



Pro-Stance™

Parts Manual

Models

994100 – 1948FL

994103 – 2352FL



GB ENGLISH

THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Gravely replacement parts. The replacement of any part on this vehicle with anything other than a Gravely authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Gravely disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The Gravely dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to Gravely or go to www.gravely.com.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Gravely parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Model 994100

19HP Kawasaki with 48-Inch Mower Deck
Serial No. 000501 and up

Model 994103

23HP Kawasaki with 52-Inch Mower Deck
Serial No. 000501 and up

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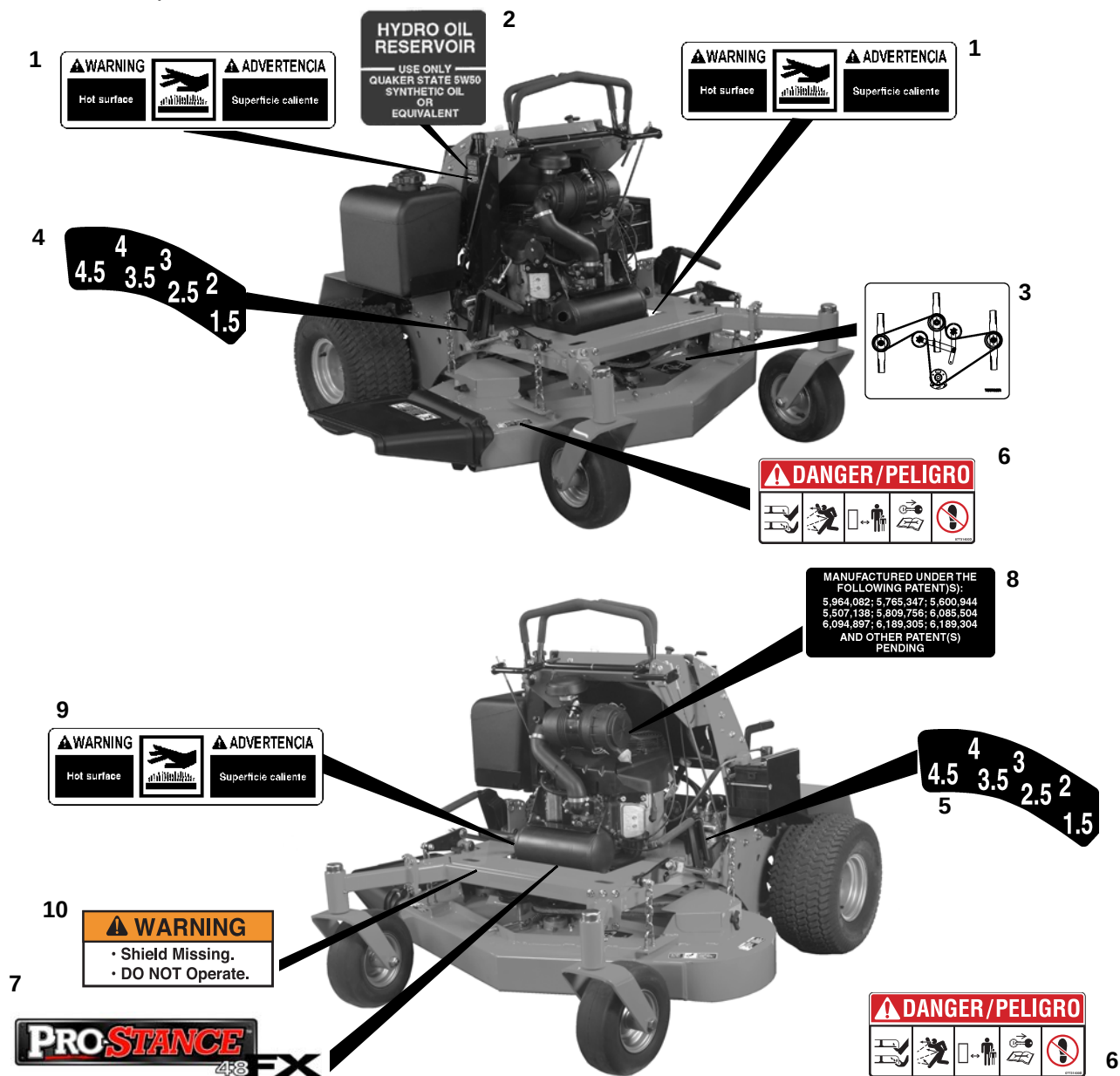
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DECALS

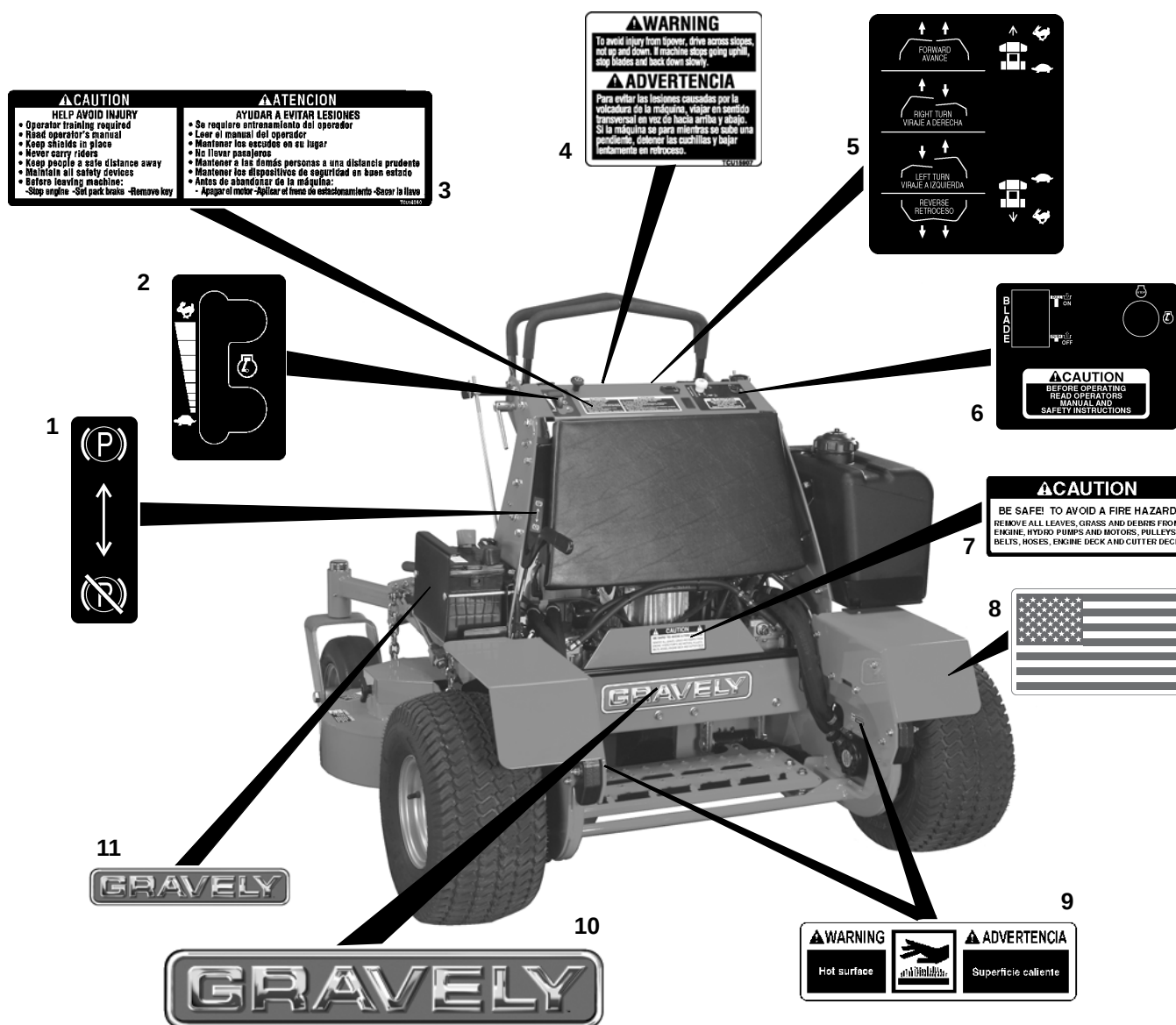
Model 994100, 103



Item	Part No.	Qty.	Description
1	M117554	1	Decal, Warning, Hot Surface (994100)
2	D18023	1	Decal, Hydro Oil Specs
3	00950700	1	Decal, Belt Path
4	TCU15912	2	Decal, Cut Height RH
5	TCU15911	1	Decal, Cut Height, LH
6	07731400	2	Decal, Mower Fan Danger
7	03975400	1	Decal, Pro-Stance 1948FX (994100)
	00870800	1	Decal, Pro-Stance 2352FL (994103)
8	TCU15909	1	Decal, Patent
9	07742300	2	Decal, Warning
10	00160169	1	Decal, Warning, Shield

