



# Mini-ZT

## Parts Manual

### Models

915054 - 1540

915064 - 1534

915070 - 1534



## THE MANUAL

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Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

## SERVICE AND REPLACEMENT PARTS

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When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

## UNAUTHORIZED REPLACEMENT PARTS

Use only Gravelly replacement parts. The replacement of any part on this vehicle with anything other than a Gravelly authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Gravelly disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

## PRODUCT REGISTRATION

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The Gravelly dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

**Customer Note:** If Dealer does not register your product, please fill out, sign and return the product registration card to Gravelly or go to [www.gravelly.com](http://www.gravelly.com).

## YOUR SATISFACTION IS IMPORTANT

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**Questions? Please follow these helpful steps:**

1. Refer to the manuals supplied with your unit.  
They will guide you through safe and proper operation and maintenance.  
They contain specifications on your unit.  
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.  
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.  
A factory trained staff is available to support your equipment needs. They stock genuine Gravelly parts and lubricants manufactured with the same precision and skill as the original.  
If your questions are not resolved by the support staff, ask for the manager or owner.  
When contacting your Dealer supply your model and serial numbers.

## TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

## MODELS

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### **Model 915054 (1540)**

15 hp Kohler with 40" Mower  
Serial No. 010000 and up

### **Model 915064 (1534)**

15 hp Kohler with 34" Mower  
Serial No. 010000 and up

### **Model 915070 (1534)**

15.5 hp Briggs & Stratton with 34" mower  
Serial No. 000101 and up

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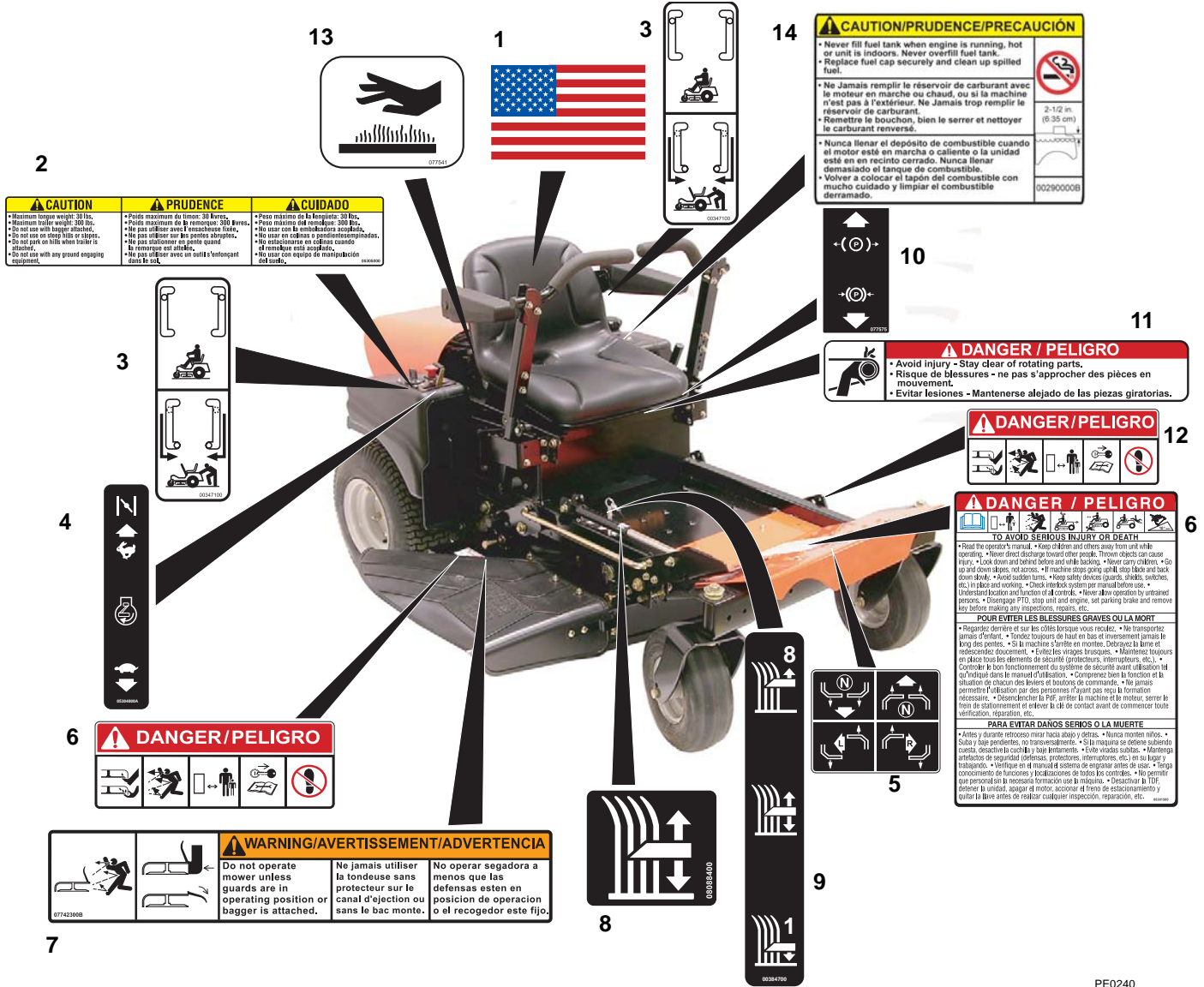
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# DECALS-SAFETY

Model 915054, 064, 070



Item	Part No.	Qty.	Description
1	05305100	1	Decal, American Flag
2	05305000	1	Decal, Trailer Hitch
3	00347100	2	Decal, Transmission Disconnect
4	05304800	1	Decal, Control
5	07757600	1	Decal, Instructional Steering
6	07731400	2	Decal, Mower Pan Head Danger
7	07742300	1	Decal, Warning
8	08088400	1	Decal, Cut Height
9	00384700	1	Decal, Cut Height
10	05301500	1	Decal, Bilingual Danger
11	07757500	1	Decal, Parking Brake Lever
12	07735200	1	Decal, Danger
13	07754100	1	Decal, Hot Surface
14	00290000	1	Decal, Fuel Warning

# DECALS-STYLE

Model 915054, 064, 070

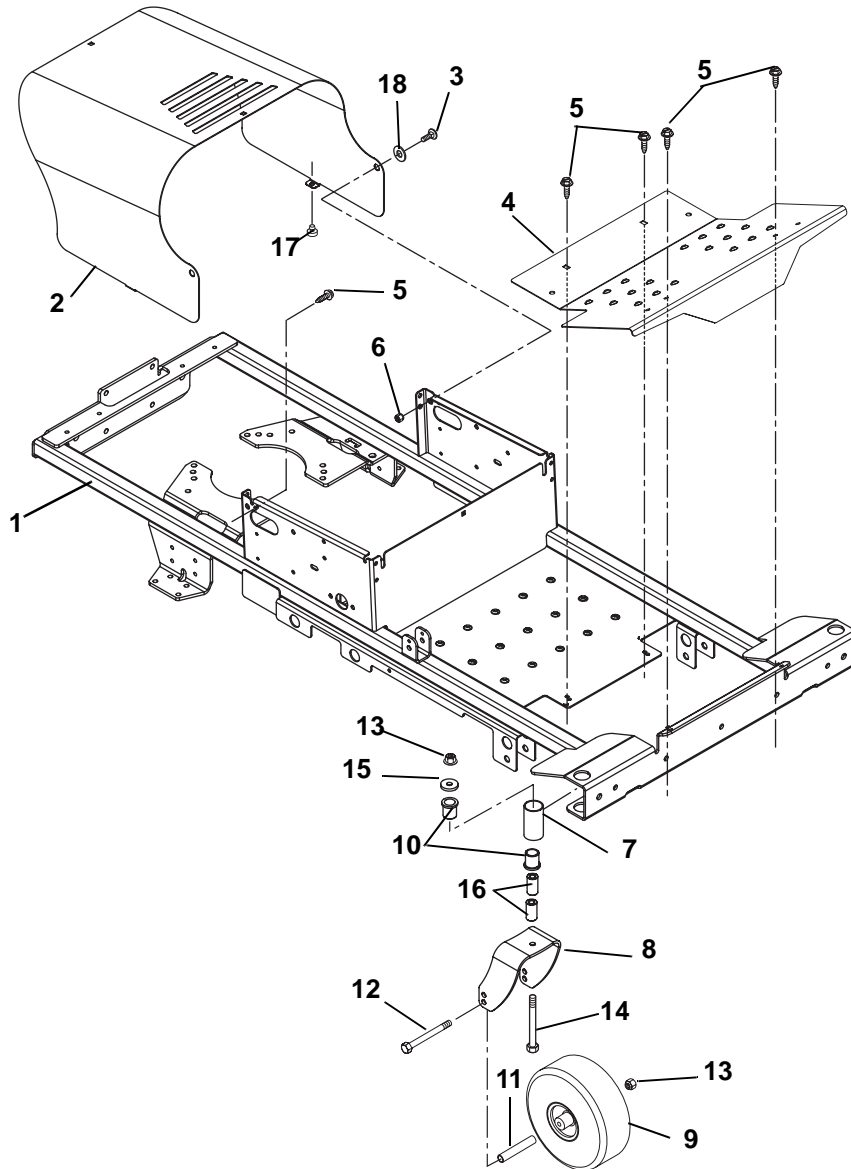


PE0250

Item	Part No.	Qty.	Description
1	00347400	1	Decal, Mini ZT 1434
	00347500	1	Decal, Mini ZT 1540
2	05223900	1	Decal, Gravely Jewel
3	05307600	2	Decal, Gravely @ Home

