



Service Bulletin

Ariens Company
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Product Family: 100i Series Zero-Turn Mowers

Subject: Clutch Spacer Diameter Change

Dealer Action: Replace Clutch Spacer

Ariens Model	Description	Serial Number Range
991060	PM148i	000101 – 2549
991061	PM152i	000101 – 2563
991067	PN160i	000101 – 2564

Ariens Company has learned that the clutch spacer (p/n 03829700) used on 100i series units in the above-listed serial number ranges does not have sufficient outside diameter (OD) to match the clutch inner race and support the clutch, possibly leading to clutch damage. We are releasing a larger OD spacer (1-3/4") with the same part number to eliminate this condition.

Dealers should replace the 1-1/2" OD spacer with the 1-3/4" OD version on all unsold inventory before putting the units into service. The 7/16-20 x 2-1/2" clutch mounting bolt (p/n 05900036) should be replaced at the same time as the spacer.

If a sold unit with a 1-1/2" OD spacer comes in for service or maintenance, the clutch spacer and mounting bolt should be replaced. This part replacement is covered under warranty while the unit is within the standard warranty period.

Dealers who replace clutch spacer 03829700 will be reimbursed at their standard shop labor rate for 0.5 hours of labor.

If you have any further questions about this bulletin contact Ariens Technical Service at 1-888-927-4367.

