



Ariens Company
655 W. Ryan St.
Brillion, WI 54110
www.ariens.com

Service Bulletin

Product Family: 915 Series Ariens Zoom XL and Gravely ZTXL

Subject: Parking Brake Link Bending

Dealer Action: Update unsold inventory and machines within warranty period.

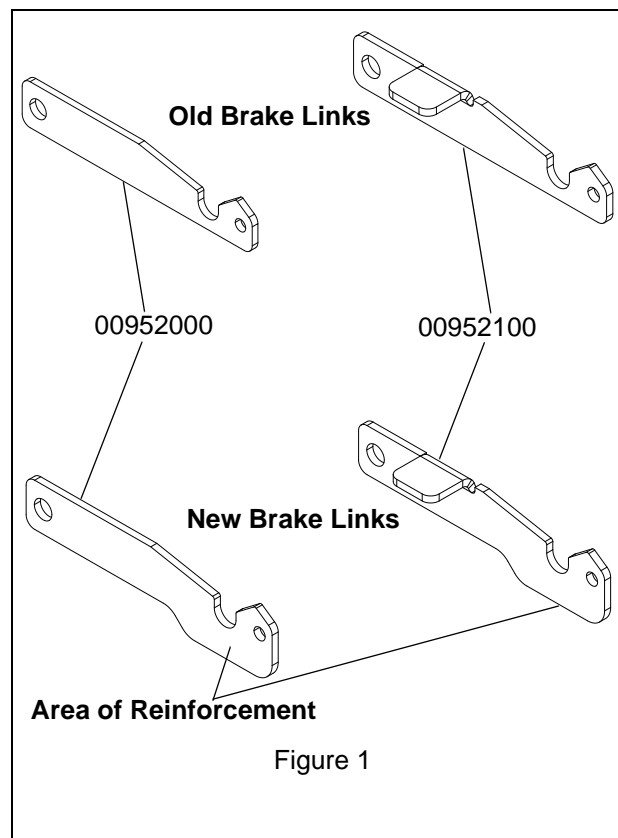
Ariens Company has recently strengthened Brake Interlock Link 00952100 and Brake Interlock 00952000 (replaced by kit # 51522100) to prevent possible bending which causes the parking brake to be difficult or impossible to engage (Figure 1).

Dealers should install the new 51522100 Brake Link Kit on unsold inventory prior to sale. Additionally, all machines in process for additional repairs should be updated with a new 51522100 Brake Link Kit.

Please see page 2 for a list of affected models with serial number.

For each Parking Brake Link Kit installed, Dealers will be reimbursed for 0.50 hours of labor at their standard shop labor rates.

For proper replacement procedures, follow 04331100 Parking Brake Link Replacement Kit Instructions.



Model	Description	Serial Number
915110	Gravely 2042 ZTXL	000101 and up
915111	Ariens 1842 Zoom XL	000101 and up
915112	Gravely 2548 ZTXL	000101 and up
915113	Ariens 2448 Zoom XL	000101 and up
915114	Gravely 2554 ZTXL	000101 and up
915118	Gravely 1842 ZTXL	000101 and up
915120	Gravely 2448 ZTXL	000101 and up
915134	Gravely 2042 ZTXL	000101 and up
915136	Gravely 2548 ZTXL	000101 and up
915137	Ariens 2042 Zoom XL	000101 and up
915139	Ariens 2548 Zoom XL	000101 and up
915145	Ariens Zoom XL 42	000101 and up
915147	Ariens Zoom XL 48	000101 and up
915149	Ariens Zoom XL 54	000101 and up
915154	Gravely ZTXL 42	000101 and up
915156	Gravely ZTXL 48	000101 and up
915158	Gravely ZTXL 54	000101 and up
915321	Ariens 1842 CE ZoomXL	000101 and up
915160	Gravely ZTXL 42	000101 – 003046
915162	Gravely ZTXL 48	000101 – 003056
915164	Gravely ZTXL 54	000101 – 003026
915165	Ariens Zoom XL 48	000101 – 002512
915167	Ariens Zoom XL 54	000101 – 002509