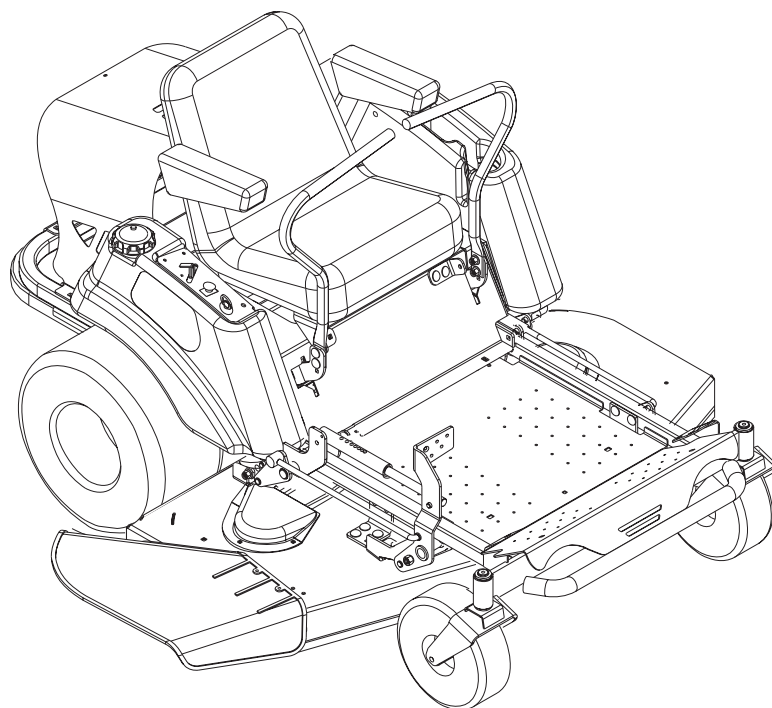




ZT

Parts Manual

Models
915042 - ZT 1540



THE MANUAL

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

SERVICE AND REPLACEMENT PARTS

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

- Record Unit Model and Serial numbers here:

- Record Engine Model and Serial numbers here:

UNAUTHORIZED REPLACEMENT PARTS

Use only Gravely replacement parts. The replacement of any part on this vehicle with anything other than a Gravely authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Gravely disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

PRODUCT REGISTRATION

The Gravely dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

Customer Note: If Dealer does not register your product, please fill out, sign and return the product registration card to Gravely or go to www.gravely.com.

YOUR SATISFACTION IS IMPORTANT

Questions? Please follow these helpful steps:

1. Refer to the manuals supplied with your unit.
They will guide you through safe and proper operation and maintenance.
They contain specifications on your unit.
If your questions are not answered in these manuals, go to step number two.
2. Contact Your Dealer.
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.
A factory trained staff is available to support your equipment needs. They stock genuine Gravely parts and lubricants manufactured with the same precision and skill as the original.
If your questions are not resolved by the support staff, ask for the manager or owner.
When contacting your Dealer supply your model and serial numbers.

TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

MODELS

Model 915042 (ZT 1540)
15 HP Kohler with 40" Mower
Serial No. 000101 and up

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ELECTRICAL SYSTEM

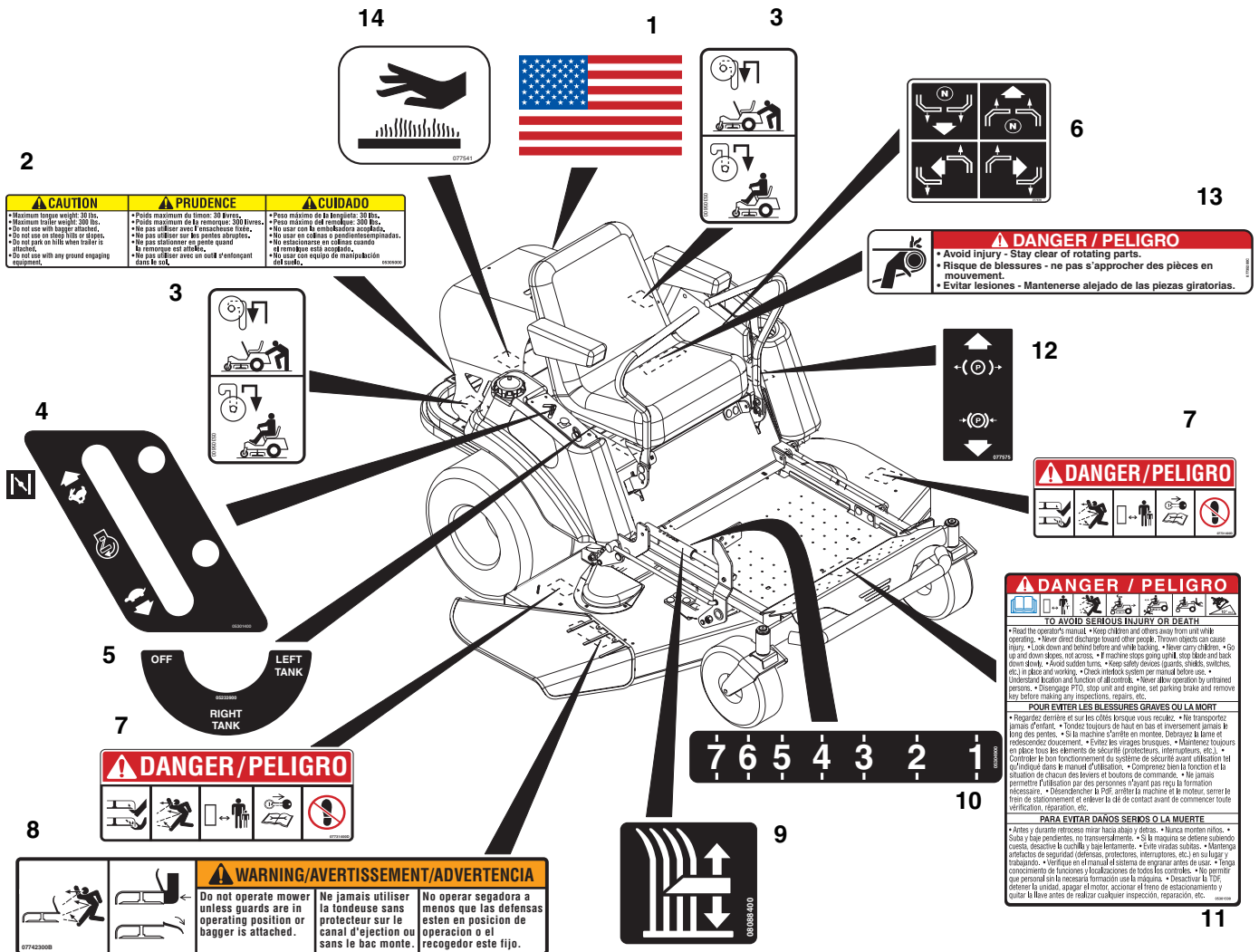
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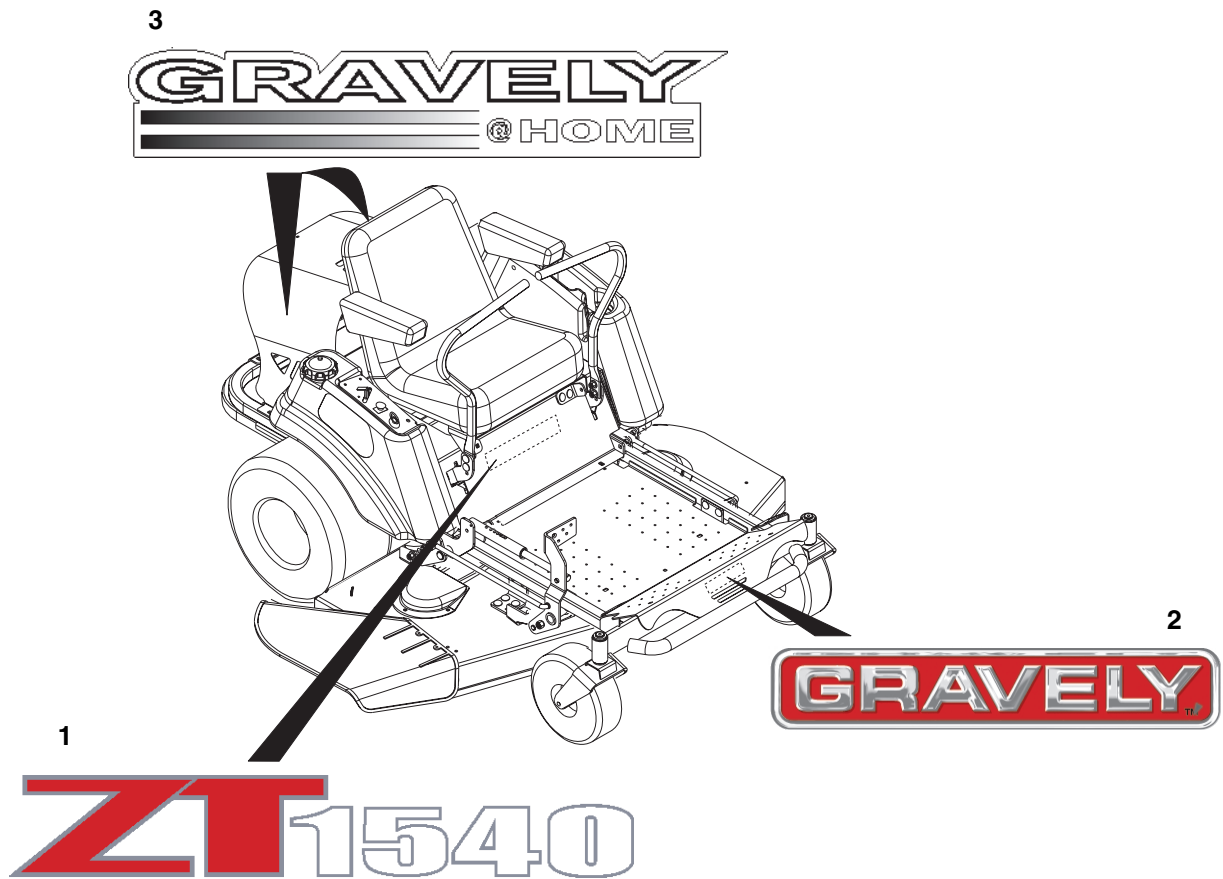
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DECALS-SAFETY