DECALS

Model 994100, 103

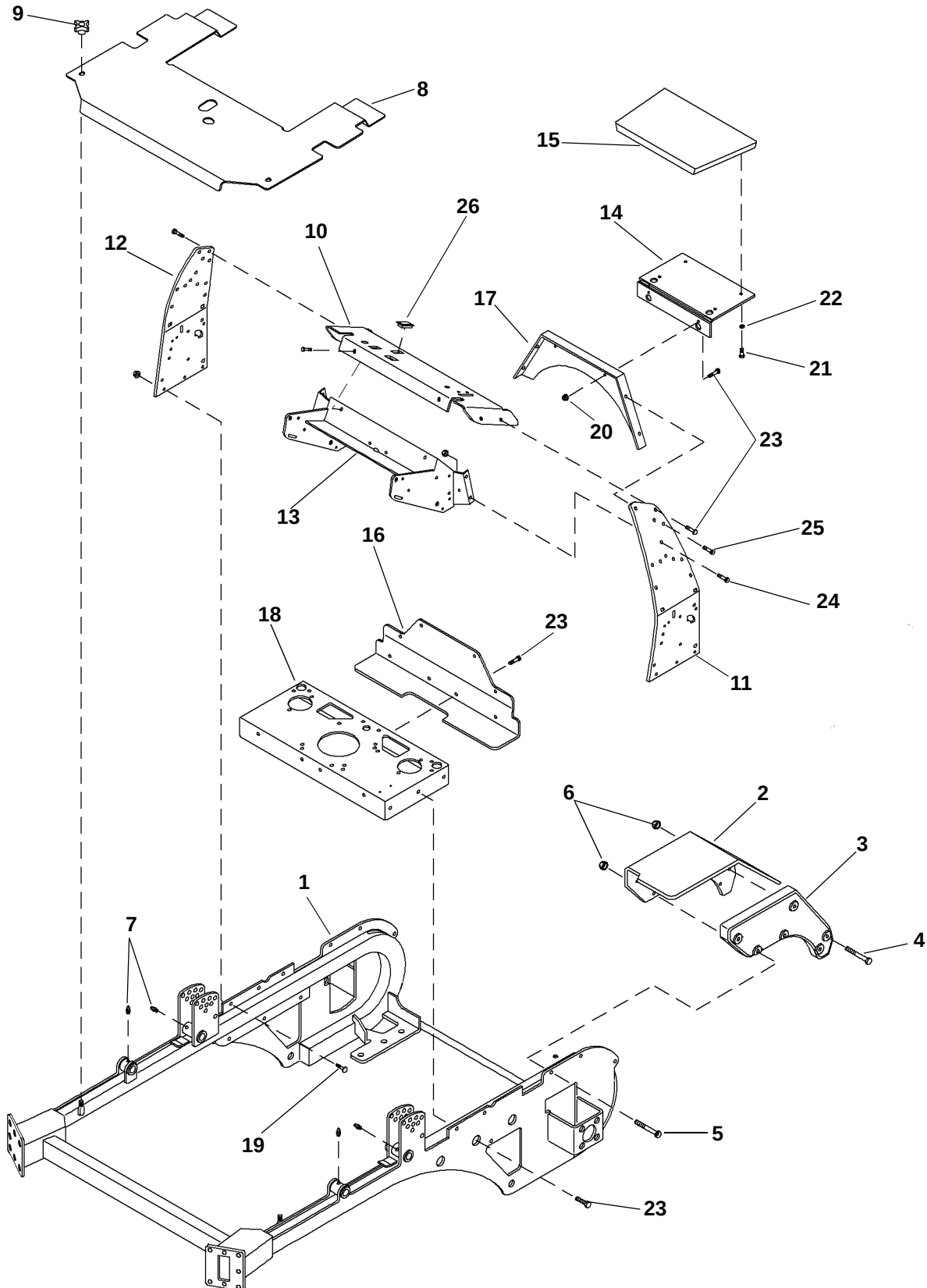


Item	Part No.	Qty.	Description
1	TCU16323	1	Decal, Park Brake/Direction
2	D18021	1	Decal, Throttle
3	TCU14840	1	Decal, General Caution
4	TCU15907	1	Decal, Warning - Slope
5	TCU15910	1	Decal, Directional Control
6	TCU16481	1	Decal, PTO and Key Ignition
7	D18372	1	Decal, Debris
8	05305100	1	Decal, American Flag
9	M117554	2	Decal, Warning, Hot Surface
10	05225500	1	Decal, 15" Gravely Logo
11	05223900	1	Decal, Gravely Logo

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MAIN FRAME, TRACTION DECK AND CONSOLE

Model 994100, 103



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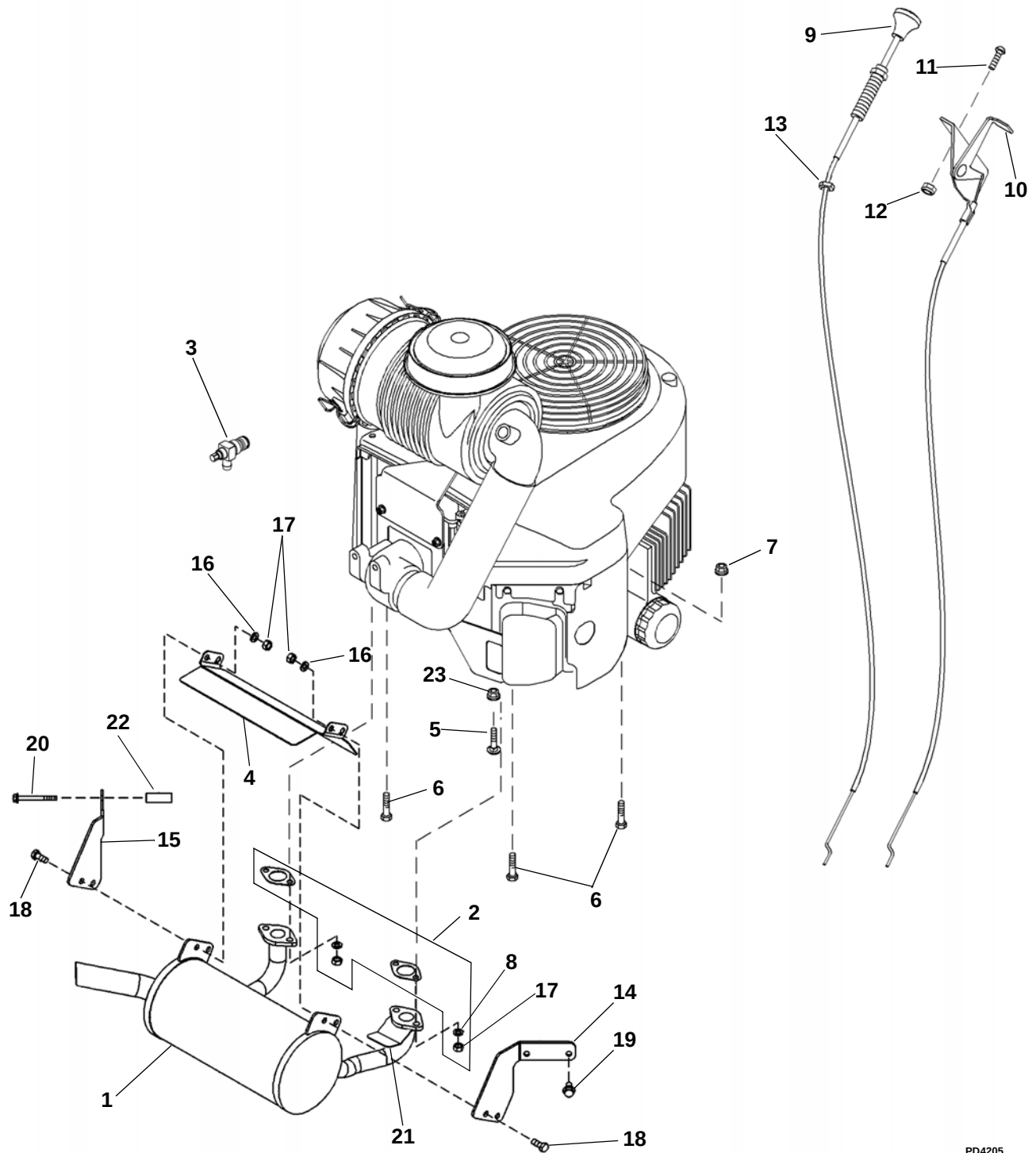
MAIN FRAME, TRACTION DECK AND CONSOLE

Model 994100, 103

Item	Part No.	Qty.	Description
1	56323004	1	Frame
2	00200212	1	Fender, Left
	00200211	1	Fender, Right
3	00200038	2	Weight
4	05975300	6	Bolt, Hex M8 x 1.25 x 65
5	05976800	6	Bolt, Hex, M8 x 1.25 x 70
6	06541700	12	Nut, Locking, Nylon M8-1.25
7	JD7842	4	Zerk, 1/4-28ST Fitting, Short Slotted Head
8	56320006	1	Deck Shield Assembly (994100)
	56323006	1	Deck Shield Assembly (994103)
9	M119352	2	Knob, 3/8-16 Insert
10	56323003	1	Control Console
11	00200214	1	Side Bracket, Left
12	00200215	1	Side Bracket, Right
13	56323002	1	Handle Mount
14	D15368	1	Plate, Thigh Pad
15	00200152	1	Thigh Pad, Black
16	03773310	1	Shield
17	D15305	1	Weldment, Thigh Plate
18	56323005	1	Engine/Traction Deck
19	06200015	6	Carriage Bolt, M10 x 1.5 x 25
20	06542400	12	Nut, Locking, Nylon M10-1.5
21	05946800	4	Bolt, Hex, .25-20 x .75
22	06308400	4	Washer, Lock .25 x .062
23	05967600	18	Bolt, Hex, 10 x 1.5 x 20
24	05943000	4	Bolt, Hex, 10 x 1.5 x 25
25	05959400	4	Bolt, Hex, .38-16 x .75
26	M115279	1	3 Plug, Euro Style

KAWASAKI ENGINE AND RELATED COMPONENTS

Model 994100, 103



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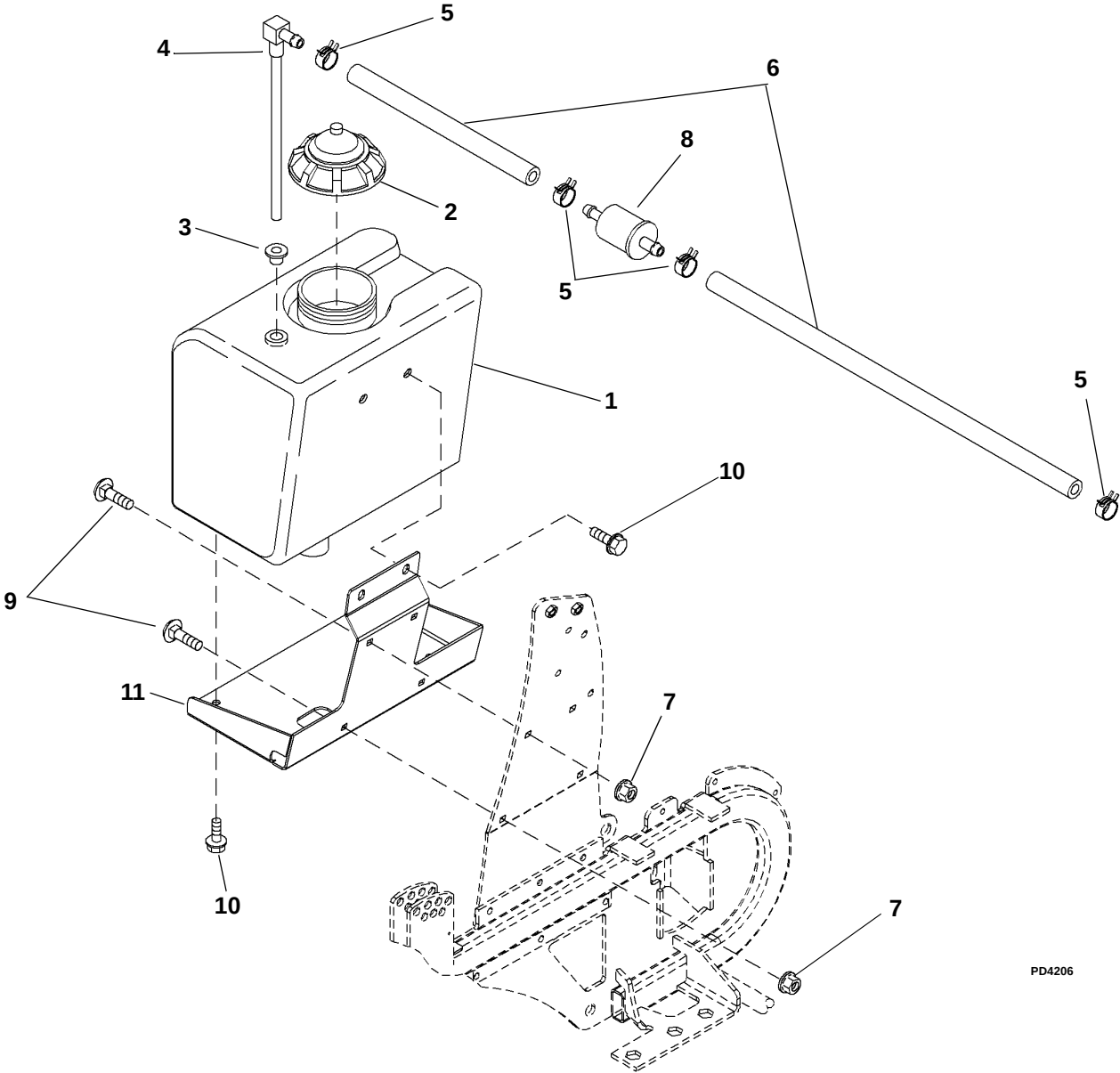
KAWASAKI ENGINE AND RELATED COMPONENTS

