldment-Pump
37	06608600	2	Key-Woodruff .13 x .75
38	08333400	2	Spring
39	02913100	2	Switch-Neutral Start
40	07015100	2	Nut-Stamped .56-18
41	01522000	4	Bushing-Flanged
42	05947000	4	Bolt-Hex .31-18 x .75 Grade 5
43	07012600	4	Fitting-Lube .25-28 x .256
44	05957800	4	Bolt-Hex .38-16 x 3.00
45	06529400	6	Nut-Hex .375-16 Grade 2
46	01542800	AR	Rod Assembly-Transaxle Right Hand (Contains Item 23 & two each of Items 25 & 25)
47	01542700	AR	Rod Assembly-Transaxle Left Hand (Contains Item 24 & two each of Items 25 & 25)
48	06446900	2	Washer-Flat-Steel .347 x 1.254 x .048
49	05957400	2	Bolt-Hex .31-18 x .75
50	06529200	2	Nut-Hex .31-18
51	00568700	2	Handlebar-Large Frame
52	06439100	2	Washer-Flat-Steel .38 x 87 x .179
53	06209500	4	Bolt-Round Head Square Neck .31-18 x .88 Grade 5
54	06543100	4	Nut-Locking-Top-Flange .31-18
55	05960600	2	Bolt-Hex .31-18 x 2.75 Grade 5
56	01556900	2	Eccentric
57	06530200	2	Nut-Locking-Nylon .31-18
58	06529500	6	Nut-Hex .31-24

CONTROLS

Model 915020, 021, 022, 023, 308 - S/N 001000 and up
013 - S/N 010500 - and up



PE0702

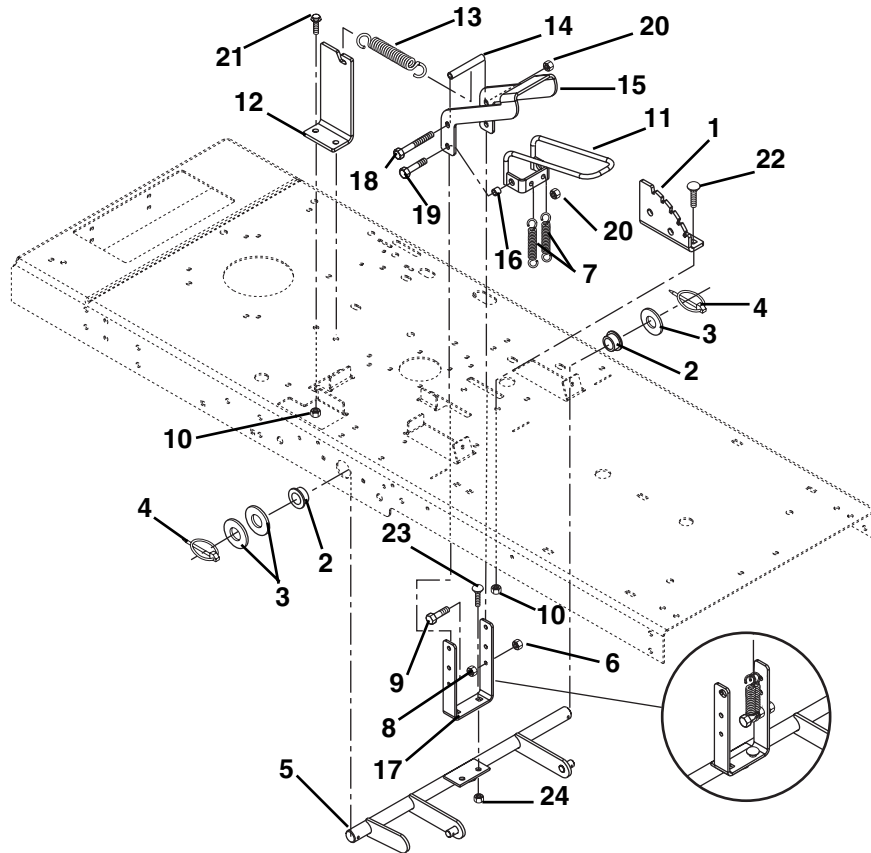
CONTROLS

Model 915020, 021, 022, 023, 308 - S/N 001000 and up
013 - S/N 010500 - and up

Item	Part No.	Qty.	Description
1	02913100	2	Switch-Neutral
2	00515700	4	Washer-Plastic .12 x .53 x 1.12
3	00516200	2	Spring-Compression
4	00510500	4	Bushing-Nylon .5 x .625 x .5
5	01568100	1	Control Weldment Right Hand
6	06442000	6	Washer-Flat, Steel .563 x 1.375 x .109
7	06209500	4	Bolt-Round Head Square Neck .31-18 x .88 Grade 5
8	01572100	1	Weldment-Lever Right Hand
9	06543100	4	Nut-Locking-Top-Flange .31-18
10	01569900	2	Handlebar-Large Frame
11	01570000	2	Grip-Handlebar
12	01572200	1	Weldment-Lever Left Hand
13	01522000	2	Bushing-Flanged
14	05962500	2	Bolt-Hex .31-18 x 3.00 Grade 5
15	01556900	2	Eccentric
16	06530200	2	Nut-Locking-Nylon .312-18
17	05962900	2	Bolt-Hex .38-16 x 2.25 Grade 5
18	06534900	4	Nut-Flange .375-16
19	06544000	2	Nut-Jam-Locking-Nylon .50-20 Grade 2
20	06608600	2	Key-Woodruff .13 x .75
21	06430200	4	Washer-Flat-Steel .531 x 1.25 x .10
22	06713500	2	Pin-Hair-Internal .08 x .18 x 1.18
23	01568700	1	Rod-Transaxle Right Hand
24	01568800	1	Rod-Transaxle Left Hand
25	06529300	4	Nut-Jam .50-13
26	06436600	4	Washer-Flat Steel .505 x .88 x .072
27	06535100	4	Nut-Locking Nylock Thin .50-13
28	01568600	2	Rod-Pivot
29	01568300	2	Weldment-Pump
30	01568200	1	Control Weldment Left Hand
31	07012600	2	Fitting-Lube .25-28 x .256
32	07049600	4	Bolt-Serrated Hex Flange Washer Head .31-18 x .75
33	06543100	6	Nut-Locking-Center .312-18
34	07015100	2	Nut-Stamped .56-18