Model 915042



Item	Part No.	Qty.	Description
1	05305100	1	Decal, American Flag
2	05305000	1	Decal, Trailer Hitch
3	05305200	2	Decal, Transmission Disconnect
4	05301400	1	Decal, Control
5	05233900	1	Decal, Fuel Value
6	07757600	1	Decal, Instructional Steering
7	07731400	2	Decal, Mower Pan Head Danger
8	07742300	1	Decal, Warning
9	08088400	1	Decal, Cut Height
10	05304900	1	Decal, Cut Height Zoom
11	05301500	1	Decal, Bilingual Danger
12	07757500	1	Decal, Parking Brake Lever
13	07735200	1	Decal, Danger
14	07754100	1	Decal, Hot Surface

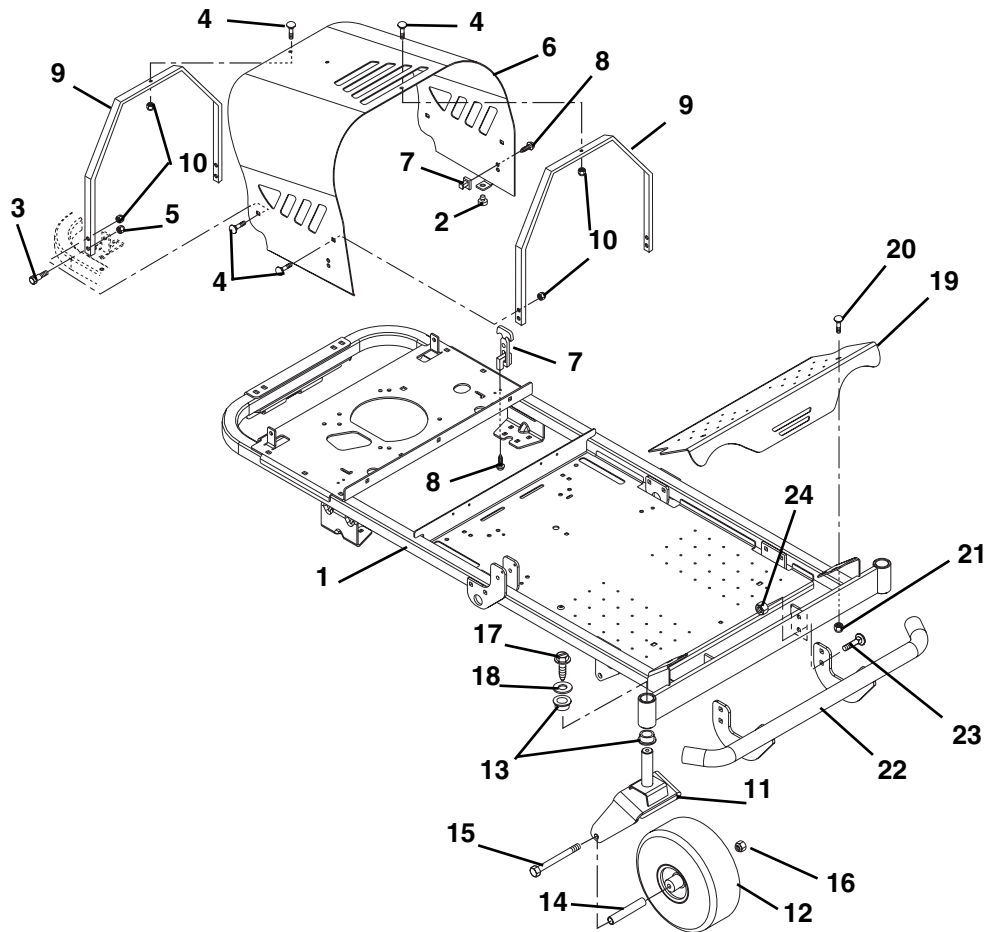


PE0250

Item	Part No.	Qty.	Description
1	05306300	1	Decal, ZT 1540
2	05223900	1	Decal, Gravely Jewel
3	05307600	2	Decal, Gravely @ Home

FRAME, HOOD, FOOTREST, CASTERS AND TIRES

Model 915042

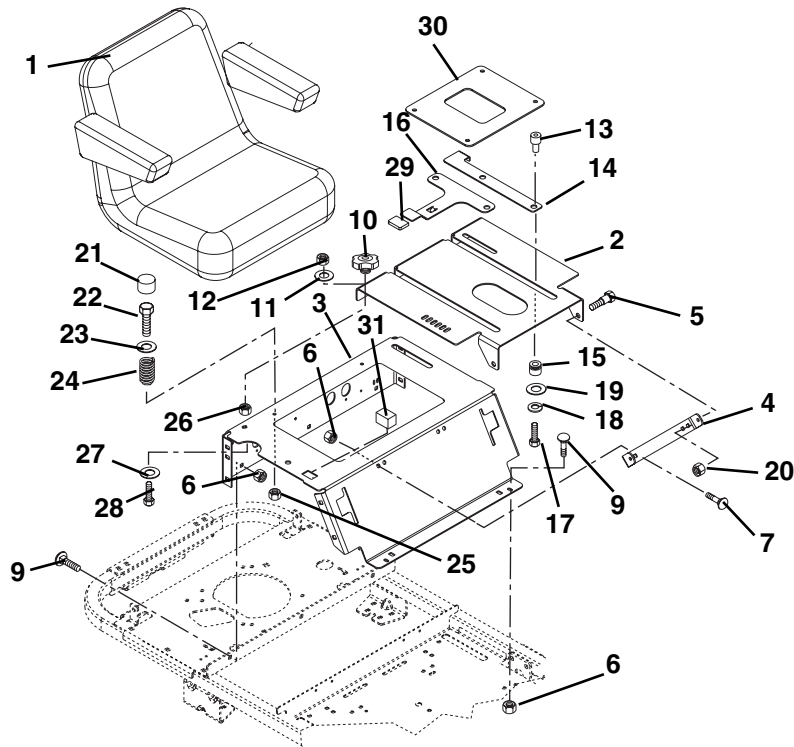


PE0150

Item	Part No.	Qty.	Description
1	00182951	1	Weldment, Fixed Axle Frame
2	07516000	2	Button Bumper
3	07056700	2	Bolt, Shoulder .375-16 x .135
4	06212200	6	Bolt, Round Head Square Neck .31-18 x .62
5	06542000	2	Nut, Locking Top Flange .38-16
6	01605053	1	Hood, Zoom
7	09079500	2	Latch, Rubber
8	06116700	6	Screw-Machine 10-24 x .50 Hex Washer Head
9	01605151	2	Brace, Hood
10	06543100	6	Nut, Locking Top Flange .31-18
11	01547051	2	Fork, Caster
12	01588100	2	Assembly, Tire 4 x 11- 2 Ply
13	05533600	4	Bushing, Flange 1.00 x 1.25 x 1.50 x 1.50
14	09105200	2	Bushing, Caster Fork
15	05964400	2	Bolt, Hex .50-13 x 6.50 Grade 5
16	06543600	2	Nut, Locking Top Flange .50-13
17	07417100	2	Screw, Tapping .38-16 x 1.25 Hex Washer Head
18	06443400	2	Washer, Flat Steel .38 x 1.50 x .125
19	00164253	1	Foot Rest
20	06223600	4	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
21	06545500	4	Nut, .38-16 Flange Nyloc
22	01589551	1	Bumper, Zoom
23	06223600	4	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
24	06545500	4	Nut, .38-16 Flange Nyloc