Model 994100, 103

Item	Part No.	Qty.	Description
1	TCA15321	1	Muffler (994103)
2	00191601	2	Gasket Kit, (Includes Gaskets, items 8 and 17)
3	TCA16240	1	Oil Drain Fitting
4	TCU19288	1	Muffler Shield (994103)
5	05900123	1	Carriage Bolt, Engine Mounting M8 x1.25 x 50
6	05900116	3	Cap Screw, Engine Mounting M8 x 1.2
7	06541700	4	Nut, Locking, Nylon M8-1.25
8	06308600	4	Washer, Lock .31 x .078
9	D18427	1	Cable, Choke
10	TCA15051	1	Cable, Throttle
11	06200013	2	Bolt, Hex, 8-32 x .5
12	06531300	2	Nut, Locking, Nylon 8-32 With Insert
13	06522900	1	Nut, Hex .38-24
14	TCU15762	1	Bracket, Muffler Support RH (994103)
15	TCU15761	1	Bracket, Muffler Support LH (994103)
16	06400327	4	Washer, Helical Spring
17	06538600	4	Nut, Hex, M8-1.25
18	05973300	4	Bolt, Hex, M8-1.250 x 20
19	05956300	2	Bolt, Hex, M8 x 1.25 x 16
20	06100008	2	Screw, Flanged Metric M6 x 60
21	00191365	1	Shield, Heat (994103)
22	M146270	2	Spacer, Reverse Pedal Assembly
23	06542300	1	Bolt, Hex, M8 x 1.25 x 16
24	00186700	NS	Air Filter 19 (994100)
25	00181073	NS	Oil Filter (994100)
26	21538400	NS	Fuel Filter-Kawasaki (994100)
27	00186800	NS	Spark Plug, 19 HP Kawasaki (994100)

FUEL TANK AND LINES

Model 994100, 103



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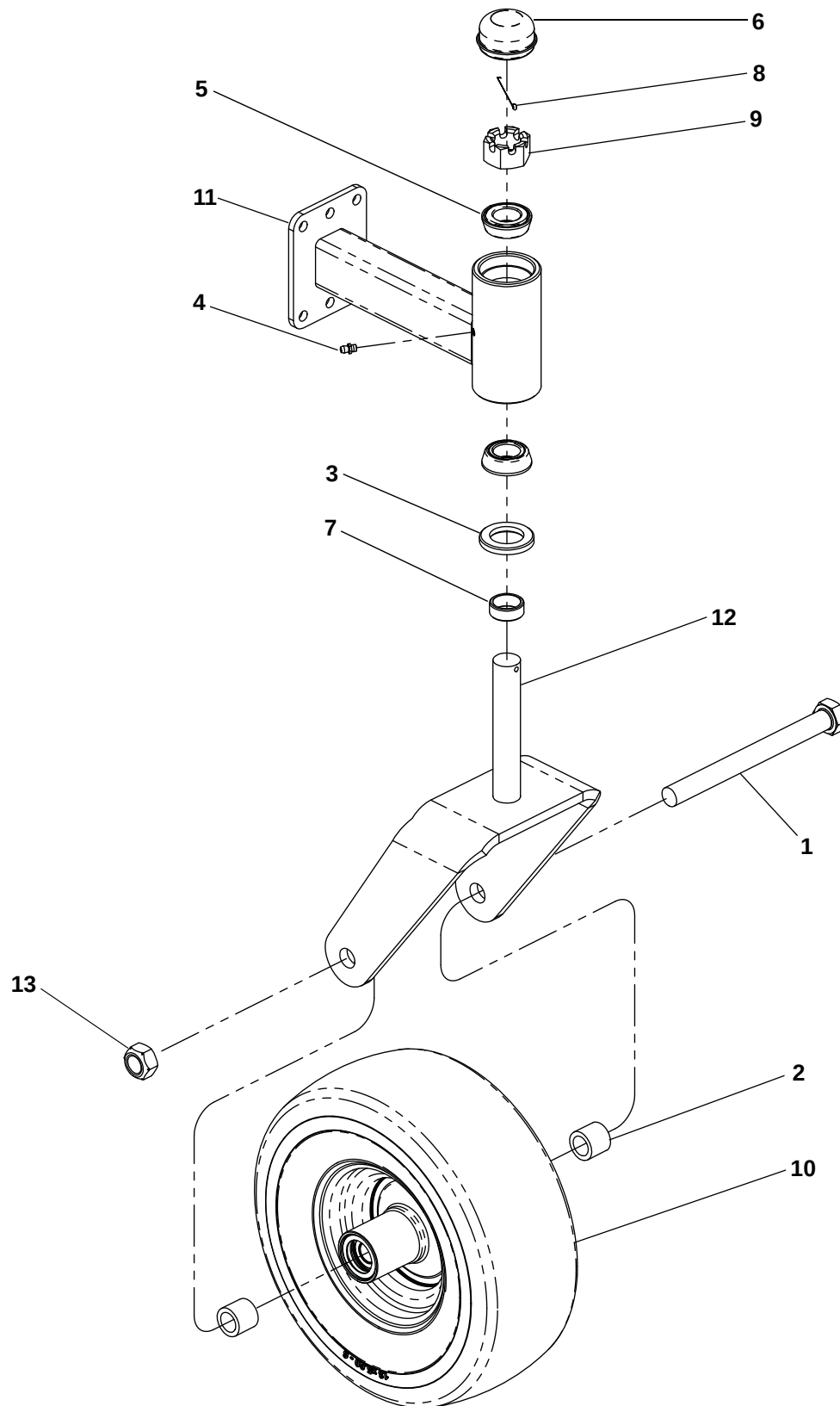
FUEL TANK AND LINES

Model 994100, 103

Item	Part No.	Qty.	Description
1	00200151	1	Fuel Tank (includes 2, 3 and 4)
2	00181251	1	Cap, Fuel
3	00181208	1	Grommet
4	TCA15048	1	Fuel Pickup
5	03278800	5	Clamp
6	M88753		Hose, 10 FT Service (cut as needed)
7	06542400	4	Nut, Lock, Nylon M10-1.5
8	21547900	1	Fuel Filter, Kawasaki
9	06200015	4	Carriage Bolt, M10 x 1.5 x 25
10	05956300	6	Bolt, Hex, M8 x 1.25 x 16
11	TCU18489	1	Bracket, Fuel Tank Mounting Welding

CASTER WHEELS AND REAR WHEELS

Model 994100, 103



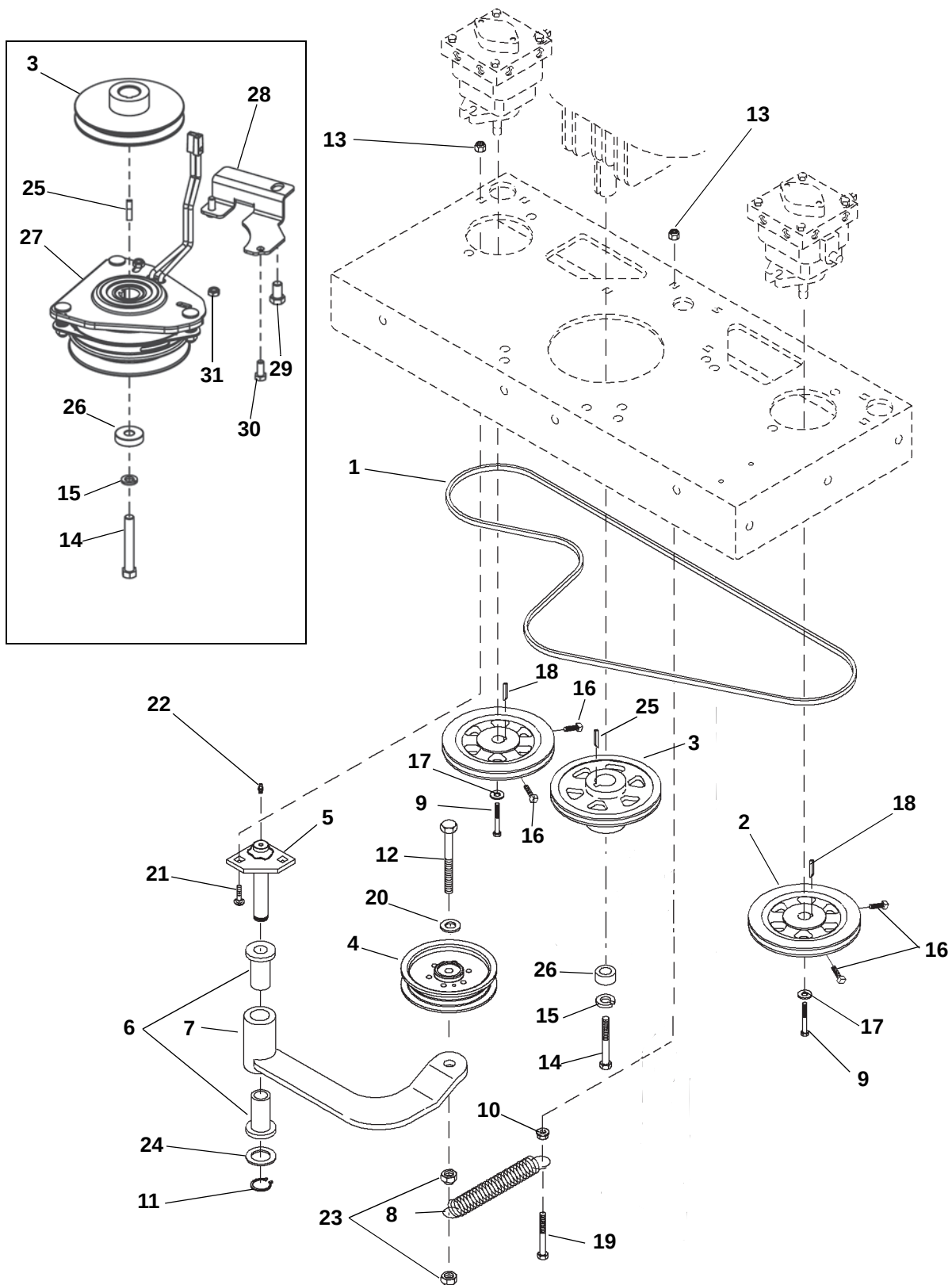
CASTER WHEELS AND REAR WHEELS

Model 994100, 103

Item	Part No.	Qty.	Description
1	D28097	1	Wheel Bolt, Caster
2	D33007	2	Spacer Assembly
3	E14625	1	Seal, Wheel Bearing
4	JD7844	1	Fitting, Lubrication
5	JD8933	2	Cone, Bearing
6	M135582	1	Cap, Dust
7	TCU17863	1	Spacer, Caster
8	11M7083	1	Pin, Cotter, DIN94, 3.2 x 50-Steel-ZN
9	14H920	1	Nut, Hex Slot 1.00
10	200013	1	Assembly, Caster Wheels and Tire
11	200209	1	Weldment, Front Caster Support S/O
12	200210	1	Weldment, Yoke
13	964024	1	Locknut, 3/4 - 16 Crown