ATTACHMENT LIFT

Model 915013, 020, 021, 022, 023, 308

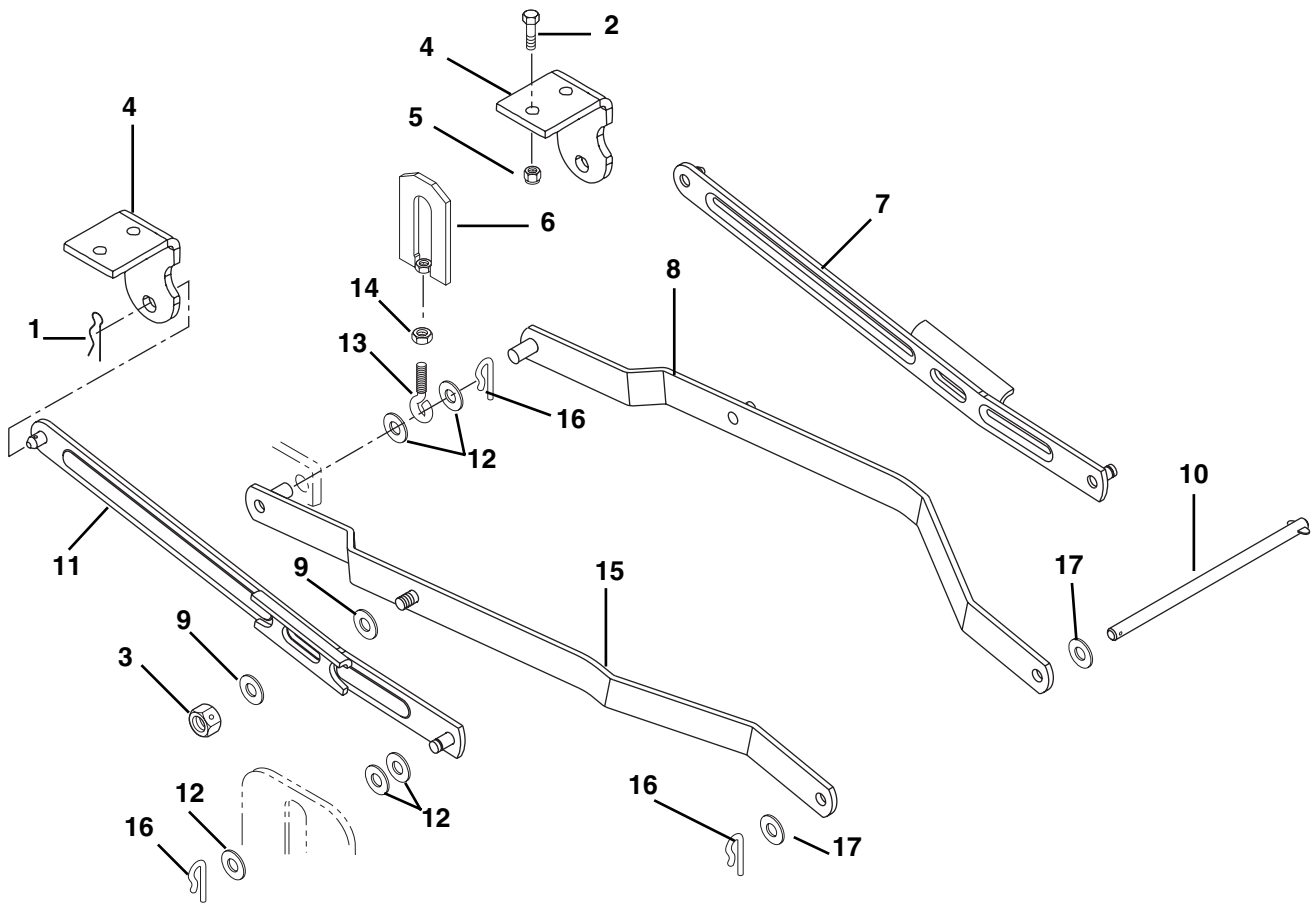


PE0451

Item	Part No.	Qty.	Description
1	01556500	1	Detent Plate
2	05520100	2	Bushing-Flange 1.020 x 1.385 x .75 x 1.75
3	06443000	3	Washer-Flat-Steel 1.062 x 2.000 x .134
4	07015400	2	Pin-Klik .25 x 1.75
5	01558651	1	Lift Lever Weldment (020, 021, 023)
	01556151	1	Lift Lever Weldment (013, 022, 308)
6	06529700	1	Nut-Locking-Center .25-20
7	08309900	2	Spring-Tension .092 x .69 x 1.75
8	06533200	1	Nut-Hex .25-20
9	05967100	1	Bolt-Hex .25-20 x 2.00 Grade 5
10	06542000	4	Nut-Locking-Top-Flange .38-16
11	01554700	1	Weldment-Release
12	01554251	1	Bracket-Lift
13	08313300	1	Spring-Tension
14	01554500	1	Spacer .328 x .462 x 3.14
15	01566800	1	Handle-Deck Lift
16	01554600	2	Spacer .328 x .462 x .41
17	01556351	1	Bracket-Handle
18	05973900	1	Bolt-Hex .312-18 x 4.50 Grade 5
19	05947500	2	Bolt-Hex .312-18 x 1.25 Grade 5
20	06530200	3	Nut-Locking-Nylon .312-18
21	07028500	2	Bolt-Screw Hex Flanged Whiz Lock Head .38-16 x .75
22	06223900	2	Bolt-Round Head Square Neck .375-16 x .75 Grade 5
23	06223600	2	Bolt-Round Head Square Neck .375-16 x 1.00 Grade 5
24	06542000	2	Nut-Locking-Top Flange .38-16

HANGER ARM (40" & 48" DECKS ONLY)