SEAT AND SEAT SUPPORT

Model 915042

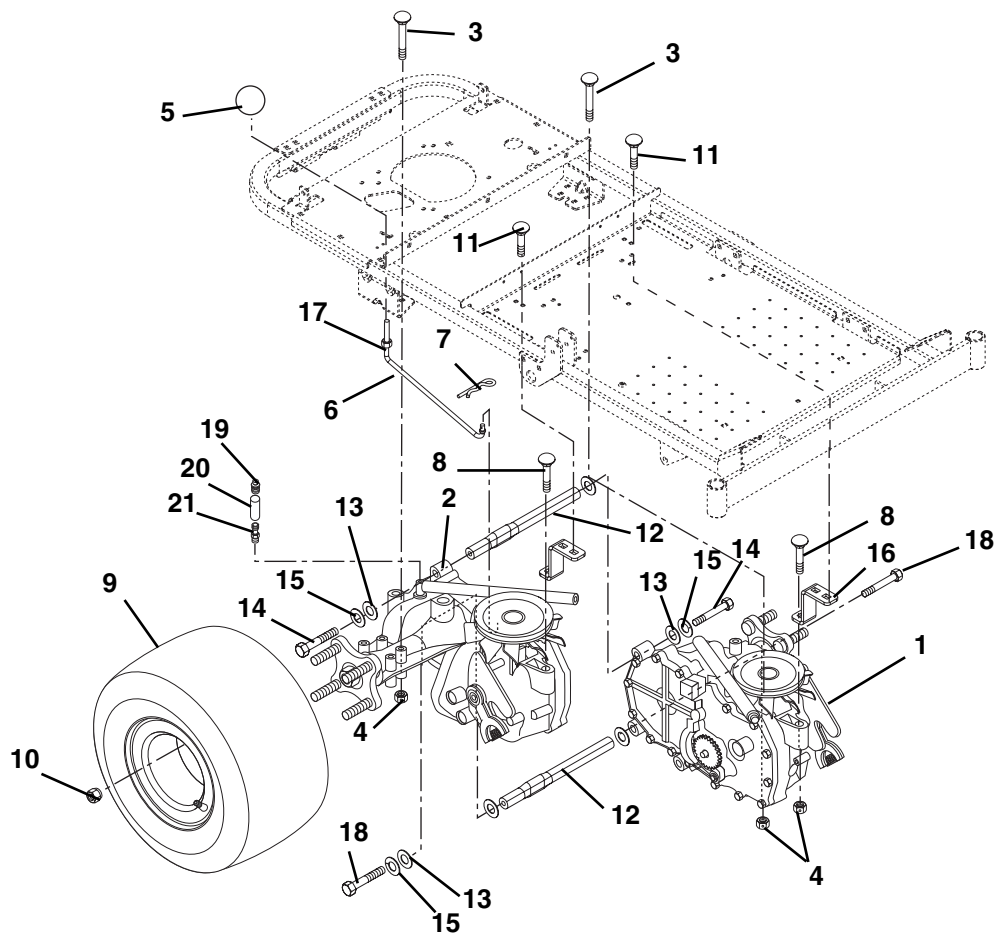


PE0160

Item	Part No.	Qty.	Description
1	01599200	1	Seat with Arm
2	00182751	1	Seat Plate
3	00183351	1	Seat Support
4	00174151	1	Bracket, Seat Plate
5	07056700	2	Bolt, Shoulder .375-16 x .135
6	06545500	7	Nut .38-16 Flange Nyloc
7	06223600	2	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
8	04935700	1	Hour Meter, Quartz
9	06223600	5	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
10	07534800	1	Knob, Clamping .312-18 Nyloc
11	06437500	1	Washer-Flat-Steel .328 x 1.00 x .094
12	06530200	1	Nut, Locking Nylon .312-18
13	00182100	4	Spacer, Seat Top
14	00181351	1	Seat Stop
15	00183100	4	Spacer, Seat Bottom
16	00183200	1	Lever, Seat Adjustment
17	05963700	4	Bolt-Hex .31-18 x 2.25 Grade 5
18	06308600	4	Washer-Locking .31 x .078 Regular
19	06439700	4	Washer-Flat-Steel .344 x 1.375 x .075
20	06542000	2	Nut, Locking Top Flange .38-16
21	00337700	2	Hub Cap
22	05946900	2	Bolt-Hex .31-18 x 1.00 Grade 5
23	06437200	2	Washer-Flat-Steel .344 x .688 x .065
24	00571600	2	Spring, Compression 2.9 x 2.02 O.D.
25	06545400	2	Nut 5/16-18 Flange Nyloc
26	06530400	1	Nut-Spin Lock-Flange .312-18
27	06439200	1	Washer-Flat-Steel .505 x 1.00 x .062
28	06221300	1	Bolt-Round Head Square Neck .31-18 x 3.50 Grade 5
29	00189000	1	Grip
30	00250751	1	Seat Support Plate
31	00539300	1	Plug, Headlight Switch

TRANSAXLE, DUMP VALVES AND REAR WHEELS

Model 915042

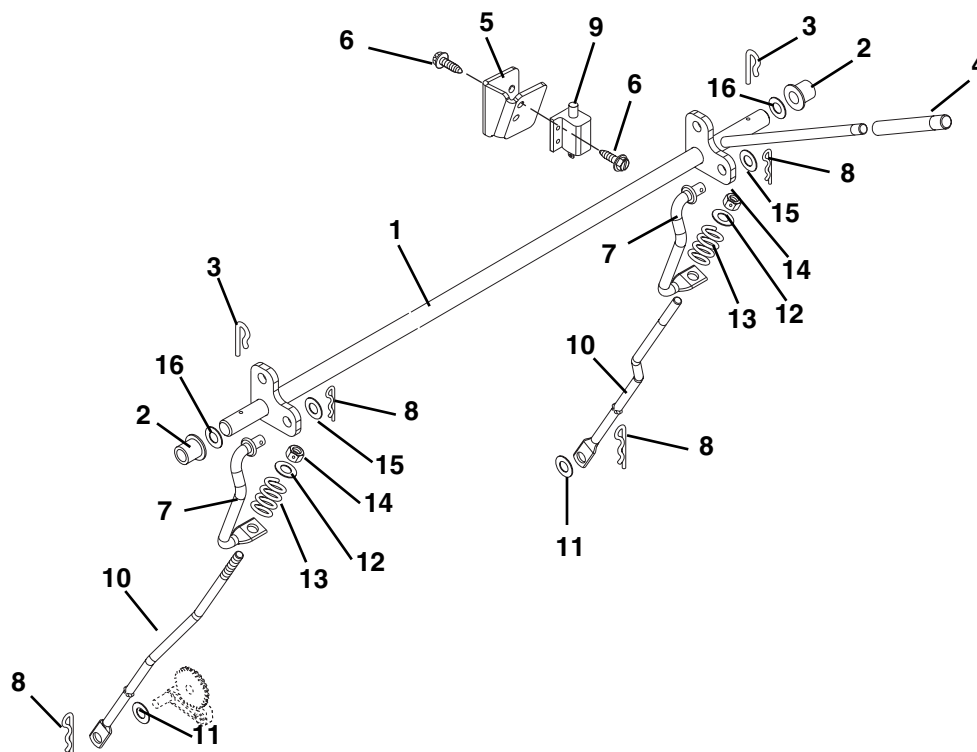


PE0260

Item	Part No.	Qty.	Description
1	00177300	1	EZT, Left Hand Transaxle-Hydrogear
2	00177200	1	EZT, Right Hand Transaxle-Hydrogear
3	06212300	8	Bolt-Round Head Square Neck .31-18 x 2.75
4	06545400	8	Nut 5/16-18 Flange Nyloc
5	07520500	2	Knob
6	00164000	2	Rod, Dump EZT
7	06714800	2	Pin, Hair
8	06221600	2	Bolt, Round Head Square Neck .31-18 x 2.25
9	01588700	2	Assembly, Tire 8.5 x 18 2 Ply
10	06535000	8	Nut, Lug .50-20
11	06216100	4	Bolt, Round Head Square Neck .31-18 x 1.00 Grade 5
12	00187100	2	Rod
13	06437200	4	Washer, Flat Steel .344 x .688 x .065
14	05952600	2	Bolt, Hex .31-18 x 2.50 Grade 5
15	06308600	4	Washer, Locking .31 x .078 Regular
16	00183551	2	Strap, Torque
17	06533200	2	Nut-Hex .25-20
18	05957200	2	Bolt-Hex .31-18 x 2.00 Grade 5
19	07026400	2	Cap, Vent .50
20	07026300	2	Fitting, Straight .50
21	01543100	2	Hose, Vent