HYDROSTATIC PUMP DRIVE AND PTO

Model 994100, 103



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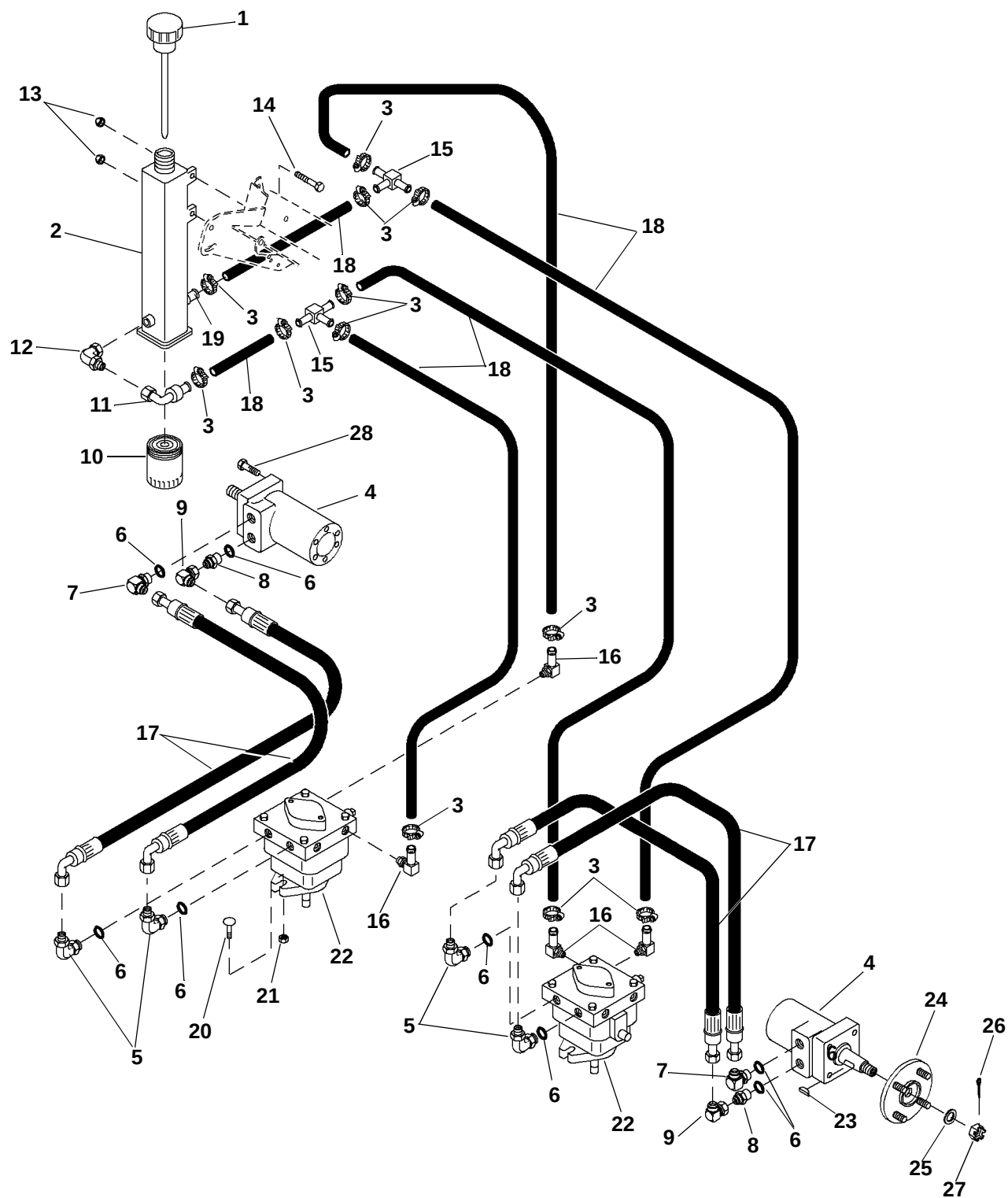
HYDROSTATIC PUMP DRIVE AND PTO

Model 994100, 103

Item	Part No.	Qty.	Description
1	GDU10025	1	Belt, Drive, Pump
2	TCA15316	2	Assembly, Pump Pulley w/ Set Screw
3	D28091	1	Pulley
4	07300039	1	Assembly, Idler 4
5	GDA10004	1	Weldment, Pivot Idler Mount
6	D18403	2	Bushing
7	GDA10005	1	Arm, Idler Weldment
8	D18071	1	Spring, External
9	05900124	2	Bolt, M6 x 1.00 x 10 Hex
10	06500034	1	Locknut, M10 x 1.50
11	00403490	1	Ring, Snap, External .750 x .042
12	05958400	1	Bolt, Hex .38-16 x 2.50
13	06542400	3	Nut, Locking, Nylon M10-1.5
14	05900037	1	Bolt, Hex .44-20 x 3.00 Grade 5 EP80
15	06309300	1	Washer, Locking .44 x .109
16	06000002	4	Set Screw
17	06308000	2	Washer, Locking .250 x .077
18	06600005	2	Key, Special M5 x 28
19	05900113	1	Cap Screw, Spring Anchor, M10
20	06436200	1	Washer, Flat .406 x .812 x .065
21	06200015	2	Carriage Bolt, M10 x 1.5 x 25
22	00959995	1	Lubrication Fitting
23	06529600	2	Nut, Locking, Center .38-16
24	00150052	1	Bushing, 3/4 Machine
25	06600007	1	Key, .250 x .250 x .995 Taper
26	D18056	1	Spacer
27	00200665	1	Clutch Assembly, Ogura
28	00200666	1	Plate, Clutch Dog
29	05900121	2	Bolt, 7/16-14 x .750 Hex 5 (994100)
30	05947000	2	Bolt, Hex .31-18 x .75 Grade 5 (994100)
31	06530200	2	Nut, Locking, Nylon .312-18 (994100)

HYDROSTATIC COMPONENTS

Model 994100, 103



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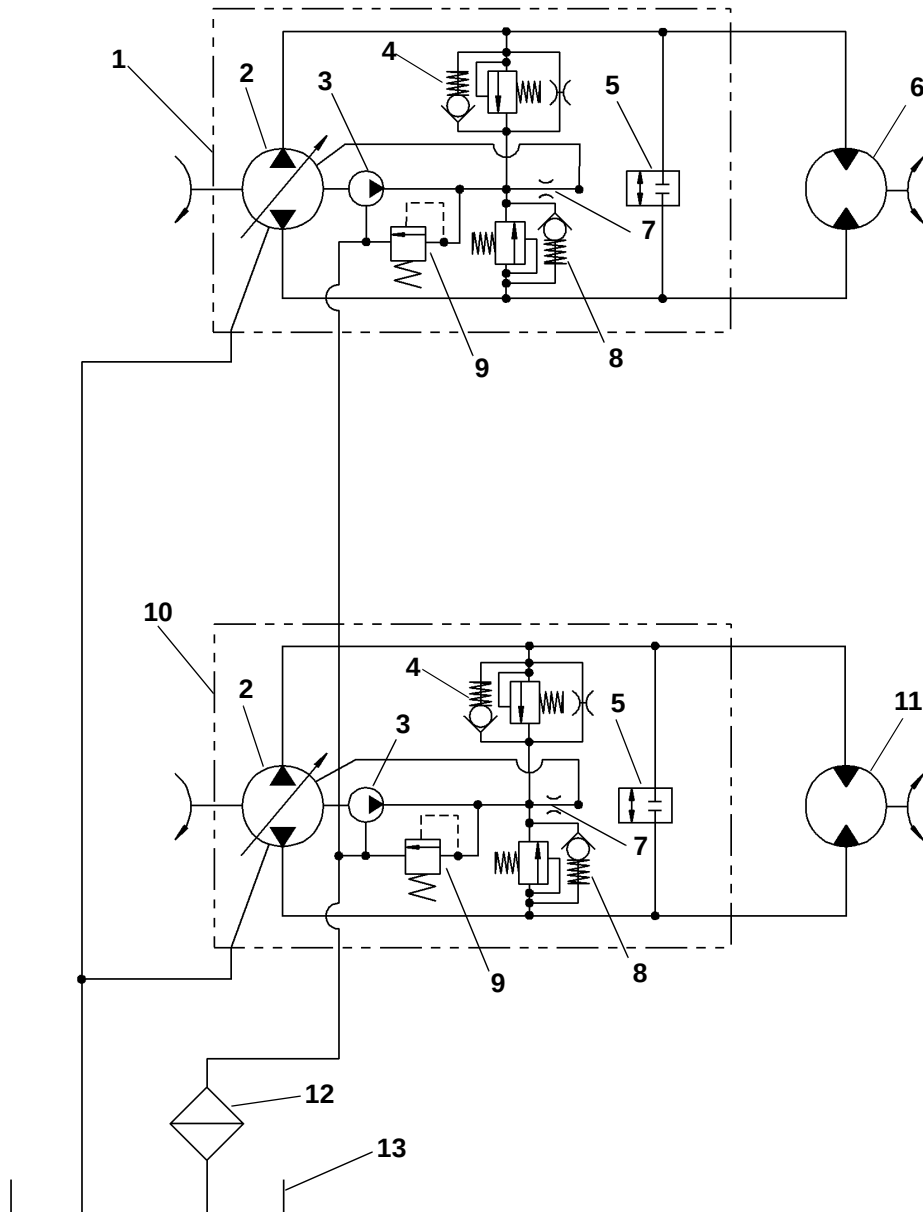
HYDROSTATIC COMPONENTS

Model 994100, 103

Item	Part No.	Qty.	Description
1	TCA15122	1	Cap, Filler, Oil
2	TCA15373	1	Hydraulic Reservoir
3	D18379	12	Hose Clamp
4	04915500	2	Motor, Hydraulic Wheel
	21544012	NS	Seal Kit HGM Hydrogear
	21544013	NS	Bearing Kit Hydrogear
5	D14196	4	Fitting, 90 ADP JIC-Orbit 6801-08-08
6	05600007	8	O-Ring, Included With Fitting
7	00231647	2	Fitting, 7/8ORB x 3/4JIC x 90
8	00231104	2	Fitting, ADP 3/4-16 MJIC x 7/8-14MOR
9	00231046	2	Adapter, 3/4 FESW x 3/4MJIC x 90
10	GDA10137	1	Filter, Oil
11	GDA10066	1	Elbow Fitting
12	00313270	1	Fitting, 90 9/16 MOR x 9/16 MJIC
13	06542400	2	Nut, Locking, Nylon M10-1.5
14	19M7785	2	Screw, Hex, Flat M10 x 1.5 x 25
15	M86863	2	Fitting, TUN, .38 Hose
16	D24028	4	Fitting 90 9/16 MOR x 3/8" Hose
17	D18394	4	Hose Assembly
18	DT5332	AR	Hose, .38 SAE30R7 Fuel and Oil
19	GDA10065	1	Adapter, Straight Fitting
20	06200016	4	Carriage Bolt, Pump Mounting, M10
21	06542400	4	Nut, Locking, Nylon M10-1.5
22	TCA14966	2	Pump, Hydraulic
23	06608700	2	Key, Woodruff .19 x .75 HRD #9
24	00200954	2	Assembly, Rear Wheel Hub
25	00150052	2	Bushing, Machine .750 x 1.25 x .048
26	06714100	2	Pin, Center .125 x 2.00
27	06528300	2	Nut-Hex-Slotted .75-20
28	05948700	8	Bolt, Hex .38-16 x 1.00 Grade 5
	00111910	AR	Cable Tie