Model 915020, 021, 023



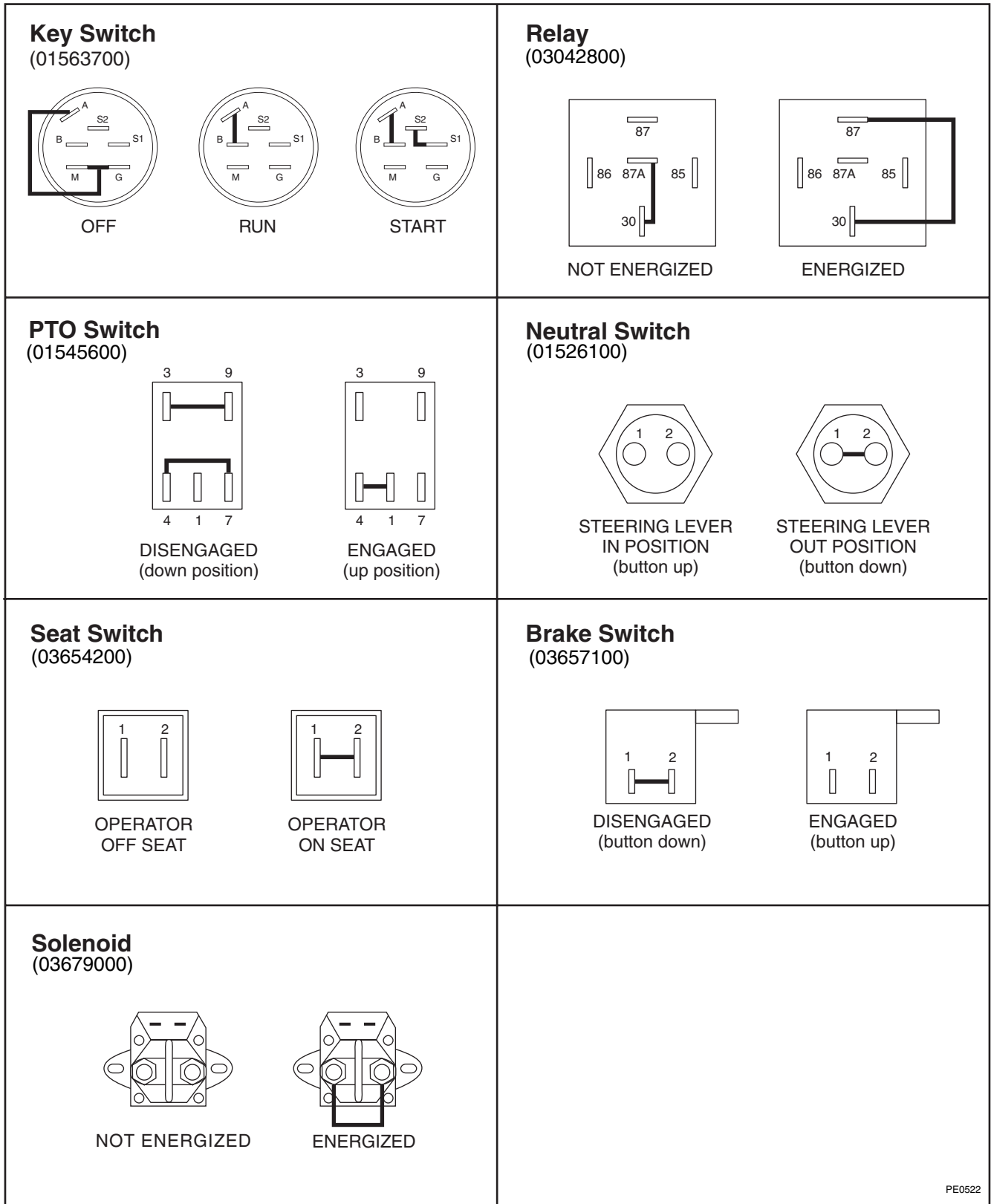
PE0111

Item	Part No.	Qty.	Description
1	06711900	2	Pin-Hair External .12 x .31 x 2.37
2	07028500	4	Bolt-Screw Hex Flanged Whiz Lock Head .38-16 x .75
3	06535300	2	Nut-Locking-Center .625-11
4	01519551	2	Rear Hanger
5	06542000	4	Nut-Locking-Top-Flange .38-16
6	03486400	2	Link, Adjustment (020, 021)
	01563300	2	Weldment, Adjustment Link (023)
7	01587451	1	Hanger, Rear Left Hand
8	01587251	1	Arm, Lift Left Hand
9	06442800	4	Washer-Flat-Steel .656 x .31 x .095
10	01535900	1	Pin
11	01587551	1	Hanger, Rear Right Hand
12	06430200	10	Washer-Flat-Steel .531 x 1.25 x .10
13	07030000	2	Hanger
14	06535900	2	Nut-Jam .375-16
15	01587351	1	Arm, Lift Right Hand
16	06944800	5	Clip, Spring
17	06441900	2	Washer-Flat-Steel .53 x 1.06 x .095

CONTINUITY DIAGRAM

Model 915013, 020, 021, 022, 023, 308

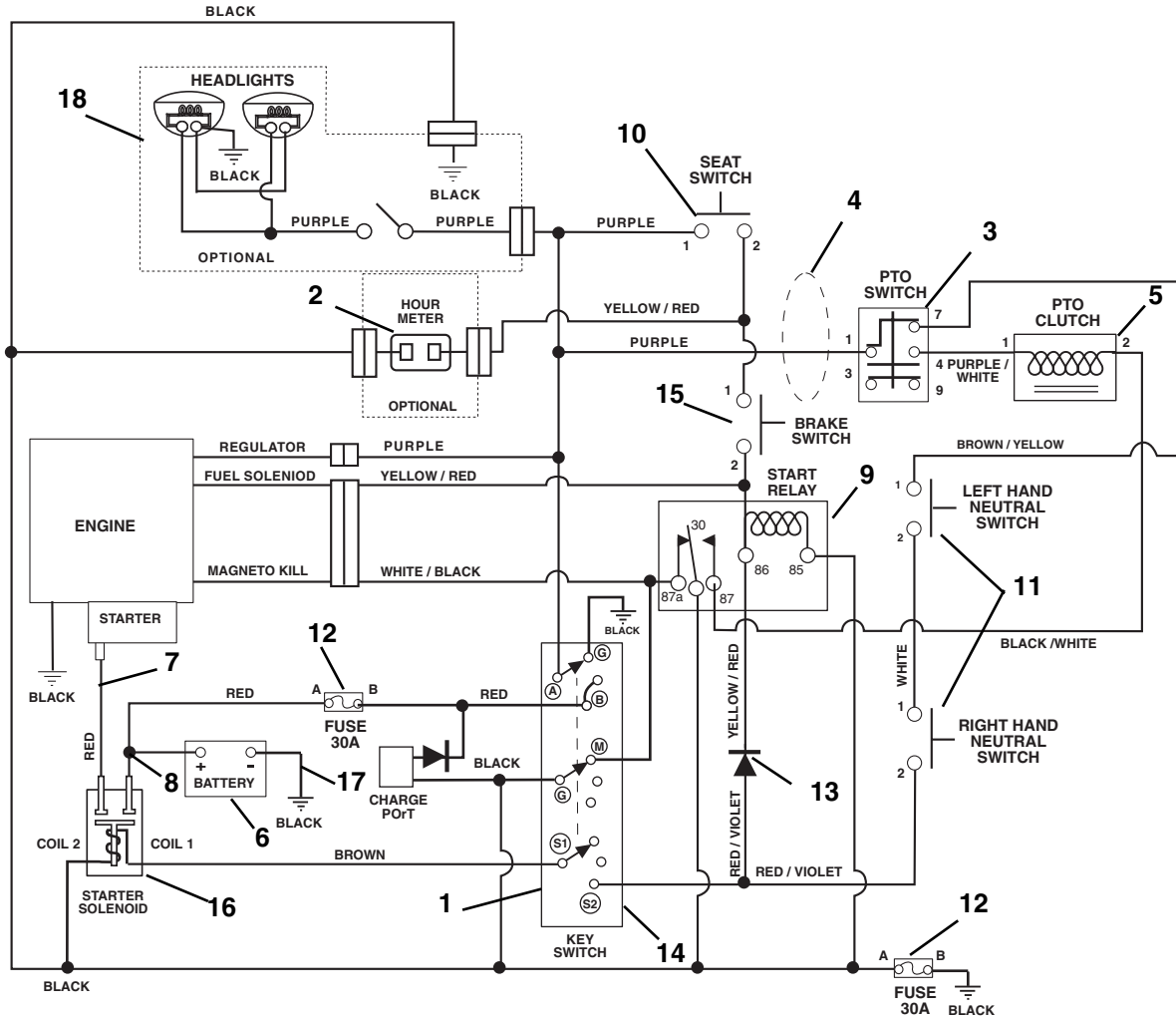
The diagrams below show the various states of connection for electrical components.
 The solid lines on switches show continuity.
 NOTE: All switches are viewed from the rear.