PARKING BRAKE

Model 9150442

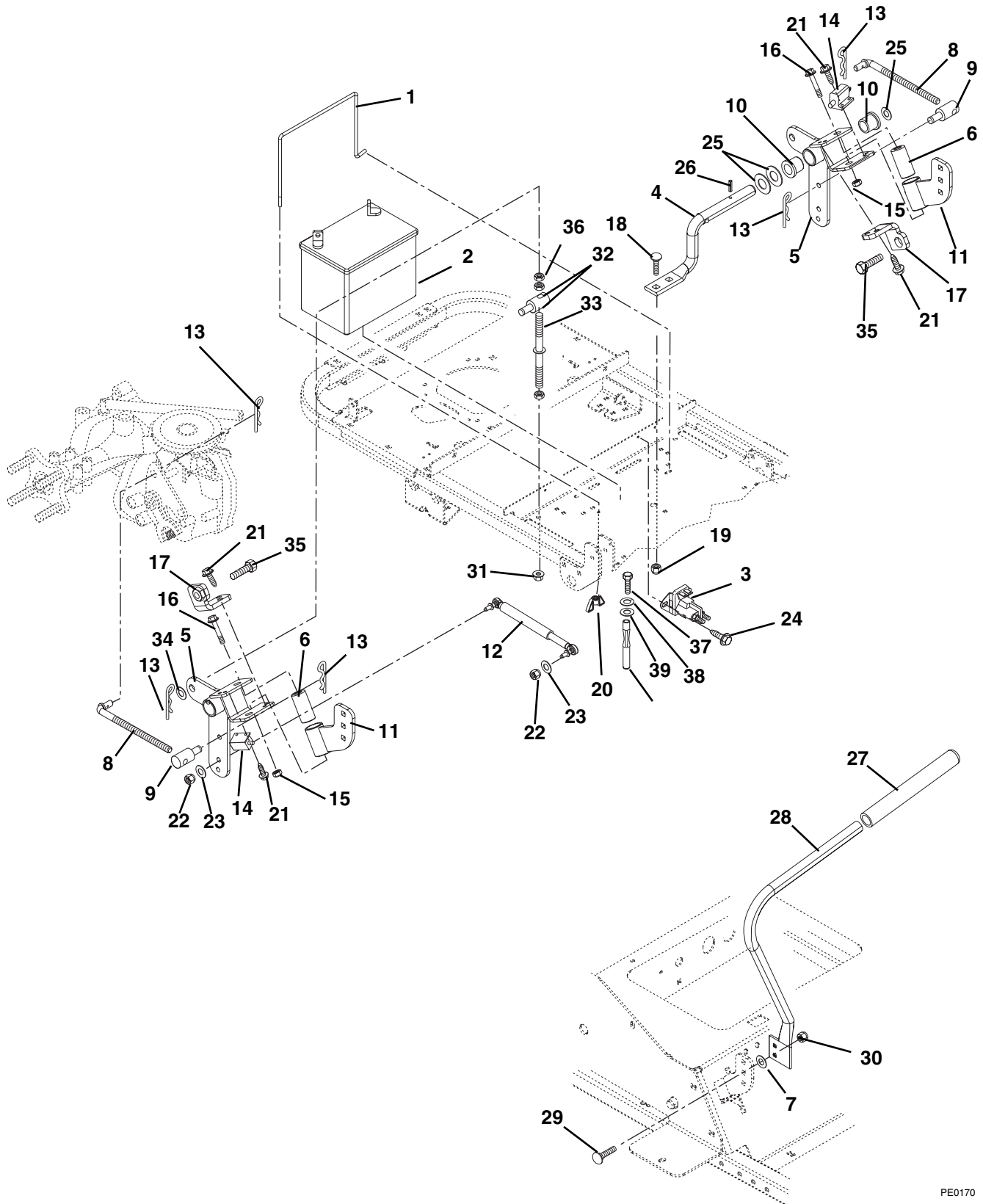


PE0831

Item	Part No.	Qty.	Description
1	00161500	1	Weldment, Parking Brake
2	045787	2	Bushing, Flange .63 x 1.00 x .625 Nylon
3	06714500	2	Pin, Spring Clip
4	043197	1	Grip, Hand Clutch Lever
5	00183700	1	Bracket, Brake Switch
6	07415800	4	Screw, Tapping 10-24 x .50 Hex Washer Head
7	01589200	2	Rod, Over Center
8	06714800	4	Pin, Hair
9	03095700	1	Switch, Interlock NC
10	01589100	2	Rod, Park Brake
11	06444000	2	Washer, Flat Steel .406 x 1.00 x .188
12	06437200	2	Washer, Flat Steel .344 x .688 x .065
13	039611	2	Spring, Compression .063 x .53 x 1.187
14	06530200	2	Nut, Locking Nylon .312-18
15	06436200	2	Washer, Flat Steel .406 x .812 x .065
16	06408900	2	Washer, Flat Steel .627 x .99 x .032

STEERING CONTROLS

Model 915042



PE0170

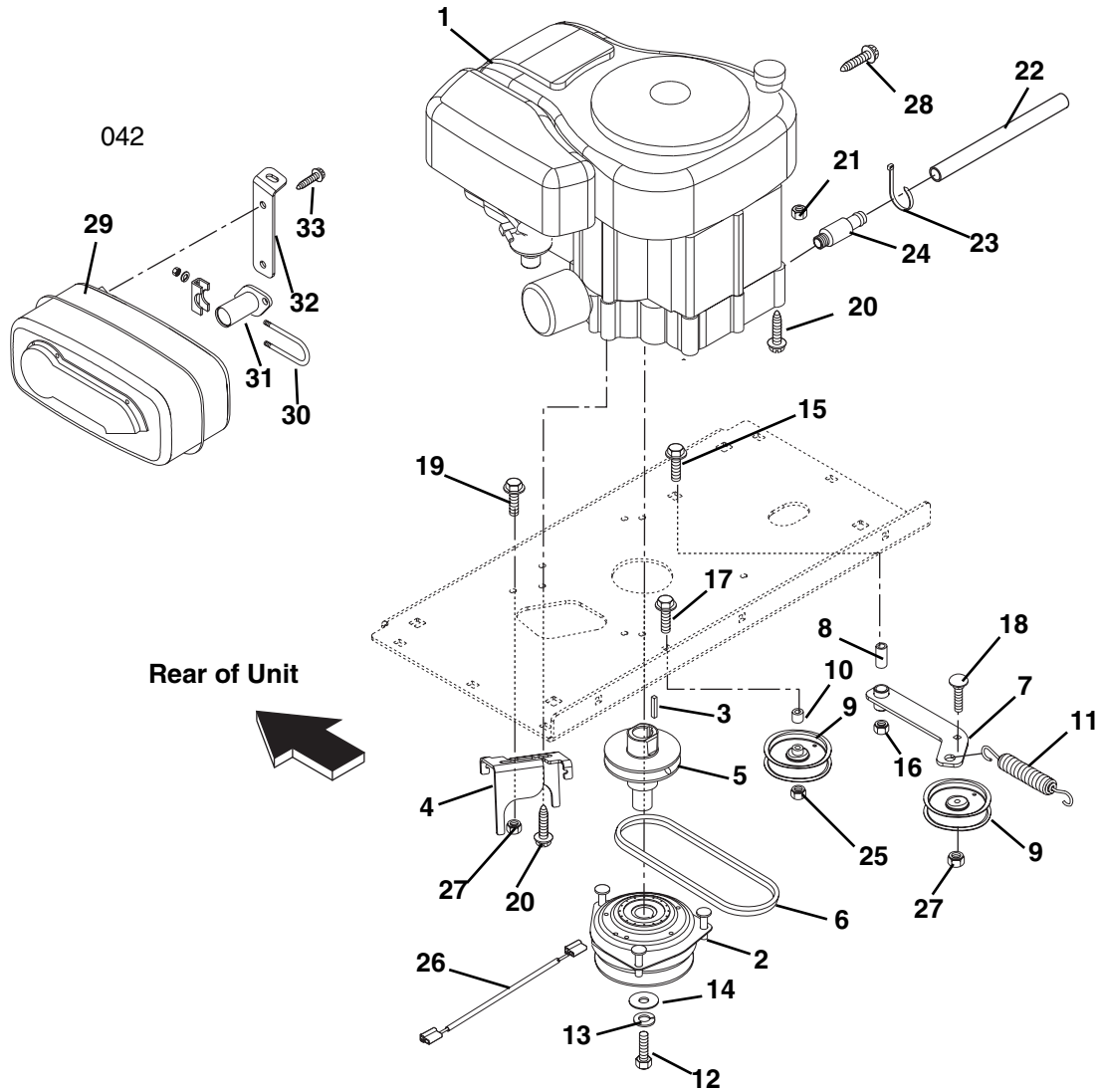
STEERING CONTROLS

Model 915042

Item	Part No.	Qty.	Description
1	01533400	1	Battery Rod
2	01554800	1	Battery (12 Volt, 330 CCA, 50 Min. Reserve Cap.) (043)
3	03679000	1	Solenoid
4	01581800	2	Rod Pivot
5	01604300	2	Weldment, Control
6	01581700	2	Spacer
7	06307200	4	Washer, Locking Extenal .326 x .599 x .031
8	00186900	2	Link, Wireform
9	02493000	2	Pivot, Rod
10	01591100	4	Bushing 1.00 x .75 x 1.00
11	01604400	2	Weldment, Handlebar
12	00188700	2	Damper
13	06714800	4	Pin, Hair
14	03606600	2	Switch, Double Pole N.O./N.O.
15	06543600	2	Nut, Locking Top Flange .50-13
16	05959900	2	Bolt, Hex .50-13 x 3.00 Grade 5
17	00184400	2	Bracket, Tracking
18	06223600	4	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
19	06545500	4	Nut .38-16 Flange Nyloc
20	06537500	1	Nut, Locking Wing .25-20
21	07415800	8	Screw, Tapping 10-24 x .50 Hex Washer Head
22	06538600	4	Nut, Hex M8-1.25
23	06308600	4	Washer, Locking .31 x .078 Regular
24	07411600	2	Screw, Tapping .25-20 x .37 Hex Washer Head
25	06444100	6	Washer, Flat Steel .754 x 1.00 x .032
26	036146	2	Pin, Roll .188 x 1.13
27	00188900	2	Grip, Handlebar
28	01598551	1	Handlebar, Right Hand
	01598651	1	Handlebar, Left Hand
29	06209500	4	Bolt, Round Head Square Neck .31-18 x .88 Grade 5
30	06545400	4	Nut, .31-18 Flange Nyloc
31	06545500	2	Nut, .38-16 Flange Nyloc
32	06529400	6	Nut, Hex .38-16
33	00184900	2	Rod, Tracking
34	06541900	2	Nut, Locking Jam Patch 1.00-20
35	05900004	2	Screw, Socket Head .25-20 x 1.25
36	00162200	2	Trunnion
37	05946900	1	Bolt, Hex .31-18 x 1.00 Grade 5
38	06308600	1	Washer-Locking .31 x .078 Regular
39	06437200	1	Washer-Flat-Steel .344 x .688 x .065
40	00187100	1	Rod