HYDRAULIC SCHEMATIC

Model 994100, 103



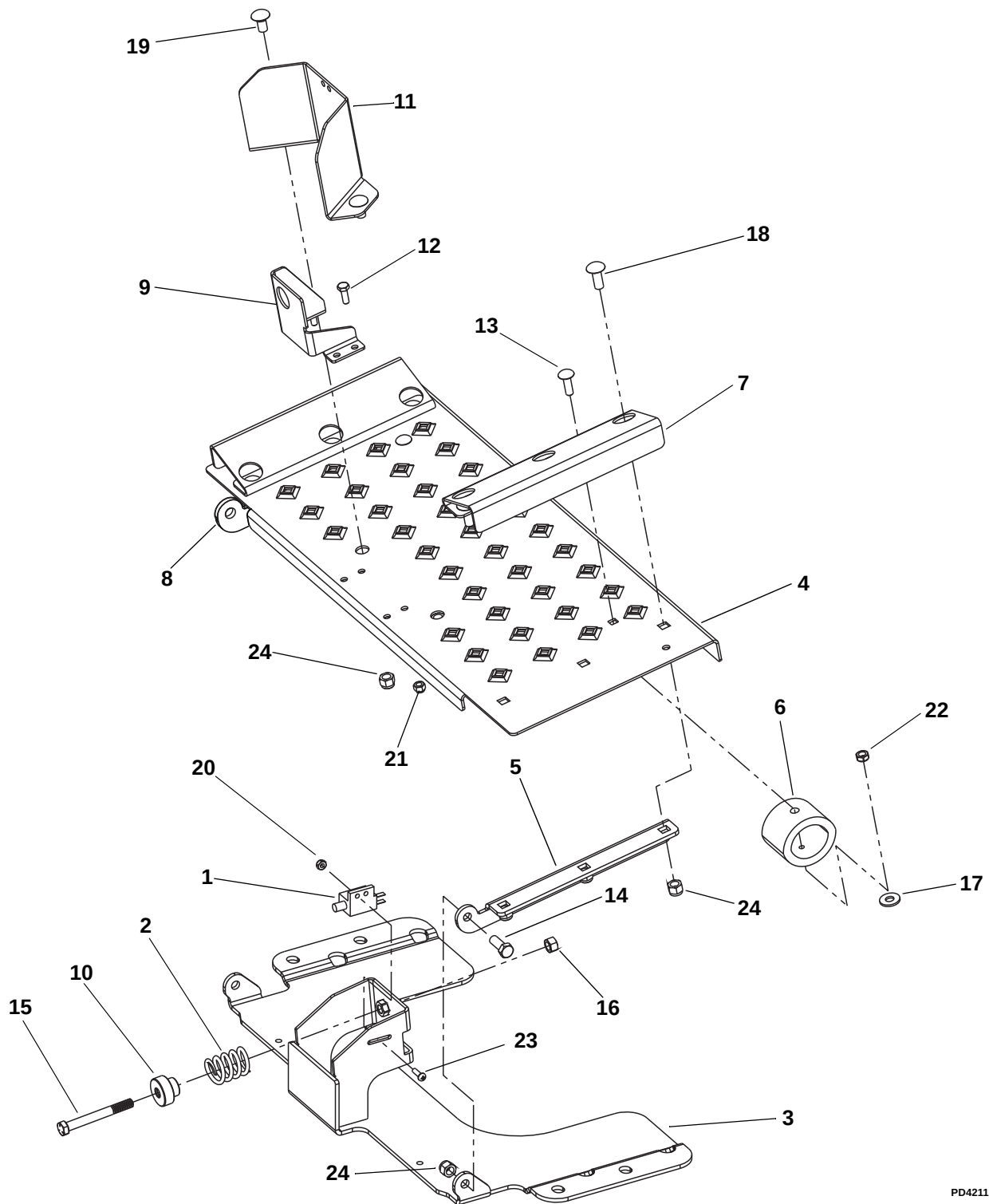
PD4210

Item	Description
1	Left Hydrostatic Pump Assembly
2	Pump Block
3	Charge Pump
4	System Change Check Shock Valve (Reverse)
5	Manual Bypass
6	Left Wheel Motor
7	Cooling Orifice
8	System Change Check Shock Valve (Forward)
9	Charge Relief Valve
10	Right Hydrostatic Pump Assembly
11	Right Wheel Motor
12	Inlet Filter
13	Hydraulic Reservoir

NOTES

PLATFORM COMPONENTS

Model 994100, 103



PD4211

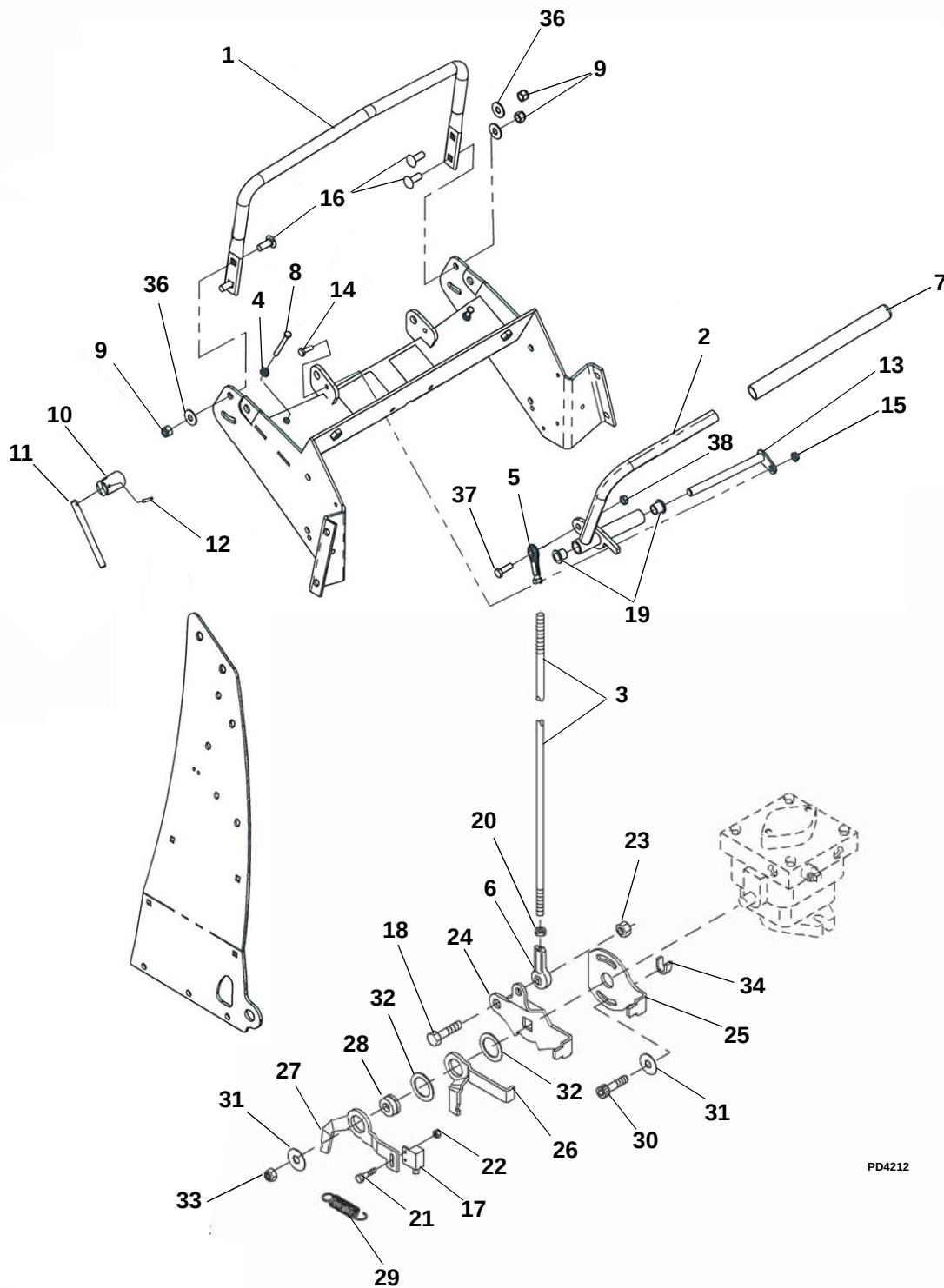
PLATFORM COMPONENTS

Model 994100, 103

Item	Part No.	Qty.	Description
1	09251900	1	Switch-Single Pole w Cover
2	D38128	1	Spring
3	00200299	1	Weldment, Platform
4	00200618	1	Plate, Platform
5	00200693	1	Plate, Platform Tab
6	00200655	2	Bumper, MINER GBR-6
7	00200691	2	Wedge, Platform
8	00200619	1	Plate, Platform Tab
9	00200767	1	Anchor, Operator Presence Control
10	00200770	1	Washer, Spring
11	00200935	1	Cover, Operator Presence Control
12	05946400	4	Bolt, Hex M12 x 1.75 x 25
13	06216100	2	Bolt, Round Head Square Neck .31-18 x 1.00
14	05900120	2	Bolt, JDS19-16 UNC
15	05961100	1	Bolt, Hex .38-16 x 3.25
16	06529200	1	Nut, Hex .31-18
17	06435700	2	Washer, Flat .38 x .875 x .083
18	06212000	6	Bolt, Round Head Square Neck .31-16 x 1.00
19	06223900	2	Bolt, Round Head Square Neck .31-16 x .75
20	06537200	2	Jam Nut, Locking, Center .375-16
21	06531000	4	Nut, Locking, Nylon .250-20
22	06530200	2	Nut, Locking, Nylon .312-18
23	06111100	2	Screw, Machine 10-24 x .62 Pan Head
24	06535800	10	Nut, Locking, Nylon .38-16