PE0522

WIRING DIAGRAM

Model 915013, 020, 021, 022, 023, 308

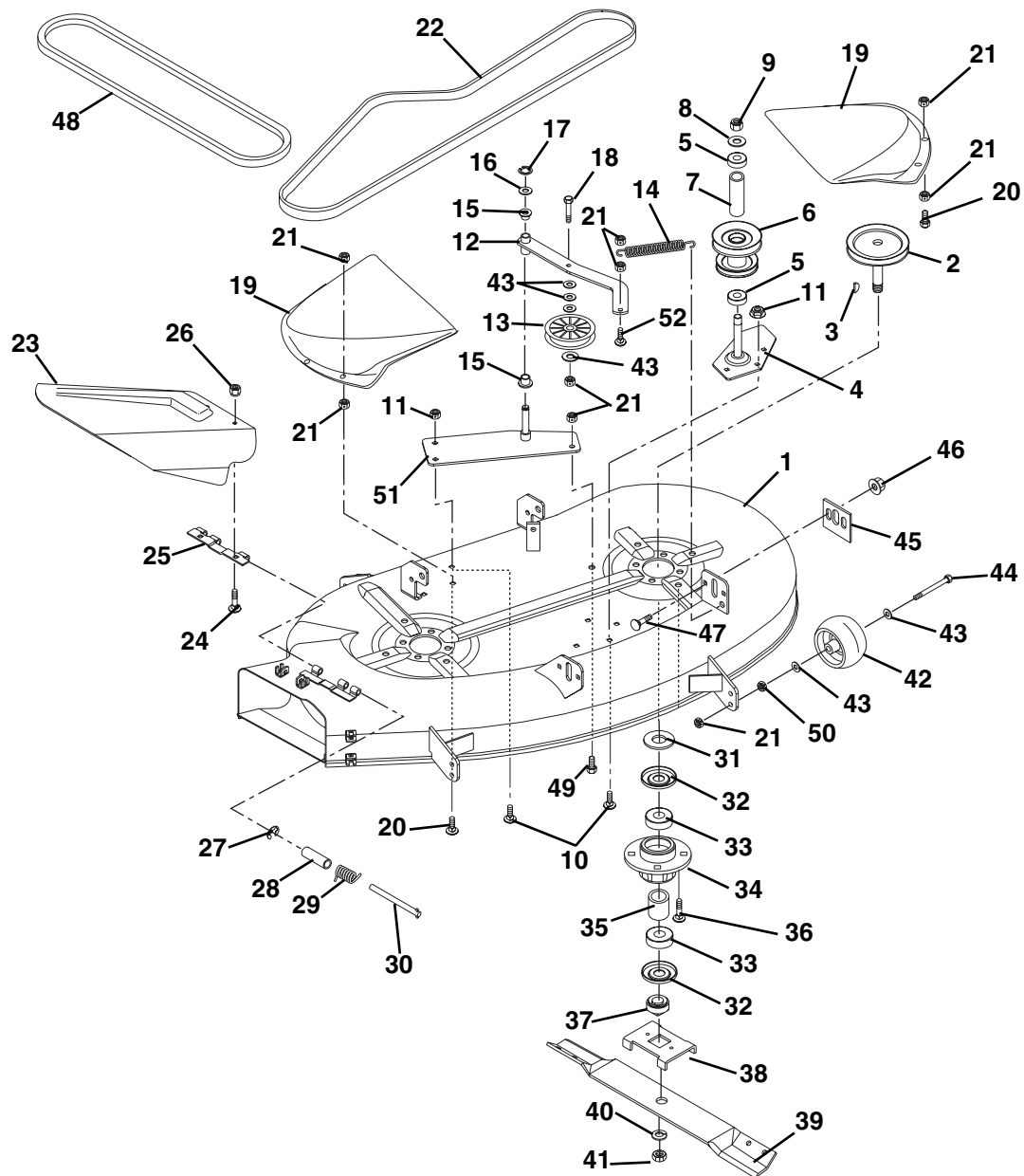


PE0533

Item	Part No.	Qty.	Description
1	01563700	1	Key Switch
2	03492700	AR	Hour Meter (Optional)
3	01545600	1	Switch-Clutch
4	01569300	1	Harness-Wiring
5	03357900	1	Clutch / Brake-Electric (023)
	03643100	1	Clutch / Brake-Electric (013, 020, 021, 022, 308)
6	01554800	1	Battery with Tube (013, 020, 021, 022, 023)
	03621100	1	Battery with Tube (308)
7	02743300	1	Start Cable
8	02727900	1	Starter Cable
9	03042800	1	Relay
10	03654200	1	Switch-Seat
11	01526100	2	Switch-Neutral
12	05246000	2	30 AMP Fuse
13	03081700	2	Plug-Molded Diode
14	07517700	1	Cap-Ignition Switch
15	03657100	1	Switch-Brake
16	03679000	1	Solenoid
17	03111100	1	Ground Cable
18	71201100	AR	Headlight Kit (Optional)

40" MOWER DECK, BELTS AND BLADES

Model 915020, 021



PE0313

Item	Part No.	Qty.	Description
1	51505900	1	Mower, 40" Ariens EZR with Decals
	51506000	1	Mower, Ariens EZR Complete
2	01545000	2	Spindle
3	06604200	2	Key, woodruff .188 x .625 x .31
4	01547951	1	Mount Plate, 40 Inch
5	05435100	2	Bearing, Ball .625 x 1.375 x .43
6	03602200	1	Jackshaft Pulley
7	03615500	1	Spacer .640 x .880 x 2.768
8	06436100	1	Washer, Flat, Steel .630 x 1.005 x .062