ENGINE, EXHAUST, BELTS AND IDLERS

Model 915042



PE0190

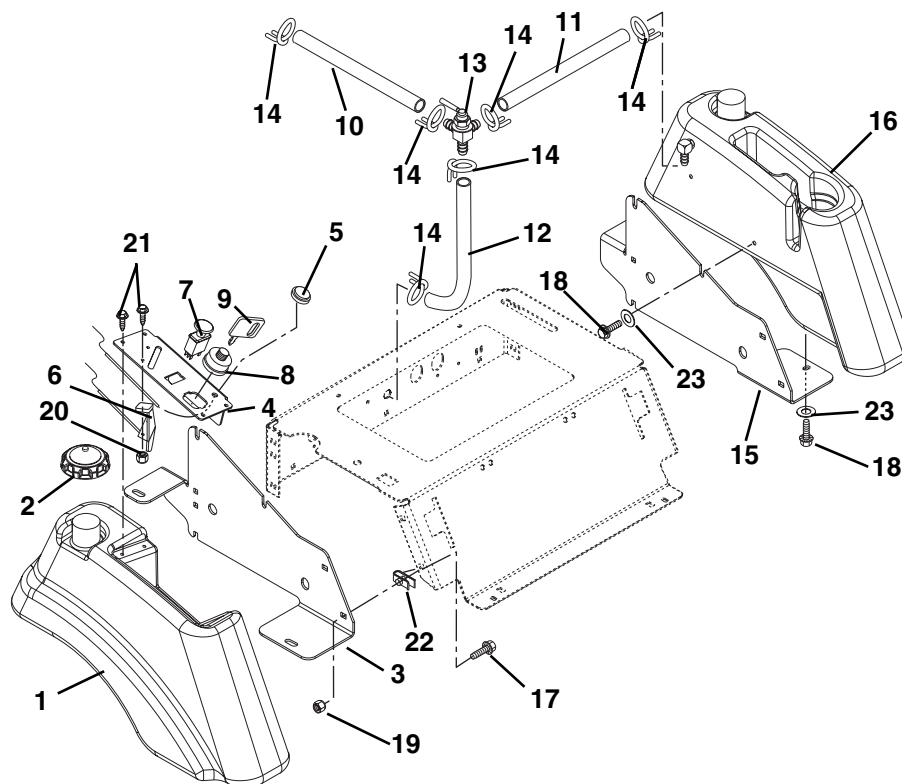
ENGINE, EXHAUST, BELTS AND IDLERS

Model 915042

Item	Part No.	Qty.	Description
1	51512400	1	Engine, 15HP Kohler
2	03643100	1	Clutch/Brake, Electric
3	06604300	1	Key, Square .25 x 1.50 x .25 SAE 8630 OR SAE 1035
4	00167551	1	Clutch Stop
5	01602500	1	Extension Shaft
6	07221000	1	V-Belt A-Section 25.1 x .495
7	00186300	1	Weldment, Idler
8	055164500	1	Bushing, Sleeve .50 x .75 x 1.56
9	07312500	2	Pulley, Idler 4.00
10	00186400	1	Spacer
11	08336100	1	Spring, Extension
12	05966700	1	Bolt, Hex .44-20 x 4.50 Grade 8
13	06309300	1	Washer, Locking .44 x .109 Regular
14	06443600	1	Washer, Flat Steel .469 x 2.00 x .25
15	06225500	1	Bolt, Round Head Square Neck .50-13 x 2.50 Grade 5
16	06543600	1	Nut, Locking Top Flange .50-13
17	06224400	1	Bolt, Round Head Square Neck .38-16 x 2.50 Grade 5
18	06224100	1	Bolt, Round Head Square Neck .38-16 x 1.25 Grade 5
19	05948700	1	Bolt, Hex .38-16 x 1.00 Grade 5
20	07414100	4	Screw, Tapping .38-16 x 1.00 Hex Washer Head
21	06545400	5	Nut 5/16-18 Flange Nyloc
22	00191400	1	Tube, Oil Drain
23	036313	1	Cable Tie
24	07067800	1	Valve, Oil Drain
25	06537200	2	Nut, Locking, Jam, Center .375-16
26	09087000	1	Adapter, Clutch Harness
27	06545500	1	Nut, .38-16 Flange Nyloc
28	07412000	1	Screw, Tapping .25-20 x .50 Hex Washer Head
29	00182400	1	Muffler, Kohler Courage Single
30	00255400	1	Clamp, Muffler
31	00253900	1	Weldment, Manifold
32	00255051	1	Bracket, Muffler
33	07412400	2	Screw-Tapping .25-20 x 1.00 Hex Washer Head Thread Rolling

FUEL TANK

Model 915042



PE0180

Item	Part No.	Qty.	Description
1	01575800	1	Tank, Fuel - Right Hand
2	01538400	2	Fuel Cap
3	01578751	1	Seat Plate/Tank Support Right Hand
4	01579451	1	Bracket, Control
5	00529900	1	Hole Plug, Plastic .44 Hole
6	01588600	1	Throttle Cable
7	01545600	1	Switch, Clutch
8	01588300	1	Key Switch
9	02460700	1	Key with Cap
10	021134	1	Gas Line, Bulk .25 I.D. x 38 Long
11	021134	1	Gas Line, Bulk .25 I.D. x 26.5 Long
12	021134	1	Gas Line, Bulk .25 I.D. x 14 Long
13	09258200	1	Valve, Fuel
14	06939100	6	Clamp, Hose Wire .490/.510 x .092
15	01578851	1	Seat Plate Left Hand
16	01575700	1	Tank, Fuel - Left Hand
17	06223600	8	Bolt, Round Head Square Neck .38-16 x 1.00 Grade 5
18	07049600	8	Bolt, Serrated Hex Flange Washer Head .312-18 x .75
19	06545500	8	Nut .38-16 Flange Nyloc
20	06536000	2	Nut, Locking Nylon 10-24 with Insert
21	06116700	6	Screw, Machine 10-24 x .50 Hex Washer Head
22	00548400	10	Retainer .38 Push-On
23	06437500	8	Washer, Flat Steel .328 x 1.00 x .094

CONTINUITY DIAGRAM

Model 915042

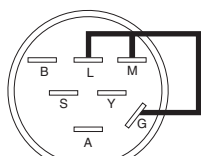
The diagrams below show the various states of connection for electrical components.

The solid lines on switches show continuity.

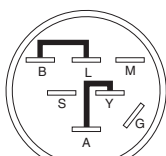
NOTE: All switches are viewed from the rear.

Key Switch

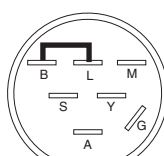
(01588300)



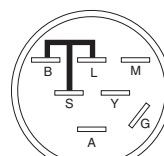
OFF



RUN / LIGHT



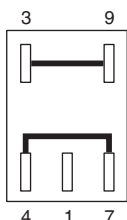
RUN



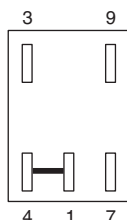
START

PTO Switch

(01545600)



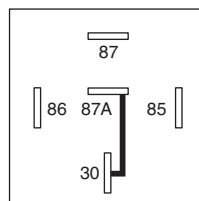
DISENGAGED
(down position)



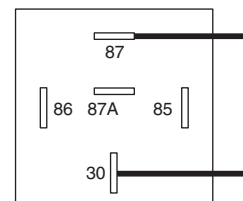
ENGAGED
(up position)

Relay

(03042800)



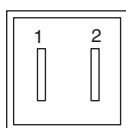
NOT ENERGIZED



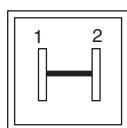
ENERGIZED

Seat Switch

(02754100)



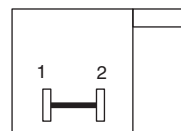
OPERATOR
OFF SEAT



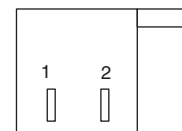
OPERATOR
ON SEAT

Brake Switch

(03095700)



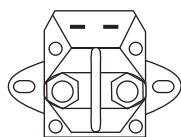
BUTTON UP



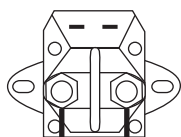
BUTTON DOWN

Solenoid

(03679000)



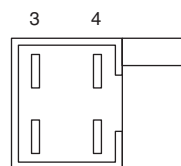
NOT ENERGIZED



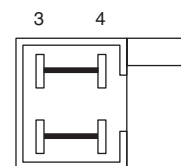
ENERGIZED

Neutral Switch

(03606600)