DRIVE CONTROLS AND LINKAGE

Model 994100, 103



PD4212

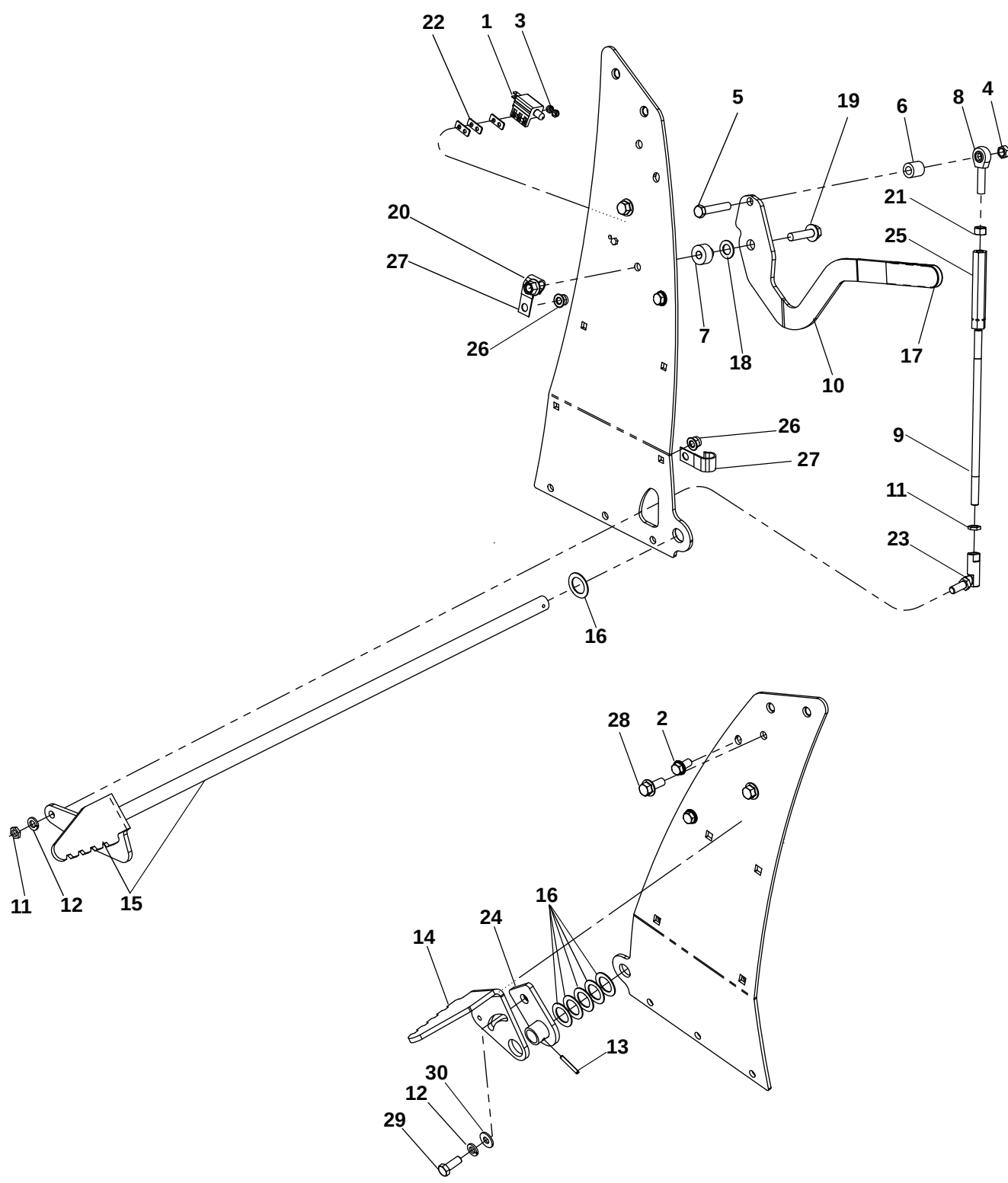
DRIVE CONTROLS AND LINKAGE

Model 994100, 103

Item	Part No.	Qty.	Description
1	03730751	1	Support, Handle
2	03730900	1	LH Control Lever w/ Grip
	03731000	1	RH Control Lever w/ Grip
3	03787300	2	Control Rod
4	06500026	2	Flange Nut, M16 x 1.0
5	03787200	2	Alignaball, 5/16 LH Thread
6	03787100	2	Alignaball, 5/16 RH Thread
7	D18093	2	Grip, Control
8	05900111	2	Cap Screw, Reverse Stop M6 x 1
9	06542400	3	Nut, Lock, Nylon M10-1.5
10	D13308	1	Base, Lock Lever
11	D13309	1	Lever, Lock
12	05800005	1	Pin, Spring 5/32 x 1
13	00203893	1	Weldment, Pin and Lock
14	05946800	1	Bolt, Hex .25-20 x .75
15	06531000	1	Nut-Locking-Nylon .250-20
16	05943000	3	Bolt, Hex M10 x 1.5 x 25
17	00191256	2	Switch, Plunger (Double Pole) N.O.
18	05946900	2	Bolt, Hex .31-18 x 1.00
19	00200116	4	Bearing, Flange .500 x .620 x .500
20	06536700	2	Nut, Jam .31-24
21	06111100	2	Screw-Machine 10-24 x .625
22	06536000	2	Nut-Locking-Nylon 10-24 w/ Insert
23	06529800	2	Nut, Locking, Center .31-18
24	TCU19201	2	Arm, Control Return
25	TCU19202	2	Arm, Return
26	TCU18929	2	Arm, RH Inner Return
	TCU18931	2	Arm, LH Inner Return
27	TCU18932	2	Arm, LH Outer Return
	TCU18930	2	Arm, RH Outer Return
28	TCU19203	2	Spacer, Return
29	TCU19204	2	Spring, Extension
30	05900119	2	Screw, 5/16 x 1 Patch Lock
31	06400023	4	Washer
32	06400024	4	Washer, Nylon
33	06537000	2	Nut, Center Lock .31-24
34	TCU19208	2	Spacer
35	06436200	1	Washer, Flat, Steel .406 x .812 x .065
36	06435900	3	Washer, Flat, Steel .438 x 1.00 x .083
37	05946800	2	Bolt, Hex .25-20 x .75
38	06530200	2	Nut, Locking, Nylon .312-18

PARK BRAKE

Model 994100, 103



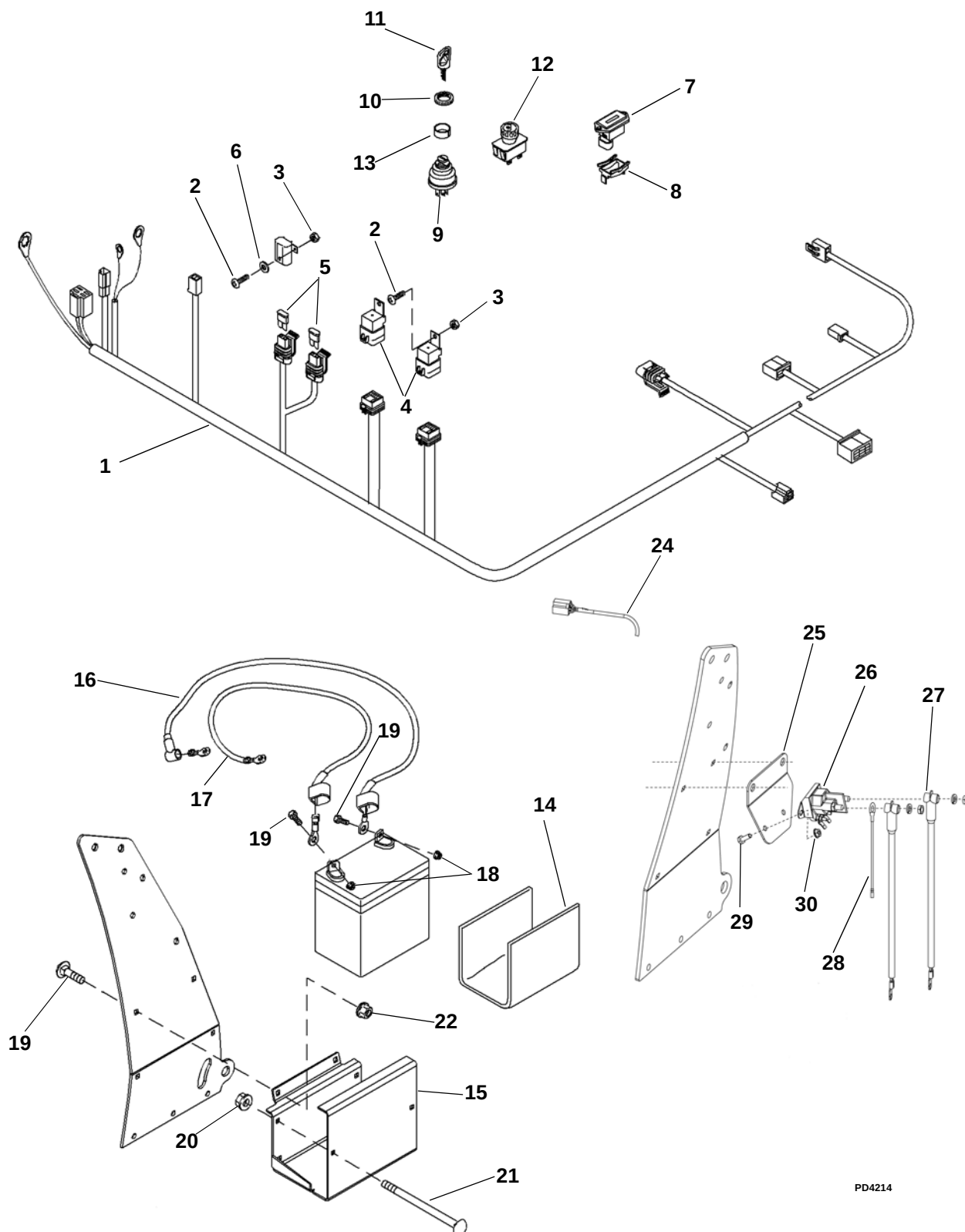
PARK BRAKE

Model 994100, 103

Item	Part No.	Qty.	Description
1	D18038	1	Switch
2	T34037	4	Screw, Cap Special
3	14M7360	4	Nut, Nyloc M5 x .8
4	K40003	1	Nut, Lock 3/8
5	19H1801	1	Bolt, Hex .38-16 x 2.00
6	TCU12713	1	Bushing .431 x .750 x .787
7	GDU10037	1	Bushing Assembly
8	AM105809	1	End, LH Tie Rod
9	04196900	1	Rod, Threaded .38-24
10	04196751	1	Lever, Brake Handle
11	14H846	3	Nut, .38 UNF Hex Grade 5
12	06308800	1	Locking Washer .38 x .094 Regular
13	34H268	1	Pin, Spring
14	04196851	1	Arm, Right Hand Brake
15	04197951	1	Weldment, Brake Shaft
16	24H1413	5	Washer, Steel JDS24 .891 x 1.375 x .048
17	D18079	1	Grip
18	24H1341	1	Washer, Steel JDS24 .531 x .938 x .060
19	19M7804	1	Screw, Hex, JDS123, M10 x 1.5 x 40
20	14M7518	1	Locknut, Flat M10 x 1.5-10
21	14H1063	1	Nut, Hex
22	M94087	3	Strip, Back-Up
23	00191186	1	Ball Joint, 3/8 x 24
24	04181951	1	Weldment, Torque Arm
25	TCU20955	1	Turnbuckle
26	14M7396	4	Locknut, M8 x 1.25 Nyloc Flange 10Y
27	AH89557	3	P-Clip, .500 Insulated
28	19M7785	6	Screw, Hex, Flat M10 x 1.5 x 25
29	05948700	1	Bolt-Hex .38-16 x 1.00
30	06435700	1	Washer, Flat Steel, .38 x .875 x .083