# FRAME, HOOD, FOOTREST, CASTERS AND TIRES

Model 915054, 064, 070

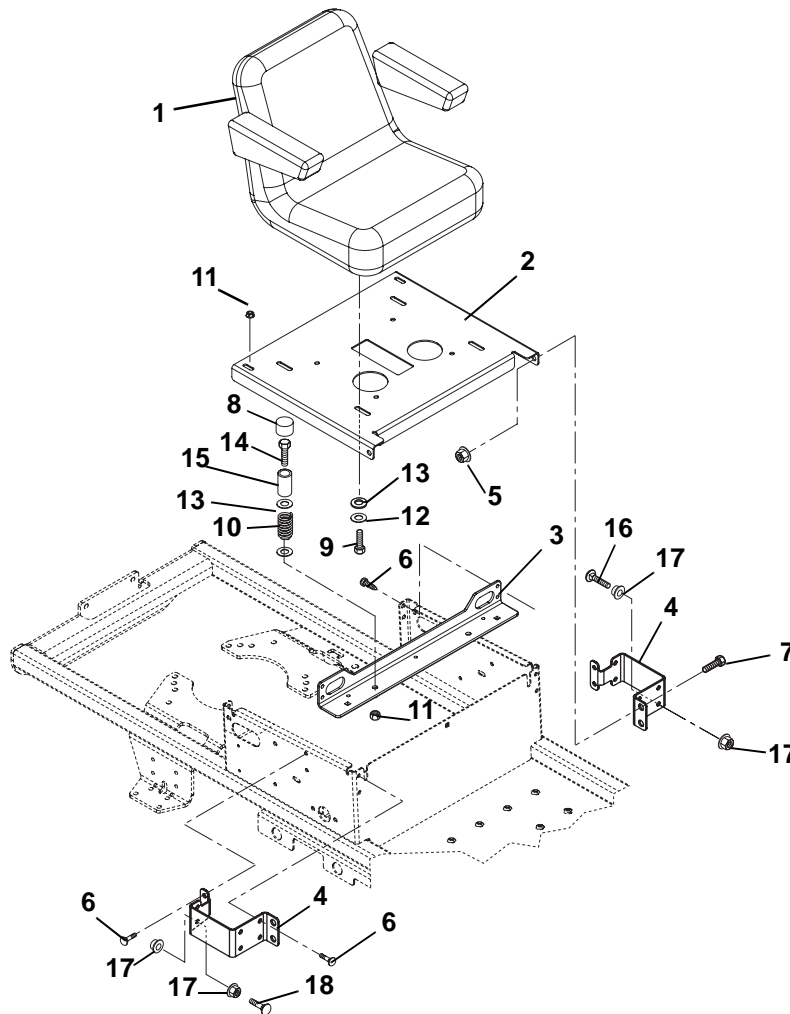


PE1200

Item	Part No.	Qty.	Description
1	00278851	1	Weldment, MZ Frame
2	00288653	1	Engine Cover
3	07056700	2	Bolt, Shoulder .375-16 x .135
4	00460553	1	Footrest, MZ
5	07411500	6	Screw, Tapping .31-18 x .50
6	06542000	2	Nut, Locking Top Flange .38-16
7	00354700	2	Sleeve, Caster
8	00469351	2	Fork, Caster
9	01588100	2	Assembly, Tire 4 x 11- 4 Ply
10	05533600	4	Bushing, Flange 1.00 x 1.25 x 1.50 x 1.50
11	00278500	2	Spacer, Wheel
12	05964400	2	Bolt, Hex .50-13 x 6.50 Grade 5
13	06543600	4	Nut, Locking Top Flange .50-13
14	05962200	2	Bolt, Hex .50-13 x 5.00 Grade 5
15	06436400	2	Washer, Flat Steel .511 x 1.441 x .125
16	00363100	4	Spacer, Caster
17	07516000	2	Button Bumper
18	06443300	2	Washer, Flat Nylon .518 x 1.000 x .080

# SEAT AND SEAT SUPPORT

Model 915054, 064, 070

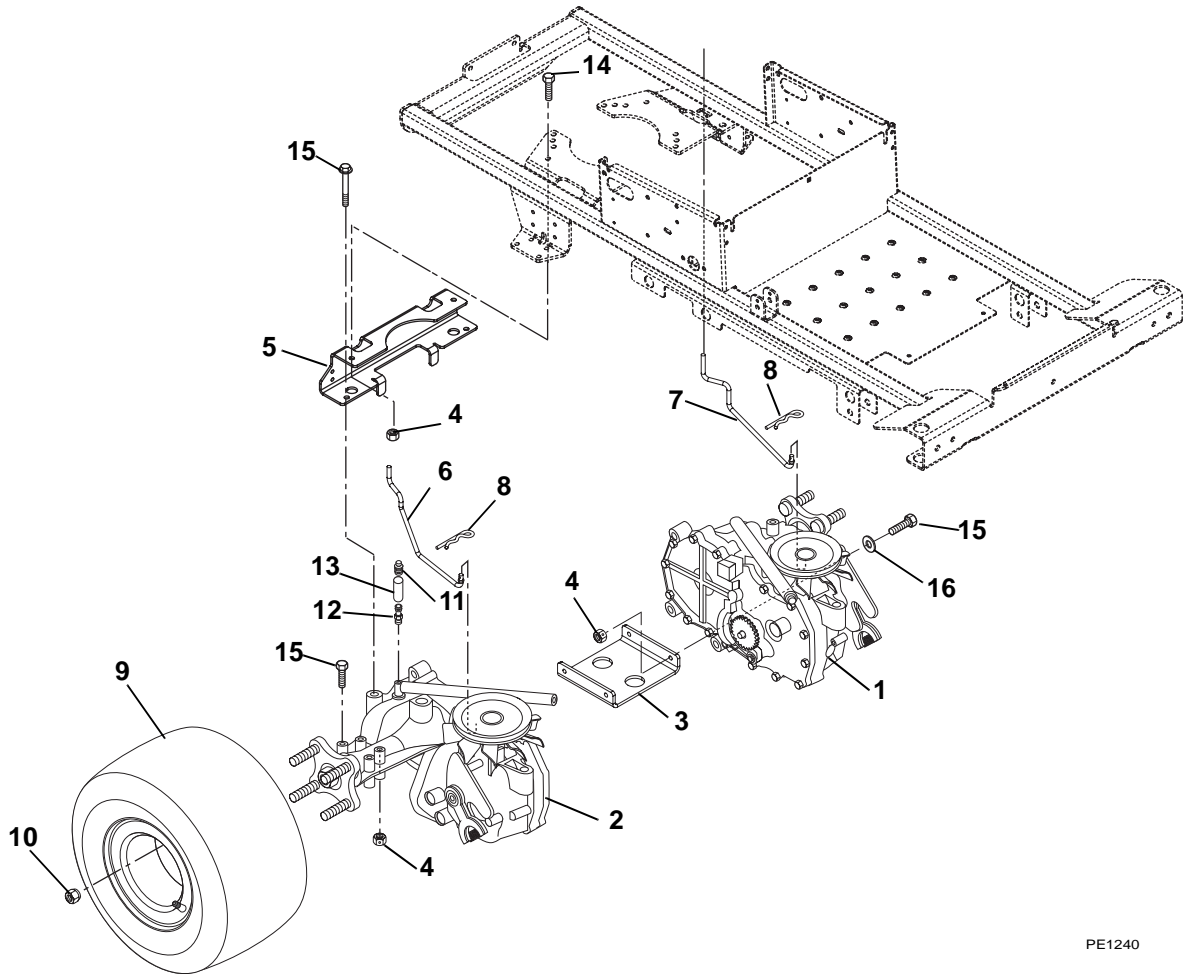


PE1210

Item	Part No.	Qty.	Description
1	00366300	1	Seat with Arm
2	00288751	1	Seat Plate
3	00288851	1	Bracket, Seat Spring
4	00350051	2	Bracket, Seat Pivot
5	06542000	2	Nut, Locking Flange Nyloc .38-16
6	07411500	12	Screw, Tapping .31-18 x .50
7	07056700	2	Bolt, Shoulder .375-16 x 1.50
8	00337700	2	Hub Cap
9	05946900	6	Bolt-Hex .31-18 x 1.00 Grade 5
10	08300021	2	Spring, Seat
11	06545400	4	Nut 5/16-18 Flange Nyloc
12	06308600	4	Washer, Locking .31 x .078
13	06439100	6	Washer-Flat-Steel .328 x .87 x .179
14	05960600	2	Bolt, Hex .31-18 x 2.75 Grade 5
15	02202900	2	Bushing, Sheave .344 x .502 x 1.437
16	06219400	2	Bolt, Round Head Square Neck .31-18 x 2.50
17	06530400	10	Nut, Spin Lock Flange .312-18
18	06220200	2	Bolt, Round Head Square Neck .31-18 x 1.75