BUTTON OUT

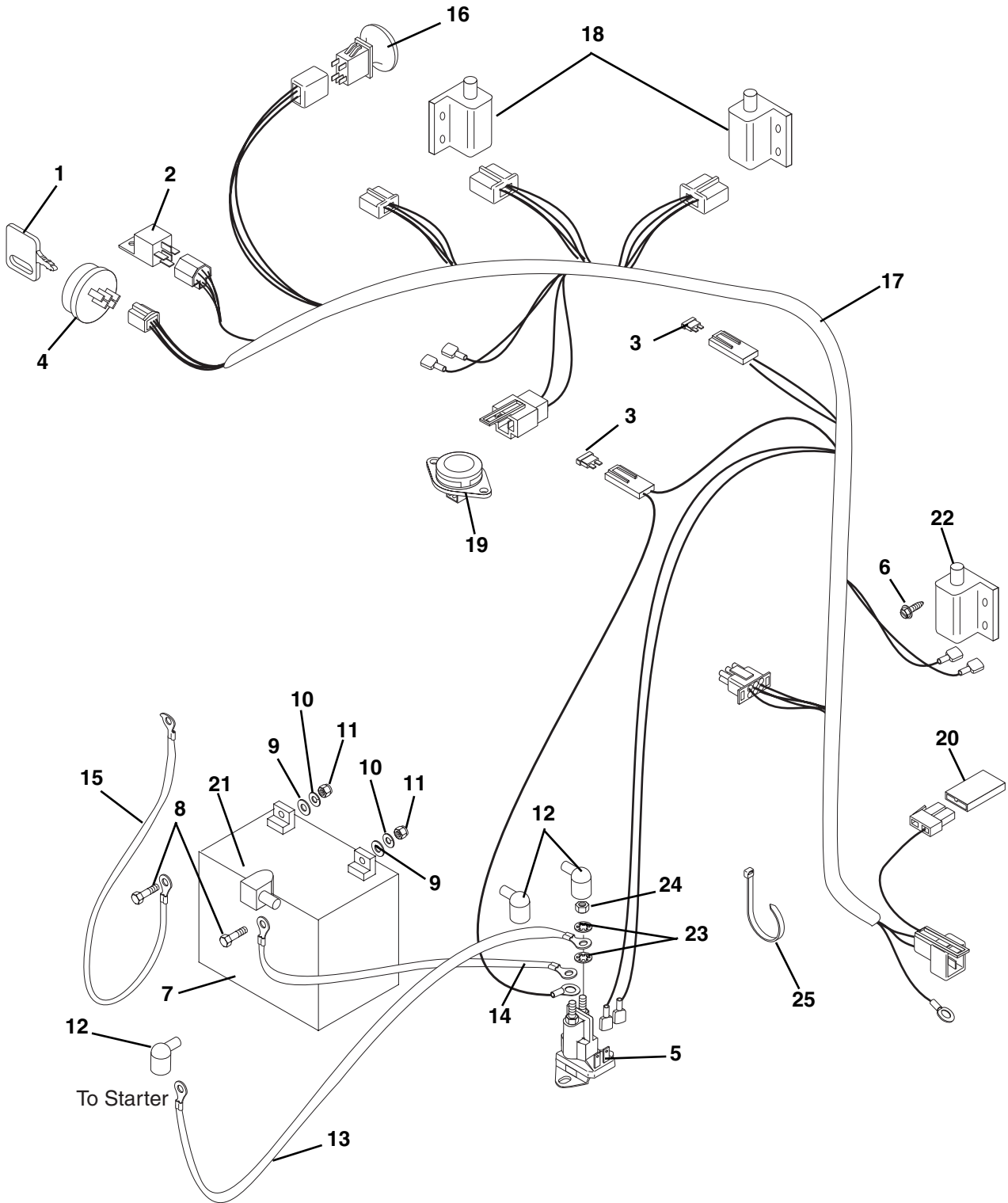


BUTTON IN

PE0770

ELECTRICAL SYSTEM

Model 915042



PE0200

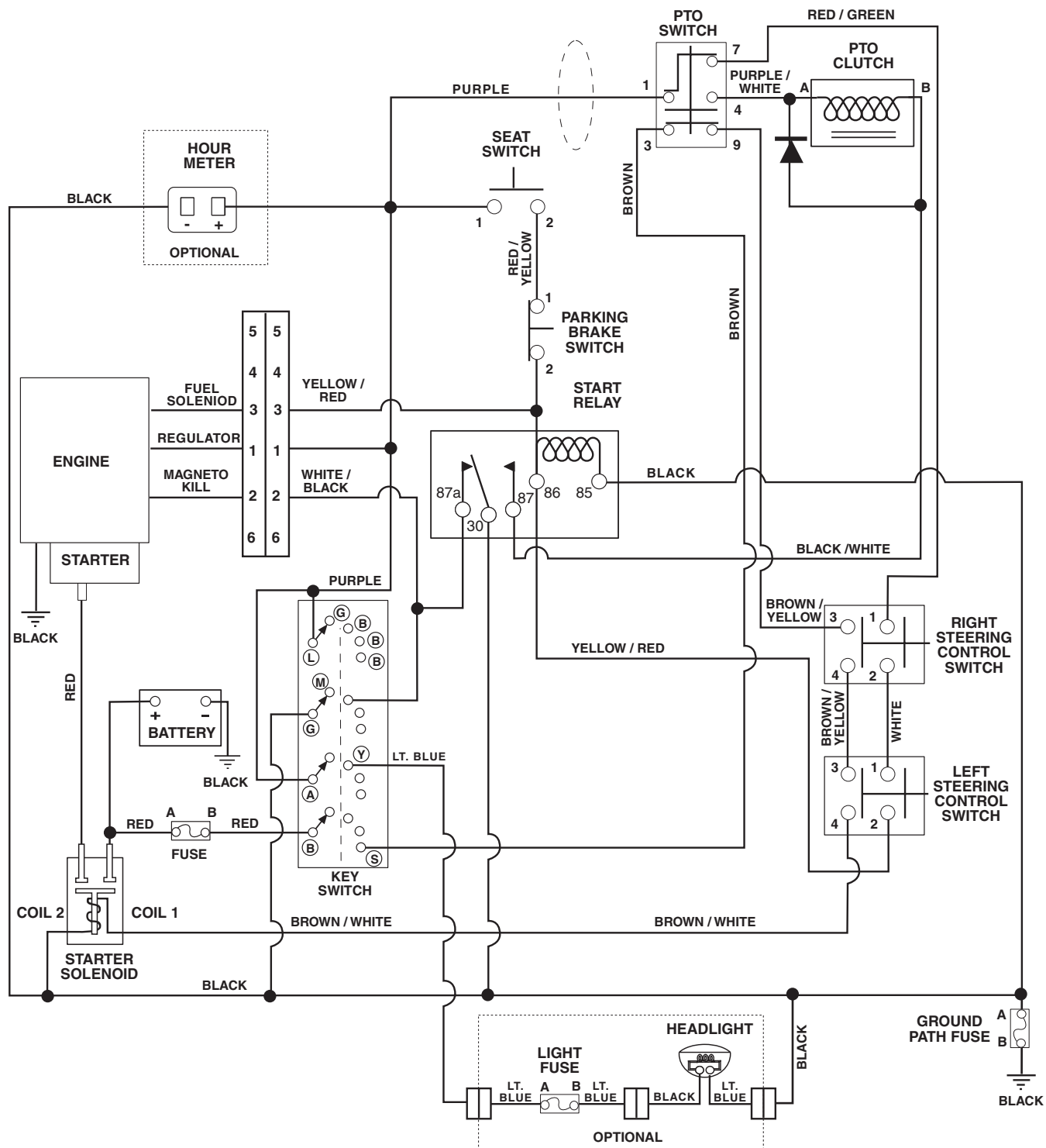
ELECTRICAL SYSTEM

Model 915042

Item	Part No.	Qty.	Description
1	02460700	1	Key with Cap
2	040216	1	Relay
3	09351100	1	Fuse, 25 AMP
4	01588300	1	Key Switch
5	03679000	1	Solenoid
6	07415800	6	Screw, Tapping 10- 24 x .50 Hex Washer Head
7	01554800	1	Battery, Filled (043)
	03621100	1	Battery with Tube (502)
8	05946800	2	Bolt, Hex .25-20 x .75 Grade 5
9	06437300	2	Washer, Flat Steel .281 x .62 x .065
10	06308400	2	Washer, Locking .25 x .062 Regular
11	06533200	2	Nut, Hex .25-20
12	07533200	3	Boot, Eyelet Terminal
13	02743300	1	Starter Cable 22"
14	02727200	1	Starter Cable 13"
15	036314	1	Ground Cable
16	01545600	1	Switch, Clutch With Retainer
17	01602900	1	Wire Harness, Zoom 6 Pin
18	03606600	2	Switch, Double Pole N.O./N.O.
19	02754100	1	Switch, Snap Mounting (N.O.)
20	09293500	2	Diode, Connector Shell
21	039619	1	Insulator
22	03095700	1	Switch, Interlock NC
23	06310500	4	Washer, Locking .31
24	06536700	2	Nut, Jam .31-24
25	036313	1	Cable Tie