BATTERY, ELECTRICAL HARNESS AND COMPONENTS

Model 994100, 103



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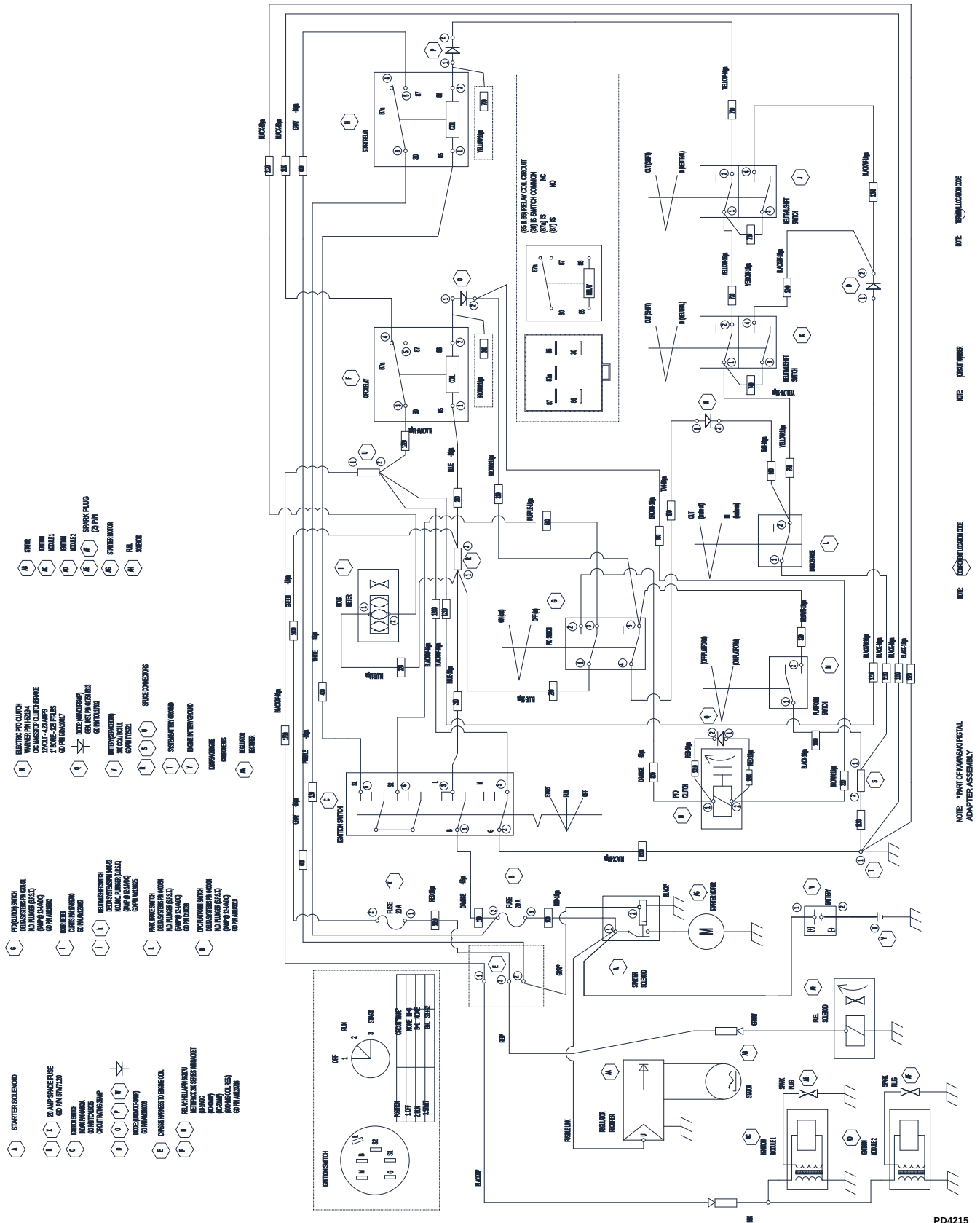
BATTERY, ELECTRICAL HARNESS AND COMPONENTS

Model 994100, 103

Item	Part No.	Qty.	Description
1	00200204	1	Wiring Harness
2	05975800	2	Bolt, Hex M5-.8 x 16
3	06522100	2	Nut, Hex M5 x .8
4	AM123716	2	Relay, Sealed with Bracket
5	00191262	2	Fuse, 20 Amp Blade
6	06442700	1	Washer, Flat Steel .219 x .50 x .049
7	AM129887	1	Meter, Hour - LCD
8	TCU13098	1	Clip, ZTrak Hour Meter
9	TCA15075	1	Switch, Ignition Key
10	06500036	1	Nut, Knurled
11	TCU17401	1	Ignition Key
12	AM118802	1	Switch, PTO
13	M72685	1	Spacer, 1.00 x .095W x. 392
14	D28159	1	Strip, Rubber
15	00200003	1	Tray, Battery
16	00181148	1	Cable, Battery Starter 48"
17	00191227	1	Cable, Battery 35" Ground
18	06530100	2	Nut, Locking-Flange .25-20
19	05946800	6	Bolt, Hex .25-20 x .75 Grade 5
20	06542400	2	Nut, Locking Nylon M10-1.5
21	05900107	2	Cap Screw 5/16" x 6"
22	06541700	4	Nut, Lock, Nylon M8-1.25
23	01554800	1	Battery
24	00200074	1	Adapter Harness, Kawasaki
25	00200069	1	Solenoid Plate
26	03551000	1	Solenoid
27	00180842	1	Starter Cable, 12"
28	00200924	1	Fusible Link, 10"
29	05946800	2	Bolt, Hex .25-20 x .75
30	06530100	2	Nut, Locking, Flange .250-20
	00879100	AR	Tie Straps
31	06226000	2	Bolt-Round Head Square Neck M8-1.25 x 20

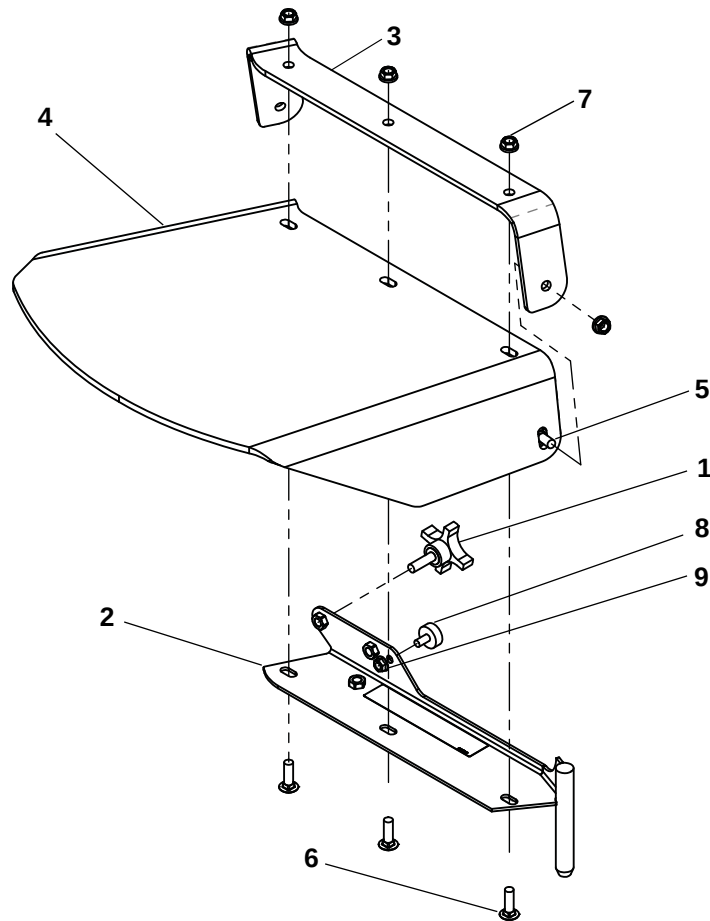
LOGIC SCHEMATIC

Model 994100, 103



48" FLAT DISCHARGE SHIELD ASSEMBLY

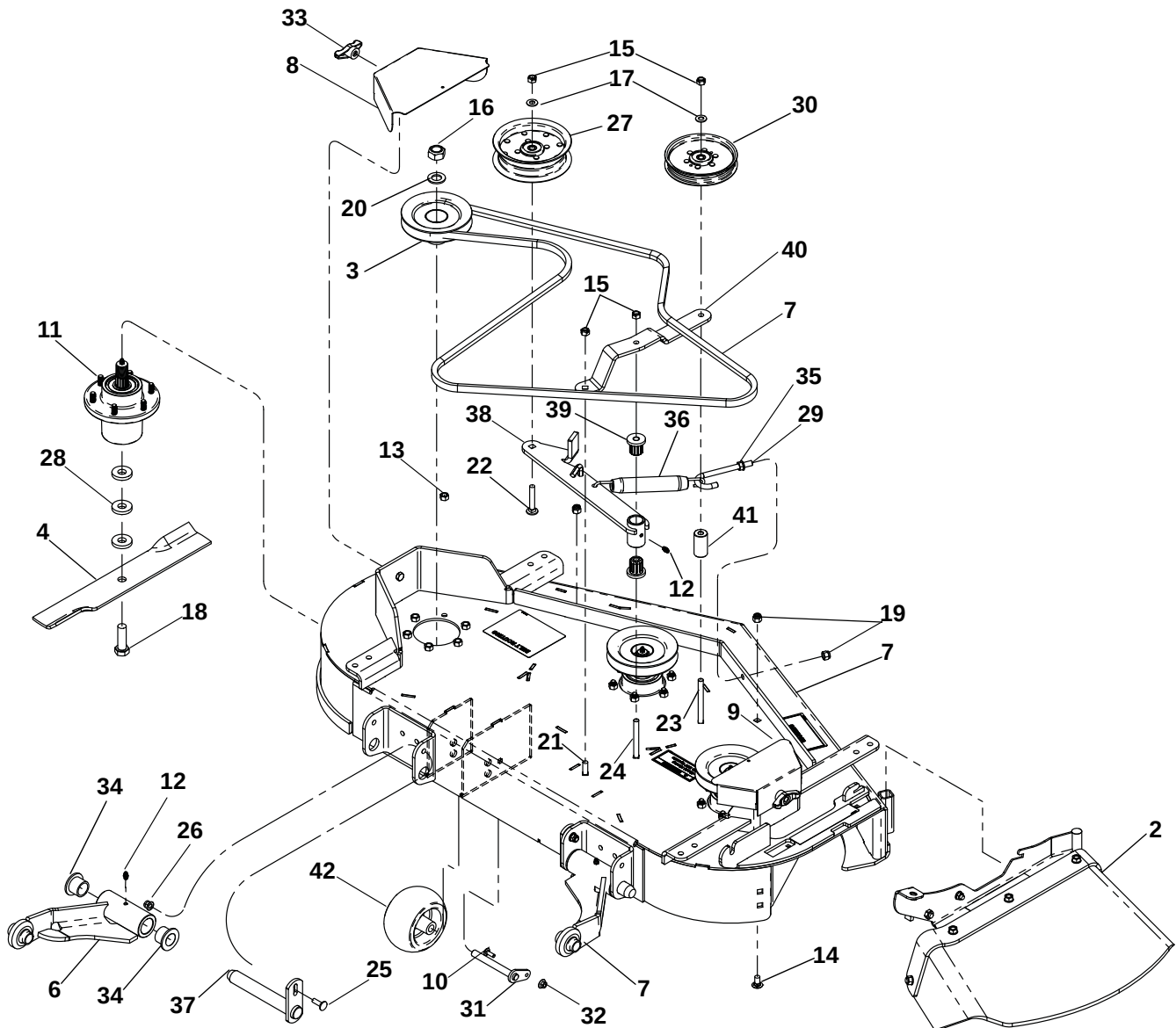
Model 994100, 103



Item	Part No.	Qty.	Description
1	03820400	1	Knob, 3/8 x 1.25 - 4 Prong
2	03981953	1	Weldment, Discharge
3	03983853	1	Strap, Walk Rubber Discharge
4	04044200	1	Shield, Walk Rubber Discharge
5	06223600	2	Bolt-Round Head Square Neck .38-16 x 1.00 Grade 5
6	06224100	3	Bolt-Round Head Square Neck .38-16 x 1.25 Grade 6
7	06534900	5	Nut-Spin Locking Flange .375-16
8	07533600	1	Bumper, Rubber
9	964019	1	Locknut, 5/16-18 WHIZ Y

MOWER DECK

Model 994100, 103



Item	Part No.	Qty.	Description
1	56320001	1	Assembly, 48" Float Deck with Decals (994100)
	56323001	1	Deck, with Decals Gravely 52FL (994103)
2	56320002	1	Assembly, 48 Flat Discharge Shield (994100)
	56155053	1	Assembly Discharge Shield (994103)
3	03828700	3	Pulley, Spline Spindle Offset (994103)
	03399702	3	Pulley, Spline Spindle Offset (994100)
4	GDU10230	3	Blade, 16.50 x .80 Lift (994103)
	GDU10231	3	Blade, 18.00 x 80 Lift (994100)
5	TCA14876	1	Arm Weldment, RH 48" (994100)
	TCA14878	1	Arm Weldment, RH 52" (994103)
6	TCA14877	1	Arm Weldment, LH 48" (994100)
	TCA14879	1	Arm Weldment, LH 52" (994103)