# TRANSAXLE, DUMP VALVES AND REAR WHEELS

Model 915054, 064, 070



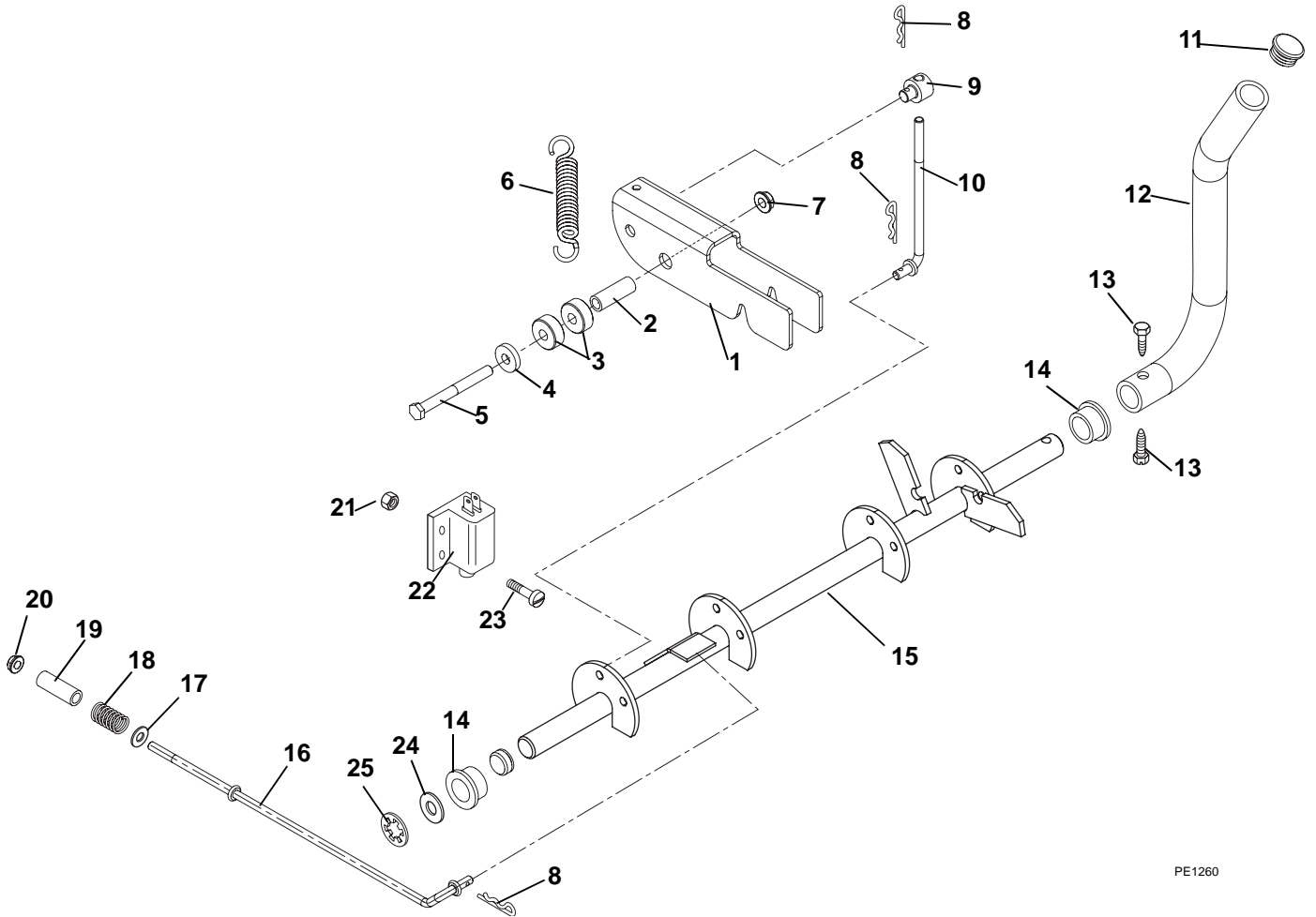
PE1240

Item	Part No.	Qty.	Description
1	00348100	1	EZT, Left Hand Transaxle
2	00348000	1	EZT, Right Hand Transaxle
3	00361351	1	Support, Transaxle
4	06545400	14	Nut 5/16-18 Flange Nyloc
5	00395051	1	Bracket, Clutch Stop
6	00348200	1	Rod, Dump RH
7	00348300	1	Rod, Dump LH
8	06713500	2	Pin, Hair .08 x .18 x 1.18
9	07159800	2	Assembly, Tire 18 x 6.50-8 2 Ply
10	06535000	8	Nut, Lug .50-20
11	07026400	2	Cap, Vent .50
12	07026300	2	Fitting, Straight .50
13	01543100	2	Hose, Vent
14	05946900	2	Bolt, Hex .31-18 x 1.00
15	05960600	14	Bolt, Hex .31-18 x 2.75
16	06439100	4	Washer, Flat Steel .328 x .87 x .179