WIRING DIAGRAM

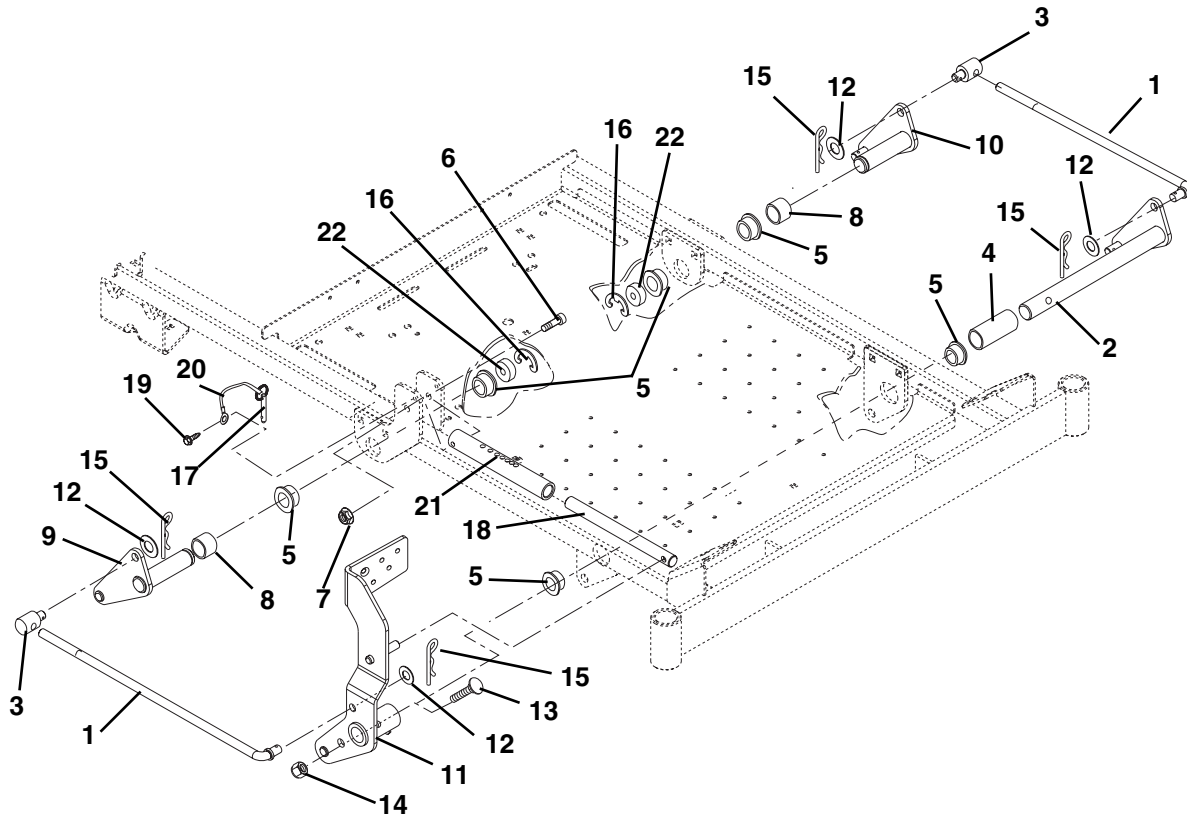
Model 915042



PE0210

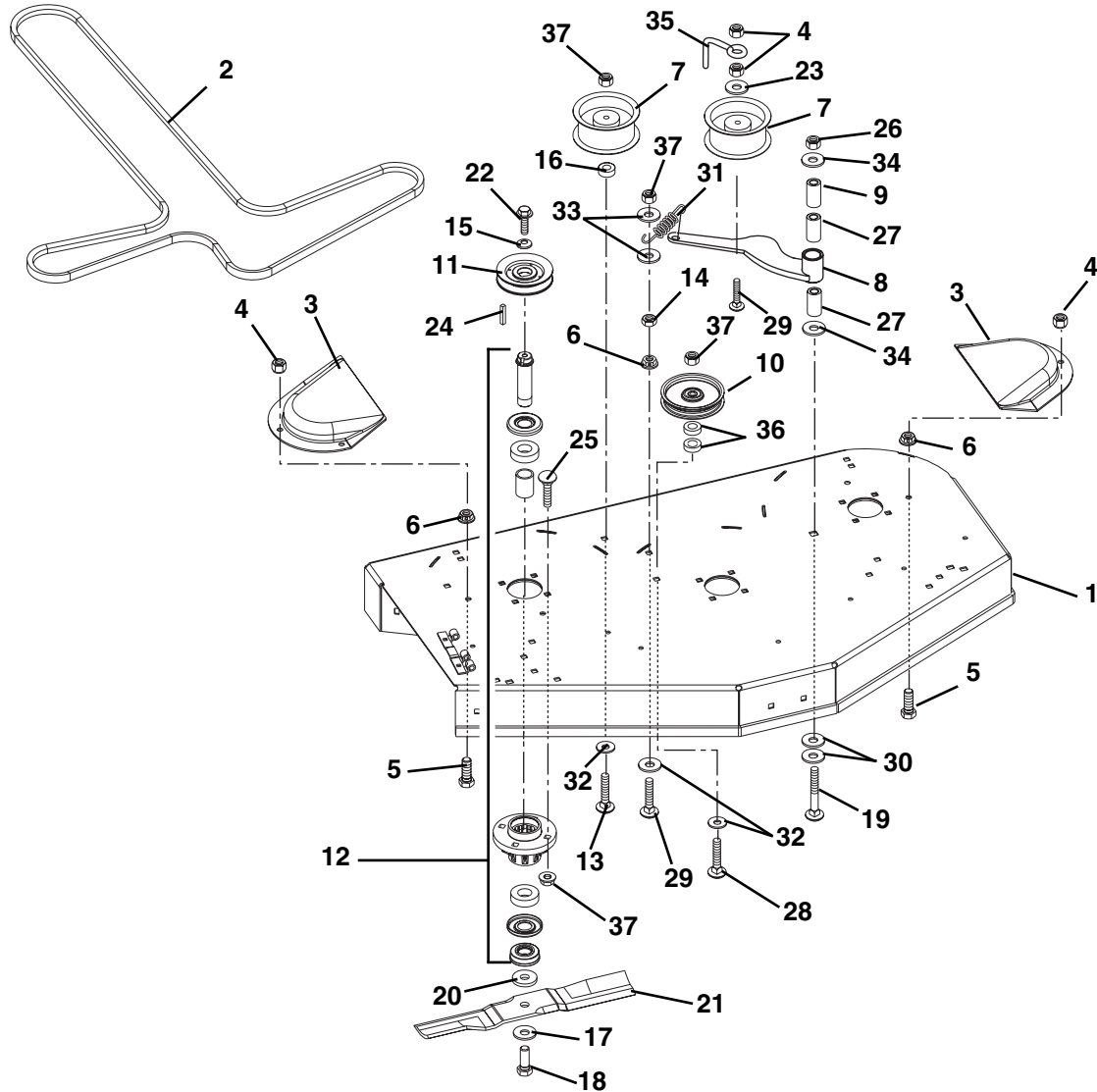
MOWER DECK LIFT

Model 915042



PE0220

Item	Part No.	Qty.	Description
1	01592000	2	Linkage, Lift
2	00186200	1	Weldment, Front Lift
3	01590400	2	Trunnion
4	00178700	1	Bushing, Front
5	036872	6	Bushing-Flange 1.00 x 1.12 x .62 x 1.50 Bronze
6	07000005	1	Bolt, Socket Head Shield .31 x 18 x 2.00
7	06545400	1	Nut, .31-18 Flange Nyloc
8	01591800	2	Bushing, Rear
9	01591700	1	Weldment, Lift, Rear Right Hand
10	01591600	1	Weldment, Lift, Rear Left Hand
11	00161600	1	Weldment, Foot Pedal
12	06441900	4	Washer-Flat-Steel .531 x 1.06 x .095
13	05963300	1	Bolt, Hex .38-16 x 2.00 Grade 5
14	06545500	1	Nut .38-16 Flange Nyloc
15	06714900	4	Pin, Hair External
16	05716800	2	Ring, Retaining .82 x 1.50 x .05
17	01593500	1	Pin, Spring Ball .375 O.D. x 1.50
18	00165100	1	Rod, Lift
19	07411600	1	Screw-Tapping .250-20 x .37 Hex Washer Head
20	01601300	1	Lanyard
21	00165000	1	Tube, Lift Stop
22	00182500	2	Spacer, Rear Lift