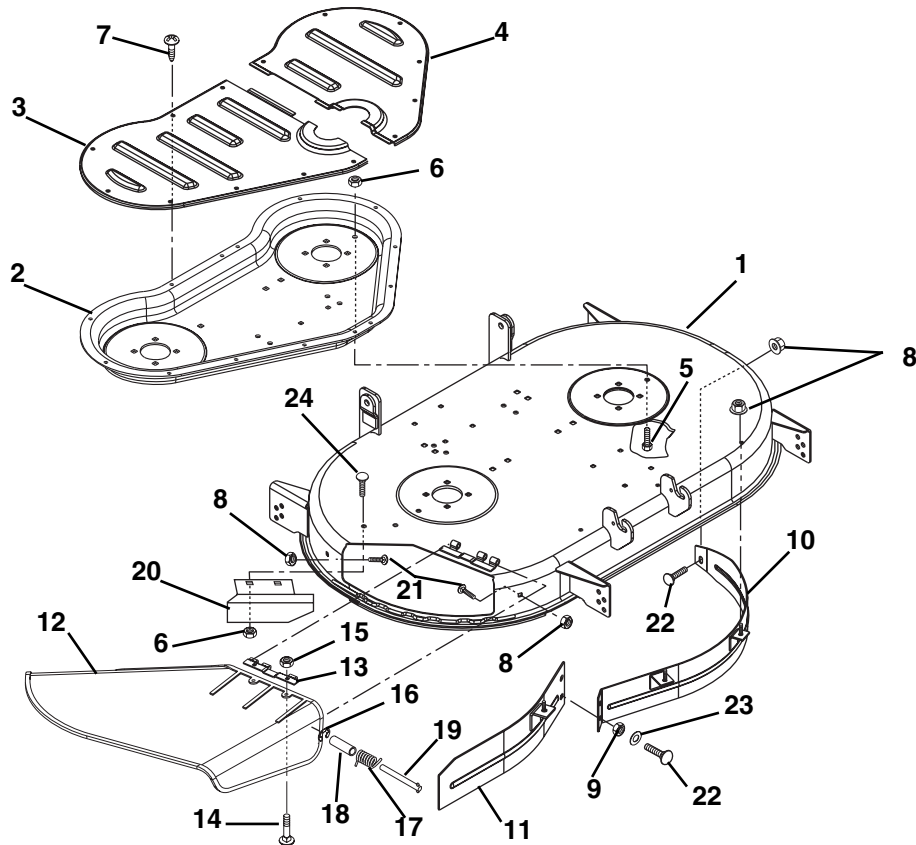
40" MOWER DECK, BELTS AND BLADES

Model 915020, 021

Item	Part No.	Qty.	Description
9	06530300	1	Nut, Locking, Nylon .625-18
10	06212200	6	Bolt, Round Head Square Neck .31-18 x .62 Grade 5
11	06530400	6	Nut, Locking, Flange .312-18
12	01547851	1	Idler Arm Weldment
13	07324600	1	Idler
14	08336100	1	Spring, Extension
15	05503700	2	Bushing, Flange .50 x .625 x .31 x .75
16	06436600	1	Washer, Flat, Steel .505 x .880 x .072
17	05710200	1	Ring, Retainer, External .500 x .042
18	05958500	1	Bolt, Hex .38-16 x 1.75 Grade 5
19	01520100	2	Cover
20	05948700	4	Bolt, Hex .38-16 x 1.0 Grade 5
21	06542000	24	Nut-Locking-Top-Flange .38-16
22	07235500	1	V-Belt, HA 73.50 x .531
23	03609800	1	40 Inch Deflector
24	06214300	2	Bolt, Round Head Square Neck .25-20 x .50
25	02709551	1	Hinge Plate
26	06530100	2	Nut, Locking, Flange .25-20
27	05706300	1	Ring, Retaining, External .313 x .025
28	02202900	1	Bushing
29	08307200	1	Spring, Torsion .095 x .50 x 1.00
30	03624200	1	Pin
31	06444200	2	Washer, Flat, Steel .755 x 1.250 x .125
32	00341900	4	Bearing Slinger
33	05412000	4	Bearing, Ball .750 x 1.781 x .61
34	03625000	2	Spindle Housing
35	02526400	2	Spacer .75 x 1.00 x 1.14
36	06223600	8	Bolt-Round Head Square Neck .38-16 x 1.00 Grade 5
37	03037500	2	Retainer Hub
38	03485500	2	Blade Tray 48
39	03624700	2	Blade
40	06310300	2	Washer, Lock .750 x .188
41	06537700	2	Nut, Jam .75-10
42	02745400	4	Roller
43	06436200	12	Washer, Flat, Steel .406 x .812 x .065
44	05961100	4	Bolt-Hex .38-16 x 3.25 Grade 5
45	01528751	2	Mower Adjustment Tab
46	06530400	4	Nut, Locking, Flange .312-18
47	06215700	4	Bolt, Round Head Square Neck .31-18 x .75 Grade 5
48	07234300	1	Belt, 40 Inch, Clutch to Deck
49	05959400	1	Bolt, Hex .38-16 x .75 Grade 5
50	06537200	4	Nut, Locking, Jam, Center .375-16
51	01547751	1	Weldment Idler Mounting
52	06224100	1	Bolt-Round Head Square Neck .38-16 x 1.25 Grade 5

42" MOWER DECK

Model 915013, 022, 308

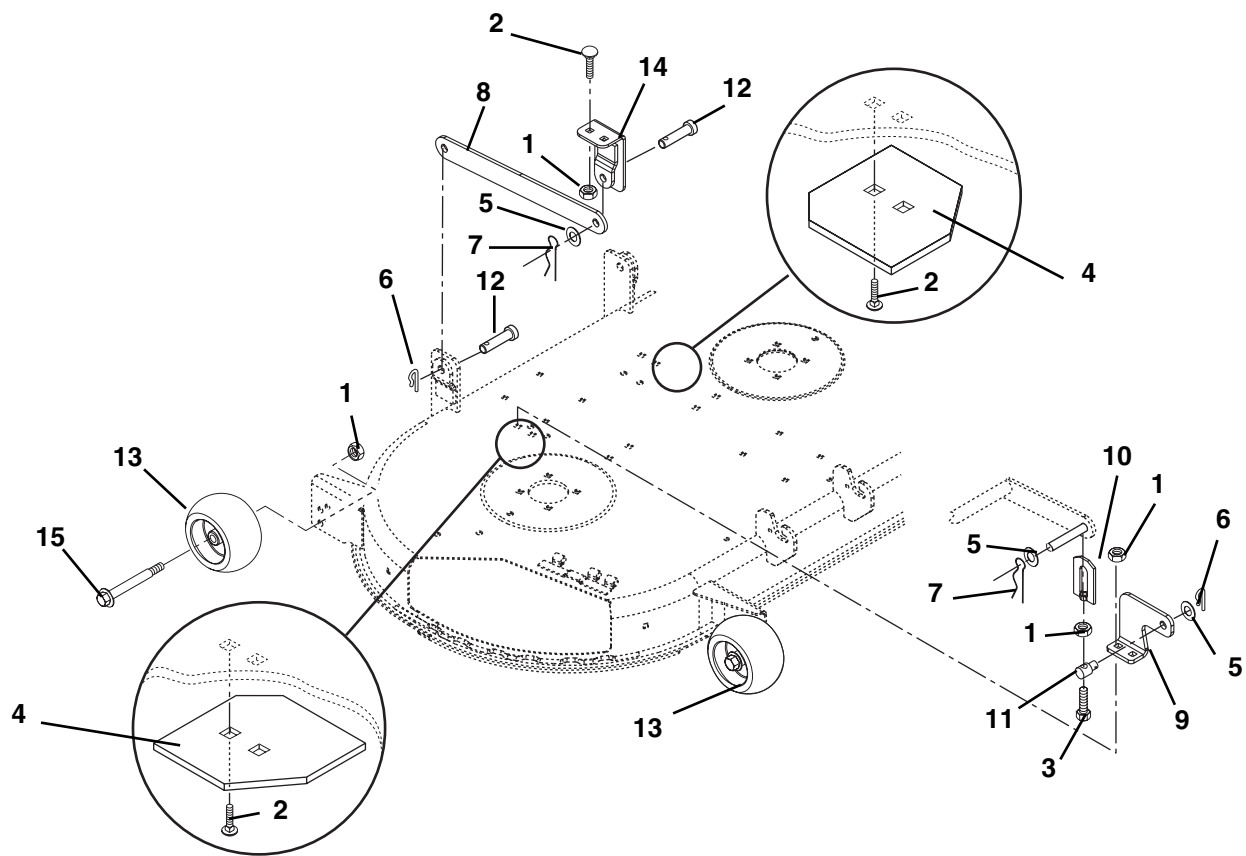


PE0543

Item	Part No.	Qty.	Description
1	51505500	1	Mower-42" Ariens EZR with Decals
	51505700	1	Mower-42" Ariens EZR Assembly Complete
2	01565651	1	Reinforcement-Deck
3	01585300	1	Cover-Deck Reinforcement
4	01585200	1	Cover-Deck Reinforcement
5	05948700	2	Bolt-Hex .38-16 x 1.00
6	06542000	4	Nut-Locking-Top-Flange .38-16
7	07411500	14	Screw-Tapping Hex Washer Head Thread Rolling .31-18 x .50
8	06543100	6	Nut-Locking-Top-Flange .31-18
9	06529800	2	Nut-Lock-Center .31-18
10	01584351	1	Weldment-Baffle Upper Left Hand
11	01584451	1	Weldment-Baffle Upper Right Hand
12	01585500	1	Deflector-Chute 42"
13	02709551	1	Hinge-Plate
14	06219900	2	Bolt-Round Head Square Neck .25-20 x .75
15	06530100	2	Nut-Locking-Flange .250-20
16	05706300	1	Ring-Retaining-External .312 x .025
17	08307200	1	Spring-Torsion .095 x .50 x 1.00
18	02202900	1	Bushing-Sleeve
19	03624200	1	Pin
20	01582651	1	Deflector-Baffle
21	05947000	2	Bolt-Hex .31-18 x .75
22	06215700	3	Bolt-Round Head Square Neck .31-18 x .75 Grade 5
23	06435700	2	Washer-Flat-Steel .038 x .875 x .083
24	05959400	2	Bolt-Hex .38-16 x .75