# PARKING BRAKE

Model 915054, 064, 070

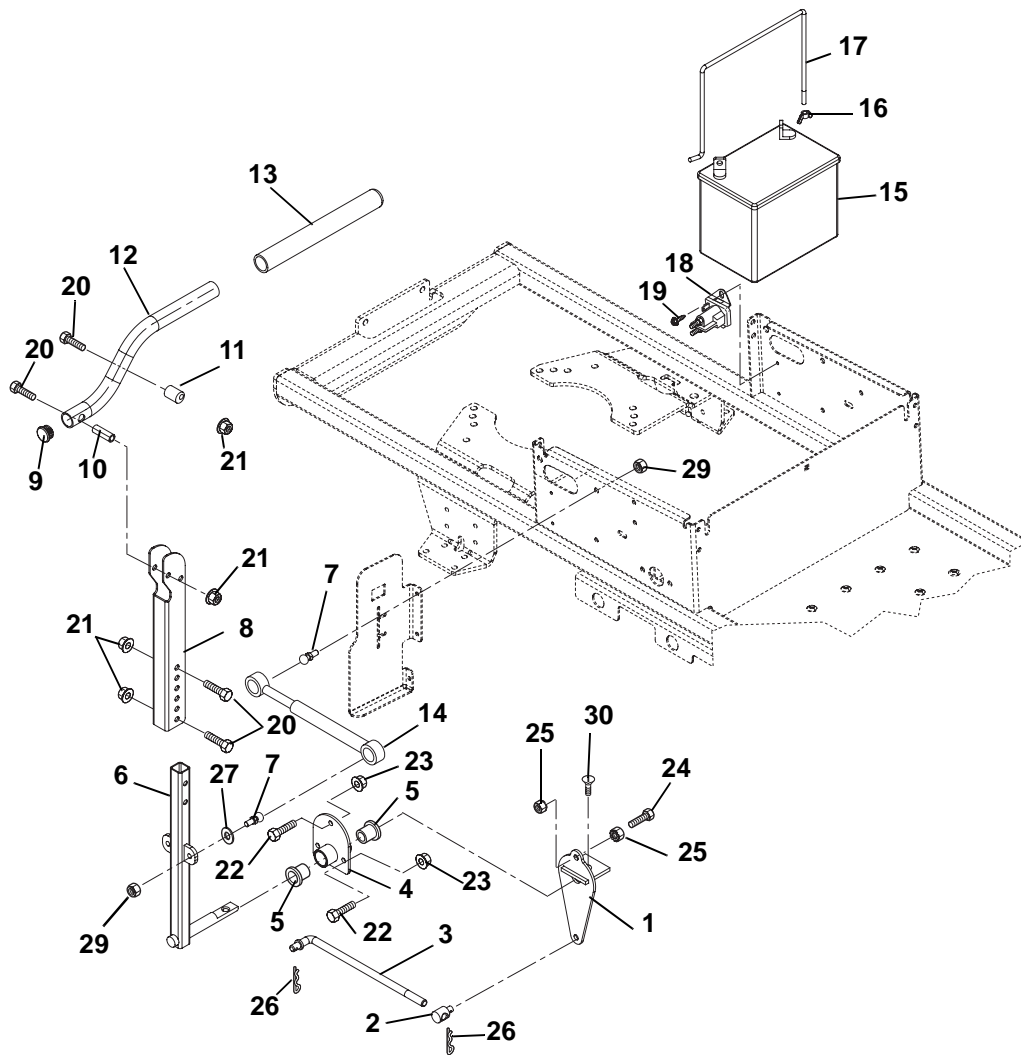


PE1260

Item	Part No.	Qty.	Description
1	00293851	2	Latch, Neutral
2	02202900	2	Bushing, Sleeve .334 x .502 x 1.437
3	01612700	4	Spacer
4	06439100	2	Washer-Flat-Steel .328 x .87 x .179
5	05962500	2	Bolt, Hex .31-18 x 3.00 Grade 5
6	08332000	2	Spring, Extension .069 x .62 x 3.50
7	06545400	2	Nut, Flange Nyloc 5/16-18
8	06713500	6	Pin, Hair Int .08 x .18 x 1.18
9	01596400	2	Trunnion, Brake
10	00349800	2	Brake, Link
11	07533300	1	Caplug, Handlebar
12	00354151	1	Handle, Park Brake
13	07411500	2	Screw, Tapping .31-18 x .50
14	05503900	2	Bushing, Flanged .750 x 1.000 x .625 x 1.250
15	00294100	1	Weldment, Brake Shaft
16	00349700	2	Brake Link
17	06435800	2	Washer-Flat-Steel .312 x .734 x .065
18	08300600	2	Spring, Compression .045 x .50 x 1.187
19	00364900	2	Bushing
20	06531000	2	Nut, Locking Nylon .250-20
21	06536000	2	Nut, Locking Nylon 10-24 with Insert
22	03606600	1	Switch, Double Pole
23	06116900	2	Screw, Machine 10-24 x .75
24	06444200	1	Washer-Flat-Steel .755 x 1.25 x .125
25	05715100	1	Retaining Ring 1.000 x .748

# STEERING CONTROLS

Model 915054, 064, 070



PE1250

# STEERING CONTROLS

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Model 915054, 064, 070

Item	Part No.	Qty.	Description
1	00436800	2	Link, Control
2	02493000	2	Pivot, Rod
3	00292100	2	Link, Wireform
4	00437800	2	Weldment, Steering Bushing
5	01591100	4	Bushing, 1.00 x .75 x 1.00
6	00437051	2	Weldment, Control Arm
7	03652200	4	Stud, Ball
8	00388051	2	Channel, Upper Handlebar
9	07533300	4	Caplug, Handlebar
10	00364900	2	Bushing
11	00372300	2	Eccentric
12	00354951	2	Handlebar
13	01570000	2	Grip, Handlebar
14	09273400	2	Damper, Control
15	01554800	1	Battery
16	06537500	1	Nut, Lock Wing .250-20
17	01533400	1	Battery Rod
18	03679000	1	Solenoid
19	07411600	2	Screw, Tap .250-20 x .37
20	05957400	8	Bolt, Hex .31-18 x 1.75 Grade 5
21	06545400	8	Nut, 5/16-18 Flange Nyloc
22	05947000	6	Bolt, Hex .31-18 x .75 Grade 5
23	06545400	6	Nut, Flange Nyloc 5/16 -18
24	05958300	2	Bolt, Hex .38-16 x 3.00 Grade 5
25	06534900	4	Nut, Spinlock Flange .375-16
26	06714800	4	Pin, Hair #25
27	06308600	2	Washer, Lock .31 x .078
28	06536100	2	Nut, Jam .312-18
29	06543100	2	Nut, Locking Top Flange .31-18
30	05900018	2	Bolt, 3/8 - 16 x 1.00 FSHCS Plain



# ENGINE, EXHAUST, BELTS AND IDLERS

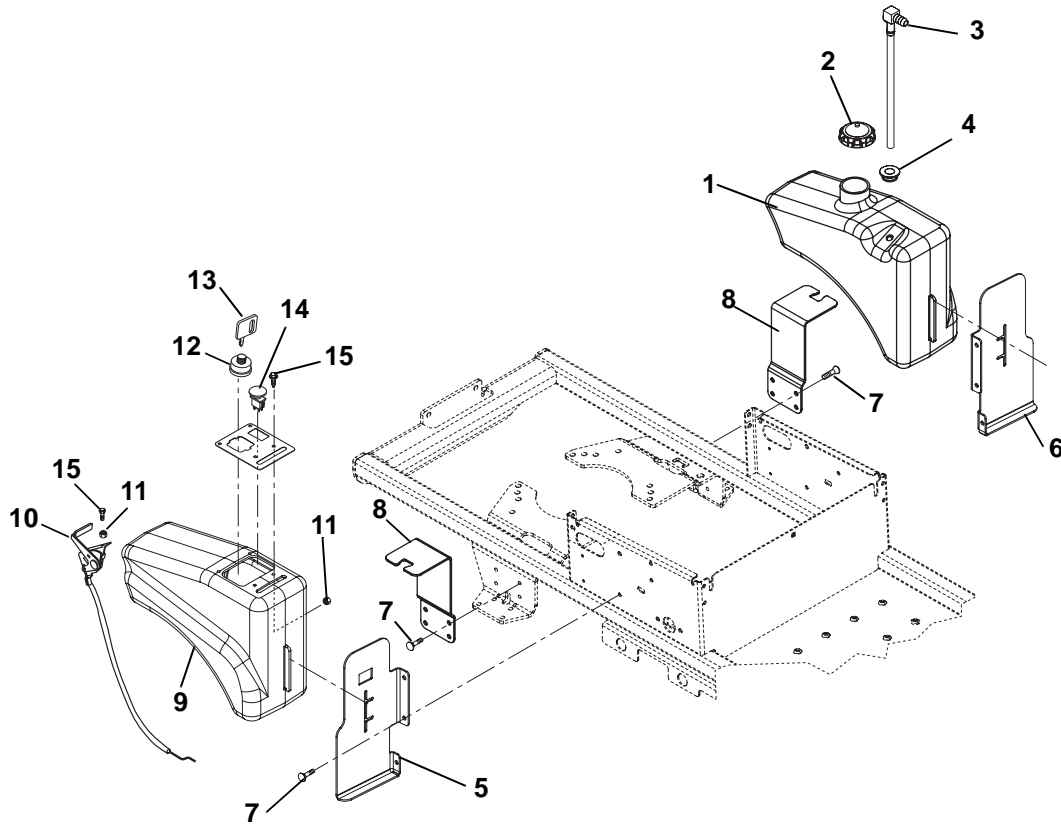
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Model 915054, 064, 070

Item	Part No.	Qty.	Description
1	08200109	1	Engine, 15 hp Kohler (054, 064)
	08200101	1	Engine, 15.5hp Briggs & Stratton (070)
2	05966700	1	Bolt, Hex .44-20 x 4.50 Grade 8
3	06309300	1	Washer, Locking .44 x .109 Regular
4	06443600	1	Washer, Flat Steel .469 x 2.00 x .25
5	03643100	1	Electric Clutch, Brake 3.4 Amp
6	07229000	1	V-belt
7	00365000	1	Crankshaft Extension
8	06445000	1	Washer, Flat Steel .515 x 1.625 x .250
9	05516400	1	Bushing, Sleeve .500 x .750 x .1.560
10	00473500	1	Weldment, Idler
11	05500039	2	Bushing, Flange 0.75 x 0.875 x .625 x 1.125
12	06441900	1	Washer, Flat Steel .531 x 1.06 x .095
13	05959900	1	Bolt, Hex .50-13 x 3.00
14	05963300	2	Bolt, Hex .38-16 x 2.25 Grade 5
15	08336100	1	Spring, Extension
16	07312500	1	Idler, Flanged 4.00
17	06545500	2	Nut, 3/8-16 Flange Nyloc
18	06543600	1	Nut, Locking Top Flange .50-13
19	05957400	4	Bolt, Hex .31-18 x 1.75 Grade 5 (070)
20	07414100	4	Screw, Tapping .38-16 x 1.00 Hex Washer Head (054, 064)
21	06545400	5	Nut 5/16-18 Flange Nyloc
22	00191400	1	Tube, Oil Drain
23	036313	1	Cable Tie
24	07067800	1	Valve, Oil Drain
25	07412000	1	Screw, Tapping .25-20 x .50 Hex Washer Head
26	00435800	1	Muffler, Weldment
27	06939100	2	Clamp, Hose Wire .490/.510 x .092
28	00924300	1	Gas Line, Bulk 16" LG
29	00924300	1	Gas Line, Bulk 18" LG
30	00382051	1	Heat Shield, Mini Z
31	07411500	2	Screw, Tapping .31-18 x .50