Model 915042

PE0870

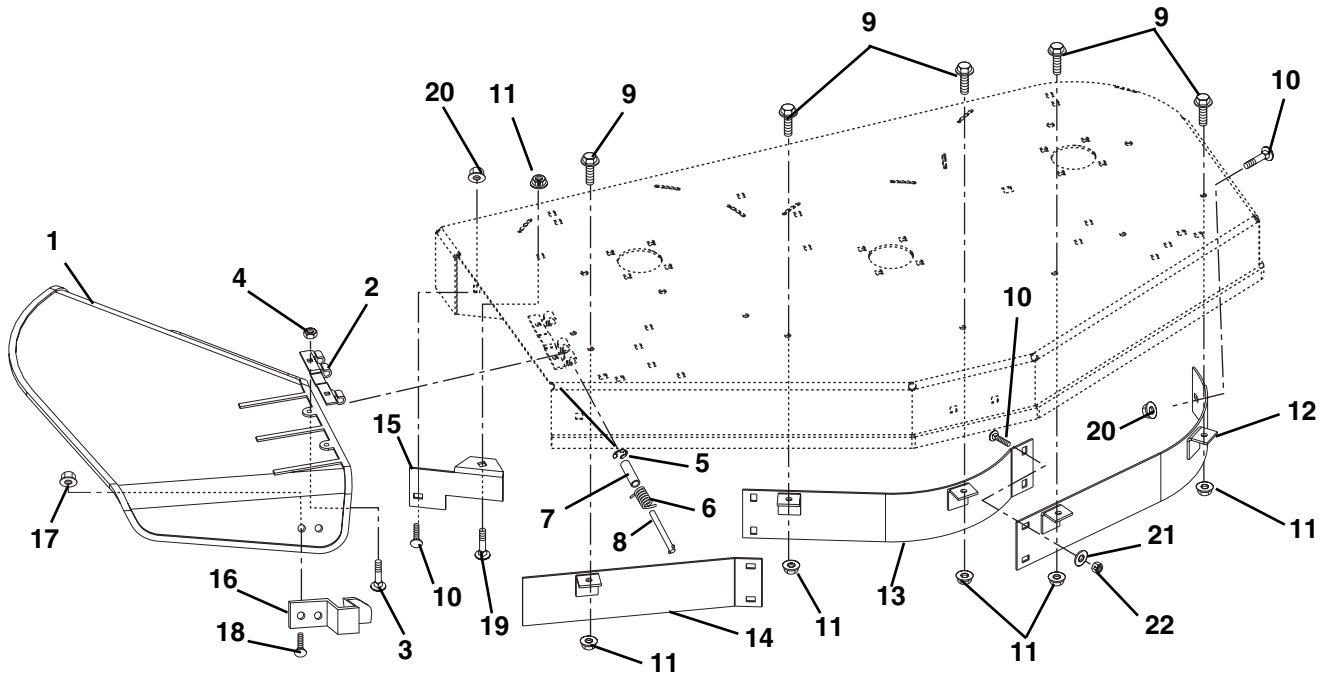
MOWER DECK, BELT, IDLERS AND BLADES

Model 915042

Item	Part No.	Qty.	Description
1	51508800	1	40" Mower Deck with Decals
2	07200001	1	V-Belt, HA x 120
3	01520100	2	Cover
4	06545500	6	Nut .38-16 Flange Nyloc
5	05980200	4	Bolt, Hex .38-16 x 1.00 Grade 5
6	06534900	5	Nut-Flange .375-16
7	07324100	2	Idler, Flanged 3.50
8	01600100	1	Weldment, Idler Arm
9	01581700	1	Spacer, Powdered Metal
10	07312500	1	Idler, Flat 4.00 x .38
11	01593800	3	Sheave, Spindle 4.00 Dia.
12	51510000	3	Assembly, Spindle
13	06213400	1	Bolt, Round Head Square Neck .38-16 x 2.25 Grade 5
14	06537200	1	Nut, Hex Jam Center .375-16
15	00597000	3	Washer, Cupped, Serrated .375
16	01594000	1	Spacer, Idler
17	06445700	3	Washer, Bellville .63 x 1.625 x .140
18	05978900	3	Bolt, Hex .62-18 x 1.75 Grade 8
19	06225000	1	Bolt, Round Head Square Neck .50-13 x 3.50 Grade 5
20	06435200	3	Washer, Flat .64 x 1.81 x .25
21	014668	3	Blade, Mower (13.88)
22	05974500	3	Bolt, Hex .38-16 x 1.00 Grade 8 with Epoxy Patch
23	06444000	1	Washer-Flat-Steel .406 x 1.00 x .188
24	06611100	3	Key, Square .25 x .38 x .25
25	06224100	12	Bolt, Round Head Square Neck .38-16 x 1.25
26	06543600	1	Nut, Locking Top Flange .50-13
27	05435800	2	Bearing, 1.00 x 1.12 x .75
28	06223800	1	Bolt, Round Head Square Neck .38-16 x 1.75 Grade 5
29	06225400	2	Bolt, Round Head Square Neck .38-16 x 2.75 Grade 5
30	06441500	2	Washer, Flat Steel .755 x 1.375 x .062
31	08337900	1	Spring, Extension
32	06442000	3	Washer, Flat Steel .563 x 1.38 x .109
33	446470	2	Washer, Flat Steel .375 x 1.125 x .065
34	06445000	2	Washer, Flat Steel .515 x 1.625 x .25
35	03648300	1	Finger, Belt
36	06443400	2	Washer, Flat Steel .38 x 1.50 x .125
37	06545500	15	Nut, .38-16 Flange Nyloc

BAFFLES AND CHUTE

Model 915042

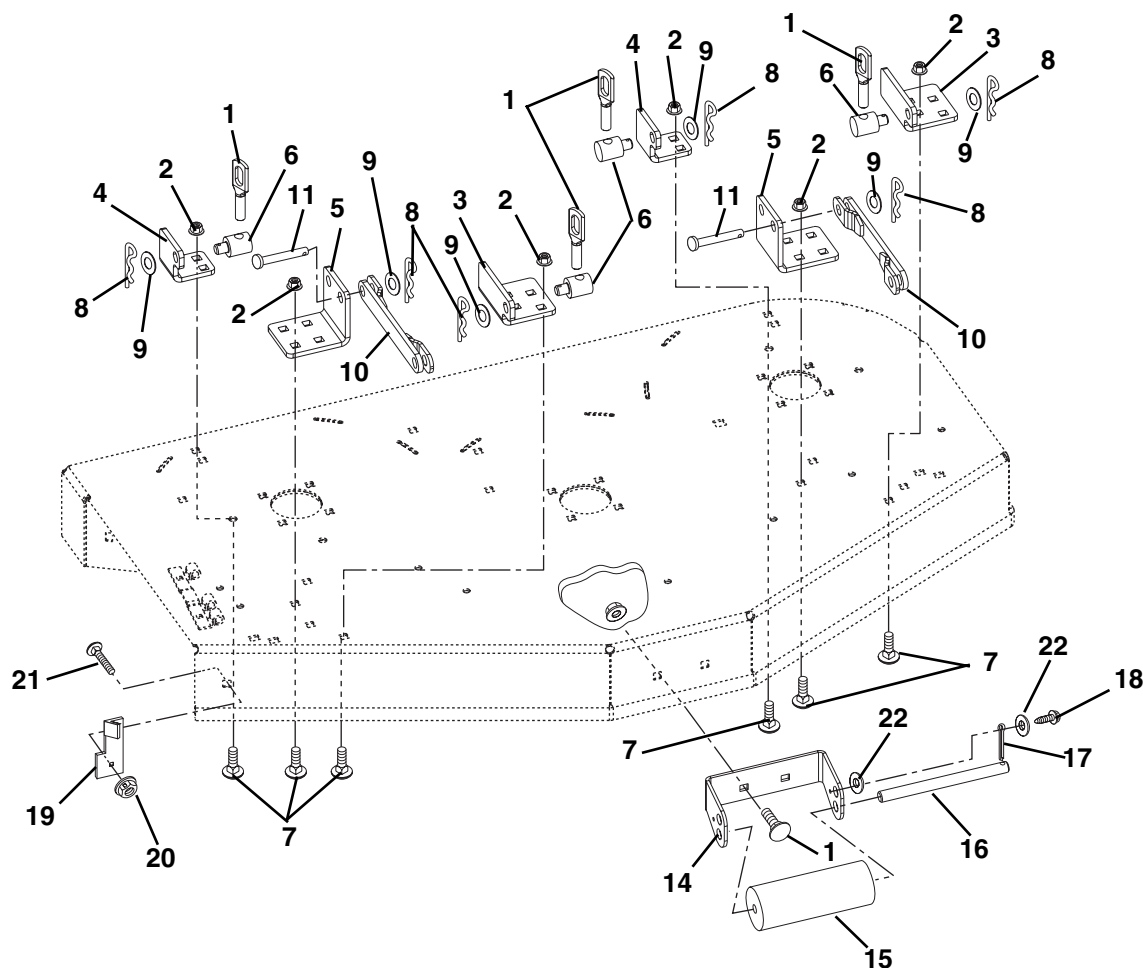


PE0860

Item	Part No.	Qty.	Description
1	01585500	1	Deflector, Chute
2	02709551	1	Hinge, Plate
3	06219900	2	Bolt, Round Head Square Neck .25-20 x .75 Grade 5
4	06530100	2	Nut-Locking-Flange .250-20
5	05706300	1	Ring, Retaining External .312 x .025
6	035996	1	Spring, Torsion .095 x .50 x 1.00
7	035997	1	Bushing, Sleeve
8	03624200	1	Pin
9	07068000	5	Bolt, Serrated Hex Flange Washer Head .31-18 x .62
10	06212200	6	Bolt, Round Head Square Neck .31-18 x .62
11	06545400	6	Nut-5/16-18 Flange Nyloc
12	01576151	1	Weldment, Upper Left Baffle-40"
13	01576251	1	Weldment, Upper Center Baffle-40"
14	01576351	1	Weldment, Upper Right Baffle-40"
15	01576751	1	Deflector, 40"
16	01597751	1	Flat Spring
17	06543500	2	Nut, Locking Top Flange .25-20
18	06220600	2	Bolt, Round Head Square Neck .25-20 x .50 Grade 5
19	06223900	1	Bolt, Round Head Square Neck .38-16 x .75 Grade 5
20	06545400	2	Nut 5/16-18 Flange Nyloc
21	06437200	4	Washer, Flat Steel .344 x .688 x .065
22	06530200	4	Nut, Locking Nylon .312-18

STABILIZER AND ROLLER BRACKETS WITH ROLLER

Model 915042



PE0230

Item	Part No.	Qty.	Description
1	00160000	4	Deck Link
2	06545500	12	Nut .38-16 Flange Nyloc
3	01590251	2	Bracket, Mount, Front
4	01604551	2	Bracket, Rear Mount
5	01573551	2	Bracket, Stabilizer
6	01590400	4	Trunnion
7	06223900	12	Bolt, Round Head Square Neck .38-16 x .75 Grade 5
8	06714900	6	Pin, Hair, External
9	06436400	6	Washer-Flat-STL.511 x 1.441 x .125
10	01573651	2	Weldment, Stabilizer Arm
11	036568	2	Clevis Pin, .491/.496 x 1.25
12	06545500	2	Nut .38-16 Flange Nyloc
13	06223900	2	Bolt, Round Head Square Neck .38-16 x .75 Grade 5
14	01572951	1	Bracket, Roller Mount
15	039563	1	Roller
16	01575600	1	Pin, Retainer
17	06713000	1	Pin, Cotter .25 x 1.00
18	07412000	1	Screw, Tapping .25-20 x .50 Hex Washer Head
19	01599151	1	Bracket, Chute Lock
20	06534900	1	Nut-Flange .375-16
21	06224100	1	Bolt, Round Head Square Neck .38-16 x 1.25
22	06437200	2	Washer, Flat Steel .344 x .688 x .06



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