42" MOWER BRACKETS AND ROLLERS

Model 915013, 022, 308

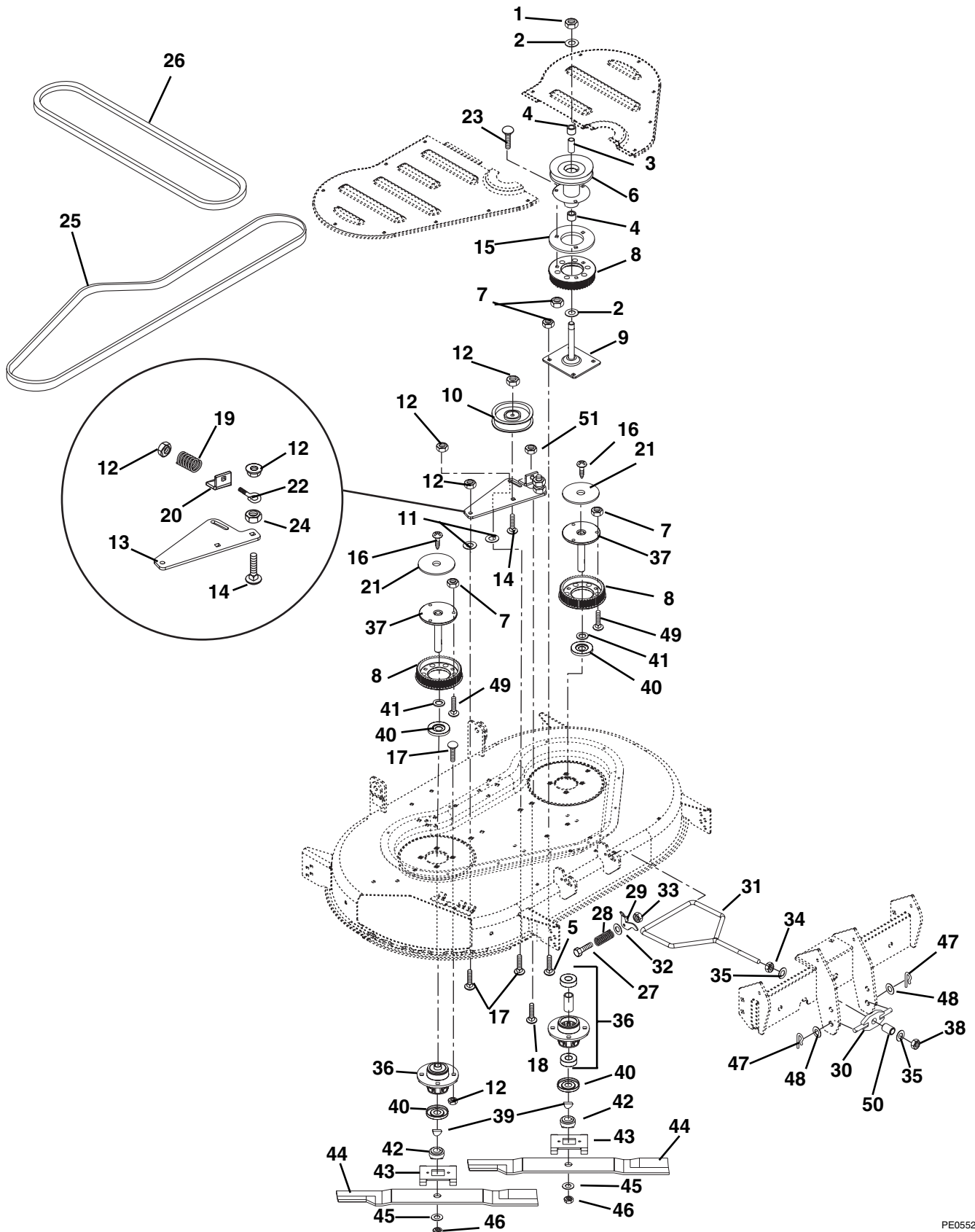


PE0622

Item	Part No.	Qty.	Description
1	06542000	14	Nut-Locking-Top-Flange .38-16
2	06223900	8	Bolt Round Head Square Neck .38-16
3	05943100	2	Bolt-Hex .38-16 x 2.50 Grade 5
4	01586751	2	Reforcement, Deck Lift
5	06436600	6	Washer-Flat-Steel .505 x .88 x .072
6	06944800	4	Clip-Spring
7	06711900	4	Pin-Hair-External .12 x .31 x 2.37
8	01583451	2	Link-Lift
9	01583651	2	Bracket-Lift
10	01563300	2	Link-Adjustment
11	01582300	2	Trunnion
12	06816400	4	Pin-Clevis .50 x 1.00
13	03471700	4	Wheel 5" x 3"
14	01583951	2	Weldment-Deck Stop Bracket
15	07056800	4	Bolt-Shoulder .38-16 x 2.50 Hex Washer Head Grade 5