# FUEL TANK

Model 915054, 064, 070



PE1221

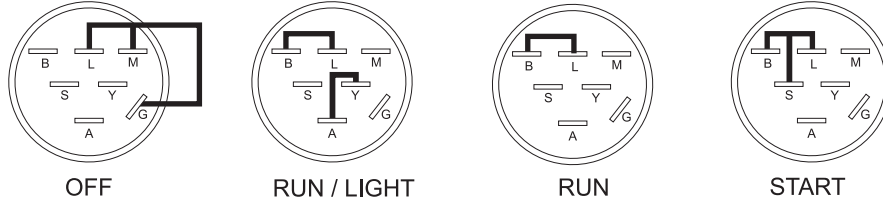
Item	Part No.	Qty.	Description
1	00348500	1	Tank, Fender - Left Hand
2	01538400	1	Fuel Cap
3	09112300	1	Fitting, Tank
4	07511400	1	Bushing, Flange .375 x 1.062 x .625
5	00431651	2	Bracket, Fuel Tank RH
6	00428851	2	Bracket, Fuel Tank LH
7	07411500	12	Screw, Tapping .31-18 x .50
8	00392651	2	Mount, Fuel Tank
9	00348400	1	Tank, Fender - Right Hand
10	00366100	1	Cable, Throttle
11	06536000	4	Nut-Locking-Nylon 10-24 with Insert
12	01588300	1	Key Switch
13	02460700	2	Key, w/cap
14	01545600	1	Switch, Clutch
15	06116900	4	Screw-Machine 10-24 x .75 Hex Washer Head
16	00373951	1	Control Panel

# CONTINUITY DIAGRAM

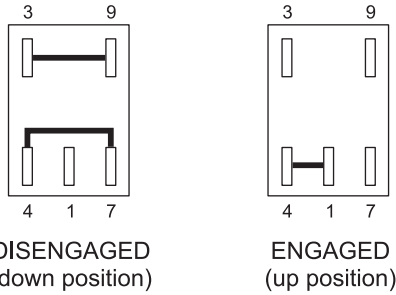
**Model 915054, 064, 070**

The diagrams below show the various states of connection for electrical components.  
The solid lines on switches show continuity.  
NOTE: All switches are viewed from the rear.

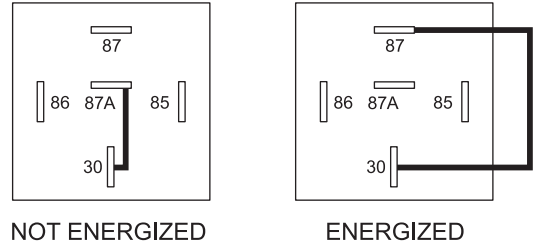
## Key Switch (01588300)



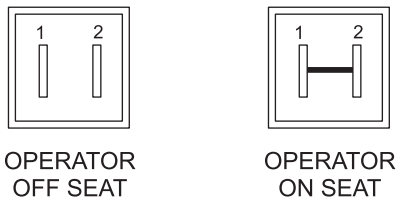
## PTO Switch (01545600)



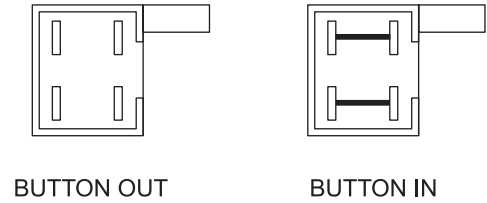
## Relay (03042800)



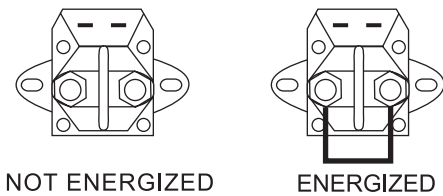
## Seat Switch (02754100)



## Park Brake Switch (03606600)



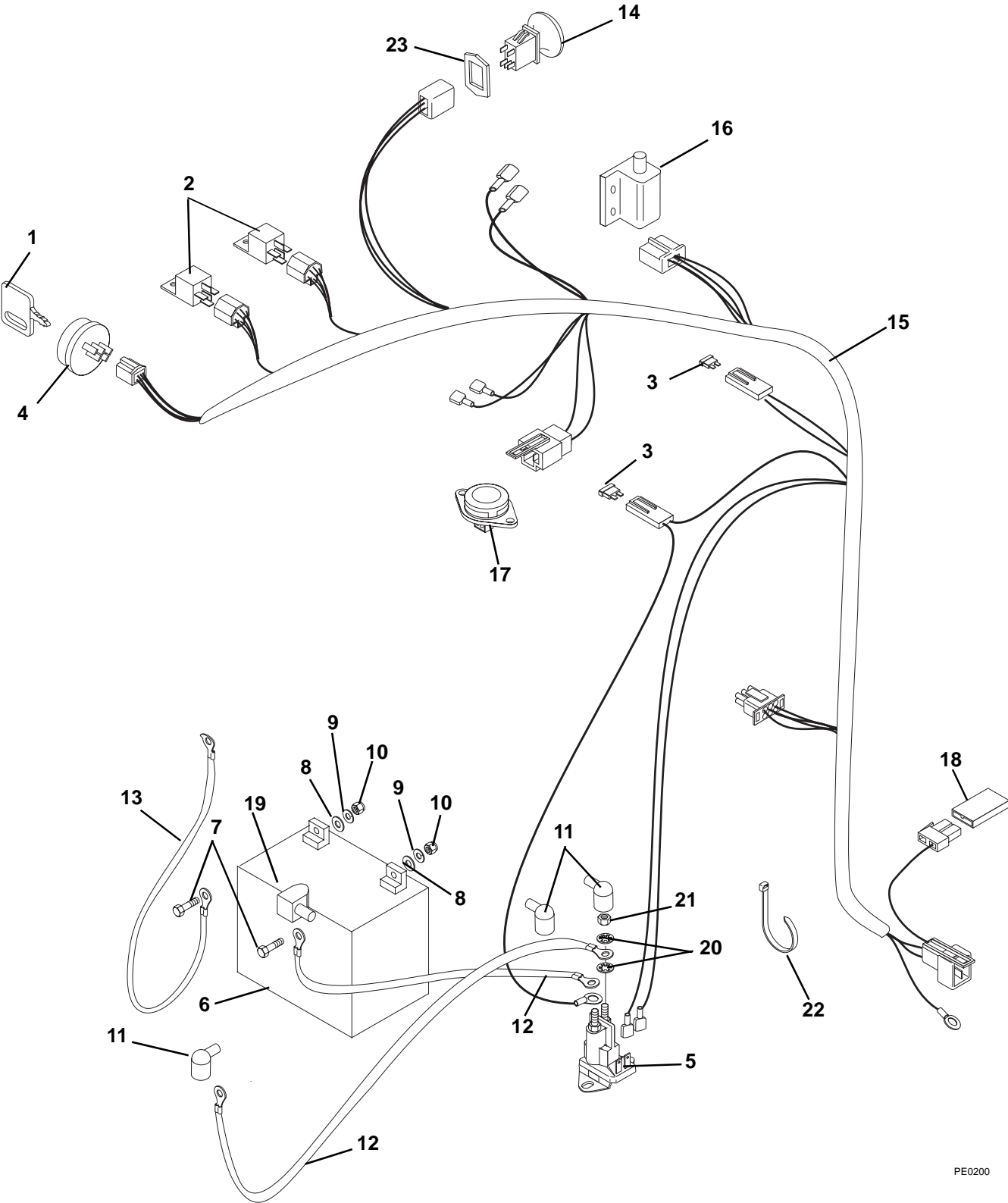
## Solenoid (03679000)