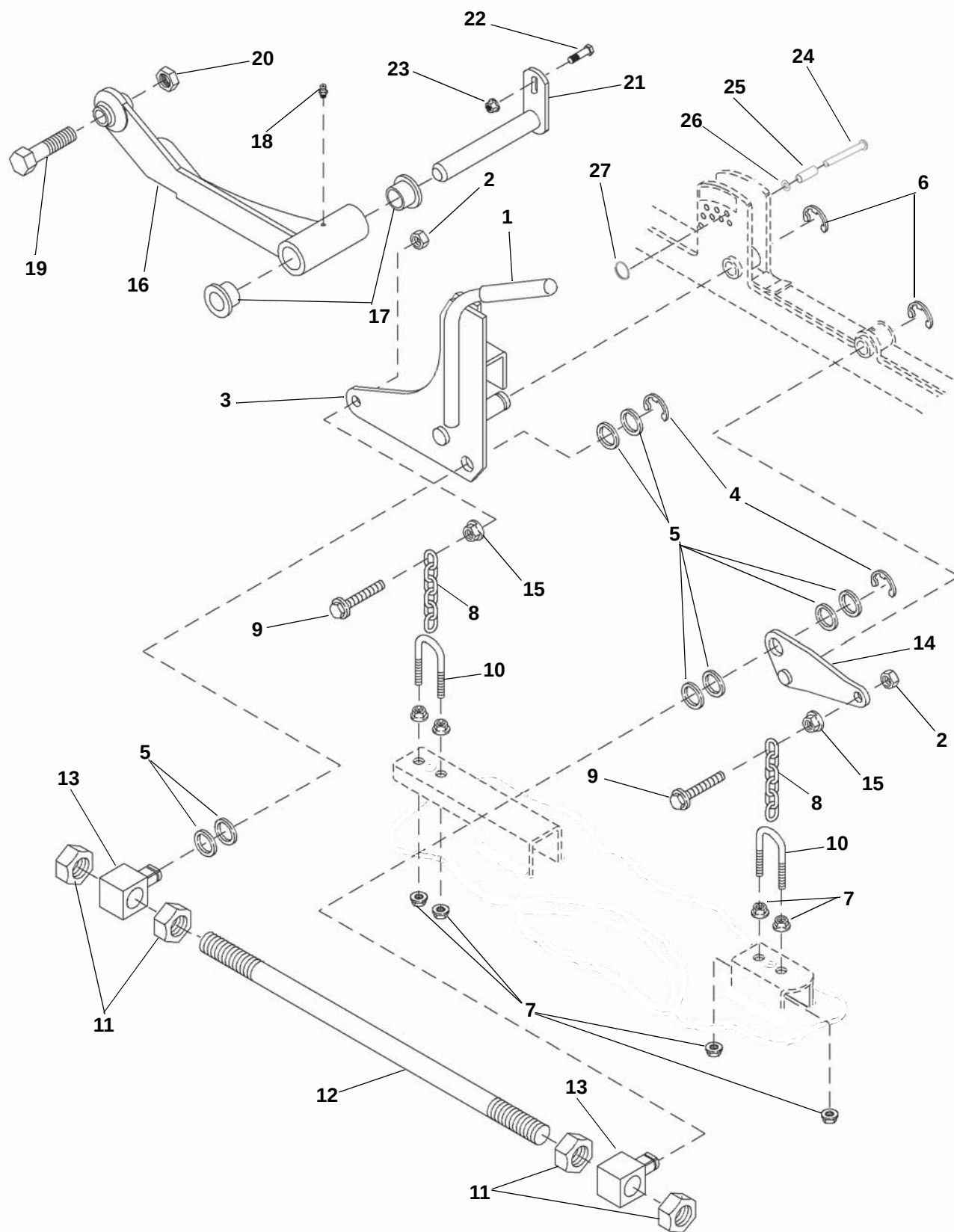
MOWER DECK

Model 994100, 103

Item	Part No.	Qty.	Description
7	TCU18847	1	Belt, HB 98.6 Elbow AMD (994100)
	TCU18848	1	Belt, HB 109.3 Elbow AMD (994103)
8	00200203	1	Left Hand Deck Belt Cover (994100, 994103)
9	00200202	1	Right Hand Deck Belt Cover (994100)
10	00963095	2	Bolt, 1/4-20 x .750
	03H1729	2	Bolt, 1/4-20 x 1.00
11	00200260	3	Assembly, Spindle Housing
12	00959995	3	Fitting, Lubrication
13	00960502	18	Nut, 3/8-16 Standard Hex Grade 5
14	00963033	2	Bolt, 3/8-16 x .750
15	00964022	4	Locknut, Crown 3/8-16
16	00964024	3	Locknut, Crown 3/4-16
17	00964501	2	Washer, Flat .406 x .813 x .065
18	00967348	3	Bolt, Hex 5/8-11 x 2.00
19	00968087	3	Locknut, Nyloc 3/8-16
20	03399703	3	Washer, .75 x 1.3125 x .113
21	03H1480	1	Bolt, Round Head Square Neck
22	03H1658	1	Bolt, 3/8-16 x 2.25
23	03H1809	1	Bolt, Round Head 3/8 x 4 SHTNK
24	03H1836	1	Bolt, .38-16 x 3.50
25	03M7185	2	Bolt, Right Hand Square Neck, M8 x 1.25
26	14M7396	2	Locknut, Nyloc Flange, M8 x 1.25
27	D18032	1	Pulley, Flat 5.00 x .375 W/ BRG
28	D18055	9	Washer, Flat, .630 x 1.50 x .250
29	D23058	1	J-Bolt, .38-16 x 4.00
30	D28050	1	Pulley, Flat Idler
31	GDA10103	3	Pivot, Retainer Weldment
32	H122207	2	Nut-1/4" Flange Prevailing Tor
33	M119352	2	Knob, .38-16 Insert
34	M83541	4	Bearing, Flanged
35	N10215	1	Locknut, 3/6-16
36	N242189	1	Spring, External
37	TCA13292	2	Pin, Welded
38	TCA15346	1	Arm, Idler
39	TCU14540	2	Bearing, Flange M10 x M25 x M27 Fluted
40	TCU18344	1	Strap, Idler Pulley
41	TCU18742	1	Spacer Assembly
42	TCU18744	2	Wheel, Gage

MOWER DECK LIFT LINKAGE

Model 994100, 103



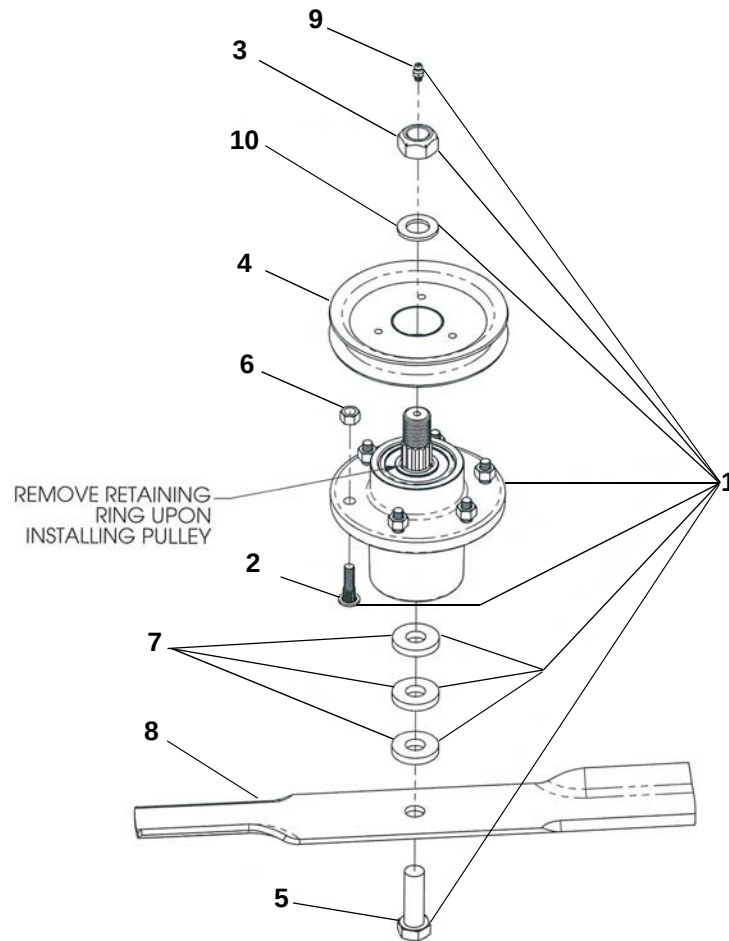
MOWER DECK LIFT LINKAGE

Model 994100, 103

Item	Part No.	Qty.	Description
1	D18225	2	Grip, Control Lever
2	06500034	4	Locknut, M10 x 1.50
3	GDA10010	1	Weldment, LH Rear Lift Arm
	GDA10009	1	Weldment, RH Rear Lift Arm
4	P46402	4	Ring, Retaining
5	06400029	16	Washer, JDS24 .891 x 1.375 x .048
6	R27434	4	Ring, Retainer
7	06534900	8	Nut, Flange .375-16
8	00150749	4	Chain, 6 Links
9	05955200	4	Bolt, M10 x 1.5 x 40
10	05900118	4	U-Bolt
11	14H1058	8	Nut, Hex .75
12	TCU15817	2	Rod, Deck Lift Assembly
13	00200075	4	Swivel, Deck Lift
14	GDA10008	1	Lift Arm Weldment, LH Front
	GDA10007	1	Weldment, RH Front Lift Arm
15	06500034	4	Locknut, M10 x 1050
16	TCA14877	1	Thrust Arm, LH (994100)
	TCA14876	1	Thrust Arm, RH (994100)
	TCA14879	1	Thrust Arm, LH (994103)
	TCA14878	1	Thrust Arm, RH (994103)
17	M83541	4	Bearing, Flanged
18	00959995	3	Fitting, Lubrication
19	05961700	2	Bolt, Hex .75-10 x 3.00
20	00964024	2	Crown Locknut .75-16
21	TCA13292	2	Pin, Welded
22	06226100	2	Bolt, Round Head Square Neck M8-1.25 x 25
23	06541700	2	Nut, Lock, Nylon M8-1.25
24	06800007	2	Pin, Clevis
25	TCU15892	2	Bushing, H.O.C. Pin Assembly
26	H143731	2	Pushnut, M12 Bolt Retainer
27	M88183	2	Ring, Locking

SPINDLE ASSEMBLY

Model 994100, 103



Item	Part No.	Qty.	Description
1	00200262	1	Spindle Assembly, Includes Items 2, 3, 4, 5, 6, 14
2	05900105	6	Bolt, 3/8 x 1.25 RIB
3	00964024	3	Locknut, .75-16 Crown
4	03828700	3	Pulley, Spline Spindle (994100)
	03399702	3	Pulley, Sline Spindle (994103)
5	05970002	3	Bolt, Hex .62-11 x 2.00 Grade 8
6	06529400	18	Nut, Hex .38-16
7	06400913	9	Flat Steel Washer .630 x 1.50 x .25
8	GDU10230	3	16.5" x .80 Lift Blade (994100)
	GDU10231	3	18.0" x .80 Lift Blade (994103)
9	00873100	1	Zerk, Grease S/O
10	03399703	1	Washer .75 x 1.3125 x .120



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