42" MOWER SPINDLE

Model 915013, 022, 308



PE0552

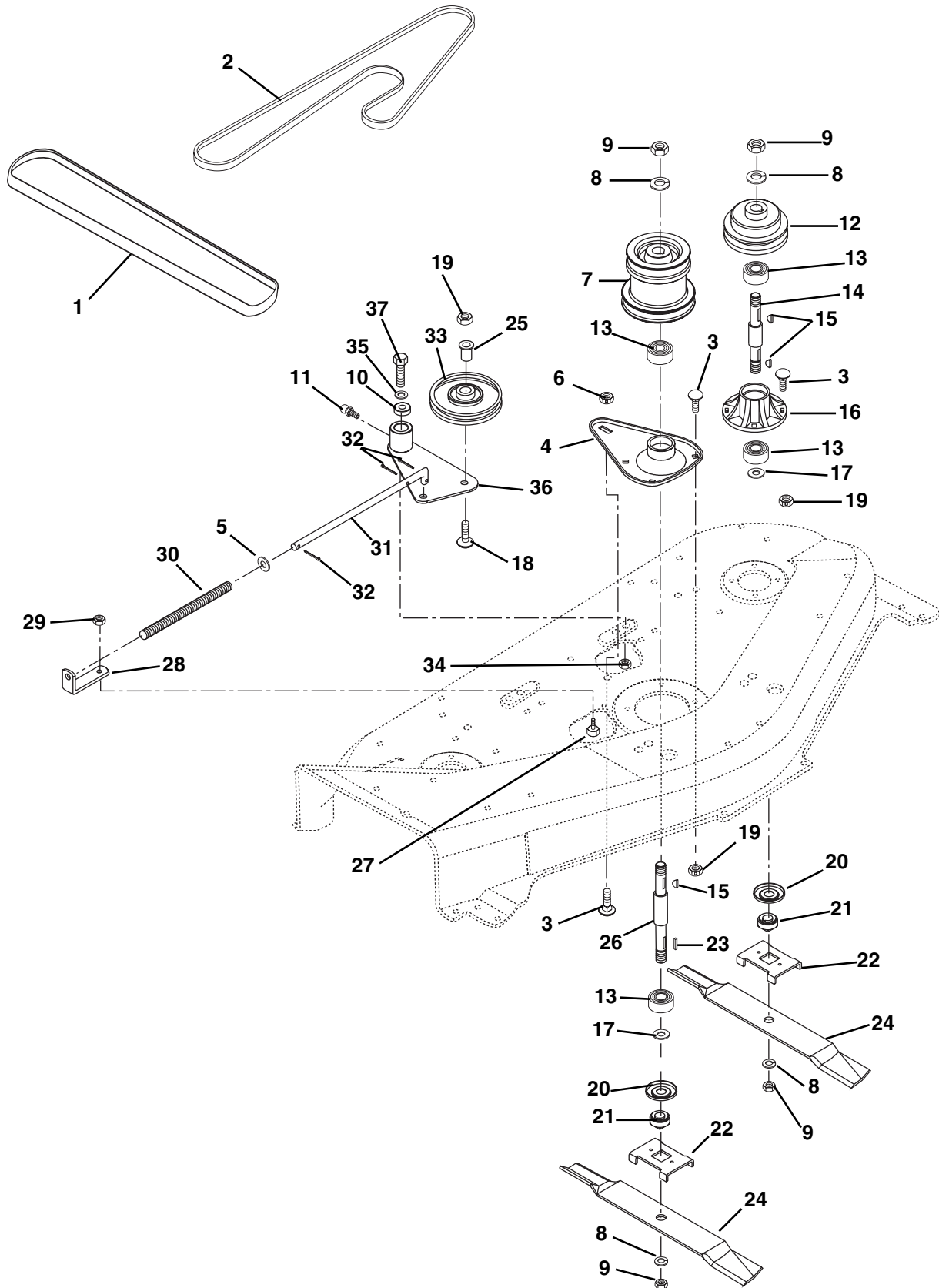
42" MOWER SPINDLE

Model 915013, 022, 308

Item	Part No.	Qty.	Description
1	06530300	1	Nut-Locking-Nylon .625-18
2	06436100	2	Washer-Flat-Steel .630 x 1.00 x .062
3	01583100	1	Spacer .64 x .88 x 4.07
4	05435100	2	Bearing .625 x 1.37 x .43
5	06215700	4	Bolt-Round Head Square Neck .31-18 x .75
6	01587700	1	Jackshaft
7	06543100	13	Nut-Locking-Top-Flange .31-18
8	01583700	3	Sprocket-Drive
9	01582951	1	Weldment-Plate Mount
10	07320800	1	Assembly-Idler Pulley
11	06447200	2	Washer-Flat-Steel .38 x 1.50 x .188
12	06542000	13	Nut-Locking-Top-Flange .38-16
13	01583200	1	Arm-Idler
14	06223800	2	Bolt Round Head Square Neck .38-16 x 1.75 Grade5
15	03692000	1	Spacer, Sprocket
16	07414200	2	Screw-Tapping .25-20 x .75 Hex Washer Head
17	06224100	10	Bolt-Round-Head Square Neck .38-16 x 1.25 Grade 5
18	06223900	1	Bolt-Round-Head Square Neck .38-16 x .75 Grade 5
19	08335700	1	Spring-Compression .125 x .78 x 1.25
20	01583300	1	Bracket-Belt Adjustment
21	03695500	2	Retainer, Belt
22	07030000	1	Bolt-Eye .375-16 x 2.50
23	06219200	3	Bolt-Round Head Square Neck .31-18 x 1.25 Grade 5
24	06535800	1	Nut-Locking-Nylon .38-16
25	07237500	1	Belt-Cog
26	07239500	1	V-Belt 5L-Section
27	05947400	2	Bolt-Hex .25-20 x 1.25 Grade 5
28	08321700	2	Spring-Compression .058 x .68 x .75
29	01583500	2	Retainer-Brace
30	01586800	1	Weldment-Front Mount
31	01584600	1	Rod Link
32	06435800	2	Washer-Flat-Steel .312 x .734 x .065
33	06531000	2	Nut-Locking-Nylon .25-20
34	06536300	1	Nut-Locking-Center .50-13
35	06442000	2	Washer-Flat-Steel .563 x 1.38 x .109
36	01583800	2	Assembly-Spindle Housing
37	01582400	2	Weldment-Spindle Shaft
38	06540600	1	Nut-Locking-Nylon .50-13
39	06604200	2	Key Woodruff .188 x .625 x .31
40	00341900	4	Bearing-Slinger
41	06444200	2	Washer-Flat-Steel .755 x 1.25 x .125
42	01582100	2	Hub-Retainer
43	01582200	2	Tray-Blade
44	01584500	2	Blade, 22" (013, 022)
	01585000	2	Blade, 22" Low Lift-CE (308)
45	06310300	2	Washer-Locking .75 x .188
46	06537700	2	Nut-Jam .75-10
47	06944800	2	Clip-Spring
48	06441900	2	Washer-Flat-Steel .531 x 1.06 x .095
49	06216100	6	Bolt-Round-Head Square Neck .31-18 x 1.00 Grade 5
50	05533100	1	Bushing-Sleeve .50 x .74 x .53
51	06537200	1	Nut-Locking-Jam-Center .375-16