PE0771

# ELECTRICAL SYSTEM

Model 915054, 064, 070



PE0200



# ELECTRICAL SYSTEM

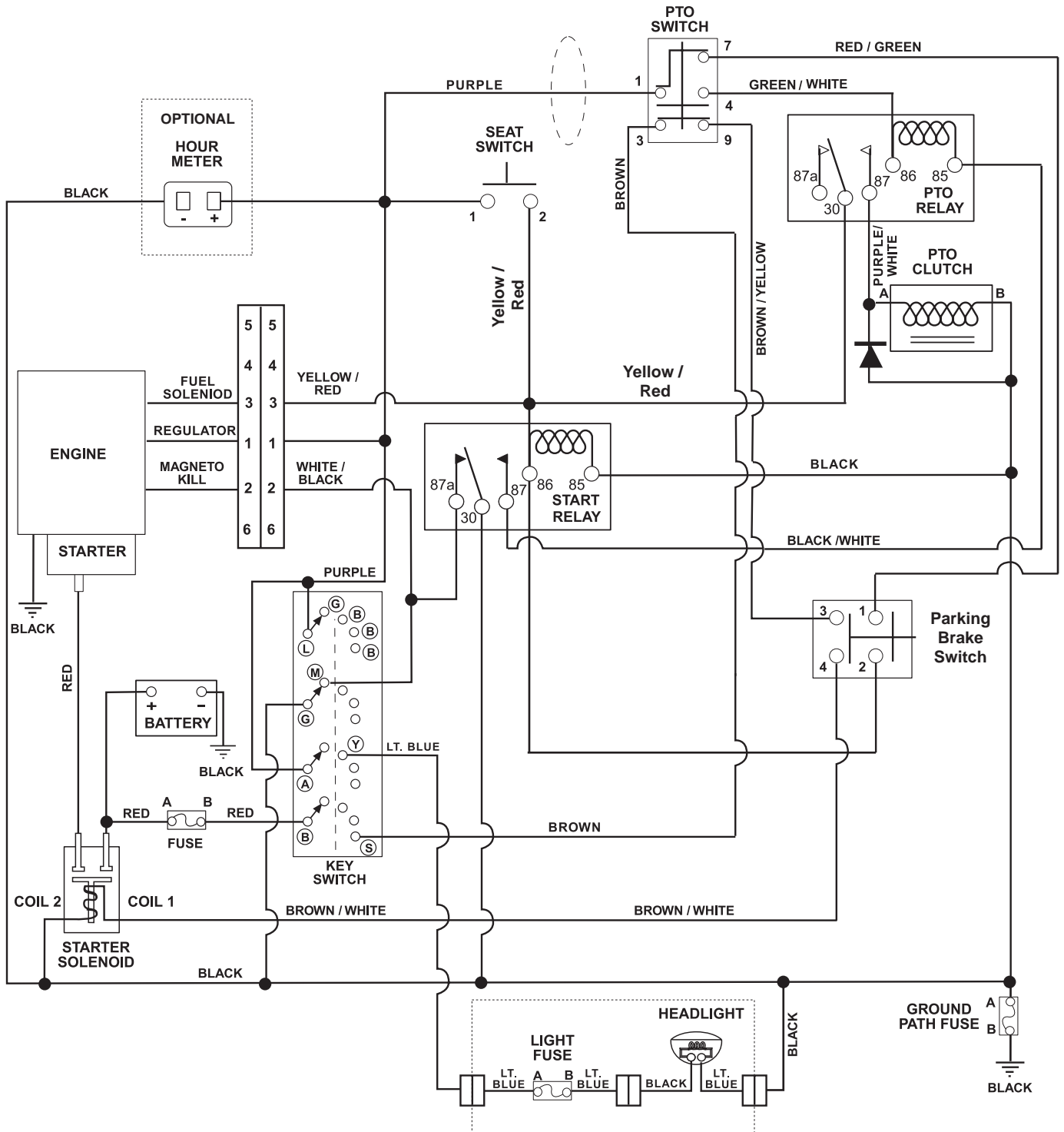
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Model 915054, 064, 070

Item	Part No.	Qty.	Description
1	02460700	2	Key with Cap
2	040216	2	Relay
3	09351100	1	Fuse, 25 AMP
4	01588300	1	Key Switch
5	03679000	1	Solenoid
6	01554800	1	Battery, Filled
7	05946800	2	Bolt, Hex .25-20 x .75 Grade 5
8	06437300	2	Washer, Flat Steel .281 x .62 x .065
9	06308400	2	Washer, Locking .25 x .062 Regular
10	06533200	2	Nut, Hex .25-20
11	07533200	3	Boot, Eyelet Terminal
12	02727200	2	Starter Cable 13"
13	036314	1	Ground Cable
14	01545600	1	Switch, Clutch With Retainer
15	00347900	1	Harness, Mini Zoom
16	03606600	1	Switch, Double Pole N.O. / N.O.
17	02754100	1	Switch, Snap Mounting (N.O.)
18	09293500	2	Diode, Connector Shell
19	039619	1	Insulator
20	06310500	4	Washer, Locking .31
21	06536700	2	Nut, Jam .31-24
22	036313	1	Cable Tie
23	00289200	1	Shim, PTO Switch

# WIRING DIAGRAM

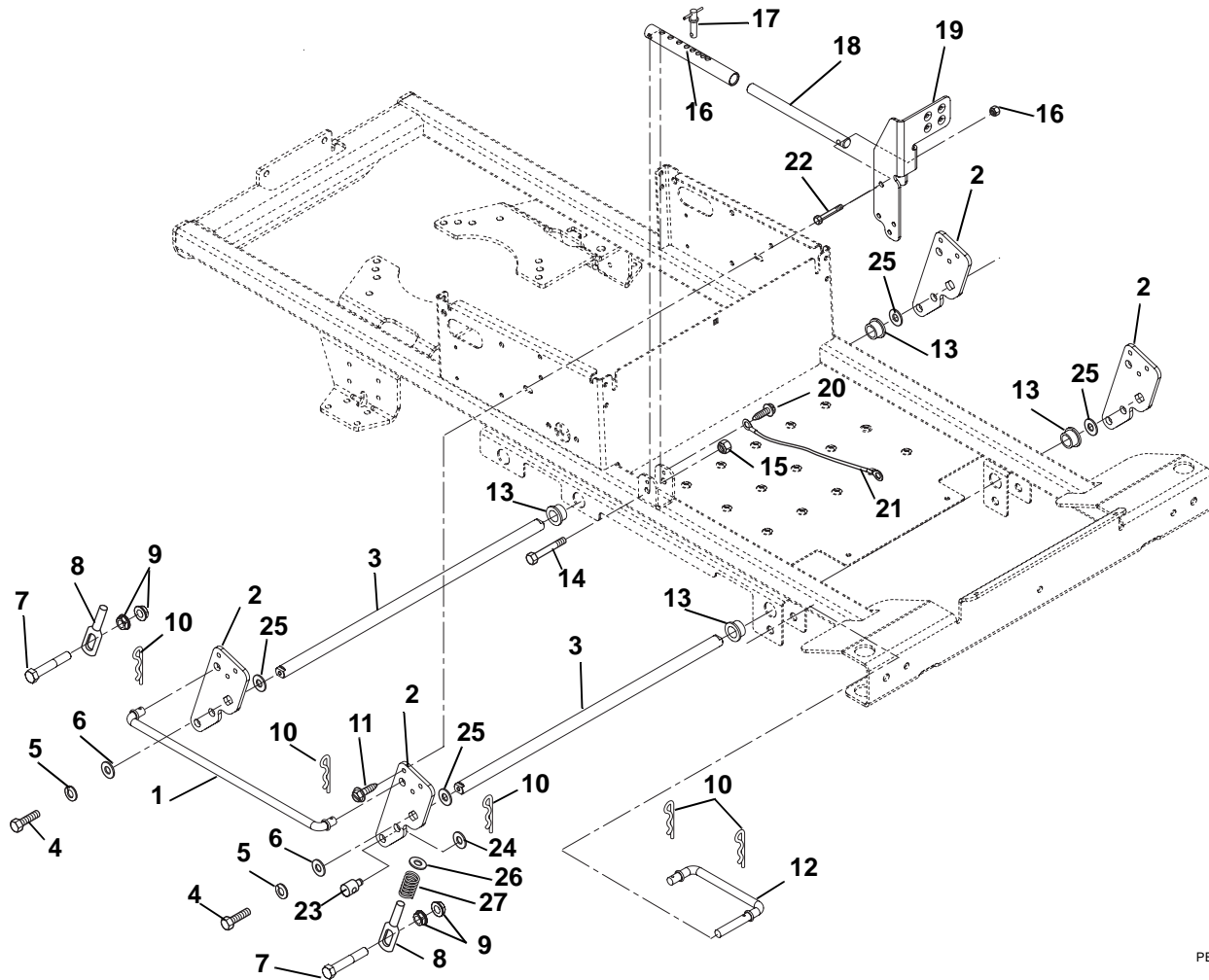
Model 915054, 064, 070



PE1290

# MOWER DECK LIFT

Model 915054, 064, 070



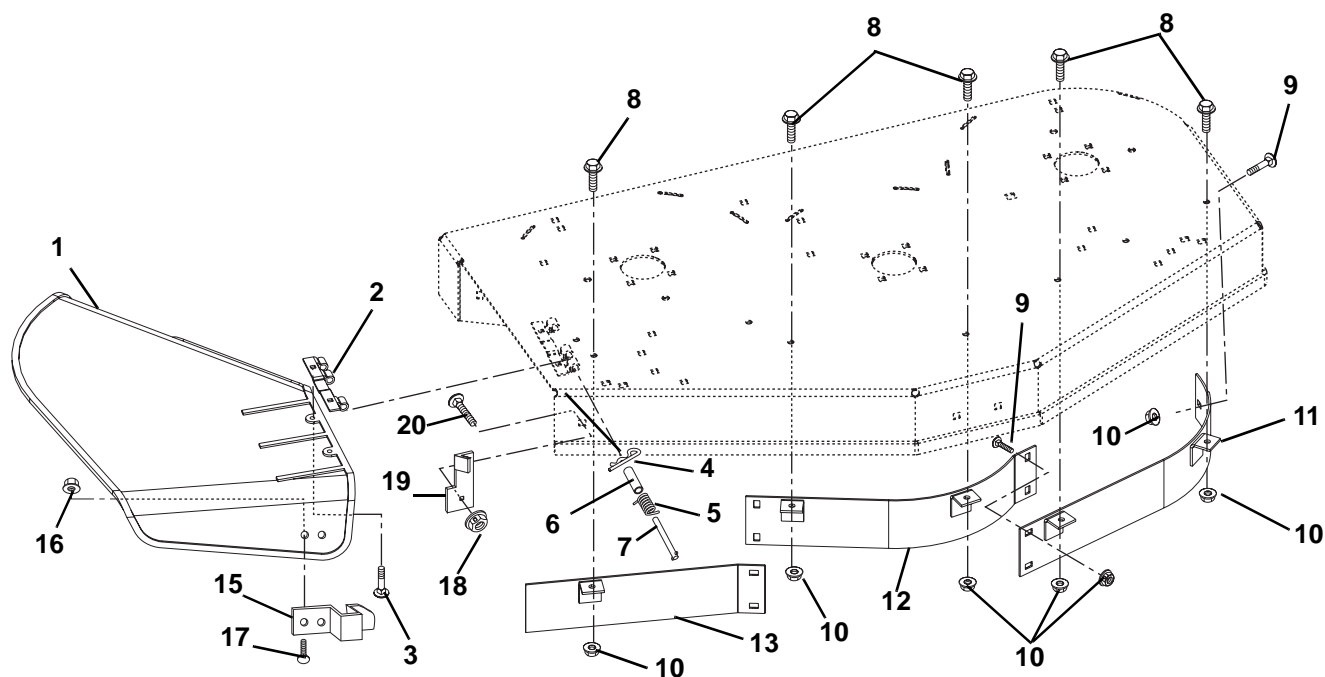
PE1230

Item	Part No.	Qty.	Description
1	00279900	1	Rod, Lift
2	00279800	4	Lift Arm
3	00280000	2	Shaft, Lift
4	05946900	4	Bolt, Hex .31-18 x 1.00 Grade 5
5	06439100	4	Washer, Flat Steel .328 x .87 x .179
6	06446300	4	Washer, Flat Steel .344 x 1.125 x .135
7	05959900	4	Bolt, Hex .50-13 x 3.00 Grade 5
8	00160000	4	Deck Link
9	06543300	8	Nut, Spin Lock Flange .50-13
10	06714900	10	Pin, Hair #16
11	07411500	3	Screw, Tap .31-18 x .50
12	00288300	2	Link, Drag
13	05503900	4	Bushing, Flange .750 x 1.000 x .625 x 1.250
14	05963300	1	Bolt, Hex .38-16 x 2.00 Grade 5
15	06545500	2	Nut, Flange Nyloc 3/8-16
16	00347800	1	Tube, Lift Stop
17	01593500	1	Pin, Spring Ball .375OD x 1.50
18	00347700	1	Rod, Lift
19	00279551	1	Pedal, Foot Lift
20	07412000	1	Screw, Tap .25-20 x .50
21	06927100	1	Cable, Hood
22	05958400	1	Bolt, Hex .38-16 x 2.50 Grade 5
23	01590400	4	Trunnion
24	06436400	8	Washer Flat Steel .511 x 1.441 x .125
25	06441500	4	Washer Flat Steel .755 x 1.375 x .062
26	06445000	2	Washer Flat Steel .515 x 1.625 x .250
27	08300010	2	Spring, Compression .105 x 1.35 x 2.00



# 40" MOWER DECK BAFFLES AND CHUTE

Model 915054

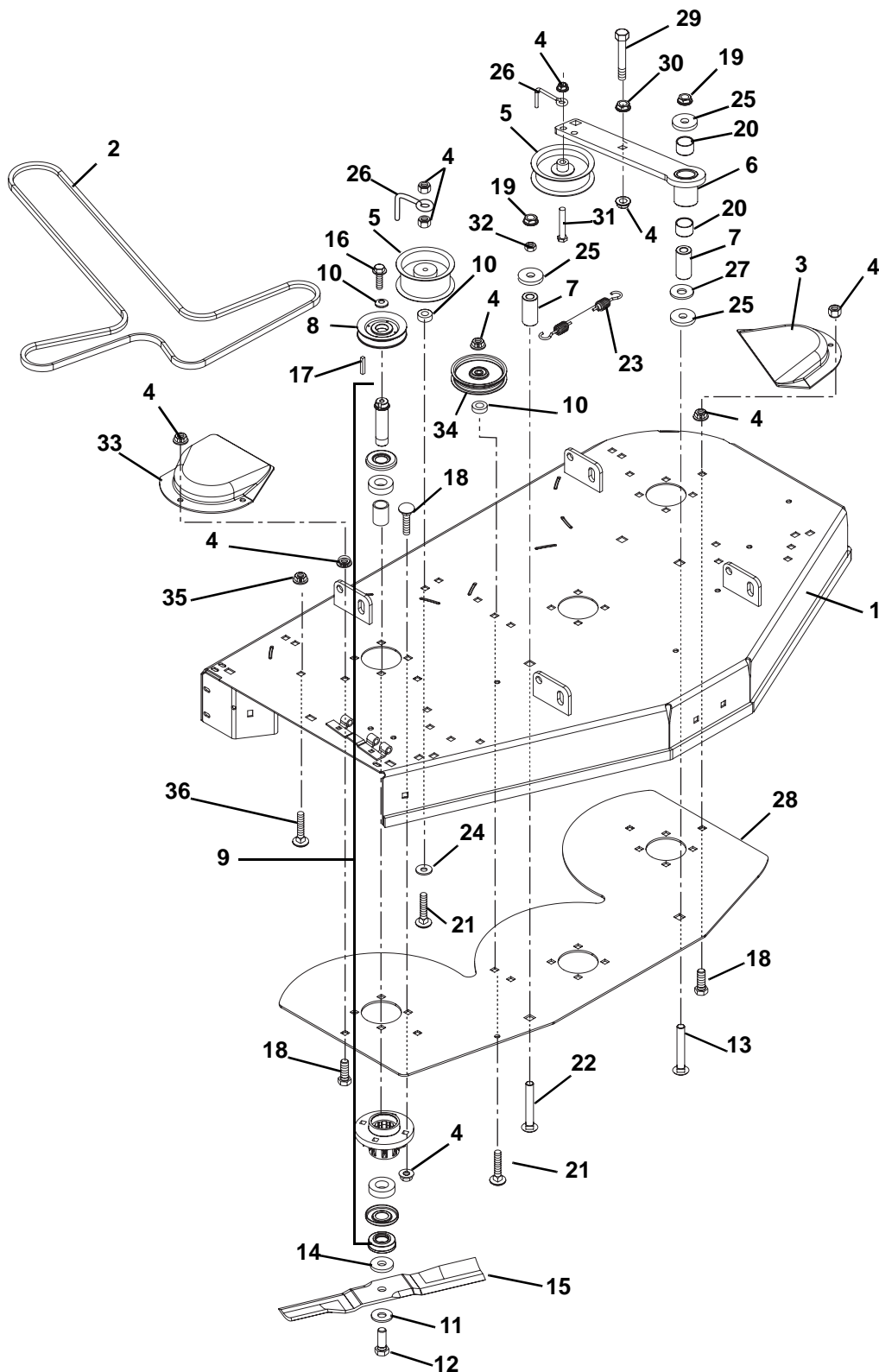


PE0860

Item	Part No.	Qty.	Description
1	01585500	1	Deflector, Chute
2	02709551	1	Hinge, Plate
3	06219900	2	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
4	06713500	1	Pin, Hair Internal .08 x .18 x 1.18
5	035996	1	Spring, Torsion .095 x .50 x 1.00
6	035997	1	Bushing, Sleeve
7	00475800	1	Clevis Pin
8	07049600	5	Bolt, Serrated Hex Flange Washer Head .312-18 x .75
9	06212200	5	Bolt, Round Head Square Neck .31-18 x .62
10	06545400	20	Nut-5/16-18 Flange Nyloc
11	01576151	1	Weldment, Upper Left Baffle-40"
12	01576251	1	Weldment, Upper Center Baffle-40"
13	01576351	1	Weldment, Upper Right Baffle-40"
14	01576751	1	Deflector, 40"
15	01597751	1	Flat Spring
16	06543500	4	Nut, Locking Top Flange .25-20
17	06220600	2	Bolt, Round Head Square Neck .25-20 x .50 Grade 5
18	06545500	1	Nut-3/8-16 Flange Nylon
19	01599151	1	Bracket, Chute Lock
20	06224200	1	Bolt, Round Head Square Neck .38-16 x 1.50