48" MOWER SPINDLE

Model 915023



PE0501

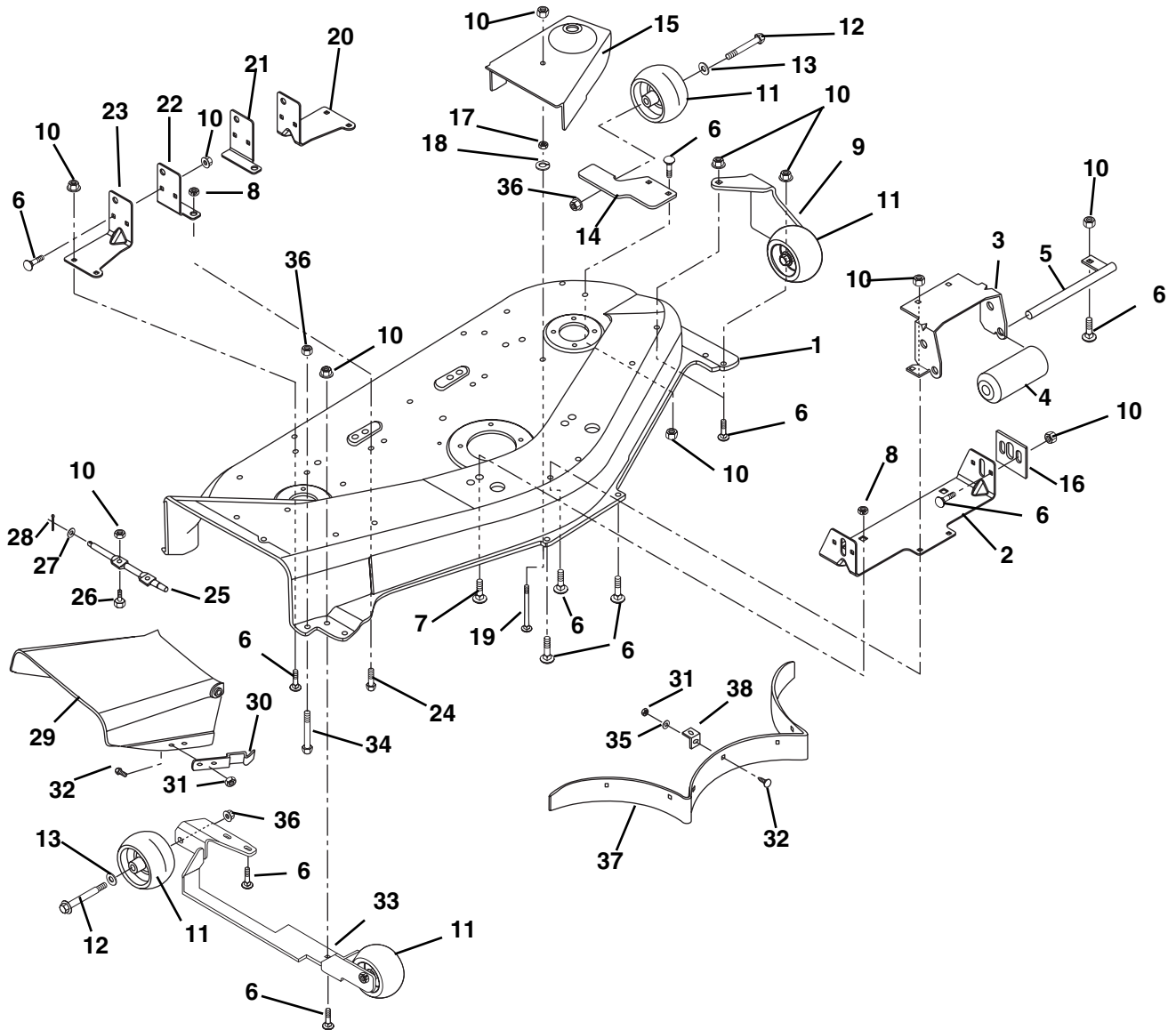
48" MOWER SPINDLE

Model 915023

Item	Part No.	Qty.	Description
1	07234500	1	Belt, 48" Clutch to Deck
2	07234400	1	Belt, 48" Deck
3	06223900	13	Bolt-Round Head Square Neck .38-16 x .75 Grade 5
4	03434951	1	Housing, Spindle
5	06436200	1	Washer-Flat-Steel .406 x .812 x .065
6	06542000	1	Nut-Locking-Center .38-16
7	01543300	1	Sheave, 48" Deck
8	06310300	6	Washer-Lock .750 x .188
9	06537700	6	Nut-Jam .75-10
10	03433800	1	Spacer, Pivot
11	07012600	4	Fitting, Lube .25-28 x .256
12	03401800	2	Sheave
13	05412000	6	Bearing-Ball .75 x 1.78 x .61
14	03032400	2	Spindle Shaft
15	06601400	5	Key-Woodruff .188 x .62 x .25
16	03433500	2	Spindle Housing
17	06444100	3	Washer-Flat-Steel .754 x 1.000 x .032
18	07006300	1	Bolt-Button Head .38-16 x 1.25 Grade 5
19	06542000	13	Nut-Locking-Top-Flange .38-16
20	00341900	3	Bearing Slinger
21	03037500	3	Retainer Hub
22	03485500	3	Blade Tray 48
23	06601700	1	Key-Square .188 x .625 x .188
24	03123700	3	Blade
25	03114500	1	Spacer-Flanged .390 x .500 x .781 x .875
26	03441300	1	Spindle Shaft
27	05947200	1	Bolt-Hex .31-18 x .50 Grade 5
28	03418851	1	Bracket
29	06543100	1	Nut-Locking-Top-Flange .31-18
30	08301800	1	Spring-Compression .106 x .63 x 12.0
31	03433900	1	Rod-Idler Spring
32	06706900	3	Pin-Cotter .09 x .75
33	00542700	1	Idler-Plastic 4.75 OD x .50 ID
34	06543600	1	Nut-Locking-Top-Flange .50-13
35	06436600	1	Washer-Flat-Steel .505 x .880 x .072
36	03433751	1	Idler Arm w/Zerk
37	05965500	1	Bolt-Hex .50-13 x 2.75 Grade 5

48" MOWER PAN

Model 915023



PE0513

Item	Part No.	Qty.	Description
1	53401700	1	Mower Pan Head w/Decals 48" (023)
2	01521251	1	Front Hanger
3	03435151	1	Bracket, Roller
4	03114100	1	Roller
5	03435200	1	Roller Shaft
6	06215700	27	Bolt-Round Head Square Neck .31-18 x .75 Grade 5
7	06224600	2	Bolt-Round Head Square Neck .50-13 x .75 - Short Neck
8	06543600	4	Nut-Locking-Top-Flange .50-13
9	01533859	1	Bracket-Left Front

48" MOWER PAN

Model 915023

Item	Part No.	Qty.	Description
10	06543100	31	Nut-Locking-Top-Flange .31-18
11	03471700	4	Wheel 5 x 3
12	07056800	4	Bolt-Shoulder .38-16 x 2.50 Hex Washer Head Grade 5
13	06443300	4	Washer-Flat-Nylon .52 x 1.00 x .08
14	01534159	1	Bracket-Left Rear
15	03095851	1	Belt Cover Right Hand 48"
	03095951	1	Belt Cover Left Hand 48"
16	01528751	2	Mower Adjustment Tab
17	06529200	2	Nut-Hex .31-18
18	06307400	2	Washer-Locking .31 x .097 Heavy
19	06223500	2	Bolt-Round Head Square Neck .31-18 x 3.25
20	01535851	1	Left Hand Rear Hanger
21	01521651	1	Left Hand Rear Hanger Support
22	01521451	1	Right Hand Rear Hanger Support
23	01535751	1	Right Hand Rear Hanger
24	05947100	2	Bolt-Hex .50-13 x 1.00 Grade 5
25	03405800	1	Hinge Pin
26	05947000	2	Bolt-Hex .31-18 x .75 Grade 5
27	06436200	1	Washer-Flat-Steel .406 x .812 x .065
28	06706900	1	Pin-Cotter .09 x .75
29	03034951	1	Chute Extension
30	00318551	1	Flat Spring
31	06529700	16	Nut-Locking-Center .25-20
32	06220600	16	Bolt-Round Head Square Neck .25-20 x .50 Grade 5
33	01533959	1	Mount- Roller
34	06224400	1	Bolt-Round Head Square Neck .38-16 x 2.50 Grade 5
35	06437300	7	Washer-Flat-Steel .281 x .620 x .065
36	06542000	5	Nut-Locking-Top-Flange .38-16
37	03434251	1	Baffle
38	03434351	7	Baffle Tab



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