# 40" MOWER DECK, BELT, IDLERS AND BLADES

Model 915054



PE0871

# 40" MOWER DECK, BELT, IDLERS AND BLADES

Model 915054

Item	Part No.	Qty.	Description
1	00388651	1	Weldment 40" Deck
2	07200002	1	V-Belt, HA x 112.3 EFF.
3	01520100	1	Cover
4	06545500	26	Nut .38-16 Flange Nyloc
5	07327100	2	Pulley, Idler 4.00
6	00431851	1	Weldment, Idler Pivot Arm
7	01581700	1	Spacer, Powdered Metal
8	01593800	3	Sheave, Spindle 4.00 Dia.
9	51510000	3	Assembly, Spindle
10	06400006	5	Washer, Flat Steel .406 x 1.50 x .245
11	06445700	3	Washer, Beveled .63 x 1.625 x .140
12	05978900	3	Bolt, Hex .62-18 x 1.75 Grade 8
13	06225000	1	Bolt, Round Head Square Neck .50-13 x 3.50 Grade 5
14	06442900	3	Washer, Flat .Steel .688 x 1.75 x .134
15	03498400	3	Blade, Mower (13.88)
16	05974500	3	Bolt, Hex .38-16 x 1.00 Grade 8 with Epoxy Patch
17	06611100	3	Key, Square .25 x .38 x .25
18	06224100	20	Bolt, Round Head Square Neck .38-16 x 1.25
19	06543600	2	Nut, Locking Top Flange .50-13
20	05435800	2	Bearing, 1.00 x 1.12 x .75
21	06224300	2	Bolt, Round Head Square Neck .38-16 x 2.00 Grade 5
22	06218600	1	Bolt, Round Head Square Neck .50-13 x 3.75 Grade 5
23	08313300	1	Spring, Extension .187 x 1.50 x 9.94
24	06441900	1	Washer, Flat Steel .531 x 1.06 x .095
25	06445000	3	Washer, Flat Steel .515 x 1.625 x .25
26	00391900	2	Finger, Belt
27	06436400	1	Washer, Flat Steel .511 x 1.44 x .125
28	00388751	1	Plate, 40" Doubler
29	05963300	1	Bolt, Hex .38-16 x 2.00
30	06534900	1	Nut, Spinlock Flange .375-16
31	05958400	1	Bolt, Hex .38-16 x 2.50
32	06543300	1	Nut, Spinlock Flange .50-13
33	00390000	1	Belt Cover
34	07300006	1	Idler, Flat .38 x 4.00 x 1.06
35	06545400	1	Nut, Flange Nyloc 5/16-18
36	06212200	1	Bolt, Round Head Square Neck .31-18 x .62

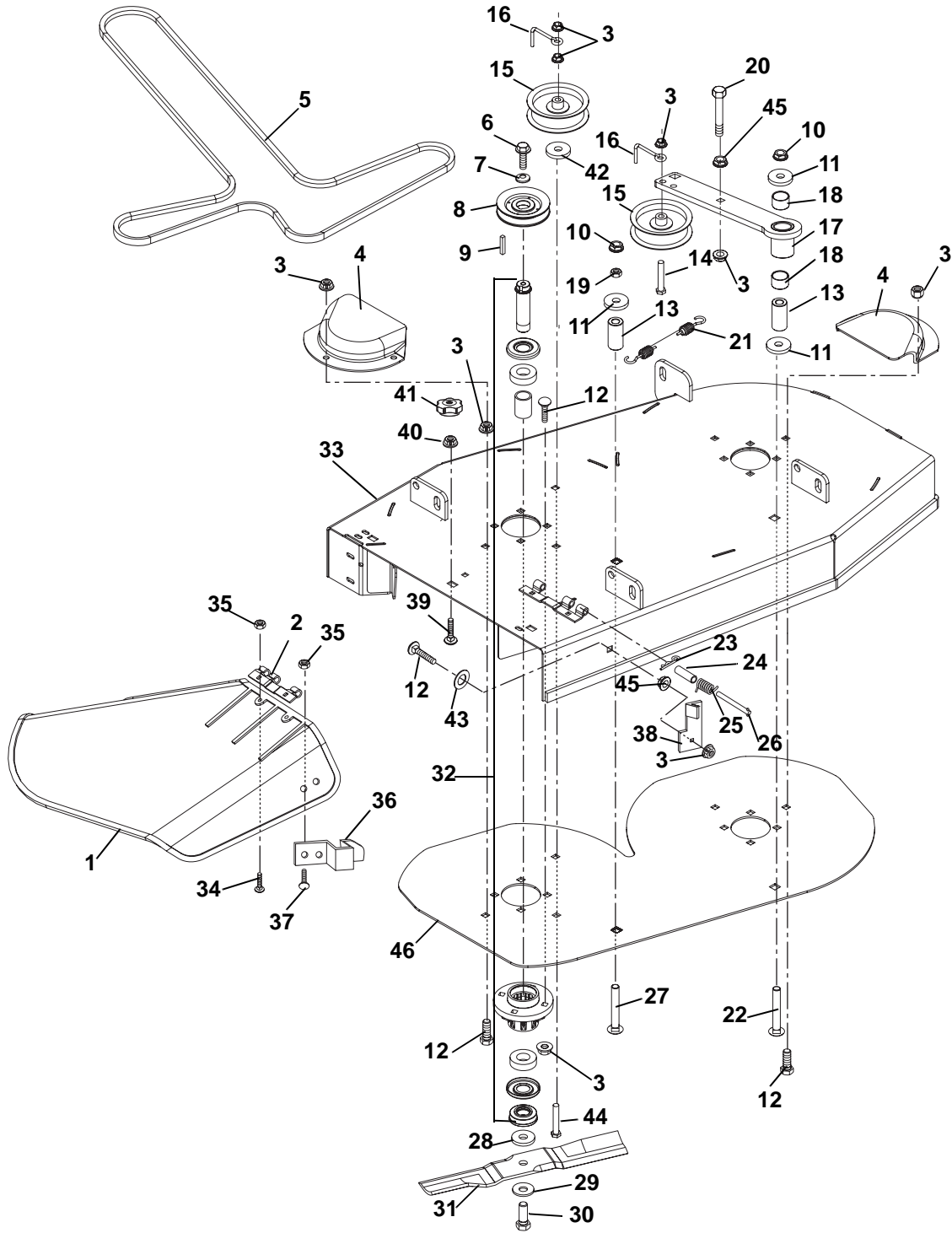
# NOTES

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# 34" MOWER DECK, BELT, IDLERS, BLADES AND BAFFLES

Model 915054, 064, 070



PE1270

# 34" MOWER DECK, BELT, IDLERS, BLADES AND BAFFLES

Model 915054, 064, 070

Item	Part No.	Qty.	Description
1	00348700	1	Discharge Chute
2	02709551	1	Hinge, Plate
3	06545500	6	Nut, 3/8-16 Flange Nyloc
4	00387800	2	Belt Cover
5	07200015	1	V-Belt, HA x 97
6	05974500	2	Bolt, Hex .38-16 x 1.00 Grade 8 w/Epoxy Patch
7	06400006	2	Washer, Flat Steel .406 x 1.50 x .245
8	01610400	2	Sheave
9	06611100	2	Key, Square .25 x .38 x .25
10	06543600	2	Nut, Locking Top Flange .50-13
11	06445000	3	Washer, Flat Steel .515 x .625 x .250
12	06224100	12	Bolt, Round Head Square Neck .38-16 x 1.25
13	01581700	2	Spacer
14	05958400	1	Bolt, Hex .38-16 x 2.50
15	07324100	2	Idler Flanged 3.50
16	03648300	2	Finger Belt
17	00431851	1	Weldment, Idler Pivot Arm
18	05435800	2	Bearing, 1.00 x 1.12 x .75
19	06543300	1	Nut, Spinlock Flange .50-13
20	05963300	1	Bolt, Hex .38-16 x 2.00
21	08313300	1	Spring, Tension .187 x 1.50 x 9.94
22	06225000	1	Bolt, Round Head Square Neck .50-13 x 3.50
23	06713500	1	Pin, Hair Internal .08 x .18 x 1.18
24	035997	1	Bushing, Sleeve
25	035996	1	Spring, Torsion .095 x .50 x 1.00
26	00475800	1	Pin, Clevis
27	06218600	1	Bolt, Round Head Square Neck .50-13 x 3.75
28	06442900	2	Washer, Flat .688 x 1.75 x .134
29	06445700	2	Washer, Beveled .63 x 1.625 x .140
30	05978900	2	Bolt, Hex .62-18 x 1.75 Grade 8
31	08861600	2	Blade, Mower (052, 064)
32	51510000	2	Assembly, Spindle
33	00290151	1	34" Zoom/ZT Deck
34	06219900	2	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
35	06543500	4	Nut, Locking Top Flange .25-20
36	01597751	1	Flat Spring
37	06220600	2	Bolt, Round Head Square Neck .25-20 x .50 Grade 5
38	01599151	1	Bracket, Chute Lock
39	06221800	1	Bolt, Round Head Square Neck .31-18 x 1.00
40	06530400	1	Nut, Spinlock Flange .312-18
41	07534800	1	Knob, Clamping
42	01594000	1	Spacer, .39 x 1.50 x .380
43	06442000	1	Washer, Flat Steel .563 x 1.38 x .109
44	06225400	1	Bolt, Round Head Square Neck .38-18 x 2.75 Grade 5
45	06534900	2	Nut, Spinlock Flange .375-16
46	00385451	1	Plate, 34" Doubler



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